

## Thermodynamic properties of isopropyl vapor and liquid

All of the liquid and vapor properties and the required correlation for isopropyl alcohol are summarized below.

### Viscosity:

The temperature dependence of the viscosity of the gaseous isopropyl may be obtained by the method of corresponding states. From the VDI-Wärmeatlas Blatt Da 25, one obtains the following equation for the viscosity in [Pa s]:

$$\mu = \left[ (\mu \xi)^r f_p \right] \frac{1}{\xi}$$

With the normalized temperature  $T_r = T/T_{\text{crit}}$  ( $T_{\text{crit}}$  is the critical temperature given at the end of this section), one obtains:

$$(\mu \xi)^r = 0.807 T_r - 0.357 \exp(-0.449 T_r) + 0.34 \exp(-4.058 T_r) + 0.018$$

and the factor  $\xi$  is calculated from:

$$\xi = \frac{[T_c / \text{K}]^{1/6} [R / (\text{J} / \text{kmolK})]^{1/6} [N_A / (\text{l} / \text{kmol})]^{1/3}}{[M / (\text{kg} / \text{kmol})]^{1/2} [p_c / (\text{N} / \text{m}^2)]^{2/3}}$$

The constant  $f_p$  which has to be considered for polar gases is  $f_p = 1.141824$  for isopropyl.

### Special heat capacity:

The specific heat capacity [kJ/(kg K)] of isopropyl vapor is calculated according to the ideal gas assumption (VDI Wärmeatlas, Blatt Da 21) with the equation:

$$c_p^{\text{id}} = \frac{4.1868}{M} \left[ \sum_i n_i A_i + \sum_i n_i B_i T + \sum_i C_i T^2 + \sum_i n_i D_i T^3 \right]$$

The values of  $A_i$ ,  $B_i$ ,  $C_i$  and  $D_i$  for the individual elements of isopropyl are listed in Table 1.

	A	B	C	D
CH <sub>3</sub>	0.6087	2.1433	-0.0852	0.1135
CH	-3.5232	3.4158	-0.2816	0.8015
OH	6.5128	-0.1347	0.0414	-0.1623

Table 1      Constants for CH<sub>3</sub>, CH and OH; Isopropyl alcohol: ((CH<sub>3</sub>)<sub>2</sub> CH OH)

For the liquid isopropyl, the heat capacity is obtained by (VDI Wärmeatlas, Blatt Da 23):

$$c_{p,L} = c_p^{id} + \Delta c_p$$

$$\frac{\Delta c_p}{R_m} = 2.56 + 0.436 (1 - T_r)^{-1} + \omega \left[ 2.91 + 4.28 (1 - T_r)^{1/3} T_r^{-1} + 0.296 (1 - T_r)^{-1} \right]$$

with  $\omega = 0.669$  and  $R_m = R/M$  being the specific gas constant.

The heat capacity of air (mixture of nitrogen and oxygen) was calculated according to Perry (1984):

$$c_{p,air} = 0.79 \cdot c_{p,N_2} + 0.21 \cdot c_{p,O_2}$$

### Thermal conductivity:

For isopropyl alcohol, the thermal conductivity in [kW/(m K)] is calculated from:

$$\lambda = \frac{\mu}{M} \left( 1.3 c_v + 1.843 R - 1.256 c_{ir} - \frac{0.347 R}{T_r} - 3 \alpha \right)$$

with:

$$\alpha = 1.067$$

$$c_{ir} = 4.38$$

$$c_v = c_p M - R$$

The thermal conductivity [W/(m K)] for air is obtained from:

$$\lambda_{air}(T) = \lambda_{air}(373 \text{ K}) (T/373)^{1.8}$$

with:  $\lambda_{air}(373 \text{ K}) = 0.03139$

### Vapor pressure:

The vapor pressure for isopropyl is obtained from the Clausius-Clapeyron relation:

$$\ln \frac{p_{s,T}}{p_{s,T_{ref}}} = \frac{\Delta H_v}{R} \left( \frac{1}{T_{ref}} - \frac{1}{T} \right)$$

where  $\Delta H_v$  is the latent heat of vaporization at temperature T which may be obtained from:

$$\Delta H_v(T) = \Delta H_v(T_{ref}) - \left( \frac{1 - T/T_c}{1 - T_{ref}/T_c} \right)^{0.38}$$

with:  $\Delta H_v(355) = 666.4 \text{ kJ/kg}$  (Perry, 1984).

### Coefficient of binary diffusion:

The coefficient of binary diffusion for isopropyl in air was measured for different temperatures (e.g. Vargaftik, 1983). The following correlation may be used.

$$D = 4.75 \cdot 10^{-10} T_{av}^{1.75} \left[ m^2 / s \right]$$

where  $T_{av}$  is the average temperature in the vapor film around the droplet and may be obtained, for example, by the „1/3“ averaging rule.

### Additional properties:

#### Isopropyl:

Molar mass M	60.09 kg/kmol
$T_{crit}$	508.3 K
$P_{crit}$	48.2 bar
$\rho_l$ (liquid)	785 kg/m <sup>3</sup>

#### Air:

Molar mass M	28.84 kg/kmol
$T_{crit}$	132.5 K
$P_{crit}$	37.7 bar
$\rho$ (373 K)	0.9329 kg/m <sup>3</sup>

### References

Perry: Chemical Engineers Handbook, 6th Edition (1984)

Vargaftik: Handbook of Physical Properties of Liquids and Gases, 2 nd Edition (1983)

VDI-Wärmeatlas, VDI-Verlag, 5th Edition (1988)