














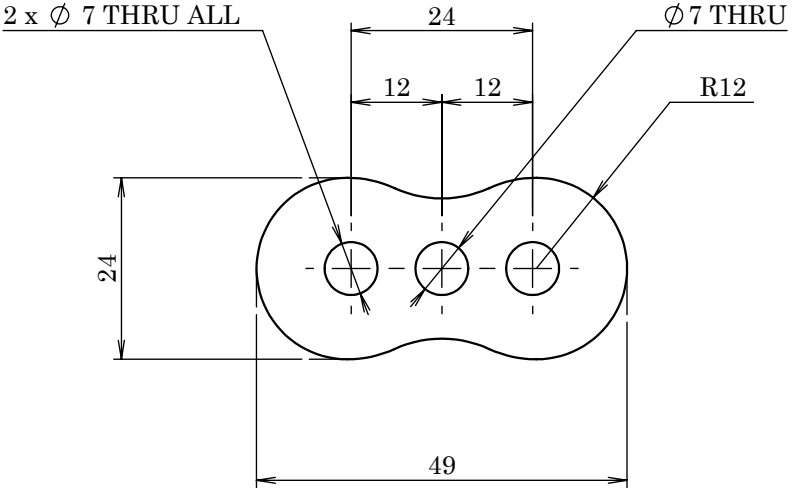
	ANGULARITY		CONCENTRICITY		FLATNESS		PERPENDICULARITY		STRAIGHTNESS		CIRCULAR RUN OUT		PROFILE OF ANY SURFACE		REGARDLESS OF FEATURE SIZE		LEAST MATERIAL CONDITION		PROJECT TOLERANCE ZONE		TANGENT PLANE				200Z		50Z		12.5Z		G	1.6Z		0.4Z		0.2Z		0.1Z		LP							
	CIRCULARITY		CYLINDRICITY		PARALLELISM		POSITION		SYMMETRY		TOTAL RUN OUT		PROFILE OF ANY LINE		FREE STATE		MAXIMUM MATERIAL CONDITION		ENCOMPASSING				400Z		200Z		100Z		50Z		12.5Z		6.3Z		3.2Z		1.6Z		0.8Z		0.4Z		0.2Z		0.1Z		0.05Z

SYM	REVISION RECORD	ISSUE NO.	DATE	NAME



50Z/ ( 6.3Z/ <sup>G</sup> 0.8Z/ )

GENERAL TOLERANCE GRADE ( YES 052502-05-GRADE 1 )					
GENERAL AREA	X≤50	50<X≤100	100<X≤200	200<X≤400	400<X≤800
	±0.1	±0.15	±0.2	±0.3	±0.4
GENERAL DISTANCE	X≤100	100<X≤200	200<X≤500	CHAMFERING UNLESS OTHERWISE SPECIFIED SHALL BE C0.5	
	±0.12	±0.15	±0.2		
GENERAL ANGLE	±1°30'				

	1:1	ENKEI	JIG SPEY-241118_DU614-REAR	-	-	-
	SCALE	CUSTOMER	PART NAME	PART NO.	JOB NO.	DWG. NO.
				DESIGN Samart U. 16/05/25		
	1/2 Moo.3 T.Krachaeng A.Samkhok Pathumthani 12160			CHECK		
	Head Office Tel : 0-2593-1389 Fax : 0-2593-1390 Mobile : 089-8974-096 / 062-594-7849			APPROVED		
OPERATION TO MACHINE		MATERIAL	SURFACE FINISH	SURFACE TREATMENT	THIRD ANGLE	SHEET NO.
		URETHANE				11 A4