

K. J. SOMAIYA COLLEGE OF ENGINEERING

(AFFILIATED TO THE UNIVERSITY OF MUMBAI)

Candidate Roll No. _____
(In figures)

Date: 01/06/11 (6)

Name: Qunming Models

Test Exam.

Date: _____ 20

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Example - A tool crib has exponential interarrival and service times and serves a very large group of mechanics. The mean time between arrivals is 4 minutes. It takes 3 minutes on the average for a tool-crib attendant to service a mechanic. The attendant is paid \$10 per hour and the mechanic is paid \$15 per hour. Would it be advisable to have a second tool-crib attendant?

→ The tool crib is modeled by an M/M/1 queue.
 $\lambda = 1/4$, $\mu = 1/3$, $c = 10 \times 8$ & $L =$

→ Mean cost per hr = $\$10c + \$15L$.

assuming that mechanics impose cost on the system while in the queue and in service.

Case 1:- one attendant - M/M/1 ($c=1$, $P = \lambda/\mu = 0.75$,
 $L = \lambda/(1-\lambda) = 3$ mechanics).

Mean cost per hr = $\$10(1) + \$15(3) = \$55$

Case 2:- Two attendant - M/M/2 ($c=2$, $P = \lambda/\mu = 0.75$,

$$L = \frac{\lambda}{\mu} + \frac{(\lambda/\mu)(1-P)}{[(\lambda/\mu)^2(1-P)^2]} = 0.8727$$

Where $c=1$

$$P_0 = \left\{ \left[\sum_{n=0}^{c-1} ((cp)^n / n!) \right] + \left[(cp)^c (1/c!) (1/(1-p)) \right] \right\}$$

$$= \underline{0.4545}$$

$$\rightarrow \text{Mean cost per hr} = \$10(2) + \$15(0.8727)$$
$$= \underline{\underline{\$33.09 \text{ per hr}}}$$

It would be advisable to have a second attendant because long run costs are reduced by \\$21.91 per hour.

Example :- At Metropolis city Hall, two workers "Pull strings" (make deals) every day. Strings arrive to be pulled on an avg of one every 10 minutes throughout the day. It takes an average of 15 minutes to pull a string. Both times between arrivals and service times are exponentially distributed. What is the probability that there are no strings to be pulled in the system at a random point in time? What is the expected number of strings waiting to be pulled? What is the probability that both string pullers are busy? What is the effect on performance if a third string-puller working at the same speed as the first two is added to the system?

⇒ M/M/2 queue ($\lambda = 1/10$, $\mu = 1/15$, $\rho = 0.75$)
a) The probability that there are no strings to be pulled is:

$$P_0 = \left\{ \left[\sum_{n=0}^{c-1} ((cp)^n / n!) \right] + \left[(cp)^c (1/c!) (1/(1-p)) \right] \right\}$$

$$= \underline{\underline{0.1429}}$$

b) The expected number of strings to waiting to be pulled is

$$L_q = \left[((\varphi)^{c+1} P_0) / [c(c-1)(1-\varphi)^2] \right]$$
$$= 1.929 \text{ strings}$$

c) The probability that both strings pulleys are busy is

$$P(L(\infty) \geq 2) = \left[((\varphi)^2 P_0) / [c(c-1)] \right]$$
$$= 0.643$$

d) If a third string pulley is added to the system (M/M/3 queue; $c = 3$, $\varphi = 0.50$), the measures of performance become.

$$P_0 = 0.2105, L_q = 0.2368, P(L(\infty) \geq 3)$$
$$= 0.2364$$

Example: Arrivals at a telephone booth are considered to be Poisson, with an average time of 10 min between one arrival and the next. The length of a phone call is assumed to be distributed exponentially, with mean 3 minutes, find:

i) The probability that an arrival finds that four persons are waiting for their turn.

ii) The average no. of persons waiting and making telephone calls.

iii) The average length of the queue that is formed from time to time.

Solution

Solution

⇒ The average inter-arrival time being 10 minutes,
 the average arrival rate = $60/10 = 6$ customers per
 hr. Similarly average length of phone call
 being 13 minutes. The avg service rate = $60/13$
 $= 20$ customers / per hr.

∴ with $\lambda = 6$ customers / hr. and $\mu = 20$ cst/hr,

we have, $f = \lambda/\mu = 6/20 = 0.3$

i) With f_{avg} people waiting for their turn in one queue implies $\frac{f_{\text{avg}}}{n}$ people in the system. Thus, the probability that an arrival finds f_{avg} persons in the queue is:

$$\begin{aligned}
 & \text{end of bobbin} \approx \text{initial height} + \text{FT. (b)} \\
 & (\text{depth} = 5) = 55 \left(1.28\right)^{10} \times 100(7) \text{ mm} \\
 & \text{and } (0.3)55 \times (1.28)^9 = 0.3897 \text{ m } \text{ (incorrect)} \\
 & = 0.0017.
 \end{aligned}$$

$$\{ \text{residuals} - \varphi \}_{\text{obs}} = 0$$

ii) The average number of people waiting and making calls is given by expected length of the system thus

$$L_s = \frac{f}{1-p} = \frac{0.3}{1-0.3} = 0.43$$

iii) The average length of gene (bar) is formed from time to time.

$$L_0' = \frac{1}{1-f} = \frac{1}{1-0.3} = \underline{\underline{1.43}}$$

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Example - The service station has a central store where service mechanics arrive to take spare parts for the jobs ~~at~~ they work upon. The mechanics wait in queue if necessary and are served on a first-come first-served basis. The store is manned by one attendant who can attend 8 mechanics in an hr on an average. The arrival rate of mechanics is ~~avg~~ 6 per hr. Assuming that the pattern of mechanics arrivals is Poisson distributed and servicing time is exponentially distributed, determine W_s , W_q and L_q where the symbols carry their usual meaning.

→ Solution According to given information

$$\lambda = 6 \text{ mechanics/hr} \text{ and } \mu = 8 \text{ mechanics/hr}$$

∴ Avg utilisation $\rho = 6/8$, which is less than unity with these values

i) Expected time spent by a mechanic in the system

$$W_s = 1/\mu - \lambda = 1/8 - 6 = 1/2 \text{ hr} = 30 \text{ min}$$

ii) Expected time spent by a mechanic in the queue

$$W_q = \lambda / \mu(\mu - \lambda) = 6 / 8(8 - 6) = 6/16 \text{ hr} \\ = 2.25 \text{ min}$$

iii) Expected no of mechanics in the queue

$$L_q = \frac{\lambda^2}{\mu(\mu - \lambda)} = \frac{6^2}{8(8 - 6)} = \frac{36}{16} = 2.25 \text{ mechanics}$$

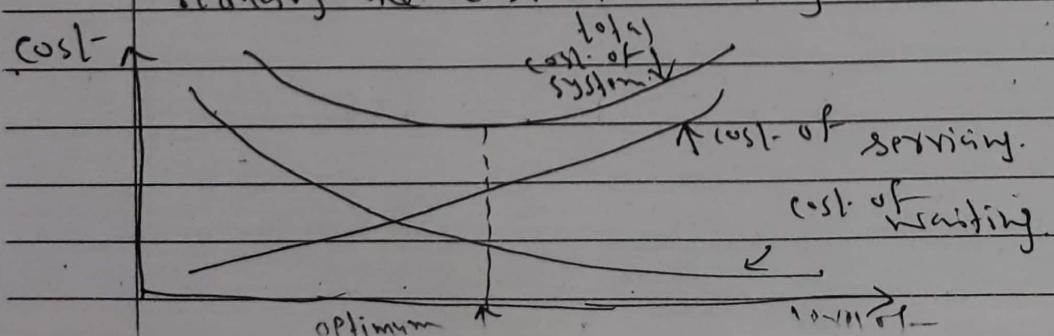
Cost Analysis

The information provided by queuing model can be usefully employed in determining the appropriate level of service.

→ For instance, the manager of the station might be concerned about the time that the mechanics have to wait in the queue in order to obtain the spare parts or tools that they need, because it costs to the service station (to pay for their idle time). The manager may consider employing additional attendants in the storeroom so that service may be provided at a faster rate and consequently the mechanics don't have to wait long for obtaining supplies.

→ This decision would have one twin effects, first, it reduces the idle time and therefore the cost (associated with it) and second it increases the cost of providing service through payments to the additional hand employed.

→ The manager would do well to employ additional attendants if and so long as the saving in cost more than offsets the increase in cost. The optimum level of service would naturally be determined where the total of the waiting time cost and cost of providing service is the minimum. ~~Total~~ Shown in fig below, where it is clear that increasing the service level would result in increasing the cost of service and reducing the cost of waiting time.



Let us analyse analytically consider one manager's problem. Suppose that service mechanics are paid at Rs 8 per hr and store room attendant's wages are Rs 5 per hr. In a typical 8-hr day, the total arrivals would be $8 \times 6 = 48$. We know that an arrival has to wait $\frac{1}{2}$ hr before he obtains parts of his requirement. Thus, the total waiting time in the system for a day equals $48 \times \frac{1}{2} = 24$ hrs.

Now, the daily cost of service provided by one attendant = cost of service + cost of waiting.
 \rightarrow cost of service = no of attendants \times hourly rate \times no of hrs.
 $= 1 \times 5 \times 8 = \underline{\text{Rs } 40}$.

\rightarrow cost of waiting = no of hrs waiting \times hourly rate
 (for mechanics)
 $= 24 \times 8 = \underline{192}$
 $\therefore \text{Total cost.} = 40 + 192 = \underline{\text{Rs. } 232 \text{ per day}}$

Suppose now that the manager believes that if one more attendant is hired for the store room, the service rate can be increased from 8 to 12 mechanics per hr. The expected time spent by a mechanic in the system would be $\frac{1}{12}$.

$$W_s = \frac{1}{m-\lambda} = \frac{1}{12-6} = \underline{\frac{1}{6} \text{ hrs.}}$$

\rightarrow Total waiting time in the system for a day
 $48 \times \frac{1}{6} = \underline{8 \text{ hrs}}$

Accordingly,

$$\text{Service cost.} = 2 \times 5 \times 8 = \underline{\text{Rs } 80}$$

$$\text{cost of waiting} = 8 \times \frac{1}{6} = \underline{\text{Rs } 6.67}$$

$$\therefore \text{Total cost.} = 80 + 6.67 = \underline{\text{Rs } 86.67 \text{ per day}}$$

They off. the total cost. of providing services
reduces from R.s 232 to R.s 144 per day
by hiring an additional attendant.

→ Further suppose that manager believes that
by employing yet another person the service
rate can be stepped up to 16. mechanics per
hr. with this.

$$N_s = \frac{1}{M-S} = \frac{1}{16-6} = \underline{\underline{1/10 \text{ hr}}}$$

→ Total waiting time in one system = $\frac{48 \times 1}{10} = 4.8$
hrs per day

$$\text{Service cost.} = 3 \times 5 \times \checkmark = \text{R.s } 120.$$

$$\text{Waiting cost.} = 4.8 \times \checkmark = \text{R.s } \underline{\underline{38.4}}$$

$$\therefore \text{Total cost.} = \text{R.s } \underline{\underline{158.4}}$$

clearly it is not worthwhile employing
one third person. To minimise the total cost.
∴ the manager should employ two attendants.

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Example - A repairman is to be hired by a company to repair machines that break down following a Poisson process with an average rate of 4 per hr. The cost of non productive machine time is Rs 90 per hr. The company has the option of choosing either a fast or a slow repairman. The fast repairman charges Rs 70 per hr and will repair machines at an avg rate of 7 per hr while the slow repairman charges Rs 50 per hr and will repair machines at an avg rate of 6 per hr. Which repairman should be hired?

→ For solving this problem we compare the total expected daily cost for both the repairmen. They would incur the total wages paid plus the cost of non-productive machine hrs.

→ We have. Total wages = hourly rate \times No. of hrs.

For fast repairman

$$\text{Total wages} = 70 \times 8 \text{ (assuming 8-hr shift)} \\ = \text{Rs } 560.$$

$$\text{For slow - Total wages} = 50 \times 8 = \text{Rs } 400.$$

Cost of non productive time can be calculated as under

→ Expected No of machines in the system $X(\text{os})$.
of idle machine hrs \propto No of hrs

→ Expected no of machines $L_s = \lambda/m - \lambda$.
→ cost. of idle machine = $R \cdot s 90/\text{hrs}$.

→ No of hrs (assuming 8-hr shift) = 8.

→ For fast repairman.

$$\lambda = 4 \text{ machines/hr} \text{ and } m = 7 \text{ machines/hr.}$$
$$L_s = \frac{4}{7-4} = \underbrace{\frac{4}{3}}_{4/3} \text{ machines.}$$

Thus cost of non productive machine time =
 $4/3 \times 90 \times 8 = \underbrace{R \cdot s 960}$.

→ For slow repairman

$$\lambda = 4 \text{ machines/hr and } m = 6 \text{ machines/hr.}$$
$$L_s = \frac{4}{6-4} = \underbrace{\frac{2}{2}}_{2} \text{ machines.}$$

Accordingly cost of non productive machine time =
 $2 \times 90 \times 8 = \underbrace{R \cdot s 1440}$.

⇒ The cost of non productive machine time can be alternatively calculated as follows.

⇒ Expected time a machine spends in the system \times
No of arrivals per day \times cost of idle time per hr

⇒ The product of first two elements gives one term,
m/c hrs lost per day which when multiplied by
the hourly rate yields the cost of idle
(non productive) time per day.

$$W_s (\text{for fast}) = \frac{1}{7-4} = 1/3 \text{ hrs.}$$

$$W_s (\text{for slow}) = 1/6-4 = 1/2 \text{ hrs.}$$

→ No. of arrivals per day of 8 hrs. = 8×4
= 32

→ cost. of idle time per hr = R. 590.

→ cost. of idle time is.

$$\text{for fast. repairman} = 1/3 \times 32 \times 90.$$
$$= \underline{\text{R. 5960}}.$$

$$\rightarrow \text{for slow repairman} = 1/2 \times 32 \times 90.$$
$$= \underline{\text{R. 1440.}}$$

∴ Total cost

$$\text{Fast.} - \text{R. 5960} + \text{R. 5960} = \underline{\text{R. 1520.}}$$

$$\text{Slow.} - \text{R. 1440} + \text{R. 1440} = \underline{\text{R. 1840.}}$$

∴ Fast repairman should be employed by
the manager.

Q1/M/1

Example- customers arrive at First class ticket counter of a theatre at a rate of 12 per hr. There is one clerk serving the customers at a rate of 30 per hour.

i) What is the probability that there is no customer in counter (i.e. that the system is idle)?

ii) What is probability that there are more than 2 customers in the counter?

iii) What is probability that there is no customer waiting to be served?

iv) What is probability that a customer is being served and nobody is waiting?

$$\Rightarrow \lambda = 12 \text{ customers/hr}$$

$$\mu = 30 \text{ customers/hr.}$$

$$\lambda = N\mu = 12/30 = 0.4$$

$$\text{i)} P(\text{system is idle}) = P(0) = 1 - \rho = 1 - 0.4 = 0.6$$

$$\text{ii)} P(n > 2) = 1 - P(n \leq 2)$$

$$= 1 - [P(0) + P(1) + P(2)]$$

$$= 1 - [0.6 + 0.4 \times 0.6 + 0.4^2 \times 0.6]$$

$$= 1 - (0.6 + 0.24 + 0.096)$$

$$= 1 - 0.936 = \underline{\underline{0.064}}$$

$$\text{Also, } P(n > n) = \rho^{n+1}$$

$$\therefore P(n > 2) = 0.4^{2+1} = 0.4^3 = \underline{\underline{0.064}}$$

$$\text{iii)} P(\text{no customers waiting to be served})$$

$$= P(0) + P(1) = 0.6 + 0.24 = \underline{\underline{0.84}}$$

$$\text{iv)} P(\text{a customer is being served and none is waiting})$$

$$= P(1) = \underline{\underline{0.24}}$$

Example: The rate of arrival of customers at a public

telephone follows Poisson distribution, with an avg time
of ten minutes between one customer and the next.

The duration of a phone call is assumed to follow
exponential distribution with a mean time of three
minutes.

i) What is the probability that a person arriving at
the booth will have to wait?

ii) What is avg length of the queue?

iii) The MTNL will install another booth when
it is convinced that the customers would have
to wait for at least thirty minutes for their
turn to make a call. How much should be the flow
of customers in order to justify a second
booth?

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~~Arrival rate~~ \Rightarrow arrival rate, $\lambda = 6 \text{ customers/hr}$
~~Service rate~~ service rate, $\mu = 20 \text{ customers/hr}$
 $\therefore f = \lambda/\mu = 6/20 = 0.3$

i) A customer arriving at the booth will have to wait if booth is busy. Then,

$$P(\text{a customer has to wait}) = f = 0.3$$

ii) Average length of queue

$$L_q = \frac{\lambda^2}{\mu(\mu-\lambda)} = \frac{(0.3)^2}{20(20-6)} = \frac{0.09}{140} = \frac{9}{1400} \text{ customers}$$

iii) $W_q = \lambda/\mu(\mu-\lambda)$

$$= \frac{6}{20(20-6)} = \frac{3}{140} \text{ hr or } \underbrace{9}_{0.07} \text{ minute}$$

Let the new arrival rate be λ' . Setting $W_q = 3 \text{ minutes or } 3/60 \text{ hr}$, we get:

$$\frac{3}{60} = \frac{\lambda'}{20(20-\lambda')}$$

$$\text{or } 20 - \lambda' = \lambda' \text{ or } \lambda' = 10 \text{ customers/hr}$$

Thus, as soon as the arrival rate increases to 10 customers/hr, another booth may be installed.

Example- A warehouse has only one loading dock manned by a three person crew. Trucks arrive at one loading dock at an avg. rate of 4 trucks per hr. and arrivals are Poisson distributed. The loading of a truck takes 10 minutes on an avg and the loading time can be assumed to be exponentially distributed about this avg. The operating cost of a tonne is Rs 100 per hr and the members of the loading crew are paid at a rate of Rs 25 per hr. Assuming that the addition of new crew members would reduce the loading time to 7.5 minutes. Would you advise the truck owner to add another crew of three persons?

$$\Rightarrow \lambda = 4 \text{ trucks/hr.}$$

$$m = 6 \text{ tonnes/hr.}$$

We have:

$$\text{Total hourly cost} = \text{Loading crew cost} + \text{cost of waiting time}$$

$$\rightarrow \text{Loading crew cost} = \text{No of loaders} \times \text{hourly wage rate.}$$

$$= 3 \times 25$$

$$= \underbrace{\text{Rs } 75 \text{ per hr}}$$

$$\rightarrow \text{cost of waiting time} = \text{Expected waiting time per truck} (W_s) \times \text{Expected arrivals per hr.} (\lambda) \times \text{hourly wage rate}$$

$$= \frac{1}{6-4} \times 4 \times 100 = \frac{\text{Rs } 200}{\text{per hr}}$$

$$\text{Alternatively, cost of waiting time} = \text{Expected no of trucks in system} (L_s) \times \text{hourly waiting cost.}$$

$$= \frac{4}{6-4} \times 100$$

$$= \underbrace{\text{Rs } 200 \text{ per hr}}$$

$$\begin{aligned}\text{Total cost} &= \text{Rs } 75 + \text{Rs } 200 \\ &= \text{Rs } 275 \text{ per hr}\end{aligned}$$

→ with proposed crew addition.

$$\text{Loading crew cost} = 6 \times 25 = \text{Rs } 150 \text{ per hr}$$

$$\text{cost of waiting time} = \frac{4}{8-4} \times 100$$

$\frac{60}{75} \times 100$ hrs/hr

$$= \text{Rs } 100 \text{ per hr}$$

$$\text{Total cost} = \text{Rs } 150 + \text{Rs } 100 = \text{Rs } 250 \text{ per hr}$$

Conclusion :- It is advisable to add a crew of three loaders.

Example A typist at an office receives on an average 122 letters per day of typing. The typist works 8 hrs a day and it takes on an avg 20 minutes to type a letter. The company has determined that the cost of letter writing to be mailed (opportunity cost) waiting

is 50 paise per hr and the equipment operating cost plus the salary of the typist will be Rs 40 per day.

i) What is the typist utilisation rate?

ii) What is the average no of letters waiting to be typed?

iii) What is the avg waiting time needed to have a letter typed?

iv) What is the total cost of waiting letters to be mailed.

b) Forced to improve the letter typing service, the above company is planning to take lease of one

of the two models of an automated typewriter available in the market - The daily cost and the resulting increase in typist efficiency are displayed in the table below.

Model	Additional cost per day	Increase in Typist efficiency
I	R.s 37	50%
II	R.s 39.	75%

What action should the company take to minimise the total daily costs of waiting letters to be mailed?

3/21

→ Solution

$$\text{Arrival rate } \lambda = 22 \text{ letters/day.}$$

$$\text{Service rate } \mu = \frac{8 \times 60}{20} = 24 \text{ letters/day}$$

$$\text{i) Typist's utilisation rate } f = \lambda/\mu = 22/24 = \underline{0.917}$$

ii) Expected no of letters waiting to be typed

$$L_q = \frac{\lambda^2}{\mu(\mu-\lambda)} = \frac{22^2}{24(24-22)}$$

$$= \underline{10.08 \text{ letters}}$$

iii) Expected time needed to have a letter typed.

$$W_s = \frac{1}{\mu-\lambda} = \frac{1}{24-22} = \frac{1}{2} \text{ day or 4 hrs.}$$

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iv) Total daily cost of mailing letters to be mailed = Expected no of letters in one system (L_s) \times opportunity cost + salary of typist -

$$\text{Now } L_s = \frac{\lambda}{m-\lambda} \\ = \frac{22}{24-22} = 11 \text{ letters}$$

→ opportunity cost to mail a letter is 80 Paise per letter or $8 \times 80 \text{ Paise} = \text{Rs } 6.40 \text{ per day}$

$$\therefore \text{Total opportunity cost.} = 6.40 \times 11 = \text{Rs } 70.40$$

$$\therefore \text{Total daily cost.} = \text{Rs } 70.40 + \text{Rs } 40 \\ = \text{Rs } 110.40$$

b) Model I → Increase in efficiency is given to be 80%. with this model. Therefore, service rate = $24 \times 1.1 = 36$ letters per day

with $\lambda = 22$ letters per day.

$$L_s = \frac{\lambda}{m-\lambda} = \frac{22}{36-22} = \frac{11}{7} \text{ letters.}$$

Now Total daily cost = $L_s \times$ opportunity cost + equipment operating cost + salary of typist

$$= \frac{11}{4} \times 6.40 + 37 + 40$$

$$= \underline{\text{Rs } 87.06}$$

Model II With a 75% increase in service rate with this model, we have $M = 24 \times \frac{7}{4} = 42$ tellers per day.

Per day The given arrival rate being 22 tellers per day, we get:

$$L_s = \frac{22}{42 - 22} = \frac{11}{10} \text{ tellers}$$

$$\therefore \text{Total daily cost} = \frac{11}{4} \times 6.40 + 39 + 40$$

$$= \underline{\text{Rs } 86.04}$$

\therefore It is advisable to use model II typewriter in order to minimise the total daily cost of waiting letters to be mailed.

Example- A factory operates for 8 hrs. everyday and has 240 working days in the year. It buys a large number of small machines which can be serviced by its maintenance engineer at a cost of Rs 4 per hr for the labour and spare parts. The machines can alternatively be serviced by supplier at an annual contract price of Rs 20,000 including the labour and spare parts needed. The supplier undertakes to send a repairman as soon as a call is made but in no case more than one repair man is sent. The service times of the maintenance engineer and the supplier?

Repairman are both exponentially distributed with respective means of 1.7 and 1.5 days. The machine breakdowns occur randomly and follow Poisson distribution, with an avg of 2 in 5 days. Each hour that a machine is out of order, it costs the company Rs 8, which servicing alternative would you advise it to opt for?

→ Solution:- We shall calculate the total cost involved for each of the alternatives for taking the decision.

Total annual cost = cost of idle machinery time + cost of labour and spare parts.

→ cost of idle Machinery Time = Expected no of machines in system × No of working hrs per year × Hourly idle time

Alternative 1 :- Maintenance by Company engineer. cost

$$\lambda = 215 \text{ machines per day.}$$

$$\mu = 1/1.7 \text{ machines per day.}$$

→ Expected no of machines in the system

$$L_s = \frac{\lambda}{\mu - \lambda} = \frac{215}{\frac{1}{1.7} - \frac{2}{5}} = \frac{17}{8} \text{ machines.}$$

$$\rightarrow \text{cost of idle Machinery Time} = \frac{17}{8} \times 1920 \times 8$$

$$= \underline{\text{Rs } 32,640}$$

→ cost of labour and spare parts. =
No of machines × No of working hrs per year × Hourly cost in one system

$$= \frac{17}{8} \times 1920 \times 4 = \underline{\text{Rs } 16,320}$$

$$\therefore \text{Total cost} = 32,640 + 16,320.$$

$$= \underline{\text{R.s } 48,960 \text{ P.a}}$$

Alternative 2:- Maintenance by Supplier

we have

$$\lambda = 2/5 \text{ machines per day.}$$

$$m = 1/1.5 \text{ machines per day.}$$

→ Expected no of machines in the system

$$L_s = \frac{\lambda}{m-\lambda} = \frac{2/5}{\frac{1}{1.5} - \frac{2}{5}} = \frac{3}{2} \text{ machines.}$$

$$\rightarrow \text{cost of idle machine time} = \frac{3}{2} \times 1920 \times 8$$

$$= \underline{\text{R.s } 23,040}$$

$$\rightarrow \text{cost of labour and spare parts} = \underline{\text{R.s } 20,000}$$

$$\therefore \text{Total cost} = 23,040 + 20,000$$

$$= \underline{\text{R.s } 43,040 \text{ P.a}}$$

→ clearly then the maintenance of machines by the supplier is the better alternative.

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Example 1- On an average, 4 Patients per hour require the service of an emergency clinic. Also, on an average a patient requires 10 minutes of active attention. The clinic can handle only one emergency at a time. Suppose that it costs the clinic Rs 300 per patient treated to obtain an avg servicing time of 10 minutes and that each minute of decrease in this average time would cost Rs 50 per patient treated. How much would have to be budgeted by the clinic to decrease the average size of queue from $4/3$ Patients to $1/2$ Patients?

⇒ Solution 1-

$$\text{Mean arrival rate} = \lambda = 4 \text{ Patients/hr.}$$

$$\text{Mean Service rate } m = 6 \text{ Patients/hr.}$$

$$\therefore f = 4/6 = 2/3.$$

→ At present- expected length of queue,

$$L_q = \frac{f^2}{1-f} = \frac{(2/3)^2}{1-2/3} = \frac{4/9}{1/3}$$

$$= 4/3 \text{ Patients}$$

→ To obtain the planned avg queue length, let the service rate be m' , with this

$$L_q = \frac{\lambda^2}{m'(m' - \lambda)}$$

Substituting the known values,

$$\frac{1}{2} = \frac{4^2}{m'(m'-4)}$$

$$m'^2 - 4m' = 32$$

$$\text{or } m'^2 - 4m' - 32 = 0.$$

$$\therefore (m' - 8)(m' + 4) = 0.$$

We consider only +ve value $\therefore m' = 8$

customers/hour

→ The service rate of 8 customers per hour implies a service time equals to 7.5 minute per customer.

→ Thus, reduction in service time =
 $10 - 7.5 = 2.5 \text{ min}$

\therefore cost of reduction being Rs 500 per minute,

the budget requirement becomes

$$300 + 50 \times 2.5 = 425 \text{ rupees per patient}$$

$$\therefore \underline{\text{Total budget}} = 4 \times 24 \times 425$$

$$= \underline{\text{Rs 40,800 per day}}$$

Example 1— The tooth care hospital provides free dental service to one patients on every half morning. There are three dentists on duty, who are equally qualified and experienced. It takes on an average 20 minutes for a patient to get treatment and actual time taken is known to vary approximately exponentially around this average. The patients arrive to the Poisson distribution with an average of 6 per hr. The administrative officer of one hospital wants to investigate the following.

- The expected no of Patients waiting in queue
- The average time that a patient spends at clinic
- The avg percentage idle time for each of dentists.
- The fraction of time at least one dentist is idle.

Solution

For the given information

$$\lambda = 6 \text{ Patients per hour},$$

$$\mu = 1/20 \text{ Patients per min or } \underline{\underline{3 \text{ Patients per hr}}}.$$

$$\text{Thus. } f = 6 / (3 \times 3) = \underline{\underline{2/3}}$$

Further,

$$P_0 = \left[1 + 2 + \frac{2^2}{2!} + \frac{3(2)^3}{3!(2-2)} \right]^{-1} = \frac{1}{9}.$$

NOW,

- Expected no of Patients waiting in queue.

$$L_q = \frac{(\lambda/\mu)^k p}{k! (1-p)^2} \times P_0.$$

$$= \left[\frac{2^3 \times (2/3)}{3! (1 - 2/3)^2} \right] \left[\frac{1}{9} \right] = \frac{8}{9} = \underline{\underline{0.889}}.$$

b) Expected time a patient spends in system

$$W_s = W_q + \frac{1}{\lambda}$$

$$\text{here } W_q = L_q / \lambda = \frac{8}{9} \times \frac{1}{6} = \frac{4}{27}$$

$$W_s = \frac{4}{27} + \frac{1}{3} = \frac{13}{27} \text{ hrs.}$$

0.289 min.

- c) To determine the percentage of idle time of dentists we realise that when the system is empty all the three dentists would be idle. When only one person is in the clinic, they two of them are idle; when two patients are in the clinic, only one doctor is idle; and finally when three or more patients are in the clinic, then all the dentists are busy. Assuming random selection of dentists, when more than one dentist is idle,

$$P(\text{idle dentist}) = 1 \times P_0 + \frac{2}{3} P_1 + \frac{1}{3} P_2$$
$$= \frac{1}{9} + \left(\frac{2}{3}\right) \left(\frac{2}{9}\right) \left(\frac{1}{9}\right) + \left(\frac{1}{3}\right) \left(\frac{2^2}{9}\right) \left(\frac{1}{9}\right)$$

$$= \frac{1}{3}$$

Thus one third of his time a dentist has no patients to examine. Of course this probability can be directly calculated as $P_{>1}$. So $1 - \frac{1}{3} = 1 - \frac{2}{3} = \frac{1}{3}$.

d) Probability of at least one idle dentist.

$$= \sum_{n=0}^{k-1} P_n$$

$$= P_0 + P_1 + P_2 = \underline{\underline{\frac{5}{9}}}$$

K. J. SOMAIYA COLLEGE OF ENGINEERING

(Autonomous College Affiliated to University of Mumbai)

Candidate Roll No. _____
(In figures)

Test Exam.

Name : _____

Date : _____ 20

Examination : _____ Branch/Semester _____

Subject : _____

Junior Supervisor's full
Signature with Date

Question No.	1	2	3	4	5	6	7	8	9	10	11	12	Total
Marks Obtained													

Q20:- Let X be defined as lifetime of battery. Then X is Exponential ($\lambda = 1/48$) with CDF $F(x) = 1 - e^{-x/48}$, $x > 0$.

a) The probability that battery will fail within one next twelve months, given that it has operated for sixty months is.

$$\begin{aligned} P(X \leq 72 | X > 60) &= P(X \leq 12) \\ &= F(12) = 0.2212 \end{aligned}$$

due to memoryless property.

b) Let Y be defined as the year in which the battery fails, then

$$\begin{aligned} P(Y = \text{odd year}) &= (1 - e^{-0.25}) + (e^{-0.25} e^{-0.75}) + \dots \\ P(Y = \text{even year}) &= (1 - e^{-0.50}) + (e^{-0.50} - e^{-1}) + \dots \end{aligned}$$

$$\begin{aligned} \text{So, } P(Y = \text{even years}) &= e^{-0.25} P(Y = \text{odd years}), \\ P(Y = \text{even years}) + P(Y = \text{odd years}) &= 1 \text{ and}, \\ e^{-0.25} P(Y = \text{odd years}) &= 1 - P(Y = \text{odd years}). \end{aligned}$$

The probability that the battery fails during an odd year is

$$P(Y = \text{odd years}) = 1 / (1 + e^{0.25}) = 0.5622.$$

c) Due to memoryless property of exponential distribution the remaining expected lifetime is 48 months.

Q21:-

⇒ Service time, x_i is Exponential ($\lambda = 1/50$) with CDF
 $F(x) = 1 - e^{-x/50}$, $x > 0$.

a) The probability that two customers are each served within one minute is.

$$\begin{aligned} P(x_1 \leq 60, x_2 \leq 60) &= [F(60)]^2 \\ &= (0.6984)^2 \\ &= \underline{0.4883} \end{aligned}$$

b) The total service, $X_1 + X_2$, of two customers has an Erlang distribution (assuming independence) with CDF

$$F(x) = 1 - \sum_{j=0}^1 [e^{-x/50} (x/50)^j / j!] \quad x > 0$$

→ The probability that the two customers are served within two minutes is.

$$P(X_1 + X_2 \leq 120) = F(120) = \underline{0.6916}$$

Q27:-

\Rightarrow Let X represent the time until a car arrives, using Exponential distribution with $K\theta = 4$, $\lambda = 1$.

\therefore desired Probability is given by

$$F(1) = 1 - \sum_{i=0}^{\infty} \frac{e^{-4(1)}}{i!} [4(1)]^i = 0.762$$

Q29:-

\Rightarrow Let X be defined as grading time of all six problems, Then X is Exponential ($K=6$, $\theta = 1/180$) with.

$$C.D.F. \quad F(x) = 1 - \sum_{i=0}^{6-1} [e^{-x/180} (x/180)^i / i!] \quad x > 0$$

a) The Probability that grading is finished in 180 minutes or less is.

$$P(X \leq 180) = F(180) = 0.3840$$

b) The most likely grading time is the mode.
 $= (K-1)/K\theta = 180 \text{ minutes}$

c) The expected grading time is.

$$E(X) = \cancel{\theta} = 1/\theta = 180 \text{ minutes}$$

Q30:-

Let x be defined as life. of a dual hydraulic system consisting of two sequentially activated hydraulic systems each with a life. y , which is exponentially distributed ($\lambda = 2000 \text{ hrs}$). Then x is Erlang ($k=2$, $\theta = 1/4000$) with CDF:

$$F(x) = \sum_{i=0}^{x-1} \left[e^{-x/2000} \frac{(x/2000)^i}{i!} \right], x > 0.$$

a) The Probability that the system will fail within 2500 hrs is.

$$P(X \leq 2500) = F(2500) = \underline{\underline{0.3554}}$$

b) The Probability of failure within 3000 hrs is.

$$P(X \leq 3000) = F(3000) = \underline{\underline{0.4424}}$$

If inspection is moved from 2500 to 3000 hrs, the Probability that the system will fail increases by 0.087.