

CNC Lathe Setup

Customer:	
Operation Date:	
Part Name/ Number:	
Operation Number:	
Machine Name	

Work Description
Comments & Suggestions

Material:	
Diameter:	
Feeding Method:	
Feeding Length:	
Infeed Length:	

Work Offset:

	G54	G55	G56	G57	G58	G59
X						
Z						

Main Spindle

Seq	Tool	Type	Tip Radius	Insert Grade	Offset	Operation	T

Sub Spindle

Seq	Tool	Type	Tip Radius	Insert Grade	Offset	Operation	T