

# MSL SERIES LINEAR STAGE



The MSL linear stages are designed for a variety of applications in research & development, automation, and other industrial areas requiring quick positioning of light payloads.

The MSL offers travel lengths from 25mm to 200mm and two lead screw pitches: 2mm & 10mm. The MSL comes standard with a high torque size 17 stepper motor or optionally, a MDrive intelligent stepper motor. Both motor options are also available with rotary encoders. End of travel limit switches come standard on the MSL linear stage.

The drive system utilizes a stainless steel ACME lead screw with internally lubricated plastic drive nut. The drive nut offers zero backlash operation that automatically adjusts for wear to insure zero backlash for the life of the stage.

The carriage on the MSL is supported over the entire range of travel using a single preloaded linear guide bearing.

The MSL is available as an XY linear stage using the XY adapter plate option, P/N: 250093.

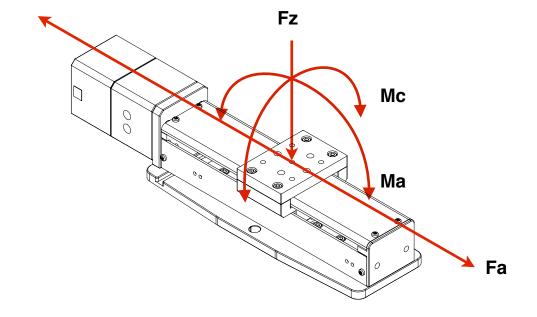
All MSL linear stages are machined from 6061 aluminum alloy and black anodized.



Specifications		
Travel Range	25 mm, 50 mm, 100 mmm, 150 mm, 200 mm	
Resolution	0.04 $\mu$ m (2 mm pitch lead screw) 0.2 $\mu$ m (10 mm pitch lead screw)	
Accuracy	0.0006 mm/mm	
Max. Speed	25 mm/sec (2 mm pitch lead screw) 100 mm/sec (10 mm pitch lead screw)	
Unidirectional Repeatability	2 μm	
Bidirectional Repeatability	15 μm	
Max Load	4.5 kg (10 lbs)	
Encoder	Optical rotary encoder mounted to read of motor, 4000 CPR with index (Optional)	
Limit Switches	Mechanical	
Lead Screw Pitch	2 mm and 10 mm	
Stage Weight	MSL-25: 0.73 kg (1.6 lbs) / MSL-200: 1.13 kg (2.5 lbs)	
Material	Aluminum Alloy Construction	
Finish	Black Anodize	

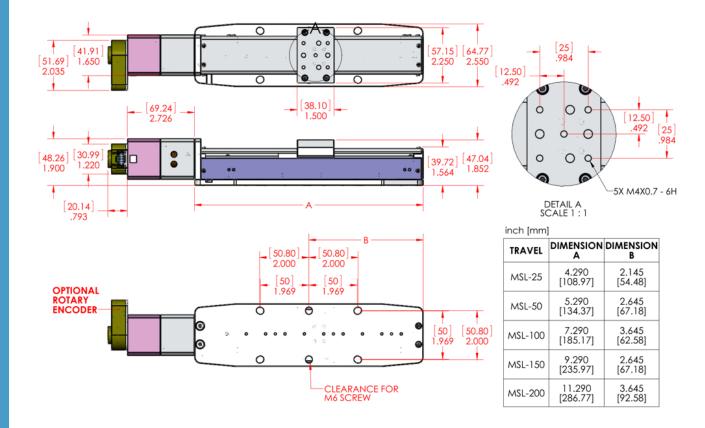
## **Load Characteristics**

Normal Load Fz	4.5 Kg (10 lbs)
Axial Load Fa	2 mm pitch lead screw = 4.5 Kg (10 lb) 10 mm Pitch lead screw = 0.5 Kg (1.1 lb)
Moment Load Ma	8 Nm (5.9 lb-ft)
Moment Load Mc	12 Nm (8.8 lb-ft)



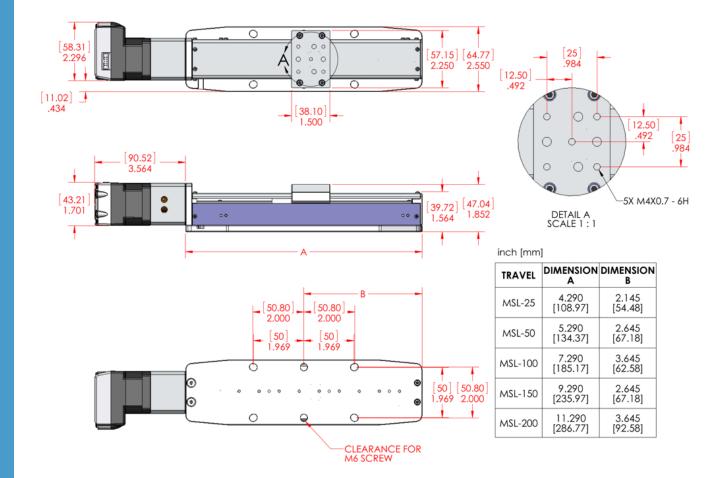
#### **Dimensions**

## **Stepper Motor Version**

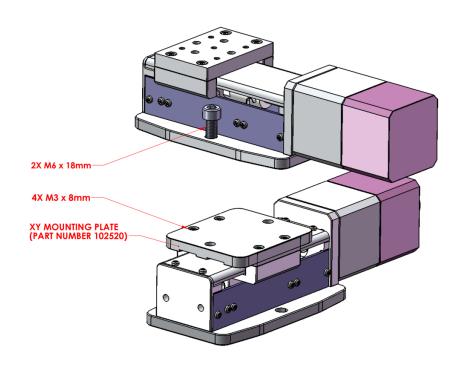


#### **Dimensions**

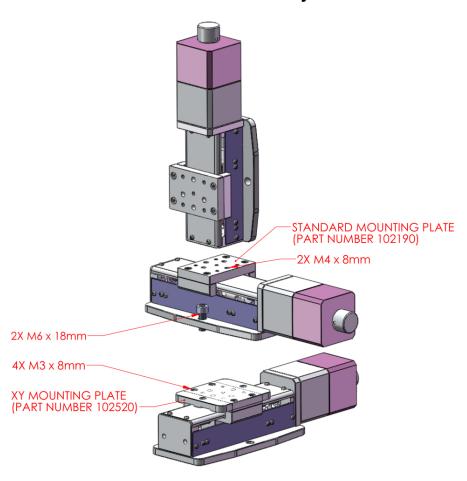
#### **MDrive Motor Version**



# **XY Assembly**



# **XYZ** Assembly



# **Pin Assignment**

## **Standard Stepper Motor Version**

#### **Motor**

DB-9 Male	Description
1.	Phase A
2.	Phase A Center
3.	Phase B
4.	Phase B Center
5.	Phase A'
6.	Phase B'

#### **Motor Specifications**

Step Size: 1.8°/step Amps/Phase: 0.95

Resistance: 4.0 Ohm/Phase Inductance: 3.1 mH/Phase

#### **Signals (Encoder Option)**

DB-9 Female	Description
1.	+ Limit Switch
2.	- Limit Switch (motor side)
3.	Limit Switch Ground

Limit switch wired normally closed

## **Signals (Encoder Option)**

HD-15 Female	Description
1.	+ Limit Switch
2.	- Limit Switch
3.	Limit Switch Ground
4.	Encoder Ground
5.	+5V Encoder Power
6.	Ch. A
7.	Ch. A-
8.	Ch. B
9.	Ch. B-
10.	Index +
11.	Index -

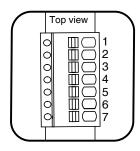
Limit switch wired normally closed



# **Pin Assignment**

## **MDrive Stepper Motor Version**

## Power and I/O



7-Pin Pluggable Terminal

7-Pin Terminal	Description
1	I/O 1
2	I/O 2
3	I/O 3
4	I/O 4
5	Analog Input
6	Power GND
7	+24V Motor Power

The forward limit switch is connected to I/O 1. The reverse limit switch is connected to I/O 2. Limit switches are wired normally closed.

#### **Connected to 7-Pin Terminal**

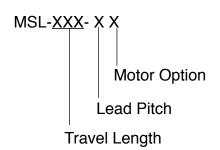
DC Jack, 2.1mm	Description
Center	+24 VDC
Outside	Power Ground

#### **RS-422 Communications**

10-Pin IDC	Description
1	TX+
2	TX-
3	RX+
4	RX-
5	Aux-Logic
6	RX+
7	RX-
8	TX-
9	TX+
10	COMM GND

## **Ordering Information**

#### **Part Number Configuration**



#### **Travel Length**

25 mm 50 mm 100 mm 150 mm 200 mm

#### **Lead Pitch**

1 2 mm Pitch 2 10 mm Pitch

## **Motor Options**

- 1 Stepper Motor
- 2 Stepper Motor with Encoder
- 4 MDrive Motor with Encoder

### **Motion Controllers**

The following Newmark Systems, Inc. controllers are compatible with the MSL Stage.

NCS-A1 Series | NSC-A2L Series | NSC-G Series

