



Start > Products > CoroMill 390 > R390-11 T3 08M-PM S30T

# R390-11 T3 08M-PM S30T

CoroMill® 390 insert for milling

Buy



Insert



Tool item (231)



My calculation  
(0)

Product data from CoroGuide

## Product information

### Ordering code

|             |                        |
|-------------|------------------------|
| ISO         | R390-11 T3 08M-PM S30T |
| ANSI        | R390-11 T3 08M-PM S30T |
| Material ID | 5853468                |
| Bar code    | 25853468               |

### Product Description

CoroMill® 390 insert for milling

|                  |  |                                 |
|------------------|--|---------------------------------|
| SSCM             | insert seat size code                          | 11                              |
| SSCN             | insert seat size code                          | 11                              |
| CTPT             | operation type                                 | Medium                          |
| RE               | Corner radius                                  | 0.031496 inch                   |
| L                | cutting edge length                            | 0.450787 inch                   |
| BS               | wiper edge length                              | 0.047244 inch                   |
| S                | insert thickness                               | 0.141339 inch                   |
| W1               | Insert width                                   | 0.267717 inch                   |
| APMX             | depth of cut maximum                           | 0.393701 inch                   |
| HAND             | hand   | R                               |
| CUTINT_SIZESHAPE | insert size and shape                          | MCOR_MH11T3_1                   |
| CUTINT_CLAMPSURF | insert clamping interface                      | INSCLPINT_3B                    |
| TSYC             | tool style code                                | R390..M-PM                      |
| GRADE            | grade  | S30T                            |
| WT               | weight of item                                 | 0.002 lbs                       |
| TC               | tolerance class insert                         | M                               |
| COATING          | coating  | PVD                             |
| AN               | clearance angle major                          | 21 deg                          |
| CBMD             | chip breaker manufacturer's designation        | PM                              |
| CECC             | cutting edge condition code                    | E                               |
| CEDC             | cutting edge count                             | 2                               |
| CNC              | corner count                                   | 2                               |
| D1               | fixing hole diameter                           | 0.110236 inch                   |
| IFS              | insert mounting style code                     | 3                               |
| ITEMTYPE         | item type                                      | Insert                          |
| KRINS            | major cutting edge angle                       | 90 deg                          |
| KRINS            | major cutting edge angle                       | 90 deg                          |
| LE               | cutting edge effective length                  | 0.393701 inch                   |
| NSIDE            | number of sides of a tool item or cutting item | 1                               |
| RELEASEPACK      | release pack id                                | 10.1                            |
| TCE              | tipped cutting edge code                       | S                               |
| TMC1             | material classification level 1                | Heat resistant and titanium all |
| WEP              | wiper edge property                            | TRUE                            |

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