

North America EHSS Dashboard - May 2021

All North America

- Total Recordable **Injury Chart**
- Lost Time Injury Chart
- Auto Crash Rate Chart
- Raw Data Tables

Agribusiness

- Total Recordable Injury Chart
- Lost Time Injury Chart
- Auto Crash Rate Chart
- Raw Data Tables
- Action Tracker Charts

Nutrition

- Total Recordable **Injury Chart**
- Lost Time Injury Chart
- Auto Crash Rate Chart
- Raw Data Tables
- Action Tracker Charts

GPS

- GPS Progress by Step and Self-Assessment **Score Charts**
- Month to Month Comparison of GPS **Progress**













North America EHSS Dashboard

Total Recordable Injury Chart

Lost Time Injury Chart

Auto Crash Rate Chart

Raw Data Tables for TRIR, LTIR, and AIR

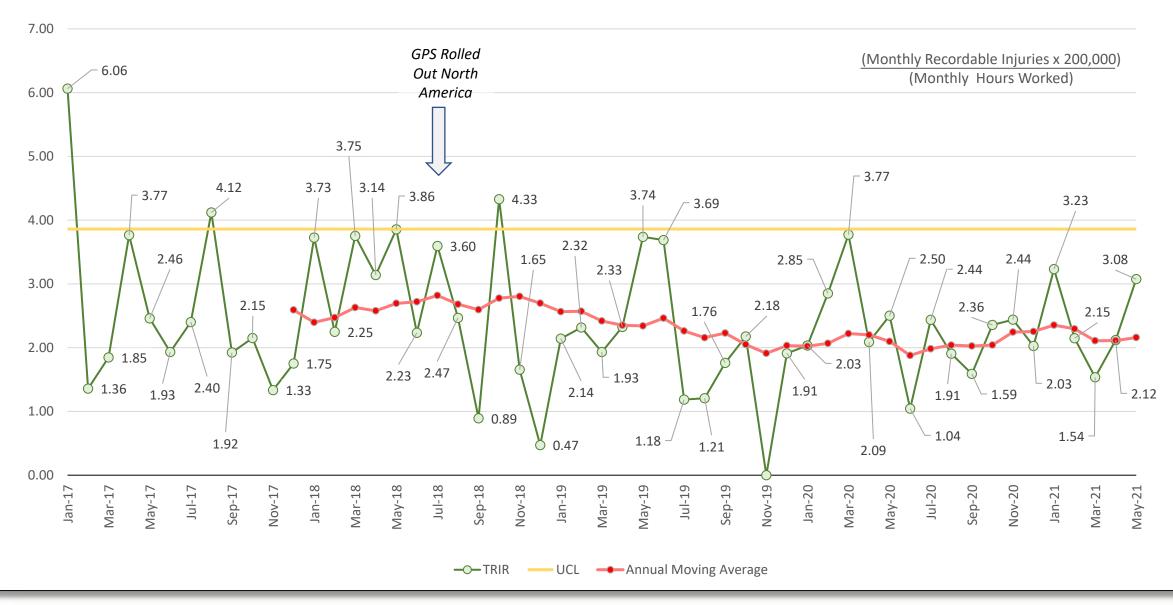






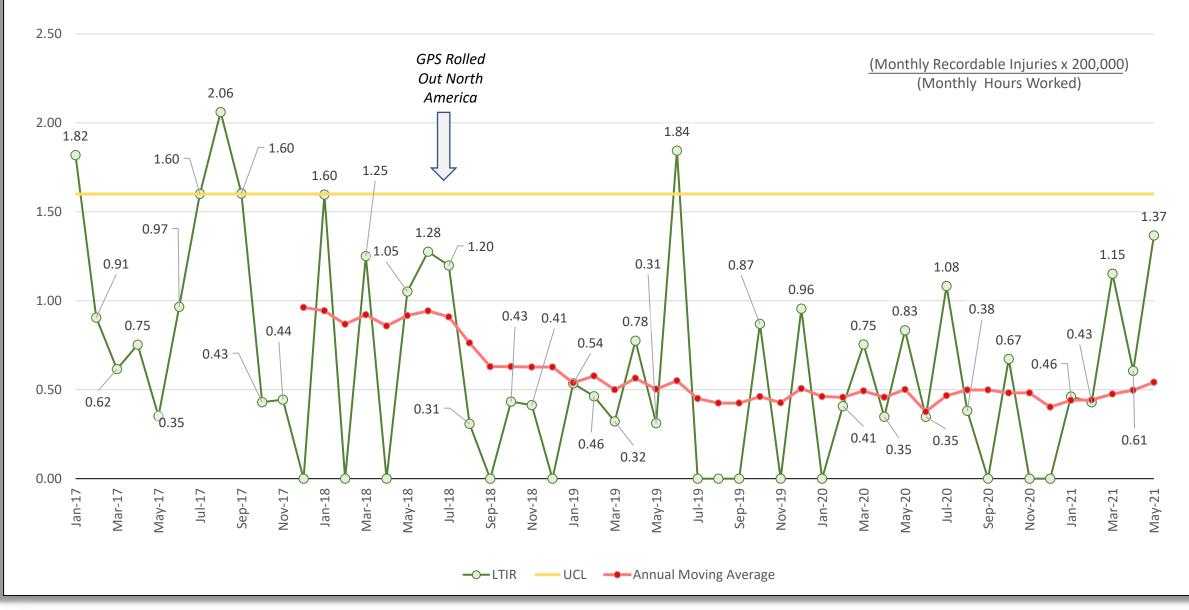


North America: TRIR (Total Recordable Incident Rate)

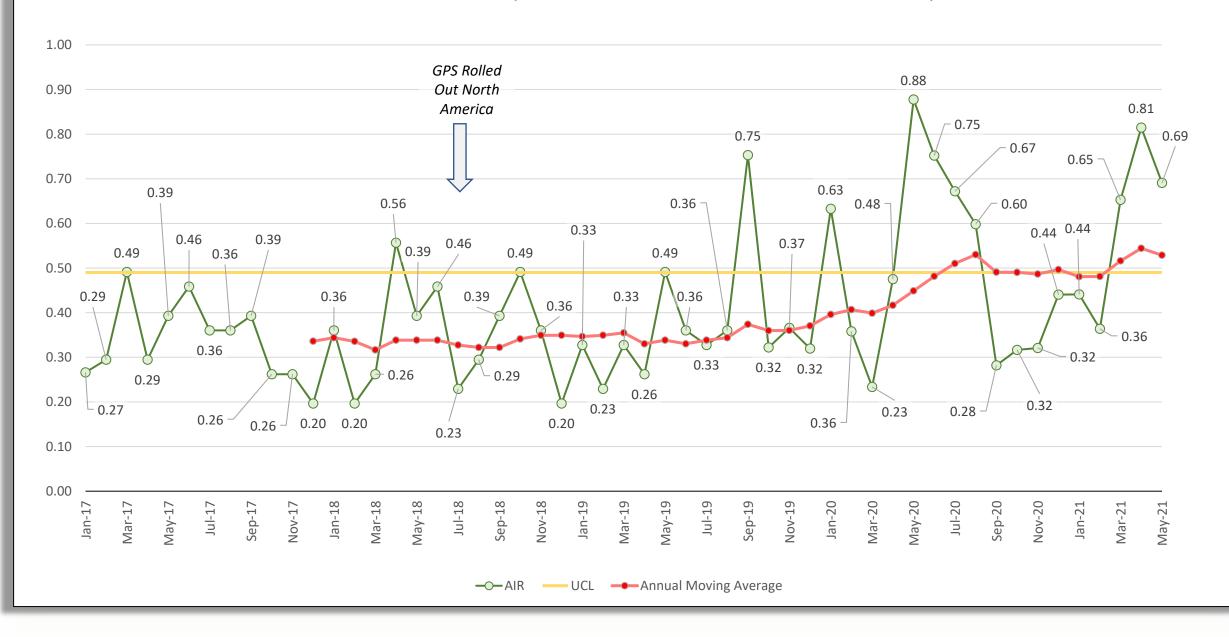


^{*}Note- recordable incident revision for Nutrition in January

North America: LTIR (Lost Time Incident Rate)



North America: AIR (Auto Incident Rate Per 100 Active Vehicles)



Data Table: Recordable Injuries

				Recordable Injuries				
	North America TRIR	TRIR Annual Moving Average	Agribusiness	Nutrition	Nachurs	Connell	Corporate	North America
2019-01	2.14	2.56	4	0		0	0	4
2019-02	2.32	2.57	4	0		0	1	5
2019-03	1.93	2.42	5	1		0	0	6
2019-04	2.33	2.35	4	2		0	0	6
2019-05	3.74	2.34	12	0		0	0	12
2019-06	3.69	2.46	10	0		0	0	10
2019-07	1.18	2.26	2	1		0	0	3
2019-08	1.21	2.16	4	0		0	0	4
2019-09	1.76	2.23	2	2		0	0	4
2019-10	2.18	2.05	5	0		0	0	5
2019-11	0.00	1.91	0	0		0	0	0
2019-12	1.91	2.03	5	1		0	0	4
2020-01	2.03	2.02	5	1	0	0	0	6
2020-02	2.85	2.07	5	2	0	0	0	7
2020-03	3.77	2.22	7	3	0	0	0	10
2020-04	2.09	2.20	6	0	0	0	0	6
2020-05	2.50	2.10	7	2	0	0	0	9
2020-06	1.04	1.88	3	0	0	0	0	3
2020-07	2.44	1.98	8	1	0	0	0	9
2020-08	1.91	2.04	4	1	0	0	0	5
2020-09	1.59	2.03	3	1	0	0	0	4
2020-10	2.36	2.04	4	3	0	0	0	7
2020-11	2.44	2.24	5	1	0	0	0	6
2020-12	2.03	2.25	2	4	0	0	0	6
2021-01	3.23	2.35	5	1	1	0	0	7
2021-02	2.15	2.29	3	2	0	0	0	5
2021-03	1.54	2.11	2	2	0	0	0	4
2021-04 (F)	2.12	2.11	6	1	0	0	0	7
2021-05	3.08	2.16	9	0	0	0	0	9

Data Table: Lost Time Injuries

	Lost Time Injuries							
	North America LTIR	LTIR Annual Moving Average	Agribusiness	Nutrition	Nachurs	Connell	Corporate	North America
2019-01	0.54	0.54	1	0		0	0	1
2019-02	0.46	0.58	1	0		0	0	1
2019-03	0.32	0.50	1	0		0	0	1
2019-04	0.78	0.56	2	0		0	0	2
2019-05	0.31	0.50	1	0		0	0	1
2019-06	1.84	0.55	5	0		0	0	5
2019-07	0.00	0.45	0	0		0	0	0
2019-08	0.00	0.42	0	0		0	0	0
2019-09	0.00	0.42	0	0		0	0	0
2019-10	0.87	0.46	2	0		0	0	2
2019-11	0.00	0.43	0	0		0	0	0
2019-12	0.96	0.51	2	0		0	0	2
2020-01	0.00	0.46	0	0	0	0	0	0
2020-02	0.41	0.46	1	0	0	0	0	1
2020-03	0.75	0.49	1	1	0	0	0	2
2020-04	0.35	0.46	1	0	0	0	0	1
2020-05	0.83	0.50	3	0	0	0	0	3
2020-06	0.35	0.38	1	0	0	0	0	1
2020-07	1.08	0.47	3	1	0	0	0	4
2020-08	0.38	0.50	1	0	0	0	0	1
2020-09	0.00	0.50	0	0	0	0	0	0
2020-10	0.67	0.48	1	1	0	0	0	2
2020-11	0.00	0.48	0	0	0	0	0	0
2020-12	0.00	0.40	0	0	0	0	0	0
2021-01	0.46	0.44	1	0	0	0	0	1
2021-02	0.43	0.44	0	1	0	0	0	1
2021-03	1.15	0.48	2	1	0	0	0	3
2021-04	0.61	0.50	2	0	0	0	0	2
2021-05	1.37	0.54	4	0	0	0	0	4

Data Table: Auto Incidents

				Auto Incidents (Claims)			
	North America AIR	AIR Annual Moving Average	Agribusiness	Nutrition	Nachurs	Connell	Corporate	North Americ
2019-01	0.33	0.35	10	0		0	0	10
2019-02	0.23	0.35	6	1		0	0	7
2019-03	0.33	0.35	10	0		0	0	10
2019-04	0.26	0.33	8	0		0	0	8
2019-05	0.49	0.34	14	1		0	0	15
2019-06	0.36	0.33	11	0		0	0	11
2019-07	0.33	0.34	10	0		0	0	10
2019-08	0.36	0.34	10	0		1	0	11
2019-09	0.75	0.37	22	1		0	0	23
2019-10	0.32	0.36	8	0		0	0	8
2019-11	0.37	0.36	9	0		0	0	9
2019-12	0.32	0.37	7	1		0	0	8
2020-01	0.63	0.40	16	0	0	0	0	16
2020-02	0.36	0.41	8	1	0	0	0	9
2020-03	0.23	0.40	6	0	0	0	0	6
2020-04	0.48	0.42	12	0	0	0	0	12
2020-05	0.88	0.45	22	0	0	0	0	22
2020-06	0.75	0.48	19	0	0	0	0	19
2020-07	0.67	0.51	15	2	0	0	0	17
2020-08	0.60	0.53	15	0	0	0	0	15
2020-09	0.28	0.49	7	0	0	0	0	7
2020-10	0.32	0.49	8	0	0	0	0	8
2020-11	0.32	0.49	8	0	0	0	0	8
2020-12	0.44	0.50	10	1	0	0	0	11
2021-01	0.44	0.48	11	0	0	0	0	11
2021-02	0.36	0.48	9	0	0	0	0	9
2021-03	0.65	0.52	16	0	0	0	0	16
2021-04	0.81	0.54	19	1	0	0	0	20
2021-05	0.69	0.53	15	2	0	0	0	17



Agribusiness Division EHSS Dashboard

Total Recordable Injury Chart

Lost Time Injury Chart

Auto Crash Rate Chart

Raw Data Tables for TRIR, LTIR, and AIR

Action Tracker Performance Charts

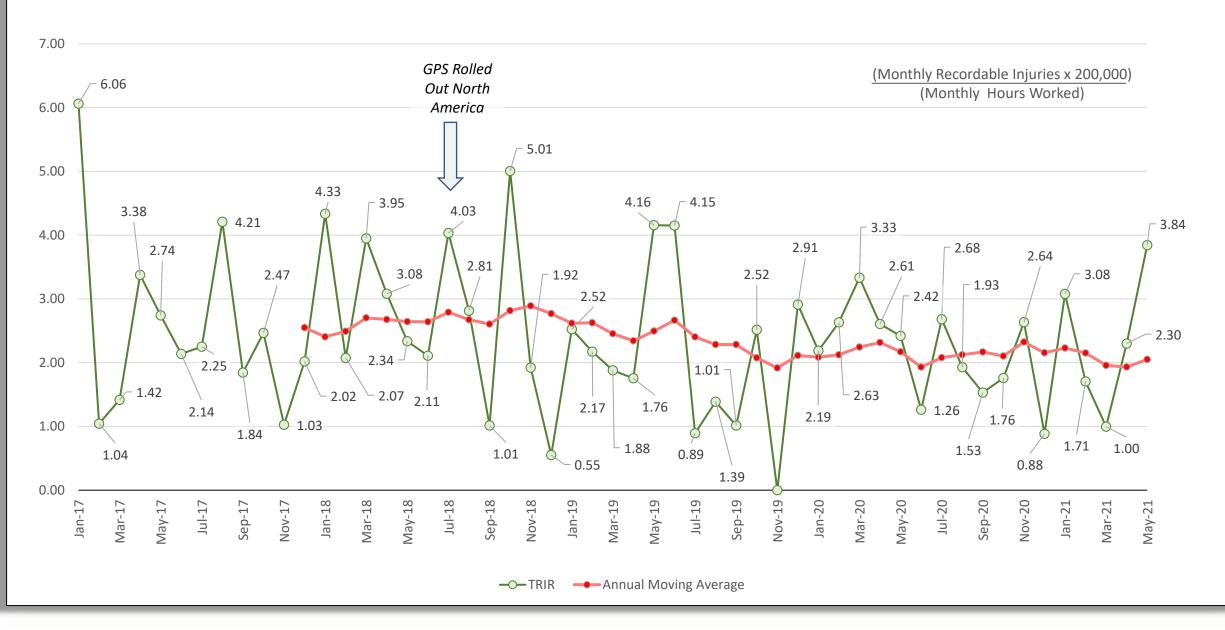




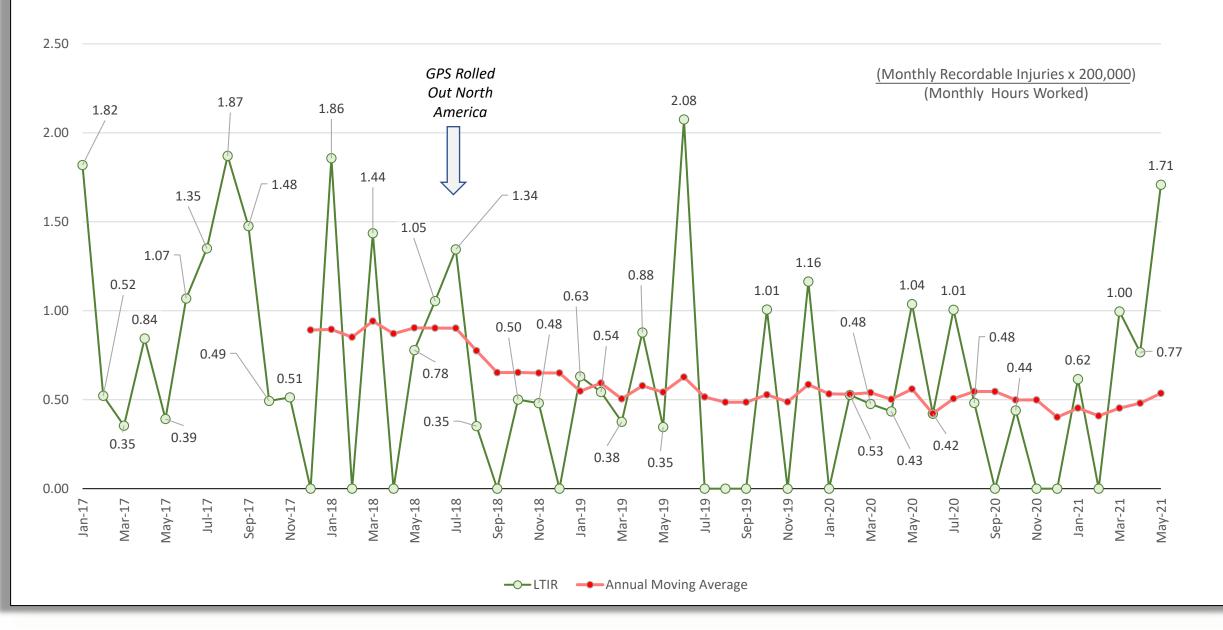




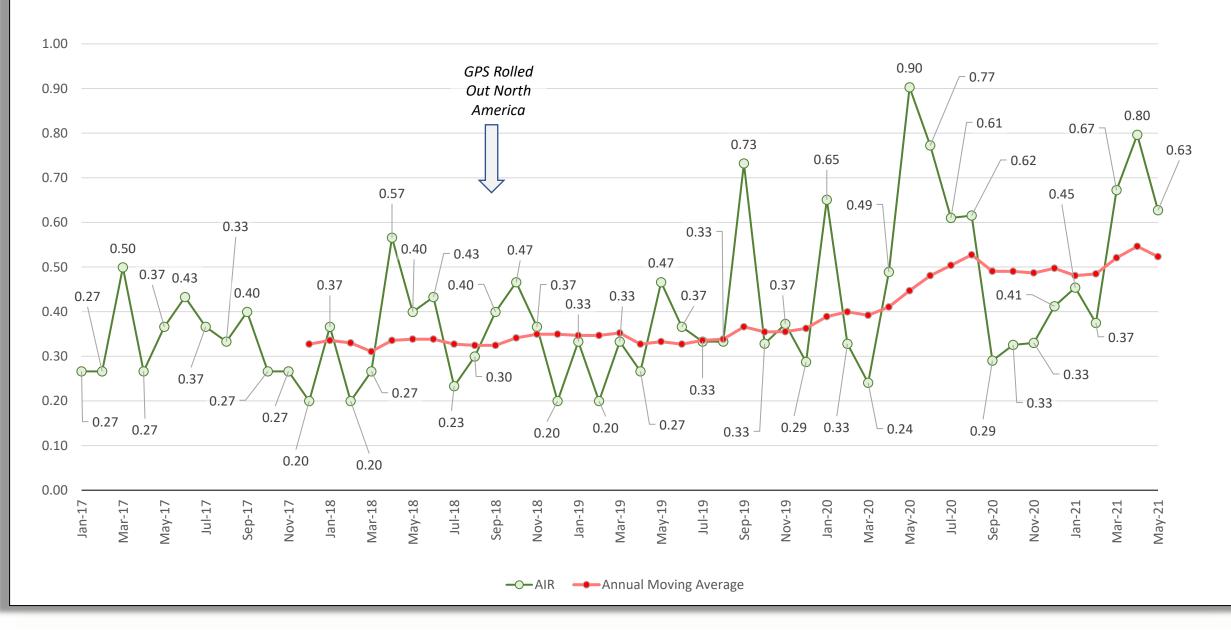
Agribusiness: TRIR (Total Recordable Incident Rate)



Agribusiness: LTIR (Lost Time Incident Rate)



Agribusiness: AIR (Auto Incident Rate Per 100 Active Vehicles)

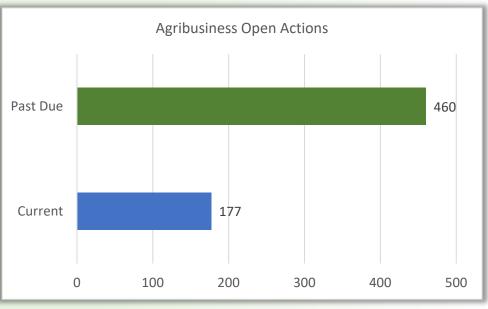


Data Table:

	Recordab	ole Injuries			Lost Tim	ne Injuries			Auto II	ncidents	
	Agribusiness TRIR	TRIR Annual Moving Average	Agribusiness		Agribusiness LTIR	LTIR Annual Moving Average	Agribusiness		Agribusiness AIR	AIR Annual Moving Average	Agribusiness
2019-01	2.52	2.62	4	2019-01	0.63	0.55	1	2019-01	0.33	0.35	10
2019-02	2.17	2.63	4	2019-02	0.54	0.59	1	2019-02	0.20	0.35	6
2019-03	1.88	2.45	5	2019-03	0.38	0.51	1	2019-03	0.33	0.35	10
2019-04	1.76	2.34	4	2019-04	0.88	0.58	2	2019-04	0.27	0.33	8
2019-05	4.16	2.49	12	2019-05	0.35	0.54	1	2019-05	0.47	0.33	14
2019-06	4.15	2.67	10	2019-06	2.08	0.63	5	2019-06	0.37	0.33	11
2019-07	0.89	2.40	2	2019-07	0.00	0.52	0	2019-07	0.33	0.34	10
2019-08	1.39	2.28	4	2019-08	0.00	0.49	0	2019-08	0.33	0.34	10
2019-09	1.01	2.28	2	2019-09	0.00	0.49	0	2019-09	0.73	0.37	22
2019-10	2.52	2.08	5	2019-10	1.01	0.53	2	2019-10	0.33	0.35	8
2019-11	0.00	1.92	0	2019-11	0.00	0.49	0	2019-11	0.37	0.36	9
2019-12	2.91	2.11	5	2019-12	1.16	0.58	2	2019-12	0.29	0.36	7
2020-01	2.19	2.09	5	2020-01	0.00	0.53	0	2020-01	0.65	0.39	16
2020-02	2.63	2.12	5	2020-02	0.53	0.53	1	2020-02	0.33	0.40	8
2020-03	3.33	2.24	7	2020-03	0.48	0.54	1	2020-03	0.24	0.39	6
2020-04	2.61	2.32	6	2020-04	0.43	0.50	1	2020-04	0.49	0.41	12
2020-05	2.42	2.17	7	2020-05	1.04	0.56	3	2020-05	0.90	0.45	22
2020-06	1.26	1.93	3	2020-06	0.42	0.42	1	2020-06	0.77	0.48	19
2020-07	2.68	2.08	8	2020-07	1.01	0.51	3	2020-07	0.61	0.50	15
2020-08	1.93	2.12	4	2020-08	0.48	0.55	1	2020-08	0.62	0.53	15
2020-09	1.53	2.17	3	2020-09	0.00	0.55	0	2020-09	0.29	0.49	7
2020-10	1.76	2.10	4	2020-10	0.44	0.50	1	2020-10	0.33	0.49	8
2020-11	2.64	2.32	5	2020-11	0.00	0.50	0	2020-11	0.33	0.49	8
2020-12	0.88	2.15	2	2020-12	0.00	0.40	0	2020-12	0.41	0.50	10
2021-01	3.08	2.23	5	2021-01	0.62	0.45	1	2021-01	0.45	0.48	11
2021-02	1.71	2.15	3	2021-02	0.00	0.41	0	2021-02	0.37	0.48	9
2021-03	1.00	1.96	2	2021-03	1.00	0.45	2	2021-03	0.67	0.52	16
2021-04	2.30	1.93	6	2021-04	0.77	0.48	2	2021-04	0.80	0.55	19
2021-05	3.84	2.05	9	2021-05	1.71	0.54	4	2021-05	0.63	0.52	15

Action Tracker – Action Changes from Last Month















Nutrition Division EHSS Dashboard

Total Recordable Injury Chart

Lost Time Injury Chart

Auto Crash Rate Chart

Raw Data Tables for TRIR, LTIR, and AIR

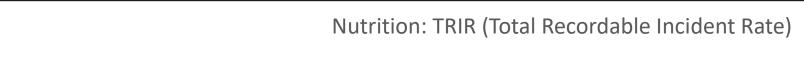
Action Tracker Performance Charts

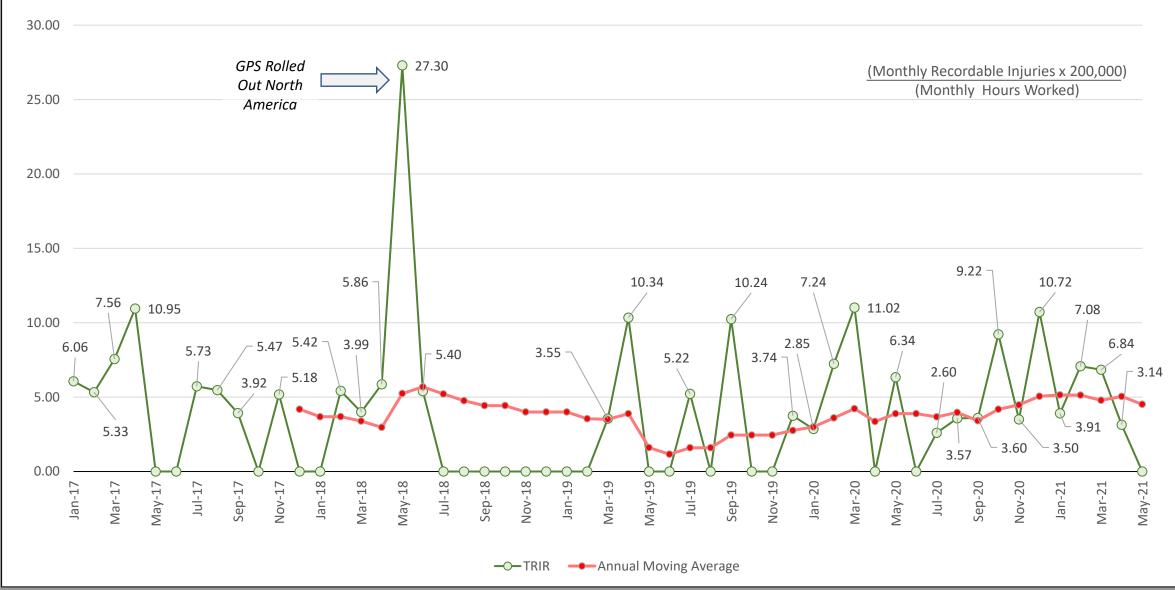






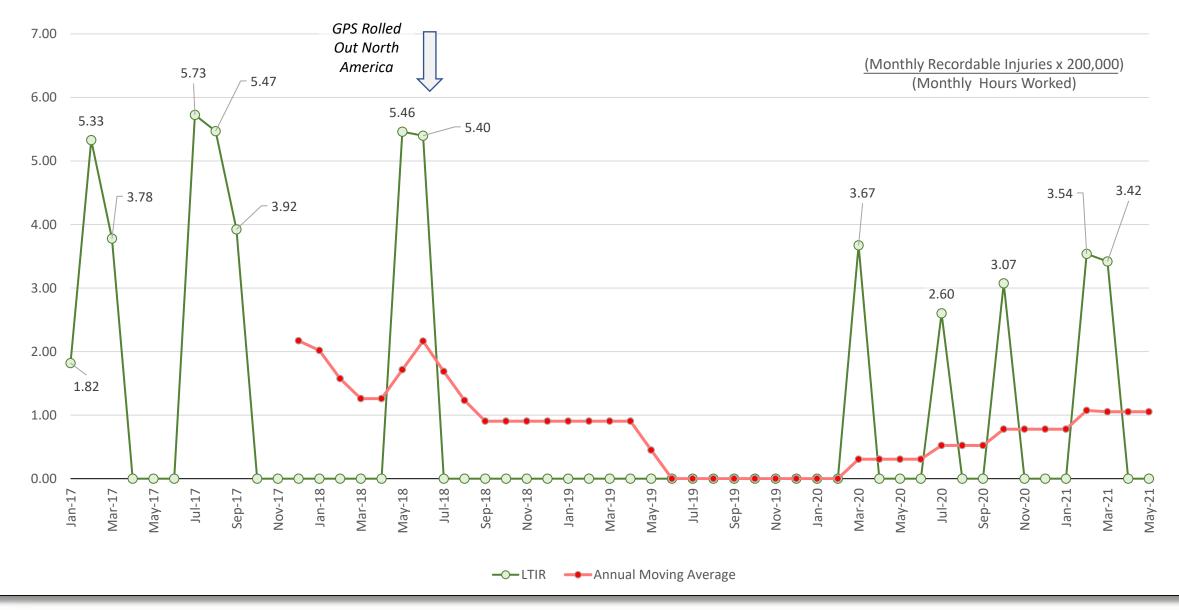




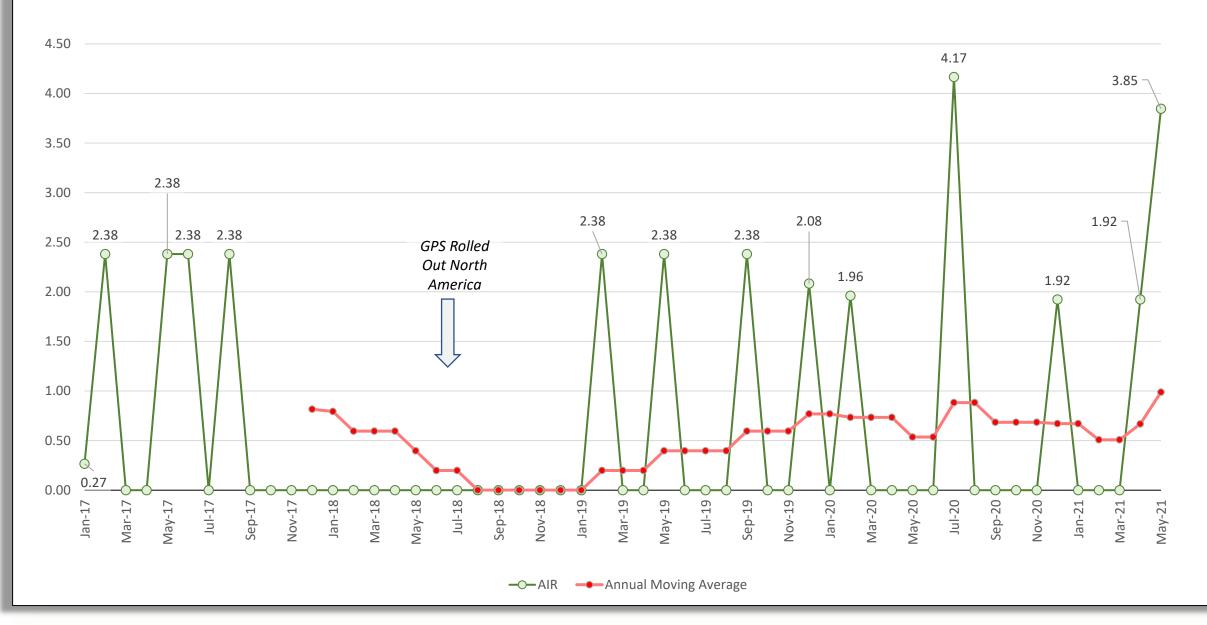


^{*}Note- recordable incident revision for Nutrition in January

Nutrition: LTIR (Lost Time Incident Rate)



Nutrition: AIR (Auto Incident Rate Per 100 Active Vehicles)

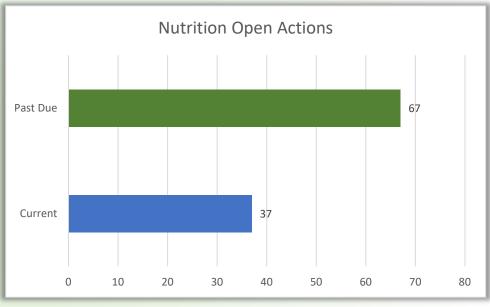


Data Table:

	Recordal	ble Injuries			Lost Tin	ne Injuries			Auto	ncidents	
	Nutrition TRIR	TRIR Annual Moving Average	Nutrition		Nutrition LTIR	LTIR Annual Moving Average	Nutrition		Nutrition AIR	AIR Annual Moving Average	Nutrition
2019-01	0.00	4.00	0	2019-01	0.00	0.90	0	2019-01	0.00	0.00	0
2019-02	0.00	3.55	0	2019-02	0.00	0.90	0	2019-02	2.38	0.20	1
2019-03	3.55	3.51	1	2019-03	0.00	0.90	0	2019-03	0.00	0.20	0
2019-04	10.34	3.88	2	2019-04	0.00	0.90	0	2019-04	0.00	0.20	0
2019-05	0.00	1.61	0	2019-05	0.00	0.45	0	2019-05	2.38	0.40	1
2019-06	0.00	1.16	0	2019-06	0.00	0.00	0	2019-06	0.00	0.40	0
2019-07	5.22	1.59	1	2019-07	0.00	0.00	0	2019-07	0.00	0.40	0
2019-08	0.00	1.59	0	2019-08	0.00	0.00	0	2019-08	0.00	0.40	0
2019-09	10.24	2.45	2	2019-09	0.00	0.00	0	2019-09	2.38	0.60	1
2019-10	0.00	2.45	0	2019-10	0.00	0.00	0	2019-10	0.00	0.60	0
2019-11	0.00	2.45	0	2019-11	0.00	0.00	0	2019-11	0.00	0.60	0
2019-12	3.74	2.76	1	2019-12	0.00	0.00	0	2019-12	2.08	0.77	1
2020-01	2.85	3.00	1	2020-01	0.00	0.00	0	2020-01	0.00	0.77	0
2020-02	7.24	3.60	2	2020-02	0.00	0.00	0	2020-02	1.96	0.73	1
2020-03	11.02	4.22	3	2020-03	3.67	0.31	1	2020-03	0.00	0.73	0
2020-04	0.00	3.36	0	2020-04	0.00	0.31	0	2020-04	0.00	0.73	0
2020-05	6.34	3.89	2	2020-05	0.00	0.31	0	2020-05	0.00	0.54	0
2020-06	0.00	3.89	0	2020-06	0.00	0.31	0	2020-06	0.00	0.54	0
2020-07	2.60	3.67	1	2020-07	2.60	0.52	1	2020-07	4.17	0.88	2
2020-08	3.57	3.97	1	2020-08	0.00	0.52	0	2020-08	0.00	0.88	0
2020-09	3.60	3.41	1	2020-09	0.00	0.52	0	2020-09	0.00	0.68	0
2020-10	9.22	4.18	3	2020-10	3.07	0.78	1	2020-10	0.00	0.68	0
2020-11	3.50	4.47	1	2020-11	0.00	0.78	0	2020-11	0.00	0.68	0
2020-12	10.72	5.06	4	2020-12	0.00	0.78	0	2020-12	1.92	0.67	1
2021-01	3.91	5.14	1	2021-01	0.00	0.78	0	2021-01	0.00	0.67	0
2021-02	7.08	5.13	2	2021-02	3.54	1.07	1	2021-02	0.00	0.51	0
2021-03	6.84	4.78	2	2021-03	3.42	1.05	1	2021-03	0.00	0.51	0
2021-04	3.14	5.04		2021-04	0.00	1.05	0	2021-04	1.92	0.67	1
2021-05	0.00	4.51	1	2021-05	0.00	1.05	Ω	2021-05	3.85	0.99	2

Action Tracker – Action Changes from Last Month















GPS Step Progress

By Step and by Division:

- Facility Status for Self-Assessment, Ready for Validation, and Validated
- Self-Assessment Score Summary by Division
 - These pie charts show the number of facilities still in the self-assessment phase and their progress shown by current self-assessment score
- Facility Status Month to Month by Division
 - Shows a comparison of GPS step progress between months

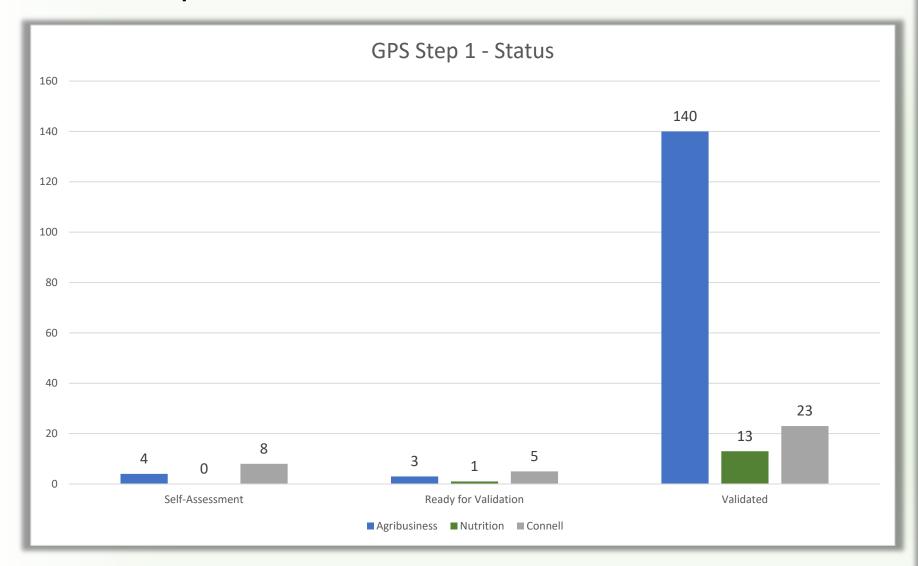




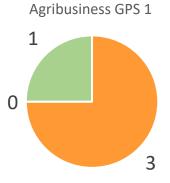




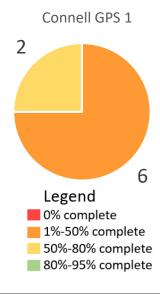
GPS Step 1:

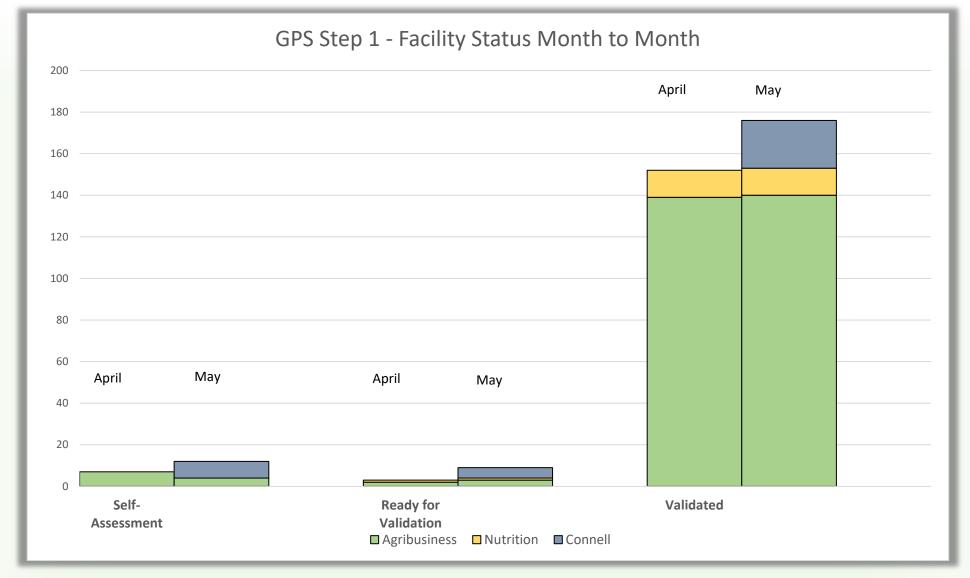


Self-Assessment Scores:







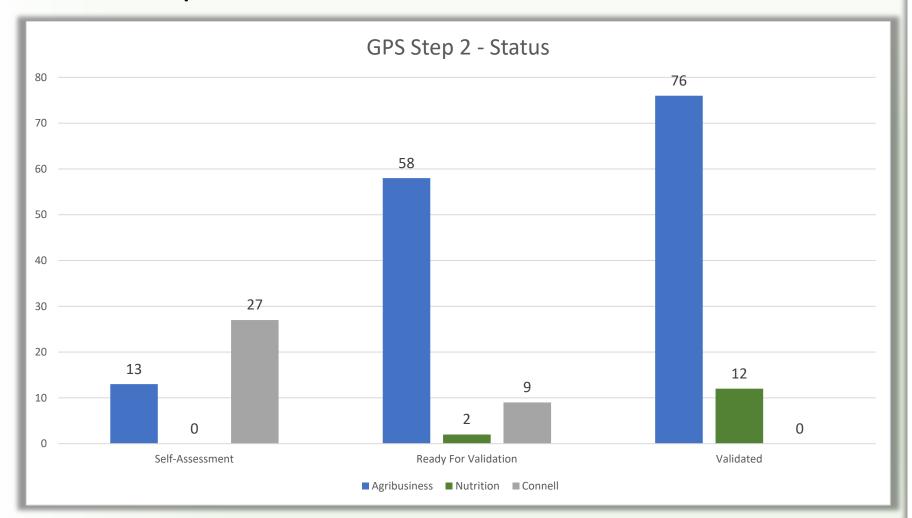


April	Self-Assessment	Ready for Validation	Validated
Agribusiness	7	2	139
Nutrition	0	1	13
Connell	10	3	23

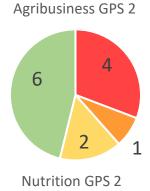
May	Self-Assessment	Ready for Validation	Validated
Agribusiness	4	3	140
Nutrition	0	1	13
CONNELL	8	5	23

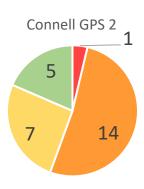
GPS Step 2:

*Note- facility revision in April to Agribusiness

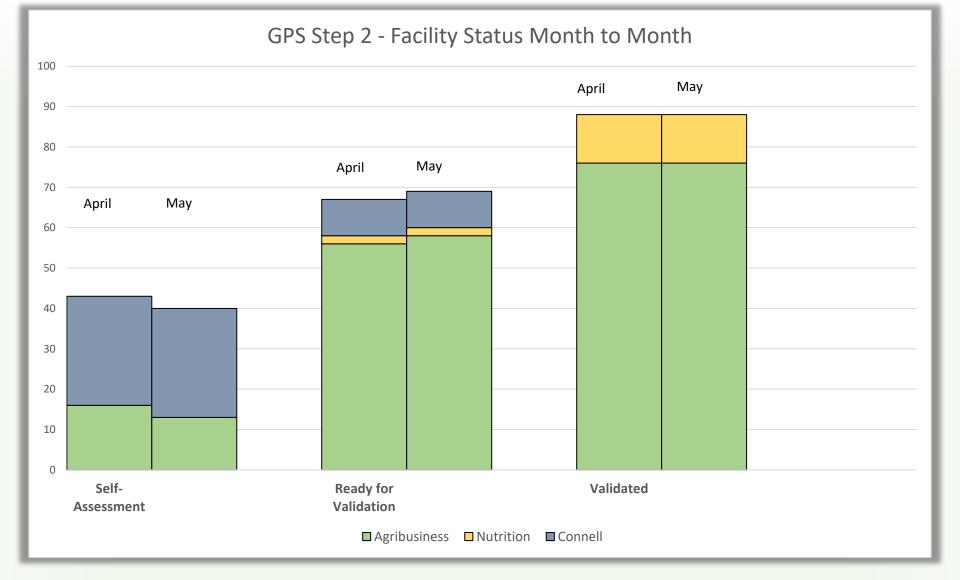


Self-Assessment Scores:





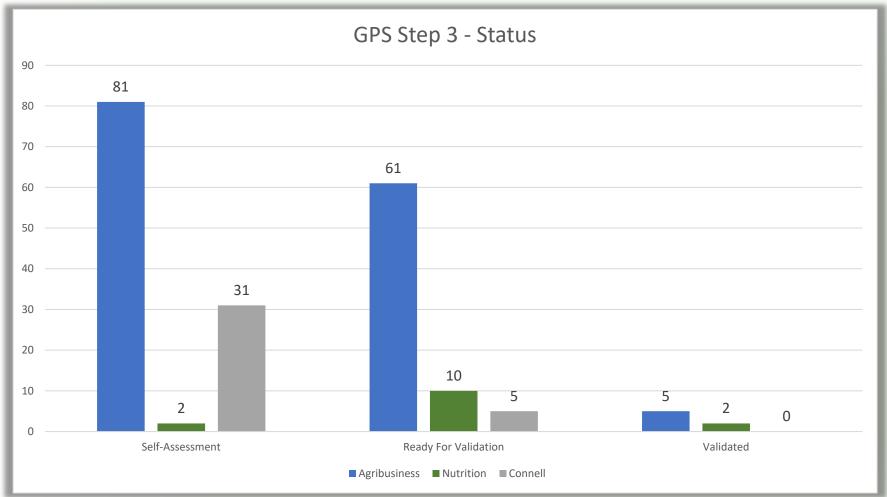




April	Self-Assessment	Ready For Validation	Validated
Agribusiness	16	56	76
Nutrition	0	2	12
Connell	27	9	0

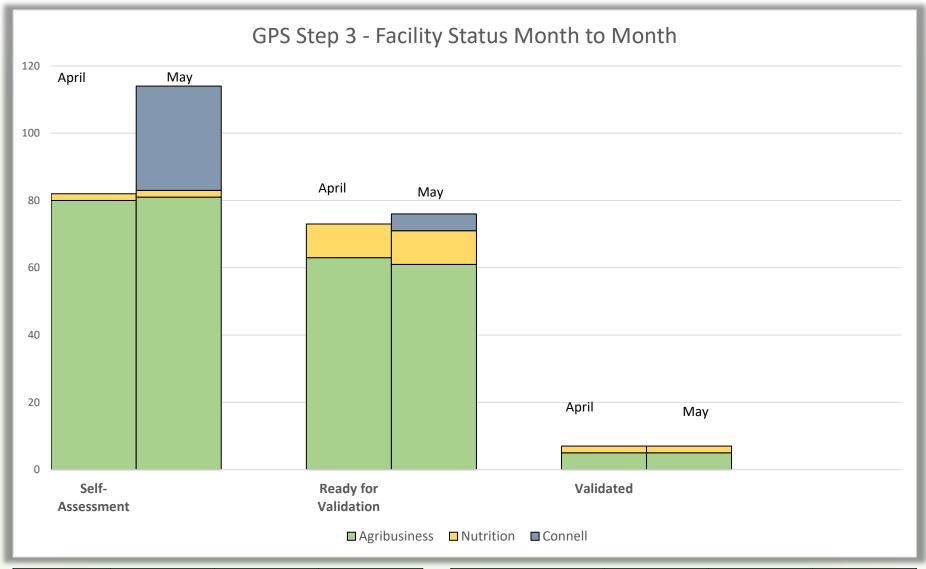
May	Self-Assessment	Ready For Validation	Validated
Agribusiness	13	58	76
Nutrition	0	2	12
CONNELL	27	9	0

GPS Step 3:



Self-Assessment Scores: Agribusiness GPS 3 38 22 **Nutrition GPS 3** Connell GPS 3 14 6 Legend 0% complete 1%-50% complete

50%-80% complete 80%-95% complete



April	Self-Assessment	Ready For Validation	Validated
Agribusiness	80	63	5
Nutrition	2	10	2
Connell	31	5	0

May	Self-Assessment	Ready For Validation	Validated
Agribusiness	81	61	5
Nutrition	2	10	2
CONNELL	31	5	0



GPS Step Progress For Nachurs Alpine Solutions









Program Steps committed to by Nachurs

Nachurs Alpine solutions has chosen specific GPS programs steps to focus on in 2021 as listed below.

GPS Step 1 programs will be as follows:

- Commitment Statement
- Management of Change
- JSA Program
- Safety Committee
- Incident Management

GPS Step 2 programs will be as follows:

- Lockout/Tagout (LOTO)
- Fall Protection
- General Electrical Safety
- Respiratory Protection
- Risk Management Plan



EHSS Commitment Statement

EHSS Responsibilities by Role

EHSS Accountability Guidelines

Incident Management

Facility Inspections

Safety Committee

Job Safety Analysis (JSA)

Stop Work Authority

Emergency Action Plan

Management of Change

Record Retention



Confined Spaces

Lockout/Tagout (LOTO)

Fall Protection

Personal Protective Equipment

DOT

General Electrical Safety

Powered Industrial Trucks (PITs)

Contractor Safety

Rail Car Safety

Heat/Cold Stress

Maintenance and Shop Safety

Hazardous Materials Transportation

Respiratory Protection

Risk Management Plan

Nachurs Alpine Solutions compared to a full GPS program

Assessment Step	Inspection Section committed to by Nachurs	Nachurs Alpine Solutions
1	Commitment Statement	57%
2	Fall Protection	26%
2	General Electrical Safety	82%
1	Incident Management	37%
1	Job Safety Analysis (JSA)	0%
2	Lockout / Tagout (LOTO)	71%
1	Management of Change	36%
2	Respiratory Protection	84%
2	Risk Management Plan / Process Safety Management	51%
1	Safety Committee	16%

^{*} Programs where training has been started are highlighted in yellow.