

# OARC/OAMC & Shop Order Details

(DUPLICATE)

## FA07-Manufactured Parts Order

Date: 07.10.2020

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Project Name :HMC METAL TYPE	Part No :62805080AA	WBS : COAD-19MC-78-RFE
Sale order :07//0000	Part Desc :COVER CLOSING RFFE	Tot.No of Oprns :14
Plant :1154	Rtg Seq No :0	Sequence No :0
Required Qty :9	Launched Qty :9	Prod Order No :10485504

Last Change By :210549

Last Changed Dt:06.10.2020

CreatedBy:BGETPCMG1

Change Number :

Destination : IGSL

Storage Bin:B54

### DOCUMENT DETAILS

Doc number	Doc Type	Doc Part	Version	Output Date	Doc Status	Sheet Size
Item Sl.No.	Child Part No	Description		Qty Per Set	Uom	Total Qty
0010	516103237016	ALUMINIUM 65032 PLATE-14.0		1.500	KG	13.500

### SPECIAL NOTE

Raw Material:516103237016

Description:ALUMINIUM 65032 PLATE-14.0

UOM:KG

Size:13.50

For no of parts: 9.00

### OPERATION DETAILS:

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Plant :1154	Rtg Seq No :0	Sequence No :0
Required Qty :9	Launched Qty :9	Prod Order No :10485504

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0010	FAB-C-PC		0.1	0.010	1	9	0.190		5255096
	1154	Verification of Documents							

## Long Text:

OARC Rev. : 01

Part Rev. : B

Drawing No. : 62805080AA-003 Rev. : A

Cad No. : 62805080AA-300 Rev. : --

Stage Verification Document No. : IPST-62805080AA Rev. : 01

Final Verification Document No. : IPF-62805080AA Rev. : 01

Raw Material Index Doc No. : MWSC-DI-MICRO-009 Rev. : 00

Plating inspection Doc No. :MWSC-PG-MICRO-111 Rev. : 00

MPP Doc No. : MPP~62805080AA Rev. : 01

Quantity			NCRF	Signature		First off	Remarks
Offered	Accp.	Rej.	NO.	Shop	QA		
			RW.				

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0020	MMC1		0.2	0.5	1	9	4.700		5255097
	1154	cutting							

## Long Text:

RM CUTTING AS PER MPP

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Required Qty :9	Launched Qty :9	Prod Order No :10485504

Quantity				NCRF		Signature		First off		Remarks
				NO.						
Offered	Accp.	Rej.		RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0030	CNCM 1154	Stud milling	1.0	0.250	1	9	3.250		5255098

Long Text:

REFER MANUFACTURING PROCESS PLAN

Quantity				NCRF		Signature		First off	
				NO.				Remarks	
Offered	Accp.	Rej.		RW.		Shop	QA		

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0040	CNCM 1154	Top Ruf	1.0	1.0	1	9	10.000		5255099

Long Text:

REFER MANUFACTURING PROCESS PLAN

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Plant :1154	Rtg Seq No :0	Sequence No :0
Required Qty :9	Launched Qty :9	Prod Order No :10485504

Quantity				NCRF		Signature		First off		Remarks
				NO.						
Offered	Accp.	Rej.		RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0050	CNCM 1154	Bot Ruf	1.0	1.0	1	9	10.000		5255100

Long Text:

REFER MANUFACTURING PROCESS PLAN

Quantity				NCRF		Signature		First off		Remarks
				NO.						
Offered	Accp.	Rej.		RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0060	OTHT 1154	Seasoning for 24hrs	0.010	0.010	1	9	0.100		5255101

Long Text:

Seasoning for 24hrs

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Plant :1154	Rtg Seq No :0	Sequence No :0
Required Qty :9	Launched Qty :9	Prod Order No :10485504

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0070	CNCM	1154 Clean of Jobs	1.0	0.750	1	9	7.750		5255102

Long Text:

REFER MANUFACTURING PROCESS PLAN

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0080	CNCM	1154 Top Fin	2.0	2.5	1	9	24.500		5255103

Long Text:

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Required Qty :9	Launched Qty :9	Prod Order No :10485504

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0090	CNCM 1154	Bot Fin	2.0	4.0	1	9	38.000		5255104

Long Text:

REFER MANUFACTURING PROCESS PLAN

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0100	SMPD 1154	Deburr	0.1	4.0	1	9	36.100		5255105

Long Text:

AS PER MANUFACTURING PROCESS PLAN

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Required Qty :9	Launched Qty :9	Prod Order No :10485504

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0110	QFAB		0.016	0.016	1	9	0.160		5255106
	1154	VERIFICATION BEFORE PLATING							

Long Text:

AS PER STAGE VERIFICATION DOCUMENT

Quantity				NCRF		Signature		First off		Remarks
				NO.						
Offered	Accp.	Rej.		RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0120	MWTEST1		0.000	0.000	1	9	0.000		5255107
	1178	PLATING							

Long Text:

PLATING AS PER DRAWING

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Required Qty :9	Launched Qty :9	Prod Order No :10485504

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0130	MWTEST1	1178 PLATING INSPECTION	0.000	0.000	1	9	0.000		5255108

## Long Text:

POST PLATING VISUAL INSPECTION AS PER DOCUMENT

Quantity			NCRF		Signature		First off		Remarks
			NO.						
Offered	Accp.	Rej.	RW.		Shop	QA			

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0140	QFAB	1154 FINAL VERIFICATION	0.016	0.016	1	9	0.160		5255109

## Long Text:

AS PER FINAL VERIFICATION DOCUMENT



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Plant	:1154	Rtg Seq No	:0	Sequence No	:0
Required Qty	:9	Launched Qty	:9	Prod Order No	:10485504