Total No. of Pages -2

IIND SEMESTER (A Group)

END SEMESTER EXAMINATION

Roll No.

B.Tech.

MAY-2015

PAPER CODE :ME-115; TITLE OF PAPER: BASIC MECHANICAL ENGINEERING

Time: 3:00 Hours Max. Marks: 70

Note: Attempt five questions from "Part A" and five questions from "Part B". All questions carry equal marks. Assume suitable missing data, if any.

Part A

(3.5) (3.6). A domestic refrigerator is loaded with food and the door is closed. During a certain period, the machine consumes 1kWh of electricity and internal energy of the system drops by 5000kJ. Find the net heat transfer for the system. (3.5) (3.5) (3.6). A certain water heater operates under steady flow conditions receiving 4.2 kg/s of water at 75°C temperature, enthalpy 313.93 kJ/kg. The water is heated by mixing with steam which is supplied to the heater at temperature of 100.2°C and enthalpy 2676 kJ/kg. The mixture leaves the heater as liquid water at temperature 100°C and enthalpy 419 kJ/kg. How much steam must be supplied to the heater per hour. (3.5)	
a heat pump is greater than the COP of refrigerator by unity. (3.5)	
Q.4 (b). Show that the efficiency of the Otto cycle depends only on the compression ratio. Q.5. (a) State and prove Pascal's law. Q.5. (b) State the Newton's law of viscosity and give examples of its application. (3.5)	5

Q.6. The water is flowing through a pipe having diameter 20 cm and 10 cm at section 1 and 2 respectively. The rate of flow through pipe is 35 litre/s. The section 1 is 6 m above datum and section 2 is 4 m above the datum. If the pressure at the section 1 is 39.24 N/ cm². Find the intensity of pressure at section 2.

Part B

Q1a). Explain, Hot Chamber Die Casting with a neat sketch.	(3.5)
Q1a). Explain, Hot Chamber Die Casting Office (2016). Write down the basic steps in casting process.	(3.5)
Q2a). Define pattern. Write any five types of pattern.	(3.5)
Q2a). Define pattern. Write any live types of pattern. Q2b). Define term chills, chaplets, and core in casting.	(3.5)
Q2b). Define term chilis, chapters, and core in costs. Q3a). What is the principle of Resistance welding? Write do	wn types
of Resistance welding.	(5)
Q36). Write different types of flames used in Gas welding.	(2)
Q4a). What are different operations performed on Lathe Ma	achine? (3)
04h). Explain briefly, the drilling and milling operation.	(4)
(5a). Explain, with the neat sketch, process of centrifugal ca	asting?(5)
Q5b). Write the principle of Arc welding.	(2)
Q6. Write short notes on any three:	(7)
i) Pattern allowance, ii) Casting defect, iii) shaper and planer	r,
iv)Vernier calliper, v)Edge preparation in welding, vi)Micror	
its working	

(100)