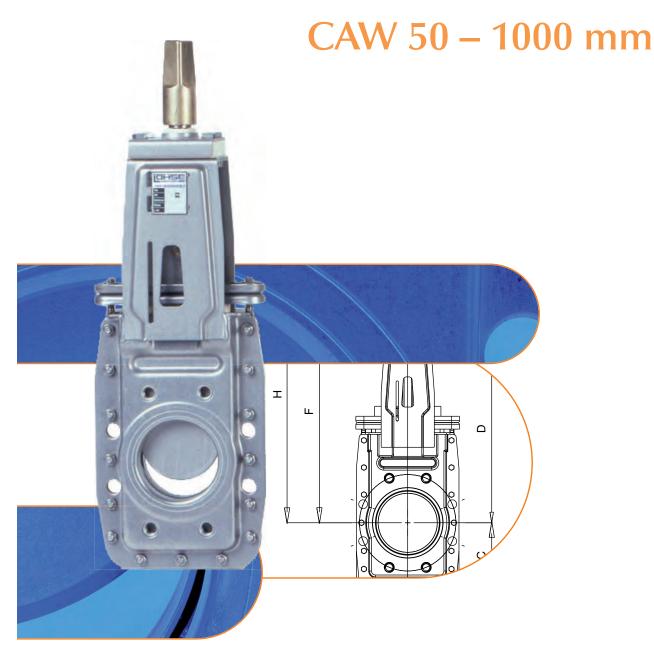


Valves of stainless steel \cdot COMPACT-Program

Shut-Off-Valves sewage execution



MARTIN LOHSE GmbH Unteres Paradies 63 · D-89522 Heidenheim phone +49 7321 755-42 sales@lohse-gmbh.de www.lohse-gmbh.de



Applications





Municipal sewage treatment

When LOHSE COMPACT-gate valves of acid resistant stainless steel are installed in waste water treatment plants, the need to use expensive isolation appliances to guard against contact-corrosion is removed.

Food industry

LOHSE COMPACT-gate valves are widely used as shut-off valves for viscous and glutionous media as for instance in salt works, sugar mills, wine making industry, breweries etc.

In special designs, the non-metallic components of the LOHSE valves can be equipped with FDA-approved components. The respective suitability must be checked for each application.

Ver. 1930 subject to change



Construction

Stainless steel housing

- of a rust and acid resistant material which prevents not only its own corrosion but also contact corrosion on stainless steel piping therefore saving expensive isolation materials
- two parts easy to maintain
- made from pressed stainless steel plate which keeps its shape light and easy to install
- the frame for the drive acts at the same as a fastening for the switch and control mechanisms

Plastic slide lining

- this material has the highest slide properties but at the same time is abrasion resistant
- resistant to temperature extremes and acid
- easy to change

Valve plate of stainless steel

of a rust and acid resistant material

Flow opening = the nominal width of the piping

- no contraction caused by guide strips to the side
- by using an elastomer you guaran-tee a completely smooth flow

Drives all part of the proven LOHSE modular system

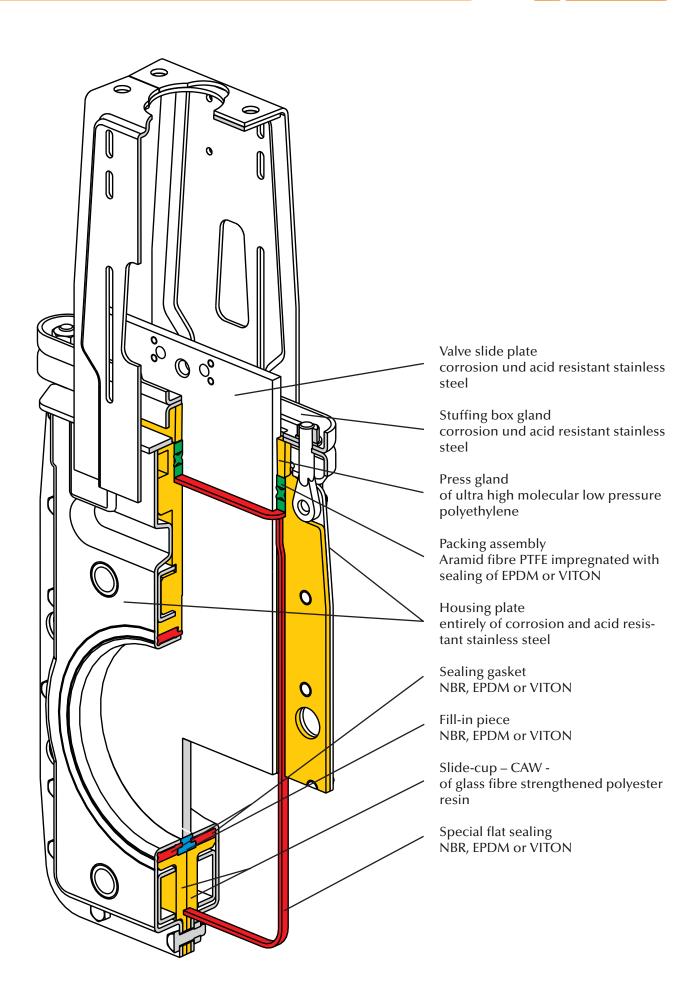
- easy-to-use handwheel with a handle grip to quickly open or shut the valve by hand
- electro or pneumatic drives to enable activation from a distance
- drives are exchangeable in the case of all our valves even in an assembled condition
- drive accessories can be optimally attuned to one another

Watertight

Leak test according to DIN EN 12266-02:2012-04
Table A5, test medium liquid, leakage rate A

Ver. 1612 subject to change 47







Materials

```
housing
    DN 50 – 250
    DN 300 – 600
    DN 700 – 1000
    1.4571
flanging ring
    DN 700 – 1000
    1.4571
```

valve plateslide cups

DN 50 – 250 GRP DN 300 – 600 PP

sealing
EPDM, VITON or NBR

• slide parts

DN 700 – 1000 CuSn6 / CuAL10Ni

1.4571

stuffing box gland

DN 50 – 150 1.4301 DN 200 – 450 1.4541 DN 500 – 600 1.4301 DN 700 – 1000 1.4571

packing assembly

packing aramid fibre with impregnation of PTFE p-ring EPDM, VITON or NBR

• press gland

DN 50 -150 PE-HMW

• bracket 1.4301

screws / nutsA2

• max. operating pressure

DN 50 – 80 8 bar DN 100 – 200 6 bar DN 250 – 300 4 bar DN 350 – 600 2.5 bar DN 700 – 1000 1.5 bar

• max. operating temperature

with sealing NBR 105° C with sealing EPDM 120° C with sealing VITON 200° C

Ver. 2329 subject to change



Operating elements – the LOHSE modular system

All LOHSE COMPACT-valves comprise the following main groups:

- valve body type: CAW
- operating elements type Hns, P, E, GK, K, X (accessories such as e.g. extensions on inquiry)

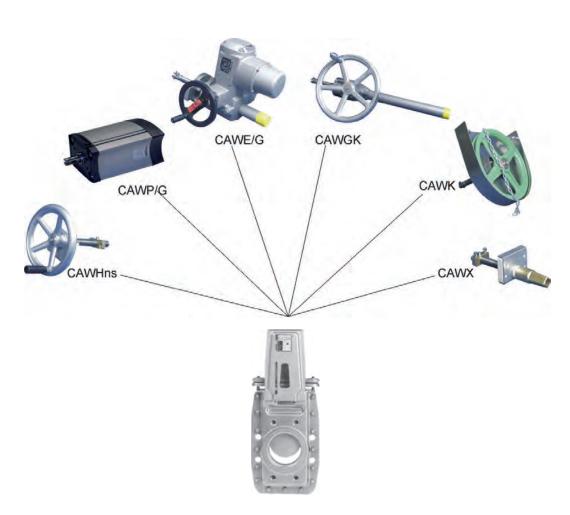
All elements are interchangeable for any given size. Thereby the connections of brackets as well as the coupling of actuator and valve plate will be removed and fixed again after the exchange. No removal of incorporated valve body (notice safety rules – pipes must be pressureless).

This facility is called the **LOHSE modular system** which offers the following advantages:

- simplified and less expensive holding of spare parts.
- in case of damage, actuating elements can be replaced inexpensively.
- if any valve drives have to be altered, replacement is easy and quick

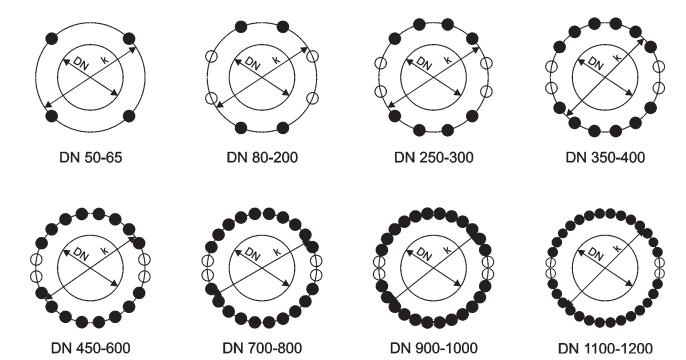
Protection guards (G)

According to machinery directive 2006/42/EG guards are complusory to shield all moving parts on automated gate valves. Protection guard of stainless steel.

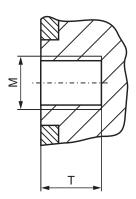




Flange bores for LOHSE COMPACT-valves according to DIN EN 1092-1, PN 10



DN [mm]	K [mm]	Z	М	T [mm]	Z1	Z2
50	125	4	M16	12	4	-
65	145	4	M16	12	4	-
80	160	8	M16	12	4	4
100	180	8	M16	12	4	4
125	210	8	M16	12	4	4
150	240	8	M20	16	4	4
200	295	8	M20	16	4	4
250	350	12	M20	20	8	4
300	400	12	M20	20	8	4
350	460	16	M20	20	12	4
400	515	16	M24	23	12	4
450	565	20	M24	30	16	4
500	620	20	M24	30	16	4
600	725	20	M27	35	16	4
700	840	24	M27	40	20	4
800	950	24	M30	45	20	4
900	1050	28	M30	45	24	4
1000	1160	28	M33	45	24	4
1100	1270	32	M33	50	28	4
1200	1380	32	M36	55	28	4



Z = total number of holes

Z1 = number of joint-holes

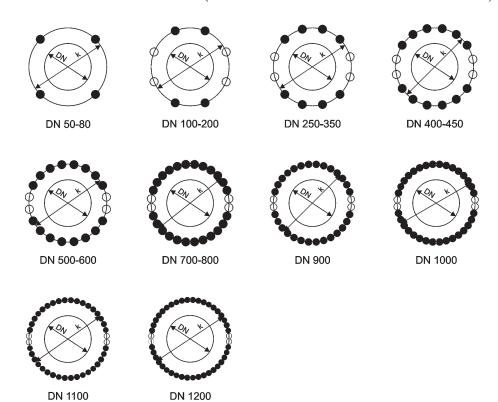
Z2 = number of through-going

bores

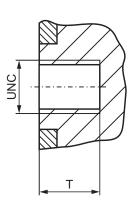
T = usable depth of thread



Flange bores for LOHSE COMPACT-valves according to ANSI B 16.5 Class 150 (≥ DN 700: ANSI B 16.47 Class 150)



DN [mm]	DN [inch]	K [mm]	K [inch]	Z	UNC	T [mm]	T [inch]	Z 1	Z2
50	2	120.6	4 3/4	4	5/8"-11	12	0.472	4	-
65	2.5	139.7	5 1/2	4	5/8"-11	12	0.472	4	-
80	3	152.4	6	4	5/8"-11	12	0.472	4	-
100	4	190.5	7 1/2	8	5/8"-11	12	0.472	4	4
125	5	215.9	8 1/2	8	3/4"-10	12	0.472	4	4
150	6	241.3	9 1/2	8	3/4"-10	16	0.630	4	4
200	8	298.5	11 3/4	8	3/4"-10	16	0.630	4	4
250	10	362	14 1/4	12	7/8"-9	20	0.787	8	4
300	12	431.8	17	12	7/8"-9	20	0.787	8	4
350	14	476.3	18 3/4	12	1"-8	20	0.787	8	4
400	16	539.8	21 1/4	16	1"-8	23	0.910	12	4
450	18	577.9	22 3/4	16	1 1/8"-7	30	1.181	12	4
500	20	635	25	20	1 1/8"-7	30	1.181	16	4
600	24	749.3	29 1/2	20	1 1/4"-7	35	1,378	16	4
700	28	863	34	28	1 1/4"-7	40	1.575	24	4
800	32	978	38 1/2	28	1 1/2"-6	45	1.772	24	4
900	36	1086	42 3/4	32	1 1/2"-6	45	1.772	28	4
1000	40	1200	47 1/4	36	1 1/2"-6	45	1.775	32	4
1100	44	1314	51 3/4	40	1 1/2"-6	50	1.969	36	4
1200	48	1422	56	44	1 1/2"-6	55	2.165	40	4



Z = total number of holes

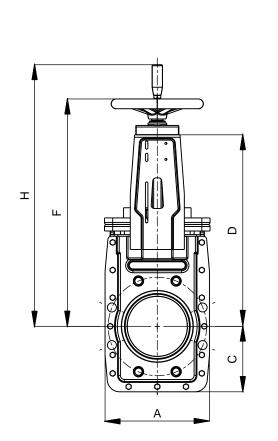
Z1 = number of joint-holes

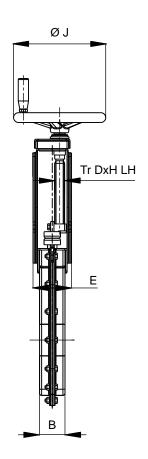
Z2 = number of through-going

T = usable depth of thread



COMPACT-valve sewage execution handwheel drive with non-rising stem





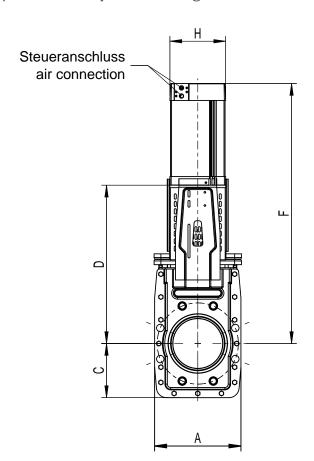
DN	PS [bar]	A	В	С	D	E	F	Н	ØJ	Tr D x H LH	weight ~[kg]
50	8	185	42	100	313	78	394	478	180	20 x 4	9
65	8	185	42	100	313	78	394	478	180	20 x 4	9
80	8	175	52	125	313	78	395	478	180	20 x 4	9
*)100	6	210	52	135	368	94	456	539	225	24 x 5	13
*)125	6	230	52	145	413	94	500	584	225	24 x 5	15
*)150	6	255	62	160	468	94	556	639	225	24 x 5	19
200	6	328	60	189	557	143	656	739	280	30 x 6	38
250	4	400	68	230	668	166	767	850	280	30 x 6	49
300	4	450	72	260	764	170	869	_	360	30 x 6	77
350	2.5	510	72	290	907	190	998	_	360	30 x 6	129
400	2.5	575	90	326	1059	190	1163	_	500	30 x 6	182
450	2.5	630	92	315	1200	208	1304	_	500	30 x 6	249
500	2.5	700	92	350	1265	228	1384	-	500	36 x 6	263
600	2.5	810	112	405	1495	268	1614	_	500	36 x 6	461

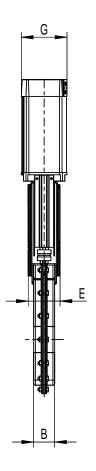
^{*)} opening DN - 3mm, full opening on request. Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (≥ DN 700: ANSI B 16.47 Class 150). Further sizes on request.

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COMPACT-valve sewage execution pneumatic cylinder and protection guard



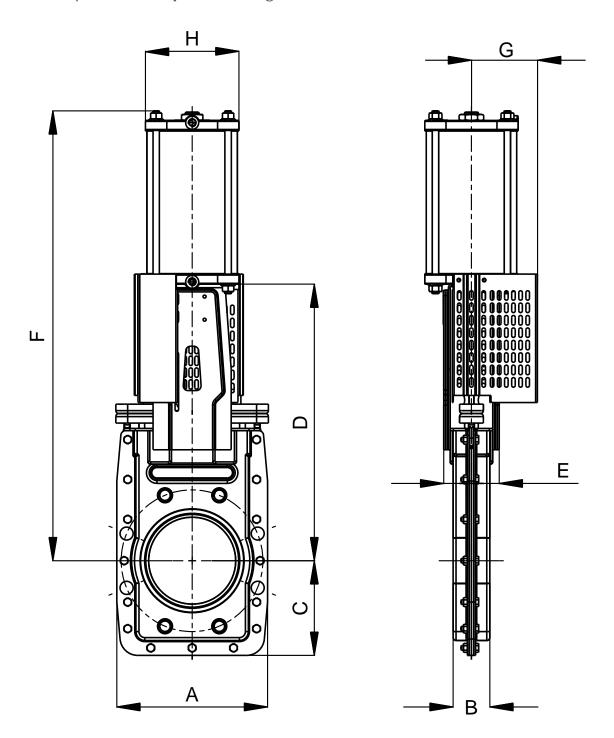


DN	PS [bar]	A	В	С	D	E	F	G	н	Zyl Ø	air con- nection	control ressure [bar]	weight ~[kg]
50	8	185	42	100	313	78	495	118	139	100	G 1/4"	6	11.2
65	8	185	42	100	313	78	510	118	139	100	G 1/4"	6	11.6
80	8	175	52	123	313	78	523	118	139	100	G 1/4"	6	11.6
*)100	6	210	52	135	368	94	596	118	139	100	G 1/4"	6	15.4
*)125	6	255	52	145	413	94	691	145	165	125	G 1/4"	6	20.4
*)150	6	255	62	160	468	94	768	145	165	125	G 1/4"	6	24.3
200	6	328	60	190	557	143	917	178	204	160	G 1/4"	6	48.5
250	4	400	68	230	668	166	1069	178	204	160	G 1/4"	6	65.5
300	4	450	72	260	764	170	1224	178	204	160	G 1/4"	6	78
350	2.5	510	72	290	907	190	1452	215	244	200	G 1/2"	6	156
400	2.5	575	90	326	1059	190	1650	215	244	200	G 1/2"	6	204
450	2.5	630	92	315	1200	190	1870	242	283	230	G 1/2"	6	310
500	2.5	700	92	350	1265	210	1985	242	283	230	G 1/2"	6	343

^{*)} Opening DN - 3mm, full opening on request. Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (≥ DN 700: ANSI B 16.47 Class 150); air connection acc. VDI/VDE 3845 (NAMUR). Further sizes on request.



COMPACT-valve sewage execution pneumatic cylinder and protection guard

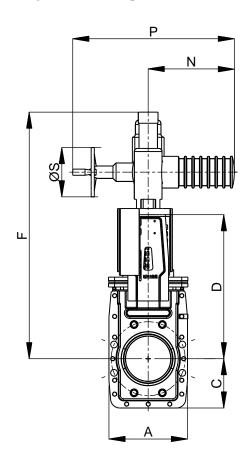


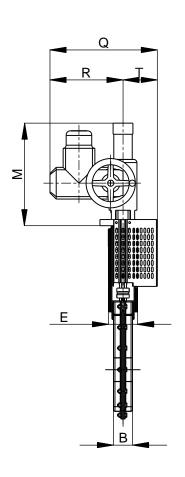
DN	PS [bar]	A	В	С	D	E	F	G	н	Zyl Ø	air con- nection	control ressure [bar]	weight ~[kg]
600	2.5	810	112	405	1495	268	2314	318	318	300	G 1/2"	6	517

Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (\geq DN 700: ANSI B 16.47 Class 150). Further sizes on request.



COMPACT-valve sewage execution electric drive and protection guard



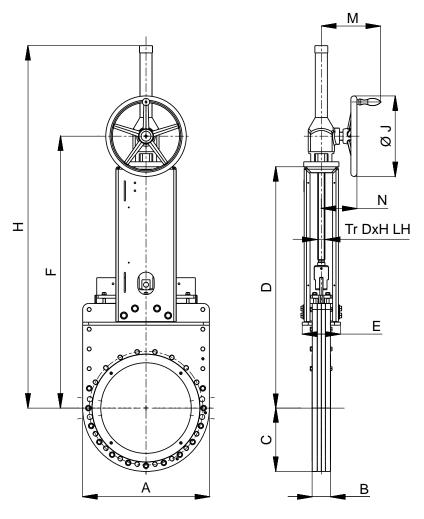


DN	PS [bar]	A	В	С	D	E	F	М	N	Р	Q	R	øs	Т	stem Tr DxH	closing time [s]	weight ~[kg]
50	8	185	42	100	313	78	646	333	280	515	349	237	160	112	20 x 4	18	32
65	8	185	42	100	313	78	646	333	280	515	349	237	160	112	20 x 4	23	32
80	8	175	52	125	313	78	646	333	280	515	349	237	160	112	20 x 4	28	32
*)100	6	210	52	135	368	94	701	333	280	515	349	237	160	112	24 x 5	27	37
*)125	6	230	52	145	413	94	746	333	280	515	349	237	160	112	24 x 5	34	38
*)150	6	255	62	160	468	94	801	333	280	515	349	237	160	112	24 x 5	41	42
200	6	328	60	190	557	143	902	345	355	536	373	247	200	126	30 x 6	45	58
250	4	400	68	230	668	166	1013	345	355	536	373	247	200	126	30 x 6	56	84
300	4	450	72	260	764	170	1202	438	355	536	373	247	200	126	30 x 6	67	96
350	2.5	510	72	290	907	190	1350	443	355	536	389	247	200	142	36 x 6	78	151
400	2.5	575	90	326	1059	190	1602	543	355	536	393	247	200	146	36 x 6	90	198
450	2.5	630	92	315	1200	208	1808	608	285	713	436	285	315	151	36 x 6	102	304
500	2.5	700	92	350	1265	228	1873	608	380	713	436	285	315	151	36 x 6	115	328
600	2.5	810	112	405	1495	268	2203	708	380	713	446	285	315	161	44 x 7	138	554

^{*)} Opening DN - 3mm, full opening on request. Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (≥ DN 700: ANSI B 16.47 Class 150). Further sizes on request.



COMPACT-valve sewage execution bevel gear box handwheel



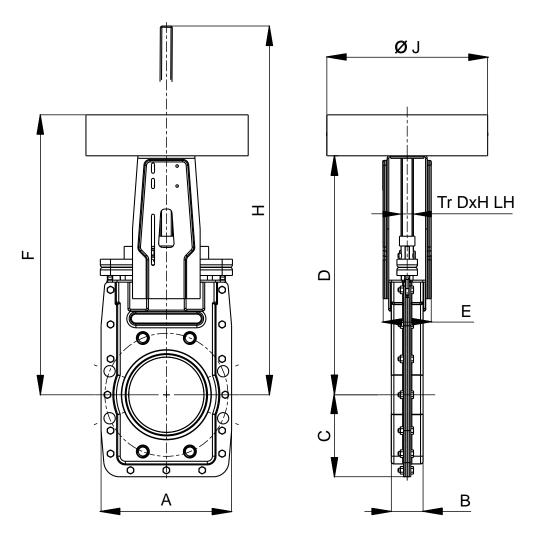
DN	PS [bar]	A	В	С	D	Е	F	н	ØJ	М	Z	Tr D x H LH	weight ~[kg]
200	6	328	60	190	557	143	704	909	360	278	174	30 x 6	55
250	4	400	68	230	668	166	815	1070	360	278	174	30 x 6	72
300	4	450	72	260	764	170	911	1216	360	278	174	30 x 6	83
350	2.5	520	72	290	907	190	1059	1414	400	295	185	36 x 6	145
400	2.5	578	90	326	1059	190	1211	1611	400	295	185	36 x 6	195
450	2.5	630	92	315	1200	208	1352	1802	400	295	185	36 x 6	273
500	2.5	700	92	350	1265	228	1455	1947	400	340	222	36 x 6	292
600	2.5	810	112	405	1495	268	1685	2250	500	340	222	44 x 7	493
700	1.5	960	150	480	1756	307	1946	2422	500	340	222	44 x 7	1075
800	1.5	1060	150	530	1976	307	2166	2927	500	340	222	44 x 7	1265
900	1.5	1170	160	585	2108	311	2307	3159	500	340	222	44 x 7	1473

Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (\geq DN 700: ANSI B 16.47 Class 150). Further sizes on request.

Ver. 2130 subject to change



COMPACT-valve sewage execution spocket drive



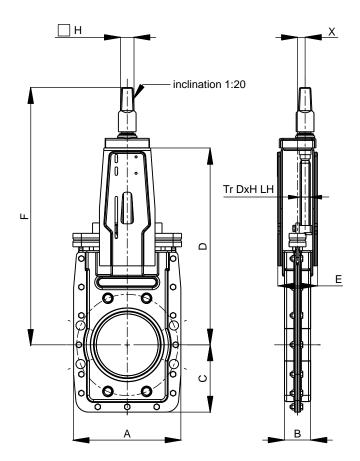
DN	PS [bar]	A	В	С	D	E	F	Н	ØJ	Tr D x H LH	weight ~[kg]
50	8	185	42	100	313	78	394	397	274	20 x 4	14
65	8	185	42	100	313	78	394	412	274	20 x 4	14
80	8	175	52	125	313	78	394	437	274	20 x 4	14
*)100	6	210	52	135	368	94	447	520	314	24 x 5	18
*)125	6	230	52	145	413	94	492	595	314	24 x 5	21
*)150	6	255	62	160	468	94	547	665	314	24 x 5	25
200	6	328	60	190	557	143	636	821	394	30 x 6	50
250	4	400	68	230	668	166	747	981	394	30 x 6	66
300	4	450	72	260	764	170	843	1131	394	30 x 6	87
350	2.5	510	72	290	907	190	1000	1350	516	36 x 6	133
400	2.5	575	90	326	1059	190	1152	1550	516	36 x 6	202

^{*)} Opening DN - 3mm, full opening on request . Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (≥ DN 700: ANSI B 16.47 Class 150). Further sizes on request.



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COMPACT-valve sewage execution square head



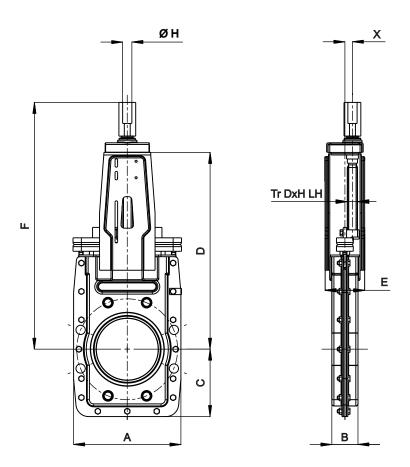
DN	PS [bar]	A	В	С	D	E	F	н	X	Tr D x H LH	weight ~[kg]
50	8	185	42	100	313	78	455	32	15	20 x 4	9
65	8	185	42	100	313	78	455	32	15	20 x 4	10
80	8	175	52	125	313	78	456	32	15	20 x 4	10
*)100	6	210	52	135	368	94	512	32	18	24 x 5	13
*)125	6	230	52	145	413	94	557	32	18	24 x 5	15
*)150	6	255	62	160	468	94	612	32	18	24 x 5	18
200	6	328	60	190	557	143	707	32	22	30 x 6	38
250	4	400	68	230	668	166	818	32	22	30 x 6	51
300	4	450	72	260	764	170	914	32	22	30 x 6	67
350	2.5	510	72	290	907	190	1043	32	26	36 x 6	96
400	2.5	575	90	326	1059	190	1195	32	26	36 x 6	136
450	2.5	630	92	315	1200	208	1336	32	28.5	36 x 6	261
500	2.5	700	92	350	1265	228	1416	32	35	36 x 6	311
600	2.5	810	112	405	1495	268	1646	32	35	44 x 7	468

^{*)} Opening DN - 3mm, full opening on request . Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (\geq DN 700: ANSI B 16.47 Class 150). Further sizes on request.

Ver. 2130 subject to change



COMPACT-valve sewage execution round sleeve



DN	PS [bar]	A	В	С	D	E	F	Н	X	Tr D x H LH	weight ~[kg]
50	8	185	42	100	313	78	430	20	15	20 x 4	9
65	8	185	42	100	313	78	430	20	15	20 x 4	10
80	8	175	52	125	313	78	431	20	15	20 x 4	10
*)100	6	210	52	135	368	94	487	22	18	24 x 5	13
*)125	6	230	52	145	413	94	531	22	18	24 x 5	15
*)150	6	255	62	160	468	94	587	22	18	24 x 5	18
200	6	328	60	190	557	143	692	25	22	30 x 6	38
250	4	400	68	230	668	166	803	25	22	30 x 6	51
300	4	450	72	260	764	170	899	30	22	30 x 6	67
350	2.5	510	72	290	907	193	1048	30	26	30 x 6	96
400	2.5	575	90	326	1059	190	1200	30	26	30 x 6	136
450	2.5	630	92	315	1200	208	1341	30	28.5	30 x 6	231
500	2.5	700	92	350	1265	228	1421	35	35	36 x 6	311
600	2.5	810	112	405	1495	268	1651	35	35	36 x 6	468

^{*)} Opening DN - 3mm, full opening on request. Dimensions in mm, flange dimensions to DIN EN 1092-1, PN 10 or ANSI B 16.5 Class 150 (≥ DN 700: ANSI B 16.47 Class 150). Further sizes on request.



Our agencies

Germany + Switzerland MARTIN LOHSE GmbH

Unteres Paradies 63 89522 Heidenheim Phone: +49 7321 755-0 sales@lohse-gmbh.de www.lohse-gmbh.de

Australia, New Zealand, Indonesia, Singapore, Malaysia

P.T. VOITH PAPER

II. Permata V Lot EE - 1 Kawasan Industri KIIC Karawang 41361, INDONESIA Phone: +62 267 419 719 Fax: +62 267 419 717

Austria (Papier- + Zellstoffindustrie, France, MA, TN, DZ Abwasser + Kläranlagen) + CZ, SK, SLO, SRB, HR, H

Handel Mazzetti-Str. 85 3100 St. Pölten Phone: +43 2742 77366 Fax: +43 2742 77366 office@industriearmaturen.at

Austria

Klinger Gebetsroither CmbH & Co KG

Am Kanal 8-10 2352 Gumpoldskirchen Phone: +43 2252 60 71 00 3029 Fax: +43 2252 60 71 00 3010 gerhard.praxmarer@gebetsroither. www.gebetsroither.at

Belgium

Hanwel Belgium N.V.

Winninglaan 15 9140 Temse Phone: +32 3 7110353 Fax: + 32 3 7110579 info@hanwel.be www.hanwel.be

Chile

INTERTECH

Prat 116, Of 31 Curicó, Chile phone +56.075.322033 www.inter-tech.cl n.flores@inter-tech.cl

People's Rep. Of China

Shanghai Fier Mechanical Co. LTD

Room B4, 15/F HuaFu Bldg. No. 585 LongHua xi Rd. ShangHai, China 200232 Phone: +86 21 54591038 Fax: +86 21 54240616 MP: 13611665381 shfier@163.com www.fier.com.cn

Denmark

Uni-Valve A/S

Sydvestvej 138 – 140 2600 Glostrup Phone: +45 43 438200 Fax: +45 43 437475 mail@uni-valve.com www.uni-valve.com

Finland

KLINGER Finland Oy Tinankuja 3

02430 Masala Phone: +358 10 4001011 info@klinger.fi www.klinger.fi

T.N.P.

30 Boussegré 58140 Lormes Phone: +33 1 559711-11 Fax: +33 1 48835207 contact@tnp.fr www.tnp.fr

Great Britain Voith Turbo Ltd.

6 Beddington Farm Road Croydon, Surrey CRO, 4XB Phone: +44 208 6673013 Fax: +44 208 6670403

matthew.healy@voith.com

Greece

kopoulos, BSc.

Metron Str. 28 17123 Nea Smyrni-Athens Phone: +30 6 98 305 10 70 n.mikopoulos@nm-bc.com

India

Antrieb Technik Private Limited

59 (old 359) Sidco Industrial Estate Ambattur Chennai-600 098 Tamilnadu / INDIA Phone: +91 44 262-58303 Fax: +91 44 2819-3718 antrieb.technik@gmail.com

Israel

P.B.A Wiesner Agencies Ltd.

P. O. Box 4622 Petach-Tikva 49277 Phone: +972 3 9052111 Fax: +972 3 9052110 ofra@pba.co.il

Italy

Techno Paper S.R.L.

Viale Certosa 269 20151 Milano (MI) Phone: +39 02 78627750 Fax: +39 02 45471638 info@techno-paper.com www.techno-paper.com

Japan

Voith IHI Paper Technology Co.Ltd.

River City M-SQUARE 7F 2-1-6 Tsukuda, Chuo-ku 1040051 Tokyo Phone: +81 3 6221 3108 Fax: +81 3 6221 3126

C.S-Autom

#804 Sejung Technovalley 279-5 Songjeong-Dong Heungdeok-Gu Cheongju-Si South Korea. 361-290 Phone: +82 43 276 1332 Fax: +82 43 278 1332 changseol@korea.com

Netherlands

Jan Tinbergenstraat 209

7559 SP Hengelo The Netherlands Phone: +31 74 2650000 Fax: +31 74 2650001 verkoop@hanwel.com www.hanwel.com

Norway

KSB Norge AS Haugenveien 29

1400 SKI Phone: +47 96 900 900 firmapost@ksb.com www.ksb.com/ksb-no

Philippines

R. Dan and Co., Inc.

Lot 6-9 Block 5 Greenway Business Bulihan, Silang, Cavite Philippines 4118 Phone: +63 960 690 0244 ester.poe@robertdan.com.ph www.robertdan.com.ph

Poland

Waldemar Kulicki

ul. Heweliusza 37/4 87-148 Papowo Toruńskie Phone: +48 509 46 64 25 waldemar-kulicki@wp.pl www.wkulicki.eu



Rep. of South Africa Voith Turbo (Pty) Ltd

P.O. Box 13171 Witfield, 1467 Gauteng, SOUTH AFRICA Phone: +27 11 418 4000 Fax: +27 11 418 4080 info.vtza@voith.com

www.rsa.voithturbo.com

Spain, Portugal

CELPAP EQUIPOS, S.L.

C/Amposta, 14-18 08174 Sant Cugat del Vallés (Barcelona) Phone +34 93 415 18 75 celpap@celpap.com www.celpap.com

Sweden

Sagbäcksvägen 3B 43736 Lindome Phone: +46 31 992500 Fax: +46 31 992503 info@paventiler.se www.paventiler.se

Taiwan

hen Engineering Co., Ltd.

3F-3, No. 151, Sec. 4, Hsin-Yi Road, Taipei, Taiwan, R.O.C. Phone: +886 22 7056185 Fax: +886 22 7045967 echen123@ms15.hinet.net

Thailand

Weston Myer Ltd

8 Soi Seri-Thai 58 Seri-Thai Road 10510 Minburi Bangkok Phone: +66 2 3745869 Fax: +66 2 375-1179 comm1@westonmyer.com

Sanrep Kağit San. ve Tic. Ltd. Şti.

Altıyol, Kusdili Caddesi No:19/7 H.Fazlıoğlu İş Merkezi 34714 Kadıköy – İSTANBUL Phone: +90 216 345 40 48 Fax: +90 216 330 73 12 sanrep@sanrep.com www.sanrep.com

USA, Canada, Mexico

Voith Paper Inc.

2200 N. Roemer Rd. Appleton, WI 54912-2237 Phone: +1 920 – 358 – 2396 Fax: +1 920 - 731 - 5126 VPAWSpareParts@voith.com