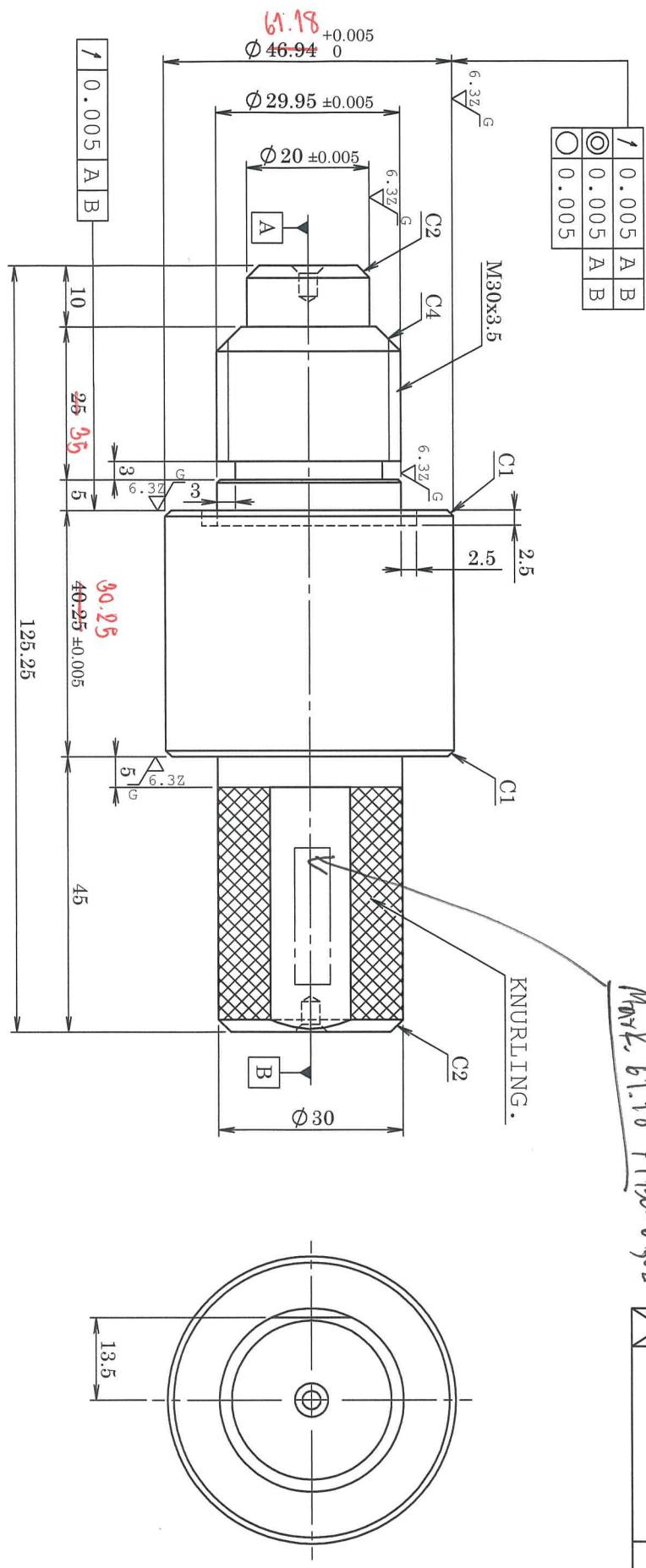






[illegible]

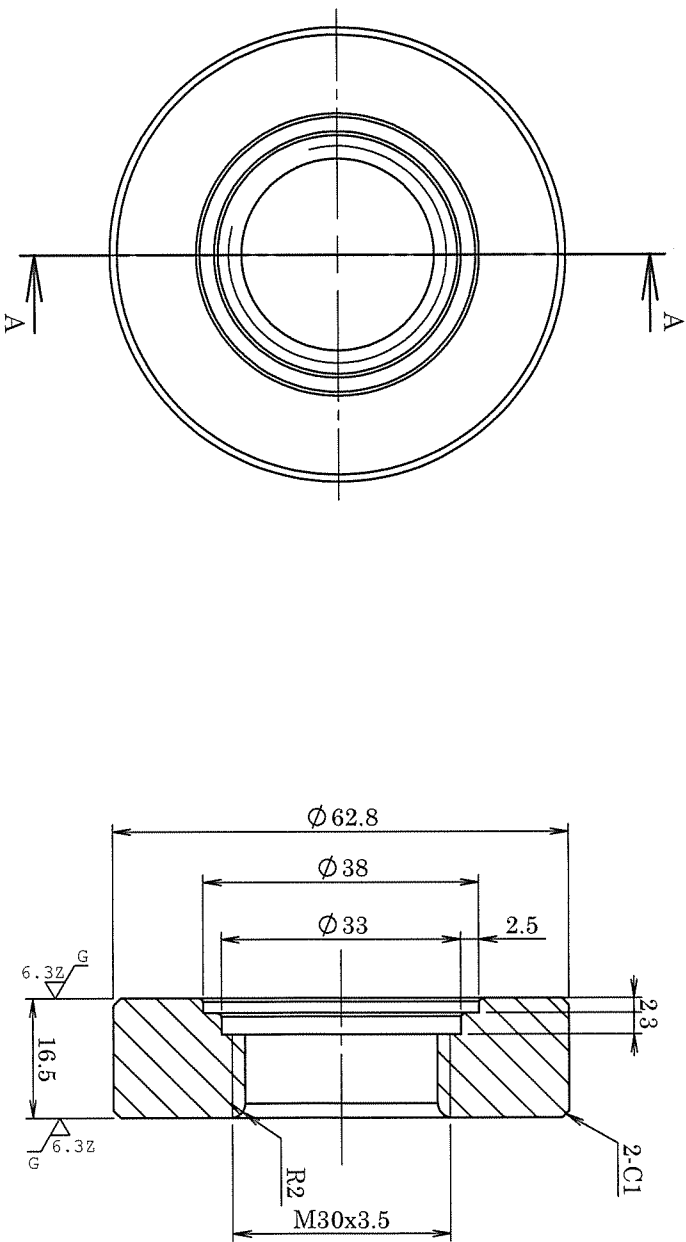
6176
 OBOM YEAR/MONTH.

Matk. 61.18 PP450-0102



GENERAL TOLERANCE GRADE (YES 052502-05-GRADE 1)					
GENERAL AREA	±50	500±100	100±50	200±50	400±50
	±0.1	±0.5	±0.2	±0.3	±0.4
GENERAL DISTANCE	±400	1000±500	2000±500		
	±0.12	±0.5	±0.2		
GENERAL ANGLE	±1°30'				
	SHAFT H7/D6				


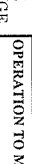
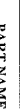
		@ LINE OBOM GAUGE	
1:1		JRC CHECK RUN OUT 46.94-0.005-0	
SCALE	CUSTOMER	PART NAME	PART NO.
<div>  </div> <div> OBOM GAUGE TECHNOLOGY </div> <div> Head Office Tel : 02593-1389 1/2 Mho-3 T Kerdasong, A Samboak Pathumthani 12160 Fax : 02593-1390 Mobile : 089-8974-006 / 062-594-7849 </div>			
OPERATION TO MACHINE	MATERIAL	SURFACE FINISH	SURFACE TREATMENT
SK011	58x3 JRC.	58	BLACKENING
JOB NO.		DWG. NO.	
DESIGN		Samarat U.	
CHECK		06/06/23	
APPROVED			
THIRD ANGLE		SHEET NO.	
		1	
			

[illegible]RING SUPPORT **OBOM** YEAR/MONTH.

SECTION A-A
SCALE 1:1

$$\frac{50Z}{G} \left(\frac{6.3Z}{G}, \frac{0.8Z}{G} \right)$$

GENERAL TOLERANCE GRADE (YES 052502-06-GRADE 1)				
GENERAL AREA	N960 ±0.1	500N1000 ±0.15	100N3200 ±0.2	200N5400 ±0.3
GENERAL DISTANCE	N4000 ±0.12	1000N3200 ±0.15	200N5600 ±0.16	400N5800 ±0.1
GENERAL ANGLE	$\pm 1^{\circ}30'$ CHAMFERING FINISHES OTHERWISE SPECIFIED SHALL BE C0.5			

					
@ LINE OBOM GAUGE		1:1		RING SUPPORT	
SCALE		CUSTOMER		PART NAME	
OPERATION TO MACHINE		MATERIAL SKD11		SURFACE FINISH S643 HRC. (S8)	
Head Office Tel : 0-2593-1389 Fax : 0-2593-1390 Mobile : 089-8974-006 / 062-594-7849 1/2 Moo-3 T.Krachatsang, A Samboke Padumthani 12160		PART NO.		SURFACE TREATMENT BLACKENING	
DESIGN		JOB NO.		DWG. NO.	
CHECK		APPROVED		SHEET NO.	
TUPED ANGLE		1		44	

