Totally Integrated	
Automation Portal	

Organizador de Cajas

Project							
Name:	Organizador de Cajas	Creation time:	07/28/2025 17:03:09	Last change	07/28/2025 19:00:52	Author:	Ing. Pedro Silva
Last modified	Nitropc	Version:					
by:							
Comment:							

Operating system					
Name	Description				
Operating system	Microsoft Windows 11 Home				
Version of the operating system	10.0.26100.0				
Operating system service pack					
Version of the Internet Explorer	11.1882.26100.0				
Computer name	DESKTOP-KI197P2				
User name	DESKTOP-KI197P2\Nitropc				
Installation path of the TIA Portal	C:\Program Files\Siemens\Automation\Portal V18				

Components Name	Version	Release
AWB V2 - Automation License Manager Plugin V2.0 (AWB_V2)	V2.0	V02.00.00_01.04.00.03
AWB V2 - Automation Eleense Manager Flugin V2.0 (AWB_V2) AWB V2 - Software Management Plugin V2.0 (AWB_V2)	V2.0	V02.00.00.00_01.04.00.03
AWB V2 - TIA Addin V2.0 (AWB_V2)	V2.0	V02.00.00.00 01.04.00.03
AWB V2 - Central User Management Plugin V2.0 (AWB_V2)	V2.0	V02.00.00.00_01.04.00.03
AWB V2 - Host V2.1 (AWB_V2)	V2.1	02.01.00.00_01.00.00.50
S7-PLCSIM - S7-PLCSIM Setup V18.0 (PLCSIM_V18)	V18.0	V18.00.00.00_21.02.00.01
TIA Portal Project Server - TIA Portal Project Server Single SetupPackage	V1.1	V01.01.00.00_00.00.01.52
V1.1 (ProjectServer)		
V18.0 SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - HM All Editions Single SetupPackage V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - HM NoBasic Single SetupPackage V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - Hardware Support Base Package 0 V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_35.01.00.01
Siemens Totally Integrated Automation Portal V18 - Multiuser Client Single SetupPackage V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - Version Control Interface SetupPackage V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - STEP 7 Safety Single SetupPackage V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - STEP 7 Single Setup- Package V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_42.01.00.01
Siemens Totally Integrated Automation Portal V18 - Hardware Support Base Package 02 V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_35.01.00.01
Siemens Totally Integrated Automation Portal V18 - Hardware Support Base Package 03 V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_35.01.00.01
Siemens Totally Integrated Automation Portal V18 - Hardware Support Base Package 04 V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_35.01.00.01
Siemens Totally Integrated Automation Portal V18 - Support Base Package TO-01 V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_35.01.00.01
Siemens Totally Integrated Automation Portal V18 - Support Base Package TO-02 V18.0 + SP1 (TIAP18)	V18.0 + SP1	V18.00.01.00_35.01.00.01
Siemens Totally Integrated Automation Portal V18 - Hardware Support Base	V18.0 + SP1	V18.00.01.00_35.01.00.01
Package WCF-01 V18.0 + SP1 (TIAP18) Siemens Totally Integrated Automation Portal V18 - TIACOMPCHECK Single	V18.0 + SP1	V18.00.01.00_42.01.00.01
SetupPackage V18.0 + SP1 (TIAP18) Siemens Totally Integrated Automation Portal V18 - TIA Portal Security	V18.0 + SP1	V18.00.01.00_42.01.00.01
	V18.0 + SP1	V18.00.01.00_42.01.00.01
SetupPackage V18.0 + SP1 (TIAP18) Siemens Totally Integrated Automation Portal V18 - Simatic Single Setup-	V18.0 + SP1	V18.00.01.00_42.01.00.01
Package V18.0 + SP1 (TIAP18) Siemens Totally Integrated Automation Portal V18 - WinCC Single Setup-	V18.0 + SP1	V18.00.01.00_42.01.00.01
	V18.0 + SP1	V18.00.01.00_42.01.00.01
age V18.0 + SP1 (TIAP18) Siemens Totally Integrated Automation Portal V18 - WinCC Transfer Manda-	-V18.0 + SP1	V18.00.01.00_42.01.00.01
tory Single SetupPackage V18.0 + SP1 (TIAP18) User Management Component - UserManagementComponentx64 V2.10	V2.10	V02.10.00.00_00.00.38
(UMC64)	V2.10	V02.10.00.00.00.00.20
User Management Component - umtrayiconx64 V2.10 (UMC64) WinCC Runtime Advanced V17.0 - SIMATIC WinCC Runtime Advanced	V2.10 V17.0 UPD5	V02.10.00.00_00.00.38 V17.00.00.05_04.01.00.01
V17.0 (HMIRTM_V11) WinCC Runtime Advanced V17.0 - HMIRTM Tagging Package 01 Single	V17.0 UPD5	V17.00.00.05_04.01.00.01
SetupPackage V17.0 UPD5 (HMIRTM_V11) PLCSIM Advanced Single SetupPackage - PLCSIM Advanced Single Setup-	V5.0	V05.00.00_42.01.00.02
Package V5.0 (PLCSIMADV)		
SIMATIC S7-PCT - SIMATIC S7-PCT V3.5 SP3 (S7PCT)	V3.5 + SP3	V03.05.03.00_01.12.00.13
WinCC Runtime Professional V18 - SIMATIC WinCC Runtime V18.0 (SCADA-	V18.0	V07.06.18.00_01.38.00.01
RT_V11) WinCC Runtime Professional V18 - OPCUA_Client V1.1 + SP3 (SCADA-	V1.1 + SP3	V01.01.03.00_01.09.00.03
RT_V11) WinCC Runtime Professional V18 - SCADA Simulation Single SetupPackage	V18.0 + SP1	V18.00.01.00_42.01.00.01
	V18.0 + SP1	V18.00.01.00_42.01.00.01
Package 32 Bit V18.0 + SP1 (TIAP18)		

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Name	Version	Release
Siemens Totally Integrated Automation Portal V18 - WinCC Single Setup-	V18.0 + SP1	V18.00.01.00_42.01.00.01
Package 32 Bit V18.0 + SP1 (TIAP18)		
AddinRolloutService	18.0.1.0	V18.00.01.00_42.01.00.01
SIMATIC HMI License Manager Panel Plugin (x64)	18.0.1.0	V18.00.01.00_42.01.00.01
Automation Access Control Component x64	05.01	K05.01.01.12_00.00.004
SIMATIC WinCC Runtime Advanced Driver (x64)	18.0.1.0	V18.00.01.00_42.01.00.01
ETWEventCollector	18.0.1.0	V18.00.01.00_42.01.00.01
SIMATIC NCM FWL 64	5.6.0.3	K5.6.0.3_1.1.0.2
NCM GPRS 64	01.02.00.00	V1.2.0.0_2.1.0.1
SIMATIC PLCSIM 64	17.00.00	17.00.00.00_01.00.37.01
SIMATIC PLCSIM Advanced Driver64	5.0.0.0	V05.00.00.00_42.01.00.02
SIMATIC Device Drivers	9.3	09.03.03.00_01.04.00.03
TelemetryConnector	1.8.0.49	V01.08.00.49_01.00.00.00
Automation Access Control Component	05.01	K05.01.01.12_00.00.004
SIMATIC HMIProvider	7.0	K07.00.03.01_01.01.00.01
SIEMENS OPC	3.9	03.09.12.00_01.07.00.01
SIMATIC PLCSIM Advanced SimRT	5.0.0.0	V05.00.00.00_42.01.00.02
SIMATIC HMI ProSave	18.0.1.0	V18.00.01.00_42.01.00.01
SIMATIC HMI Symbol Library	17.0.0.5	V17.00.00.05_04.01.00.01
SIMATIC HMI Touch Input	17.0.0.5	V17.00.00.05_04.01.00.01
SIMATIC Runtime Interfaces	2.1	K02.01.00.03_01.01.00.01
SIMATIC Device Drivers WoW	29.3	29.03.03.00_01.04.00.03
SIMATIC Event Database	5.6	05.06.02.03_02.01.00.01
SeCon	2.9	V02.09.00.00_01.03.00.01
SIMATIC Station Observer	K7.3.1.0	V07.03.01.00_01.01.00.14
SIMATIC SCS	V8.0.0.0	V08.00.00_01.09.00.10
SIMATIC WinCC Common Archiving	V8.0.0.0	V07.06.18.00_01.38.00.01
WinCC Runtime Advanced Simulator	17.0.0.0	V17.00.00.00_43.02.00.01

Varaian	Dalassa
version	Release
V2.0	V02.00.00.00_01.04.00.03
V18	18.00.00.00_21.02.00.01
V1.1	V01.01.00.00_00.00.01.52
V18.0	V18.00.01.00_42.01.00.01
V2.10	V02.10.00.00_00.00.038
V2.10	V02.10.00.00_00.00.038
V17.0 Upd5	V17.00.00.05_04.01.00.01
V5.0	V05.00.00.00_42.01.00.02
V3.5 SP3	V03.05.03.00_01.12.00.13
V18.0	V18.00.01.00_42.01.00.01
V6.2 + SP2	06.02.02.00_00.00.37
V5.4 + SP8	V05.04.08.01_01.24.00.01
V18.0	V18.00.01.00_42.01.00.01
V3.5 SP3	K3.5.3.0_1.12.0.13
	V18 V1.1 V18.0 V2.10 V2.10 V17.0 Upd5 V5.0 V3.5 SP3 V18.0 V6.2 + SP2 V5.4 + SP8 V18.0

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Automation Portal

Organizador de Cajas

PLC_1 [CPU 1212C DC/DC/Rly]

General\Project inform	nation				
ame	PLC_1	Author	Nitropc	Comment	
lot	1	Rack	0		
eneral\Catalog inforn			_		
	CPU 1212C DC/DC/Rly	Description	Work memory 100 KB; 24VDC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and AI2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 212-1HE40-0XB0
eneral\Identification	1		i disc		
lant designation		Location identifier		Installation date	2025-07-28 17:17:51.134
dditional informa-					
on					
ieneral\Checksums		-			
	FA 70 E8 75 1D 5A 8E 29	Software	Not available (compile necessary)		
ROFINET interface [X lame	PROFINET interface_1	Author	Nitropc	Comment	
	1]\General\Project information	Autioi	Millope	Comment	
	DI 8/DQ 6_1	Comment		Name	AI 2_1
Comment				10	r ··
	1]\Ethernet addresses\Interface netv	vorked with			
	Not connected				
	1]\Ethernet addresses\Internet proto		100 100 1		055 055 055
	Set IP address in the project	IP address:	192.168.0.1	Subnet mask:	255.255.255.0
	False 1]\Ethernet addresses\PROFINET				
ROFINET Interface [X	False	Generate PROFINET	True	PROFINET device	plc_1
name is set directly at		device name auto-	Tide	name:	pic_1
he device		matically			
	plcxb1d0ed	Device number:	0		
	1]\Time synchronization		10 11		
nable time synchro- lization via NTP serv- r	Enable time synchronization via NTP server		IP addresses	Server 1	0.0.0.0
	0.0.0.0	Server 3	0.0.0.0		0.0.0.0
Jpdate interval	10sec			CPU synchronizes the	No synchronization
				modules of the de- vice.	
ROFINET interface [X	1]\Digital inputs\Channel0			VICE.	
	10.0	Input filters	6.4 millisec	Enable pulse catch	0
	1]\Digital inputs\Channel0\				
	0	Prefix Event Rising	49152	Event name:	0
letection lardware interrupt:	0	Edge Rising edge0	Rising edge0		
•	1]\Digital inputs\Channel0\	kisilig edgeo	Kisirig edgeo		
nable falling edge		Prefix Event Falling	49280	Event name:	0
etection		Edge			
lardware interrupt:		Falling edge0	Falling edge0		
	1]\Digital inputs\Channel1	In most 6th	C 4: 111:	Enablement	
	10.1 1]\Digital inputs\Channel1\	Input filters	6.4 millisec	Enable pulse catch	0
	0	Prefix Event Rising	49153	Event name:	0
letection		Edge	1-1		
lardware interrupt:	I .	Rising edge1	Rising edge1		
	1]\Digital inputs\Channel1\	a c = = =	10004	-	
nable falling edge letection	0	Prefix Event Falling Edge	49281	Event name:	0
lardware interrupt:	0	Falling edge1	Falling edge1		
•	1]\Digital inputs\Channel2				
	10.2	Input filters	6.4 millisec	Enable pulse catch	0
	1]\Digital inputs\Channel2\				
	0	Prefix Event Rising	49154	Event name:	0
etection	0	Edge	Pising odgs?		
lardware interrupt:	0 1]\Digital inputs\Channel2\	Rising edge2	Rising edge2		
	0	Prefix Event Falling	49282	Event name:	0
letection	-	Edge			
lardware interrupt:	!	Falling edge2	Falling edge2		·
	1]\Digital inputs\Channel3	11.			
	10.3	Input filters	6.4 millisec	Enable pulse catch	0
	1]\Digital inputs\Channel3\		1	-	
	1	Drofix Event Diales	M0155		
	0	Prefix Event Rising Edge	49155	Event name:	0

Automation Porta	al				
Hardware interrupt:	0 [X1]\Digital inputs\Channel3\	Rising edge3	Rising edge3		
nable falling edge	- · ·	Prefix Event Falling	49283	Event name:	0
etection lardware interrupt:	0	Edge Falling edge3	Falling edge3		
ROFINET interface	[X1]\Digital inputs\Channel4	Input filters	6.4 millisec	Enable pulse catch	0
	[X1]\Digital inputs\Channel4\	input inters	6.4 millisec	Enable pulse catch	0
Enable rising edge detection	0	Prefix Event Rising Edge	49156	Event name:	0
Hardware interrupt:		Rising edge4	Rising edge4		
PROFINET interface Enable falling edge	[X1]\Digital inputs\Channel4\ 0	Prefix Event Falling	49284	Event name:	0
detection		Edge			
Hardware interrupt: PROFINET interface	[X1]\Digital inputs\Channel5	Falling edge4	Falling edge4		
Channel address	10.5	Input filters	6.4 millisec	Enable pulse catch	0
Enable rising edge	[X1]\Digital inputs\Channel5\ 0	Prefix Event Rising	49157	Event name:	0
detection Hardware interrupt:	0	Edge	Picing adge5		
·	[X1]\Digital inputs\Channel5\	Rising edge5	Rising edge5		
Enable falling edge detection	0	Prefix Event Falling Edge	49285	Event name:	0
lardware interrupt:		Falling edge5	Falling edge5		
ROFINET interface Channel address	[X1]\Digital inputs\Channel6	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface	[X1]\Digital inputs\Channel6\		U.T IIIIII36C	Linable pulse catch	
Enable rising edge detection	0	Prefix Event Rising Edge	49158	Event name:	0
Hardware interrupt:	0	Rising edge6	Rising edge6		
PROFINET interface Enable falling edge	[X1]\Digital inputs\Channel6\	Prefix Event Falling	49286	Event name:	0
detection		Edge		Event name:	U
Hardware interrupt:	0 [X1]\Digital inputs\Channel7	Falling edge6	Falling edge6		
Channel address	10.7	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface Enable rising edge	[X1]\Digital inputs\Channel7\	Prefix Event Rising	49159	Event name:	0
detection		Edge		Event name.	U
Hardware interrupt:	0 [X1]\Digital inputs\Channel7\	Rising edge7	Rising edge7		
Enable falling edge	0	Prefix Event Falling	49287	Event name:	0
detection Hardware interrupt:	0	Edge Falling edge7	Falling edge7		
PROFINET interface	[X1]\Analog inputs\Noise reduction	in anning eage?	running edge?		
Integration time	50 Hz (20 ms) [X1]\Analog inputs\Channel0				
Channel address	IW64	Measurement type	Voltage	Voltage range	010 V
Smoothing	Weak (4 cycles)			Enable overflow diag nostics	- 1
	[X1]\Analog inputs\Channel1				
Channel address Smoothing	IW66 Weak (4 cycles)	Measurement type	Voltage	Voltage range Enable overflow diag	010 V - 1
				nostics	
PROFINET interface Reaction to CPU STO	IX1]\Digital outputs P Use substitute value				
PROFINET interface	[X1]\Digital outputs\Channel0				
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0		
	[X1]\Digital outputs\Channel1				
Channel address	Q0.1	Substitute a value of 1 on a change from	U		
PROFINET interface	[X1]\Digital outputs\Channel2	RUN to STOP.			
Channel address	Q0.2	Substitute a value of	0		
		1 on a change from RUN to STOP.			
	[X1]\Digital outputs\Channel3				
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0		
	[X1]\Digital outputs\Channel4				
Channel address	Q0.4	Substitute a value of 1 on a change from	0		
DOCUMENT'	IVAND: 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	RUN to STOP.			
PROFINET interface Channel address	[X1]\Digital outputs\Channel5 Q0.5	Substitute a value of	0		
ciiaiiiiei auuless		1 on a change from RUN to STOP.			
Cilaililei audiess	[V4][On a matin man dia	NON to STOP.			
	[X1](Operating mode	10		Device number	0
PROFINET interface	True	IO system			
PROFINET interface O controller O device		IO system			
PROFINET interface IO controller IO device PROFINET interface Start address	True False [X1]\I/O addresses\Input addresses 0.0	End address	0.7	Organization block	0
PROFINET interface IO controller IO device PROFINET interface Start address Process image	True False [X1]\I/O addresses\Input addresses		0.7	Organization block	0

RECEIVED INTERIOR (S. 1) (Section and excesses) Column and excesses (Section and excesses (Sect	Totally Integrated Automation Portal					
NOTEST Interface No.			1			
Land addressed 10.0 Replacement explained from the control of the	Process image PROFINET interface [X					
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device names of all subjects to the control of the		1		Falso	LISA IEC V2 2 LI DP	Falso
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Modern M		[1]\Advanced options\Real time settin	gs\IO communication			
Activated bandwidth 0.000% Calculated bandwidth 0.000% Comment Comme						
For cyclic 10 dats: FOR 10 data: FOR 11 data For 12 data: FOR 12 data For 12 data: FOR 12 data For						
Mortion Mort		0.000ms		0.000%		
Anthor Notice (Comment) For C. 1960-98 interface. Medium: Copper Cable name: -		 				
ROFINET Interface [X-I) Advianced options/Port [X-I PI/Port Interconnection/Partner port. Monitoring of partner port is proper interconnection/Partner port. Monitoring of partner port is partner port. Monitoring of partner port is partner port. Monitoring of partner port is partner port. Monitoring of partner port. Monitor	lame			Nitropc	Comment	
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Totally Integrated Automation Portal							
, tatornation i ortar							
	mory\System memory bits						
Enable the use of sys	- 0	Address of system	1		First cycle		
tem memory byte Diagnostic status		memory byte (MBx) Always 1 (high)			Always 0 (low)		
changed		Always I (Iligii)			Always 0 (low)		
	mory\Clock memory bits						
Enable the use of	0	Address of clock	0		10 Hz clock		
clock memory byte		memory byte (MBx)			21111-		
5 Hz clock 1.25 Hz clock		2.5 Hz clock 1 Hz clock			2 Hz clock 0.625 Hz clock		
0.5 Hz clock		I HZ CIOCK			0.025 Hz Clock		
Web server\General							
	False		True				
on all modules of this device	;	with HTTPS					
Web server\Automati	c update						
Enable automatic up-		Update interval	Os				
date							
Web server\User man	agement			Han windsta			
User name Everybody				User rights			
Web server\User-defin	ned web pages						
Application name	HTML source path	Default HTML page		Files with dynamic content	Web DB number	Fragment D	3 number
••	•	index.htm		.htm;.html	333	334	
Web server\Overview	of interfaces						
Device		Interface			Enabled web server ac	cess	
PLC_1		PROFINET interface_1			False		
User interface langua				Here interfered by many			
Assign project langua English (United States)				User interface languages German			
English (United States)				English			
English (United States)				French			
English (United States)				Spanish			
English (United States)				Italian			
English (United States)				Chinese (simplified)			
Time of day\Local tim Time zone	e (UTC +01:00) Berlin, Bern, Brussels,						
Time Zone	Rome, Stockholm, Vienna						
Time of day\Daylight							
Activate daylight sav	1	Difference between	60min				
ing time		standard and daylight saving time	I				
		saving time					
Time of day\Daylight	saving time\Start of daylight saving ti	me					
Starting week of the	saving time\Start of daylight saving ti Last	me	Sunday		in	March	
Starting week of the month:	Last	me	Sunday	,	in	March	
Starting week of the month:	1:00 a.m.	me	Sunday	,	in	March	
Starting week of the month:	Last 1:00 a.m. saving time\Start of standard time	me					
Starting week of the month:	1:00 a.m.	me	Sunday		in	March October	
Starting week of the month: at Time of day\Daylight	Last 1:00 a.m. saving time\Start of standard time Last 2:00 a.m.	me					
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection	Last 1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection	me					
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security	Last 1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms	me					
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with	Last 1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False	me					
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote	Last 1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False	me					
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote partner	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False	me					
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote partner Protection & Security Summarize diagnostics in case of high message volume	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True		Sunday		in	October	
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote partner Protection & Security Summarize diagnostics in case of high message volume Protection & Security	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True		Sunday		in	October	
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote partner Protection & Security Summarize diagnostics in case of high message volume Protection & Security Disable copying from	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False		Sunday		in	October	
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security! Permit access with PUT/GET communication from remote partner Protection & Security! Summarize diagnostics in case of high message volume Protection & Security! Disable copying from internal load memory to external load memory	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False	Length of an interval	Sunday		in	October	
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote partner Protection & Security Summarize diagnostics in case of high message volume Protection & Security Disable copying from internal load memory to external load memory Advanced configuration	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False	Length of an interval	Sunday		in	October	
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security\Permit access with PUT/GET communication from remote partner Protection & Security\Summarize diagnostics in case of high message volume Protection & Security\Disable copying from internal load memory to external load memory to external load memory Advanced configurationMenu was not filled by some ACF	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False On\DnsParameterConfigurationMenu	Length of an interval	Sunday		in	October	
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security Permit access with PUT/GET communication from remote partner Protection & Security Summarize diagnostics in case of high message volume Protection & Security Disable copying from internal load memory to external load memory to external load memory Advanced configuration The Tree- Node DnsConfiguration Hen was not filled by some ACF Advanced configuratial Allow to reconfigure	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False on\DnsParameterConfigurationMenu	Length of an interval	Sunday		in	October	
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security! Permit access with PUT/GET communication from remote partner Protection & Security! Summarize diagnostics in case of high message volume Protection & Security! Disable copying from internal load memory to external load memory to external load memory Advanced configuration The Tree- Node DnsConfigurationMenu was not filled by some ACF Advanced configuration Allow to reconfigure the device via the user program Advanced configuration Activate SNMP Configuration control Allow to reconfigure the device via the	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False Con\DnsParameterConfigurationMenu Con\Configuration control\Configuration Con\SNMP\SNMP configuration (Simple False) Configuration control for central con	Length of an interval	Sunday 20	ation	in	October	
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Totally Integrated Automation Portal	
Connection resources\	
	Station resources - Reserved - Max- Station resources - Reserved - Con- Station resources - Dynamic - Con- Module resources - PLC_1 [CPU

	Station resources - Reserved - Max- imum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1212C DC/DC/Rly] - Configured
Maximum number of resources:		34	34	68
	Maximum	Configured	Configured	Configured
PG communication:	4	-	-	-
HMI communication:	12	0	0	0
S7 communication:	8	0	0	0
Open user communication:	8	0	0	0
Web communication:	2	-	-	-
OPC UA client/server communication:	0	-	-	-
Other communication:	-	-	0	0
Total resources used:		0	0	0
Available resources:		34	34	68

Overview of a	ddresses\Overvi	ew of addresse	es\Overview of	addresses					
Inputs	True			Outputs	True	Ac	ddress gaps	alse	
Slot	True								
Type	Addr from	Addr to	Modulo	DID	Dovice name	Dovice number Size	Master / IO s	rs- Pack	Slot

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO sys- tem	Rack	Slot
I	0	0	DI 8/DQ 6_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	1 Bytes	-	0	1 1
0	0	0	DI 8/DQ 6_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	1 Bytes	-	0	1 1
	64	67	AI 2_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 2
	1000	1003	HSC_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 20
l	1020	1023	HSC_6	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 21
0	1000	1001	Pulse_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 32
0	1002	1003	Pulse_2	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 33
0	1004	1005	Pulse_3	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 34
0	1006	1007	Pulse_4	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 35

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Organizador de Cajas / PLC_1 [CPU 1212C DC/DC/Rly] / Program blocks

Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Туре	ОВ	Language	LAD
Numbering	Automatic				•		
Information							
	"Main Program Sweep (Cy-cle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1: Instalación activa

```
%IO.0

"pulsadorStart"

(s)

%IO.1

"pulsadorStop"

%IO.2

"seta
Emergencia"
```

Network 2: Caja sobre la cinta transportadora

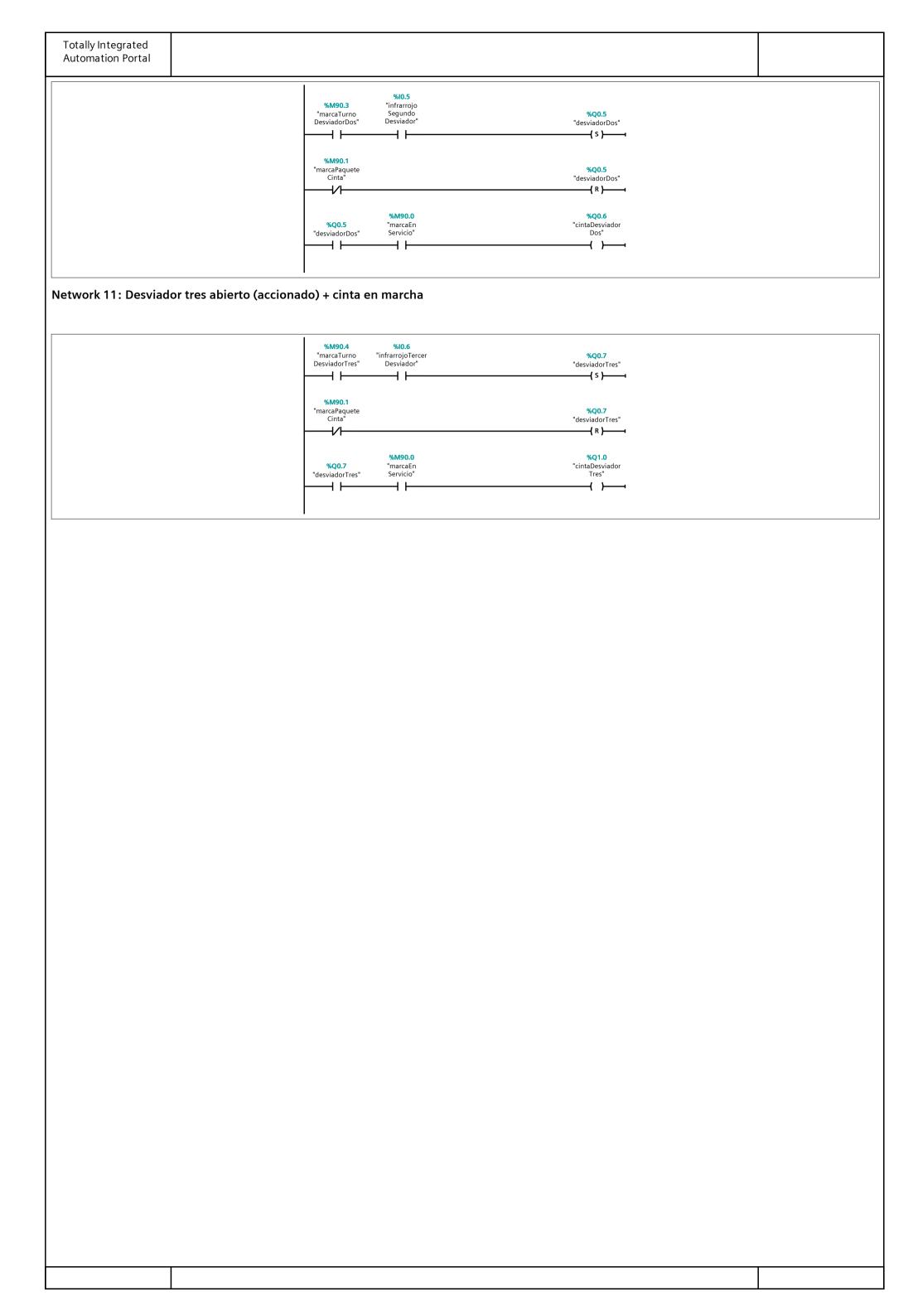
```
%DB1
                    "retardoArranque
Cinta"
                                                                                          %M90.1
     %10.3
                           TON
                                                                                       "marcaPaquete
Cinta"
"infrarrojo Entrada
Cinta"
                           Time
                                                                                            -( s )-
                                   Q-
                                 ET — T#0ms
             T#2s — PT
                                                %DB2
"caja
                                            Seleccionada"
     %Q0.4
                                                                                          %M90.1
                                                TON
"cintaDesviador
Uno"
                                                                                       "marcaPaquete
Cinta"
                                                Time
                                                                                           -( R )-
                                                       ET — T#0ms
                                   T#3s — PT
     %Q0.6
"cintaDesviador
Dos"
%Q1.0
"cintaDesviador
Tres"
```

Network 3: Primer desviador

```
%DB3
                                                                                  "CTUDesviador
Uno"
                                                                                                                 %M90.3
                                                                                                                                                                 %M90.2
"marcaTurno
DesviadorUno"
                                                                                                                                      %M90.4
"marcaTurno
DesviadorTres"
       %10.3
                                                                                        CTU
                                                                                                            "marcaTurno
DesviadorDos"
"infrarrojoEntrada
Cinta"
                                                                                        Int
                                                                                  CU
                                                                                                 Q·
                                                                                                CV -
      %M90.1
                                %M90.4
                                                             %10.3
                           "marcaTurno
DesviadorTres"
  "marcaPaquete
Cinta"
                                                    "infrarrojoEntrada
Cinta"
```

Network 4: Segundo desviador

Totally Integrated **Automation Portal** %DB4 "CTUDesviador %10.3 %M90.4 %M90.3 CTU "infrarrojoEntrada Cinta" "marcaTurno DesviadorTres" "marcaTurno DesviadorDos" Q**cv** — 0 %M90.4 %10.3 %M90.1 "infrarrojoEntrada Cinta" "marcaPaquete Cinta" "marcaTurno DesviadorTres" **Network 5: Tercer desviador** %DB5 "CTUDesviador %10.3 %M90.4 CTU "infrarrojoEntrada Cinta" "marcaTurno DesviadorTres" **cv** — 0 %M90.1 %M90.4 %10.3 "marcaPaquete Cinta" "marcaTurno DesviadorTres" "infrarrojoEntrada Cinta" Network 6: Led verde pulsador start %M90.0 "marcaEn Servicio" %Q0.0 Network 7: %M90.0 "marcaEn Servicio" %Q0.1 "ledStop" Network 8: Cinta transportadora en marcha %M90.1 **%Q0.2** "motorCinta Principal" %M90.0 "marcaPaquete Cinta" "marcaEn Servicio" Network 9: Desviador uno abierto (accionado) + cinta en marcha "infrarrojoPrimer Desviador" **%Q0.3**"desviadorUno" "marcaTurno DesviadorUno" **%M90.1** "marcaPaquete Cinta" %Q0.3 "desviadorUno" -(R)-%M90.0 %Q0.4 "marcaEn Servicio" "cintaDesviador Uno" %Q0.3 "desviador Uno" **⊣** ⊢ Network 10: Desviador dos abierto (accionado) + cinta en marcha



tardoArranq eneral		S* . "				_				- 11			D.F.	
ame umbering	retardoArranque(Automatic	Cinta	umber	1		Туре	DI	3		Laı	ngua	ge	DB	
formation tle ersion	1.0		uthor ser-defined I	Simatic		Comment				Fai	mily		IEC	
me	1.0	Data type	Start v	·	Retain	Accessible			Setpoint	Super	vi-	Comme	nt	
						from HMI/OPC UA/Web API	from HMI/ OPC UA/ Web	HMI engi- neering		sion				
Static							API							
PT ET		Time Time	T#0ms T#0ms		False False	True True	True False		False False					
IN		Bool	false		False	True	True	True	False					
Q		Bool	false		False	True	False	True	False					

	S										
me cajaSelecci mbering Automatic		mber 2		Туре	D	В		La	ngua	nge DB	
ormation le	Aut	hor Simatic		Comment				Fa	mily	IEC	
sion 1.0		r-defined ID IEC_TMR		Comment				ı u	y	iEC	
ie	Data type	Start value	Retain	from	able from HMI/ OPC UA/ Web		Setpoint	Supe	rvi-	Comment	
Static					API						
PT	Time	T#0ms	False	True	True	True	False				
ET	Time	T#0ms	False	True	False		False				
IN Q	Bool Bool	false false	False False	True True	True False		False False				

	Jno Nun	nber 3		Туре	D	В		La	ngua	age DB	
Automatic ation											
n 1.0	Auti Use	nor Simatic r-defined ID CNTR		Comment				Fa	mily	IEC	
	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	able		Setpoint	Supe sion	rvi-	Comment	
tic											
CU	Bool	false	True	True	True		False				
CD R	Bool Bool	false false	True True	True True	True True		False False				
_D	Bool	false	True	True	True		False				
Ų	Bool	false	True	True	True		False				
QD	Bool	false	True	True	True		False				
PV CV	Int Int	0	True True	True True	True True		False False				

cTUDesviado	orDos Nu	mber 4		Туре	D	В		La	ngua	age	DB	
pering Automatic						_						
on 1.0	Use	chor Simatic cr-defined ID CNTR		Comment					mily		IEC	
	Data type	Start value	Retain	from	able	HMI engi- neering	Setpoint	Super	rvi-	Commer	nt	
atic					API							
CU	Bool	false	True	True	True	True	False					
CD	Bool	false	True	True	True	True	False					
R	Bool	false	True	True	True		False					
LD	Bool	false	True	True	True		False					
QU	Bool Bool	false false	True True	True True	True True		False False					
QD PV	Int	0	True	True	True		False					
CV	Int	0	True	True	True		False					

Author Comment Comment Family EC	TUDesviadorTr eneral ame	CTUDesviadorTres	1	Number		5		Туре	D	В		La	ngua	age DB	
Accessible Writ- Visible in able HMI engineering HMI/OPC UA/Web API Static CU Bool false True False QU Bool False True False QU Bool False True False QU Bool False True False True True True True True True True False True True True True False	formation	Automatic		۱		Cimatia		Cammant				Γ-	برا: مم	, IFC	
Form HMI/OPC UA/Web API OPC UA/Web A		1.0			ined ID			Comment				Fa	mily	/ IEC	
CU Bool false True True True True False CD Bool false True True True True True False CD Bool false True True True True False CD R Bool false True True True True True False CD Bool false True True True True False CD CD Bool false True True True True True False CD CD Bool false True True True True False CD CD Bool false True True True True False CD CD CD Bool false True True True True True False CD	ame		Data type	e S	tart val	lue	Retain	from HMI/OPC UA/Web	able from HMI/ OPC UA/ Web	HMI engi- neering	Setpoint		rvi-	Comment	
CD Bool false True True True True False Bool False True True True True False DU Bool False True True True True True False DU Bool False True True True True True False DU Bool False True True True True True False DU Bool False True True True True False DU Bool False True True True True False DU True True True False DU True True True True False DU True DU True True False DU True DU True False DU True True True False DU True True False DU True True True False DU True False DU True True True False DU True True True False DU True True False DU True True True True False DU True True True True False DU True True True True True False DU True True True True True True True True	r Static								API						
R Bool false True True True False DO False DU Bool false True True True True True False DU Bool false True True True True False DU Bool false True True True True True False DU False DO False DO False True True True True True False DU FAL	CU		Bool	fa	alse		True	True	True	True	False				
LD Bool false True True True False UU Bool false True True True True True False UQU Bool false True True True True True False UQD Bool false True True True True True False UQD Int UQD True True True False UQD True True True False UQD	CD														
QU Bool false True True True True False QD Bool false True True True True False PV Int 0 True True True True False															
QD Bool false True True True False PV Int O True True True True False															
PV Int 0 True True True False															

Totally Integrated Automation Portal		
Organizador de	Cajas / PLC_1 [CPU 1212C DC/DC/Rly]	
Technology objec		
This folder is empty.		
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Totally Integrated Automation Portal		
Organizador de	Cajas / PLC 1 [CPU 1212C DC/DC/Rly] / PLC tags / Default tag table [50]	

PLC tags

PLC t	-								
	Name	Data type	Address	Retain	Accessi- ble from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	HMI engi-	Supervision	Comment
-	pulsador Start	Bool	%10.0	False	True	True	True		
-	pulsador Stop	Bool	%IO.1	False	True	True	True		
(III)	seta Emergencia	Bool	%I0.2	False	True	True	True		
-01	infrarrojo Entrada Cinta	Bool	%10.3	False	True	True	True		
-01	infrarrojo Primer Desviador	Bool	%10.4	False	True	True	True		
-01	in frarrojo Segundo Desviador	Bool	%10.5	False	True	True	True		
-00	infrarrojo Tercer Desviador	Bool	%10.6	False	True	True	True		
401	marcaEnServicio	Bool	%M90.0	False	True	True	True		
(III)	marcaPaqueteCinta	Bool	%M90.1	False	True	True	True		
-	marcaTurnoDesviadorUno	Bool	%M90.2	False	True	True	True		
-	marcaTurnoDesviadorDos	Bool	%M90.3	False	True	True	True		
-	marcaTurnoDesviadorTres	Bool	%M90.4	False	True	True	True		
-01	ledStart	Bool	%Q0.0	False	True	True	True		
-	ledStop	Bool	%Q0.1	False	True	True	True		
-01	motorCintaPrincipal	Bool	%Q0.2	False	True	True	True		
(III)	desviador Uno	Bool	%Q0.3	False	True	True	True		
-01	cintaDesviadorUno	Bool	%Q0.4	False	True	True	True		
-01	desviadorDos	Bool	%Q0.5	False	True	True	True		
-(0)	cintaDesviadorDos	Bool	%Q0.6	False	True	True	True		
-01	desviadorTres	Bool	%Q0.7	False	True	True	True		
(III)	cintaDesviadorTres	Bool	%Q1.0	False	True	True	True		

Totally Integrated Automation Portal					
User constants	Cajas / PLC_1 [CPU 1	1212C DC/DC/Rly] / PL	C tags / Default tag ta	able [50]	
User constants Name		Data type	Value	Comment	

Totally Integrated Automation Portal		
Organizador de	Cajas / PLC_1 [CPU 1212C DC/DC/Rly] / PLC data types	
System data type:	5	
This folder is empty.		

Totally Integrated Automation Portal					
Organizador de	Cajas / PLC_1 [CPU 1	1212C DC/DC/Rly] / Wate	ch and force tabl	es	
Force table					
Name	Address	Display format	Force value	Comment	
Hame	Addiess	Display Iolillat	. Jice value	Comment	

Totally Integrated Automation Portal		
	Cajas / PLC_1 [CPU 1212C DC/DC/Rly]	
Traces		
Name		
	Ţ	

Totally Integrated Automation Portal		
Organizador de	Cajas / PLC_1 [CPU 1212C DC/DC/Rly] / Traces	
Measurements		
This folder is empty.		

Totally Integrated Automation Portal		
	Cajas / PLC_1 [CPU 1212C DC/DC/Rly] / Traces	
Combined measu	rements	
Name		

Totally Integrated Automation Portal		
Organizador de	Cajas / PLC_1 [CPU 1212C DC/DC/Rly] / OPC UA communication	
Server interfaces		
This folder is empty.		

Totally Integrated Automation Portal		
Organizador de	Cajas / PLC_1 [CPU 1212C DC/DC/Rly]	
PLC alarm text list		
This folder is empty.		

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	Automation Portal	

Organizador de Cajas / PLC_1 [CPU 1212C DC/DC/Rly] / Local modules

PLC_1 [CPU 1212C DC/DC/Rly]

7 Ee_1 [e1 0 121	7 -				
PLC_1	4:				
General\Project inform Name	PLC_1	Author	Nitropc	Comment	
lot	1	Rack	0	Comment	
General\Catalog inforr	nation				
Short designation	CPU 1212C DC/DC/Rly	Description	Work memory 100 KB; 24VDC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and AI2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 212-1HE40-0XB0
-irmware version General\Identification	V4.6		False		
Plant designation	& Maintenance	Location identifier		Installation date	2025-07-28 17:17:51.134
Additional informa- tion		Location identifier		mstanation date	2023-07-20 17.17.31.134
General\Checksums Text lists	EA 70 E9 75 1D 5A 9E 20	Software	Not available (compile pecessary)		
PROFINET interface [X	FA 70 E8 75 1D 5A 8E 29 1NGeneral	Joitware	Not available (compile necessary)		
	PROFINET interface_1	Author	Nitropc	Comment	
	1]\General\Project information			33	<u> </u>
	DI 8/DQ 6_1	Comment		Name	AI 2_1
Comment	· -				. -
Subnet:	1]\Ethernet addresses\Interface netw Not connected				
	1]\Ethernet addresses\Internet proto	1		-	
	Set IP address in the project	IP address:	192.168.0.1	Subnet mask:	255.255.255.0
	False				
PROFINET INTERTACE [X	1]\Ethernet addresses\PROFINET False	Generate PROFINET	True	PROFINET device	nlc 1
name is set directly at the device		device name auto- matically	True	name:	plc_1
	plcxb1d0ed	Device number:	0		
	1]\Time synchronization		lin III		
Enable time synchro- nization via NTP serv- er	Enable time synchronization via NTP server		IP addresses	Server 1	0.0.0.0
	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
Update interval	10sec			CPU synchronizes the modules of the device.	No synchronization
PROFINET interface [X	1]\Digital inputs\Channel0			vice.	
	10.0	Input filters	6.4 millisec	Enable pulse catch	0
-	1]\Digital inputs\Channel0\			Harris Paris Sassi	
Enable rising edge detection	0	Prefix Event Rising Edge	49152	Event name:	0
Hardware interrupt:		Rising edge0	Rising edge0		
	1]\Digital inputs\Channel0\	Profix Event Falling	49280	Event name:	0
Enable falling edge detection	0	Prefix Event Falling Edge	77200	Event name:	0
Hardware interrupt:	0	Falling edge0	Falling edge0		1
PROFINET interface [X	1]\Digital inputs\Channel1				
PROFINET interface [X	IO.1 1]\Digital inputs\Channel1\	Input filters	6.4 millisec	•	0
detection	0	Prefix Event Rising Edge	49153	Event name:	0
Hardware interrupt:		Rising edge1	Rising edge1		
	1]\Digital inputs\Channel1\ 0	Prefix Event Falling	49281	Event name:	0
detection Hardware interrupt:		Edge Falling edge1	Falling edge1	Lvent name.	
	1]\Digital inputs\Channel2				
	0.2 1]\Digital inputs\Channel2\	Input filters	6.4 millisec	Enable pulse catch	0
Enable rising edge detection	0	Prefix Event Rising Edge	49154	Event name:	0
Hardware interrupt:		Rising edge2	Rising edge2		
	1]\Digital inputs\Channel2\	-		-	
detection	0	Prefix Event Falling Edge	49282	Event name:	0
Hardware interrupt: PROFINET interface [X	0 1]\Digital inputs\Channel3	Falling edge2	Falling edge2		
Channel address	10.3	Input filters	6.4 millisec	Enable pulse catch	0
	1]\Digital inputs\Channel3\				
Enable rising edge detection	0	Prefix Event Rising Edge	49155	Event name:	0

Automation Porta	al				
Hardware interrupt:	0 [X1]\Digital inputs\Channel3\	Rising edge3	Rising edge3		
nable falling edge	- · ·	Prefix Event Falling	49283	Event name:	0
etection lardware interrupt:	0	Edge Falling edge3	Falling edge3		
ROFINET interface	[X1]\Digital inputs\Channel4	Input filters	6.4 millisec	Enable pulse catch	0
	[X1]\Digital inputs\Channel4\	input inters	6.4 millisec	Enable pulse catch	0
Enable rising edge detection	0	Prefix Event Rising Edge	49156	Event name:	0
Hardware interrupt:		Rising edge4	Rising edge4		
PROFINET interface Enable falling edge	[X1]\Digital inputs\Channel4\ 0	Prefix Event Falling	49284	Event name:	0
detection		Edge			
Hardware interrupt: PROFINET interface	[X1]\Digital inputs\Channel5	Falling edge4	Falling edge4		
Channel address	10.5	Input filters	6.4 millisec	Enable pulse catch	0
Enable rising edge	[X1]\Digital inputs\Channel5\ 0	Prefix Event Rising	49157	Event name:	0
detection Hardware interrupt:	0	Edge	Picing adge5		
·	[X1]\Digital inputs\Channel5\	Rising edge5	Rising edge5		
Enable falling edge detection	0	Prefix Event Falling Edge	49285	Event name:	0
lardware interrupt:		Falling edge5	Falling edge5		
ROFINET interface Channel address	[X1]\Digital inputs\Channel6	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface	[X1]\Digital inputs\Channel6\		U.T IIIIII36C	Linable pulse catch	
Enable rising edge detection	0	Prefix Event Rising Edge	49158	Event name:	0
Hardware interrupt:	0	Rising edge6	Rising edge6		
PROFINET interface Enable falling edge	[X1]\Digital inputs\Channel6\	Prefix Event Falling	49286	Event name:	0
detection		Edge		Event name:	U
Hardware interrupt:	0 [X1]\Digital inputs\Channel7	Falling edge6	Falling edge6		
Channel address	10.7	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface Enable rising edge	[X1]\Digital inputs\Channel7\	Prefix Event Rising	49159	Event name:	0
detection		Edge		Event name.	U
Hardware interrupt:	0 [X1]\Digital inputs\Channel7\	Rising edge7	Rising edge7		
Enable falling edge	0	Prefix Event Falling	49287	Event name:	0
detection Hardware interrupt:	0	Edge Falling edge7	Falling edge7		
PROFINET interface	[X1]\Analog inputs\Noise reduction	in anning eage?	running edge?		
Integration time	50 Hz (20 ms) [X1]\Analog inputs\Channel0				
Channel address	IW64	Measurement type	Voltage	Voltage range	010 V
Smoothing	Weak (4 cycles)			Enable overflow diag nostics	- 1
	[X1]\Analog inputs\Channel1				
Channel address Smoothing	IW66 Weak (4 cycles)	Measurement type	Voltage	Voltage range Enable overflow diag	010 V - 1
				nostics	
PROFINET interface Reaction to CPU STO	IX1]\Digital outputs P Use substitute value				
PROFINET interface	[X1]\Digital outputs\Channel0				
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0		
	[X1]\Digital outputs\Channel1				
Channel address	Q0.1	Substitute a value of 1 on a change from	U		
PROFINET interface	[X1]\Digital outputs\Channel2	RUN to STOP.			
Channel address	Q0.2	Substitute a value of	0		
		1 on a change from RUN to STOP.			
	[X1]\Digital outputs\Channel3				
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0		
	[X1]\Digital outputs\Channel4				
Channel address	Q0.4	Substitute a value of 1 on a change from	0		
DOCUMENT'	IVAND: 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	RUN to STOP.			
PROFINET interface Channel address	[X1]\Digital outputs\Channel5 Q0.5	Substitute a value of	0		
ciiaiiiiei auuless		1 on a change from RUN to STOP.			
Cilaililei audiess	[V4][On a matin man dia	NON IO STOP.			
	[X1](Operating mode	10		Device number	0
PROFINET interface	True	IO system			
PROFINET interface O controller O device		IO system			
PROFINET interface IO controller IO device PROFINET interface Start address	True False [X1]\I/O addresses\Input addresses 0.0	End address	0.7	Organization block	0
PROFINET interface IO controller IO device PROFINET interface Start address Process image	True False [X1]\I/O addresses\Input addresses		0.7	Organization block	0

RECEIVED INTERIOR (S. 1) (Section and excesses) Column and excesses (Section and excesses (Sect	Totally Integrated Automation Portal					
NOTEST Interface No.			1			
Land addressed 10.0 Replacement explained from the control of the	Process image PROFINET interface [X					
DOTAGE Interface (21) Advisanced options/feet (24 Pr.) Port informations and sections (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port informations and sections (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port informations and sections (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port information (24 Pr.) DOTAGE Interface (24) Advanced options/feet (24 Pr.) Port informations/feet (24 Pr	tart address	0.0	End address	0.7	Organization block	0
upgent divides the investment of the investment	rocess image	<u> </u>				
device names of all subjects to the control of the		1		Falso	LISA IEC V2 2 LI DP	Falso
The product of the pr	lacement without	True		i dise		i dise
sepa-Allace contacts on monotologing and	exchangeable medi-		assigned IO devices			
Comment (Cable Interface IX) (Meananced options/face) Interface) Interface IX) (Meananced options/face) Interface)	im ' Ali:	20-				
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on all modules of this device	;	with HTTPS					
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User name Everybody				User rights			
Web server\User-defin	ned web pages						
Application name	HTML source path	Default HTML page		Files with dynamic content	Web DB number	Fragment D	3 number
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Web server\Overview	of interfaces						
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Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security! Permit access with PUT/GET communication from remote partner Protection & Security! Summarize diagnostics in case of high message volume Protection & Security! Disable copying from internal load memory to external load memory to external load memory Advanced configuration The Tree- Node DnsConfigurationMenu was not filled by some ACF Advanced configuration Allow to reconfigure the device via the user program Advanced configuration Activate SNMP Configuration control Allow to reconfigure the device via the	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False Con\DnsParameterConfigurationMenu Con\Configuration control\Configuration Con\SNMP\SNMP configuration (Simple False) Configuration control for central con	Length of an interval	Sunday 20	ation	in	October	
Starting week of the month: at Time of day\Daylight at Protection & Security Level of protection Protection & Security! Permit access with PUT/GET communication from remote partner Protection & Security! Summarize diagnostics in case of high message volume Protection & Security! Disable copying from internal load memory to external load memory to external load memory Advanced configuration The Tree- Node DnsConfigurationMenu was not filled by some ACF Advanced configuration Allow to reconfigure the device via the user program Advanced configuration Activate SNMP Configuration control Allow to reconfigure the device via the	1:00 a.m. saving time\Start of standard time Last 2:00 a.m. No protection Connection mechanisms False Security event True External load memory False Con\DnsParameterConfigurationMenu Con\Configuration control\Configuration Con\SNMP\SNMP configuration (Simple False) Configuration control for central con	Length of an interval	Sunday 20	ation	in	October	
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Totally Integrated Automation Portal	
Connection resources\	
	Station resources - Reserved - Max- Station resources - Reserved - Con- Station resources - Dynamic - Con- Module resources - PLC_1 [CPU

	Station resources - Reserved - Max- imum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1212C DC/DC/Rly] - Configured
Maximum number of resources:		34	34	68
	Maximum	Configured	Configured	Configured
PG communication:	4	-	-	-
HMI communication:	12	0	0	0
S7 communication:	8	0	0	0
Open user communication:	8	0	0	0
Web communication:	2	-	-	-
OPC UA client/server communication:	0	-	-	-
Other communication:	-	-	0	0
Total resources used:		0	0	0
Available resources:		34	34	68

Overview of a	ddresses\Overvi	ew of addresse	es\Overview of	addresses					
Inputs	True			Outputs	True	Ac	ddress gaps	alse	
Slot	True								
Type	Addr from	Addr to	Modulo	DID	Dovice name	Dovice number Size	Master / IO s	rs- Pack	Slot

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO sys- tem	Rack	Slot
I	0	0	DI 8/DQ 6_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	1 Bytes	-	0	1 1
0	0	0	DI 8/DQ 6_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	1 Bytes	-	0	1 1
	64	67	AI 2_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 2
	1000	1003	HSC_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 20
l	1020	1023	HSC_6	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	4 Bytes	-	0	1 21
0	1000	1001	Pulse_1	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 32
0	1002	1003	Pulse_2	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 33
0	1004	1005	Pulse_3	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 34
0	1006	1007	Pulse_4	Automatic up- date	PLC_1 [CPU 1212C DC/DC/ Rly]	-	2 Bytes	-	0	1 35

Totally Integrated Automation Portal		
Organizador de	Cajas	
Ungrouped device		
This folder is empty.		

Totally Integrated Automation Portal		
Organizador de	Cajas	
Security settings		
This folder is empty.		

Totally Integrated Automation Portal		
Organizador de	Cajas / Cross-device functions / Project traces	
Measurements		
This folder is empty.		
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	ID	Display name	Acknowledgment	Priority
owledgement knowledgement	33 34	A NA	True False	0
		Providence of the control of the con		-
l l				

Totally Integrated Automation Portal		
Automation Portal		
	Cajas / Common data	
Logs This folder is empty.		
This folder is empty.		

Totally Integrated Automation Portal	
Organizador de Cajas / Languages & resources	
Project languages	
Languages Reference language English (United States)	
Editing language English (United States)	
Other project languages Empty	

|--|

Organizador de Cajas / Languages & resources / Project texts

Project texts

Project texts				
English (United States)	Category	Reference		
	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 10\Comment		
"Main Program Sweep (Cycle)"	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Block title		
A	Alarm class text	Organizador de Cajas\Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName		
A	Alarm class text	Organizador de Cajas\Acknowledgement\ShortName		
Caja sobre la cinta transportadora	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 2\Title		
Cinta transportadora en marcha	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 8\Title		
Desviador dos abierto (accionado) + cinta en marcha	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 10\Title		
Desviador tres abierto (accionado) + cinta en marcha	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 11\Title		
Desviador uno abierto (accionado) + cinta en marcha	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 9\Title		
Instalación activa	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 1\Title		
Led verde pulsador start	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 6\Title		
NA	Alarm class text	Organizador de Cajas\No Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName		
NA	Alarm class text	Organizador de Cajas\No Acknowledgement\ShortName		
Primer desviador	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 3\Title		
Segundo desviador	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 4\Title		
Tercer desviador	Block comment	Organizador de Cajas\PLC_1 [CPU 1212C DC/DC/Rly]\Program blocks\Main [OB1]\Network 5\Ti-tle		