

CNC Lathe Setup

Operation Description

Customer:	Sample
Operation Date:	Apr 26, 2018
Part Name:	123-sample
Part Number:	123-sample
Program Number:	123-sample
Operation Number:	123-sample
Machine Name:	123-sample

Material Description

Material:	Sample
Stock Diameter:	Apr 26, 2018
Feeding Method:	123-sample
Feeding Length:	123-sample
Infeed Length:	123-sample

Work Description

Sample Desc	Sample Desc	Sample Desc	Sample Desc
Desc Sample	Desc Sample	Desc Sample	Desc Sample
Sample Desc	Sample Desc		

Comments/Suggestions

Sample Desc	Sample Desc	Sample Desc	Sample Desc
Desc Sample	Desc Sample	Desc Sample	Desc Sample
Sample Desc	Sample Desc		

Work Offsets

	G54	G55	G56	G57	G58	G59
X	sample	sample	sample	sample	sample	sample
Y	sample	sample	sample	sample	sample	sample

Main Spindle

Seq	Tool	Type	Tip Radius	Insert Grade	Offset	Operation	T
1	2	3	4	5	6	7	8

Sub Spindle

Seq	Tool	Type	Tip Radius	Insert Grade	Offset	Operation	T
1	2	3	4	5	6	7	8