

Hour 125

Purpose of job done:-

400.GE

Carry out the work in time according to the maintenance schedule draining water from coalesce filter.

Brief Description

Drain water from coalescer filter if fitted.

Safety Requirements:-

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Personal & time required :-

Number	Qualification	Time_Hr
1	Technician	0.5

Tools and appliances required :-

Quantity	Designation	Part Number	NSN
1	Abc	252	Abcde
3	Abcde	222	Xyz

Hour 1500

Purpose of job done:-

400.GE

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Brief Description

Drain and dismantles coalescer and chip filters. clean casing fit new elements and re-assemble.

The frequency of element renewal is dependent upon the quality of fuel cleanliness of the bulk storage tank and the type of primary filter in the transfer line.

Prime and vent the system.

Safety Requirements:-

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Personal & time required :-

Number	Qualification	Time_Hr
1	Technician	1
2	Qualified Mechanic	0.5
3	Supervisor/TeamLead	0.5

Tools and appliances required :-

Quantity	Designation	Part Number	NSN
2	asdfd	255	Abcde
8	Asdfd	588	Lkjh

Hour 3000

Purpose of job done:-

400.GE

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Brief Description

Remove fuel injectors, clean, test and reset or fit a replacement set.

Before refitting injectors, clean carbon deposits from the bottom of injector housings. Fit new 'O' rings to injector bodies and new copper washers to injector nozzles. new 'O' rings and sealing washers should be fitted to the inlet connections. Tighten the injector clamps to the correct torque loading and pressure test seals via the injector drain system with a suitable controlled air supply.

Safety Requirements:-

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Personal & time required :-

Number	Qualification	Time_Hr
1	Technician	1
2	Qualified Mechanic	1.5
3	Supervisor/TeamLead	0.5

Tools and appliances required :-

Quantity	Designation	Part Number	NSN
5	Qwert	544	Poiuy
8	Asdfg	441	Lkjhg