

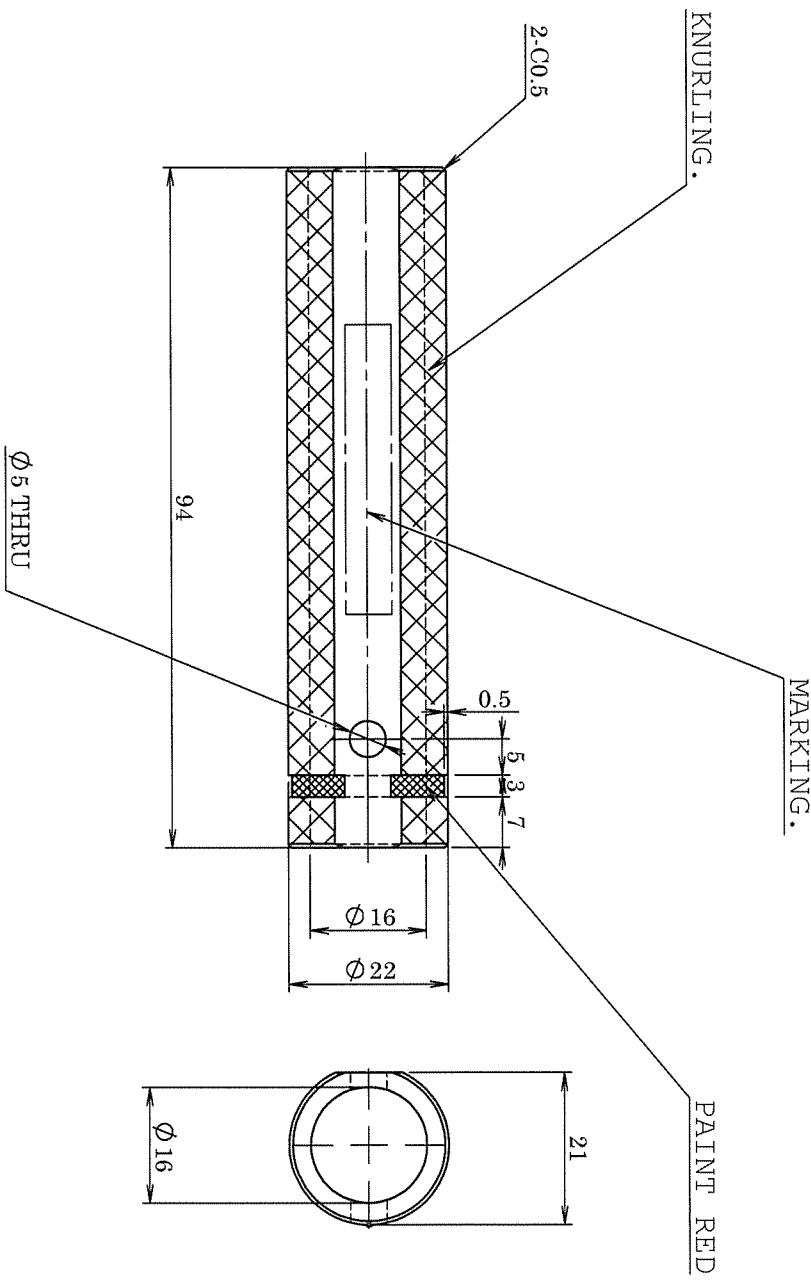




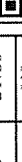
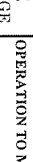


[illegible]

SYN	REVISION RECORD	ISSUE NO.	DATE	NAME
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GENERAL TOLERANCE GRADE (YES 05250-05-GRADE 1)				
GENERAL AREA	<div> <div>±50</div> <div>500±100</div> <div>1000±250</div> <div>2000±500</div> <div>4000±800</div> </div>	<div> <div>±0.1</div> <div>±0.15</div> <div>±0.2</div> <div>±0.3</div> <div>±0.4</div> </div>		
GENERAL DISTANCE	<div> <div>±100</div> <div>1000±200</div> <div>2000±500</div> </div>	CHAIRMANS UNLESS OTHERWISE SPECIFIED SHALL BE C.O.5		
GENERAL ANGLE	<div> <div>±0.12</div> <div>±0.15</div> <div>±0.2</div> </div>	±1°00'		

			
<b>1:1</b>		<b>OCUBA</b>	
<b>SCALE</b>		<b>CUSTOMER</b>	
<b>PART NAME</b>		<b>PART NO.</b>	
<b>OPERATION TO MACHINE</b>		<b>JOB NO.</b>	
<b>MATERIAL</b>		<b>DWG. NO.</b>	
<b>AL.</b>		<b>DESIGN</b>	
<b>SURFACE FINISH</b>		<b>CHECK</b>	
<b>SURFACE TREATMENT</b>		<b>PATCHING P.</b>	
<b>BLACKENING</b>		<b>APPROVED</b>	
<b>BLACKENING</b>		<b>TYPED ANGLE</b>	
<b>BLACKENING</b>		<b>SHEET NO.</b>	
<b>BLACKENING</b>		<b>4</b>	
<b>BLACKENING</b>		<b>4</b>	