### OARC/OAMC & Shop Order Details

## (DUPLICATE) FA07-Manufactured Parts Order

**Date: 07.10.2020** Page:1/ 9

Project Name:HMC METAL TYPEPart No:62805080AAWBS : COAD-19MC-78-RFESale order:07//0000Part Desc:COVER CLOSING RFFETot.No of Oprns:14Plant:1154Rtg Seq No:0Sequence No :0

Required Qty :9 Launched Qty :9 Prod Order No ::10485504

Last Change By :210549 Last Changed Dt:06.10.2020 CreatedBy:BGETPCMG1

Change Number: Destination: IGSL Storage Bin:B54

**DOCUMENT DETAILS** 

Doc numbe	er	Doc Type	Doc Part	Version	Output Date		Doc Status	Sheet Size	
Item SI.No.	Child Part No		Description			Qty Per Set	Uom	Total Qty	
0010	51610323701	6	ALUMINIUM 65032 PLA	ΓE-14.0		1.500	KG	13.500	

### **SPECIAL NOTE**

Raw Material:516103237016 Description:ALUMINIUM 65032 PLATE-14.0 UOM:KG Size:13.50 For no of parts: 9.00

\_\_\_\_\_

### **OPERATION DETAILS:**

### OARC/OAMC & Shop Order Details

## (DUPLICATE)

### **FA07-Manufactured Parts Order**

Date: 07.10.2020 Page:2/ 9

Project Name :HMC METAL TYPE

:07//0000 :1154

Part No Part Desc :62805080AA

WBS: COAD-19MC-78-RFE Tot.No of Oprns :14

:COVER CLOSING RFFE

Sequence No:0

Required Qty :9

Sale order

Plant

Rtg Seq No :0 Launched Qty:9

Prod Order No :10485504

Oprn No.	Wc/ Plant	Operation	SetUp Time Hrs	Per Pc Time Hrs	Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
0010	FAB-C-P		0.1	0.010	1	9	0.190		5255096

1154 Verification of Documents

Long Text:

OARC Rev. : 01

Part Rev. : B

Drawing No. : 62805080AA-003 Rev. : A

Cad No. : 62805080AA-300 Rev. : --

Stage Verification Document No.: IPST-62805080AA Rev.: 01

Final Verification Document No. : IPF-62805080AA Rev. : 01

Raw Material Index Doc No. : MWSC-DI-MICRO-009 Rev. : 00

Plating inspection Doc No.: MWSC-PG-MICRO-111 Rev.: 00

MPP Doc No. : MPP~62805080AA Rev. : 01

	Q	uantity		NCRF     NO.		Signature L	9	First	off Remarks	
Offere	d	I	Асср.	Rej.	RW.	Shop	QA	1		
	1					1				
		- 1								
	<u> </u>	-	<u> </u>		<u> </u>	I		<u> </u>		
Oprn	Wc/	Oper	ation	SetUp	Per Pc	Jmp	Tot	Allowed	Actual	Confirm
No.	Plant			Time Hrs	Time Hrs	Qty	Qty	time Hrs	Time Hrs	No:
0020	MMC1	cuttina		0.2	0.5	1	9	4.700		5255097

1154 cutting

Long Text:

RM CUTTING AS PER MPP

Page:3/ 9

Date: 07.10.2020

Project Name :HMC METAL TYPE Sale order

:07//0000

Part No Part Desc :62805080AA

WBS: COAD-19MC-78-RFE Tot.No of Oprns :14

:COVER CLOSING RFFE

5255099

Plant		:1154				Rte	g Seq N	lo :0	V LIN OI					Sequence No :0	
Require	d Qty	:9					-	Qty :9						Prod Order No	:104855
	Q	uantity				NCF		- 1	Sig	nature	•	I	First of		
Offered	I	I	Асср.		Rej.	I	RW.	o. 	L_ Shop	ı	QA	<u> </u>		Remarks	
	1			1											
-	Wc/	Ope	ration			SetUp		Per Pc		Jmp	Tot	Allow	ed	Actual	Confirm
No.	Plant					Time Hrs		Time Hrs		Qty	Qty	time Hrs		Time Hrs	No:
Long Te	ext:	Stud m		RINO	G PR	1.0 OCESS	PLA	<b>0.250</b>		1	9	3.250			5255098
Long Te	1154 ext: CR M	Stud m	ACTU	RIN(	G PR		RF	AN I	Sig	1 gnature		3.250	First of		5255098
Long Te	1154 ext: CR MA	Stud m	ACTU		G PR	OCESS		AN I	Siq L Shop				First of	f Remarks	5255098
Long Te	1154 ext: CR MA	Stud m	ACTU			OCESS   NCF	RF N	AN   	L	jnature	)	ı	First of		5255098
Long Te	1154 ext: CR MA	Stud m	ACTU			OCESS   NCF	RF N	AN   	L	jnature	)	ı	First of		5255098
Long Te	1154 ext: CR MA	Stud m	ACCP.			OCESS   NCF	RF Nº RW.	AN   O.	L	gnature       	QA	 		Remarks	
Long Te	1154 ext: CR MA	Stud m	ACTU			OCESS   NCF	RF Nº RW.	AN   	L	jnature	)	ı			5255098  Confirm No:

1154 Top Ruf Long Text:

0040 CNCM

REFER MANUFACTURING PROCESS PLAN

1.0

1.0

10.000

Date: 07.10.2020 Page:4/ 9

Project Name :HMC METAL TYPE

Sale order :07//0000 Plant :1154

Part No Part Desc :62805080AA :COVER CLOSING RFFE WBS: COAD-19MC-78-RFE Tot.No of Oprns :14

Sequence No :0

Rtg Seq No

Required C	ity :9		L	aunched Qty :9				Prod Order No	:1048550
	Quantity	/	NC	•	Signature	<b>.</b>	First		
Offered	I	Accp.		NO. RW.	 Shop	QA	I	Remarks	
Oprn Wo	/ Ope	eration	SetUp Time Hrs		Jmp Qty	Tot Qty	Allowed time Hrs	Actual Time Hrs	Confirm No:
	54 Bot R	uf	1.0	1.0	1	9	10.000		5255100
Long Text REFER		'ACTURIN	G PROCESS	S PLAN					
	Quantity	/	NC	RF	Signature	)	First	off Remarks	
Offered	I	Accp.	Rej.	RW.	Shop	QA	l l	nomanic	

1154 Seasoning for 24hrs

Operation

SetUp

Time

Hrs

0.010

Per Pc

Time

0.010

Hrs

Jmp

Qty

Tot

Qty

Allowed

time

Hrs

0.100

Actual

Time

Hrs

Confirm

No:

5255101

Long Text:

Oprn

No.

0060

Wc/

**Plant** 

OTHT

Seasoning for 24hrs

Date: 07.10.2020 Page:5/9

5255102

5255103

Project Name :HMC METAL TYPE WBS: COAD-19MC-78-RFE Part No :62805080AA Sale order :07//0000 Tot.No of Oprns :14 Part Desc :COVER CLOSING RFFE Plant :1154 Rtg Seq No :0 Sequence No :0 Required Qty :9 Launched Qty:9 Prod Order No :10485504

	Qı	uantity		NC	•	Signature	•	Firs		
Offered	 j	l	Accp.	 Rej.	NO. RW.	Shop	QA	l	Remarks	
			1	1	1	1		1		
	1	l			<u> </u>			1		
Oprn	Wc/	Oper	ation	SetUp	o Per Pc	Jmp	Tot	Allowed	Actual	Confirm
No.	Plant			Time		Qty	Qty	time	Time	No:

Hrs

7.750

24.500

Hrs

Hrs

0.750

Hrs

1.0

2.0

0070 CNCM 1154 Clean of Jobs

Long Text:

REFER MANUFACTURING PROCESS PLAN

	Qı	uantity	•		NCF	RF   NO.	Signature	•	Fir	rst off Remarks	
Offere	d	I	Accp.	Rej.	'	RW.	Shop	QA		Kemarks	
	1				1						
	1		1			I	1				
	<u> </u>				l	1	I		<u> </u>		
Oprn	Wc/	Ope	ration		SetUp	Per Pc	Jmp	Tot	Allowed	Actual	Confirm
No.	Plant				Time	Time	Qty	Qty	time	Time	No:
					Hrs	Hrs			Hrs	Hrs	

2.5

1154 Top Fin

Long Text:

0080 CNCM

REFER MANUFACTURING PROCESS PLAN

Date: 07.10.2020 Page:6/ 9

Project Name :HMC METAL TYPE

:07//0000

Part No

Hrs

2.0

:62805080AA

WBS: COAD-19MC-78-RFE Tot.No of Oprns :14

Sale order Plant :1154 Part Desc

:COVER CLOSING RFFE

Required Qty :9

Rtg Seq No :0 Launched Qty:9 Sequence No :0

Hrs

38.000

Hrs

Prod Order No :10485504

5255104

Quantity		1	NCRF	•		Signature		I	First off				
Offered	ı		Accp.	Rej.	₋ I RW:	NO. .	Shop	1	QA	l		Remarks	
-			1	1		1		- 1					
<u> </u>		I		<u> </u>		1		<u> </u>		1			
Oprn W	lc/	Oper	ation	S	etUp	Per Pc		Jmp	Tot	Allow	ed	Actual	Confirm
-	Plant	•			ime	Time		Qty	Qty	time		Time	No:

Hrs

4.0

1154 Bot Fin

Long Text:

0090 CNCM

REFER MANUFACTURING PROCESS PLAN

	Qı	uantity	/			NCR	RF   NO.	Signatur	е	F	irst off	Remarks	
Offere	d	I	Асср.	1	Rej.	'	RW.	Shop	QA	1	I	Kemarks	
						1		1		I			
	1	<u> </u>				<u> </u>	<u> </u>	<u> </u>		<u> </u>			
Oprn	Wc/	Оре	eration			SetUp	Per Pc	Jmp	Tot	Allowed	I A	Actual	Confirm
No.	Plant					Time	Time	Qty	Qty	time	Т	ime	No:
						Hrs	Hrs			Hrs	F	łrs	
0100	SMPD					0.1	4.0	1	9	36.100			5255105

1154 Deburr

Long Text:

AS PER MANUFACTURING PROCESS PLAN

Date: 07.10.2020 Page:7/ 9

Project Name :HMC METAL TYPE

Sale order :07//0000

Part Desc

Part No :62805080AA :COVER CLOSING RFFE WBS: COAD-19MC-78-RFE

Tot.No of Oprns :14

Plant :1154 Required Qty :9

Rtg Seq No :0 Launched Qty:9 Sequence No :0

Prod Order No :10485504

	Qı	uantity		N	CRF NC	١	Sig	gnature	•	Fir	rst off Remarks	
Offere	d	Acc	ср.	Rej.	RW.	,. 	Shop	I	QA	I	Remarks	
				I		- 1		- 1		1		
	I		I	<u> </u>		1		<u> </u>		<u> </u>		
Oprn	Wc/	Operatio	on	SetL	lp l	Per Pc		Jmp	Tot	Allowed	Actual	Confirm
No.	Plant			Tim	e ·	Time		Qty	Qty	time	Time	No:
				Hrs	i 1	Hrs				Hrs	Hrs	
0110	QFAB			0.01	6 (	0.016		1	9	0.160		5255106

1154 VERIFICATION BEFORE PLATING

Long Text:

AS PER STAGE VERIFICATION DOCUMENT

	Qı	uantity		NC	RF   NO.	Signature L	•	First	off Remarks	
Offere	d	A	\сср.	Rej.	RW.	Shop	QA	1		
		1		1	1	1				
	I	<u>I</u>	1		<u> </u>	<u> </u>		<u> </u>		
Oprn	Wc/	Operat	tion	SetU		Jmp	Tot	Allowed	Actual	Confirm
No.	Plant			Time Hrs	e Time Hrs	Qty	Qty	time Hrs	Time Hrs	No:
0120	MWTES	ST1		0.000	0.000	1	9	0.000		5255107

1178 PLATING

Long Text:

PLATING AS PER DRAWING

### OARC/OAMC & Shop Order Details

## (DUPLICATE) FA07-Manufactured Parts Order

Date: 07.10.2020 Page:8/ 9

Project Name :HMC METAL TYPE

Sale order

Required Qty :9

Plant

:07//0000

:1154

Part Desc

Part No :62805080AA

:COVER CLOSING RFFE

Rtg Seq No :0

Launched Qty:9

WBS: COAD-19MC-78-RFE Tot.No of Oprns :14

Sequence No :0

0.000

Prod Order No :10485504

5255108

	Q	uantity		NCF	RF   NO.	Signature I	9	First	off Remarks	
Offere	d	1 4	Accp.	Rej.	RW.	Shop	QA			
	1					1				
	1	1	1	1				1		
	<u> </u>	<u> </u>	<u> </u>	<u> </u>		<u> </u>		<u> </u>		
Oprn	Wc/	Opera	ition	SetUp	Per Pc	Jmp	Tot	Allowed	Actual	Confirm
No.	Plant			Time	Time	Qty	Qty	time	Time	No:
				Hrs	Hrs			Hrs	Hrs	

0.000

1178 PLATING INSPECTION

Long Text:

0130 MWTEST1

POST PLATING VISUAL INSPECTION AS PER DOCUMENT

0.000

Offered				NO.	<b>I</b>		1	Remarks	
Ollered	Aco	ср.	Rej.		Shop	QA			
I			1				1		
1	1	1	<u> </u>	<u> </u>	<u> </u>		<u> </u>		
Oprn Wc/	Operatio	on	SetUp	Per Pc	Jmp	Tot	Allowed	Actual	Confirm
No. Plant			Time Hrs	Time Hrs	Qty	Qty	time Hrs	Time Hrs	No:

1154 FINAL VERIFICATION

Long Text:

AS PER FINAL VERIFICATION DOCUMENT

Date: 07.10.2020 Page:9/ 9

WBS: COAD-19MC-78-RFE Project Name :HMC METAL TYPE Part No :62805080AA Sale order :07//0000 Part Desc :COVER CLOSING RFFE Tot.No of Oprns :14 Plant :1154 Rtg Seq No :0 Sequence No :0

Launched Qty:9 Prod Order No :10485504 Required Qty :9

Quantity			N	CRF	Signature	<b>)</b>	First off
Offered		Accp.	 Rej.	NO. RW.	 Shop	QA	Remarks
				l	<u> </u>		
ĺ	ĺ	Ì	İ	İ	İ	İ	
1	- 1	1	1	1	1	1	