



# **POLYSTIC PLUS**

JivanJor Polystic Plus is a synthetic resin based adhesive in the form of milky white viscous liquid. It is a one pack, ready-to-use adhesive for all wood working applications. It is also water based, non-flammable and non-toxic in nature.



TYPICAL PROPERTIES	
Appearance	Milky White Emulsion
Viscosity at 25°C in Poise (By B.F.RVT Spl no-3, RPM-20)	370-470 Poise
Solid content%	32.5-34.5
рН	4-6
Flow	Continuous
Spread ability	Smooth & easy
Bond strength W/W kg\inch sq	200 min





### **APPLICATION METHOD**

- Substrate surface to be bonded should be free from oil, grease, dust, dirt or any foreign particle and should be dry and properly leveled.
- Surface can be roughened by sand paper for best results if required.
- Stir the content of container before use.
- Apply a uniform coat of JivanJor Polystic Plus on the nonporous surface first, and then on the more porous surface e.g. apply first on mica and then on plywood.
- Bring both the surfaces in contact before complete drying of adhesive and make proper alignment, start pressing from one side by wet cloth to avoid air entrapment, even spreading and better bonding
- Pressure can be applied by using nails, weight, tapes etc.
- Excess adhesive oozing out from edges can be cleaned with the help of wet cloth.
- Bonded surface are to be kept under pressure for 24 hrs to get optimum results.
- For extremely porous surfaces like particle board and MDF,it is recommended that, a thin coat of JJ POLYSTIC PLUS is applied and allowed to completely dry. After drying, light sanding is done to get leveled and smooth surface then this surface is bonded as per standard method to get best results.

#### **USPs/ADVANTAGES**

- Non-flammable and non-toxic as it is water based.
- No fire and health Hazards as it is solvent free.
- Free from objectionable smell.
- Handling strength in 10-15 hrs i.e. very quick setting time, better productivity.
- Superior flow ability and spreadability: better coverage.
- More application options; can be applied by brush, roller, spreader, fingertip or any applicator.
- Can be cleaned easily by wet cloth.
- · Excellent bond strength.
- · Clear transparent film after drying.
- · Heat resistance in normal case.

## **PRECAUTIONS**

- Container cap should be kept closed when not in use.
- Stir well before use.
- Skin formation if any, should be removed from the surface before use.
- Uniform pressure is must for bubble free application.

#### STORAGE CONDITION

Store in cool & dark place; away from direct sunlight.

\*Depends on application method, type of substrate and ambient conditions

Note: We recommend that before using our product, the customer should make his own test to determine the suitability of the product for his own purpose under his operating conditions. As the circumstances under which our product is stored, handled and used, are beyond our control we cannot assume any responsibility of their use by the customer.

Specifications are subject to change.

## **AREA OF USAGE**

#### **Furniture Industries**

Bonding wood to ply; bonding laminate, plywood, veneer, all types of boards to each other in furniture making





## **Non-Furniture Industries**

Wooden boxes and cabinets for TV and radio.
Wooden Frames for wall clock.



## COVERAGE

Approx40-42\*sqft/per kg on ply to mica\*

### SHELF LIFE

Best to be use before 12 months from date of manufacturing.

Contact detail: