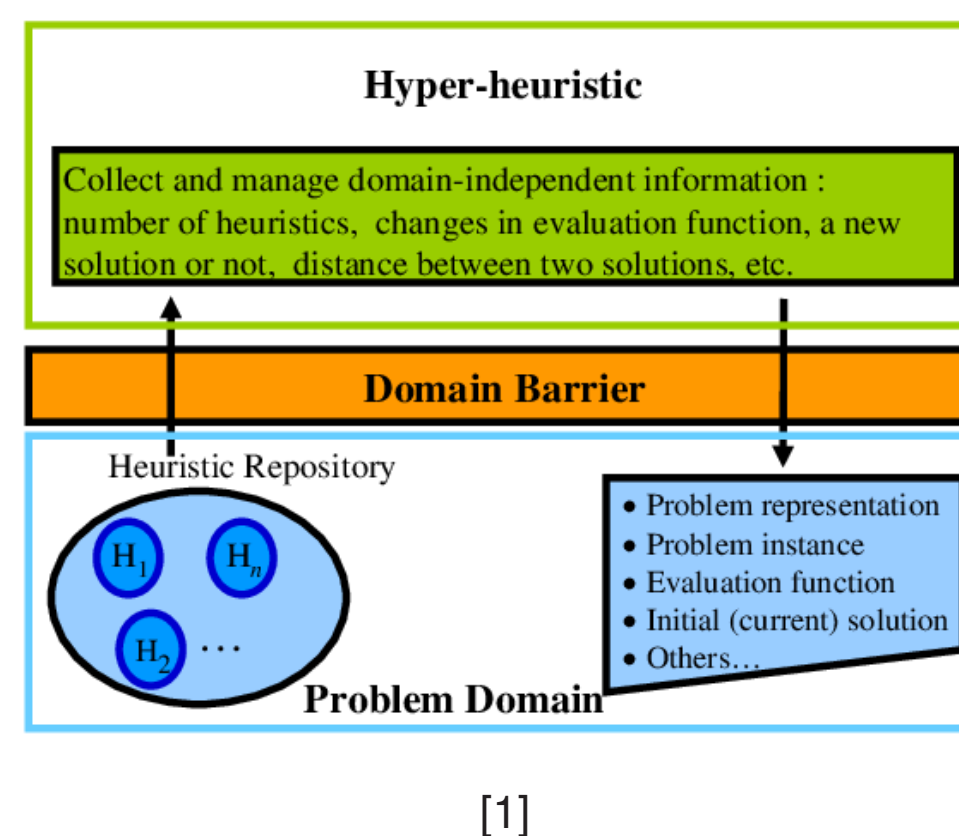


Problem and Contribution

- **Goal:** Use general solution methods for complex real-life personnel scheduling
- **Issues:** Complex requirements frequently change, problem-specific methods are hard to adapt
- **Contributions:**
 - Investigation of different state-of-the-art hyper-heuristics on three real-world domains
 - New low-level heuristics
 - New best solutions
 - Practically relevant problem versions

Solution Method



- Hyper-heuristics are problem-independent
- Choose among a set of low-level heuristics
- Problem domain returns change in solution value and execution time
- Evaluating ALNS, solution-chain methods (CH), adaptive dynamic heuristic sets (GIHH), single and multi-solution method (HAHA)

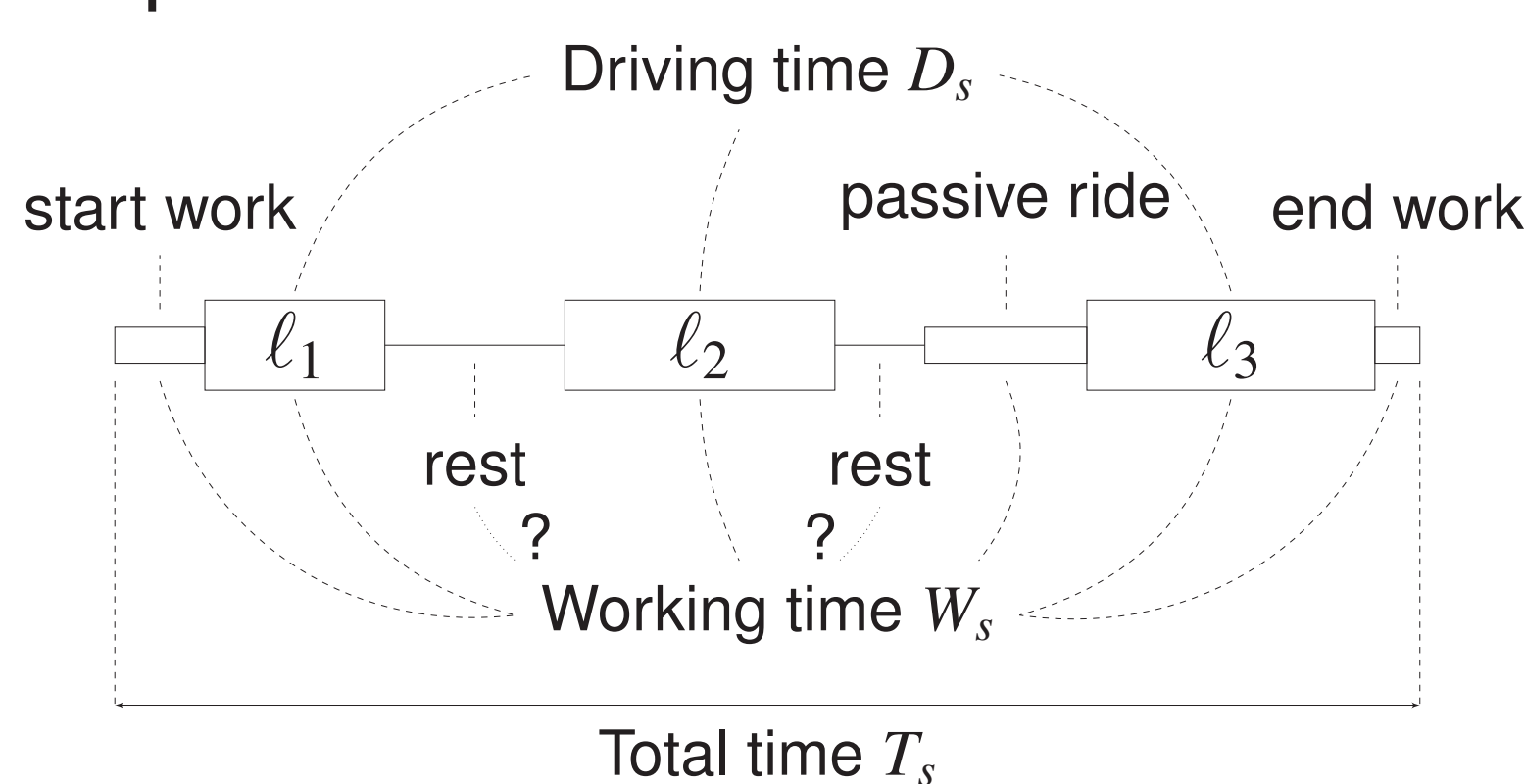
Low-Level Heuristics

- Local search heuristics:
 - First Improvement (1 or 10 steps)
 - Best Improvement (1 or 10 steps)
 - Random Improvement
- Mutation heuristics:
 - Random improvement with different metropolis acceptance criteria
 - Random walk with 1 or 10 steps
- Domain-specific moves
- Domain-specific destroy and repair heuristics, very important for structural solution changes

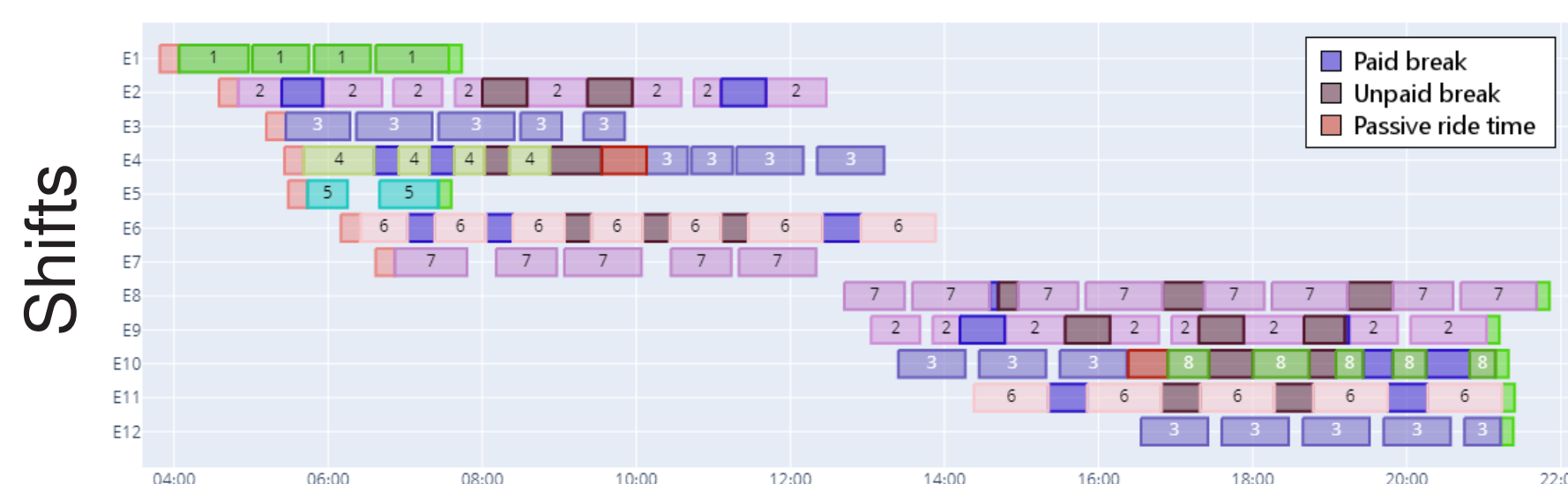
Real-Life Problem Domains

Bus Driver Scheduling

- Input: Predetermined bus legs (vehicle, start and end time, start and end position)
- Complex break constraints:



- Solution: Assignment of drivers



- Moves: Swap individual legs or sequences
- Destroy-repair: Remove whole employee or whole tour, reassign best position

Rotating Workforce Scheduling

- Input: Varying demand for shifts

Shift	Mo	Tu	We	Th	Fr	Sa	Su
D	1	1	1	1	1	1	1
A	1	1	1	1	1	1	0
N	1	1	1	1	1	1	1

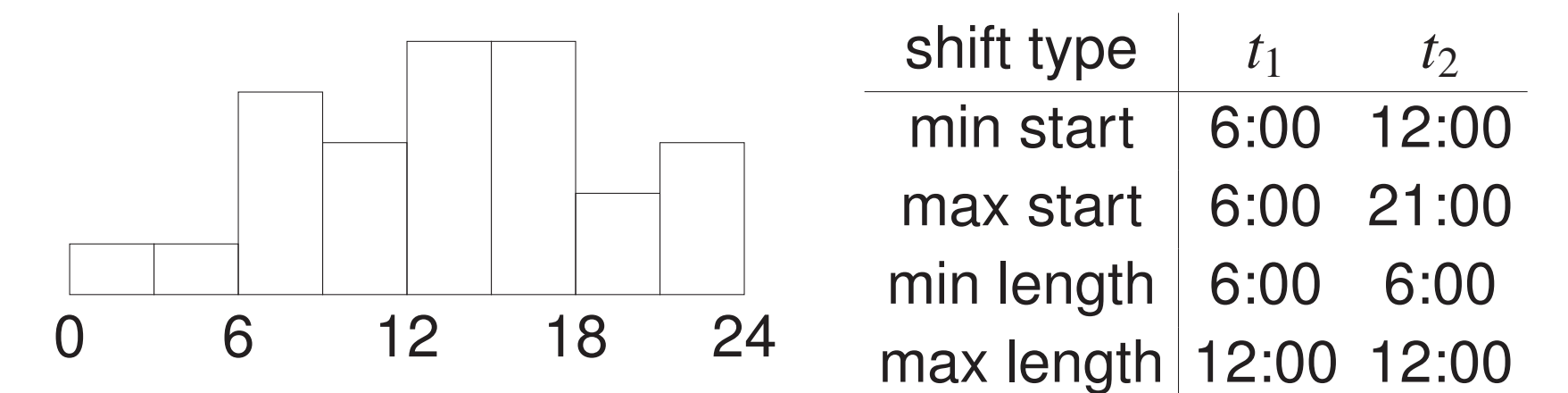
- Number of employees n
- Constraints on lengths of sequences of shifts and days off
- Solution: Rotating schedule

Empl.	Mo	Tu	We	Th	Fr	Sa	Su
1	D	D	D	D	N	N	-
2	-	-	A	A	A	A	N
3	N	N	-	-	D	D	D
4	A	A	N	N	-	-	-

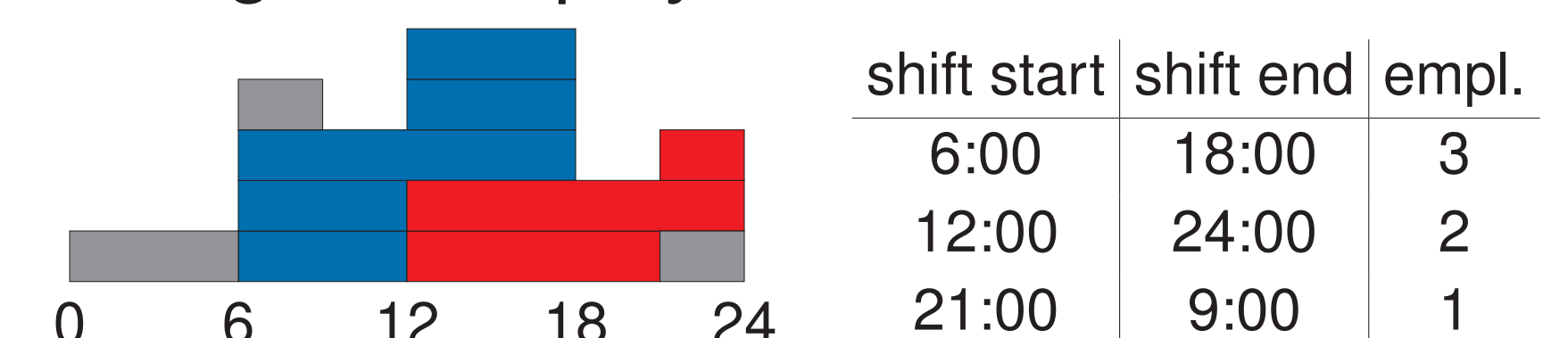
- Three different objectives to optimize free weekends
- Moves: Swap shift or sequence of shifts between rows
- Destroy-repair: Remove whole day or consecutive weeks, reassign best position

Minimum Shift Design

- Input: Demand and shift types



- Solution: Set of shifts with number of assigned employees



- Combined optimization objectives:
 - T_1 : Sum of excesses of workers (overcover)
 - T_2 : Sum of shortages of workers (undercover)
 - T_3 : Number of different shifts
 - T_4 (not considered before): Deviation of the average shift length from the defined window
- Moves: Add shift, remove shift, modify shift
- Destroy-repair: Remove class of shifts or whole day, reassign best shifts from existing classes or overall best shifts

Evaluation

Bus Driver Scheduling

- Hyper-heuristics outperform previous heuristic methods
- New best solutions for some of the largest instances compared to Branch and Price
- Best results by Lean-GIHH, GIHH, CH-PR

Rotating Workforce Scheduling

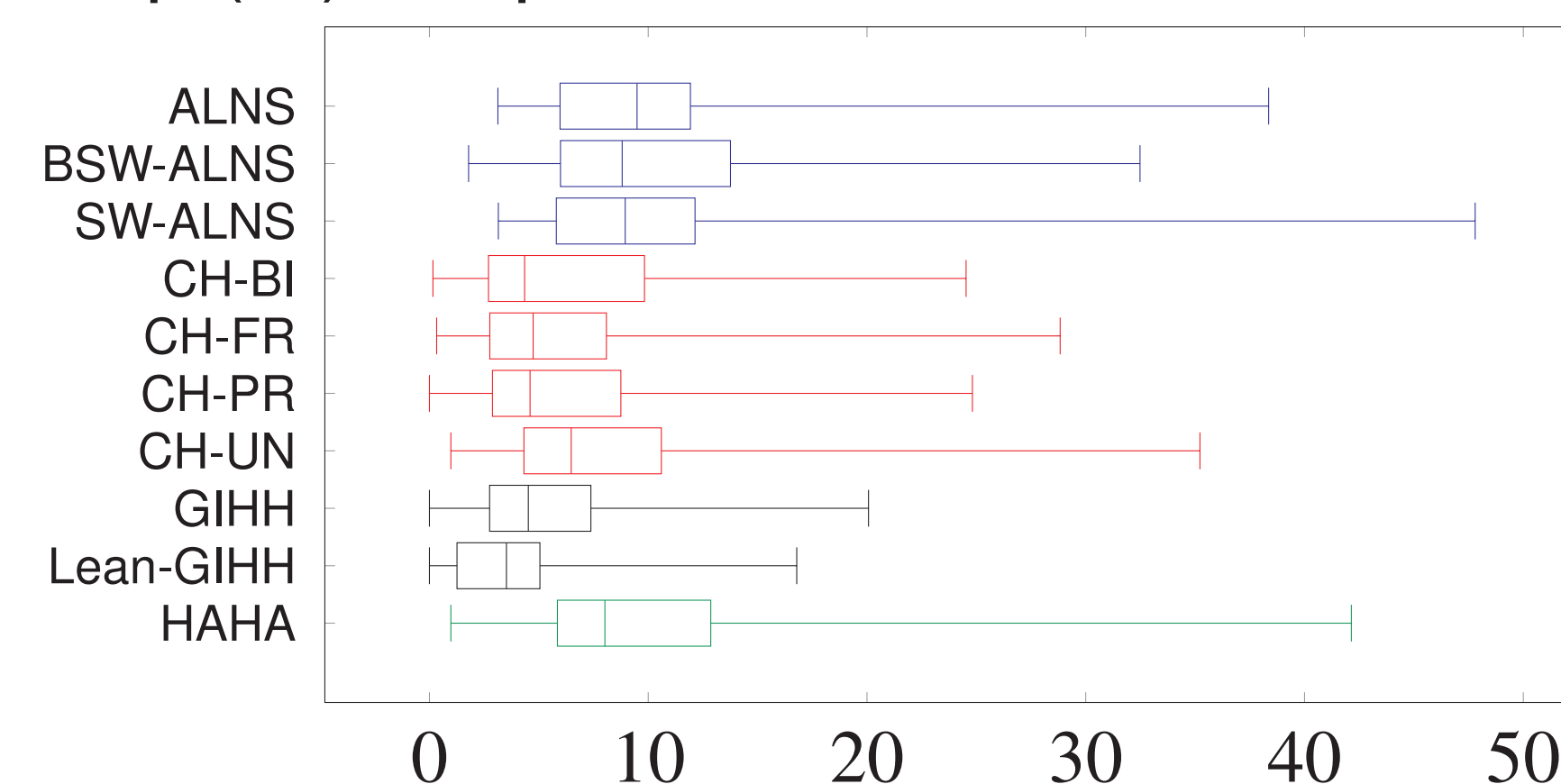
- Percentage of feasible solutions:



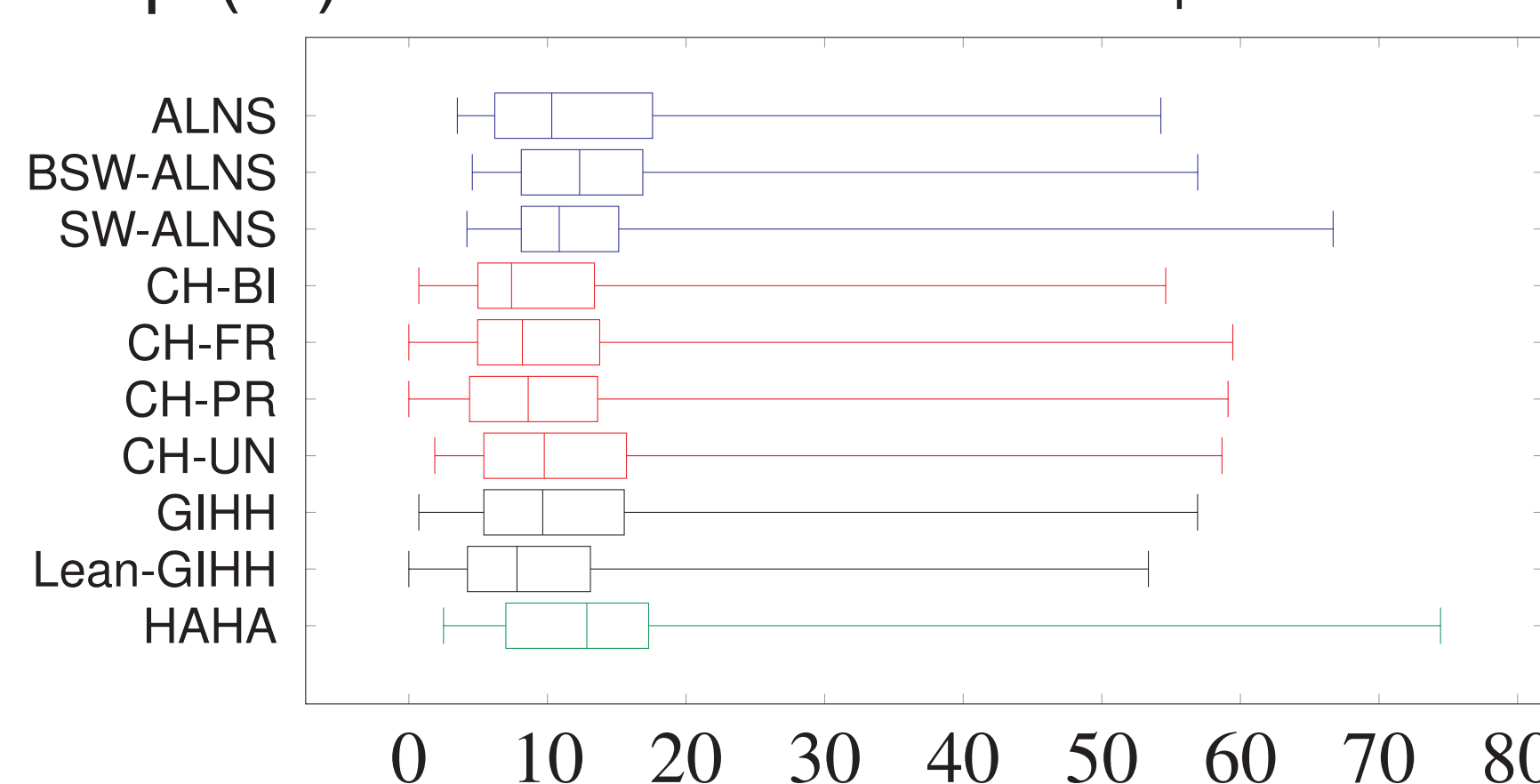
- Several new best solutions compared to previous Minizinc model

Minimum Shift Design

- Gap (%) to optimal results without T_4 :



- Gap (%) to lower bound with T_4 :



Overall Evaluation

- Number of best results:

Method	BDS	F_1	F_2	F_3	MSD	$+T_4$
ALNS	3	10	7	7	10	11
BSW-ALNS	4	9	6	5	16	16
SW-ALNS	5	11	6	7	16	18
CH-BI	4	12	11	11	28	32
CH-FR	9	13	13	8	25	30
CH-PR	11	12	13	8	25	38
CH-UN	5	12	12	9	18	19
GIHH	13	17	20	16	28	25
Lean-GIHH	15	16	15	15	76	46
HAHA	1	13	8	11	9	14

- Best performance by GIHH and streamlined version Lean-GIHH

Future Work

- Implementation of Lean-GIHH in productive system
- Deep evaluation of effect of individual low-level heuristics
- Work on own hyper-heuristic