

Matthews International Wood Plant - Critical Quality Data Records

WIN #:

Initials



1. Body Miters & Bottoms

Presence of clamp nails (or wood dowels)
6 screws were placed and glue squeeze out visible.



2. Hardware

Ears installed with glue and brad nails.
Handlebars installed with glue on each dowel and wood wedge
Glue/brad nails on/in back plates, support strips and cleats.



3. Hinges

Correct number of hinges and number of screws



4. Body panels

No visible damage
All miter joints appear solid



5. Finish A inspector

All above cabinets checks have been performed
Posts jobs have reinforcement sticks
Post jobs have plate blocks

INITIALS →	Stain:	Sealer:	Top Coat:	Repair:



6. Handlebars

All appropriate screws are in the arms and tips
Arms are crimped
Slope of grain is within spec
Pieta handlebars: all screws present bar does not slip.



7. Bed jack & crimps on bed jack rods

Tabs are bent on head end bed jack Both e-clamps installed on collar Screws in top mount are in wood and not loose All screws present on each bed jack mounts Bed jack rods are crimped and inserted in bottom mount	Bed jacks are straight Wood beds - 2 screws at head end Beds slide into all bracket tabs
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8. Handlebar attachment

Bolts are tight against wood.
Wood pegs are glued fast.
PULL ON HANDLEBAR TO CONFIRM PROPER ATTACHMENT



9. Final inspector

All above checks have been performed

--Initial only if it is right--

Immediately report to your supervisor or group leader if it is not right