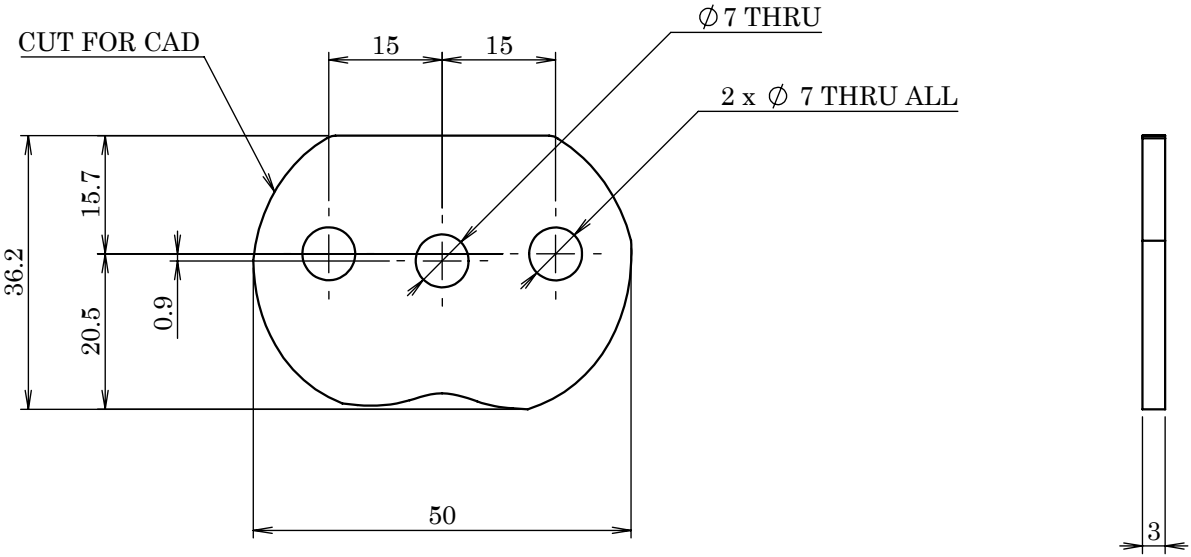





∠	ANGULARITY	◎	CONCENTRICITY	▭	FLATNESS	⊥	PERPENDICULARITY	—	STRAIGHTNESS	↗	CIRCULAR RUN OUT	⌒	PROFILE OF ANY SURFACE	Ⓢ	REGARDLESS OF FEATURE SIZE	Ⓛ	LEAST MATERIAL CONDITION	Ⓟ	PROJECT TOLERANCE ZONE	Ⓣ	TANGENT PLANE	~	200Z	▽	50Z	▽	▽	12.5Z	▽	▽	G	1.6Z	▽	▽	0.4Z	▽	0.2Z	▽	0.1Z	▽	1P	▽						
○	CIRCULARITY	⌀	CYLINDRICITY	//	PARALLELISM	⊕	POSITION	≡	SYMMETRY	↗	TOTAL RUN OUT	⌒	PROFILE OF ANY LINE	Ⓢ	FREE STATE	Ⓛ	MAXIMUM MATERIAL CONDITION	Ⓟ	ENCOMPASSING			400Z	200Z	▽	100Z	▽	50Z	▽	25Z	▽	12.5Z	▽	6.3Z	▽	3.2Z	▽	1.6Z	▽	0.8Z	▽	0.4Z	▽	0.2Z	▽	0.1Z	▽	0.05Z	▽

SYM	REVISION RECORD	ISSUE NO.	DATE	NAME
△				
△				
△				



50Z/ ( 6.3Z/ <sup>G</sup> 0.8Z/ )

GENERAL TOLERANCE GRADE ( YES 052502-05-GRADE 1 )					
GENERAL AREA	X≤50	50<X≤100	100<X≤200	200<X≤400	400<X≤800
	±0.1	±0.15	±0.2	±0.3	±0.4
GENERAL DISTANCE	X≤100	100<X≤200	200<X≤500	CHAMFERING UNLESS OTHERWISE SPECIFIED SHALL BE C0.5	
	±0.12	±0.15	±0.2		
GENERAL ANGLE	±1°30'				

 @ LINE OBOM GAUGE	1:1	ENKEI	JIG SPEY-241118_DU614-REAR	-	-	-
	SCALE	CUSTOMER	PART NAME	PART NO.	JOB NO.	DWG. NO.
	 <b>OBOM GAUGE TECHNOLOGY</b> 1/2 Moo.3 T.Krachaeng A.Samkhok Pathumthani 12160 Head Office Tel : 0-2593-1389 Fax : 0-2593-1390 Mobile : 089-8974-096 / 062-594-7849			DESIGN	Samart U.	16/05/25
	OPERATION TO MACHINE			CHECK		
	MATERIAL URETHANE			APPROVED		
				SURFACE FINISH	SURFACE TREATMENT	THIRD ANGLE 
						SHEET NO. 10
						A4