

CNC Lathe Setup

Operation Description

| | |
|-------------------|--------------|
| Customer: | Sample |
| Operation Date: | Apr 26, 2018 |
| Part Name: | 123-sample |
| Part Number: | 123-sample |
| Program Number: | 123-sample |
| Operation Number: | 123-sample |
| Machine Name: | 123-sample |

Material Description

| | |
|-----------------|--------------|
| Material: | Sample |
| Stock Diameter: | Apr 26, 2018 |
| Feeding Method: | 123-sample |
| Feeding Length: | 123-sample |
| Infeed Length: | 123-sample |

Work Description

| | | | |
|-------------|-------------|-------------|-------------|
| Sample Desc | Sample Desc | Sample Desc | Sample Desc |
| Sample Desc | Sample Desc | Sample Desc | Sample Desc |
| Sample Desc | | | |

Comments/Suggestions

| | | | |
|-------------|-------------|-------------|-------------|
| Sample Desc | Sample Desc | Sample Desc | Sample Desc |
| Sample Desc | Sample Desc | Sample Desc | Sample Desc |
| Sample Desc | | | |

Work Offsets

| | G54 | G55 | G56 | G57 | G58 | G59 |
|---|--------|--------|--------|--------|--------|--------|
| X | sample | sample | sample | sample | sample | sample |
| Y | sample | sample | sample | sample | sample | sample |

Main Spindle

| Seq | Tool | Type | Tip Radius | Insert Grade | Offset | Operation | T |
|-----|------|------|------------|--------------|--------|-----------|---|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |

Sub Spindle

| Seq | Tool | Type | Tip Radius | Insert Grade | Offset | Operation | T |
|-----|------|------|------------|--------------|--------|-----------|---|
|-----|------|------|------------|--------------|--------|-----------|---|

1

2

3

4

5

6

7

8
