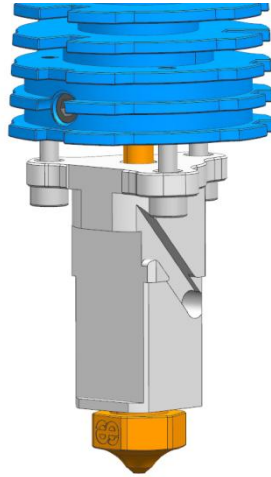
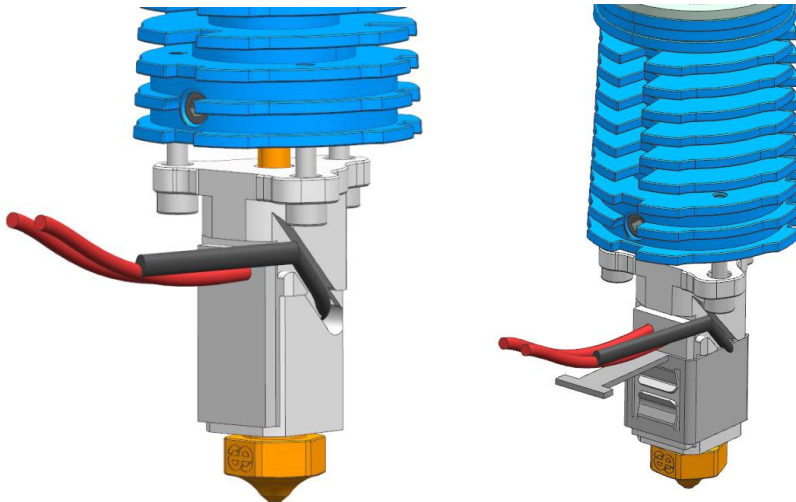


Assembly Instruction

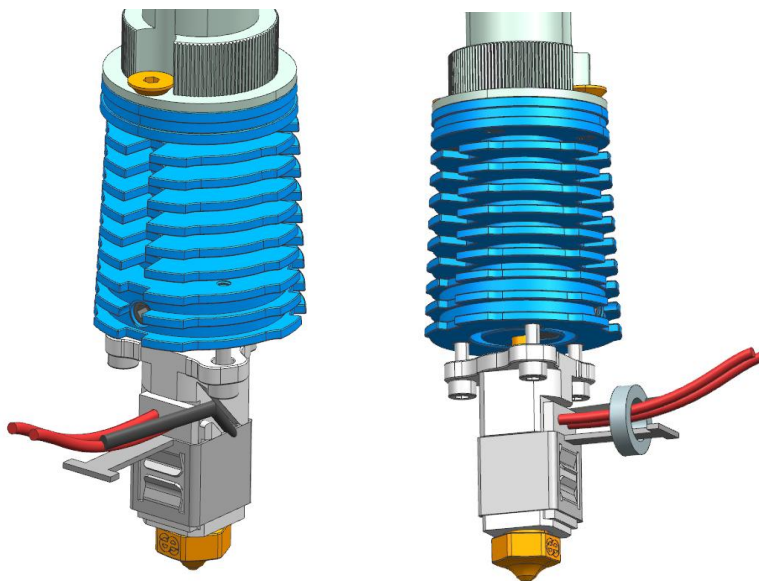
1. Apply thermal grease evenly to the groove surface of the heatblock and the small holes on the side. Install the ceramic heater into the groove after applying the thermal grease, insert the thermistor chip into the bottom of the small holes, and route the cable along the cable groove.



2. The handle side of the leaf spring is the front side, which is in the same direction as the cable alignment. Sleeve the leaf spring from the bottom of the heatblock until they reach the limit steps on both sides, at which point the thermistor is fixed to the ceramic heater.

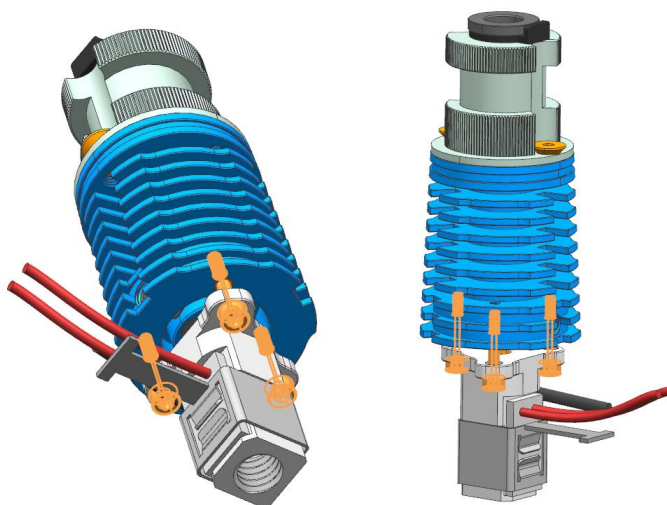


3. Use a cable tie to secure the ceramic heater and thermistor cable section in the groove at the top of the shrapnel handle, slightly hooped.

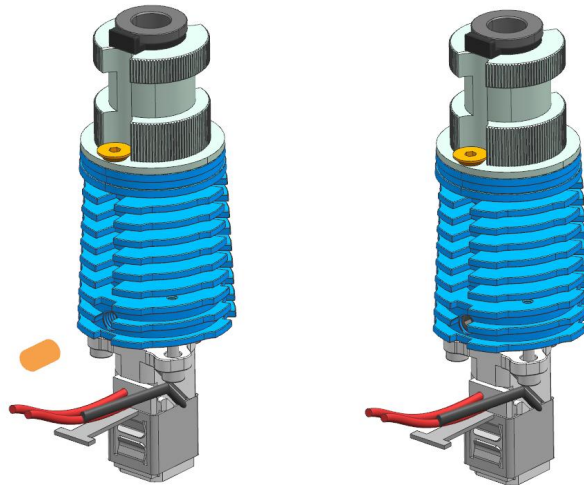


4. Align the three support pillars at the bottom of the heatsink assembly with the three round holes of the heatblock (the direction of the cables on the heatblock is staggered from the position of the top cable of the heatsink) and screw on the titanium alloy screws M1.6x9.3.

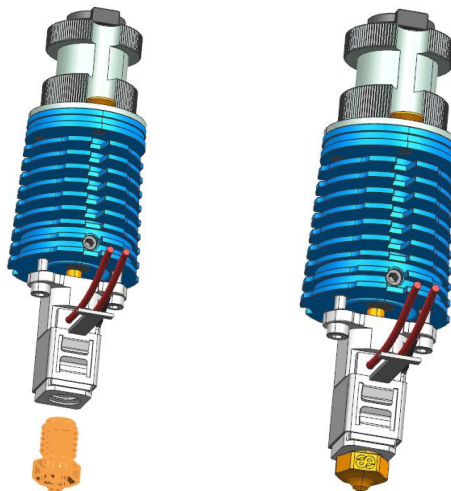
(Note: When assembling, use 0.1Nm torque to lock these 3 titanium alloy screws at the same time, otherwise it will easily lead to deformation of the heatbreak. The gap between the heatblock and heatsink is about 2.5mm)



5. Tighten the M3x6 jackscrews on the heatsink against the plug core groove.



6. Install the nozzle by hot tightening.



7. Finally, install the silicone sock to the heatblock.

