									Н	IATC-	M P-E	GD	PRC	DUC.	ΓΙΟΝ	SHEE	T COI	NTRO	L									
DATA TYPE DEPT.			PROD. & STOCK REPORT PERIOD									FROM DD-MMM-'YY hh:mm:ss									то	TO hh:mm:ss						
			FE-P							OPARATOR			Termsak Wonglakorn					Approve By										
	LINE #2				2 CF	CRANK LINE					CODE		12	12345678		SHIFT X		X]									
ON LINE																												
SHIFT	TYPE	6:00				10:00						16:00	17:00	18:00	19:00	20:00	21:00	22:00	23:00	0:00	1:00	2:00	3:00	4:00	5:00	6:00		TTL
х	55A 59B	0	40	40	50		10	50	40	50	45																325 0	325
	55A											40	40	50		10	50	40	50	45							0 325	
Y	59B											10	10	50		10	50	10	30	15							0	325
Z	55A																				10	50	40	50	50	45	245	
	59B																										0	245
	55A	89	95																								U	
ON LINE	59B	59B 0 895		95														OFF LIN			LINE	55A 895						
		0			1													πι				59B 0		0	895			
OFF LINE																												
SHIFT	TYPE	6:00			_	10:00						16:00	17:00	18:00	19:00	20:00	21:00	22:00	23:00	0:00	1:00	2:00	3:00	4:00	5:00	6:00	S-TTL	TTL
x	55A	0	40	40	50		10	50	40	50	45																325	325
	59B																										0	
Y	55A											40	40	50		10	50	40	50	45							325	
	59B																										0	325
z	55A																				10	50	40	50	50	45	245	245
	59B							-				-		-													0	245

STOCK CONTROL													
	TYPE	PAST	PRODU	JCTION	IRREC	GULAR	PROCESS	NOW					
	ITPE	PASI	IN	OUT	IN	OUT	NG						
	55A	5,000	895	500	20	1	1	5,413					
	59B	4,000	0	650	3	5	0	3,348					
	60B	4,000	0	650	3	5	0	3,348					
								0					
								0					
								0					
								0					
								0					
	TTL	13,000	895	1,800	26	11	1	12,109					

REMARK

このフォーマットけ部門コモンです