## Filling Your Product's Needs





Best in class manufacturer of home care and personal care products.

# COMMITTED TO OFFER OUR CUSTOMERS THE BEST VALUE WITH CUSTOMIZED QUICK AND NIMBLE SOLUTIONS



**DEDICATED PARTNER** our capabilities are in innovation and R&D, sourcing and procurement, blending and compounding, filling and packaging, and quality control. Our manufacturing model is highly flexible, and we consistently add value to our customers.



**MADE IN USA EFFICIENCIES** Strategically located in Walterboro, South Carolina, we are proud to offer a Made in the USA manufacturing facility that delivers the best value to our customers by reducing the costs and time of lengthy supply chains.



**EXPERIENCED LEADERSHIP** We are a minority-owned business, backed by a Board of Directors of seasoned professionals with extensive business experience in Fortune 500 companies and in the fields of Contract Manufacturing and CPG.



#### Certifications









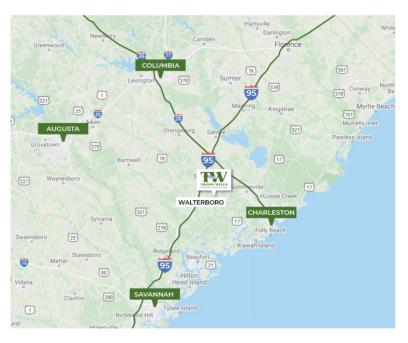


TW has a full physcochemical lab to perform all the testing as an integral requirement of product regulations and quality sistems



We serve Fortune 500 companies, with strong cGMP; and Quality management; and Micro Risk Assessment Program.

#### Our Facility



Our 82000 ft<sup>2</sup> manufacturing facility is located in Walterboro S.C., along the I-95 highway for ease of distribution.

Our team's know-how and our state-of-the art equipment gives us the flexibility to meet your specific product needs. The Trison Wells facility also has the space to add additional blending and packing capacity to suit specific needs

#### Our Capabilities



Water System



Liquid Raw Materials Storage



Blending Systems



Primary Packaging



Secondary Packing



Testing



Additional Services

#### **Household Cleaners**

Туре	Household Cleaners 1 gallon or less	<b>Dish Care</b> Low viscosity	Glass Cleaners 1 gallon or less
Selling Proposition	<ul> <li>Multi Purpose</li> <li>Multi Purpose         <ul> <li>Antibacterial</li> </ul> </li> <li>Multi Purpose Vinegar</li> </ul>	<ul> <li>Degreasing Dish Soap</li> <li>Liquid Dish Soap</li> <li>Dishwasher Rinse Aid</li> </ul>	Glass Cleaner
Packaging	Front and back labeling     Wrap around     Shrink sleeving	<ul> <li>Front and back labeling Wrap around</li> <li>Shrink sleeving</li> </ul>	Front and back labeling     Wrap around
	<ul> <li>DON'Ts: bleach products.</li> </ul>	DON'Ts: high viscosity	DON'Ts: ammonia products.

## **Personal Care Range**

Туре	Soap and Foam 1 gallon or less	Soap and Foam 1 gallon or less	Mouthwash 1 gallon or less
Selling Proposition	<ul><li>Liquid Hand Soap</li><li>Foam Hand Soap</li></ul>	Body Wash	<ul><li>Alcohol Free</li><li>Whitening</li><li>Kids formula</li><li>Dental Rinse</li></ul>
Packaging	<ul> <li>Front and back labeling Wrap around</li> <li>Shrink sleeving</li> <li>DON'Ts: high viscosity</li> </ul>	<ul> <li>Front and back labeling Wrap around</li> <li>Shrink sleeving</li> <li>DON'Ts: high viscosity</li> </ul>	<ul> <li>Front and back labeling</li> <li>Wrap around</li> </ul>

## **Personal Care Range**

Туре	<b>Nasal Spray</b> 1 gallon or less	Natural Cleaners and Sanitizers 1 gallon or less	Natural Insect Repellant 1 gallon or less
Selling Proposition	Hand Soap	<ul> <li>Non-toxic and biodegradable</li> <li>Eco-friendly cleaning agents</li> </ul>	<ul> <li>Natural Ingredients</li> <li>Non-Toxic</li> <li>Eco-friendly</li> <li>Kids and Babies safe.</li> </ul>
Packaging	<ul> <li>Front and back labeling Wrap around</li> <li>Shrink sleeving</li> </ul>	<ul> <li>Front and back labeling Wrap around</li> <li>Shrink sleeving</li> </ul>	<ul> <li>Front and back labeling</li> <li>Wrap around</li> </ul>



## **Our Facilities**

- Our team's know-how and our state-of-the art equipment gives us the flexibility to meet your specific product needs.
- ▶Our 82,000 ft² manufacturing facility is located in Walterboro S.C., along the I-95 highway for ease of distribution.
- We have the space to add additional blending and packing capacity to suit specific needs.



- ▶ Validated USP grade water system
- ▶Purified Water system includes
  - ► Carbon Pre-filters
  - ► Culligan Aqua-Cleer Series G3 Reverse Osmosis Water Treatment System (by Culligan)
  - ▶Optima HX and CSL Series high performance UV sanitization system (by Aquafine).
- ► Automated volume control water addition to mixing system
- ▶20,000-gallon SS storage tank and recirculation system through UV and Filters unites
- ► Liquid Raw Materials Storage
- ▶Three 5000-gallon SS storage tanks
- ▶Volume control automated liquid raw material addition to mixing system.



## **Blending System**

Simultaneous batch mixing capabilities with three 1,000-gallon SS mixing tanks equipped with agitation, recirculation circuits, 2 APV SS plate and frame heat exchanger for temperature control, powder raw material blending and adding station (TriFlow mixer)

▶Two 1,500-gallon SS batch holding tanks

► Hard-piping SS pipe connection with fillers

Automated flow with level control to fillers

▶PLC and HMI control system

▶ Dust Collection system (by Donaldson) in the raw material powder handling room

Segregated climate-control storage (60F) for special requirement Raw material





## PACKAGING, PACKING AND TESTING



#### Shrink sleeve & Labeling

- High Speed shrink sleever for round and semi-round bottles
- Labeler, front/back and wrap-around, all types of bottles
- ▶Lot/date/product identification print on bottle or label

#### **Secondary Packing**

- Multiple configuration shipping tray with shrink wrap
- ► Multiple configuration Case and Palletizing
- ▶ Pallet/Tray/Case identification label printer and applicator

#### **Testing**

- Physicochemical lab available on-site. In-process testing as an integral requirement of product regulations and quality systems
- Additional testing available through our trusted 3rd party certified Labs

# Prework, Product customization and Late-stage differentiation

- Product re-coding
- Re-bundling; Re-labelling; Re-packing
- Visual Inspection and segregation
- ▶ Pallet re-configuration
- Display Packing
- ▶ eCommerce configuration

▶This work is performed in a clean 30,000 sq. ft. temperature-controlled production building.



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