

CNC Lathe Setup

Operation Description

Customer:	Sample
Operation Date:	Apr 26, 2018
Part Name:	123-sample
Part Number:	123-sample
Program Number:	123-sample
Operation Number:	123-sample
Machine Name:	123-sample

Material Description

Material:	Sample
Stock Diameter:	Apr 26, 2018
Feeding Method:	123-sample
Feeding Length:	123-sample
Infeed Length:	123-sample

Work Description

Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc

Work Offsets

	G54	G55	G56	G57	G58	G59
X	sample	sample	sample	sample	sample	sample
Y	sample	sample	sample	sample	sample	sample

Main Spindle

Seq	Tool	Type	Tip Radius	Insert Grade	Offset	Operation	T
1	2	3	4	5	6	7	8

Sub Spindle

Seq	Tool	Type	Tip Radius	Insert Grade	Offset	Operation	T
1	2	3	4	5	6	7	8

Comments/Suggestions

Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample Desc Sample
Desc Sample Desc Sample Desc