

External
Permissive
Signal

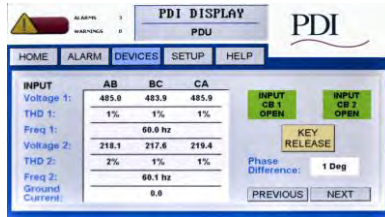
Enable/disable the internal
transfer process using the
Color Monitor

Connect NO dry
contact to terminal
block **TB8**.

Dry contact (NO)
Closed = ENABLE



Internal
Permissive
Signal



Color Monitor:

1. Check for synchronization.
2. Operator releases SKRU key using Sync Screen.