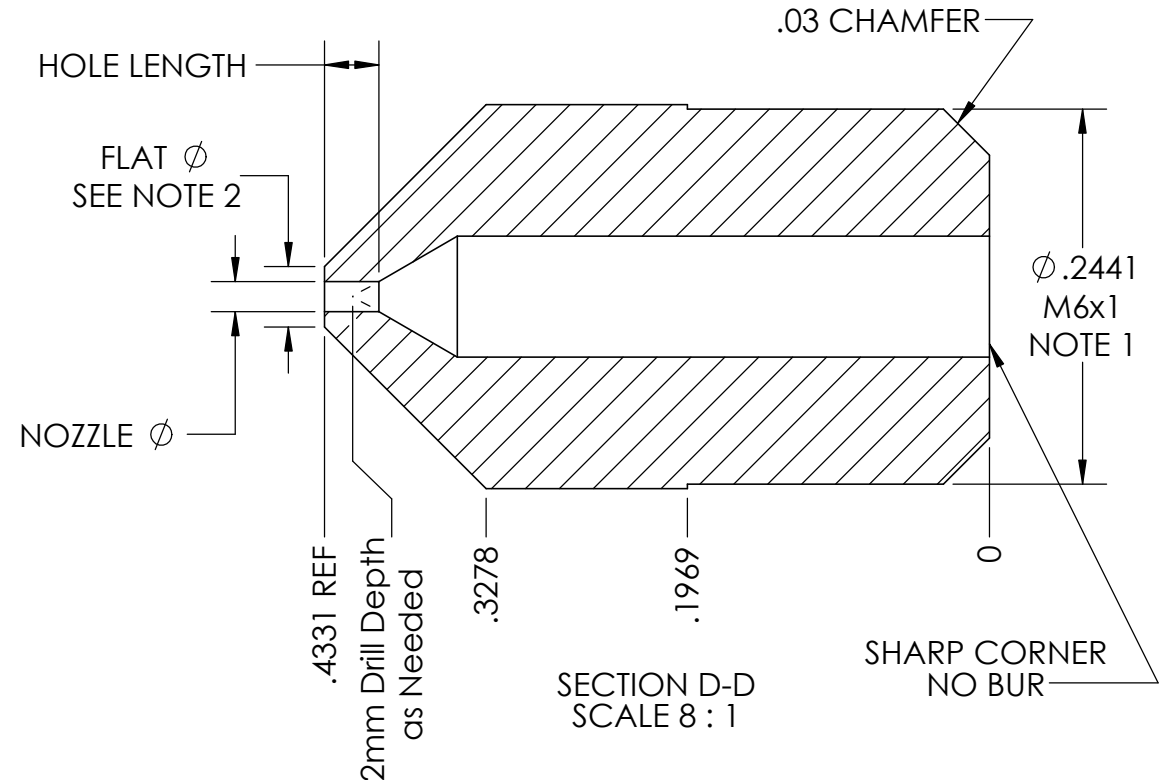
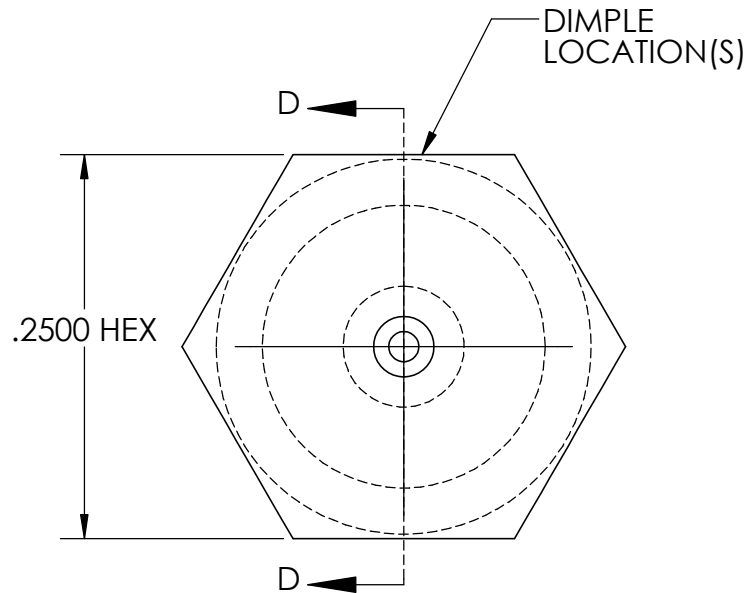
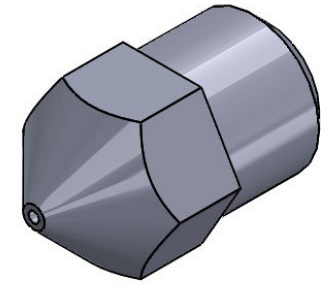



BRASS Item#	Stainless Item#	Nozzle $\phi$	Flat $\phi$	Hole Length	$\phi$ 2mm Drill $\nabla$	Size Indicator
		formula	2xnozzle dia	1.5xnozz dia		Adjacent Flat
71244	71240	0.0157 (0.4mm)	$\phi$ 0.0314	0.024		1 Dimple
71245 note 3	71241	0.0197 (0.5mm)	$\phi$ 0.0394	0.030		2 Dimples
71246	71242	0.0276 (0.7mm)	$\phi$ 0.0551	0.041		3 Dimples
71247	71243	0.0394 (1.0mm)	$\phi$ 0.0787	0.059		4 Dimples



#### NOTES:

- Machine M6x1 thread as close as possible to shoulder of hex. Do not undercut end of thread.
- Thru Hole and Flat must be concentric
- Stock Nozzle is 0.5mm
- 4 PLACE DECIMAL FOR PROGRAMMING REFERENCE ONLY

APPROVED	APPROVED	 <b>SeeMeCNC®</b> 3D Printers & More	CUSTOMER		SeeMeCNC
SJW 10-AUG-17 PRODUCTION	JJJ 28-FEB-17 PRODUCTION		DRAWING TITLE		HE280 NOZZLES
rev B	rev A	601 SROUFE ST LIGONIER, INDIANA, 46767  DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONAL $\pm$ 1.0 ANGULAR: MACH $\pm$ 0.5 BEND $\pm$ 0.5 TWO PLACE DECIMAL $\pm$ .01 THREE PLACE DECIMAL $\pm$ .003	SIZE	ASSEMBLY PROJECT #'S	DWG. NO.
			A	71200 HE280 ASSEMBLY	71245
			DO NOT SCALE DRAWING		SHEET 1 OF 1
			MATERIAL C360 / SS		