CL	JS	T	0	M	E	R'	S	NA	ME
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ALPHA REFERENCE NO.

SP15110148

SPECIFICATION

PART NO.	ALPHA MODEL NAME
	RA3041F-20-15DA-B100K

MODEL NAME	
	·
MODEL NO.	

API	PROVAL	
		,

PREPARED BY	REVIEWED BY	APPROVED BY
登8 2015.11.25 彩霞		李 2015 11- 25. 延於



台灣艾華電子工業股份有限公司

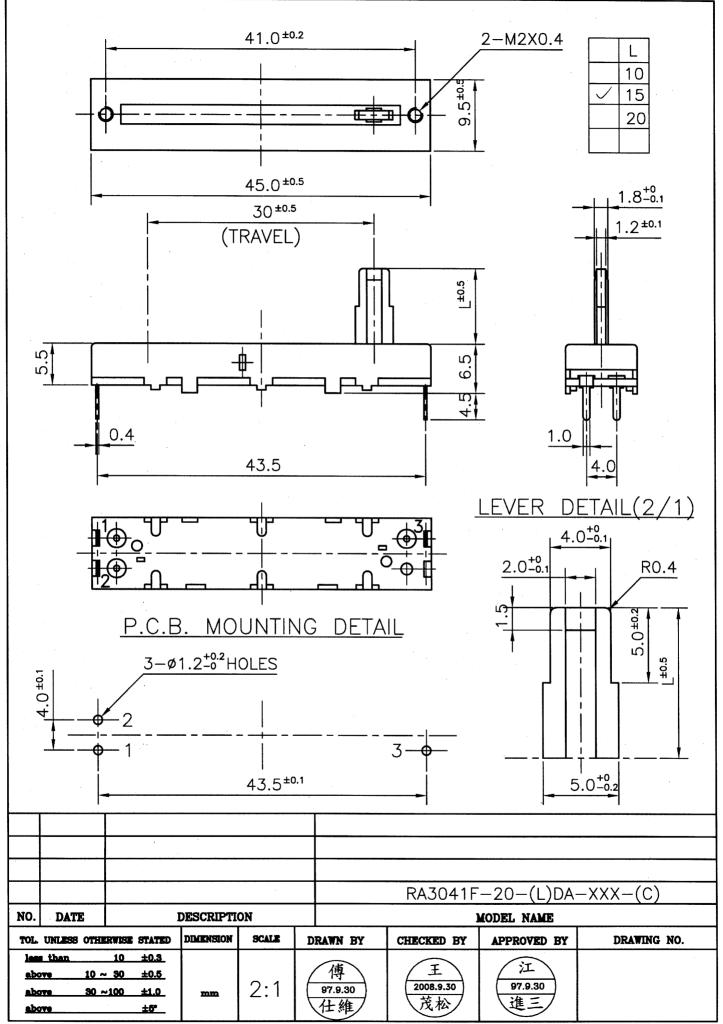
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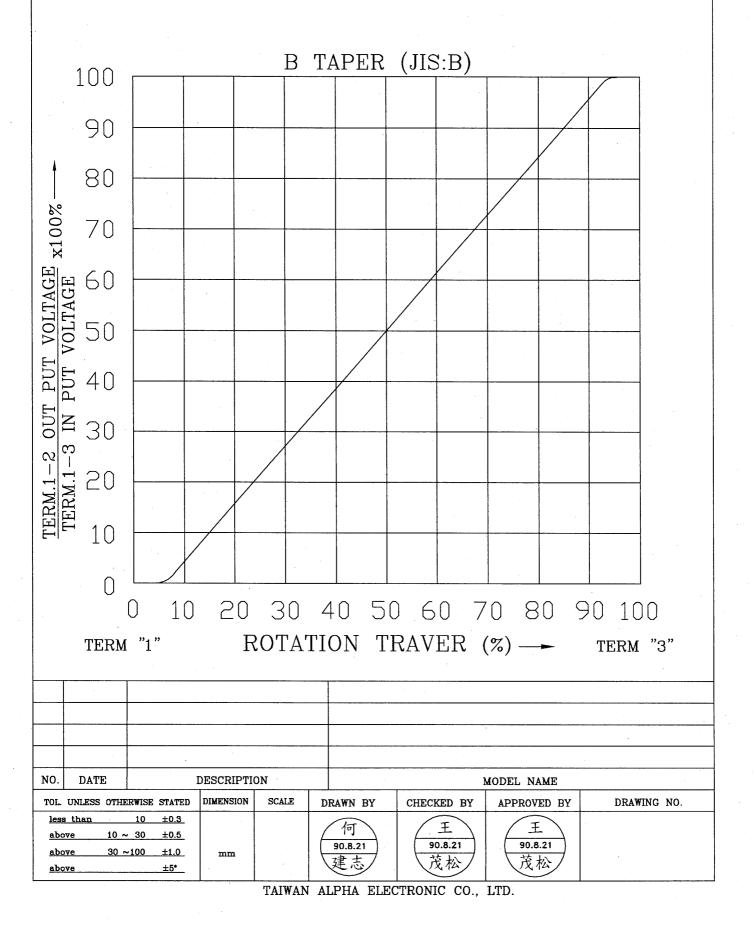


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CUSTOMER'S NAME		NOTE				DATE	
CUSTOMER'S PART NAME							
CUSTOMER'S DRAWING NO.		٠.					•
1. MECHANICAL SPECIFICATION	NOI		2. ELE	2. ELECTRICAL SPECIFICATION	1		
1. OUTSIDE DIMENSION	append fig.		1. OVERA	1. OVERALL RESISTANCE & TOLERANCE	terminal 1-3	100K	Ω± 20 %
2. TOTAL ROTATION ANGLE	degree		±5° 2. TAP RJ	2. TAP RESISTANCE & TOLERANCE	terminal 1-4	G	Ω± %
3. TOTAL TRAVEL STROKE	mm	30	±0.5 3. RATEI	3. RATED WATTAGE	temp 0~50°C		0.2 W
4. NUT WIRING STRENGTH	twisting moment	less than kg	kgf.cm 4. MAXII	4. MAXIMUM WORKING VOLTAGE	AC		200 V
5. SCREW TIGHTENING FORCE	torsional moment	less than kg	kgf.cm 5. RESIST	5. RESISTANCE TAPER MEASURING POINT	•	20	%point
6. ROTATION TORQUE	speed 60 deg/sec.	gf.	gf.cm & TOLERANCE	RANCE		40	% 09 ~
7. SLIDING FORCE	speed 20mm/sec	30~250 gf.	gf.cm 6. RESID	6. RESIDUAL RESISTANCE	terminal 1/3 side	less than	20/30 Ω
8. SHAFT LEVER STRENGTH	guiling pushing	more than kgf.cm		7. TAP RESIDUAL RESISTANCE	terminal 4 side	less than	100 · OOI
9. SHAFT LEVER WOBBLE	2(2XL)/20mm Max.(L:LEVER LENGTH BOTH	R LENGTH BOTH SII	SIDES) 8. SLIDE	SLIDE NOISE		less than	71 mV
10. SHAFT LEVER STOP STRENGTH	more than 5 kgf.cm (static load) /	09	sec 9. INSUL	9. INSULATION RESISTANCE	more than 100	MQ(DC	250 V)
	more than 500 gf.cm / 10 ± 1 sec	± 1 sec	10. WITHS	10. WITHSTAND VOLTAGE	AC 300	V	minute
11. TERMINAL STRENGTH	soldering heat 350±5°C/3sec. 200gf.cm/10 ±1sec resist change within + 2%	00gf.cm/10 ±1sec	— 11. TRACE	11. TRACKING ERROR			
12 CUICY DOSITION & TOPOUR	resist change within = 270		12. SWITC	12. SWITCH CONTACT RESISTANCE	MD	less than	Ωm
13 SWITCH WORKING ANGLE (STROKE)	degree (mm)		13. SWITC	13. SWITCH RATING			
14. SWITCH WORKING TORQUE (FORCE)	gf.cm		3 115.41	3 IISABI E TEMPERATIIRE RANGE: from -10°C to 70°C	CF: from _10°C t	J.02 0	
15. SWITCH CIRCUIT			4. VR LIFE	IFE 15,000 ±	TIMES		
SHAFT				RESISTANCE CHANGE: within ±	\GE: within ±		%
		TOTO		SLIDE NOISE: less than	han		mV
$\frac{\text{ANGLE OF FLAI OR SLOI}}{ \theta }$ MATERIAL	J DIMENSION T	SION	SW LIFE	JFE ±	TIMES		
	.			CONTACT RESISTANCE: less than	NCE: less than		Ω m
	15						
MODEL NAME	DRA	DRAWING NO.		REFERENCE NO.		REV	
RA3041F-20-15DA-B100K							•

TAIWAN ALPHA ELECTRONIC CO., LTD.

STANDARD RESISTANCE TAPER



可變電阻無鉛焊錫與保管條件共通規格書

Common Specification of Lead-Free Soldering and Storage conditions for Potentiometers

以下焊錫條件以可變電阻置於單層 1.6mm 厚度之印刷電路板上測試爲基準.

The specification below is based on testing results of 1.6mm thickness single layer printed circuit board.

1. 手工焊錫條件:

For Manual Soldering:

1-1 操作溫度最高 350°C,操作時間 3 秒以內。

To be performed within 3 seconds at 350°C or below.

2. 自動或半自動機台焊錫條件:

For Automated or Semi-Automated Soldering Equipments:

2-1 使用發泡式且比重 0.82 以上的助焊劑,發泡高度以印刷電路板厚度一半為標準,且助劑不能流入可變電阻基板表面及印刷電路板表面。

Flux of 0.82 specific gravity, applied by foam fluxer, shall be used. Foam head shall be limited to the height which is half thickness of printed circuit board to be soldered. No flux should be allowed to run up onto resistive element board of potentiometer and the surface of printed circuit board.

- 2-2 預熱時間不超過兩分鐘,焊錫接面 (即印刷電路板底) 最高預熱溫度不超過 100°C。 Regarding preheating, the entire flow duration should not exceed 2 minutes, and soldering surface temperature (undersurface of PCB) shall be settled within 100°C.
- 2-3 焊錫過程機台設定溫度在 260°C 以下、 4 秒以內。
 Solder Dipping is to be performed within 4 seconds at 260°C or below.
- 3. 若回轉型電位器是塑膠軸且帶有檔位,請將主軸先調整至其中一個檔位或中心檔位上才可以 進行焊錫作業。

For rotary potentiometer with plastic shaft which have centre detent or multiple detents, the shaft should be settled in relevant detent position prior to soldering process.

4. 手工焊錫、自動或半自動機台焊錫不得超過一回。

Regardless of soldering facility and method, solder dipping or solder smearing must not be carried out more than 1 time.

註: 本項焊錫溫度條件不適用於回流焊接作業設備。

Remarks: This specification is not recommended for and applicable in reflow soldering.

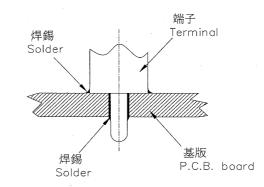
焊錫注意事項:

Caution for soldering:

如圖所示,請避免 PCB 上層表面有焊錫 Please avoid soldering on upper surface of P.C.B. as shown.

5. 保管條件(Storage conditions):

產品需儲存在原始的包裝,以及保持常溫 常濕、避免陽光直射、遠離任何腐蝕性氣體. 產品需盡快完全地使用完,建議最慢不要超過



交貨後6個月.產品經拆封後,全部的數量都需迅速地使用完.

The products shall be stored in the original packaging and kept at room temperature and humidity, out of direct sunlight, and away from any and all corrosive gas. The products shall be completely used as soon as possible, but no longer than 6 months from the date of delivery. Once product packaging is opened, the complete quantity of such products shall be promptly used.