

TOOLS

- Drilling machine
- Screw driver
- Glue gun (depending of the type of the glue)
- Paint brush (10cm or wider)
- NT cutter
- Personal protection equipment

RESERVOIR CONSTRUCTION

LIST OF MATERIALS:

Plywood board 96x20x2cm
 Plywood board 150x20x2cm
 Screws for wood 4x40
 12PCS

Plastic board (used plastic banner) 150x100x0,5cm

Screws for the wood 3x40 46PCS

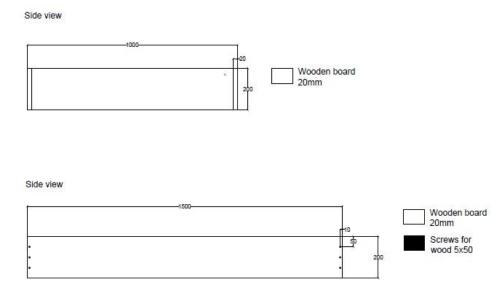
Plastic board (used plastic banner) 146x96x0,5cm
 Plastic board (used plastic banner) 146x18x0,5cm
 Plastic board (used plastic banner) 95x18x0,5cm
 2PCS

Glue for plastics 0,5LPlumbers putty 280ml

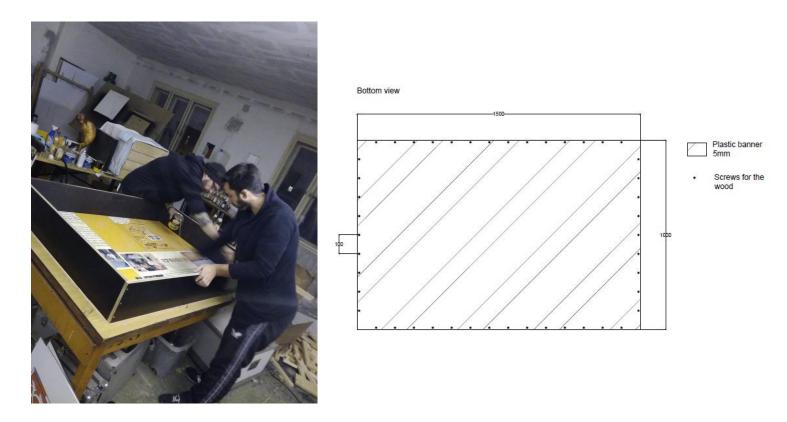
PROCEDURE:

Step 1 Construct the basic frame of the box out of the plywood. Fix each side evenly with 3 screws 4x40. To avoid rupture of the plywood it is recommended to drill a hole of slightly smaller diameter than the diameter of the screw. When completed, dril a hole for pump cable in the upper half of the box height (as per drawing).



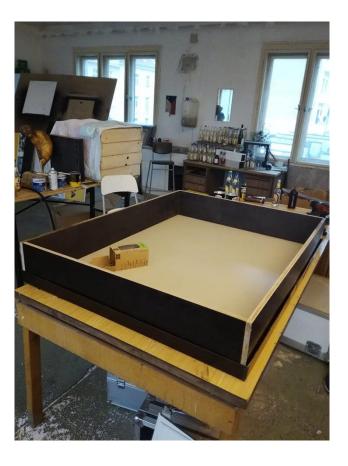


Step 2 Attach the plastic board (150x100cm) to the wooden frame to create first layer of the bottom. Use glue and screws 3x40. Screws shall be placed in 10cm distance from each other.



Step 3 Glue another plastic board (146x96cm) on the top of the bottom plastic board to create second layer of the bottom. Blank side should face up.





Step 4 Glue plastic boards (146x18x0,5cm and 95x18x0,5cm) on sides of the box from the inside.



Step 5 Seal all gaps with plumbers putty to seal the reservoir. Repeat this operation couple of times to make sure the reservoir will be waterproof. TIP: Once this step is done conduct a leakage test by filling the reservoir with water to the level of 11cm of depth and look for any leakage.



(Ilustrative photo)

MIDDLE FLOOR

LIST OF MATERIALS:

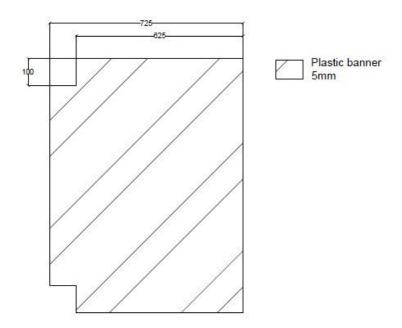
Plastic board (used plastic banner) 95x72,5x0,5cm
 Plastic anchors for styrofoam heat insulation Length 6cm

2PCS
21PCS

Plumbers putty 280ml

PROCEDURE:

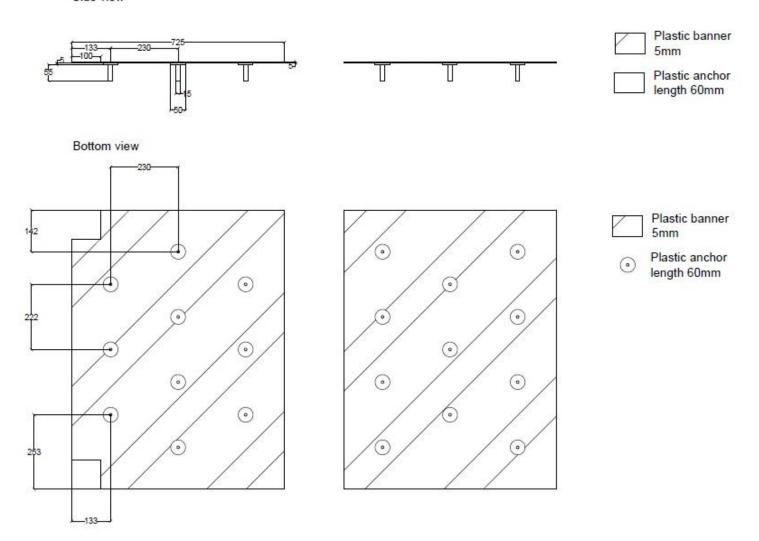
Step 1 Take one plastic board and cut away two corners. Corners are being cut away to create passage for the irrigation pipeline, and to create access to the growing solution for monitoring.



Step 2 Cut plastic anchors to the length of 6cm and glue them to both boards with plumbers putty.







REFERENCE Refer to the drawing Middle Floor Construction for more information.

TOP BOARD

LIST OF MATERIALS:

•	Plastic board (used plastic banner) 75x100x0,5cm	2PCS
•	Plastic board (used plastic banner) 72,5x95x0,5cm	2PCS

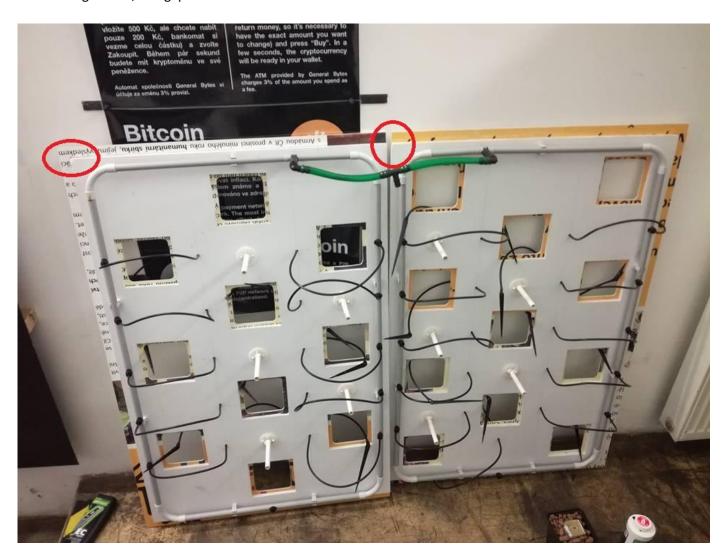
• Glue for plastics

• Plastic anchors for styrofoam heat insulation Length 12,5cm 10PCS

Plumbers putty

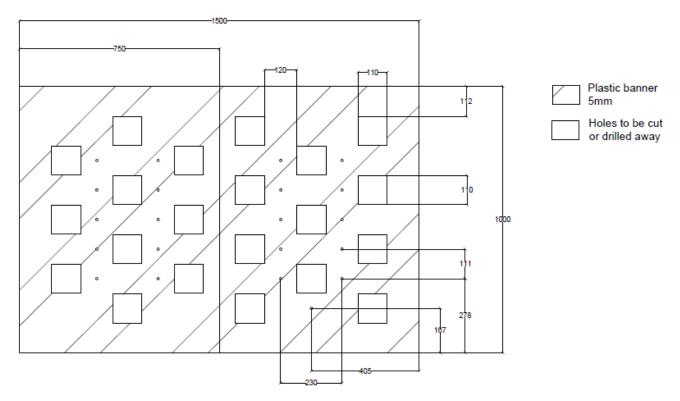
PROCEDURE:

Step 1 Glue smaller plastic boards to the bottom of larger ones. One edge should be aligned with the larger board while leaving even 2,5cm gap on other three sides.

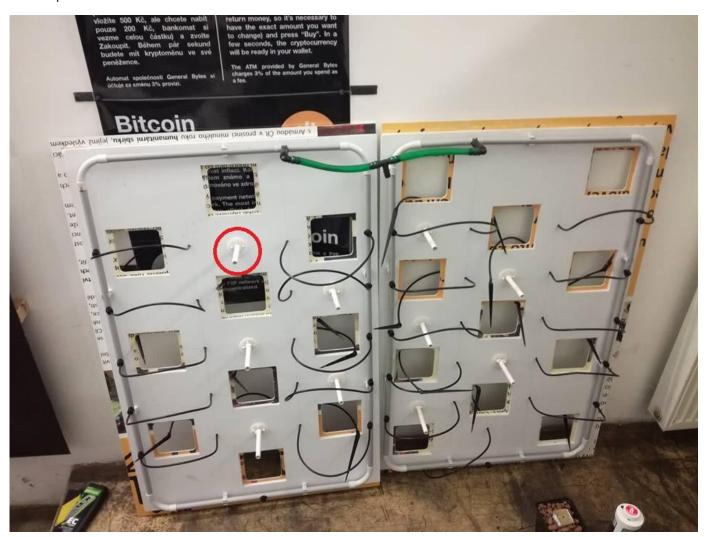


Step 2 Cut away holes for pots and irrigation capillary pipes.

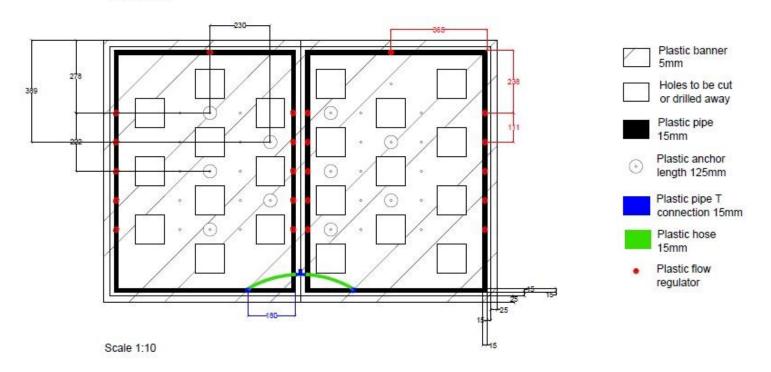
Top view



Step 3 Cut plastic anchors to the length of 12,5cm and glue them with plumbers putty or super glue to the bottom of both plastic boards.



Bottom view



REFERENCE Refer to the drawing Top Board Construction for more information.

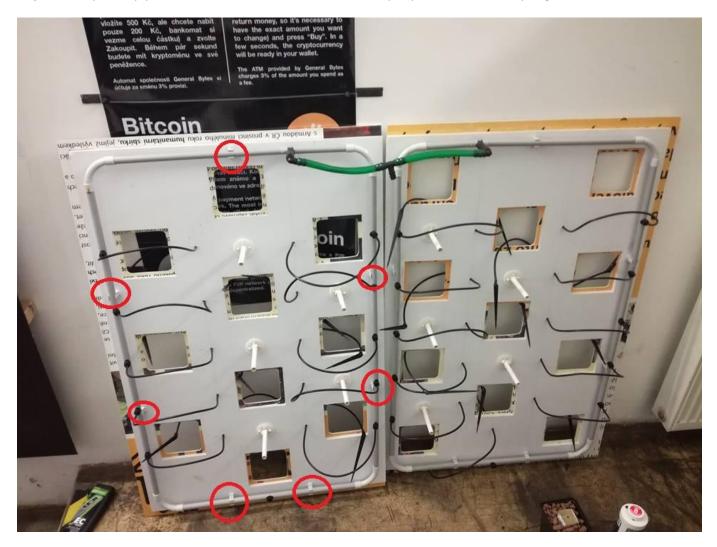
IRRIGATION

LIST OF MATERIALS:

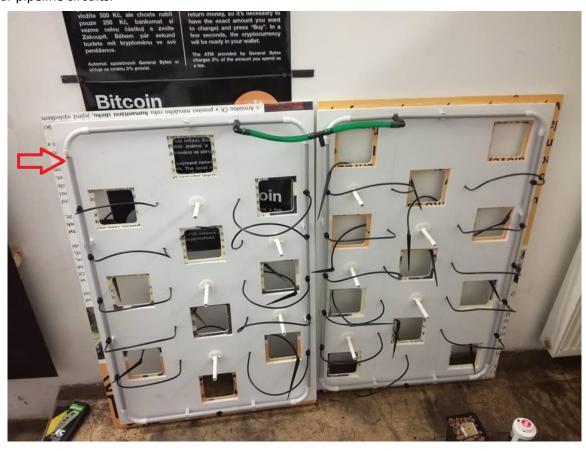
•	Plastic pipe diameter 1,5cm holder	14PCS
•	Plastic pipe diameter 1,5cm	6m
•	Plastic pipe L connection diameter 1,5cm	8PCS
•	Plastic pipe T connections diameter 1,5cm	3PCS
•	Plastic hose diameter 1,5cm	1m
•	Plastic hose L connections	2PCS
•	Plastic flow regulator	22PCS
•	Plastic capillary pipes 30cm	21PCS
•	Dripping needles	21PCS
•	Super glue	1PC
•	Submersible water pump 750l/h	1PC
•	Lever cable connectors	2PCS

PROCEDURE:

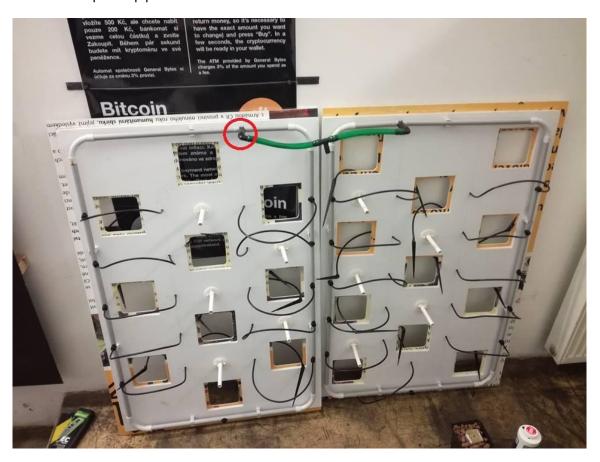
Step 1 Glue plastic pipe holders to the bottom of the board (7pcs per board) with super glue.



Step 2 Cut plastic pipe in 4 pieces of 89cm and 4 pices of 66cm and connect them with L connections. Create two rectangular pipeline circuits.

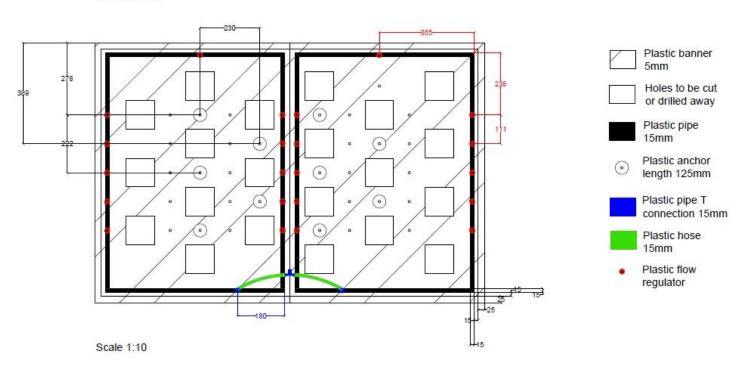


Step 3 Cut two shorter plastic pipes and insert T connection..



Step 4 Drill small holes into the pipeline and insert flow regulators. Holes should be placed with similar distance to ensure even solution delivery. Note: One module should feed 11 plants, and the other one only 10. To distribute the solution evenly, install 11 flow regulators on both pipeline modules. The extra flow regulator installed in the growing board that feeds only 10 plants will be kept unused.

Bottom view

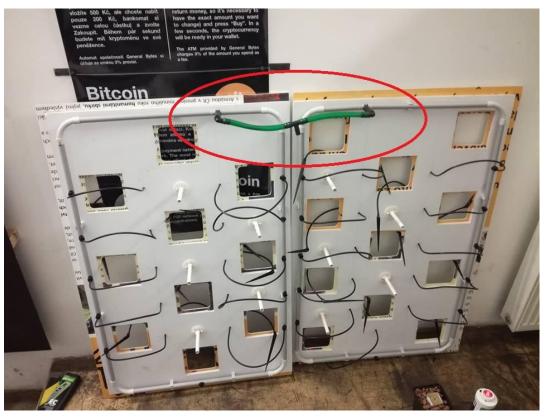




Step 5 Attach capillary pipes to flow regulators and put them through holes in the board. Then you may attach dripping needles to blank ends of capillary pipes. Note: One flow regulator on the board with 10 pot holes will remain blank.



Step 6 Finalize the construction with attaching the hose to inlets of pipeline modules. At the end use one T connection to join pipeline modules to one inlet. Hose should not be folded over to avoid water to move through the system easily.



Step 7 Cut the power cable of the pump near the socket plug, put the pump into the box and push the cable through the cable hole in the box. Join the cable again with cable connections.

2PICS

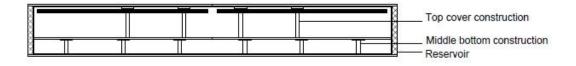
Step 8 Assemble the system. Put the middle floor inside the box and then install the top board.

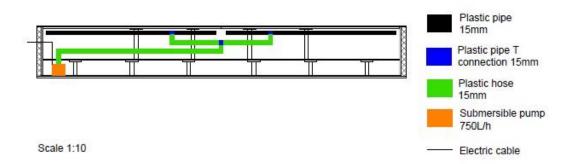


Step 9 Connect the hose to the pump outlet.



SETUP





REFERENCE: Refer to drawings Top Board Construction and Setup for more information.

LIGHTING SYSTEM

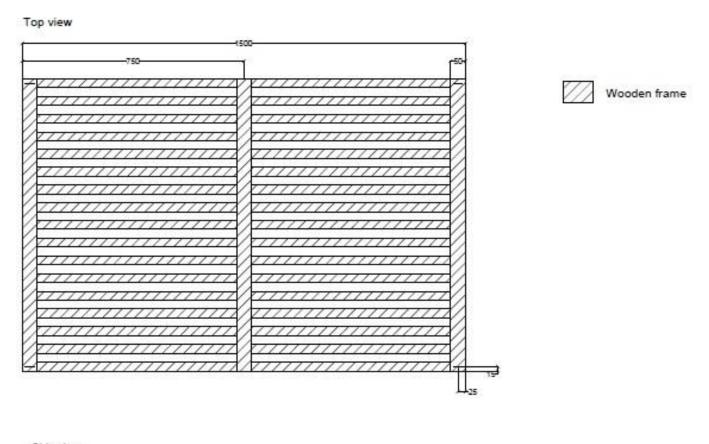
LIST OF MATERIALS:

•	Wooden prism 150x3x2cm	17PCS
•	Wooden prism 99x5x2cm	3PCS
•	Nails length 3cm	51PCS
•	Steel hooks with screws	4PCS
•	Full spectrum LED lights SANlight M30 30W	4PCS

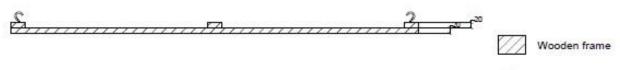
PROCEDURE:

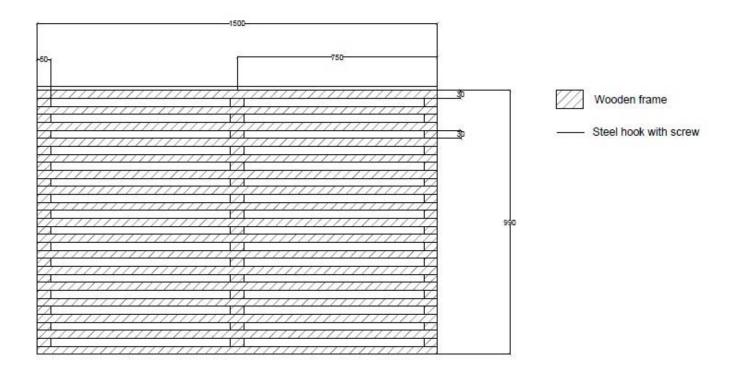
Step 1 Construct a grid out ouf wooden prisms with nails, and attach steel hooks to the top of the grid as per drawings.

LIGHTING SYSTEM



Side view





Step 2 Hang wooden contruction to the ceiling.

Step 3 Attach lights to the construction and lead cables as needed.

REFERENCE Refer to the drawing Lighting System for more information.