



FM-DS-01

Rev. 00

GENERAL ANGLE GENERAL DISTANCE $\sqrt{50Z}$ o GENERAL AREA GENERAL TOLERANCE GRADE (YES 052502-05-GRADE 1) CIRCULARITY # CYLINDRICITY X×100 O CONCENTRICITY N=50 50*N=100 100*N=200 ±0.1 ±0.15 ±0.2 €0.15 // PARALI D FLATNESS **±**0.2 ф 200<X<400 400<X<800 ±0.3 ±0.4 CHAMFERING UNLESS OTHERWISE SPECIFED SHALL BE CO.5 \emptyset 16 SYMMETRY U RUN OUT / CIRCULAR 22 D O PROFILE OF ANY LINE FREE STATE S OF FEATURE SIZE 25 3 Θ Ø28,52±0.005 E ENCOA PROJECT TOLERANCE ZONE @ LINE OBOM GAUGE Θ TANGENT 6.26 -0.003 OBOM GAUGE TECHNOLOGY

1/2 Mod 3 T.Krachang A.Samktok Pathumthan 12161

Head Office Tel: 0-2593-1389 Fax: 0-2593-1390 Mobile: 0-099-8974-0-96 / 0-62-594-7889

OPERATION TO MACHINE MATERIAL SURFACE FINISH SURFACE TREATMENT

38-63 HRC. (S) BLACKENING SCALE 1:1 5 \$00Z 2002 Z002 CUSTOMER OGURA Z001 ٥ **4** 502 **4**02 PLUG GAUGE GO 25.20 NOGO 25.40 N. 8 PART NAME 12 52 **3**25Z S3Z \$ NOGO 3.22€ \$0 PART NO. **√**3 **44** 1 62 SYM 082 V82 4444 o. 0.42 REVISON RECORD THIRD ANGLE CHECK APPROVED DESIGN JOB NO. o ZZZ 0.2Z ۷۳ ZI 0 SHEET NO. Patchara P. 0.05Z ISSUE DATE NAME DWG. NO. 2 14/05/25 14

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GENERAL TOLERANCE GRADE (YES 052502-05-GRADE 1) GENERAL AREA	ENURLING. 2.CO.5 2.CO.5 94 95 THRU	O GREGOLARITY BY CALARRIGHT II PRINCESS A PROTECTIONS STATEMENT OF THE STA
I:1 SCALE GLINE OBOM GAUGE OBOM GAUGE	0.5 MARKING.	Some Andrews (Company Company
1:1 OGURA PLUCGAUGE CODEAD NOCO 25.40 SCALE CUSTOMER PART NAME PART NO. OBOM GAUGE TECHNOLOGY Head Office Tel: 0.2593-1390 Fax: 0.2593-1390 Mobile: 089-8974-096 / 062-594-7840 OPERATION TO MACHINE MATERIAL SURFACE FINISH SURFACE TREATMENT AL. SURFACE FINISH SURFACE TREATMENT	PAINT RED 21 Ø 16	4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
TEGE CO 25.50 NOCO 25.40 ART NAME PART NO. JOB NO. DESIGN DESIGN PAICHART A. DESIGN DESIGN DESIGN PAICHART A. DESIGN DESIGN DESIGN PAICHART A. DESIGN D	SYM REVISON RECORD ISSUE DATE NAME NO.	400 And