

 $\sqrt{50Z}$ GENERAL ANGLE ENERAL DISTANCE 0 GENERAL AREA GENERAL TOLERANCE GRADE (YES 052502-05-GRADE 1) CIRCULARITY ANGULARITY O CONCENTRICITY **A** CYLINDRICITY X≪100 ±0.12 1.050 Xe50 50×X×100 100×X×200 200×X×400 400×X×800 ±0.15 ±0.2 ±0.3 ±0.4 ±0.15 // PARALLELISM D FLATNESS ±0.2 POSITION 21.98 -0.003 ф 1 TOTAL RUN OUT D O PROFILE OF ϕ 25.45 S OF FEATURE SIZE FREE STATE 10 ±0.005 // 0.005 MAXIMUM GONDITION CONDITION CONDITION 2-C0.5 (E) EMO PROJECT TOLERANCE 2 @ LINE OBOM GAUGE Θ TANGENT OBOM GAUGE TECHNOLOGY

Head Office Td: 10-2503-1399

OPERATION TO MACHINE

ATTERIAL

SR-63 HRC. SS BLACKENING

BLACKENING

BLACKENING

BLACKENING SCALE 1:1 7 5 4002 200Z \$2002 CUSTOMER OGURA VZ001 Ø[®] 4502 PLUG GAUGE GO 22.0 +0.18/0.02 10 4 8 PART NAME 12 52 **1**252 Ø3.3 THRU **6**₹ 8 **3**≅ **\$**0 **√**8 **4** 1 82 PART NO. SYM 700 o.82 d° 0.4Z REVISON RECORD THING ANGLE CHECK APPROVED DESIGN JOB NO. o Zz 0.22 o N 21.0 Patchara P. SHEET NO. FM-DS-01 0.052 **V**EP ISSUE NO. DWG. NO. DATE NAME Rev. 00 15/05/25 14

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GENERAL ANGLE ENERAL DISTANCE 0 GENERAL TOLERANCE GRADE (YES 052502-05-GRADE I) CIRCULARITY ANGULARITY 0 A CALINDRICITY ±0.1 ±0.12 50-X×100 100-X-200 200-X-400 400-X-800 ±0.15 ±0.2 ±0.3 ±0.4 ±0.15 // PARALLELISM D FLATNESS ±0.2 ф CHAMFERING UNLESS OTHERWISE SPECIFED SHALL BE CO.5 0.005 A ф 2-C0.5 U TOTAL BUN OUT RUN OUT D ANY SURFACE O PROFILE OF $\phi 25.45$ OF FEATURE SIZE FREE STATE 10 ±0.005 // 0.005 C MATERIAL CONDITION 3 (E) EMOC PROJECT TOLERANCE ZONE @ LINE OBOM GAUGE Θ ϕ 3.3 THRU TANGENT FT OBOM GAUGE TECHNOLOGY

1/2 Mo. 3 T.Krachaerg. A.Sankhok Pathumithani 12160

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OPERATION TO MACHINE MATERIAL SURFACE FINISH SURFACE TREATMENT

S8-63 HRC. S BLACKENING SCALE :: 51 5 4002 2002 200Z CUSTOMER OGURA Z001 ٥ **4** 502 402 $22.18 \, {}^{+0.003}_{0}$ 10 PLUG GAUGE NOGO 25.4 +0.2/0 252 8 PART NAME 12 52 **1**2.52 S37 W **\$**0 PART NO. **√**281 **3**1 62 **V**280 444 0.42 **0**0€ REVISON RECORD THIRD ANGLE APPROVED CHECK DESIGN JOB NO. 0.2Z 0 22 م 0.1Z ٩щ SHEET NO. Patchara P. FM-DS-01 0.05% * ISSUE NO. DWG. NO. E DATE NAME $\binom{2}{1}$ 15/05/25 Rev. 00

