SEPARATION PROBLEM IF Z is ≤ 1-E 号= min こ (1- xijk) XKT WE ADD THE CONSTRAINT BUILT IN THE FOUR WING WAY $\frac{\sum_{j \in J} X_{ijk}}{Jk} \leq \operatorname{cand} |C_2| - 1$ $\ell_{ij} > 8$ Z X KJ · dn = 7. 1 +1 where C2 = 4 ALL Xijk = 1} XuT € {0,1} ROTTHE IMPLEMENTATION SOLVE CR - Xisu, Yi, Zir REPEAT FOR EACH NODE: IF 4:70 Save SEPARATION PROGREM HA XTHE F 3 51-8: ADD CONSTMINT BREAK UNTIL (321)