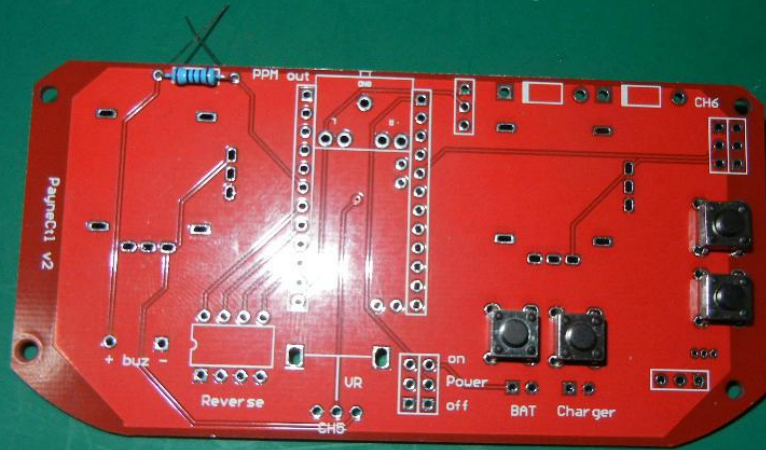


## Welding Steps

### Step 1



Put the lowest parts to board  
for soldering

### Step 2



Flip the board  
Put the Button high pins down  
via steel bar

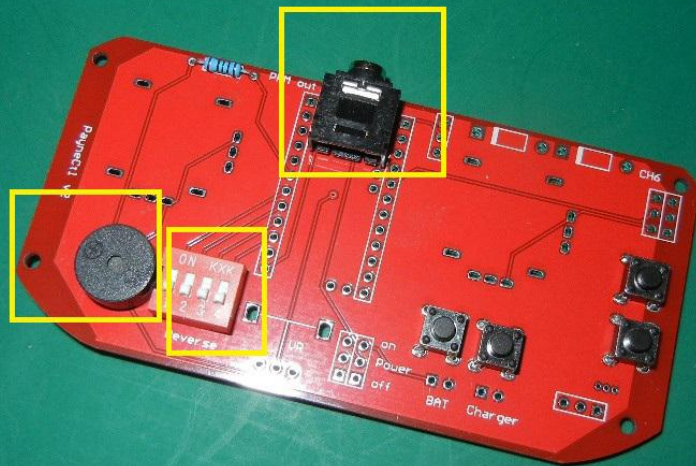
## Step 3

Solder the parts' pins  
and cut the long string



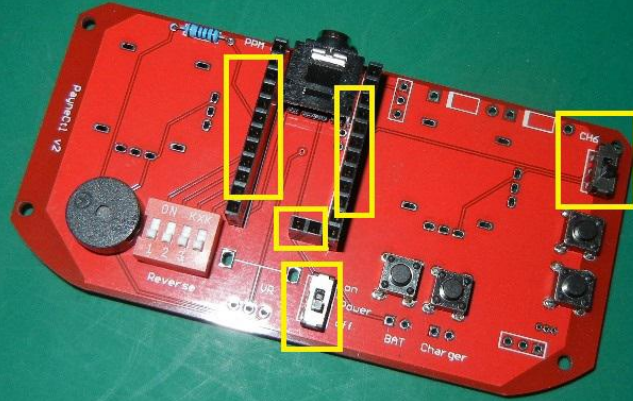
## Step 4

Solder the higher parts





## Step 5



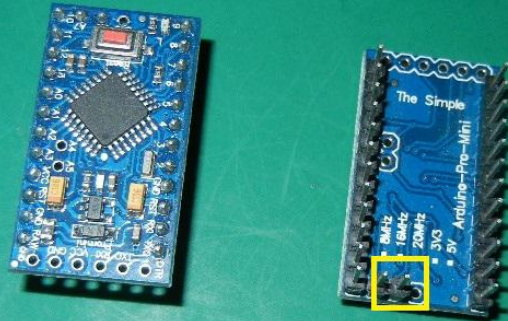
Solder the higher parts again

## Step 6



Solder the highest parts

## Step 7



Solder Pro mini as above

## Step 8



Put the hats on



## Step 9 (Optional)



Solder PPM slot  
to mount TX

## Step 10



Solder AAA battery box  
Solder JST head for charge without  
removing the battery from box

Last Step



Fix the battery box by glue