



# Oracle Sheet metal Tool Specification Form

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Document Number and Revision: 913-3566 rev 03

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Part Name: \_\_\_\_\_ Part Number: \_\_\_\_\_ Rev Level: \_\_\_\_\_

Est. Pieces/Year: \_\_\_\_\_ Est. Tool Life: \_\_\_\_\_ Tool Class: \_\_\_\_\_

## Tool Type

	Quantity/or No?	Price US\$
NC Tools:		
Press Brake Tool(s):		
Utilized Tools(s):		
Full Progressive:		
Prog, Strip feed:		
Blanking Die(s):		
Compound Dies(s):		
Stage Form Tool(s):		
Other (Specify):		

	Component	Tool Steels	Hardness	Thickness
Die Cutting:				
Pierce Punches:				
Wire Cut Punches:				
Shear Punches:				
Form Punches:				
Strippers:				
Form Pads:				
Retainers:				
Gauging Guides:				

**Special Tool Features**

Yes/No
In Die Tapping:
In Die Clinching:
In Die Coining:
Die Protection:
Cam Forming:
Hardware Sensors:
Other(Specify):

**Tool Specifications**

# of Tools:	
Run Rate:	
Tool Size	
Press Tonnage	
Shut Height:	
Process Cap/Month:	

**Secondary Tooling**

Assembly Fixtures:  
 Riveting Fixtures:  
 Spot Welding Fixtures:  
 Production Weld Fixtures:  
 Finishing Fixtures:  
 Drill Jigs/Fixtures:  
 Silkscreen/Pad Print Fix:  
 Silkscreen/Pad Print Tools/AW:  
 Placement Fixtures:  
 Other (Specify):

Price US \$	Yes/No

**Requirements**

Please specify expected DPM for this tool:  
 Expected Delivery Date:  
 Please list the SPC dims to be monitored (if different from the CTFs on print):  
 Agree to tolerances on 2D Print?  
 If no, please specify problem dims/desired tol:


**US \$ Price (FOB Toolmaker)**

Tooling:	
Spares:	
Auxiliaries:	
Shipping:	
Tool Design:	
Other (Specify):	
Total:	\$0

**Comments**


**Piece Costing Data**

Raw Metal(s):	Piece Cost	Raw Matl \$/Ton	Material Type	Qty	Total Cost	DPM	Cap./Mo.	Leadtime
Item: _____								

Hardware/Other Matl	Piece Cost	Standard/Unique	Hardware #'	Qty	Total Cost	DPM	Capacity	Leadtime
Item: _____								
Item: _____								
Item: _____								
Packaging, if not used directly in a top level assembly								

Labor Costs	Burden Piece\$	Burdened Rate	Notes	Qty	Total Cost	DPM	Capacity	Leadtime
Press Machine (Initial)								
Press Brakes								
Coining								
Hardware Installation								
Silkscreen/Pad Printing								
Joining: Riveting								
Joining: Welding								
Packaging, see above								
Lead Times should be shown in business days								
					<b>Grand Total Pc Cost:</b>	<b>\$0.00</b>		

## Approvals for Tool Construction or Change

Design Engineering: \_\_\_\_\_ Date \_\_\_\_\_

Operations Engineering: \_\_\_\_\_ Date \_\_\_\_\_

Supply Program Manager: \_\_\_\_\_ Date \_\_\_\_\_

External Manufacturer  
(if applicable): \_\_\_\_\_ Date \_\_\_\_\_

	Requested	PRQ Number	P.O. Number	Asset Tag Number
Purchase Requisition:				

## Document History

REV	DATE	DESCRIPTION OF CHANGE	CHANGE ORIGINATOR
01	April 4, 2004	Initial release	N/A
02	12/4/2013	Updated from Sun to Oracle	N/A
03	01/10/2022	Updated from WWOPS SPARC Engineering to Oracle. Moved to Redwood format. No content changes.	N/A

## Related Information

Review Version:	A	Reason for Review:	Updated from WWOPS SPARC Engineering to Oracle. Moved to Redwood format. No content changes.

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