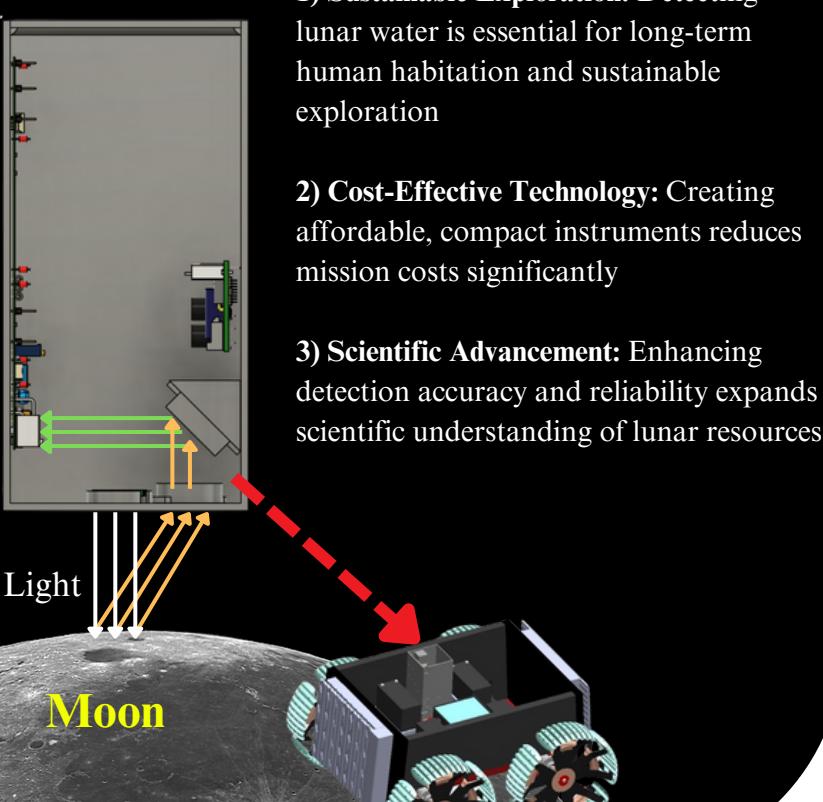


## Introduction & Motivation

PEEKBot Lunar Water Detector (PLWD) is collaborating with Canadian Space Agency (CSA), and other Canadian Universities, develops the PEEKBot Rover for lunar water detection, crucial for future space missions.

Our team developed a lunar water detector based on reflective spectrometry, enabling it to identify water's absorption peaks at 1200nm and 1550nm.

Figure 1: PEEKBot Lunar Water Detector Functionality Overview



## Optics

- The LED wavelengths were initially selected based on the greatest reflectance contrast for water.
- 1550nm was chosen as the reference peak, while 3400nm was selected due to its significant reflectance drop at meaningful concentrations.
- Due to supply constraints, the 3400nm LED was replaced with a 1200nm LED, which also exhibits a characteristic peak.

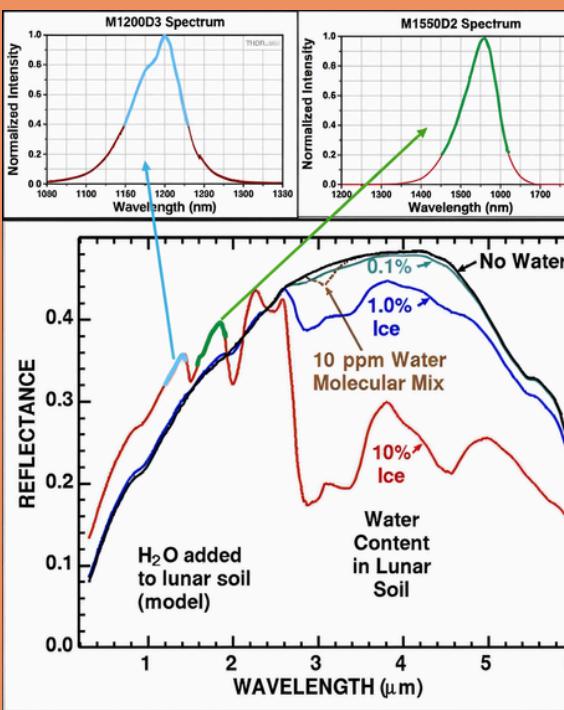


Figure 2: Reflectance characteristics of water [2,7,8]

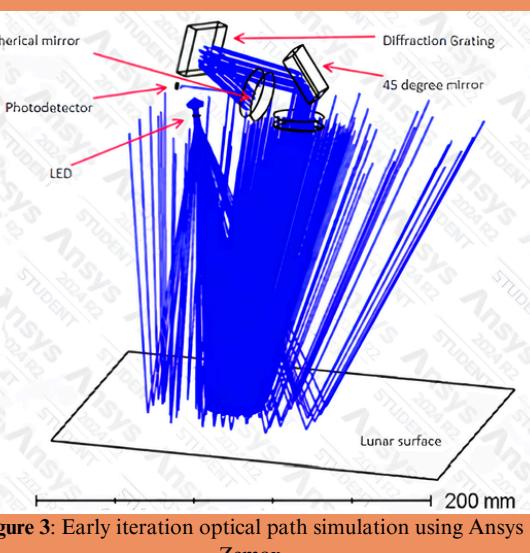


Figure 3: Early iteration optical path simulation using Ansys Zemax

- The optical path was simplified and absorption data was collected using the new optical pathway.
- The path length was reduced from 62cm to 39.4cm, boosting optical power.

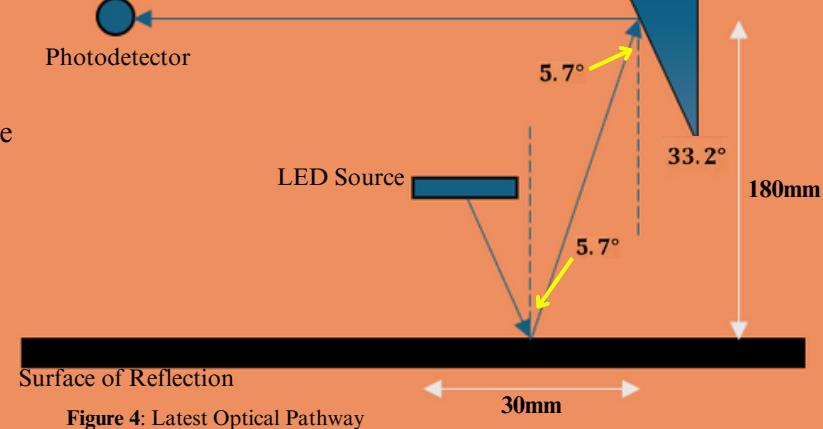


Figure 4: Latest Optical Pathway

## Thermal Management

- Two MAX6682 temperature ICs were integrated into the driver and temperature board—one for each LED.
- Temperature sensing is essential, as the LED's emitted wavelength is highly temperature-dependent.
- Resistors and thermistors were selected to enable a ground-testing temperature range of 0 to 60°C.
- Three Driver IC's were required, one for each LED and one for future TEC integration.

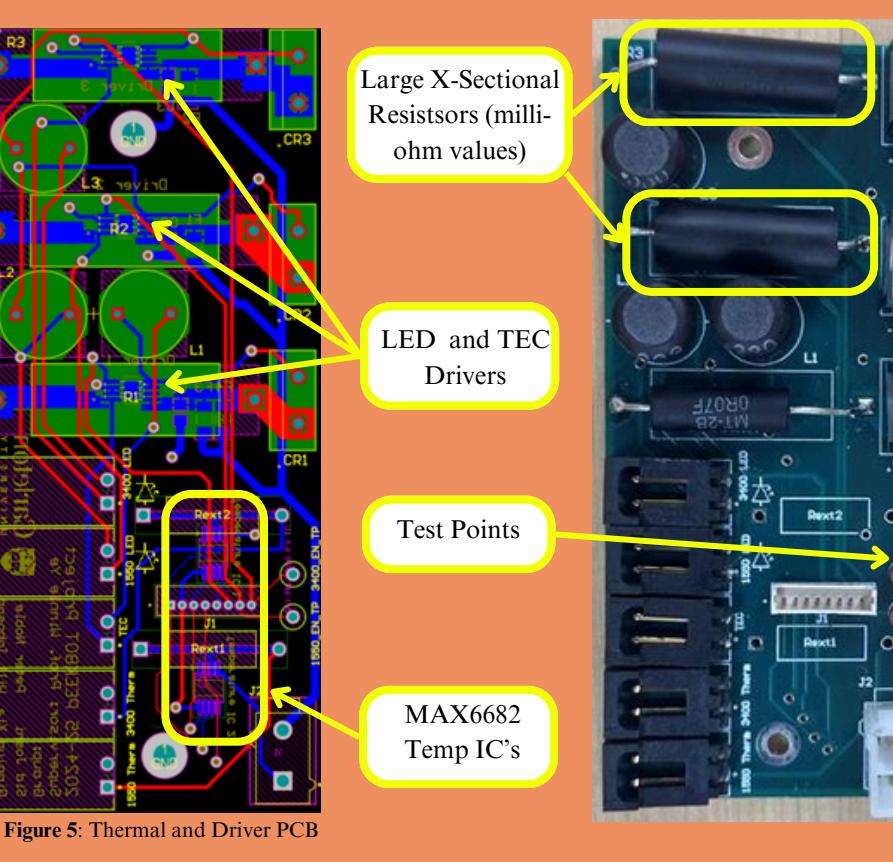
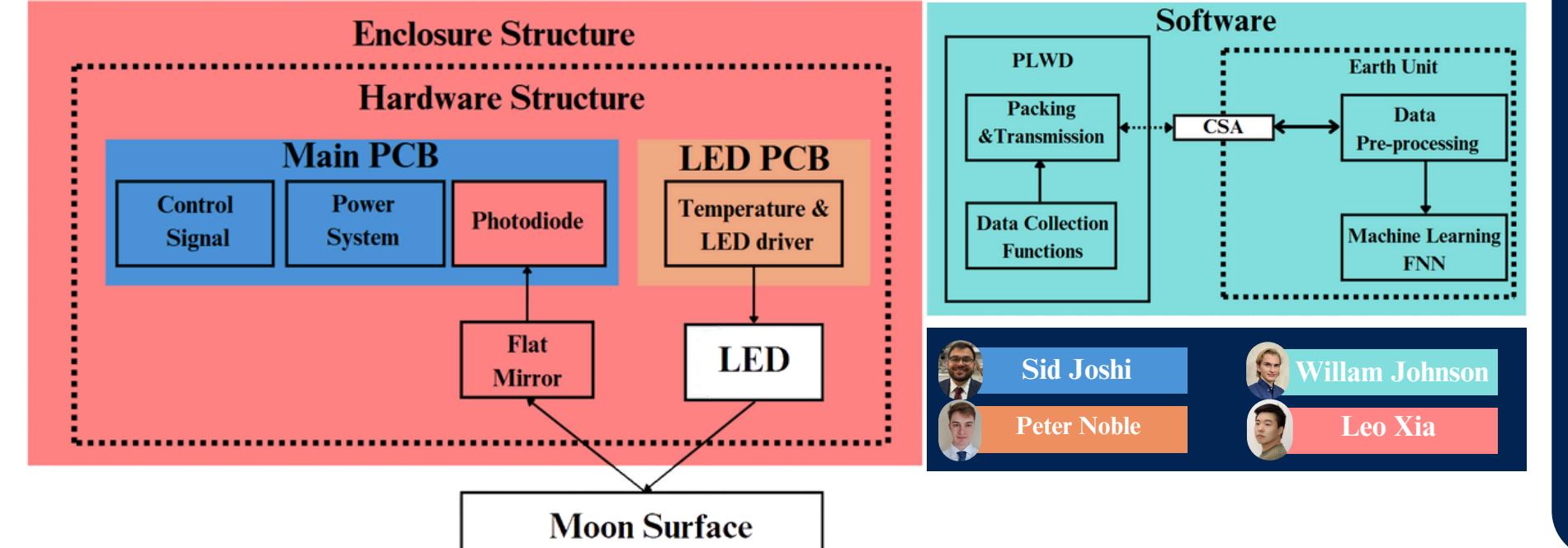


Figure 5: Thermal and Driver PCB

The PEEKBot Lunar Water Detector (PLWD) successfully demonstrates a compact, low-power spectrometric system capable of identifying water concentrations on the lunar surface by targeting absorption peaks at 1200 nm and 1550 nm in 10% intervals. Through dual-wavelength LED integration, modular low-noise electronics, and autonomous data processing, the system achieves reliable performance across the Moon's extreme thermal environment.

The project effectively meets its core design objectives: it analyzes IR reflectance at key wavelengths, fits within a compact 20 x 10 x 10 cm modular form factor, operates between -133°C and 123°C, consumes under 25W of power, and maintains accurate data transmission.

## Team Structure & Project Description



## Structural Design

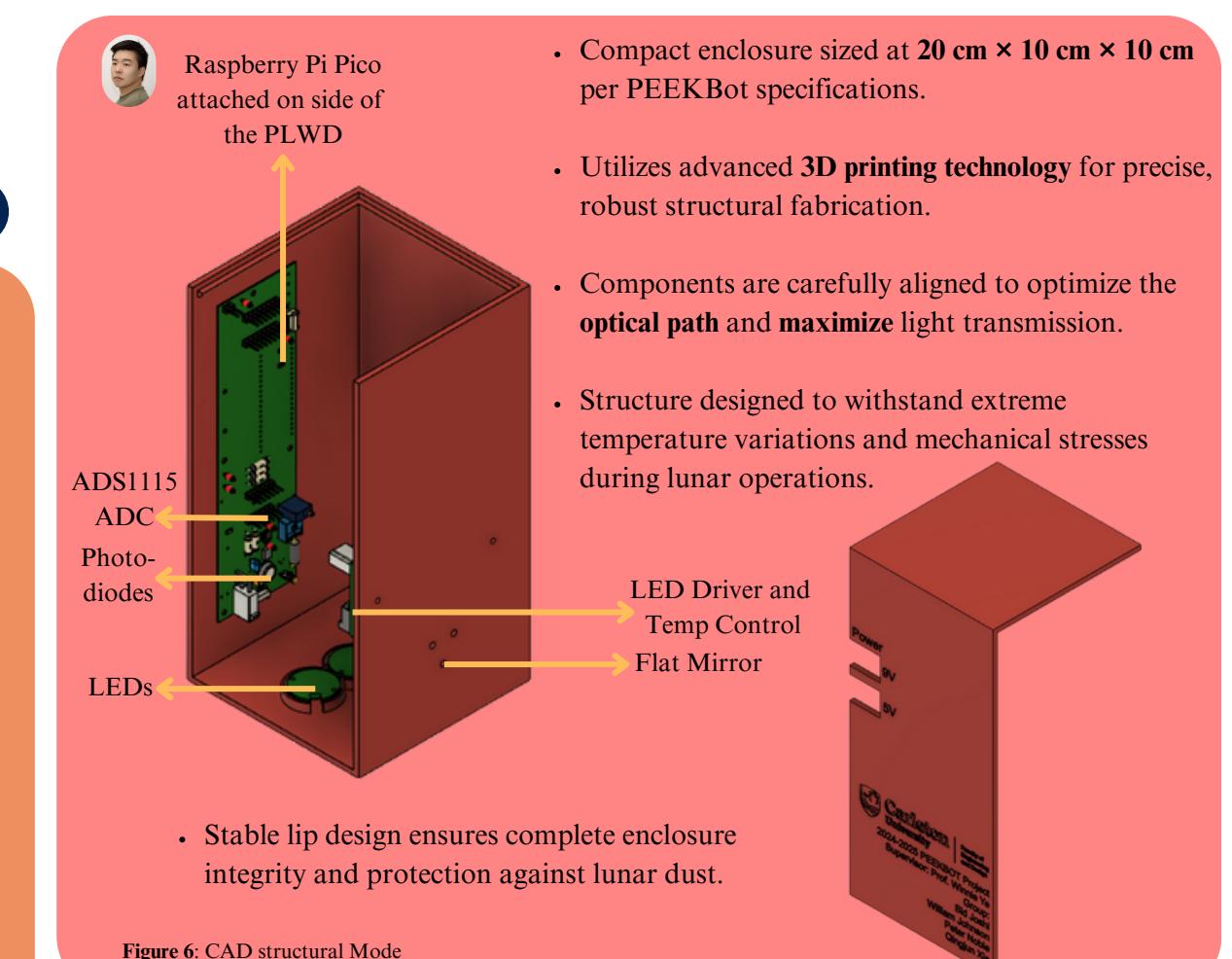


Figure 6: CAD structural Model

## Control Signals & System Power

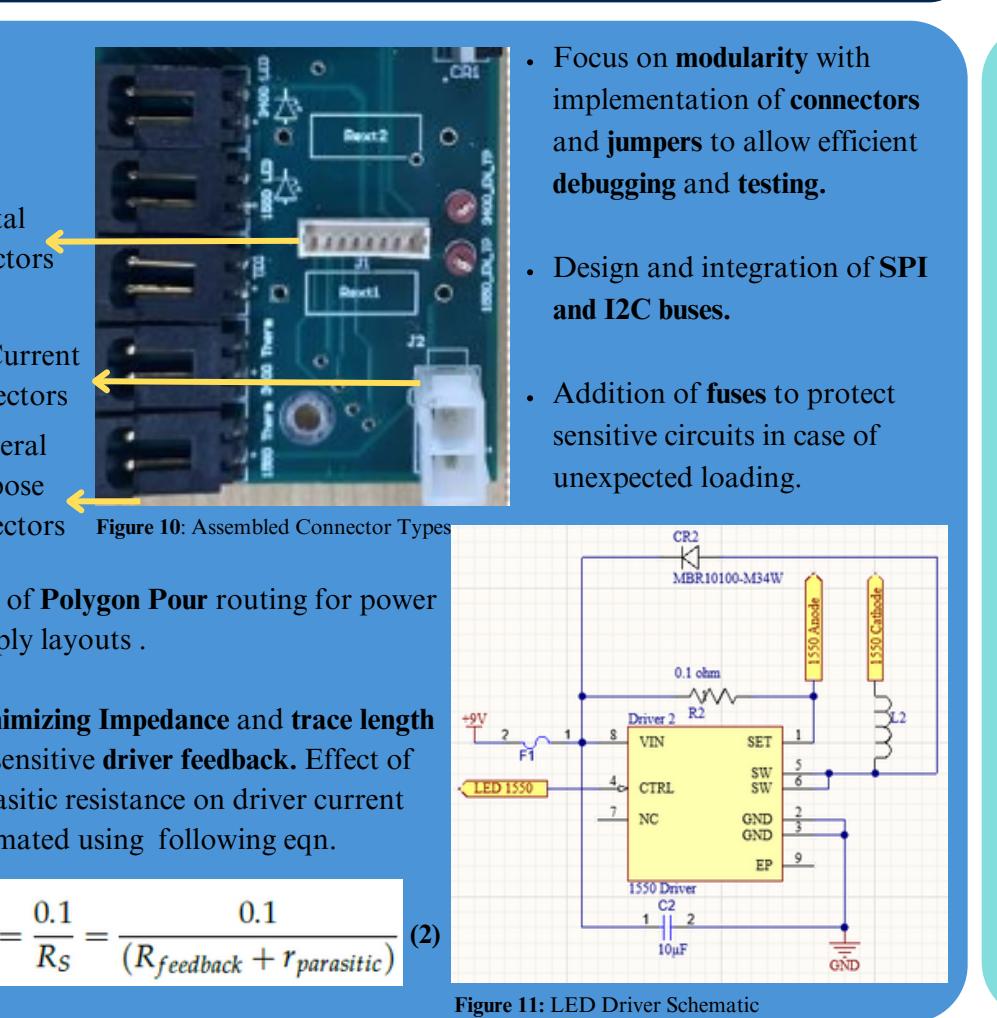


Figure 10: Assembled Connector Types



Figure 11: LED Driver Schematic

- Detect water concentration levels in 10% intervals.
- Analyze IR reflectance at 1200nm and 1550nm.
- Maintain compact, modular design (20 x 10 x 10 cm).
- Operate reliably in lunar conditions (-133 °C to 123 °C) [1].
- Limit power usage (<25W).
- Ensure accurate data transmission and prediction.
- Complete desired objectives by April, 2025

## Project Objectives

- Dual-wavelength LED integration.
- Modular PCB with reduced noise. (From 5V to 0.05V)
- Precision LED temperature monitoring (0 to 60°C).
- Robust enclosure for lunar conditions.
- Autonomous data processing machine learning software.
- Validated detection sensitivity and accuracy ( $R^2=0.83$ ).

## Project Contributions & Achievements

## Design Iteration

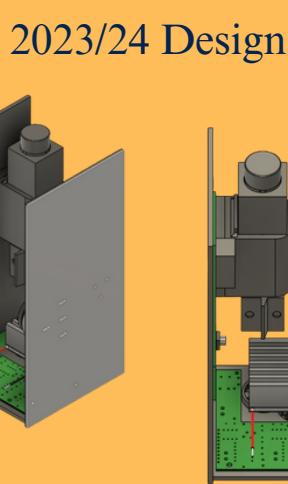


Figure 18: PEEK Bot Design 2023/2024  
Our team dismantled last year's prototype and reused as many parts as possible. Our design was then conceptualized beginning at the initial research stage.

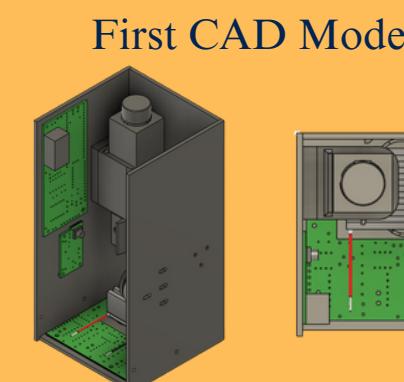


Figure 19: CAD and Optical model First Iteration  
New CAD model improved structural strength to allow for precise alignment and accurate data collection.

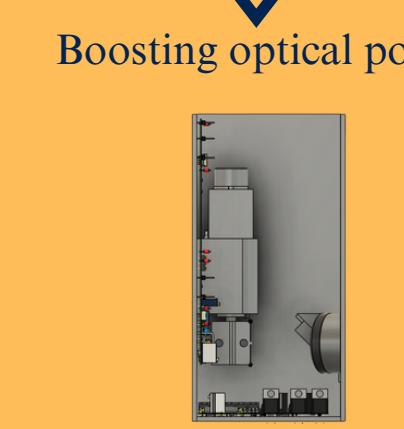


Figure 20: CAD and Optical model Second Iteration  
Optical power losses were huge along the long optical path. The path was initially reduced from 62cm to 45cm, boosting power received.

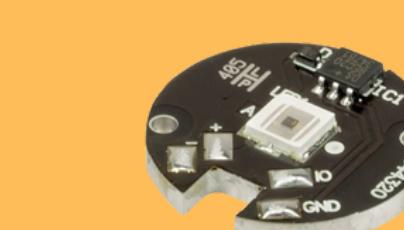


Figure 21: Thorlabs LED PCB [6]  
The 3400nm LED did not get shipped so our team had to adapt and switch back to the original 1200nm LED as the second optical source.

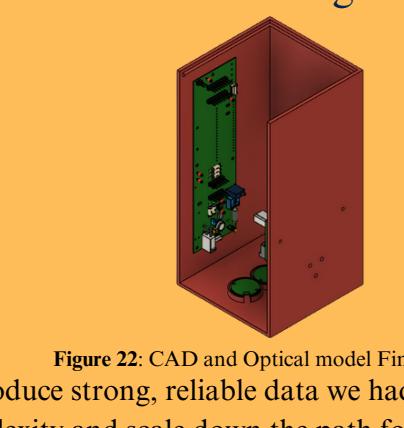


Figure 22: CAD and Optical model Final Iteration  
To produce strong, reliable data we had to reduce design complexity and scale down the path for data collection.

## Photodiode Integration

- Two-stage amplifier converts photodiode current signals to voltage signals:
  - First stage: OPA380 transimpedance amplifier detects currents as low as 1 nA and amplifies the signal by 100x
  - Second stage: MAX4238 operational amplifier provides adjustable amplification up to 20x (Removed)
  - Capacitor included to reduce AC noise and enhance signal clarity.

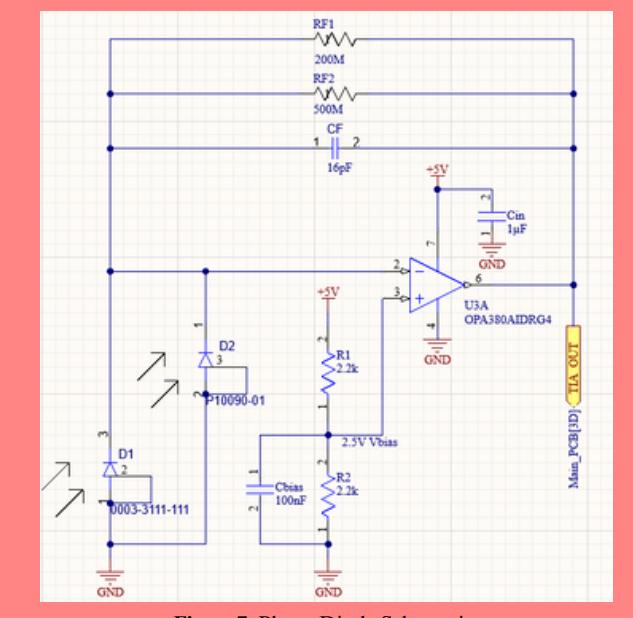
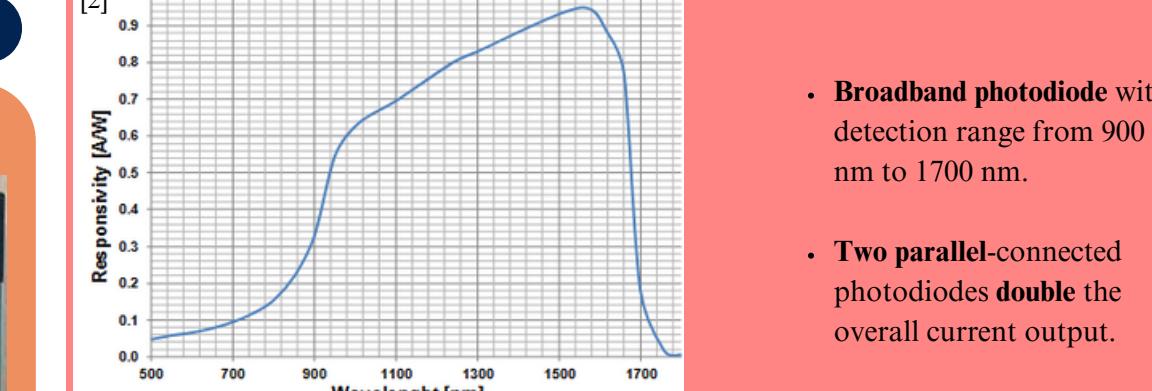


Figure 7: Photo Diode Schematic



$$P_{\text{incident}}(W) = \text{PhotodiodeResponsivity}(W/A) * \frac{\text{OutputVoltage@TIA}(V)}{10^{\frac{\text{TIAGain}(dB)}{20}}(V/A)}$$

## Flat Mirror Optical mount

- Mount designed with an optimal reflection angle of 33.2 degrees for maximum efficiency.
- Modular design facilitates easy installation and replacement, ensuring maintenance simplicity and system flexibility.

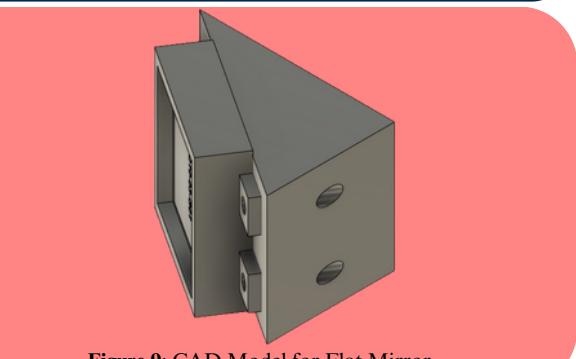


Figure 9: CAD Model for Flat Mirror

## Main PCB

- Introduction of dedicated internal ground layers to remove ground loops and improve EMI shielding.
- Strategic spatial re-arrangement of components to reduce interference and isolation of sensitive circuits.
- Division of signal routing between top layer and bottom layer:
  - Top Layer: Photodiode signals only on top layer, allowing significant reduction in EMI noise.
  - Bottom Layer: Fast switching digital signals and high voltage supplies.
- Photodiode cathode trace length to ensure integrity of already extremely small current generated.

Table 1: Photodiode performance at high current load and absent light source

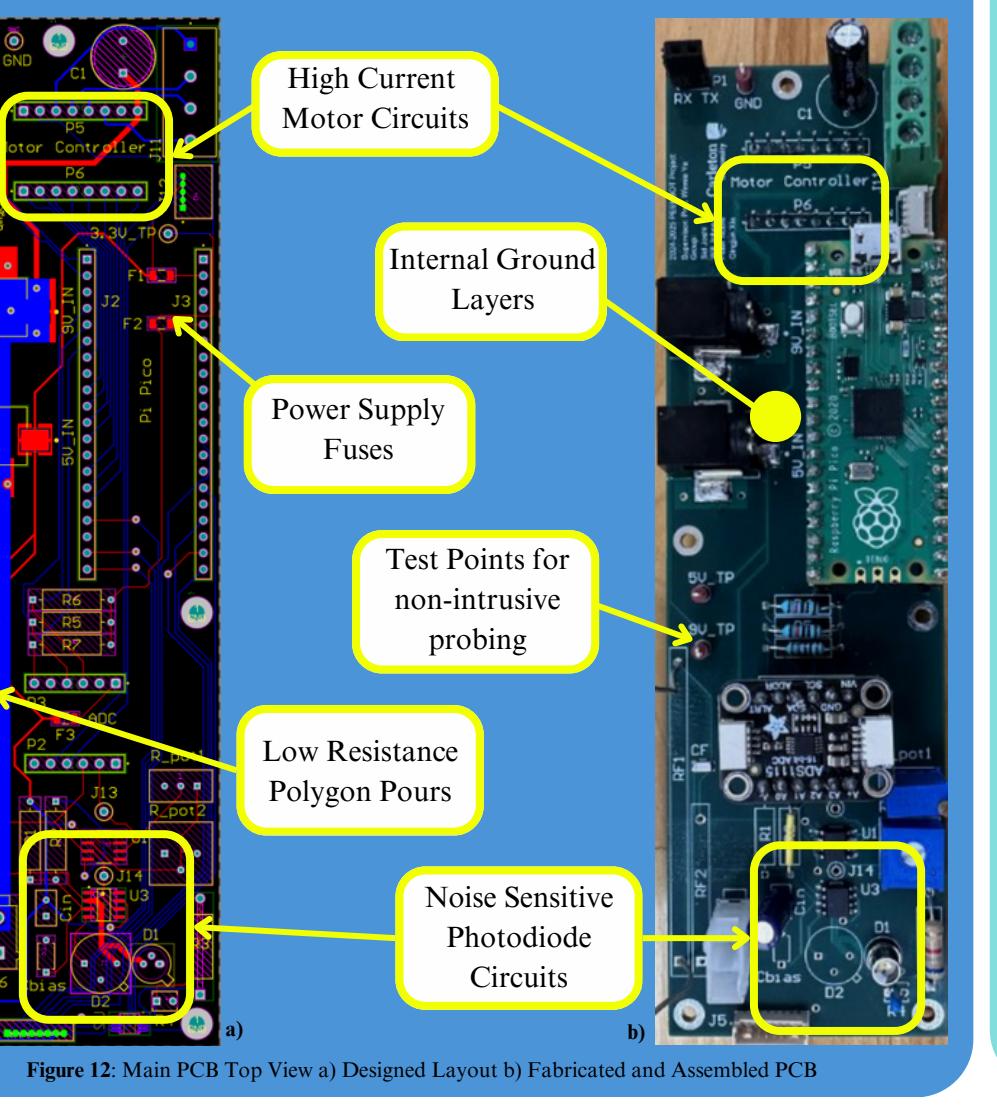


Figure 12: Main PCB Top View a) Designed Layout b) Fabricated and Assembled PCB

High Current Motor Circuits  
Internal Ground Layers  
Power Supply Fuses  
Test Points for non-intrusive probing  
Low Resistance Polygon Pours  
Noise Sensitive Photodiode Circuits

Figure 15: PLWD Photodiode Voltage vs Concentration of Water

## Machine Learning FNN and Results

- Data is extracted, and preprocessed in Python to prepare it for the feedforward neural network (FNN).
- Data is converted into feature-label pairs, where  $i$  indexes the number of samples,  $x^{(i)}$  represents the input feature vector, and  $y^{(i)}$  is the corresponding concentration label [4].

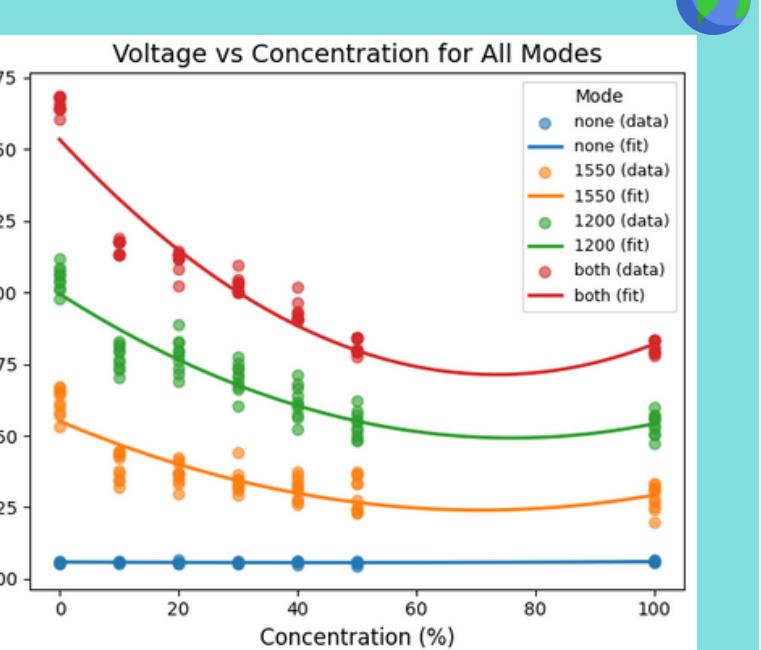


Figure 16: PLWD Feedforward Neural Network Architecture [5]

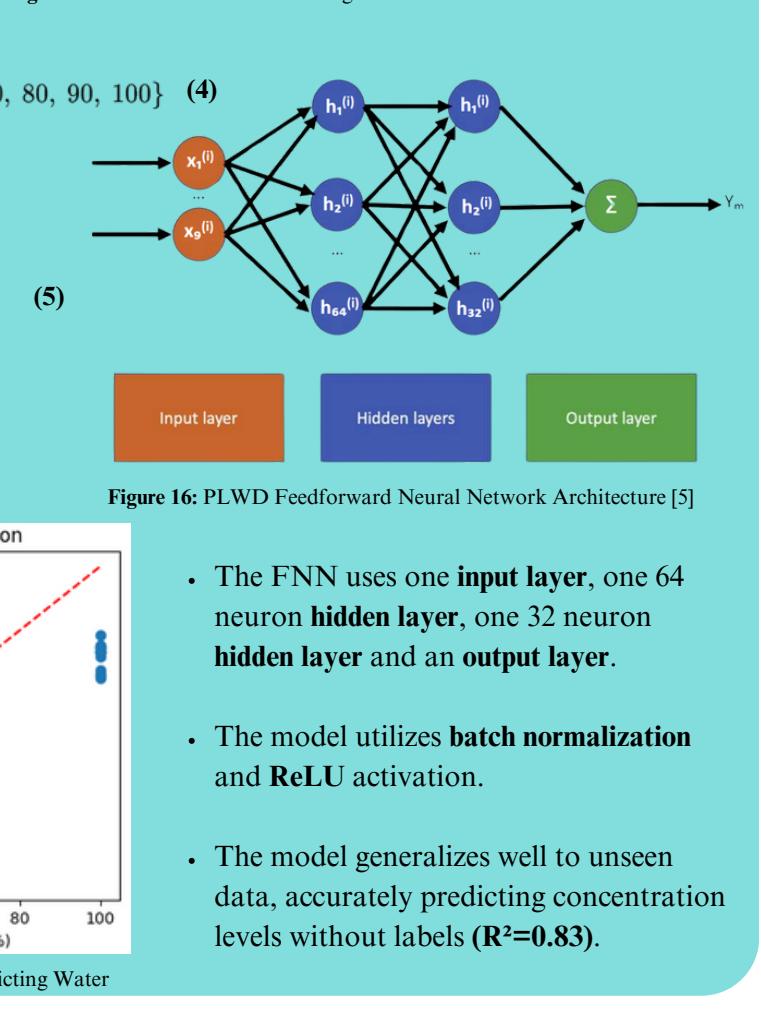


Figure 17: FNN Performance for Predicting Water

## Conclusions

Each of these performance targets was verified through focused validation and system-level testing. Notably, the machine learning algorithm used for data processing achieved a detection accuracy of  $R^2=0.83$ , confirming the system's sensitivity and reliability under constrained conditions.

This project serves as a strong proof of concept—functional, technically sound, and field-adaptable—despite being developed over just eight months by a team of four undergraduate students. While further refinement is needed for mission-grade deployment, the current system validates the core sensing approach and lays a solid foundation for future advancement.

## Future works & Improvements

- Modify 2nd stage filter to perform second order filter response to filter noise for better noise at even lower signal strengths.
- Use of a collimating lens at the source output to increase optical power received at the photodetector.
- Implementation of fiber optic lines to replace free-space optical transmission and replace diffraction gratings with fiber bragg grating.
- Sourcing a 3400nm LED to measure the large absorption response at that wavelength, aiding in the identification of water's characteristic absorption at lower concentrations.

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Figure 23: Final Testing Setup