

# igus Motion Editor (IME) quick start

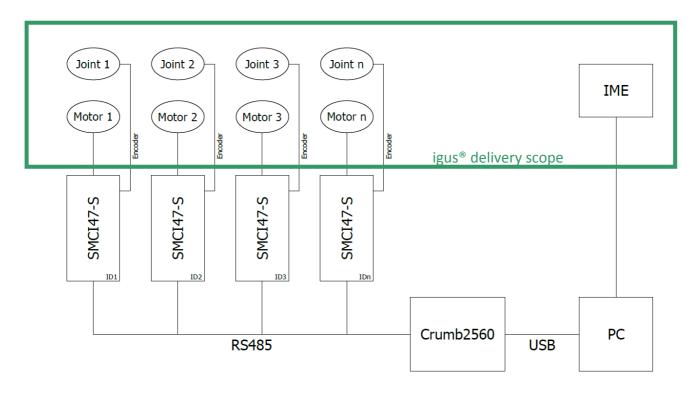
## **Required components**

- robolink® articulated arm with NEMA 17 or 23 drive unit, incl. angle sensors
- Motor cable igus CF.INI-P5-M12-BW-3 (not required for litz wire motors)
- Software/driver package www.igus.de (free at www.igus.eu/robolink/software

igus® delivery scope

- Nanotec SMCI47-S2 (RS485) control system (1 per axis)\*
- NanoJEasy 1.04 (free download at www.nanotec.de)\*
- Crumb2560 AVR ATmega module and programmer (www.chip45.com)
- 24V or 48V power supply for control system, motors / 5V for Crumb2560
- Connection cable for RS485 network control system
- PC or laptop with WinXP/7

## Configuration layout





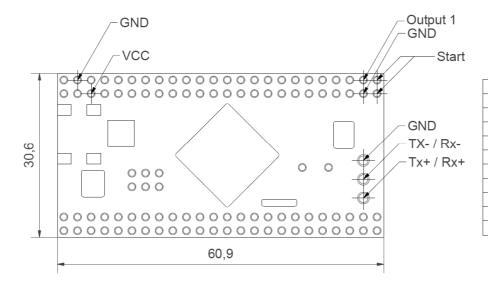
## Six steps to begin

- 1. implement configuration,
- 2. load bootloader and firmware onto the Crumb2560 module,
- 3. enter motor addresses for the control system,
- 4. install Silicon Labs CP210x driver,
- 5. load Java program onto the SMCI47-S control systems,
- 6. configure robot.ini calibration file (information in the IME handbook).

## Note

- The Hall sensor is connected to the analog input on the control system,
- the NanoJMotorControl Java program needs to be tuned for the system (customized for each system, we will assist)

## Connection Crumb2560 AVR ATmega module



RS485	
Pin	Funktion
1	NC
3	Rx+
3	NC
4	Tx+
5	NC
6	NC
7	Rx-
8	GND
9	Tx-

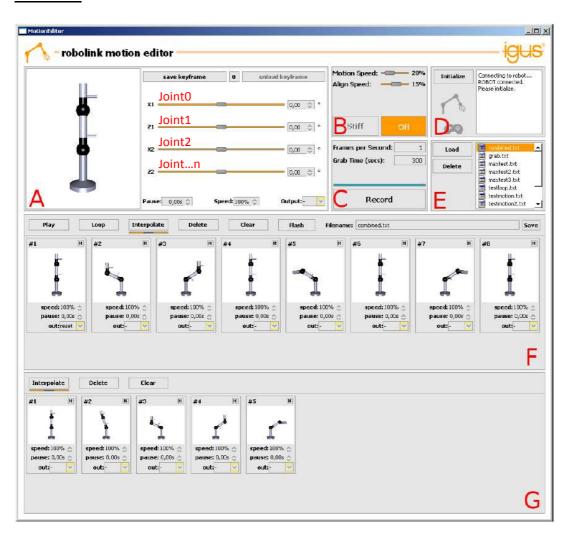


## Calibration file "robot.ini" \*

```
[Joint0]
name=X1
                                      # Displayed name
                                      # X=pivoting joint / Z=rotating joint
type=X
address=1
                                      # control adress
lower limit=-1.0
                                      # lower angle limit in rad (-\pi to \pi)
upper limit=1.0
                                      # upper angle limit in rad (-\pi to \pi)
offset=0.0
                                      # correction in rad (-\pi \text{ to }\pi)
encoder steps per turn=6400
                                      # steps encoder 1 turn (400*i)
motor_steps_per_turn=6400
                                      # steps motor 1 turn (400*i)
invert=1
                                      # invert axis (0 / 1)
length=0.10
                                      # axis length in [m]
joystick_axis=0
                                      # axis on joystick / gamepad (0 = out, 1-4 = allocation)
                                      # invert axis on joystick / gamepad (0 / 1)
joystick_invert=1
```

## Max. 8 DOF can be configurated!

## Interface\*





## A: Keyframe Editor

The angles of the joints can be adjusted and be saved as keyframes in the sandbox

## **B:** Konfiguration

Moving and alignment speeds can be adjusted. Motors can be disabled for manual movement ("teach in mode")

## C: Keyframe Grabber

Record function: the (manual) movement of the arm is saved as keyframes in the sandbox.

## D: Status Message Area

Display of status and errors.

## E: File Manager

Programs and sequences can be saved and uploaded here

## F: Motion Sequence

The movement of the joint arm is programmed here. The keyframes are copied from the sandbox by drag&drop into the motion sequence and create in this order the movement of the arm (max. 128 keyframes).

#### G: Sandbox

Pool for keyframes

<sup>\*</sup>detailed description in the IME User Guide