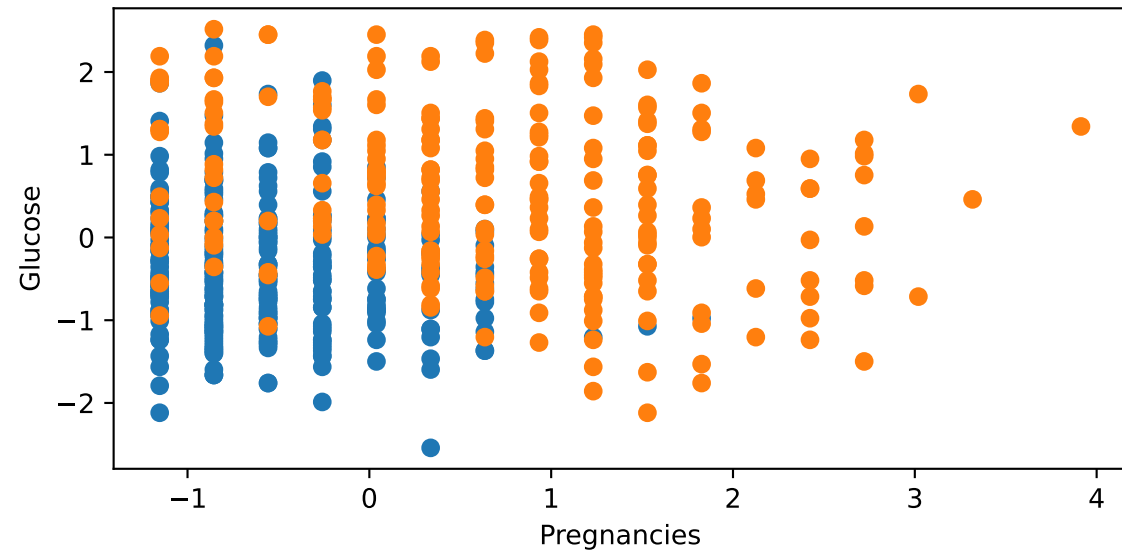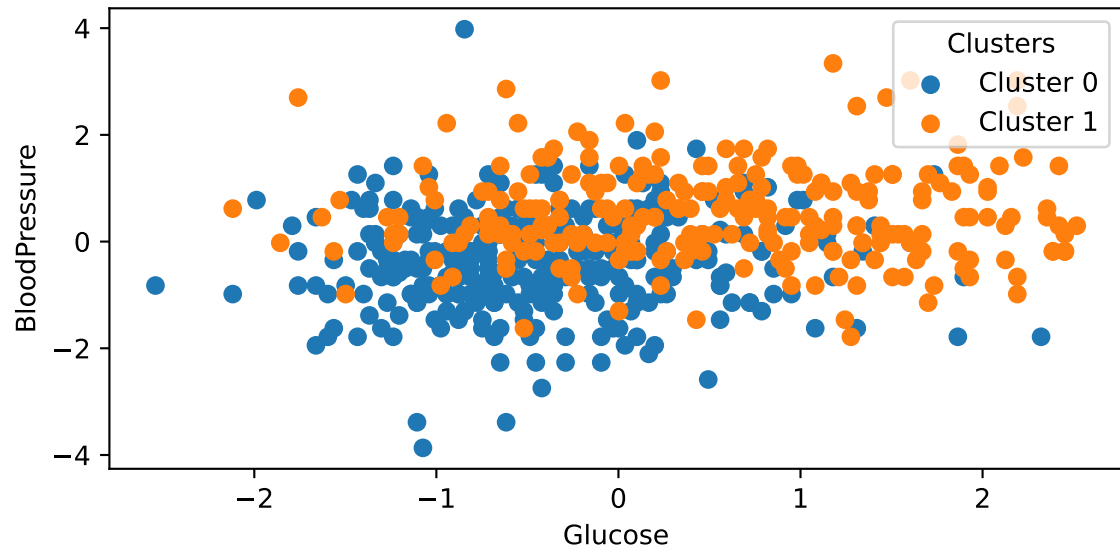Fuzzy C-Means Clustering (CRISPEN)