

# Student Workbook with Solutions

Heecheon You

*Pohang University of Science and Technology*

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# Applied Statistics and Probability for Engineers

Third Edition

Douglas C. Montgomery

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*Arizona State University*



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This book is dedicated to:

*Jiyeon, Sophia, Jaechang, Sookhyun, Young, and Isik*

# Preface

## Objectives of the Book

As a supplement of *Applied Statistics and Probability for Engineers* (3<sup>rd</sup> edition) authored by Drs. Douglas C. Montgomery and George C. Runger (abbreviated by MR hereinafter), this book is developed to serve as an effective, learner-friendly guide for students who wish to establish a solid understanding of probability and statistics. First, this study guide outlines learning goals and presents detailed information accordingly; this goal-oriented presentation is intended to help the reader see the destination before learning and check his/her achievement after learning. Second, this book helps the reader build both scientific knowledge and computer application skill in probability and statistics. Third, this book provides concise explanations, step-by-step algorithms, comparison tables, graphic charts, daily-life examples, and real-world engineering problems, which are designed to help the reader to efficiently learn concepts and applications of probability and statistics. Lastly, this book covers essential concepts and techniques of probability and statistics; thus, the reader who has interest in the advanced topics indicated as CD only in MR should refer to the MR CD.

## Features of the Book

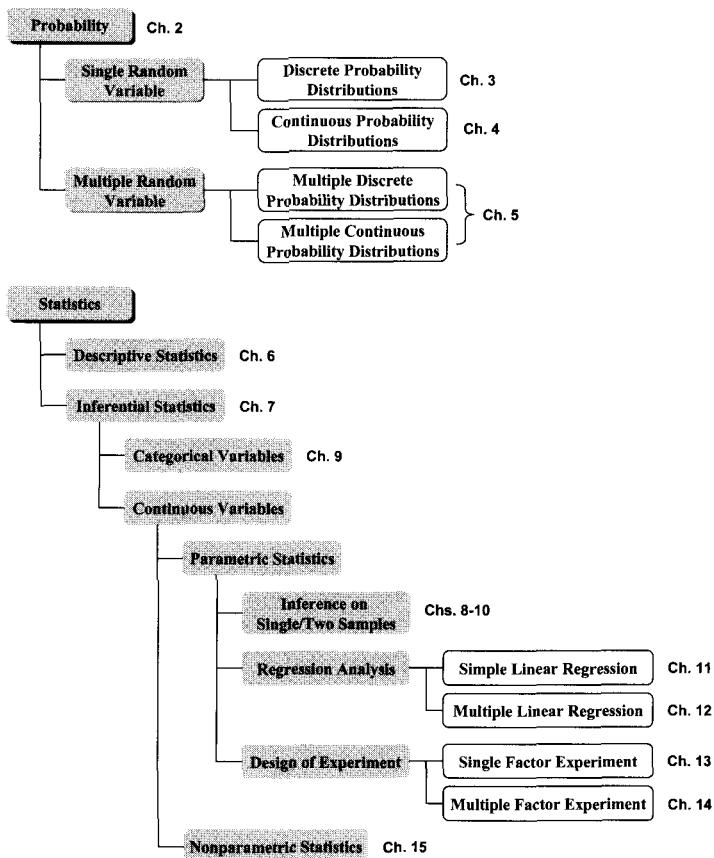
The reader will enjoy the following learner-friendly features of the book:

- *Learning Goals*: Each section starts with a list of learning goals which states topics covered and competency levels targeted.
- *Organized, Concise Explanation*: According to the learning goals defined, topics are presented with concise, clear explanations.
- *Learning Aids*: Tables, charts, and algorithms are provided wherever applicable to help the reader form integrated mental pictures by contrasting or visualizing concepts and techniques.
- *Easy-to Understand Examples*: For topics requiring problem-solving practices, daily-life examples (which are readily understandable) are used to help the reader better see the application process of statistical techniques.
- *Engineering-Context Exercises*: Together with daily-life examples, engineering problems (selected from exercises in the MR textbook; the original exercise numbers are indicated) are used to have the reader explore the application of statistical techniques to the real-world engineering domain.
- *Complete Solutions of Exercises*: At the end of each chapter, complete solutions of exercises are provided so that the reader checks his/her own answers with ease.
- *Software Demonstration*: To help students learn use of Excel and Minitab (student version) in solving probability and statistics problems, respectively, step-by-step directions and screen snapshots are provided for examples as applicable.

## Organization of the Book

This book presents various topics of probability and statistics with the structure displayed in the figure on next page. Chapters 2 through 5 describe probability and probability distributions. After explaining fundamental concepts, rules, and theorems of

probability, this book presents various discrete and continuous probability distributions of single and multiple random variables. Then, chapters 6 through 15 explain descriptive and inferential statistics. Descriptive statistics deals with measures and charts to describe collected data, whereas inferential statistics covers categorical data analysis, statistical inference on single/two samples, regression analysis, design of experiment, and nonparametric analysis.



## Acknowledgements

I would like to express my considerable gratitude to Jenny Welter for her sincere support, trust, and encouragement in developing this book. I also wish to thank Drs. Douglas C. Montgomery and George C. Runger at Arizona State University for their pleasant partnership and helpful advice in producing this book. Finally, I greatly appreciate the insightful feedback and useful suggestions from the professors and students who reviewed the various parts of the manuscript: Dr. Yasser M. Dessouky at San Jose State University; Major Brian M. Layton at U.S. Military Academy; Dr. Arunkumar Pennathur at University of Texas at El Paso; Dr. Manuel D. Rossetti at University of Arkansas; Dr. Bruce Schmeiser at Purdue University; Dr. Lora Zimmer at Arizona State University; Christi Barb, Shea Kupper, Maria Fernanda Funez-Mejia, Tram Huynh, Usman Javaid, Thuan Mai, Prabaharan Veluswamy, Cheewei Yip, and Ronda Young at Wichita State University. Without their invaluable contributions, this book may not have been completed. Peace be with them all.

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# 1

# The Role of Statistics in Engineering

## OUTLINE

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- |   |  |
|---|--|
| 1-1 The Engineering Method and Statistical Thinking | 1-3 Mechanistic and Empirical Models   |
| 1-2 Collecting Engineering Data                     | 1-4 Probability and Probability Models |
- 

## 1-1 The Engineering Method and Statistical Thinking

### Learning Goals

- Explain engineering problem solving process.
- Describe the application of statistics in the engineering problem solving process.
- Distinguish between enumerative and analytic studies.

#### Engineering Problem Solving Process

Engineers develop practical solutions and techniques for engineering problems by applying scientific principles and methodologies. Existing systems are improved and/or new systems are introduced by the engineering approach for better harmony between humans, systems, and environments.

In general, the engineering problem solving process includes the following steps:

1. **Problem definition:** Describe the problem to solve.
2. **Factor identification:** Identify primary factors which cause the problem.
3. **Model (hypothesis) suggestion:** Propose a model (hypothesis) that explains the relationship between the problem and factors.
4. **Experiment:** Design and run an experiment to test the tentative model.
5. **Analysis:** Analyze data collected in the experiment.
6. **Model modification:** Refine the tentative model.
7. **Model validation:** Validate the engineering model by a follow-up experiment.
8. **Conclusion (recommendation):** Draw conclusions or make recommendations based on the analysis results.

(Note) Some of these steps may be iterated as necessary.

**Application of Statistics**

Statistical methods are applied to interpret data with variability. Throughout the engineering problem solving process, engineers often encounter data showing variability. Statistics provides essential tools to deal with the observed variability. Examples of the application of statistics in the engineering problem solving process include, but are not limited to, the following:

1. Summarizing and presenting data: numerical summary and visualization in descriptive statistics (Chapter 6).
2. Inferring the characteristics (mean, median, proportion, and variance) of single/two populations:  $z$ ,  $t$ ,  $\chi^2$ , and  $F$  tests in parametric statistics (Chapters 7-10); signed, signed-rank, and rank-sum tests in nonparametric statistics (Chapter 15).
3. Testing the relationship between variables: correlation analysis (Chapter 11); categorical data analysis (Chapter 8).
4. Modeling the causal relationship between the response and independent variables: regression analysis (Chapters 11-12); analysis of variance (Chapters 13-14).
5. Identifying the sources of variability in response: analysis of variance (Chapters 13-14).
6. Evaluating the relative importance of factors for the response variable: regression analysis (Chapter 12); analysis of variance (Chapter 14).
7. Designing an efficient, effective experiment: design of experiment (Chapters 13-14).

These applications would lead to development of general laws and principles such as Ohm's law and design guidelines.

**Enumerative vs. Analytic Studies**

Two types of studies are defined depending on the use of a sample in statistical inference:

1. **Enumerative study:** Makes an inference to the well-defined population from which the sample is selected. (e.g.) defective rate of products in a lot
2. **Analytic study:** Makes an inference to a future (conceptual) population. (e.g.) defective rate of products at a production line

## 1-2 Collecting Engineering Data

**Learning Goals**

- Explain three methods of data collection: retrospective study, observational study, and designed experiment.

**Data Collection Methods**

Three methods are available for data collection:

1. **Retrospective study:** Use existing records of the population. Some crucial information may be unavailable and the validity of data be questioned.
2. **Observational study:** Collect data by observing the population with as minimal interference as possible. Information of the population for some conditions of interest may be unavailable and some observations be contaminated by extraneous variables.
3. **Designed experiment:** Collect data by observing the population while controlling conditions on the experiment plan. The findings would obtain scientific rigorousness through deliberate control of extraneous variables.

## 1-3 Mechanistic and Empirical Models

### Learning Goals

- Explain the difference between mechanistic and empirical models.

Mechanistic  
vs.  
Empirical  
Models

Models (explaining the relationship between variables) can be divided into two categories:

1. **Mechanistic model:** Established based on the underlying theory, principle, or law of a physical mechanism.

$$\text{(e.g.) } I = \frac{E}{R} + \epsilon \quad (\text{Ohm's law})$$

where:  $I$  = current,  $E$  = voltage,  $R$  = resistance, and  $\epsilon$  = random error

2. **Empirical model:** Established based on the experience, observation, or experiment of a system (population) under study.

$$\text{(e.g.) } y = \beta_0 + \beta_1 x + \epsilon$$

where:  $y$  = sitting height,  $x$  = stature, and  $\epsilon$  = random error

## 1-4 Probability and Probability Models

### Learning Goals

- Describe the application of probability in the engineering problem solving process.

Application of  
Probability

Along with statistics, the concepts and models of probability are applied in the engineering problem solving process for the following:

1. Modeling the stochastic behavior of the system: discrete and continuous probability distributions.
2. Quantifying the risks involved in statistical inference: error probabilities in hypothesis testing.
3. Determining the sample size of an experiment for a designated test condition: sample size selection

# 2 Probability

## OUTLINE

- 
- |  |                      |
|--|----------------------|
| 2-1 Sample Spaces and Events                   | 2-6 Independence     |
| 2-2 Interpretations of Probability             | 2-7 Bayes' Theorem   |
| 2-3 Addition Rules                             | 2-8 Random Variables |
| 2-4 Conditional Probability                    | Answers to Exercises |
| 2-5 Multiplication and Total Probability Rules |                      |
- 

## 2-1 Sample Spaces and Events

### Learning Goals

- Explain the terms *random experiment*, *sample space*, and *event*.
- Define the sample space and events of a random experiment.
- Define a new joint event from existing events by using set operations.
- Assess if events are mutually exclusive and/or exhaustive.
- Use a Venn diagram and/or tree diagram to display a sample space and events.

**Random Experiment** When different outcomes are obtained in repeated trials, the experiment is called a random experiment. Some sources of the variation in outcomes are controllable and some are not in the random experiment.

(e.g.) Sources of variability in testing the life length of an INFINITY light bulb

- (1) Material
- (2) Manufacturing process
- (3) Production environment (temperature, humidity, etc.)
- (4) Measurement instrument
- (5) Drift of current
- (6) Observer

**Sample Space ( $S$ )** A sample space is the set of possible outcomes of a random experiment (denoted as  $S$ ). Two types of sample space are defined:

1. **Discrete Sample Space:** Consists of finite (or countably infinite) outcomes.  
(e.g.) Tossing a coin:  $S = \{\text{head, tail}\}$
2. **Continuous Sample Space:** Consists of infinite and innumerable outcomes.  
(e.g.) The life length of the INFINITY light bulb ( $X$ ):  $S = \{x; x \geq 0\}$

**Event ( $E$ )** An event is a subset of the sample space of a random experiment (denoted by  $E$ ).

**Set Operations** Three set operations can be applied to define a new joint event from existing events:

1. **Union** ( $E_1 \cup E_2$ ): Combines all outcomes of  $E_1$  and  $E_2$ .
2. **Intersection** ( $E_1 \cap E_2$ ): Includes outcomes that are common in  $E_1$  and  $E_2$ .
3. **Complement** ( $E'$  or  $\bar{E}$ ): Contains outcomes that are not in  $E$ . Note that  $(E')' = E$ .

**Laws for Set Operations** The following laws are applicable to the set operations:

**1. Commutative Law**

- $E_1 \cap E_2 = E_2 \cap E_1$
- $E_1 \cup E_2 = E_2 \cup E_1$

**2. Distributive Law**

- $(E_1 \cap E_2) \cup E_3 = (E_1 \cup E_3) \cap (E_2 \cup E_3)$
- $(E_1 \cup E_2) \cap E_3 = (E_1 \cap E_3) \cup (E_2 \cap E_3)$

**3. DeMorgan's Law**

- $(E_1 \cap E_2)' = E_1' \cup E_2'$
- $(E_1 \cup E_2)' = E_1' \cap E_2'$

**Mutually Exclusive/  
Exhaustive Events** A collection of events  $E_1, E_2, \dots, E_k$  is said to be mutually exclusive (see Figure 2-1), if the events do not have any outcomes in common, i.e.,

$$E_i \cap E_j = \emptyset \text{ for all pairs } (i, j), i \neq j$$

Next, the collection of events  $E_1, E_2, \dots, E_k$  is said to be exhaustive (see Figure 2-1), if the union of the events is equal to  $S$ , i.e.,

$$E_1 \cup E_2 \cup \dots \cup E_k = S$$

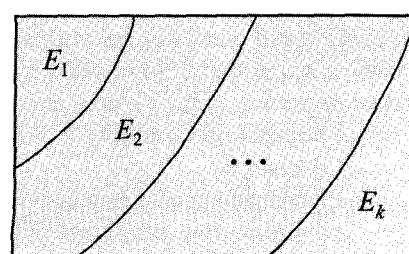


Figure 2-1 Mutually exclusive and exhaustive events.



**Example 2.1**

Two dice are cast at the same time in an experiment.

1. **(Sample Space)** Define the sample space of the experiment.

- ☞ The sample space is  $S = \{(x, y); x = 1, \dots, 6, y = 1, \dots, 6\}$ , where  $x$  and  $y$  represent the outcome of each die. Since there are 6 possible outcomes with the first and second dice each, the sample space consists of a total of  $6 \times 6 = 36$  outcomes.
2. **(Event)** Of the sample space, find the pairs whose sum is 5 ( $E_1$ ) and the pairs whose first die is odd ( $E_2$ ).

**Example 2.1**  
(cont.)

- $E_1 = \{(1, 4), (2, 3), (3, 2), (4, 1)\}$   
 $E_2 = \{(1, 1), (1, 2), (1, 3), (1, 4), (1, 5), (1, 6),$   
 $(3, 1), (3, 2), (3, 3), (3, 4), (3, 5), (3, 6),$   
 $(5, 1), (5, 2), (5, 3), (5, 4), (5, 5), (5, 6)\}$

3. (Set Operation) Find  $E_1 \cup E_2$ ,  $E_1 \cap E_2$ , and  $E'_2$ .

- $E_1 \cup E_2 = \{(1, 1), (1, 2), (1, 3), (1, 4), (1, 5), (1, 6), (2, 3),$   
 $(3, 1), (3, 2), (3, 3), (3, 4), (3, 5), (3, 6), (4, 1),$   
 $(5, 1), (5, 2), (5, 3), (5, 4), (5, 5), (5, 6)\}$   
 $E_1 \cap E_2 = \{(1, 4), (3, 2)\}$   
 $E'_2 = \{(2, 1), (2, 2), (2, 3), (2, 4), (2, 5), (2, 6),$   
 $(4, 1), (4, 2), (4, 3), (4, 4), (4, 5), (4, 6),$   
 $(6, 1), (6, 2), (6, 3), (6, 4), (6, 5), (6, 6)\}$

4. (Mutually Exclusive Events) Are  $E_1$  and  $E_2$  mutually exclusive?

- No, because  $E_1 \cap E_2 \neq \emptyset$ .

5. (Exhaustive Events) Are  $E_1$  and  $E_2$  exhaustive?

- No, because  $E_1 \cup E_2 \neq S$ .

**Exercise 2.1**  
(MR 2-33)

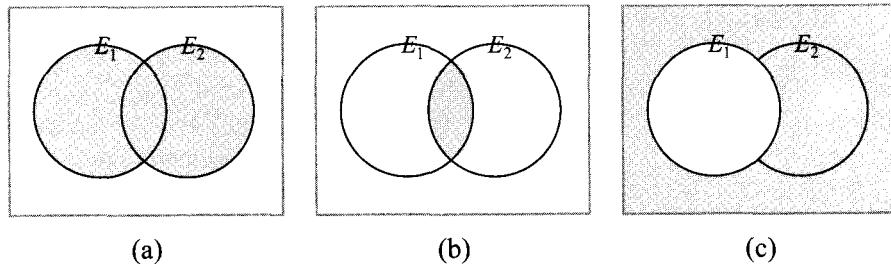
The rise times (unit: min.) of a reactor for two batches are measured in an experiment.

1. Define the sample space of the experiment.
2. Define  $E_1$  where the reactor rise time of the first batch is less than 55 min. and  $E_2$  where the reactor rise time of the second batch is greater than 70 min.
3. Find  $E_1 \cup E_2$ ,  $E_1 \cap E_2$ , and  $E'_1$ .
4. Are  $E_1$  and  $E_2$  mutually exclusive?
5. Are  $E_1$  and  $E_2$  exhaustive?

**Diagrams**

Diagrams are often used to display a sample space and events in an experiment:

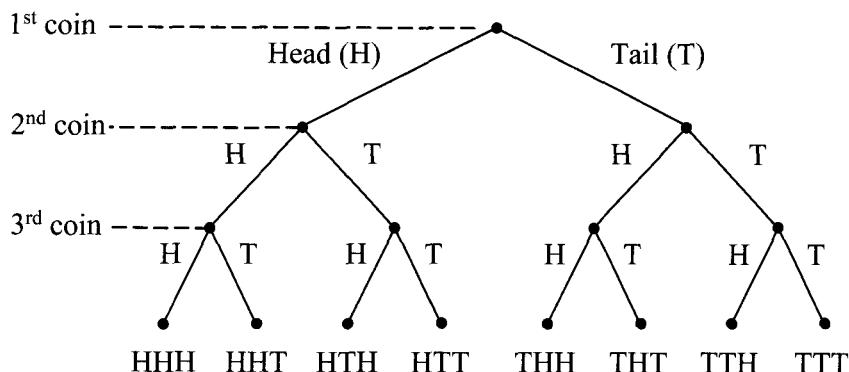
1. **Venn Diagram:** A rectangle represents the sample space and circles indicate individual events, as illustrated in Figure 2-2.



**Figure 2-2** Venn diagrams: (a)  $E_1 \cup E_2$ ; (b)  $E_1 \cap E_2$ ; (c)  $E'_1$ . The areas shaded indicate the results of union, intersection, and complement, respectively.

**Diagrams  
(cont.)**

**2. Tree Diagram:** Branches represent possible outcomes (see Figure 2-3). The tree diagram method is useful when the sample space is established through a series of steps or stages.



**Figure 2-3** Tree diagram for outcomes of tossing three coins at the same time.

## 2-2 Interpretations of Probability

### Learning Goals

- Explain the term *probability*.
- Determine the probability of an event.

#### Probability

The probability of an event means the likelihood of the event occurring in a random experiment. If  $S$  denotes the sample space and  $E$  denotes an event, the following conditions should be met:

- (1)  $P(S) = 1$
- (2)  $0 \leq P(E) \leq 1$
- (3)  $P(E_1 \cup E_2 \cup E_3 \cup \dots) = P(E_1) + P(E_2) + P(E_3) + \dots$ , where the events are mutually exclusive.

#### Probability of Event

If a sample space includes  $n$  outcomes that are equally likely, the probability of each outcome is  $1/n$ . Thus, the probability of an event  $E$  consisting of  $k$  equally likely outcomes is

$$P(E) = k \times \frac{1}{n} = \frac{k}{n}$$

where:  $n$  = number of possible outcomes in  $S$   
 $k$  = number of equally likely elements in  $E$

(Note) For any event  $E$ ,  
 $P(E') = 1 - P(E)$

## 2-3 Addition Rules

### Learning Goals

- Find the probability of a joint event by using the probabilities of individual events.

#### Probability of Joint Event

The probability of a joint event can often be calculated by using the probabilities of the individual events involved. The following addition rules can be applied to determine the probability of a joint event when the probabilities of existing events are known:

- $P(E_1 \cup E_2) = P(E_1) + P(E_2) - P(E_1 \cap E_2)$   
 $= P(E_1) + P(E_2) \text{ if } E_1 \cap E_2 \neq \emptyset$
- $P(E_1 \cup E_2 \cup E_3) = P(E_1) + P(E_2) + P(E_3)$   
 $- P(E_1 \cap E_2) - P(E_1 \cap E_3) - P(E_2 \cap E_3) + P(E_1 \cap E_2 \cap E_3)$



#### Example 2.2

**(Probability of Joint Event)** An instructor of a statistics class tells students that the probabilities of earning an A, B, C, and D or below are  $\frac{1}{5}$ ,  $\frac{2}{5}$ ,  $\frac{3}{10}$ , and  $\frac{1}{10}$ , respectively. Find the probabilities of (1) earning an A or B and (2) earning a B or below.

Let  $E_1$ ,  $E_2$ ,  $E_3$ , and  $E_4$  denote the events of earning an A, B, C, and D or below, respectively. These individual events are mutually exclusive and exhaustive because

$$\begin{aligned} P(E_1 \cup E_2 \cup E_3 \cup E_4) &= P(E_1) + P(E_2) + P(E_3) + P(E_4) \\ &= \frac{1}{5} + \frac{2}{5} + \frac{3}{10} + \frac{1}{10} = 1 \end{aligned}$$

(1) The event of earning an A or B is  $E_1 \cup E_2$ . Therefore,

$$P(E_1 \cup E_2) = P(E_1) + P(E_2) - P(E_1 \cap E_2) = \frac{1}{5} + \frac{2}{5} + 0 = \frac{3}{5}$$

(2) The event of earning a B or below is  $E_2 \cup E_3 \cup E_4$ , which is equal to  $E'_1$ . Therefore,

$$P(E_2 \cup E_3 \cup E_4) = P(E'_1) = 1 - P(E_1) = 1 - \frac{1}{5} = \frac{4}{5}$$



#### Exercise 2.2 (MR 2-45)

Test results of scratch resistance and shock resistance for 100 disks of polycarbonate plastic are as follows:

|                    | Shock Resistance |              |
|--------------------|------------------|--------------|
|                    | High ( $B$ )     | Low ( $B'$ ) |
| Scratch Resistance | High ( $A$ )     | 80           |
|                    | Low ( $A'$ )     | 6            |

Let  $A$  and  $A'$  denote the event that a disk has high scratch resistance and the event that a disk has low scratch resistance, respectively. Let  $B$  and  $B'$  denote the event that a disk has high shock resistance and the event that a disk has low shock resistance, respectively.

- When a disk is selected at random, find the probability that both the scratch and shock resistances of the disk are high.

**Exercise 2.2**  
(cont.)

2. When a disk is selected at random, find the probability that the scratch or shock resistance of the disk is high.
3. Consider the event that a disk has high scratch resistance and the event that a disk has high shock resistance. Are these two events mutually exclusive?

## 2-4 Conditional Probability

### Learning Goals

- Explain the term *conditional probability* between events.
- Calculate the conditional probability of events.

**Conditional Probability**

The conditional probability  $P(B | A)$  is the probability of an event  $B$ , given an event  $A$ . The following formula is used to calculate the conditional probability:

$$P(B | A) = \frac{P(A \cap B)}{P(A)}, \text{ where } P(A) > 0$$


**Example 2.3**

**(Conditional Probability)** A novel method to screen carpal tunnel syndrome (CTS) at the workplace is tested with two groups of people: 50 workers having CTS and 50 healthy workers without CTS. Let  $A$  and  $A'$  denote the event that a worker has CTS and the event that a worker does not have CTS, respectively. Let  $B$  and  $B'$  denote the event that a CTS test is positive and the event that a CTS test is negative, respectively. The summary of CTS test results is as follows:

|       | Test Result       |                  | 40 |
|-------|-------------------|------------------|----|
|       | Negative ( $B'$ ) | Positive ( $B$ ) |    |
| Group | CTS ( $A$ )       | 10               |    |
|       | Healthy ( $A'$ )  | 45               | 5  |

Find the probability that a CTS test is positive ( $B$ ) when a worker has CTS ( $A$ ).

Given  $P(A) = \frac{50}{100}$ ,  $P(B) = \frac{45}{100}$ , and  $P(A \cap B) = \frac{40}{100}$

$$P(B | A) = \frac{P(A \cap B)}{P(A)} = \frac{40/100}{50/100} = \frac{4}{5}$$


**Exercise 2.3**

In Exercise 2.2, find the probability that a disk has high scratch resistance ( $A$ ) when it has high shock resistance ( $B$ ).

## 2-5 Multiplication and Total Probability Rules

### Learning Goals

- Apply a total probability rule to find the probability of an event when the event is partitioned into several mutually exclusive and exhaustive subsets.

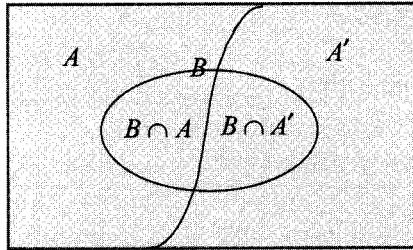
**Multiplication Rule**

From the definition of conditional probability,  
 $P(B \cap A) = P(B | A)P(A) = P(A | B)P(B)$

**Total Probability Rule**

When event  $B$  is partitioned into two mutually exclusive subsets  $B \cap A$  and  $B \cap A'$  (see Figure 2-4),

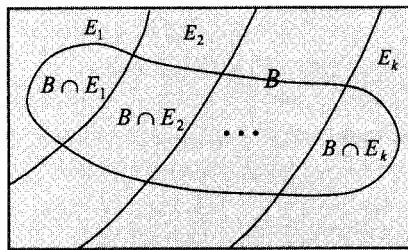
$$\begin{aligned} P(B) &= P(B \cap A) + P(B \cap A') \\ &= P(B | A)P(A) + P(B | A')P(A') \end{aligned}$$



**Figure 2-4** Partitioning event  $B$  into two mutually exclusive subsets:  $B \cap A$  and  $B \cap A'$ .

As an extension, when event  $B$  is partitioned by a collection of  $k$  mutually exclusive and exhaustive events  $E_1, E_2, \dots, E_k$ ,

$$\begin{aligned} P(B) &= P(B \cap E_1) + P(B \cap E_2) + \dots + P(B \cap E_k) \\ &= P(B | E_1)P(E_1) + P(B | E_2)P(E_2) + \dots + P(B | E_k)P(E_k) \end{aligned}$$



**Figure 2-5** Partitioning event  $B$  into  $k$  mutually exclusive subsets:  $B \cap E_1, B \cap E_2, \dots, B \cap E_k$ .



**Example 2.4**

**(Total Probability Rule)** In Example 2.3, the CTS screening method experiment indicates that the probability of screening a worker having CTS ( $A$ ) as positive ( $B$ ) is 0.8 and the probability of screening a worker without CTS ( $A'$ ) as positive ( $B$ ) is 0.1, i.e.,

$$P(B | A) = 0.8 \quad \text{and} \quad P(B | A') = 0.1$$

Suppose that the industry-wide incidence rate of CTS is  $P(A) = 0.0017$ . Find the probability that a worker shows a positive test ( $B$ ) for CTS at the workplace.

■  $P(A) = 0.0017$  and  $P(A') = 1 - P(A) = 0.9983$

By applying a total probability rule,

$$\begin{aligned} P(B) &= P(B | A)P(A) + P(B | A')P(A') \\ &= 0.8 \times 0.0017 + 0.1 \times 0.9983 = 0.101 \end{aligned}$$

**Exercise 2.4  
(MR 2-97)**

Customers are used to evaluate preliminary product designs. In the past, 95% of highly successful products, 60% of moderately successful products, and 10% of poor products received good reviews. In addition, 40% of product designs have been highly successful, 35% have been moderately successful, and 25% have been poor products. Find the probability that a product receives a good review.

**2-6 Independence****Learning Goals**

- Explain the term *independence* between events.
- Assess the independence of two events.

**Independence of Events**

Two events  $A$  and  $B$  are stochastically independent if the occurrence of  $A$  does not affect the probability of  $B$  and vice versa. In other words, two events  $A$  and  $B$  are independent if and only if

- (1)  $P(A|B) = P(A)$
- (2)  $P(B|A) = P(B)$
- (3)  $P(A \cap B) = P(A)P(B)$

**(Derivation)**  $P(A \cap B) = P(A)P(B)$

$$P(B|A) = \frac{P(A \cap B)}{P(A)} = P(B) \text{ if } A \text{ and } B \text{ are independent.}$$

$$\Rightarrow P(A \cap B) = P(A)P(B)$$

**Example 2.5**

**(Independence)** For the CTS test results in Example 2.3, the following probabilities have been calculated:

$$P(B) = \frac{45}{100} \text{ and } P(B|A) = \frac{4}{5}$$

Check if events  $A$  and  $B$  are independent.

Since  $P(B|A) = \frac{4}{5} \neq P(B) = \frac{45}{100}$ ,  $A$  and  $B$  are not independent. This indicates that information from the CTS test is useful to screen workers having CTS at the workplace.

**Exercise 2.5**

For the resistance test results in Exercise 2.2, the following probabilities have been calculated:

$$P(A) = \frac{89}{100} \text{ and } P(A|B) = \frac{40}{43}$$

Assess if events  $A$  and  $B$  are independent.

## 2-7 Bayes' Theorem

### Learning Goals

- Apply Bayes' theorem to find the conditional probability of an event when the event is partitioned into several mutually exclusive and exhaustive subsets.

**Bayes' Theorem** From the definition of conditional probability,

$$\begin{aligned} P(A|B) &= \frac{P(A \cap B)}{P(B)} = \frac{P(B|A)P(A)}{P(B)} = \frac{P(B|A)P(A)}{P(B \cap A) + P(B \cap A')} \\ &= \frac{P(B|A)P(A)}{P(B|A)P(A) + P(B|A')P(A')} \end{aligned}$$

The multiplication rule for a collection of  $k$  mutually exclusive and exhaustive events  $E_1, E_2, \dots, E_k$  and any event  $B$  is

$$P(B) = P(B|E_1)P(E_1) + P(B|E_2)P(E_2) + \dots + P(B|E_k)P(E_k)$$

From the two expressions above, the following general result (known as Bayes' theorem) is derived:

$$\begin{aligned} P(E_i|B) &= \frac{P(B|E_i)P(E_i)}{P(B)} = \frac{P(B|E_i)P(E_i)}{P(B \cap E_1) + P(B \cap E_2) + \dots + P(B \cap E_k)} \\ &= \frac{P(B|E_i)P(E_i)}{P(B|E_1)P(E_1) + P(B|E_2)P(E_2) + \dots + P(B|E_k)P(E_k)} \end{aligned}$$



### Example 2.6

**(Bayes' Theorem)** In Examples 2.3 and 2.4, the following probabilities have been identified:

$$P(B|A) = 0.8, P(B|A') = 0.1, P(A) = 0.0017, \text{ and } P(B) = 0.101$$

Find the probability that a worker has CTS ( $A$ ) when the test is positive ( $B$ ).

► By applying Bayes' theorem,

$$\begin{aligned} P(A|B) &= \frac{P(B|A)P(A)}{P(B|A)P(A) + P(B|A')P(A')} = \frac{P(B|A)P(A)}{P(B)} \\ &= \frac{0.8 \times 0.0017}{0.101} = 0.013 \end{aligned}$$

Since the incidence rate of CTS in industry is low, the probability that a worker has CTS is quite small even if the test is positive.



### Exercise 2.6

In Exercise 2.4, what is the probability that a new design will be highly successful if it receives a good review?

## 2-8 Random Variables

### Learning Goals

- Describe the terms *random variable*  $X$  and *range of  $X$* .
- Distinguish between discrete and continuous random variables.

#### Random Variable

A random variable, denoted by an uppercase such as  $X$ , associates real numbers with individual outcomes of a random experiment. Note that a measured value of  $X$  is denoted by a lowercase such as  $x = 10$ .

The set of possible numbers of  $X$  is referred to as the **range** of  $X$ . Depending on the type of range, two categories of random variables are defined:

1. **Discrete Random Variable:** Has a finite (or countably infinite) range.  
(e.g.) Tossing a coin:  $X = 0$  for head and  $X = 1$  for tail
2. **Continuous Random Variable:** Has an interval of real numbers for its infinite range.  
(e.g.) The life length of an INFINITY light bulb:  $X \geq 0$

## Answers to Exercises

**Exercise 2.1**
**1. (Sample Space)**

$S = \{x; x > 0\}$ , where  $x$  represents the rise time of the reactor for a certain batch.

**2. (Event)**

$$\begin{aligned}E_1 &= \{x; 0 < x < 55\} \\E_2 &= \{x; x > 70\}\end{aligned}$$

**3. (Set Operation)**

$$\begin{aligned}E_1 \cup E_2 &= \{x; 0 < x < 55 \text{ or } x > 70\} \\E_1 \cap E_2 &= \emptyset \\E_1' &= \{x; x \geq 55\}\end{aligned}$$

**4. (Mutually Exclusive Events)**

Yes, because  $E_1 \cap E_2 = \emptyset$ .

**5. (Exhaustive Events)**

No, because  $E_1 \cup E_2 \neq S$ .

**Exercise 2.2**
**(Probability of Joint Event)**

$$1. P(A \cap B) = \frac{80}{100}$$

$$2. P(A) = \frac{89}{100}, P(B) = \frac{89}{100}, \text{ and } P(A \cap B) = \frac{80}{100}$$

$$P(A \cup B) = P(A) + P(B) - P(A \cap B) = \frac{89}{100} + \frac{86}{100} - \frac{80}{100} = \frac{95}{100}$$

$$3. \text{ Since } P(A \cap B) = \frac{80}{100} \neq 0, A \text{ and } B \text{ are not mutually exclusive.}$$

**Exercise 2.3**
**(Conditional Probability)**

$$P(A) = \frac{89}{100}, P(B) = \frac{86}{100}, \text{ and } P(A \cap B) = \frac{80}{100}$$

$$P(A|B) = \frac{P(A \cap B)}{P(B)} = \frac{80/100}{86/100} = \frac{80}{86} = \frac{40}{43}$$

**Exercise 2.4**
**(Total Probability Rule)**

Let  $E_1$ ,  $E_2$ , and  $E_3$  represent the event of being a highly successful product, the event of being a moderately successful product, and the event of being a poor product, respectively. Also, let  $G$  denote the event of receiving good reviews from customers.

**Exercise 2.5**

(cont.)

Then,

$$P(G|E_1) = 0.95, P(G|E_2) = 0.60, P(G|E_3) = 0.10,$$

$$P(E_1) = 0.40, P(E_2) = 0.35, \text{ and } P(E_3) = 0.25$$

The events  $E_1, E_2$ , and  $E_3$  are mutually exclusive and exhaustive because

$$P(E_1 \cup E_2 \cup E_3) = P(E_1) + P(E_2) + P(E_3) = 1 = P(S)$$

By applying a total probability rule,

$$P(G) = P(G|E_1)P(E_1) + P(G|E_2)P(E_2) + P(G|E_3)P(E_3)$$

$$= 0.95 \times 0.40 + 0.60 \times 0.35 + 0.10 \times 0.25 = 0.62$$

**Exercise 2.5****(Independence)**Since  $P(A|B) = \frac{40}{43} \neq P(A) = \frac{89}{100}$ ,  $A$  and  $B$  are not independent. This

indicates that the scratch resistance and shock resistance of disk are stochastically related.

**Exercise 2.6****(Bayes' Theorem)**

By applying Bayes' theorem,

$$P(E_1|G) = \frac{P(G|E_1)P(E_1)}{P(G|E_1)P(E_1) + P(G|E_2)P(E_2) + P(G|E_3)P(E_3)}$$

$$= \frac{0.95 \times 0.40}{0.95 \times 0.40 + 0.60 \times 0.35 + 0.10 \times 0.25} = 0.62$$

# 3

# Discrete Random Variables and Probability Distributions

## OUTLINE

---

- |  |   |
|--|---|
| 3-1 Discrete Random Variables                                | 3-7 Geometric and Negative Binomial Distributions |
| 3-2 Probability Distributions and Probability Mass Functions | 3-7.1 Geometric Distribution                      |
| 3-3 Cumulative Distribution Functions                        | 3-7.2 Negative Binomial Distribution              |
| 3-4 Mean and Variance of a Discrete Random Variable          | 3-8 Hypergeometric Distribution                   |
| 3-5 Discrete Uniform Distribution                            | 3-9 Poisson Distribution                          |
| 3-6 Binomial Distribution                                    | Summary of Discrete Probability Distributions     |
|  | EXCEL Applications                                |
|  | Answers to Exercises                              |
- 

## 3-1 Discrete Random Variables

See Section 2-8. Random Variables to review the notion of discrete random variable.

## 3-2 Probability Distributions and Probability Mass Functions

### Learning Goals

- Distinguish between probability mass function and cumulative distribution function.
- Determine the probability mass function of a discrete random variable.

**Probability Distribution** A probability distribution indicates how probabilities are distributed over possible values of  $X$ .

Two types of functions are used to express the probability distribution of a discrete random variable  $X$ :

1. **Probability Mass Function (p.m.f.)**: Describes the probability of a value of  $X$ , i.e.,  $P(X = x_i)$ .

**Probability Distribution  
(cont.)**

**Probability Mass Function  
(p.m.f.)**

2. **Cumulative Distribution Function (c.d.f.):** Describes the sum of the probabilities of values of  $X$  that are less than or equal to a specified value, i.e.,  $P(X \leq x_i)$ .

The probability mass function of a discrete random variable  $X$ , denoted as  $f(x_i)$ , is

$$f(x_i) = P(X = x_i), x_i = x_1, x_2, \dots, x_n$$

and satisfies the following properties (see Figure 3-1):

$$(1) f(x_i) \geq 0 \text{ for all } x_i$$

$$(2) \sum_{i=1}^n f(x_i) = 1$$

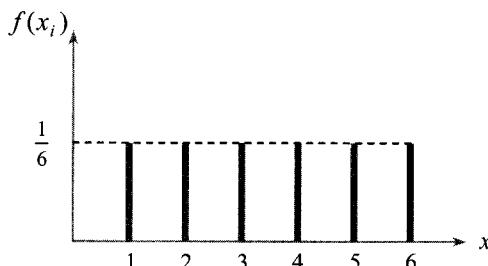


Figure 3-1 Probability mass function of casting a die.



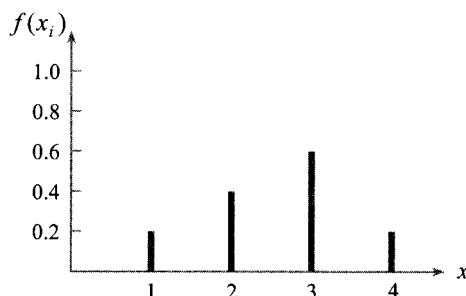
**Example 3.1**

**(Probability Mass Function)** The grades of  $n = 50$  students in a statistics class are summarized as follows:

|                 | Grade ( $X$ )    |                  |                  |                           |
|-----------------|------------------|------------------|------------------|---------------------------|
|                 | A<br>( $x = 1$ ) | B<br>( $x = 2$ ) | C<br>( $x = 3$ ) | D or below<br>( $x = 4$ ) |
| No. of students | 10               | 20               | 15               | 5                         |

Let  $X$  denote a grade in statistics. Let the values 1, 2, 3, and 4 represent an A, B, C, and D or below, respectively. Determine the probability mass function of  $X$  and plot  $f(x_i)$ .

☞  $P(X = 1) = \frac{1}{5}$ ,  $P(X = 2) = \frac{2}{5}$ ,  $P(X = 3) = \frac{3}{10}$ , and  $P(X = 4) = \frac{1}{10}$



Probability mass function of  $X$


**Exercise 3.1  
(MR 3-10)**

The orders from  $n = 100$  customers for wooden panels of various thickness ( $X$ ) are summarized as follows:

|                        | Wooden Panel Thickness ( $X$ ; unit: inch) |               |               |
|------------------------|--|---------------|---------------|
| No. of customer orders | $\frac{1}{8}$                              | $\frac{1}{4}$ | $\frac{3}{8}$ |
| 20                     | 70   | 10            |               |

Determine the probability mass function of  $X$  and plot  $f(x_i)$ .

### 3-3 Cumulative Distribution Functions

**Learning Goals**

- Determine the cumulative distribution function of a discrete random variable.

**Cumulative  
Distribution  
Function  
(c.d.f.)**

The cumulative distribution function of a discrete random variable  $X$ , denoted as  $F(x)$ , is

$$F(x) = P(X \leq x) = \sum_{x_i \leq x} f(x_i)$$

and satisfies the following properties (see Figure 3-2):

- (1)  $0 \leq F(x) \leq 1$
- (2)  $F(x) \leq F(y)$  if  $x \leq y$
- (3)  $f(x_i) = F(x_i) - F(x_{i-1})$

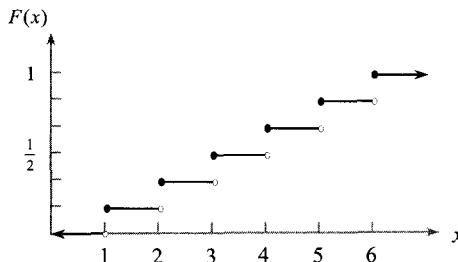


Figure 3-2 Cumulative distribution function of casting a die.


**Example 3.2**

**(Cumulative Distribution Function)** In Example 3-1, the following probabilities have been calculated:

$$P(X=1) = \frac{1}{5}, \quad P(X=2) = \frac{2}{5}, \quad P(X=3) = \frac{3}{10}, \quad \text{and} \quad P(X=4) = \frac{1}{10}$$

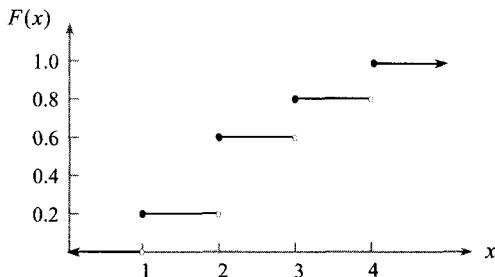
Determine the cumulative distribution function of  $X$  and plot  $F(x)$ .

► By using the probability mass function of  $X$ ,

$$\begin{aligned} F(1) &= P(X \leq 1) = \frac{1}{5} & F(2) &= P(X \leq 2) = \frac{1}{5} + \frac{2}{5} = \frac{3}{5} \\ F(3) &= P(X \leq 3) = \frac{3}{5} + \frac{3}{10} = \frac{9}{10} & F(4) &= P(X \leq 4) = \frac{9}{10} + \frac{1}{10} = 1 \end{aligned}$$

**Example 3.2**  
(cont.)

$$F(x) = \begin{cases} 0, & x < 1 \\ 0.2, & 1 \leq x < 2 \\ 0.6, & 2 \leq x < 3 \\ 0.9, & 3 \leq x < 4 \\ 1, & 4 \leq x \end{cases}$$

Cumulative distribution function of  $X$ **Exercise 3.2**

In Exercise 3-1, the following probabilities have been calculated:

$$P(X = \frac{1}{8}) = 0.2, P(X = \frac{1}{4}) = 0.7, \text{ and } P(X = \frac{3}{8}) = 0.1$$

Determine the cumulative distribution function of  $X$  and plot  $F(x)$ .**3-4 Mean and Variance of a Discrete Random Variable****Learning Goals**

- Calculate the mean, variance, and standard deviation of a discrete random variable.

**Mean  
of  $X$   
( $\mu$ )**The mean of  $X$ , denoted as  $\mu$  or  $E(X)$ , means the expected value of  $X$ :

$$\mu = E(X) = \sum_x xf(x)$$

**Variance  
of  $X$   
( $\sigma^2$ )**The variance of  $X$ , denoted as  $\sigma^2$  or  $V(X)$ , indicates the dispersion of  $X$  about  $\mu$ :

$$\sigma^2 = V(X) = \sum_x (x - \mu)^2 f(x) = \sum_x x^2 f(x) - \mu^2$$

The **standard deviation** of  $X$  is  $\sigma = \sqrt{V(X)}$ .

$$(\text{Derivation}) \quad V(X) = \sum_x x^2 f(x) - \mu^2 \quad (\text{see page 67 of MR})$$

**Example 3.3**

**(Mean, Variance, and Standard Deviation)** Suppose that, in an experiment of casting a single die, six outcomes ( $X$ ) are equally likely. Determine the mean, variance, and standard deviation of  $X$ .

**Example 3.3**

(cont.)

► The probability mass function of  $X$  is

$$f(x) = \frac{1}{6}, \quad x = 1, 2, \dots, 6$$

Therefore,

$$\mu = \sum_x xf(x) = 1 \times \frac{1}{6} + 2 \times \frac{1}{6} + \dots + 6 \times \frac{1}{6} = 3.5$$

$$\sigma^2 = \sum_x x^2 f(x) - \mu^2 = 1^2 \times \frac{1}{6} + 2^2 \times \frac{1}{6} + \dots + 6^2 \times \frac{1}{6} - 3.5^2 = 2.9$$

$$\sigma = \sqrt{V(X)} = \sqrt{2.9} = 1.7$$

**Exercise 3.3**

In Exercise 3-1, the following probabilities have been calculated:

$$P(X = \frac{1}{8}) = 0.2, \quad P(X = \frac{1}{4}) = 0.7, \quad \text{and} \quad P(X = \frac{3}{8}) = 0.1$$

Determine the mean, variance, and standard deviation of  $X$ .

## 3-5 Discrete Uniform Distribution

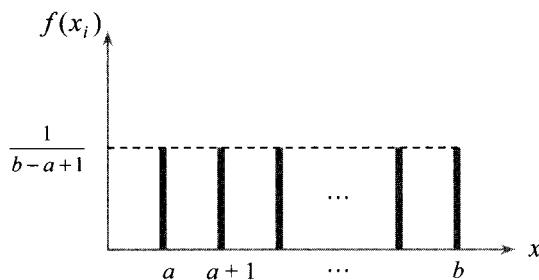
### Learning Goals

- Describe the probability distribution of a discrete uniform random variable.
- Determine the probability mass function, mean, and variance of a discrete uniform random variable.

**Discrete  
Uniform  
Random  
Variable**

A discrete uniform random variable  $X$  has an equal probability for each value in the range of  $X = [a, b]$ ,  $a < b$  (see Figure 3-3). Thus, the **probability mass function** of  $X$  is

$$f(x) = \frac{1}{b-a+1}, \quad \text{where } x = a, a+1, \dots, b$$



**Figure 3-3** A discrete uniform distribution.

The **mean** and **variance** of  $X$  are

$$\mu = \frac{b+a}{2} \quad \text{and} \quad \sigma^2 = \frac{(b-a+1)^2 - 1}{12}$$

**Example 3.4**

Suppose that six outcomes are equally likely in the experiment of casting a single die.

- (Probability Mass Function; Discrete Uniform Distribution)** Determine the probability mass function of the number ( $X$ ) of the die.

Since  $x = 1, 2, \dots, 6$ ,  $a = 1$  and  $b = 6$ . Therefore, the probability mass function of  $X$  is

$$f(x) = \frac{1}{b-a+1} = \frac{1}{6-1+1} = \frac{1}{6}, \quad x = 1 \text{ to } 6$$

- (Probability)** Find the probability that the number ( $X$ ) of the die in the experiment is greater than three.

$$P(X > 3) = 1 - P(X \leq 3) = 1 - \sum_{x=1}^3 \frac{1}{6} = 1 - \frac{1}{2} = \frac{1}{2}$$

- (Mean and Variance)** Calculate the mean and variance of  $X$ .

Since  $a = 1$  and  $b = 6$ , the mean and variance of  $X$  are

$$\mu = \frac{b+a}{2} = \frac{6+1}{2} = 3.5$$

$$\sigma^2 = \frac{(b-a+1)^2 - 1}{12} = \frac{(6-1+1)^2 - 1}{12} = 2.9 = 1.7^2$$

(Note) Check that the values of  $\mu$  and  $\sigma^2$  above are the same with the answers in Example 3.2.

**Exercise 3.4  
(MR 3-50)**

Suppose that product codes of 2, 3, or 4 letters are equally likely.

- Determine the probability mass function of the number of letters ( $X$ ) in a product code.
- Calculate the mean and variance of  $X$ .
- Calculate the mean and variance of the number of letters in 100 product codes ( $Y = 100X$ ). Note that  $E(cX) = cE(X)$  and  $V(cX) = c^2V(X)$  (refer to Section 5-7. Linear Combinations of Random Variables for further detail).

## 3-6 Binomial Distribution

### Learning Goals

- Describe the terms *Bernoulli trial* and *binomial experiment*.
- Describe the probability distribution of a binomial random variable.
- Determine the probability mass function, mean, and variance of a binomial random variable.

#### Binomial Experiment

A binomial experiment refers to a random experiment consisting of  $n$  repeated trials which satisfy the following conditions:

- (1) The trials are independent, i.e., the outcome of a trial does not affect the outcomes of other trials,
- (2) Each trial has only two outcomes, labeled as ‘success’ and ‘failure,’ and
- (3) The probability of a success ( $p$ ) in each trial is constant.

**Binomial Experiment (cont.)** In other words, a binomial experiment consists of a series of  $n$  independent Bernoulli trials (see the definition of Bernoulli trial below) with a constant probability of success ( $p$ ) in each trial.

- Bernoulli Trial** A Bernoulli refers to a trial that has only two possible outcomes.  
 (e.g.) Bernoulli trials  
 (1) Flipping a coin:  $S = \{\text{head, tail}\}$   
 (2) Truth of an answer:  $S = \{\text{right, wrong}\}$   
 (3) Status of a machine:  $S = \{\text{working, broken}\}$   
 (4) Quality of a product:  $S = \{\text{good, defective}\}$   
 (5) Accomplishment of a task:  $S = \{\text{success, failure}\}$

The **probability mass function** of a Bernoulli random variable  $X$  is

$$f(x) = \begin{cases} 1-p, & x=0 \\ p, & x=1 \end{cases}$$

The **mean and variance** of a Bernoulli random variable are

$$\mu = p \quad \text{and} \quad \sigma^2 = p(1-p)$$

**(Derivation)**  $\mu$  and  $\sigma^2$  of a Bernoulli random variable

$$\mu = \sum_x xf(x) = 0 \times (1-p) + 1 \times p = p$$

$$\sigma^2 = \sum_x x^2 f(x) - \mu^2 = 0^2 \times (1-p) + 1^2 \times p - p^2 = p(1-p)$$

**Binomial Random Variable** A binomial random variable  $X$  represents the number of trials whose outcome is a success out of  $n$  trials in a binomial experiment with a probability of success  $p$  (see Table 3-1).

**Table 3-1** The Characteristics of a Binomial Distribution

| Distribution | Population* | Probability of Success ( $p$ ) <sup>†</sup> | No. of Trials    | Parameters | No. of Successes |
|--------------|-------------|---|------------------|------------|------------------|
| Binomial     | Infinite    | Constant                                    | Constant ( $n$ ) |            | Variable ( $X$ ) |

\* If an item selected from a population is replaced before the next trial, the size of the population is considered infinite even if it may be finite.

<sup>†</sup> If the probability of success  $p$  is constant, the trials are considered independent; otherwise, the trials are dependent.

The **probability mass function** of  $X$ , denoted as  $B(n, p)$ , is

$$f(x) = \binom{n}{x} p^x (1-p)^{n-x}, \quad x = 0, 1, \dots, n$$

(Note) The number of combinations of  $x$  from  $n$ :  $C_x^n = \binom{n}{x} = \frac{n!}{x!(n-x)!}$

The **mean and variance** of  $X$  are

$$\mu = np \quad \text{and} \quad \sigma^2 = np(1-p)$$

**Example 3.5**

A test has  $n = 50$  multiple-choice questions; each question has four choices but only one answer is right. Suppose that a student gives his/her answers by simple guess.



- (Probability Mass Function; Binomial Distribution)** Determine the probability mass function of the number of right answers ( $X$ ) that the student gives in the test.

Since a ‘right answer’ is a success, the probability of a success for each question is  $p = \frac{1}{4}$ . Thus, the probability mass function of  $X$  is

$$f(x) = \binom{n}{x} p^x (1-p)^{n-x} = \binom{50}{x} \frac{1}{4}^x \frac{3}{4}^{50-x}, \quad x = 0, 1, \dots, 50$$

- (Probability)** Find the probability that the student answers at least 30 questions correctly.

Since  $P(X \geq 30) = 1 - P(X < 30)$ , we have

$$P(X \geq 30) = 1 - P(X < 30) = 1 - \sum_{x=0}^{29} \binom{50}{x} \frac{1}{4}^x \frac{3}{4}^{50-x} = 1.6 \times 10^{-7}$$

- (Mean and Variance)** Calculate the mean and variance of  $X$ .

Since  $\mu = np = 50 \times 0.25 = 12.5$  right answers

$$\sigma^2 = np(1-p) = 50 \times 0.25 \times 0.75 = 9.4 = 3.1^2$$

**Exercise 3.5  
(MR 3-67)**

Because all airline passengers do not show up for their reserved seat, an airline sells  $n = 125$  tickets for a flight that holds only 120 passengers. The probability that a passenger does not show up is 0.10. Assume that the passengers behave independently.

- Determine the probability mass function of the number of passengers ( $X$ ) who show up for the flight.
- Find the probability that the flight departs with empty seats.
- Calculate the mean and variance of  $X$ .

## 3-7 Geometric and Negative Binomial Distributions

### 3-7.1 Geometric Distribution

#### Learning Goals

- Describe the probability distribution of a geometric random variable.
- Compare the geometric distribution with the binomial distribution.
- Explain the lack of memory property of the geometric distribution.
- Determine the probability mass function, mean, and variance of a geometric random variable.

### Geometric Random Variable

A geometric random variable  $X$  represents the number of trials conducted until the first success in a binomial experiment with a probability of success  $p$ :

$$P(X = x) = \underbrace{(1-p)^{x-1}}_{\text{Fail } (x-1) \text{ times}} \times \underbrace{p}_{\text{Succeed at the } x^{\text{th}} \text{ time}}$$

The **probability mass function** of  $X$  is

$$f(x) = (1-p)^{x-1} p, \quad x = 1, 2, \dots$$

The **mean** and **variance** of  $X$  are

$$\mu = \frac{1}{p} \quad \text{and} \quad \sigma^2 = \frac{1-p}{p^2}$$

The probability of  $X$  decreases geometrically as illustrated in Figure 3-4.

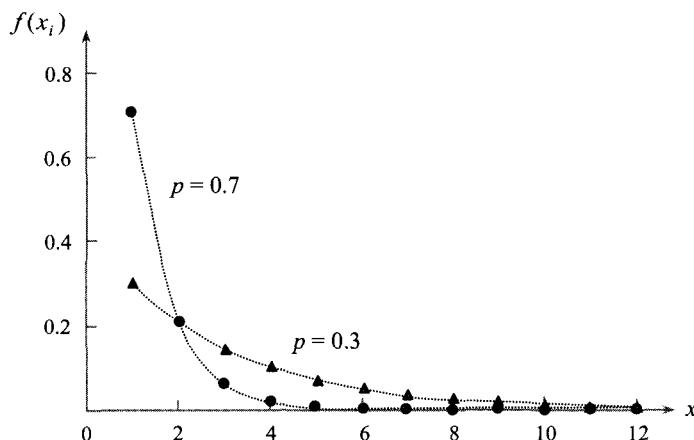


Figure 3-4 Geometric distributions with selected values of  $p$ .

### Geometric vs. Binomial Distributions

In the geometric distribution the number of trials is a random variable and the number of successes is one, whereas in the binomial distribution the number of trials is constant and the number of successes is a random variable (see Table 3-2).

Table 3-2 The Characteristics of Binomial and Geometric Distributions

| Distribution | Population* | Probability of Success ( $p$ )† | Parameters       |                  |
|--------------|-------------|---------------------------------|------------------|------------------|
|              |             |                                 | No. of Trials    | No. of Successes |
| Binomial     | Infinite    | Constant                        | Constant ( $n$ ) | Variable ( $X$ ) |
| Geometric    | Infinite    | Constant                        | Variable ( $X$ ) | 1                |

\* If an item selected from a population is replaced before the next trial, the size of the population is considered infinite even if it may be finite.

† If the probability of success  $p$  is constant, the trials are considered independent; otherwise, the trials are dependent.

### Lack of Memory Property

The lack of memory property means that the system does not remember the history of previous outcomes so that the timer of the system can be reset at any time, i.e.,

$$P(X < t + \Delta t | X > t) = \frac{P(t < X < t + \Delta t)}{P(X > t)} = P(X < \Delta t)$$

The lack of memory property of the geometric distribution implies that the value of  $p$  does not change with trial. Due to the memoryless property of the geometric distribution, the number of trials ( $X$ ) until the next success can be counted from any trial. The geometric distribution is the only discrete distribution having the lack of memory property.

**(Proof)** The lack of memory property

The conditional probability  $P(X < t + \Delta t | X > t)$  is

$$\begin{aligned} P(X < t + \Delta t | X > t) &= \frac{P(t < X < t + \Delta t)}{P(X > t)} = \frac{P(X < t + \Delta t) - P(X \leq t)}{1 - P(X \leq t)} \\ &= \frac{\sum_{x=1}^{t+\Delta t-1} (1-p)^{x-1} p - \sum_{x=1}^t (1-p)^{x-1} p}{1 - \sum_{x=1}^t (1-p)^{x-1} p} \end{aligned}$$

Note that the sum of the first  $n$  terms of the geometric sequence  $a, ar, ar^2, \dots, ar^{n-1}$  is

$$S_n = \sum_{k=0}^{n-1} ar^k = \frac{a - ar^n}{1 - r}, \text{ where } r \neq 1$$

Accordingly,

$$\begin{aligned} P(X < t + \Delta t | X > t) &= \frac{P(t < X < t + \Delta t)}{P(X > t)} = \frac{P(X < t + \Delta t) - P(X \leq t)}{P(X > t)} \\ &= \frac{P(X \leq t + \Delta t - 1) - P(X \leq t)}{1 - P(X \leq t)} \\ &= \frac{\sum_{x=1}^{t+\Delta t-1} p(1-p)^{x-1} - \sum_{x=1}^t p(1-p)^{x-1}}{1 - \sum_{x=1}^t p(1-p)^{x-1}} \\ &= \frac{\sum_{k=0}^{(t+\Delta t)-1} p(1-p)^k - \sum_{k=0}^{t-1} p(1-p)^k}{1 - \sum_{k=0}^{t-1} p(1-p)^k}, \text{ where } k = x - 1 \\ &= \frac{\frac{p - p(1-p)^{t+\Delta t-1}}{1 - (1-p)} - \frac{p - p(1-p)^t}{1 - (1-p)}}{1 - \frac{p - p(1-p)^t}{1 - (1-p)}} \end{aligned}$$

**Lack of  
Memory  
Property  
(cont.)**

$$= \frac{(1-p)^t - (1-p)^{t+\Delta t-1}}{(1-p)^t} = 1 - (1-p)^{\Delta t-1}$$

The probability  $P(X < \Delta t)$  is

$$\begin{aligned} P(X < \Delta t) &= P(X \leq \Delta t - 1) = \sum_{x=1}^{\Delta t-1} (1-p)^{x-1} p \\ &= \sum_{k=0}^{(\Delta t-1)-1} (1-p)^{x-1} p, \text{ where } k = x - 1 \\ &= \frac{p - (1-p)^{\Delta t-1}}{1 - (1-p)} = 1 - (1-p)^{\Delta t-1} \end{aligned}$$

Therefore,

$$P(X < t + \Delta t | X > t) = P(X < \Delta t)$$



**Example 3.6**

Suppose that the probability of meeting a ‘right’ person for marriage is 0.1 at a blind date and blind dates are independent (i.e., the probability of meeting a right person for marriage is constant).

1. **(Probability Mass Function; Geometric Distribution)** Determine the probability mass function of the number of blind dates ( $X$ ) to make until succeeding at meeting a right person for marriage.
2. **Since meeting a right person for marriage is a success, the probability of success is  $p = 0.1$ . Thus, the probability mass function of  $X$  is**

$$f(x) = (1-p)^{x-1} p = 0.9^{x-1} 0.1, \quad x = 1, 2, \dots$$

2. **(Probability) Find the probability of meeting a right person for marriage within 10 blind dates.**

$$\text{Since } P(X \leq 10) = \sum_{x=1}^{10} 0.9^{x-1} 0.1 = 0.65$$

3. **(Mean and Variance) Calculate the mean and variance of  $X$ .**

$$\text{Since } \mu = \frac{1}{p} = \frac{1}{0.1} = 10 \text{ blind dates}$$

$$\sigma^2 = \frac{1-p}{p^2} = \frac{1-0.1}{0.1^2} = 90 = 9.5^2$$



**Exercise 3.6  
(MR 3-73)**

Suppose that the probability of a successful optical alignment in the assembly of an optical data storage product is 0.8. Assume that the trials are independent.

1. Determine the probability mass function of the number of trials ( $X$ ) required until the first successful alignment.
2. Find the probability that the first successful alignment requires four trials at the maximum.
3. Calculate the mean and variance of  $X$ .

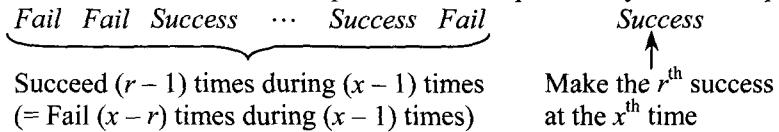
### 3-7.2 Negative Binomial Distribution

#### Learning Goals

- Describe the probability distribution of a negative binomial random variable.
- Compare the negative binomial distribution with the binomial distribution.
- Determine the probability mass function, mean, and variance of a negative binomial random variable.

#### Negative Binomial Random Variable

A negative binomial random variable  $X$  represents the number of trials conducted until  $r$  successes in a binomial experiment with a probability of success  $p$ :



The probability mass function of  $X$  is

$$f(x) = \binom{x-1}{r-1} (1-p)^{x-r} p^r, \quad x = r, r+1, \dots$$

The mean and variance of  $X$  are

$$\mu = \frac{r}{p} \quad \text{and} \quad \sigma^2 = \frac{r(1-p)}{p^2}$$

#### Negative Binomial vs. Binomial Distributions

In the binomial distribution the number of trials is constant and the number of successes is a random variable, whereas the opposite becomes true in the negative binomial distribution (this is how the ‘negative binomial’ is named) (see Table 3-3).

**Table 3-3** The Characteristics of Binomial and Negative Binomial Distributions

| Parameters        |             |                                 |                  |                  |  |
|-------------------|-------------|---------------------------------|------------------|------------------|--|
| Distribution      | Population* | Probability of Success ( $p$ )† | No. of Trials    | No. of Successes |  |
| Binomial          | Infinite    | Constant                        | Constant ( $n$ ) | Variable ( $X$ ) |  |
| Negative binomial | Infinite    | Constant                        | Variable ( $X$ ) | Constant ( $r$ ) |  |

\* If an item selected from a population is replaced before the next trial, the size of the population is considered infinite even if it may be finite.

† If the probability of success  $p$  is constant, the trials are considered independent; otherwise, the trials are dependent.



#### Example 3.7

A travel company is recruiting new members by making calls for the membership program ECONOTRAVEL. A cost analysis indicates that at least 20 new members per day be recruited to maintain the program. Suppose that the probability of recruiting a new member per call is 0.2.



1. **(Probability Mass Function; Negative Binomial Distribution)** Determine the probability mass function of the number of calls ( $X$ ) to make to recruit 20 new members per day.

**Example 3.7**  
(cont.)

Since recruiting a new member is a success, the probability of success is  $p = 0.2$  and the number of successes is  $r = 20$ . Thus, the probability mass function of  $X$  is

$$f(x) = \binom{x-1}{r-1} (1-p)^{x-r} p^r = \binom{x-1}{19} 0.8^{x-20} 0.2^{20}, \quad x = 20, 21, \dots$$

2. (**Probability**) Find the probability of recruiting 20 new members per day by making 100 calls.

3. (**Mean and Variance**) Calculate the mean and variance of  $X$ .

$$\mu = \frac{r}{p} = \frac{20}{0.2} = 100 \text{ calls per day}$$

$$\sigma^2 = \frac{r(1-p)}{p^2} = \frac{20(1-0.2)}{0.2^2} = 400 = 20^2$$


**Exercise 3.7**  
(MR 3-83)

An electronic scale at an automated filling operation stops the manufacturing line after three underweight packages are detected. Suppose that the probability of an underweight package is 0.01 and fills are independent.

1. Determine the probability mass function of the number of fills ( $X$ ) before the manufacturing line is stopped.
2. Find the probability that at least 100 fills can be completed before the manufacturing line is stopped.
3. Calculate the mean and variance of  $X$ .

## 3-8 Hypergeometric Distribution

- Learning Objectives**
- Describe the probability distribution of a hypergeometric random variable.
  - Compare the hypergeometric distribution with the binomial distribution.
  - Determine the probability mass function, mean, and variance of a hypergeometric random variable.
  - Apply the binomial approximation to a hypergeometric random variable.

**Hypergeometric Random Variable**

A hypergeometric random variable  $X$  represents the number of successes in a sample of size  $n$  that is selected at random without replacement from a finite population of size  $N$  consisting of  $K$  successes and  $N - K$  failures. Since each item selected from the population is not replaced, the outcome of a trial depends on the outcome(s) of the previous trial(s); therefore, the probability of success  $p$  at each trial is not constant.

**Hypergeometric Random Variable (cont.)**

The probability mass function of  $X$  is

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}}, \quad x = \max\{0, n - (N - K)\} \text{ to } \min\{K, n\}$$

The mean and variance of  $X$  are

$$\mu = np \quad \text{and} \quad \sigma^2 = np(1-p)\left(\frac{N-n}{N-1}\right) \quad \text{where } p = \frac{K}{N}$$

(Note) The variance of a hypergeometric random variable is different from the variance of a binomial random variable by  $(N - n)/(N - 1)$ , which is called **finite population correction factor**.

**Hypergeometric vs. Binomial Distributions**

**Table 3-4 The Characteristics of Binomial and Hypergeometric Distributions**

| Distribution   | Population*                                     | Probability of Success ( $p$ )† | Parameters       |                  |
|----------------|---|---------------------------------|------------------|------------------|
|                |   |                                 | No. of Trials    | No. of Successes |
| Binomial       | Infinite  | Constant                        | Constant ( $n$ ) | Variable ( $X$ ) |
| Hypergeometric | Finite<br>( $K$ successes;<br>$N - K$ failures) | Changing                        | Constant ( $n$ ) | Variable ( $X$ ) |

\* If an item selected from a population is replaced before the next trial, the size of the population is considered infinite even if it may be finite.

† If the probability of success  $p$  is constant, the trials are considered independent; otherwise, the trials are dependent.



**Example 3.8**

An instructor of a statistics class is planning to interview a sample of  $n = 10$  students who are randomly selected from the class. The class has a total of 30 students, consisting of 20 traditional and 10 non-traditional students.

1. **(Probability Mass Function; Hypergeometric Distribution)** Determine the probability mass function of the number of non-traditional students ( $X$ ) in the sample.

- The size of the population is  $N = 30$ . Since a non-traditional student is a success, the number of successes in the population is  $K = 10$ .

To determine the range of the number of non-traditional students ( $X$ ) in the sample, calculate the following:

$$\max\{0, n - (N - K)\} = \max\{0, 10 - (30 - 10)\} = \max\{0, -10\} = 0$$

$$\min\{K, n\} = \min\{10, 10\} = 10$$

Therefore, the probability mass function of  $X$  is



**Example 3.8  
(cont.)**

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}} = \frac{\binom{10}{x} \binom{30-10}{10-x}}{\binom{30}{10}} = \frac{\binom{10}{x} \binom{20}{10-x}}{\binom{30}{10}}, \quad x = 0 \text{ to } 10$$

2. (**Probability**) Find the probability that at least one non-traditional student is in the sample.

$$\begin{aligned} \text{P} &= P(X \geq 1) = 1 - P(X = 0) = 1 - \binom{10}{0} \binom{20}{10} / \binom{30}{10} = 1 - \binom{10}{0} \binom{20}{10} / \binom{30}{10} \\ &= 1 - 0.006 = 0.994 \end{aligned}$$

3. (**Mean and Variance**) Calculate the mean and variance of  $X$ .

$$p = \frac{K}{N} = \frac{10}{30} = \frac{1}{3}$$

$\mu = np = 10 \times \frac{1}{3} = 3.3$  non-traditional students in the sample of 10 students

$$\sigma^2 = np(1-p) \left( \frac{N-n}{N-1} \right) = 10 \times \frac{1}{3} \times \frac{2}{3} \times \frac{30-10}{30-1} = 1.5 = 1.2^2$$

**Exercise 3.8  
(MR 3-90)**

A lot of 75 washers contains 5 defectives whose variability in thickness is unacceptably large. A sample of 10 washers is selected at random without replacement.

- Determine the probability mass function of the number of defective washers ( $X$ ) in the sample.
- Find the probability that at least one unacceptable washer is in the sample.
- Calculate the mean and variance of  $X$ .

**Binomial Approximation**

The hypergeometric distribution approximates to the binomial distribution with  $p = K/N$ , if the sample size  $n$  is relatively small to the population size  $N$ . A rule of thumb is that the binomial approximation of a hypergeometric distribution is satisfactory if  $n/N < 0.1$ .

**Example 3.9**

(**Binomial Approximation; Hypergeometric Distribution**) Suppose that  $X$  has a hypergeometric distribution with  $N = 200$ ,  $n = 10$ , and  $K = 20$ . Find  $P(X = 2)$  by using the hypergeometric distribution and approximate binomial distribution. Is the binomial approximation reasonable?

- P** The probability mass function of  $X$  is

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}} = \frac{\binom{20}{x} \binom{200-20}{10-x}}{\binom{200}{10}} = \frac{\binom{20}{x} \binom{180}{10-x}}{\binom{200}{10}}, \quad x = 0 \text{ to } 10$$

$$(\text{Note}) \max \{0, n - (N - K)\} = \max \{0, 10 - (200 - 20)\}$$

$$= \max \{0, -170\} = 0$$

$$\min \{K, n\} = \min \{20, 10\} = 10$$

**Example 3.9**  
(cont.)

Thus,

$$P(X = 2) = f(2) = \frac{\binom{20}{x} \binom{180}{10-x}}{\binom{200}{10}} = \frac{\binom{20}{2} \binom{180}{10-2}}{\binom{200}{10}} = 0.198$$

The approximate binomial distribution of the hypergeometric random variable  $X$  is

$$f(x) = \binom{n}{x} p^x (1-p)^{n-x} = \binom{10}{x} 0.1^x 0.9^{10-x}, \quad x = 0 \text{ to } 10$$

$$(\text{Note}) \quad p = \frac{K}{N} = \frac{20}{200} = 0.1$$

Based on the binomial approximation,

$$P(X = 2) = f(2) = \binom{10}{x} 0.1^x 0.9^{10-x} = \binom{10}{2} 0.1^2 0.9^{10-2} = 0.194$$

Since  $n$  is relatively small to  $N$  ( $n/N = 10/200 = 0.05$ ), the binomial approximation of the hypergeometric random variable  $X$  is reasonable.

**Exercise 3.9**

Suppose that  $X$  has a hypergeometric distribution with  $N = 500$ ,  $n = 50$ , and  $K = 100$ . Find  $P(X = 10)$  by using the hypergeometric distribution and approximate binomial distribution. Is the binomial approximation reasonable?

## 3-9 Poisson Distribution

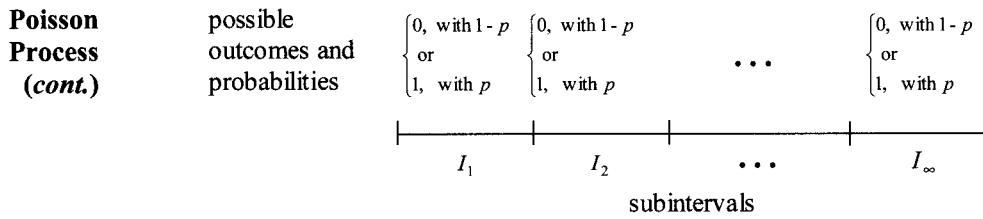
### Learning Goals

- Explain the term *Poisson process*.
- Describe the probability distribution of a Poisson random variable.
- Compare the Poisson distribution with the binomial distribution.
- Determine the probability mass function, mean, and variance of a Poisson random variable.

**Poisson Process**

Suppose that the occurrence of an event over an interval (of time, length, area, space, etc.) is countable and the interval can be partitioned into subintervals. Then, a random experiment is defined as a Poisson process (see Figure 3-5) if

- (1) The probability of more than one occurrence in a subinterval is infinitesimal (approximately zero),
- (2) The occurrences of the event in non-overlapping subintervals are stochastically independent, and
- (3) The probability of one occurrence of the event in a subinterval is the same throughout all subintervals and proportional to the length of the subinterval.

**Figure 3-5** Poisson process.

In other words, the Poisson process is a binomial experiment with infinite  $n$  trials.

(e.g.) Poisson Process

- (1) The number of defects of a product
- (2) The number of customers in a store
- (3) The number of automobile accidents
- (4) The number of e-mails received

**Poisson Random Variable**

A Poisson random variable  $X$  represents the number of occurrences of an event of interest in a unit interval (of time, space, etc.) specified.

The **probability mass function** of  $X$  is

$$f(x) = \frac{e^{-\lambda} \lambda^x}{x!}, \quad x = 0, 1, 2, \dots$$

The **mean** and **variance** of  $X$  are

$$\mu = \lambda \quad \text{and} \quad \sigma^2 = \lambda$$

**(Caution)** Use consistent units to define a Poisson random variable  $X$  and the corresponding parameter  $\lambda$ . For example, the following pairs of  $X$  and  $\lambda$  are equivalent to each other:

| $X$<br>(counts/unit interval) | $\lambda$<br>(average no. of counts/unit interval) |
|-------------------------------|--|
| No. of flaws a disk           | 1  |
| No. of flaws every 10 disks   | 10   |
| No. of flaws every 100 disks  | 100  |

**Poisson vs.  
Binomial  
Distributions**

In the Poisson distribution, the number of trials is infinite, whereas in the binomial distribution the number of trials is finite (see Table 3-5). In other words, the Poisson distribution with  $E(X) = \lambda$  is the limiting form of the binomial distribution with  $E(X) = np$ :

$$\lim_{n \rightarrow \infty} B(n, p) = \lim_{n \rightarrow \infty} \binom{n}{x} p^x (1-p)^{n-x} = \lim_{n \rightarrow \infty} \left( \frac{n}{x} \right)^x \left( 1 - \frac{\lambda}{n} \right)^{n-x} = \frac{e^{-\lambda} \lambda^x}{x!}$$

**(Proof)** Poisson vs. binomial distributions

Suppose that  $X$  is a binomial random variable with parameters  $n$  and  $p$ , and let  $\lambda = np$ .

Then,

$$\lim_{n \rightarrow \infty} \binom{n}{x} p^x (1-p)^{n-x} = \lim_{n \rightarrow \infty} \frac{n!}{x!(n-x)!} \left( \frac{\lambda}{n} \right)^x \left( 1 - \frac{\lambda}{n} \right)^{n-x}$$

**Poisson vs.  
Binomial  
Distributions  
(cont.)**

$$= \frac{\lambda^x}{x!} \lim_{n \rightarrow \infty} \frac{n(n-1)\cdots(n-x+1)}{n^x} \left(1 - \frac{\lambda}{n}\right)^n \left(1 - \frac{\lambda}{n}\right)^{-x}$$

As  $n$  becomes large,

$$\lim_{n \rightarrow \infty} \frac{n(n-1)\cdots(n-x+1)}{n^x} = 1,$$

$$\lim_{n \rightarrow \infty} \left(1 - \frac{\lambda}{n}\right)^n = \lim_{n \rightarrow \infty} \left[ \left(1 + \frac{1}{(-n/\lambda)}\right)^{-n/\lambda} \right]^{-\lambda} = e^{-\lambda}, \text{ and}$$

$$\lim_{n \rightarrow \infty} \left(1 - \frac{\lambda}{n}\right)^{-x} = 1$$

Therefore,

$$\lim_{n \rightarrow \infty} \binom{n}{x} p^x (1-p)^{n-x} = \frac{e^{-\lambda} \lambda^x}{x!}$$

**Table 3-5** The Characteristics of Binomial and Poisson Distributions

| Distribution | Population* | Probability of Success ( $p$ )† | Parameters       |                  |
|--------------|-------------|---------------------------------|------------------|------------------|
|              |             |                                 | No. of Trials    | No. of Successes |
| Binomial     | Infinite    | Constant                        | Constant ( $n$ ) | Variable ( $X$ ) |
| Poisson      | Infinite    | Constant ( $p = \lambda/n$ )    | Infinite         | Variable ( $X$ ) |

\* If an item selected from a population is replaced before the next trial, the size of the population is considered infinite even if it may be finite.

† If the probability of success  $p$  is constant, the trials are considered independent; otherwise, the trials are dependent.



**Example 3.10**

The number of customers who come to the YUMMY donut store follows a Poisson distribution with a mean of 5 customers every 10 minutes.

1. **(Probability Mass Function; Poisson Distribution)** Determine the probability mass function of the number of customers ( $X$ ) per hour coming to the donut store.

► For a consistent unit for  $X$  and  $\lambda$ ,

$$\lambda = E(X) = 5 \text{ customers}/10 \text{ min.} \times 60 \text{ min.} = 30 \text{ customers per hour}$$

Therefore, the probability mass function of  $X$  is

$$f(x) = \frac{e^{-\lambda} \lambda^x}{x!} = \frac{e^{-30} 30^x}{x!}, \quad x = 0, 1, 2, \dots$$

2. **(Probability)** Find the probability that 40 customers come to the donut store in an hour.

$$\blacksquare P(X = 40) = \frac{e^{-30} 30^{40}}{40!} = \frac{e^{-30} 30^{40}}{40!} = 0.014$$



**Example 3.10**

(cont.)

3. (Mean and Variance) Calculate the mean and variance of  $X$ .

$$\text{DEF} \quad \mu = \lambda = 30 \text{ customers per hour}$$

$$\sigma^2 = \lambda = 30 = 5.5^2$$

**Exercise 3.10**  
**(MR 3-103)**

The number of cracks that need repair in a section of interstate highway follows a Poisson distribution with a mean of two cracks per mile.

1. Determine the probability mass function of the number of cracks ( $X$ ) in 5 miles of highway.
2. Find the probability that there are at least five cracks in 5 miles of highway that require repair.
3. Calculate the mean and variance of  $X$ .

## Summary of Discrete Probability Distributions

### A. Probability Distributions

| Distribution      | Probability Mass Function  | Mean                        | Variance                                 | Section |
|-------------------|--|-----------------------------|--|---------|
| Uniform           | $\frac{1}{b-a+1}, \quad x = a \text{ to } b, a \leq b$   | $\frac{b+a}{2}$             | $\frac{(b-a+1)^2 - 1}{12}$               | 3-5     |
| Binomial          | $\binom{n}{x} p^x (1-p)^{n-x}, \quad x = 0 \text{ to } n$  | $np$                        | $np(1-p)$                                | 3-6     |
| Geometric         | $(1-p)^{x-1} p, \quad x = 1, 2, \dots$   | $\frac{1}{p}$               | $\frac{1-p}{p^2}$                        | 3-7.1   |
| Negative Binomial | $\binom{x-1}{r-1} (1-p)^{x-r} p^r, \quad x = r, r+1, \dots$  | $\frac{r}{p}$               | $\frac{r(1-p)}{p^2}$                     | 3-7.2   |
| Hypergeometric    | $\frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}}, \quad K \leq N, n \leq N,$<br>$x = \max\{0, n - (N - K)\} \text{ to } \min\{K, n\}$ | $np, \quad p = \frac{K}{N}$ | $np(1-p) \left( \frac{N-n}{N-1} \right)$ | 3-8     |
| Poisson           | $\frac{e^{-\lambda} \lambda^x}{x!}, \quad x = 0, 1, 2, \dots$  | $\lambda$                   | $\lambda$                                | 3-9     |

### B. Comparison

| Distribution      | Population*                                     | Parameters                      |                  |                  |
|-------------------|---|---------------------------------|------------------|------------------|
|                   |   | Probability of Success ( $p$ )† | No. of Trials    | No. of Successes |
| Binomial          | Infinite  | Constant                        | Constant ( $n$ ) | Variable ( $X$ ) |
| Geometric         | Infinite  | Constant                        | Variable ( $X$ ) | 1                |
| Negative Binomial | Infinite  | Constant                        | Variable ( $X$ ) | Constant ( $r$ ) |
| Hypergeometric    | Finite<br>( $K$ successes;<br>$N - K$ failures) | Changing                        | Constant ( $n$ ) | Variable ( $X$ ) |
| Poisson           | Infinite  | Constant<br>( $p = \lambda/n$ ) | Infinite         | Variable ( $X$ ) |

\* If an item selected from a population is replaced before the next trial, the size of the population is considered infinite even if it may be finite.

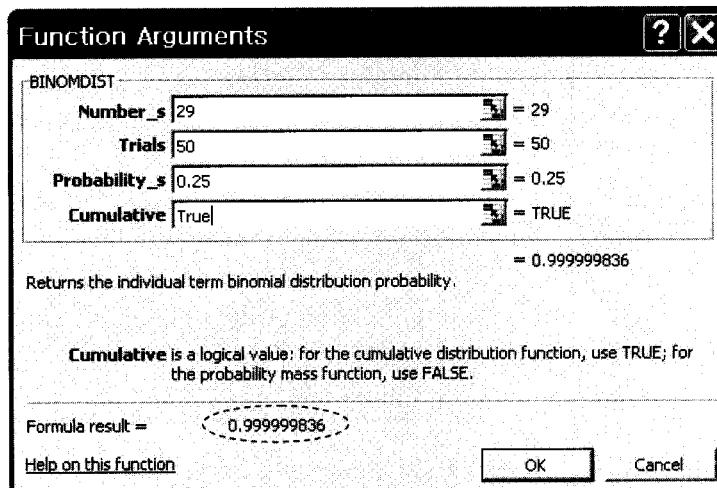
† If the probability of success  $p$  is constant, the trials are considered independent; otherwise, the trials are dependent.

## EXCEL Applications

### Example 3.5

#### 2. (Probability; Binomial Distribution)

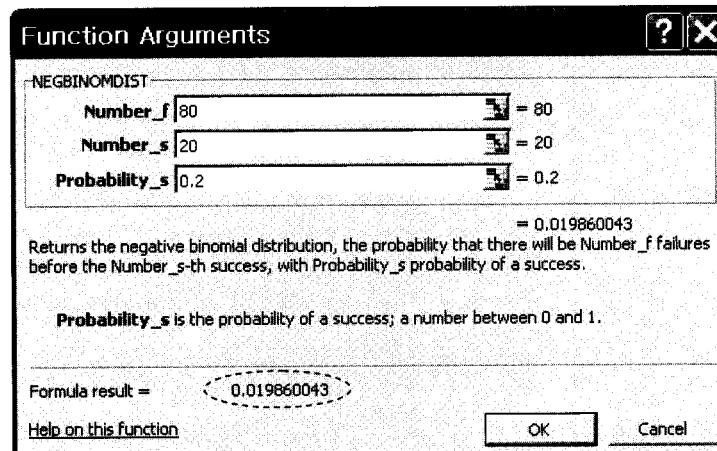
- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **BINOMDIST**.
- (3) Enter the number of successes (**Number\_s**;  $X$ ), number of trials (**Trials**;  $n$ ), probability of a success of interest (**Probability\_s**;  $p$ ), and logical value (**Cumulative**; true for the cumulative distribution function and false for the probability mass function).
- (4) Find the result circled with a dotted line below.



### Example 3.7

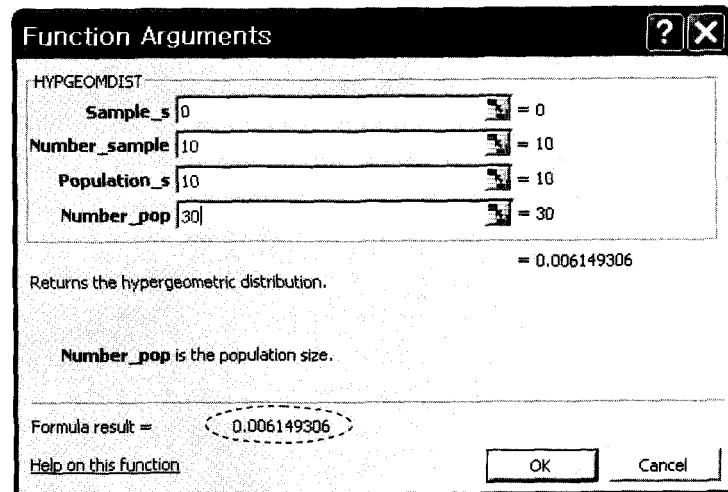
#### 2. (Probability; Negative Binomial Distribution)

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **NEGBINOMDIST**.
- (3) Enter the number of failures (**Number\_f**;  $x - r$ ), number of successes (**Number\_s**;  $r$ ), and probability of a success of interest (**Probability\_s**;  $p$ ).
- (4) Find the result circled with a dotted line below.

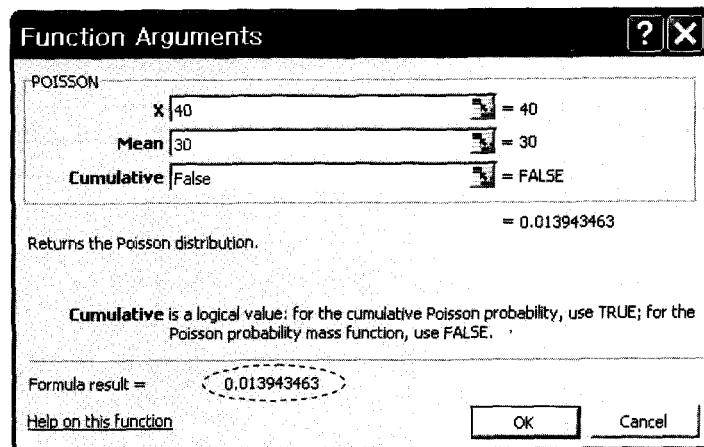


**Example 3.8****2. (Probability; Hypergeometric Distribution)**

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **HYPGEOMDIST**.
- (3) Enter the number of successes in the sample (**Sample\_s**;  $x$ ), size of the sample (**Number\_sample**;  $n$ ), number of successes in the population (**Population\_s**;  $K$ ), and size of the population (**Number\_pop**;  $N$ )
- (4) Find the result circled with a dotted line below.

**Example 3.10****2. (Probability; Poisson Distribution)**

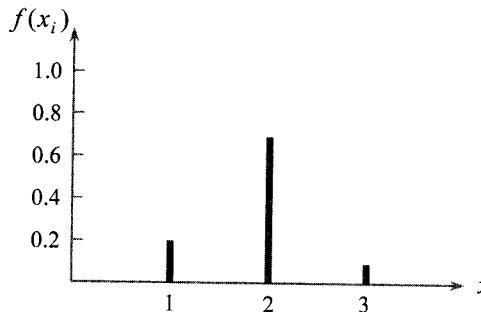
- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **POISSON**.
- (3) Enter the number of events (**X**), mean (**Mean**;  $\lambda$ ), number of successes in the population (**Population\_s**;  $K$ ), and logical value (**Cumulative**; true for the cumulative distribution function and false for the probability mass function).
- (4) Find the result circled with a dotted line below.



## Answers to Exercises

**Exercise 3.1**
**(Probability Mass Function)**

$$P(X = \frac{1}{8}) = 0.2, P(X = \frac{1}{4}) = 0.7, \text{ and } P(X = \frac{3}{8}) = 0.1$$



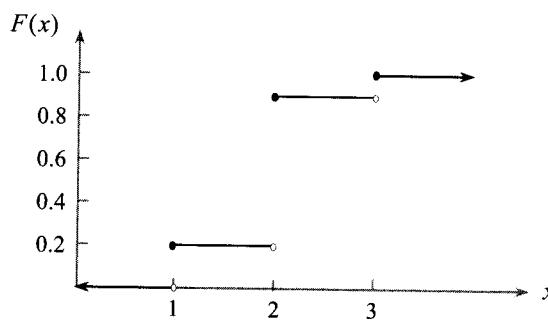
Probability mass function of  $X$

**Exercise 3.2**
**(Cumulative Distribution Function)**

By using the probability mass function of  $X$ ,

$$F(\frac{1}{8}) = P(X \leq \frac{1}{8}) = 0.2 \quad F(\frac{1}{4}) = P(X \leq \frac{1}{4}) = 0.2 + 0.7 = 0.9 \\ F(\frac{3}{8}) = P(X \leq \frac{3}{8}) = 0.9 + 0.1 = 1$$

$$F(x) = \begin{cases} 0, & x < \frac{1}{8} \\ 0.2, & \frac{1}{8} \leq x < \frac{1}{4} \\ 0.9, & \frac{1}{4} \leq x < \frac{3}{8} \\ 1, & \frac{3}{8} \leq x \end{cases}$$



Cumulative distribution function of  $X$

**Exercise 3.3**
**(Mean, Variance, and Standard Deviation)**

$$\mu = \sum_x x f(x) = \frac{1}{8} \times 0.2 + \frac{1}{4} \times 0.7 + \frac{3}{8} \times 0.1 = 0.2375 \text{ inch}$$

$$\sigma^2 = \sum_x x^2 f(x) - \mu^2 = (\frac{1}{8})^2 \times 0.2 + (\frac{1}{4})^2 \times 0.7 + (\frac{3}{8})^2 \times 0.1 - 0.2375^2 \\ = 0.0045$$

$$\sigma = \sqrt{V(X)} = \sqrt{0.0045} = 0.067 \text{ inch}$$

**Exercise 3.4****1. (Probability Mass Function; Discrete Uniform Distribution)**

Since  $x = 2, 3, 4$ ,  $a = 2$  and  $b = 4$ . Therefore, the probability mass function of  $X$  is

$$f(x) = \frac{1}{b-a+1} = \frac{1}{4-2+1} = \frac{1}{3}, \quad x = 2, 3, 4$$

**2. (Mean and Variance)**

Since  $a = 2$  and  $b = 4$ , the mean and variance of  $X$  are

$$E(X) = \frac{b+a}{2} = \frac{2+4}{2} = 3$$

$$V(X) = \frac{(b-a+1)^2 - 1}{12} = \frac{(4-2+1)^2 - 1}{12} = \frac{2}{3}$$

**3. (Mean and Variance of a Linearly Combination)**

The mean and variance of  $Y = 100X$  are

$$E(Y) = E(100X) = 100E(X) = 100 \times 3 = 300$$

$$V(Y) = V(100X) = 100^2 V(X) = 100^2 \times \frac{2}{3} = 6,666.7 = 81.6^2$$

**Exercise 3.5****1. (Probability Mass Function; Binomial Distribution)**

Since “a passenger showing up” is a success and the probability of a success is  $p = 1 - 0.1 = 0.9$ . Thus, the probability mass function of  $X$  is

$$f(x) = \binom{n}{x} p^x (1-p)^{n-x} = \binom{125}{x} 0.9^x 0.1^{125-x}, \quad x = 0, 1, \dots, 125$$

**2. (Probability)**

The flight would have empty seats if  $X < 120$ . Thus, the probability that the flight departs with empty seats is

$$\begin{aligned} P(X < 120) &= 1 - P(X \geq 120) = 1 - \sum_{x=120}^{125} \binom{125}{x} 0.9^x 0.1^{125-x} \\ &= 1 - 0.011 = 0.988 \end{aligned}$$

**3. (Mean and Variance)**

$$\mu = np = 125 \times 0.9 = 112.5 \text{ passengers}$$

$$\sigma^2 = np(1-p) = 125 \times 0.9 \times (1-0.9) = 11.2 = 3.3^2$$

**Exercise 3.6****1. (Probability Mass Function; Geometric Distribution)**

Since a successful optical alignment is a success, the probability of success is  $p = 0.8$ . Thus, the probability mass function of  $X$  is

$$f(x) = (1-p)^{x-1} p = 0.2^{x-1} 0.8, \quad x = 1, 2, \dots$$

**2. (Probability)**

$$P(X \leq 4) = \sum_{x=1}^4 0.2^{x-1} 0.8 = 0.998$$

**Exercise 3.6**

(cont.)

**3. (Mean and Variance)**

$$\mu = \frac{1}{p} = \frac{1}{0.8} = 1.25 \text{ trials}$$

$$\sigma^2 = \frac{1-p}{p^2} = \frac{1-0.8}{0.8^2} = 0.31 = 0.56^2$$

**Exercise 3.7****1. (Probability Mass Function; Negative Binomial Distribution)**

$$p = 0.01, \quad r = 3$$

$$f(x) = \binom{x-1}{r-1} (1-p)^{x-r} p^r = \binom{x-1}{2} 0.99^{x-3} 0.01^3, \quad x = 3, 4, \dots$$

**2. (Probability)**

$$P(X \geq 100) = 1 - P(X < 100) = 1 - \sum_{x=3}^{99} \binom{x-1}{2} 0.99^{x-3} 0.01^3 \\ = 1 - 0.078 = 0.922$$

**3. (Mean and Variance)**

$$\mu = \frac{r}{p} = \frac{3}{0.01} = 300 \text{ fills}$$

$$\sigma^2 = \frac{r(1-p)}{p^2} = \frac{3(1-0.01)}{0.01^2} = 29,700 = 172.3^2$$

**Exercise 3.8****1. (Probability Mass Function; Hypergeometric Distribution)**

$$N = 75, \quad K = 5, \quad n = 10$$

$$\max\{0, n - (N - K)\} = \max\{0, 10 - (75 - 5)\} = \max\{0, -60\} = 0$$

$$\min\{K, n\} = \min\{5, 10\} = 5$$

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}} = \frac{\binom{5}{x} \binom{75-5}{10-x}}{\binom{75}{10}} = \frac{\binom{5}{x} \binom{70}{10-x}}{\binom{75}{10}}, \quad x = 0 \text{ to } 5$$

**2. (Probability)**

$$P(X \geq 1) = 1 - P(X < 1) = 1 - P(X = 0) = 1 - \binom{5}{0} \binom{70}{10-0} / \binom{75}{10} \\ = 1 - 0.48 = 0.52$$

**3. (Mean and Variance)**

$$p = \frac{K}{N} = \frac{5}{75} = \frac{1}{15}$$

$\mu = np = 10 \times \frac{1}{15} = 0.67$  unacceptable washers in the sample of 10 washers

$$\sigma^2 = np(1-p) \left( \frac{N-n}{N-1} \right) = 10 \times \frac{1}{15} \times \frac{14}{15} \times \frac{75-10}{75-1} = 0.55 = 0.74^2$$

**Exercise 3.9****(Binomial Approximation; Hypergeometric Distribution)**

The probability mass function of  $X$  is

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}} = \frac{\binom{100}{x} \binom{500-100}{50-x}}{\binom{500}{50}} = \frac{\binom{100}{x} \binom{400}{50-x}}{\binom{500}{50}}, \quad x = 0 \text{ to } 50$$

$$(\text{Note}) \max\{0, n - (N - K)\} = \max\{0, 50 - (500 - 100)\}$$

$$= \max\{0, -350\} = 0$$

$$\min\{K, n\} = \min\{100, 50\} = 50$$

Thus,

$$P(X = 10) = f(10) = \frac{\binom{100}{10} \binom{400}{50-10}}{\binom{500}{50}} = \frac{\binom{100}{10} \binom{400}{40}}{\binom{500}{50}} = 0.147$$

The approximate binomial distribution of the hypergeometric random variable  $X$  is

$$f(x) = \binom{n}{x} p^x (1-p)^{n-x} = \binom{50}{x} 0.2^x 0.8^{50-x}, \quad x = 0 \text{ to } 50$$

$$(\text{Note}) \quad p = \frac{K}{N} = \frac{100}{500} = 0.2$$

Based on the binomial approximation,

$$P(X = 10) = f(10) = \binom{50}{10} 0.2^x 0.8^{10-x} = \binom{50}{10} 0.2^{10} 0.8^{50-10} = 0.140$$

Since  $n$  is relatively small to  $N$  ( $n/N = 50/500 = 0.1$ ), the binomial approximation of the hypergeometric random variable  $X$  is satisfactory.

**Exercise 3.10****1. (Probability Mass Function; Poisson Distribution)**

$$\lambda = E(X) = 2 \text{ cracks/mile} \times 5 \text{ miles} = 10 \text{ cracks every 5 miles}$$

$$f(x) = \frac{e^{-\lambda} \lambda^x}{x!} = \frac{e^{-10} 10^x}{x!}, \quad x = 0, 1, 2, \dots$$

**2. (Probability)**

$$P(X \geq 5) = 1 - P(X < 5) = 1 - \sum_{x=0}^4 \frac{e^{-10} 10^x}{x!} = 1 - 0.03 = 0.97$$

**3. (Mean and Variance)**

$$\mu = \lambda = 10 \text{ cracks every 5 miles}$$

$$\sigma^2 = \lambda = 10 = 3.2^2$$

# 4

# Continuous Random Variables and Probability Distributions

## OUTLINE

- 
- |  |   |
|--|---|
| 4-1 Continuous Random Variables                                    | 4-9 Exponential Distribution                    |
| 4-2 Probability Distributions and Probability Density Functions    | 4-10 Erlang and Gamma Distributions             |
| 4-3 Cumulative Distribution Functions                              | 4-10.1 Erlang Distribution                      |
| 4-4 Mean and Variance of a Continuous Random Variable              | 4-10.2 Gamma Distribution                       |
| 4-5 Continuous Uniform Distribution                                | 4-11 Weibull Distribution                       |
| 4-6 Normal Distribution  | 4-12 Lognormal Distribution                     |
| 4-7 Normal Approximation to the Binomial and Poisson Distributions | Summary of Continuous Probability Distributions |
|  | EXCEL Applications                              |
|  | Answers to Exercises                            |
- 

## 4-1 Continuous Random Variables

See Section 2-8. Random Variables to review the notion of continuous random variable.

## 4-2 Probability Distributions and Probability Density Functions

### Learning Goals

- Distinguish between probability density function and cumulative distribution function.
- Determine the probability of a continuous random variable by using the corresponding probability density function.

|                                 |  |
|---------------------------------|--|
| <b>Probability Distribution</b> | Like the probability distribution of a discrete random variable, two types of functions are used to express the probability distribution of a continuous random variable $X$ : |
|---------------------------------|--|

**Probability Distribution  
(cont.)**

1. **Probability Density Function (p.d.f.;  $f(x)$ ):** Describes the densities of probabilities over a range of  $X$ .
2. **Cumulative Distribution Function (c.d.f.;  $F(x)$ ):** Represents the probability of  $X$  that is less than or equal to a specified value, i.e.,  $P(X \leq x)$ .

**Probability Density Distribution (p.d.f.)**

The probability density function  $f(x)$  of a continuous random variable  $X$  satisfies the following properties:

$$(1) f(x) \geq 0$$

$$(2) \int_{-\infty}^{\infty} f(x)dx = 1$$

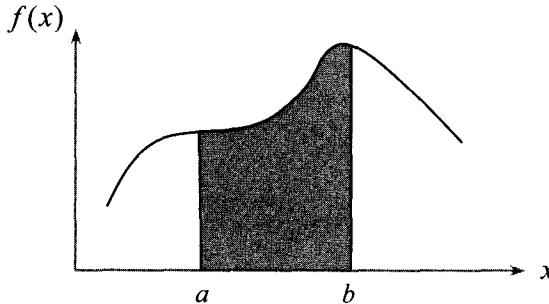
$$(3) P(a \leq X \leq b) = \int_a^b f(x)dx$$

The integral of  $f(x)$  from points  $a$  to  $b$  represents the probability that  $X$  belongs to the interval  $[a, b]$  (i.e., the area under the density function between  $a$  and  $b$  as shown in Figure 4-1).

$$(4) P(X = x) = 0$$

The probability of every single point is zero because the width of any point is zero. Thus,

$$P(a \leq X \leq b) = P(a < X \leq b) = P(a \leq X < b) = P(a < X < b)$$



**Figure 4-1** Probability density function. The probability  $P(a \leq X \leq b)$  (shaded) is determined by integrating  $f(x)$  from  $a$  to  $b$ .



**Example 4.1**

**(Probability Density Function)** Suppose that the probability density function of  $X$  is

$$f(x) = e^{-x}, \quad x > 0 \\ = 0, \quad \text{elsewhere}$$

Determine  $P(X < 2)$ ,  $P(2 \leq X < 4)$ , and  $P(X \geq 4)$ .

**Sol.** (1)  $P(X < 2) = \int_0^2 f(x)dx = \int_0^2 e^{-x} dx = -e^{-x} \Big|_0^2 = -e^{-2} + e^{-0} = 0.86$

(2)  $P(2 \leq X < 4) = \int_2^4 f(x)dx = \int_2^4 e^{-x} dx = -e^{-x} \Big|_2^4 = -e^{-4} + e^{-2} = 0.12$

(3)  $P(X \geq 4) = \int_4^{\infty} f(x)dx = \int_4^{\infty} e^{-x} dx = -e^{-x} \Big|_4^{\infty} = -e^{-\infty} + e^{-4} = 0.02$

(Note)  $P(X < 2) + P(2 \leq X < 4) + P(X \geq 4) = 0.86 + 0.12 + 0.02 = 1$

**Exercise 4.1**

Suppose that the probability density function of  $X$  is

$$\begin{aligned}f(x) &= 3x^2, & 0 < x < 1 \\&= 0, & \text{elsewhere}\end{aligned}$$

Determine  $P(X < \frac{1}{3})$ ,  $P(\frac{1}{3} \leq X < \frac{2}{3})$ , and  $P(X \geq \frac{2}{3})$ .

## 4-3 Cumulative Distribution Functions

### Learning Goals

- Determine the cumulative distribution function of a continuous random variable.

**Cumulative Distribution Function (c.d.f.)**

The cumulative distribution function of a discrete random variable  $X$  is

$$F(x) = P(X \leq x) = \int_{-\infty}^x f(u)du$$

and satisfies the following properties:

- (1)  $0 \leq F(x) \leq 1$
- (2)  $F(x) \leq F(y)$  if  $x \leq y$

$$(\text{Note}) \quad f(x) = \frac{dF(x)}{dx}$$

**Example 4.2**

**(Cumulative Distribution Function)** In Example 4-1, the probability density function of  $X$  is

$$\begin{aligned}f(x) &= e^{-x}, & x > 0 \\&= 0, & \text{elsewhere}\end{aligned}$$

Determine the cumulative distribution function of  $X$ .

► By using the probability density function of  $X$ ,

$$F(x) = P(X \leq x) = \int_0^x f(u)du = \int_0^x e^{-u}du = -e^{-u} \Big|_0^x = -e^{-x} + e^{-0} = 1 - e^{-x}$$

Therefore,

$$F(x) = \begin{cases} 0, & x < 0 \\ 1 - e^{-x}, & 0 \leq x \end{cases}$$

**Exercise 4.2**

In Exercise 4-1, the probability density function of  $X$  is

$$\begin{aligned}f(x) &= 3x^2, & 0 < x < 1 \\&= 0, & \text{elsewhere}\end{aligned}$$

Determine the cumulative distribution function of  $X$ .

## 4-4 Mean and Variance of a Continuous Random Variable

### Learning Goals

- Calculate the mean, variance, and standard deviation of a continuous random variable.

**Mean of  $X$**  The mean (expected value) of  $X$  is

$$\mu = E(X) = \int_{-\infty}^{\infty} xf(x)dx$$



**Variance of  $X$**  The variance of  $X$  is

$$\sigma^2 = V(X) = \int_{-\infty}^{\infty} (x - \mu)^2 f(x)dx = \int_{-\infty}^{\infty} x^2 f(x)dx - \mu^2$$

**Standard Deviation of  $X$**  The standard deviation of  $X$  is

$$\sigma = \sqrt{V(X)}$$



### Example 4.3

**(Mean, Variance, and Standard Deviation)** In Example 4-1, the probability density function of  $X$  is

$$\begin{aligned} f(x) &= e^{-x}, \quad x > 0 \\ &= 0, \quad \text{elsewhere} \end{aligned}$$

Determine the mean, variance, and standard deviation of  $X$ .

**Sol** (1) The mean of  $X$  is

$$\mu = \int_0^{\infty} xf(x)dx = \int_0^{\infty} xe^{-x}dx$$

Apply the method of integration by parts as follows:

$$\begin{aligned} \int_a^b u \, dv &= uv \Big|_a^b - \int_a^b v \, du \\ u &= x & du &= dx \\ v &= -e^{-x} & dv &= e^{-x}dx \end{aligned}$$

Thus,

$$\mu = \int_0^{\infty} xe^{-x}dx = -xe^{-x} \Big|_0^{\infty} + \int_0^{\infty} e^{-x}dx = -e^{-x} \Big|_0^{\infty} = -e^{-\infty} + e^0 = 1$$

(2) The variance of  $X$  is

$$\sigma^2 = \int_0^{\infty} x^2 f(x)dx - \mu^2 = \int_0^{\infty} x^2 e^{-x}dx - \mu^2 = \int_0^{\infty} x^2 e^{-x}dx - 1$$

Apply the method of integration by parts as follows:

$$\begin{aligned} \int_a^b u \, dv &= uv \Big|_a^b - \int_a^b v \, du \\ u &= x^2 & du &= 2xdx \\ v &= -e^{-x} & dv &= e^{-x}dx \end{aligned}$$

**Example 4.3**  
(cont.)

Then,

$$\int_0^{\infty} x^2 e^{-x} dx = -x^2 e^{-x} \Big|_0^{\infty} + \int_0^{\infty} 2xe^{-x} dx = 2 \int_0^{\infty} xe^{-x} dx = 2 \times 1 = 2$$

Therefore,

$$\sigma^2 = \int_0^{\infty} x^2 e^{-x} dx - 1 = 2 - 1 = 1$$

(3) The standard deviation of  $X$  is  $\sigma = 1$ .**Exercise 4.3**In Exercise 4-1, the probability density function of  $X$  is

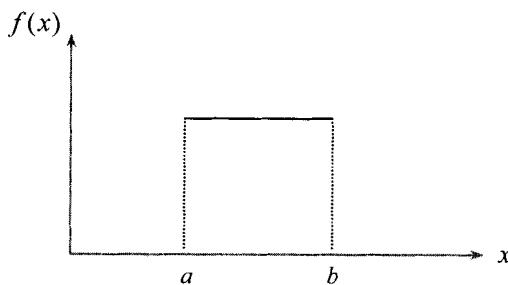
$$f(x) = 3x^2, \quad 0 < x < 1 \\ = 0, \quad \text{elsewhere}$$

Determine the mean, variance, and standard deviation of  $X$ .**4-5 Continuous Uniform Distribution****Learning Goals**

- Describe the probability distribution of a continuous uniform random variable.
- Determine the probability density function, mean, and variance of a continuous uniform random variable.

**Continuous  
Uniform  
Random  
Variable**A continuous uniform random variable  $X$  has a constant probability density function over the range of  $X$  (see Figure 4-2):

$$f(x) = \frac{1}{b-a}, \quad a \leq x \leq b$$

**Figure 4-2** A continuous uniform distribution.The **mean** and **variance** of  $X$  are

$$\mu = \frac{b+a}{2} \quad \text{and} \quad \sigma^2 = \frac{(b-a)^2}{12}, \quad \text{where } a \leq x \leq b$$

**Example 4.4**

Suppose that a random number generator produces real numbers that are uniformly distributed between 0 and 100.

**1. (Probability Density Function; Continuous Uniform Distribution)**Determine the probability density function of a random number ( $X$ ) generated.

**Example 4.4**  
(cont.)**DEFINITION**  $a = 0, b = 100$ 

$$f(x) = \frac{1}{b-a} = \frac{1}{100-0} = \frac{1}{100}, \quad 0 \leq x \leq 100$$

2. **(Probability)** Find the probability that a random number ( $X$ ) generated is between 10 and 90.

$$\text{DEFINITION } P(10 \leq X \leq 90) = \int_0^{90} f(x) dx = \int_0^{90} \frac{1}{100} dx = \frac{1}{100} x \Big|_0^{90} = \frac{1}{100}(90 - 10) = \frac{4}{5}$$

3. **(Mean and Variance)** Calculate the mean and variance of  $X$ .

$$\text{DEFINITION } \mu = \frac{b+a}{2} = \frac{100+0}{2} = 50$$

$$\sigma^2 = \frac{(b-a)^2}{12} = \frac{(100-0)^2}{12} = 833.3 = 28.9^2$$

**Exercise 4.4**  
(MR 4-34)

Suppose that the thickness of a flange is uniformly distributed between 0.95 and 1.05 mm.

1. Determine the probability density function of flange thickness ( $X$ ).
2. Find the probability that the thickness of a flange ( $X$ ) exceeds 1.02 mm.
3. Calculate the mean and variance of  $X$ .

## 4-6 Normal Distribution

### Learning Objectives

- Describe the characteristics of a normal distribution.
- Read the  $z$  table.
- Standardize a normal random variable.

**Normal Random Variable**

A normal random variable with mean  $\mu$  and variance  $\sigma^2$  has the **probability density function**

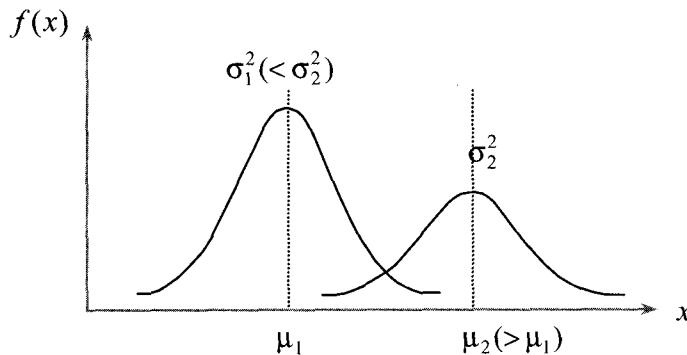
$$f(x) = \frac{1}{\sqrt{2\pi}\sigma} e^{-\frac{(x-\mu)^2}{2\sigma^2}}, \quad -\infty < x < \infty$$

A normal distribution with **mean**  $\mu$  and **variance**  $\sigma^2$ , denoted as  $N(\mu, \sigma^2)$ , is symmetric about  $\mu$  and bell-shaped (see Figure 4-3). The symmetry of a normal curve implies

$$P(\mu < X) = P(X > \mu) = 0.5$$

The parameters  $\mu$  and  $\sigma^2$  determine the center and shape of the normal curve, respectively. As illustrated in Figure 4-3, the larger the value of  $\mu$ , the more to the right the center of the normal curve is located; the smaller the value of  $\sigma^2$ , the sharper the normal curve.

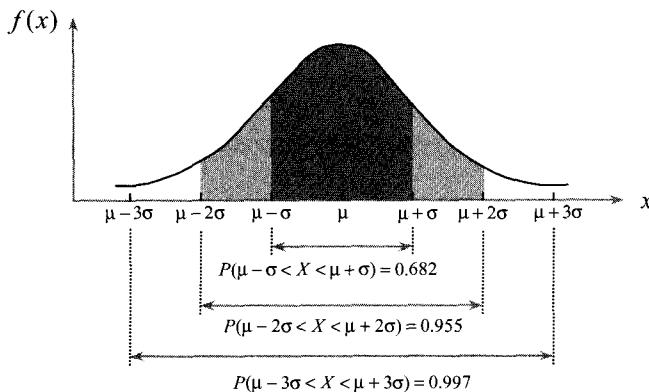
**Normal Random Variable (cont.)**



**Figure 4-3** Normal curves with selected values of  $\mu$  and  $\sigma^2$ .

**Probabilities of Normal Distribution**

Selected probabilities of a normal distribution are displayed in Figure 4-4. The area under the normal curve beyond  $\pm 3\sigma$  is quite small (less than 0.01). Since 99.7% of possible values of  $X$  are within the interval  $(\mu - 3\sigma, \mu + 3\sigma)$ ,  $6\sigma$  is referred to as the **width of a normal distribution**.



**Figure 4-4** Probabilities of a normal distribution.

**Standard Normal Random Variable**

The standard normal random variable (denoted as  $Z$ ) is a normal random variable with mean  $\mu = 0$  and variance  $\sigma^2 = 1$ . The cumulative distribution function of  $Z$  is denoted as

$$\Phi(z) = P(Z \leq z)$$



**$z$  Table**

The  $z$  table (see Appendix Table II in MR) provides values of  $\Phi(z)$ . In the table, the  $z$  column shows  $z$  values with tenth digits and the column headings indicate hundredth digits of  $z$  values.

(e.g.) Reading the  $z$  Table

$$(1) \Phi(-1.57) = P(Z \leq -1.57) = 0.058$$

$$(2) \Phi(1.57) = P(Z \leq 1.57) = 0.942$$

$$(3) P(Z > 1.57) = 1 - P(Z \leq 1.57) = 1 - 0.942 = 0.058$$

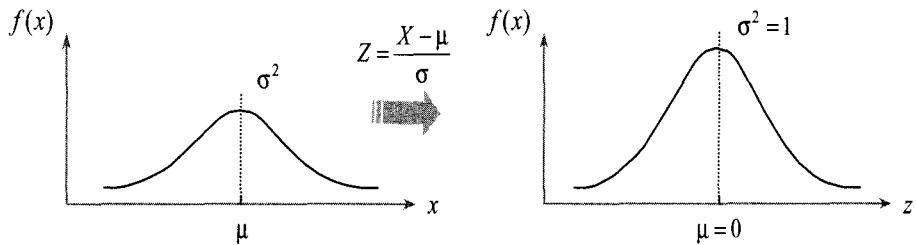
$$(4) P(-1.57 \leq Z \leq 1.57) = P(Z \leq 1.57) - P(Z \leq -1.57)$$

$$= \Phi(1.57) - \Phi(-1.57) = 0.942 - 0.058 = 0.884$$

**Standardization**

An arbitrary normal random variable  $X$  with  $\mu$  and  $\sigma^2$  can be transformed into  $Z$  (with  $\mu = 0$  and  $\sigma^2 = 1$ ), as illustrated in Figure 4-5, by using the algebraic relationship between  $X$  and  $Z$ :

$$Z = \frac{X - \mu}{\sigma}$$



**Figure 4-5** Standardizing a normal random variable.

After standardizing the normal random variable  $X$ , probabilities of  $X$  are determined by using the  $z$  table.

**Example 4.5**

**(Standardization)** Suppose that the life length of an INFINITY light bulb follows a normal distribution with  $\mu = 750$  hours  $\sigma^2 = 40^2$ . Calculate  $P(740 \leq X \leq 770)$ .



$$\begin{aligned} P(740 \leq X \leq 770) &= P\left(\frac{740 - \mu}{\sigma} \leq \frac{X - \mu}{\sigma} \leq \frac{770 - \mu}{\sigma}\right) \\ &= P\left(\frac{740 - 750}{40} \leq Z \leq \frac{770 - 750}{40}\right) = P(-0.25 \leq Z \leq 0.5) \\ &= P(Z \leq 0.5) - P(Z \leq -0.25) = 0.691 - 0.401 = 0.290 \end{aligned}$$

**Exercise 4.5  
(MR 4-57)**

The sick-leave time of employees in a firm in a month is normally distributed with a mean of 100 hours and a standard deviation of 20 hours. Find the probability that the sick-leave time of an employee in a month exceeds 130 hours.

## 4-7 Normal Approximation to the Binomial and Poisson Distributions

### Learning Goals

- Apply the normal approximation to the binomial, hypergeometric, and Poisson random variables.

#### Normal Approximation to Binomial Distribution

The binomial distribution  $B(n, p)$  approximates to the normal distribution with  $\mu = np$  and  $\sigma^2 = np(1 - p)$  if  $np > 5$  and  $n(1 - p) > 5$  (see Figure 4-19 on page 119 of MR). However, when  $p$  is so close to 0 or 1 that  $np < 5$  or  $n(1 - p) < 5$ , corresponding binomial distribution is significantly skewed (see Figure 4-20 on page 120 of MR); thus, the normal approximation is inappropriate.

**Normal Approximation to Binomial Distribution (cont.)**

**Normal Approximation to Hypergeometric Distribution**

**Normal Approximation to Poisson Distribution**

When normal approximation is applicable, the probability of a binomial random variable  $X$  with  $\mu = np$  and  $\sigma^2 = np(1 - p)$  can be determined by using the standard normal random variable

$$Z = \frac{X - \mu}{\sigma} = \frac{X - np}{\sqrt{np(1 - p)}}$$

Recall that the binomial approximation is applicable to a hypergeometric distribution if the sample size  $n$  is relatively small to the population size  $N$ , i.e.,  $n/N < 0.1$  (see Section 3-8. Hypergeometric Distribution). Consequently, the normal approximation can be applied to the hypergeometric distribution with  $p = K/N$  ( $K$ : number of successes in  $N$ ) if  $n/N < 0.1$ ,  $np > 5$ , and  $n(1 - p) > 5$ .

Thus, when normal approximation is applicable, the probability of a hypergeometric random variable  $X$  with  $\mu = np$  and  $\sigma^2 = np(1 - p)(N - n)/(N - 1)$  can be determined by using the standard normal random variable

$$Z = \frac{X - \mu}{\sigma} = \frac{X - np}{\sqrt{np(1 - p)(N - n)/(N - 1)}}, \text{ where } p = \frac{K}{N}$$

Recall that a Poisson distribution with  $\mu = \lambda$  and  $\sigma^2 = \lambda$  is the limiting form of a binomial distribution with  $\mu = np$  and  $\sigma^2 = np(1 - p)$  (see Section 3-9. Poisson Distribution). Therefore, the normal approximation is applicable to a Poisson distribution if  $\lambda > 5$ .

Accordingly, when normal approximation is applicable, the probability of a Poisson random variable  $X$  with  $\mu = \lambda$  and  $\sigma^2 = \lambda$  can be determined by using the standard normal random variable

$$Z = \frac{X - \mu}{\sigma} = \frac{X - \lambda}{\sqrt{\lambda}}$$



**Example 4.6**

1. **(Normal Approximation; Binomial Distribution)** Suppose that  $X$  is a binomial random variable with  $n = 100$  and  $p = 0.1$ . Find the probability  $P(X \leq 15)$  based on the corresponding binomial distribution and approximate normal distribution. Is the normal approximation reasonable?

► The probability mass function, mean, and variance of the binomial random variable  $X$  are

$$f(x) = \binom{n}{x} p^x (1 - p)^{n-x} = \binom{100}{x} 0.1^x 0.9^{100-x}, \quad 0, 1, 2, \dots, 100$$

$$\mu = np = 100 \times 0.1 = 10$$

$$\sigma^2 = np(1 - p) = 100 \times 0.1 \times 0.9 = 9 = 3^2$$

Thus,

$$P(X \leq 15) = \sum_{x=0}^{15} \binom{100}{x} 0.1^x 0.9^{100-x} = 0.960$$

**Example 4.6  
(cont.)**

By applying the normal approximation to the binomial random variable  $X$ ,

$$P(X \leq 15) = P\left(\frac{X - \mu}{\sigma} \leq \frac{15 - 10}{3}\right) = P(Z \leq 1.67) = 0.953$$

Since  $np = 10 > 5$  and  $n(1 - p) = 90 > 5$ , the normal approximation to the binomial random variable  $X$  is satisfactory.

2. **(Normal Approximation; Hypergeometric Distribution)** Suppose that  $X$  has a hypergeometric distribution with  $N = 1,000$ ,  $K = 100$ , and  $n = 100$ . Find the probability  $P(X \leq 15)$  based on the corresponding hypergeometric distribution and approximate normal distribution. Is the normal approximation reasonable?

**►** The probability mass function, mean, and variance of the hypergeometric random variable  $X$  are

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}} = \frac{\binom{100}{x} \binom{1000-100}{100-x}}{\binom{1000}{100}} = \frac{\binom{100}{x} \binom{900}{100-x}}{\binom{1000}{100}}, \quad x = 0 \text{ to } 100$$

$$\begin{aligned} (\text{Note}) \quad \max\{0, n - (N - K)\} &= \max\{0, 100 - (1000 - 100)\} \\ &= \max\{0, -800\} = 0 \\ \min\{K, n\} &= \min\{100, 100\} = 100 \end{aligned}$$

$$\mu = np = 100 \times 0.1 = 10, \text{ where } p = \frac{K}{N} = \frac{100}{1000} = 0.1$$

$$\sigma^2 = np(1-p)\left(\frac{N-n}{N-1}\right) = 100 \times 0.1 \times 0.9 \times \frac{1000-100}{1000-1} = 8.11 = 2.85^2$$

Thus,

$$P(X \leq 15) = \sum_{x=0}^{15} \frac{\binom{100}{x} \binom{900}{100-x}}{\binom{1000}{100}} = 0.968$$

By applying the normal approximation to the hypergeometric random variable  $X$ ,

$$P(X \leq 15) = P\left(\frac{X - \mu}{\sigma} \leq \frac{15 - 10}{2.85}\right) = P(Z \leq 1.75) = 0.960$$

Since  $n/N = 0.1$ ,  $np = 10 > 5$  and  $n(1 - p) = 90 > 5$ , the normal approximation to the hypergeometric random variable  $X$  is satisfactory.

3. **(Normal Approximation; Poisson Distribution)** Suppose that  $X$  has a Poisson distribution with  $\lambda = 10$ . Find the probability  $P(X \leq 15)$  based on the corresponding Poisson distribution and approximate normal distribution. Is the normal approximation reasonable?

**Example 4.6  
(cont.)**

► The probability mass function, mean, and variance of the Poisson random variable  $X$  are

$$f(x) = \frac{e^{-\lambda} \lambda^x}{x!} = \frac{e^{-10} 10^x}{x!}, \quad x = 0, 1, 2, \dots$$

$$\mu = \lambda = 10$$

$$\sigma^2 = \lambda = 10 = 3.16^2$$

Thus,

$$P(X \leq 15) = \sum_{x=0}^{15} \frac{e^{-10} 10^x}{x!} = 0.951$$

By applying the normal approximation to the Poisson random variable  $X$ ,

$$P(X \leq 15) = P\left(\frac{X - \mu}{\sigma} \leq \frac{15 - 10}{3.16}\right) = P(Z \leq 1.58) = 0.943$$

Since  $\lambda = 10 > 5$ , the normal approximation to the Poisson random variable  $X$  is satisfactory.

**Exercise 4.6  
(MR 4-61)**

- Suppose that  $X$  is a binomial random variable with  $n = 200$  and  $p = 0.4$ . Find the probability  $P(X \leq 70)$  based on the corresponding binomial distribution and approximate normal distribution. Is the normal approximation reasonable?
- Suppose that  $X$  has a hypergeometric distribution with  $N = 2,000$ ,  $K = 800$ , and  $n = 200$ . Find the probability  $P(X \leq 70)$  based on the corresponding hypergeometric distribution and approximate normal distribution. Is the normal approximation reasonable?
- Suppose that  $X$  has a Poisson distribution with  $\lambda = 80$ . Find the probability  $P(X \leq 70)$  based on the corresponding Poisson distribution and approximate normal distribution. Is the normal approximation reasonable?

## 4-9 Exponential Distribution

### Learning Goals

- Describe the probability distribution of an exponential random variable.
- Explain the relationship between exponential and Poisson random variables.
- Explain the lack of memory property of an exponential random variable.
- Determine the probability density function, mean, and variance of an exponential random variable.

**Exponential Random Variable**

An exponential random variable represents the length of an interval (in time, space, etc.) from a certain point until the next success in a Poisson process. The exponential distribution parallels the geometric distribution by being concerned with the probability of the next success.

**Exponential  
Random  
Variable  
(cont.)**

The **probability density function** and **cumulative distribution function** of exponential random variable  $X$  with parameter  $\lambda$  (average number of successes per unit interval) are

$$f(x) = \lambda e^{-\lambda x} \quad \text{and} \quad F(x) = 1 - e^{-\lambda x}, \quad x \geq 0, \quad \lambda > 0$$

The **mean** and **variance** of  $X$  are

$$\mu = \frac{1}{\lambda} \quad \text{and} \quad \sigma^2 = \frac{1}{\lambda^2}$$

**(Caution)** Like the Poisson distribution, use consistent units to define an exponential random variable  $X$  and the corresponding parameter  $\lambda$ .

An exponential curve is skewed to the right, decreasing exponentially (see Figure 4-6; as  $\lambda$  increases, the skewness of the curve increases).

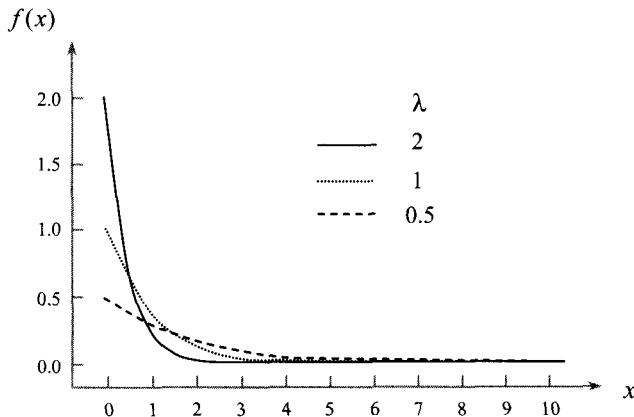


Figure 4-6 Exponential curves with selected values of  $\lambda$ .

**Relationship  
between  
Exponential  
and Poisson  
Distributions**

The exponential and Poisson distributions are interchangeable. Let an exponential random variable  $X$  with parameter  $\lambda$  (average number of successes during the unit length of time) denote the time until the next success. Let  $N$  denote the number of successes during a specific time interval  $x$ , i.e.,  $N$  is a Poisson random variable with parameter  $\lambda x$ .

Then, the following relationship exists between  $X$  and  $N$ :

$$P(X > x) = P(N = 0) = \frac{e^{-\lambda x} (\lambda x)^0}{0!} = e^{-\lambda x}$$

Therefore,

$$F(x) = P(X \leq x) = 1 - P(X > x) = 1 - e^{-\lambda x}$$

By differentiating  $F(x)$ , the probability density function of the exponential random variable  $X$  is

$$f(x) = \frac{dF(x)}{dx} = \lambda e^{-\lambda x}, \quad x \geq 0$$

### Exponential vs. Poisson Distributions

In the exponential distribution the number of successes is fixed as one and the length of a time interval between successes is a random variable, whereas in the Poisson distribution the number of successes is a random variable and the length of a time interval is fixed (see Table 4-1).

**Table 4-1** The Characteristics of Poisson and Exponential Distributions

| Distribution | Population | Rate of Success        | Parameters              |                  |
|--------------|------------|------------------------|-------------------------|------------------|
|              |            |                        | Length of Time Interval | No. of Successes |
| Poisson      | Infinite   | Constant ( $\lambda$ ) | Constant                | Variable ( $X$ ) |
| Exponential  | Infinite   | Constant ( $\lambda$ ) | Variable ( $X$ )        | Constant (1)     |

### Lack of Memory Property

As introduced in Section 3-7.1 Geometric Distribution, the lack of memory property means that the system does not remember the history of previous outcomes so that the timer of the system can be reset at any time, i.e.,

$$P(X < t + \Delta t | X > t) = \frac{P(t < X < t + \Delta t)}{P(X > t)} = P(X < \Delta t)$$

The lack of memory property of an exponential distribution implies that the value of  $\lambda$  does not change with  $X$ . For example, in a reliability study of failure of a device, if the failure rate  $\lambda$  is constant (not increasing with time due to wear), the time to failure of the device has the lack of memory property. The exponential distribution is the only continuous distribution having the lack of memory. (Recall that the geometric distribution is the only discrete distribution having the lack of memory property.)

**(Proof)** The lack of memory property

The conditional probability  $P(X < t + \Delta t | X > t)$  is

$$\begin{aligned} P(X < t + \Delta t | X > t) &= \frac{P(t < X < t + \Delta t)}{P(X > t)} = \frac{F(t + \Delta t) - F(t)}{1 - F(t)} \\ &= \frac{1 - e^{-\lambda(t+\Delta t)} - (1 - e^{-\lambda t})}{1 - (1 - e^{-\lambda t})} = \frac{e^{-\lambda t} - e^{-\lambda(t+\Delta t)}}{e^{-\lambda t}} = 1 - e^{-\lambda \Delta t} \end{aligned}$$

The probability  $P(X < \Delta t)$  is

$$P(X < \Delta t) = F(\Delta t) = 1 - e^{-\lambda \Delta t}$$

Therefore,

$$P(X < t + \Delta t | X > t) = P(X < \Delta t)$$

**Example 4.7** The number of customers who come to the YUMMY donut store follows a Poisson process with a mean of 5 customers every 10 minutes.

1. **(Probability Density Function; Exponential Distribution)** Determine the probability density function of the time ( $X$ ; unit: min.) until the next customer arrives.



**Example 4.7**  
(cont.)

For a consistent unit for  $X$  and  $\lambda$ ,  
 $\lambda = 5 \text{ customers}/10 \text{ min.} = 0.5 \text{ customers}/\text{min.}$

Therefore, the probability density function of  $X$  is

$$f(x) = \lambda e^{-\lambda x} = 0.5e^{-0.5x}, \quad x \geq 0 \text{ (unit: min.)}$$

2. (**Probability**) Find the probability that there are no customers for at least 2 minutes by using the corresponding exponential and Poisson distributions.

By using the exponential distribution,

$$P(X > 2) = 1 - P(X \leq 2) = 1 - F(2) = 1 - (1 - e^{-1}) = e^{-1} = 0.368$$

The parameter of the corresponding Poisson distribution is

$$\lambda x = 0.5 \text{ customers}/\text{min.} \times 2 \text{ min.} = 1$$

Therefore,

$$P(N = 0) = \frac{e^{-\lambda x} (\lambda x)^0}{0!} = e^{-1} = 0.368$$

As shown above, the probability from the exponential distribution is equal to the probability from the Poisson distribution.

3. (**Mean and Variance**) Find the mean and variance of  $X$ .

For  $\mu = \frac{1}{\lambda} = \frac{1}{0.5} = 2 \text{ min. until the next customer arrival}$

$$\sigma^2 = \frac{1}{\lambda^2} = \frac{1}{(0.5)^2} = 4 = 2^2$$

**Exercise 4.7**  
(MR 4-85)

The lifetime ( $X$ ; unit: hour) of a mechanical assembly in a vibration test is exponentially distributed with a mean of 1 failure every 400 hours.

- Determine the probability density function of the operating time ( $X$ ) of the assembly before failure.
- Find the probability that the assembly fails the vibration test in less than 100 hours by using the corresponding exponential and Poisson distributions.
- Find the mean and variance of  $X$ .

## 4-10 Erlang and Gamma Distributions

### 4-10.1 Erlang Distribution

#### Learning Goals

- ❑ Describe the probability distribution of an Erlang random variable.
- ❑ Explain the relationship between Erlang and exponential random variables.
- ❑ Explain the relationship between Erlang and Poisson random variables.
- ❑ Determine the probability density function, mean, and variance of an Erlang random variable.

### Erlang Random Variable

An Erlang random variable represents the length of an interval (in time, space, etc.) until the next  $r$  (positive integer) successes in a Poisson process. If  $X_1, X_2, \dots, X_r$  are mutually independent exponential random variables and each  $X_i$  represents the length of an interval for the  $i^{\text{th}}$  success after the  $(i - 1)^{\text{th}}$  success, the Erlang random variable  $X$  is the sum of the  $r$  exponential random variables:

$$X = X_1 + X_2 + \cdots + X_r$$

The Erlang distribution parallels the negative binomial distribution by being concerned with the probability of the next  $r$  successes. (Recall that the exponential distribution parallels the geometric distribution by being concerned with the probability of the next success.)

The **probability density function** of an Erlang random variable  $X$  with parameters  $\lambda$  (average number of successes per unit interval) and  $r$  (number of successes) is

$$f(x) = \frac{\lambda^r x^{r-1} e^{-\lambda x}}{(r-1)!}, \quad x > 0$$

The **mean** and **variance** of  $X$  are

$$\mu = \frac{r}{\lambda} \quad \text{and} \quad \sigma^2 = \frac{r}{\lambda^2}$$

As illustrated in Figure 4-7 an Erlang curve is skewed to the right like an exponential curve; an Erlang curve with  $r = 1$  becomes an exponential curve.

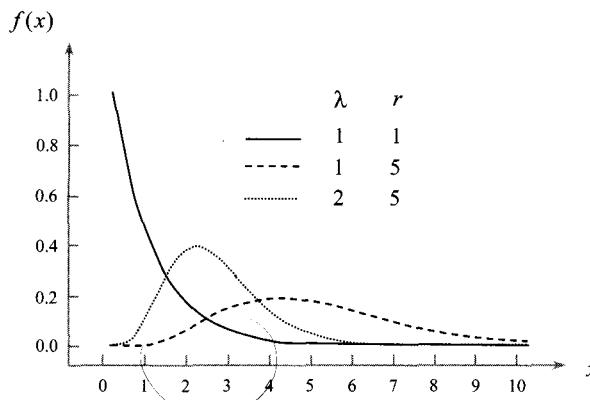


Figure 4-7 Erlang curves with selected values of  $\lambda$  and  $r$ .

### Relationship between Erlang and Poisson Distributions

Like the exponential distribution, the Erlang and Poisson distributions are interchangeable. Let an Erlang random variable  $X$  with parameter  $\lambda$  (average number of successes during the unit length of time) denote the time until the next  $r$  successes. Let  $N$  denote the number of successes during a specific time interval  $x$ , i.e.,  $N$  is a Poisson random variable with parameter  $\lambda x$ .

Then, the following relationship exists between  $X$  and  $N$ :

$$P(X > x) = P(N < r) = \sum_{k=0}^{r-1} \frac{e^{-\lambda x} (\lambda x)^k}{k!}$$

**Erlang vs.  
Poisson  
Distributions**

In the Erlang distribution the number of successes is fixed as  $r$  and the length of a time interval until the next  $r$  successes is a random variable, whereas in the Poisson distribution the number of successes is a random variable and the length of a time interval is fixed (see Table 4-2).

**Table 4-2** The Characteristics of Poisson and Erlang Distributions

| Distribution | Population | Rate of Success        | Parameters         |                  |
|--------------|------------|------------------------|--------------------|------------------|
|              |            |                        | Length of Interval | No. of Successes |
| Poisson      | Infinite   | Constant ( $\lambda$ ) | Constant           | Variable ( $X$ ) |
| Erlang       | Infinite   | Constant ( $\lambda$ ) | Variable ( $X$ )   | Constant ( $r$ ) |


**Example 4.8**

The number of customers coming to the YUMMY donut store follows a Poisson process with a mean of 5 customers every 10 minutes.

1. **(Probability Density Function; Erlang Distribution)** Determine the probability density function of the time ( $X$ ; unit: min.) until  $r = 3$  customers come to the donut store.

For a consistent unit for  $X$  and  $\lambda$ ,

$$\lambda = 5 \text{ customers}/10 \text{ min.} = 0.5 \text{ customers/min.}$$

Therefore, the probability density function of  $X$  with  $r = 3$  customers is

$$f(x) = \frac{\lambda^r x^{r-1} e^{-\lambda x}}{(r-1)!} = \frac{0.5^3 x^{3-1} e^{-0.5x}}{(3-1)!} = 0.0625 x^2 e^{-0.5x}, \quad x > 0 \text{ (unit: min.)}$$

2. **(Probability)** Find the probability that three customers come to the donut store in less than 10 min by using the corresponding Erlang and Poisson distributions.

By using the Erlang distribution,

$$P(X < 10) = \int_0^{10} 0.0625 x^2 e^{-0.5x} dx = 0.875 \text{ (this integral is solved by integration by parts, which is not shown here)}$$

The parameter of the corresponding Poisson distribution is

$$\lambda x = 5 \text{ customers}/10 \text{ min.} \times 10 \text{ min.} = 5$$

Therefore,

$$P(N \geq 3) = 1 - P(N < 3) = 1 - \sum_{k=0}^2 \frac{e^{-\lambda x} (\lambda x)^k}{k!} = 1 - \sum_{k=0}^2 \frac{e^{-5} (5)^k}{k!} = 0.875$$

The probability from the Erlang distribution is equal to the probability from the Poisson distribution.

3. **(Mean and Variance)** Find the mean and variance of  $X$ .

For  $\mu = \frac{r}{\lambda} = \frac{3}{0.5} = 6 \text{ min.}$  for  $r = 3$  customers

$$\sigma^2 = \frac{r}{\lambda^2} = \frac{3}{(0.5)^2} = 12 = 3.5^2$$


**Exercise 4.8  
(MR 4-104)**

- The time between process problems in a manufacturing line is exponentially distributed with a mean of 30 days.
1. Determine the probability density function of the time ( $X$ ; unit: day) until the fourth problem ( $r = 4$ ).
  2. Find the probability that the time until the fourth problem exceeds 120 days by using the corresponding Erlang and Poisson distributions.
  3. Find the mean and variance of  $X$ .

## 4-10.2 Gamma Distribution

### Learning Goals

- Explain the relationship between gamma and Erlang random variables.

**Gamma Random Variable**

A gamma random variable is the general case of an Erlang random variable by having a parameter  $r$  of a positive real number (recall that an Erlang random variable has a parameter  $r$  of a positive integer). In other words, a gamma distribution with a positive integer  $r$  becomes an Erlang distribution.

The **probability density function** of a gamma random variable  $X$  with parameters  $\lambda$  and  $r (> 0)$  is

$$f(x) = \frac{\lambda^r x^{r-1} e^{-\lambda x}}{\Gamma(r)}, \quad x > 0 \text{ and } r > 0$$

(Note) Gamma function  $\Gamma(r)$

$$\Gamma(r) = \int_0^\infty x^{r-1} e^{-x} dx, \quad r > 0$$

A gamma function has the following properties:

- (1)  $\Gamma(r) = (r - 1)\Gamma(r - 1)$
- (2)  $\Gamma(r) = (r - 1)!$  if  $r$  is a positive integer;  $\Gamma(1) = 0! = 1$
- (3)  $\Gamma(0.5) = \sqrt{\pi} = 1.772$

(e.g.) Gamma function

- (1)  $\Gamma(4) = (4 - 1)! = (4 - 1)(3)! = 3! = 6$
- (2)  $\Gamma(1.5) = (1.5 - 1)\Gamma(1.5 - 1) = (1.5 - 1)\Gamma(0.5) = 0.5\Gamma(0.5) = 0.5\sqrt{\pi} = 0.886$

The **mean and variance** of  $X$  are

$$\mu = \frac{r}{\lambda} \quad \text{and} \quad \sigma^2 = \frac{r}{\lambda^2}$$

**Gamma vs.  
Erlang  
Distributions**

While the Erlang distribution has a positive integer  $r$ , the gamma distribution has a positive real number  $r$  (see Table 4-3).

**Gamma vs.  
Erlang  
Distributions  
(cont.)**

**Table 4-3** The Characteristics of Erlang and Gamma Distributions

| Distribution | Population | Rate of Success        | Parameters         |                          |
|--------------|------------|------------------------|--------------------|--------------------------|
|              |            |                        | Length of Interval | No. of Successes         |
| Erlang       | Infinite   | Constant ( $\lambda$ ) | Variable ( $X$ )   | Positive integer $r$     |
| Gamma        | Infinite   | Constant ( $\lambda$ ) | Variable ( $X$ )   | Positive real number $r$ |

## 4-11 Weibull Distribution

### Learning Goals

- Describe the probability distribution of a Weibull random variable.
- Explain the relationship between Weibull and exponential random variables.
- Determine the probability density function, mean, and variance of a Weibull random variable.

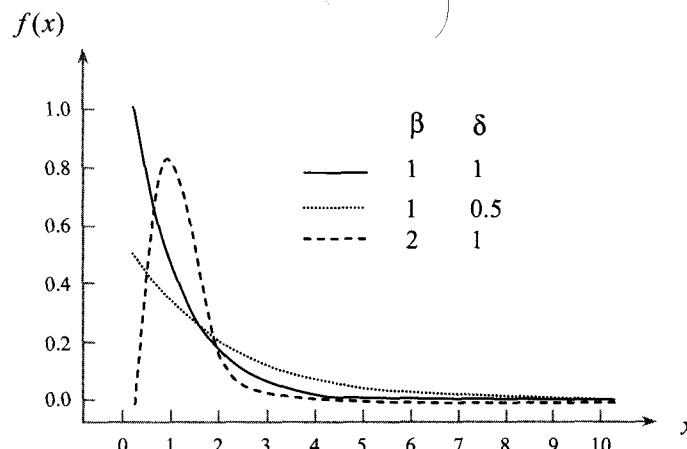
**Weibull  
Random  
Variable**

A Weibull random variable represents the length of an interval (in time, space, etc.) until the next success for various types (increasing, decreasing, or constant) of success rates. Therefore, the Weibull random variable is more flexible than the exponential and gamma random variables by dealing with various types of success rates.

The **probability density function** and **cumulative distribution function** of a Weibull random variable  $X$  with shape parameter  $\beta (> 0)$  and scale parameter  $\delta (> 0)$  are

$$f(x) = \frac{\beta}{\delta^\beta} x^{\beta-1} e^{-\left(\frac{x}{\delta}\right)^\beta}, \quad x > 0 \quad \text{and} \quad F(x) = 1 - e^{-\left(\frac{x}{\delta}\right)^\beta}, \quad x \geq 0$$

When the shape parameter  $\beta = 1$ , the Weibull distribution becomes the exponential distribution with  $\lambda = 1/\delta$  (see Figure 4-8).



**Figure 4-8** Weibull curves with selected values of  $\beta$  and  $\delta$ .

**Weibull  
Random  
Variable  
(cont.)**

The mean and variance of  $X$  are

$$\mu = \delta \Gamma\left(1 + \frac{1}{\beta}\right) \quad \text{and} \quad \sigma^2 = \delta^2 \left\{ \Gamma\left(1 + \frac{2}{\beta}\right) - \left[ \Gamma\left(1 + \frac{1}{\beta}\right) \right]^2 \right\}$$

**Weibull vs.  
Exponential  
Distributions**

In the Weibull distribution the rate of success can vary, whereas in the exponential distribution the rate of success is constant (see Table 4-4).

**Table 4-4** The Characteristics of Exponential and Weibull Distributions

| Distribution | Population | Rate of Success                | Parameters | Length of Interval | No. of Successes |
|--------------|------------|--------------------------------|------------|--------------------|------------------|
| Exponential  | Infinite   | Constant ( $\lambda$ )         |            | Variable ( $X$ )   | Constant (1)     |
| Weibull      | Infinite   | Changeable ( $\beta, \delta$ ) |            | Variable ( $X$ )   | Constant (1)     |



**Example 4.9**

Assume that the time to failure of a hair braiding machine follows a Weibull distribution with  $\alpha = 0.5$  and  $\beta = 500$  hours.

1. **(Probability Density Function; Weibull Distribution)** Determine the probability density function of the time ( $X$ ) until failure of the braiding machine.

$$\blacksquare f(x) = \frac{\beta}{\delta^\beta} x^{\beta-1} e^{-\left(\frac{x}{\delta}\right)^\beta} = \frac{0.5}{500^{0.5}} x^{0.5-1} e^{-\left(\frac{x}{500}\right)^{0.5}} = 0.02x^{-0.5} e^{-\left(\frac{x}{500}\right)^{0.5}}, x \geq 0$$

2. **(Probability)** Find the probability that the braiding machine lasts longer than 300 hours without failure.

$$\begin{aligned} \blacksquare P(X > 300) &= 1 - P(X \leq 300) = 1 - [1 - e^{-\left(\frac{x}{\delta}\right)^\beta}] = e^{-\left(\frac{x}{\delta}\right)^\beta} \\ &= e^{-(300/500)^{0.5}} = 0.461 \end{aligned}$$

3. **(Mean and Variance)** Find the mean and variance of  $X$ .

$$\begin{aligned} \blacksquare \mu &= \delta \Gamma\left(1 + \frac{1}{\beta}\right) = 500 \Gamma\left(1 + \frac{1}{0.5}\right) = 500 \Gamma(3) = 500 \times 2! = 1,000 \text{ hrs until failure} \\ \sigma^2 &= \delta^2 \left\{ \Gamma\left(1 + \frac{2}{\beta}\right) - \left[ \Gamma\left(1 + \frac{1}{\beta}\right) \right]^2 \right\} = 500^2 \left\{ \Gamma\left(1 + \frac{2}{0.5}\right) - \left[ \Gamma\left(1 + \frac{1}{0.5}\right) \right]^2 \right\} \\ &= 500^2 \left\{ \Gamma(5) - [\Gamma(3)]^2 \right\} = 500^2 \left\{ 4! - (2!)^2 \right\} = 5 \times 10^6 = 2,236^2 \end{aligned}$$



**Exercise 4.9  
(MR 4-114)**

Suppose that the life of a recirculating pump follows a Weibull distribution with parameters  $\alpha = 2$  and  $\beta = 700$  hours.

1. Determine the probability density function of the time to failure ( $X$ ) of the pump.
2. Find the probability that the pump lasts less than 700 hours.
3. Find the mean and variance of  $X$ .

## 4-12 Lognormal Distribution

### Learning Goals

- Describe the probability distribution of a lognormal random variable.
- Determine the probability density function, mean, and variance of a lognormal random variable.

#### Lognormal Random Variable

A random variable  $X$  is called lognormally distributed if its natural logarithm,  $W = \ln X$ , follows a normal distribution with mean  $\theta$  and variance  $\omega^2$ . Like the Weibull distribution, the lognormal distribution is used to model the lifetime of a product whose failure rate is increasing over time.

The **probability density function** (see Figure 4-28 in MR) and **cumulative distribution function** of  $X$  with parameters  $\theta$  and  $\omega^2$  are

$$f(x) = \frac{1}{x\omega\sqrt{2\pi}} e^{-\frac{(\ln x - \theta)^2}{2\omega^2}}, x > 0$$

$$F(x) = P(X \leq x) = P(e^W \leq x) = P(W \leq \ln x) = P\left(Z \leq \frac{\ln x - \theta}{\omega}\right) = \Phi\left(\frac{\ln x - \theta}{\omega}\right)$$

The **mean and variance** of  $X$  are

$$\mu = e^{\theta + \omega^2/2} \quad \text{and} \quad \sigma^2 = e^{2\theta + \omega^2} (e^{\omega^2} - 1)$$



#### Example 4.10

Assume that the time (unit: hours) to failure of a newly developed electronic device follows a lognormal distribution with parameters  $\theta = -1$  and  $\omega^2 = 2^2$ .

1. (**Probability Density Function; Lognormal Distribution**) Determine the probability density function of the time ( $X$ ) until failure of the device.

$$\text{Ans: } f(x) = \frac{1}{x\omega\sqrt{2\pi}} e^{-\frac{(\ln x + 1)^2}{8}} = \frac{1}{2\sqrt{2\pi}x} e^{-\frac{(\ln x + 1)^2}{8}}, x \geq 0$$

2. (**Probability**) Find the probability that the device lasts longer than 100 hours without failure.

$$\text{Ans: } P(X > 100) = 1 - P(X \leq 100) = 1 - \Phi\left(\frac{\ln 100 - (-1)}{2}\right) = 1 - \Phi(2.80) = 0.003$$

3. (**Mean and Variance**) Find the mean and variance of  $X$ .

$$\text{Ans: } \mu = e^{\theta + \omega^2/2} = e^{-1+2^2/2} = 2.7 \text{ hour}$$

$$\sigma^2 = e^{2\theta + \omega^2} (e^{\omega^2} - 1) = e^{2(-1)+2^2} (e^{2^2} - 1) = 19.9^2$$



#### Exercise 4.10 (MR 4-120)

Suppose that the length of time (in seconds) that a user views a page on a Web site before moving to another page is a lognormal random variable with parameters  $\theta = 0.5$  and  $\omega^2 = 1$ .

1. Determine the probability density function of the time ( $X$ ) until a user moves from the page.
2. Find the probability that a page is viewed for more than 10 seconds.
3. Find the mean and variance of  $X$ .

## Summary of Continuous Probability Distributions

### A. Probability Distributions

| Distribution | Probability Density Function  | Mean  | Variance   | Section |
|--------------|---|---|--|---------|
| Uniform      | $\frac{1}{b-a}, \quad a \leq x \leq b$  | $\frac{b+a}{2}$                                 | $\frac{(b-a)^2}{12}$   | 4-5     |
| Normal       | $\frac{1}{\sqrt{2\pi}\sigma} e^{-\frac{(x-\mu)^2}{2\sigma^2}}, \quad -\infty \leq x \leq \infty$                      | $\mu$   | $\sigma^2$   | 4-6     |
| Exponential  | $\lambda e^{-\lambda x}, \quad x \geq 0, \lambda > 0$   | $\frac{1}{\lambda}$                             | $\frac{1}{\lambda^2}$  | 4-9     |
| Erlang       | $\frac{\lambda^r x^{r-1} e^{-\lambda x}}{(r-1)!}, \quad x > 0, \lambda > 0, r = 1, 2, \dots$                          | $\frac{r}{\lambda}$                             | $\frac{r}{\lambda^2}$  | 4-10.1  |
| Gamma        | $\frac{\lambda^r x^{r-1} e^{-\lambda x}}{\Gamma(r)}, \quad x > 0, \lambda > 0, r > 0$                                 | $\frac{r}{\lambda}$                             | $\frac{r}{\lambda^2}$  | 4-10.2  |
| Weibull      | $\frac{\beta}{\delta^\beta} x^{\beta-1} e^{-\left(\frac{x}{\delta}\right)^\beta}, \quad x > 0, \beta > 0, \delta > 0$ | $\delta \Gamma\left(1 + \frac{1}{\beta}\right)$ | $\delta^2 \Gamma\left(1 + \frac{2}{\beta}\right) - \delta^2 \left[\Gamma\left(1 + \frac{1}{\beta}\right)\right]^2$ | 4-11    |
| Lognormal    | $\frac{1}{x\omega\sqrt{2\pi}} e^{-\frac{(\ln x - \theta)^2}{2\omega^2}}, \quad x > 0$                                 | $e^{\theta + \omega^2/2}$                       | $e^{2\theta + \omega^2} (e^{\omega^2} - 1)$  | 4-12    |

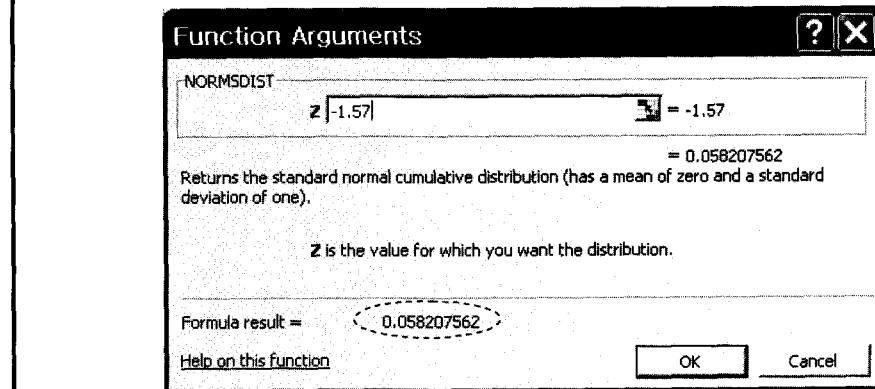
### B. Comparison

| Distribution | Population | Parameters                        |                         |                                      |
|--------------|------------|-----------------------------------|-------------------------|--------------------------------------|
|              |            | Rate of Success                   | Length of Time Interval | No. of Successes                     |
| Poisson      | Infinite   | Constant ( $\lambda$ )            | Constant                | Variable ( $X$ )                     |
| Exponential  | Infinite   | Constant ( $\lambda$ )            | Variable ( $X$ )        | Constant (1)                         |
| Erlang       | Infinite   | Constant ( $\lambda$ )            | Variable ( $X$ )        | Constant (positive integer $r$ )     |
| Gamma        | Infinite   | Constant ( $\lambda$ )            | Variable ( $X$ )        | Constant (positive real number $r$ ) |
| Weibull      | Infinite   | Changeable ( $\beta, \delta$ )    | Variable ( $X$ )        | Constant (1)                         |
| Lognormal    | Infinite   | Changeable ( $\theta, \omega^2$ ) | Variable ( $X$ )        | Constant (1)                         |

## EXCEL Applications

### (Reading the z Table)

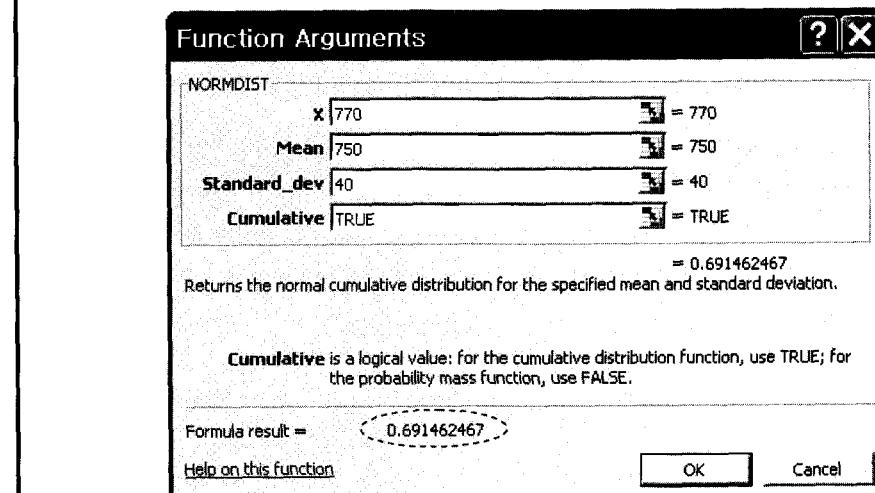
- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **NORMSDIST**.
- (3) Enter the value of Z ( $Z$ ).
- (4) Find the result circled with a dotted line below.



### Example 4.5

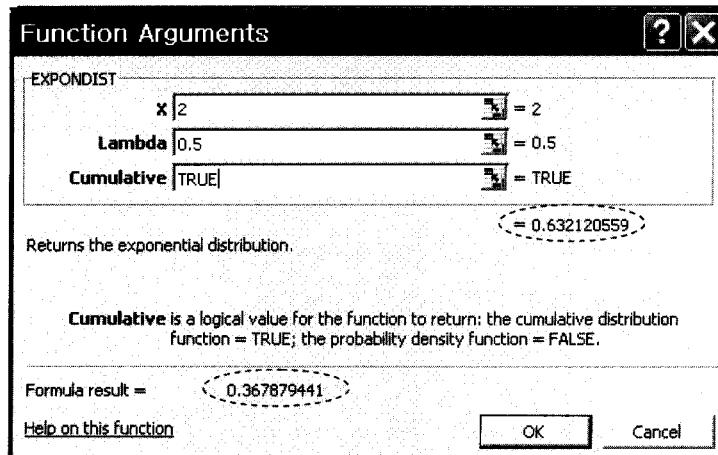
### (Standardization)

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **NORMDIST**.
- (3) Enter the value of  $X$  ( $X$ ), mean (**Mean**;  $\mu$ ), standard deviation (**Standard\_dev**;  $\sigma$ ), and logical value (**Cumulative**; true for the cumulative distribution function and false for the probability density function).
- (4) Find the result circled with a dotted line below.

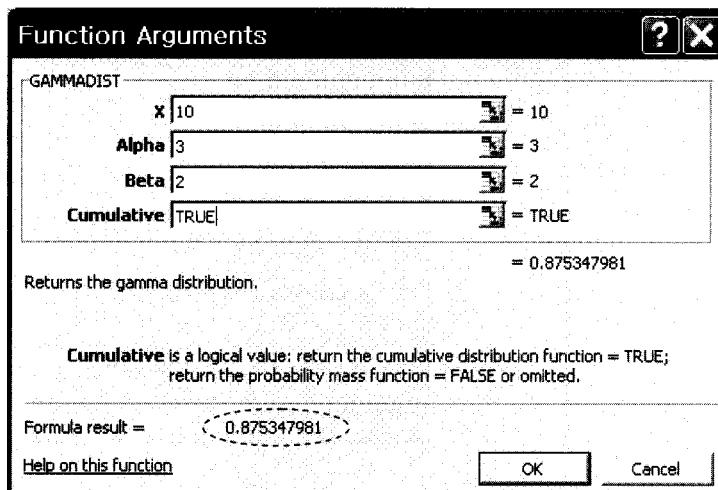


**Example 4.7****2. (Probability; Exponential Distribution)**

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **EXPONDIST**.
- (3) Enter the value of  $X$  ( $X$ ), average number of success per unit interval (**Lambda**;  $\lambda$ ), and logical value (**Cumulative**; true for the cumulative distribution function and false for the probability density function).
- (4) Find the results circled with a dotted line below.

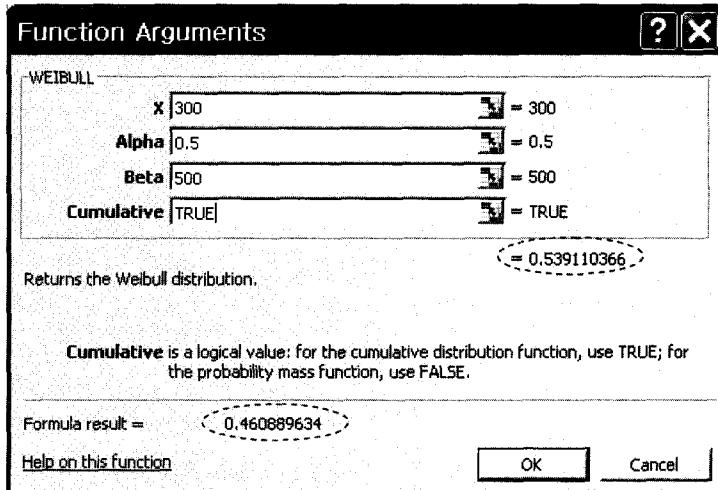
**Example 4.8****2. (Probability; Erlang Distribution)**

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **GAMMADIST**. Note that the gamma distribution is a general form of the Erlang distribution.
- (3) Enter the value of  $X$  ( $X$ ), number of successes (**Alpha**;  $r$ ), average time until the next event (**Beta**;  $1/\lambda$ ), and logical value (**Cumulative**; true for the cumulative distribution function and false for the probability density function). Note that a difference in notation exists between Excel and MR.
- (4) Find the result circled with a dotted line below.

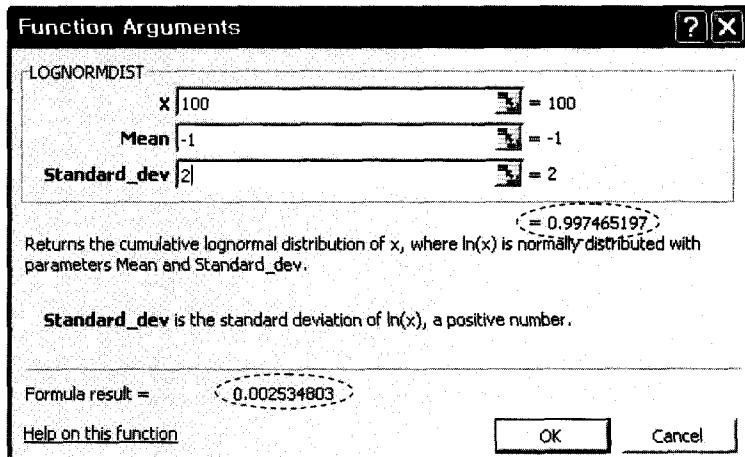


**Example 4.9****2. (Probability; Weibull Distribution)**

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **WEIBULL**.
- (3) Enter the value of  $X$  ( $X$ ), shape parameter (**Alpha**;  $\beta$ ), scale parameter (**Beta**;  $\delta$ ), and logical value (**Cumulative**; true for the cumulative distribution function and false for the probability density function). Note that a difference in notation exists between Excel and MR.
- (4) Find the results circled with a dotted line below.

**Example 4.10****2. (Probability; Lognormal Distribution)**

- (1) Choose **Insert > Function**.
- (2) Select the category **Statistical** and the function **LOGNORMDIST**.
- (3) Enter the values of  $X$  ( $X$ ) and two parameters (**Mean**,  $\theta$ ; **Standard\_dev**,  $\omega$ ) of the lognormal distribution.
- (4) Find the results circled with a dotted line below.



## Answers to Exercises

**Exercise 4.1**
**(Probability Density Function)**

$$(1) P\left(X < \frac{1}{3}\right) = \int_0^{1/3} f(x)dx = \int_0^{1/3} 3x^2 dx = x^3 \Big|_0^{1/3} = \left(\frac{1}{3}\right)^3 - 0 = \frac{1}{27}$$

$$(2) P\left(\frac{1}{3} \leq X < \frac{2}{3}\right) = \int_{1/3}^{2/3} f(x)dx = \int_{1/3}^{2/3} 3x^2 dx = x^3 \Big|_{1/3}^{2/3} = \left(\frac{2}{3}\right)^3 - \left(\frac{1}{3}\right)^3 = \frac{7}{27}$$

$$(3) P\left(X \geq \frac{2}{3}\right) = \int_{2/3}^1 f(x)dx = \int_{2/3}^1 3x^2 dx = x^3 \Big|_{2/3}^1 = 1 - \left(\frac{2}{3}\right)^3 = \frac{19}{27}$$

$$(\text{Note}) \quad P(X < \frac{1}{3}) + P(\frac{1}{3} \leq X < \frac{2}{3}) + P(X \geq \frac{2}{3}) = \frac{1}{27} + \frac{7}{27} + \frac{19}{27} = 1$$

**Exercise 4.2**
**(Cumulative Distribution Function)**

By using the probability density function of  $X$ ,

$$F(x) = P(X \leq x) = \int_0^x f(u)du = \int_0^x 3u^2 du = u^3 \Big|_0^x = x^3 - 0 = x^3$$

Therefore,

$$F(x) = \begin{cases} 0, & x < 0 \\ x^3, & 0 \leq x < 1 \\ 1, & 1 \leq x \end{cases}$$

**Exercise 4.3**
**(Mean, Variance, and Standard Deviation)**

(1) The mean of  $X$  is

$$\mu = \int_0^1 xf(x)dx = \int_0^1 x \cdot 3x^2 dx = \int_0^1 3x^3 dx = \frac{3}{4}x^4 \Big|_0^1 = \frac{3}{4}$$

(2) The variance of  $X$  is

$$\begin{aligned} \sigma^2 &= \int_0^1 x^2 f(x)dx - \mu^2 = \int_0^1 x^2 \cdot 3x^2 dx - \left(\frac{3}{4}\right)^2 = \int_0^1 3x^4 dx - \left(\frac{3}{4}\right)^2 \\ &= \frac{3}{5}x^5 \Big|_0^1 - \left(\frac{3}{4}\right)^2 = \frac{3}{5} - \frac{9}{16} = \frac{3}{80} = 0.038 \end{aligned}$$

(3) The standard deviation of  $X$  is

$$\sigma = \sqrt{V(X)} = \sqrt{0.038} = 0.19$$

**Exercise 4.4****1. (Probability Density Function; Continuous Uniform Distribution)**

$$a = 0.95, \quad b = 1.05$$

$$f(x) = \frac{1}{b-a} = \frac{1}{1.05 - 0.95} = \frac{1}{0.1} = 10, \quad 0.95 \leq x \leq 1.05$$

**2. (Probability)**

$$P(X > 1.02) = \int_{0.95}^{1.05} f(x) dx = \int_{0.95}^{1.05} 10 dx = 10x \Big|_{0.95}^{1.05} = 10(1.05 - 0.95) = 0.3$$

**3. (Mean and Variance)**

$$\mu = \frac{b+a}{2} = \frac{1.05+0.95}{2} = 1.0$$

$$\sigma^2 = \frac{(b-a)^2}{12} = \frac{(1.05-0.95)^2}{12} = 8.3 \times 10^{-4} = 0.029^2$$

**Exercise 4.5****(Standardization)**

$$\begin{aligned} P(X > 130) &= 1 - P(X \leq 130) = 1 - P\left(\frac{X-\mu}{\sigma} \leq \frac{130-\mu}{\sigma}\right) \\ &= 1 - P\left(Z \leq \frac{130-100}{20}\right) = 1 - P(Z \leq 1.5) = 1 - 0.933 = 0.067 \end{aligned}$$

**Exercise 4.6****1. (Normal Approximation; Binomial Distribution)**

The probability mass function, mean, and variance of the binomial random variable  $X$  are

$$f(x) = \binom{n}{x} p^x (1-p)^{n-x} = \binom{200}{x} 0.4^x 0.6^{200-x}, \quad 0, 1, 2, \dots, 100$$

$$\mu = np = 200 \times 0.4 = 80$$

$$\sigma^2 = np(1-p) = 200 \times 0.4 \times 0.6 = 48 = 6.93^2$$

Thus,

$$P(X \leq 70) = \sum_{x=0}^{70} \binom{200}{x} 0.4^x 0.6^{200-x} = 0.084$$

By applying the normal approximation to the binomial random variable  $X$ ,

$$P(X \leq 70) = P\left(\frac{X-\mu}{\sigma} \leq \frac{70-80}{6.93}\right) = P(Z \leq -1.44) = 0.075$$

Since  $np = 80 > 5$  and  $n(1-p) = 120 > 5$ , the normal approximation to the binomial random variable  $X$  is satisfactory.

**Exercise 4.6**

(cont.)

**2. (Normal Approximation; Hypergeometric Distribution)**The probability mass function, mean, and variance of  $X$  are

$$f(x) = \frac{\binom{K}{x} \binom{N-K}{n-x}}{\binom{N}{n}} = \frac{\binom{800}{x} \binom{2000-800}{200-x}}{\binom{2000}{200}} = \frac{\binom{800}{x} \binom{1200}{200-x}}{\binom{2000}{200}}, \quad x = 0 \text{ to } 200$$

$$\begin{aligned} (\text{Note}) \quad \max\{0, n - (N - K)\} &= \max\{0, 200 - (2000 - 800)\} \\ &= \max\{0, -1000\} = 0 \end{aligned}$$

$$\min\{K, n\} = \min\{800, 200\} = 200$$

$$\mu = np = 200 \times 0.4 = 80, \text{ where } p = \frac{K}{N} = \frac{800}{2000} = 0.4$$

$$\sigma^2 = np(1-p) \left( \frac{N-n}{N-1} \right) = 200 \times 0.4 \times 0.6 \times \frac{2000-200}{2000-1} = 43.2 = 6.57^2$$

Thus,

$$P(X \leq 70) = \sum_{x=0}^{70} \frac{\binom{800}{x} \binom{1200}{200-x}}{\binom{2000}{200}} = 0.073$$

By applying the normal approximation to  $X$ 

$$P(X \leq 70) = P\left(\frac{X - \mu}{\sigma} \leq \frac{70 - 80}{6.57}\right) = P(Z \leq -1.52) = 0.064$$

Since  $n/N = 0.1$ ,  $np = 80 > 5$  and  $n(1-p) = 120 > 5$ , the normal approximation to the hypergeometric random variable  $X$  is satisfactory.**3. (Normal Approximation; Poisson Distribution)**The probability mass function, mean, and variance of  $X$  are

$$f(x) = \frac{e^{-\lambda} \lambda^x}{x!} = \frac{e^{-80} 80^x}{x!}, \quad x = 0, 1, 2, \dots$$

$$\mu = \lambda = 80$$

$$\sigma^2 = \lambda = 80 = 8.94^2$$

Thus,

$$P(X \leq 70) = \sum_{x=0}^{70} \frac{e^{-80} 80^x}{x!} = 0.143$$

By applying the normal approximation to  $X$ 

$$P(X \leq 70) = P\left(\frac{X - \mu}{\sigma} \leq \frac{70 - 80}{8.94}\right) = P(Z \leq -1.12) = 0.131$$

Since  $\lambda = 80 > 5$ , the normal approximation to  $X$  is satisfactory.

**Exercise 4.7****1. (Probability Density Function; Exponential Distribution)**

For a consistent unit for  $X$  and  $\lambda$ ,

$$\lambda = 1 \text{ failure}/400 \text{ hrs} = 0.0025 \text{ failure/hr}$$

Therefore, the probability density function of  $X$  is

$$f(x) = \lambda e^{-\lambda x} = 0.0025 e^{-0.0025x}, \quad x \geq 0 \text{ (unit: hr)}$$

**2. (Probability)**

By using the exponential distribution,

$$P(X < 100) = F(100) = 1 - e^{-0.25} = 0.221$$

The parameter of the corresponding Poisson distribution is

$$x = 100 \text{ hrs}, \quad \lambda x = 0.0025 \text{ failure/hr} \times 100 \text{ hrs} = 0.25$$

Therefore,

$$P(N \geq 1) = 1 - P(N = 0) = 1 - \frac{e^{-\lambda x} (\lambda x)^0}{0!} = 1 - e^{-0.25} = 1 - e^{-0.25} = 0.221$$

As shown above, the probability from the exponential distribution is equal to the probability from the Poisson distribution.

**3. (Mean and Variance)**

$$\mu = \frac{1}{\lambda} = \frac{1}{1/400} = 400 \text{ hrs until failure}$$

$$\sigma^2 = \frac{1}{\lambda^2} = \frac{1}{(1/400)^2} = 400^2$$

**Exercise 4.8****1. (Probability Density Function; Erlang Distribution)**

For a consistent unit for  $X$  and  $\lambda$ ,

$$\lambda = 1 \text{ problem}/30 \text{ days} = 1/30 \text{ problem/day}$$

Therefore, the probability density function of  $X$  with  $r = 4$  problems is

$$f(x) = \frac{\lambda^r x^{r-1} e^{-\lambda x}}{(r-1)!} = \frac{0.033^4 x^{4-1} e^{-0.033x}}{(4-1)!} = 2.06 \times 10^{-7} x^3 e^{-0.033x},$$

where  $x \geq 0$  (unit: day)

**2. (Probability)**

By using the Erlang distribution,

$$P(X > 120) = \int_{120}^{\infty} 2.06 \times 10^{-7} x^3 e^{-0.033x} dx = 0.433 \text{ (this integral is solved by integration by parts, which is not shown here)}$$

The parameter of the corresponding Poisson distribution is

$$\lambda x = 1/30 \text{ problem/day} \times 120 \text{ days} = 4$$

**Exercise 4.8  
(cont.)**

Therefore,

$$P(N < 4) = \sum_{k=0}^3 \frac{e^{-\lambda x} (\lambda x)^k}{k!} = \sum_{k=0}^3 \frac{e^{-4} 4^k}{k!} = 0.433$$

The probability from the Erlang distribution is equal to the probability from the Poisson distribution.

**3. (Mean and Variance)**

$$\mu = \frac{r}{\lambda} = \frac{4}{1/30} = 120 \text{ days}$$

$$\sigma^2 = \frac{r}{\lambda^2} = \frac{4}{(1/30)^2} = 60^2$$

**Exercise 4.9****1. (Probability Density Function; Weibull Distribution)**

$$f(x) = \frac{\beta}{\delta^\beta} x^{\beta-1} e^{-\left(\frac{x}{\delta}\right)^\beta} = \frac{2}{700^2} x^{2-1} e^{-\left(\frac{x}{700}\right)^2} = 4.1 \times 10^{-6} x e^{-\left(\frac{x}{700}\right)^2}, x \geq 0$$

**2. (Probability)**

$$P(X < 700) = 1 - e^{-\left(\frac{700}{\delta}\right)^\beta} = 1 - e^{-\left(\frac{700}{700}\right)^2} = 1 - e^{-1} = 0.632$$

**3. (Mean and Variance)**

$$\begin{aligned} \mu &= \delta \Gamma\left(1 + \frac{1}{\beta}\right) = 700 \Gamma\left(1 + \frac{1}{2}\right) = 700 \Gamma(1.5) = 700 \times 0.5 \Gamma(0.5) \\ &= 700 \times 0.5 \times \sqrt{\pi} = 700 \times 0.886 = 620.4 \text{ hrs until failure} \\ \sigma^2 &= \delta^2 \left\{ \Gamma\left(1 + \frac{2}{\beta}\right) - \left[ \Gamma\left(1 + \frac{1}{\beta}\right) \right]^2 \right\} = 700^2 \left\{ \Gamma\left(1 + \frac{2}{2}\right) - \left[ \Gamma\left(1 + \frac{1}{2}\right) \right]^2 \right\} \\ &= 700^2 \left\{ \Gamma(2) - [\Gamma(1.5)]^2 \right\} = 700^2 \left\{ 1 - 0.886^2 \right\} = 105,155 = 324.3^2 \end{aligned}$$

**Exercise 4.10****1. (Probability Density Function; Lognormal Distribution)**

$$f(x) = \frac{1}{x \omega \sqrt{2\pi}} e^{-\frac{(\ln x - \theta)^2}{2\omega^2}} = \frac{1}{x \sqrt{2\pi}} e^{-\frac{(\ln x - 0.5)^2}{2}}, x \geq 0$$

**2. (Probability)**

$$P(X > 10) = 1 - P(X \leq 10) = 1 - \Phi\left(\frac{\ln 10 - 0.5}{1}\right) = 1 - \Phi(1.80) = 1 - 0.96 = 0.04$$

**3. (Mean and Variance)**

$$\mu = e^{\theta + \omega^2/2} = e^{0.5 + 1/2} = 2.7 \text{ sec.}$$

$$\sigma^2 = e^{2\theta + \omega^2} (e^{\omega^2} - 1) = e^{2 \cdot 0.5 + 1} (e^1 - 1) = 3.6^2$$



# 5

# Joint Probability Distributions

## OUTLINE

- 
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- 

## 5-1 Two Discrete Random Variables

### Learning Goals

- Determine joint, marginal, and conditional probabilities for two discrete random variables  $X$  and  $Y$  by using corresponding probability distributions.
- Calculate the mean and variance of  $X$  (or  $Y$ ) by using the corresponding marginal probability distribution.
- Calculate the conditional mean and conditional variance of  $X$  given  $Y = y$  (or  $Y$  given  $X = x$ ) by using the corresponding conditional probability distribution.
- Assess the independence of  $X$  and  $Y$ .

**Probability Distributions of Two Random Variables**

Three kinds of probability distributions are used to describe the stochastic characteristics of two random variables  $X$  and  $Y$ :

- (1) Joint probability distribution
- (2) Marginal probability distribution
- (3) Conditional probability distribution

**Joint Probability Mass Function**

The joint probability mass function (p.m.f.) of two discrete random variables  $X$  and  $Y$ , denoted as  $f_{XY}(x, y)$ , satisfies the following conditions:

- (1)  $f_{XY}(x, y) = P(X = x, Y = y) \geq 0$
- (2)  $\sum_x \sum_y f_{XY}(x, y) = 1$

**Marginal  
Probability  
Mass  
Function**

The marginal p.m.f.'s of  $X$  and  $Y$  with the joint p.m.f.  $f_{XY}(x, y)$  are

$$f_X(x) = P(X = x) = \sum_{R_x} f_{XY}(x, y)$$

$$f_Y(y) = P(Y = y) = \sum_{R_y} f_{XY}(x, y)$$

where  $R_x$  and  $R_y$  denote the set of all points in the range of  $(X, Y)$  for which  $X = x$  and  $Y = y$ , respectively.

The marginal p.m.f.  $f_X(x)$  satisfies the following:

$$(1) f_X(x) = P(X = x) \geq 0$$

$$(2) \sum_x f_X(x) = 1$$

The **mean** and **variance** of  $X$  are

$$E(X) = \mu_X = \sum_x x f_X(x)$$

$$V(X) = \sigma_X^2 = \sum_x (x - \mu_X)^2 f_X(x) = \sum_x x^2 f_X(x) - \mu_X^2$$

**Conditional  
Probability  
Mass  
Function**

Recall that  $P(B | A) = P(A \cap B) / P(A)$  (see Section 2-4. Conditional Probability). In parallel, the conditional p.m.f. of  $X$  given  $Y = y$ , denoted as  $f_{X|y}(x)$ , with the joint p.m.f.  $f_{XY}(x, y)$  is

$$f_{X|y}(x) = P(X = x | Y = y) = \frac{P(X = x, Y = y)}{P(Y = y)} = \frac{f_{XY}(x, y)}{f_Y(y)}$$

The conditional p.m.f.  $f_{X|y}(x)$  satisfies the following:

$$(1) f_{X|y}(x) \geq 0$$

$$(2) \sum_x f_{X|y}(x) = 1$$

The **conditional mean** and **conditional variance** of  $X$  given  $Y = y$  are

$$E(X | y) = \mu_{X|y} = \sum_x x f_{X|y}(x)$$

$$V(X | y) = \sigma_{X|y}^2 = \sum_x (x - \mu_{X|y})^2 f_{X|y}(x) = \sum_x x^2 f_{X|y}(x) - \mu_{X|y}^2$$

**Independence**

Two random variables  $X$  and  $Y$  are independent if knowledge of the values of  $X$  does not affect any probabilities of the values of  $Y$  and vice versa. In other words,  $X$  and  $Y$  are not stochastically related.

Recall that  $P(A | B) = P(A)$ ,  $P(B | A) = P(B)$ , and  $P(A \cap B) = P(A)P(B)$  for two independent events  $A$  and  $B$  (see Section 2-4. Conditional Probability). Likewise, two independent discrete random variables  $X$  and  $Y$  satisfy any of the following:

$$(1) f_{X|y}(x) = f_X(x)$$

**Independence  
(cont.)**

- (2)  $f_{Y|x}(y) = f_Y(y)$
- (3)  $f_{XY}(x, y) = f_X(x) \cdot f_Y(y)$

**Example 5.1**

Grades in ergonomics ( $X$ ) and grades in statistics ( $Y$ ) are surveyed for 1,000 students as follows:

| Ergonomics Grade ( $X$ ) | Statistics Grade ( $Y$ ) |               |               |                        | Totals |
|--------------------------|--------------------------|---------------|---------------|------------------------|--------|
|                          | A ( $y = 1$ )            | B ( $y = 2$ ) | C ( $y = 3$ ) | D or below ( $y = 4$ ) |        |
| A ( $x = 1$ )            | 120                      | 50            | 40            | 0                      | 210    |
| B ( $x = 2$ )            | 100                      | 180           | 160           | 5                      | 445    |
| C ( $x = 3$ )            | 20                       | 60            | 100           | 80                     | 260    |
| D or below ( $x = 4$ )   | 5                        | 20            | 40            | 20                     | 85     |
| Totals                   | 245                      | 310           | 340           | 105                    | 1,000  |

Let the values 1, 2, 3, and 4 of  $X$  and  $Y$  represent a letter grade A, B, C, and D or below, respectively.

1. **(Discrete Joint p.m.f.)** Determine the joint probability distribution of ergonomics grade ( $X$ ) and statistics grade ( $Y$ ). Find also the probability that a student earns an A for ergonomics ( $X = 1$ ) and a B or above for statistics ( $Y \leq 2$ ).

► The joint probabilities of  $X$  and  $Y$  are

$$\begin{aligned} f_{XY}(1,1) &= 0.12, \quad f_{XY}(1,2) = 0.05, \quad f_{XY}(1,3) = 0.04, \quad f_{XY}(1,4) = 0.0 \\ f_{XY}(2,1) &= 0.10, \quad f_{XY}(2,2) = 0.18, \quad f_{XY}(2,3) = 0.16, \quad f_{XY}(2,4) = 0.005 \\ f_{XY}(3,1) &= 0.02, \quad f_{XY}(3,2) = 0.06, \quad f_{XY}(3,3) = 0.10, \quad f_{XY}(3,4) = 0.08 \\ f_{XY}(4,1) &= 0.005, \quad f_{XY}(4,2) = 0.02, \quad f_{XY}(4,3) = 0.04, \quad f_{XY}(4,4) = 0.02 \end{aligned}$$

Thus,

$$\begin{aligned} P(X = 1, Y \leq 2) &= \sum_{y=1}^2 f_{XY}(1, y) = f_{XY}(1, 1) + f_{XY}(1, 2) \\ &= 0.12 + 0.05 = 0.17 \end{aligned}$$

2. **(Discrete Marginal p.m.f.)** Determine the marginal probability distribution of ergonomics grade ( $X$ ). Find also the mean and variance of  $X$ .

► The marginal probabilities of  $X$  are

$$f_X(1) = \sum_{y=1}^4 f_{XY}(1, y) = 0.21, \quad f_X(2) = \sum_{y=1}^4 f_{XY}(2, y) = 0.445$$

$$f_X(3) = \sum_{y=1}^4 f_{XY}(3, y) = 0.26, \quad f_X(4) = \sum_{y=1}^4 f_{XY}(4, y) = 0.085$$

$$(\text{Note}) \quad \sum_x f_X(x) = f_X(1) + f_X(2) + f_X(3) + f_X(4) = 1$$

**Example 5.1  
(cont.)**

The mean and variance of  $X$  are

$$\begin{aligned} E(X) = \mu_X &= \sum_{x=1}^4 x f_X(x) = 1 \cdot f_X(1) + 2 \cdot f_X(2) + 3 \cdot f_X(3) + 4 \cdot f_X(4) \\ &= 1 \times 0.21 + 2 \times 0.445 + 3 \times 0.26 + 4 \times 0.085 = 2.22 \end{aligned}$$

$$\begin{aligned} V(X) = \sigma_X^2 &= \sum_x x^2 f_X(x) - \mu_X^2 \\ &= 1^2 \cdot f_X(1) + 2^2 \cdot f_X(2) + 3^2 \cdot f_X(3) + 4^2 \cdot f_X(4) - 2.22^2 \\ &= 1^2 \times 0.21 + 2^2 \times 0.445 + 3^2 \times 0.26 + 4^2 \times 0.085 - 2.22^2 = 0.87^2 \end{aligned}$$

3. **(Discrete Conditional p.m.f.)** Determine the conditional probability distribution of statistics grade ( $Y$ ) given that ergonomics grade is an A ( $X=1$ ). Find also the conditional mean and conditional variance of  $Y$  given  $X=1$ .

► The conditional marginal probabilities of  $Y$  given  $X=1$  are

$$f_{Y|1}(1) = \frac{f_{XY}(1,1)}{f_X(1)} = \frac{0.12}{0.21} = 0.57, \quad f_{Y|1}(2) = \frac{f_{XY}(1,2)}{f_X(1)} = \frac{0.05}{0.21} = 0.24$$

$$f_{Y|1}(3) = \frac{f_{XY}(1,3)}{f_X(1)} = \frac{0.04}{0.21} = 0.19, \quad f_{Y|1}(4) = \frac{f_{XY}(1,4)}{f_X(1)} = \frac{0.0}{0.21} = 0.0$$

$$(\text{Note}) \quad \sum_y f_{Y|1}(y) = f_{Y|1}(1) + f_{Y|1}(2) + f_{Y|1}(3) + f_{Y|1}(4) = 1$$

The conditional mean and conditional variance of  $Y$  given  $X=1$  are

$$\begin{aligned} E(Y|1) = \mu_{Y|1} &= \sum_{y=1}^4 y f_{Y|1}(y) \\ &= 1 \cdot f_{Y|1}(1) + 2 \cdot f_{Y|1}(2) + 3 \cdot f_{Y|1}(3) + 4 \cdot f_{Y|1}(4) \\ &= 1 \times 0.57 + 2 \times 0.24 + 3 \times 0.19 + 4 \times 0.0 = 1.62 \end{aligned}$$

$$\begin{aligned} V(Y|1) = \sigma_{Y|1}^2 &= \sum_{y=1}^4 y^2 f_{Y|1}(y) - \mu_{Y|1}^2 \\ &= 1^2 \cdot f_{Y|1}(1) + 2^2 \cdot f_{Y|1}(2) + 3^2 \cdot f_{Y|1}(3) + 4^2 \cdot f_{Y|1}(4) - 1.62^2 \\ &= 1^2 \times 0.57 + 2^2 \times 0.24 + 3^2 \times 0.19 + 4^2 \times 0.0 - 1.62^2 = 0.79^2 \end{aligned}$$

4. **(Independence)** Check if ergonomics grade ( $X$ ) and statistics grade ( $Y$ ) are independent.

► Check if

$$f_{XY}(1,1) = f_X(1) \cdot f_Y(1)$$

By using the probabilities  $f_{XY}(1,1) = 0.12$ ,  $f_X(1) = 0.21$ , and  $f_Y(1) = 0.245$ ,  
 $f_{XY}(1,1) = 0.12 \neq f_X(1)f_Y(1) = 0.21 \times 0.245 = 0.052$

Thus, it is concluded that ergonomics grade ( $X$ ) and statistics grade ( $Y$ ) are not independent; in other words, ergonomics grade and statistics grade are related.


**Exercise 5.1  
(MR 5-5)**

The number of defects on the front side ( $X$ ) of a wooden panel and the number of defects on the rear side ( $Y$ ) of the panel are under study.

- Suppose that the joint p.m.f of  $X$  and  $Y$  is modeled as

$$f_{XY}(x, y) = c(x + y), \quad x = 1, 2, 3 \quad \text{and} \quad y = 1, 2, 3$$

Determine the value of  $c$ .

- Determine the marginal p.m.f. of  $X$ . Find also the mean and variance of  $X$ .
- Determine the conditional p.m.f. of  $Y$  given  $X = 2$ . Find also the conditional mean and conditional variance of  $Y$  given  $X = 2$ .
- Check if the number of defects on the front side ( $X$ ) of a wooden panel and the number of defects on the rear side ( $Y$ ) of the panel are independent.

## 5-2 Multiple Discrete Random Variables

### 5-2.1 Joint Probability Distributions

#### Learning Goals

- Explain the joint, marginal, and conditional probability distributions of multiple discrete random variables.
- Explain the independence of multiple discrete random variables.

#### Joint Probability Mass Function

A joint p.m.f. of discrete random variables  $X_1, X_2, \dots, X_p$ , which describes the probabilities of simultaneous outcomes of  $X_1, X_2, \dots, X_p$ , is

$$f_R(x_1, x_2, \dots, x_p) = P(X_1 = x_1, X_2 = x_2, \dots, X_p = x_p)$$

Next, the joint p.m.f. of  $K = \{X_1, X_2, \dots, X_k\}$ , a subset of  $R = \{X_1, X_2, \dots, X_p\}$  with the joint p.m.f.  $f_R(x_1, x_2, \dots, x_p)$ , is

$$f_K(x_1, x_2, \dots, x_k) = \sum_{R_{x_1, x_2, \dots, x_k}} f_R(x_1, x_2, \dots, x_p)$$

where  $R_{x_1, x_2, \dots, x_k}$  denotes the set of all points in the range of  $R$  for which  $X_1 = x_1, X_2 = x_2, \dots, X_k = x_k$ .

#### Marginal Probability Mass Function

A marginal p.m.f. of  $X_i$ , which belongs to  $R = \{X_1, X_2, \dots, X_p\}$  with the joint p.m.f.  $f_R(x_1, x_2, \dots, x_p)$ , is

$$f_{X_i}(x_i) = P(X_i = x_i) = \sum_{R_{x_i}} f_R(x_1, x_2, \dots, x_p)$$

where  $R_{x_i}$  denotes the set of all points in the range of  $R$  for which  $X_i = x_i$ .

#### Conditional Probability Mass Function

A conditional p.m.f. of  $K = \{X_1, X_2, \dots, X_k\}$  given  $K' = \{X_{k+1}, X_{k+2}, \dots, X_p\}$  describes the probabilities of outcomes of  $K$  at the given condition of  $K'$ . Note that  $K$  and  $K'$  are mutually exclusive.

As an extension of the bivariate conditional p.m.f., the conditional p.m.f. of  $K$

**Conditional  
Probability  
Mass  
Function  
(cont.)**

given  $K'$  with the joint p.m.f.  $f_R(x_1, x_2, \dots, x_p)$  is

$$\begin{aligned} f_{K|K'}(x_1, x_2, \dots, x_k) &= \frac{P(X_1 = x_1, X_2 = x_2, \dots, X_p = x_p)}{P(X_{k+1} = x_{k+1}, X_{k+2} = x_{k+2}, \dots, X_p = x_p)} \\ &= \frac{f_R(x_1, x_2, \dots, x_p)}{f_{K'}(x_{k+1}, x_{k+2}, \dots, x_p)} \end{aligned}$$

**Independence**

As an extension of the bivariate independence conditions, multiple independent discrete random variables  $R = \{X_1, X_2, \dots, X_p\}$ , consisting of two mutually exclusive subsets  $K = \{X_1, X_2, \dots, X_k\}$  and  $K' = \{X_{k+1}, X_{k+2}, \dots, X_p\}$ , satisfy the following:

- (1)  $f_{K|K'}(x_1, x_2, \dots, x_k | x_{k+1}, x_{k+2}, \dots, x_p) = f_K(x_1, x_2, \dots, x_k)$
- (2)  $f_{K'|K}(x_{k+1}, x_{k+2}, \dots, x_p | x_1, x_2, \dots, x_k) = f_{K'}(x_{k+1}, x_{k+2}, \dots, x_p)$
- (3)  $f_R(x_1, x_2, \dots, x_p) = f_{X_1}(x_1)f_{X_2}(x_2) \cdots f_{X_p}(x_p)$

## 5-2.2 Multinomial Probability Distributions

**Learning Goals**

- Describe the probability distribution of multinomial random variables.
- Determine the marginal probability distribution of multinomial random variables.

**Multinomial  
Random  
Variables**

Suppose that

- (1) A random experiment consists of  $n$  trials.
- (2) The outcome of each trial can be categorized into one of  $k$  classes.
- (3) The multinomial random variables  $X_1, X_2, \dots, X_k$  represent the number of outcomes which belong to class 1, class 2, ..., class  $k$ , respectively.
- (4)  $p_1, p_2, \dots, p_k$  denote the probability of an outcome belonging to class 1, class 2, ..., and class  $k$ , respectively.
- (5)  $p_1, p_2, \dots, p_k$  are constant over  $n$  repeated trials.

Then,  $X_1, X_2, \dots, X_k$  have a multinomial distribution with the **joint p.m.f.**

$$f_K(x_1, x_2, \dots, x_k) = \frac{n!}{x_1! x_2! \cdots x_k!} p_1^{x_1} p_2^{x_2} \cdots p_k^{x_k}$$

where  $x_1 + x_2 + \cdots + x_k = n$  and  $p_1 + p_2 + \cdots + p_k = 1$

Note that the **marginal p.m.f.** of  $X_i$ ,  $i = 1$  to  $k$ , is a binomial distribution with mean and variance

$$E(X_i) = \mu_{X_i} = np_i \quad \text{and} \quad V(X_i) = \sigma_{X_i}^2 = np_i(1 - p_i)$$



**Example 5.2**

The maximum grip strength of an adult is categorized into one of three groups: ‘low’ for  $< 50$  lbs., ‘moderate’ for 50 to 100 lbs., and ‘high’ for  $> 100$  lbs. Suppose the probabilities that an adult belongs to the low, moderate, and high groups are 0.1, 0.7, and 0.2, respectively. A group of  $n = 50$  people is measured for grip strength.

**Example 5.2  
(cont.)**

1. (**Joint p.m.f.; Multinomial Distribution**) Find the probability that 6 people have low grip strength, 36 have moderate grip strength, and 8 people have high grip strength.

► Let  $X_1, X_2, X_3$  denote the number of people that have low, moderate, and high grip strength, respectively. Since  $n = 50$ ,  $p_1 = 0.1$ ,  $p_2 = 0.7$ , and  $p_3 = 0.2$ , the joint p.m.f. of  $X_1, X_2, X_3$  is

$$f_{X_1 X_2 X_3}(x_1, x_2, x_3) = \frac{n!}{x_1! x_2! x_3!} p_1^{x_1} p_2^{x_2} p_3^{x_3} = \frac{50!}{x_1! x_2! x_3!} 0.1^{x_1} 0.7^{x_2} 0.2^{x_3},$$

where  $x_1 + x_2 + \dots + x_k = n$

Thus,

$$f_{X_1 X_2 X_3}(6, 36, 8) = \frac{50!}{6! 36! 8!} 0.1^6 \times 0.7^{36} \times 0.2^8 = 0.019$$

2. (**Marginal p.m.f.; Multinomial Distribution**) Find the probability that 36 people in the group have moderate grip strength.

► The marginal p.m.f. of  $X_2$  follows a binomial distribution with  $n = 50$  and  $p_2 = 0.7$ , i.e.,

$$f_{X_2}(x_2) = \binom{n}{x_2} p_2^{x_2} (1 - p_2)^{n-x_2} = \binom{50}{x_2} 0.7^{x_2} 0.3^{50-x_2}, \quad x_2 = 0 \text{ to } 50$$

Thus,

$$f_{X_2}(36) = \binom{50}{36} 0.7^{36} 0.3^{50-36} = 0.119$$

**Exercise 5.2  
(MR 5-30)**

In the transmission of digital information, the probabilities that a bit has high, moderate, and low distortion are 0.01, 0.04, and 0.95, respectively. Suppose that  $n = 5$  bits are transmitted and the amount of distortion of each bit is independent.

- Find the probability that one bit has high distortion, one has moderate distortion, and three bits have low distortion.
- Find the probability that four bits have low distortion.

## 5-3 Two Continuous Random Variables

### Learning Goals

- Determine joint, marginal, and conditional probabilities for two continuous random variables  $X$  and  $Y$  by using corresponding probability distributions.
- Calculate the mean and variance of  $X$  (or  $Y$ ) a continuous random variable by using the corresponding marginal probability distribution.
- Calculate the conditional mean and conditional variance of  $X$  given  $Y = y$  (or  $Y$  given  $X = x$ ) by using the corresponding conditional probability distribution.
- Assess the independence of  $X$  and  $Y$ .

**Joint  
Probability  
Density  
Function**

The joint probability density function (p.d.f.) of two continuous random variables  $X$  and  $Y$  satisfies the following:

- (1)  $f_{XY}(x, y) \geq 0$
- (2)  $\int_y \int_x f_{XY}(x, y) dx dy = 1$

**Marginal  
Probability  
Density  
Function**

The marginal p.d.f.'s of  $X$  and  $Y$  with the joint p.d.f.  $f_{XY}(x, y)$  are

$$f_X(x) = \int_y f_{XY}(x, y) dy$$

$$f_Y(y) = \int_x f_{XY}(x, y) dx$$

The marginal p.d.f. of  $X$  satisfies the following:

- (1)  $f_X(x) \geq 0$
- (2)  $\int_x f_X(x) dx = 1$

The **mean** and **variance** of  $X$  are

$$E(X) = \mu_X = \int_x x f_X(x) dx$$

$$V(X) = \sigma_X^2 = \int_x (x - \mu_X)^2 f_X(x) dx = \int_x x^2 f_X(x) dx - \mu_X^2$$

**Conditional  
Probability  
Distribution**

The conditional p.d.f. of  $X$  given  $Y=y$ , denoted as  $f_{X|y}(x)$ , with joint p.d.f.  $f_{XY}(x, y)$  is

$$f_{X|y}(x) = \frac{f_{XY}(x, y)}{f_Y(y)}$$

The conditional p.d.f.  $f_{X|y}(x)$  satisfies the following:

- (1)  $f_{X|y}(x) \geq 0$
- (2)  $\int_x f_{X|y}(x) dx = 1$

The **conditional mean** and **conditional variance** of  $X$  given  $Y=y$  are

$$E(X | y) = \mu_{X|y} = \int_x x f_{X|y}(x) dx$$

$$V(X | y) = \sigma_{X|y}^2 = \int_x (x - \mu_{X|y})^2 f_{X|y}(x) dx = \int_x x^2 f_{X|y}(x) dx - \mu_{X|y}^2$$

**Independence**

Two continuous random variables  $X$  and  $Y$  are independent if any of the following is true:

- (1)  $f_{X|y}(x) = f_X(x)$
- (2)  $f_{Y|x}(y) = f_Y(y)$
- (3)  $f_{XY}(x, y) = f_X(x)f_Y(y)$

**Example 5.3**

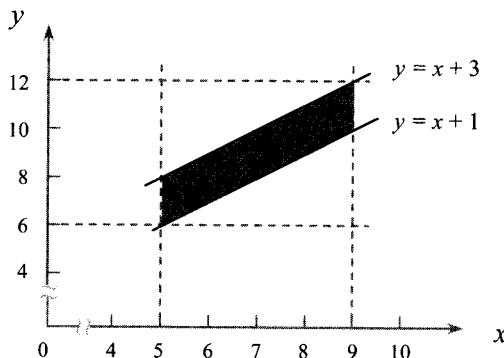
The sizes of college books are under study in terms of width ( $X$ ) and height ( $Y$ ).

1. (Continuous Joint p.d.f.) Suppose that the joint p.d.f of  $X$  and  $Y$  is modeled as

$$f_{XY}(x, y) = cxy, \quad 5 < x < 9 \text{ and } x + 1 < y < x + 3 \text{ (unit: inch)}$$

Determine the value of  $c$ .

- The ranges of  $X$  and  $Y$  are displayed below.



The joint p.d.f. of  $X$  and  $Y$  should satisfy the following:

$$(1) f_{XY}(x, y) = cxy \geq 0$$

$$(2) \int_y \int_x f_{XY}(x, y) dx dy = 1$$

For the first condition,  $c \geq 0$  because  $x > 0$  and  $y > 0$ .

Next, for the second condition,

$$\begin{aligned} \int_y \int_x f_{XY}(x, y) dx dy &= \int_5^9 \int_{x+1}^{x+3} cxy dy dx = c \int_5^9 \left( \frac{1}{2} y^2 \Big|_{x+1}^{x+3} \right) x dx \\ &= \frac{1}{2} c \int_5^9 [(x+3)^2 - (x+1)^2] x dx = 2c \int_5^9 (x^2 + 2x) dx \\ &= 2c \left( \frac{1}{3} x^3 \Big|_5^9 + x^2 \Big|_5^9 \right) = 514.6c = 1 \Rightarrow c \approx 1/514.6 \end{aligned}$$

Therefore, the joint p.d.f. of  $X$  and  $Y$  is

$$f_{XY}(x, y) = \frac{1}{514.6} xy, \quad 5 < x < 9 \text{ and } x + 1 < y < x + 3$$

2. (Marginal Mean and Variance; Continuous Marginal p.d.f.) Determine the marginal probability distribution of  $X$ . Find also the mean and variance of  $X$ .

- The marginal p.d.f. of  $X$  is

$$\begin{aligned} f_X(x) &= \int_y f_{XY}(x, y) dy = \frac{1}{514.6} \int_{x+1}^{x+3} xy dy = \frac{1}{514.6} x \left( \frac{1}{2} y^2 \Big|_{x+1}^{x+3} \right) \\ &= \frac{1}{514.6} x \cdot \frac{1}{2} [(x+3)^2 - (x+1)^2] \\ &= \frac{2}{514.6} (x+2)x, \quad 5 < x < 9 \end{aligned}$$

The mean and variance of  $X$  are

$$E(X) = \mu_X = \int_x x f_X(x) dx = \frac{2}{514.6} \int_5^9 (x+2)x^2 dx$$

**Example 5.3  
(cont.)**

$$\begin{aligned}
 &= \frac{2}{515} \left( \frac{1}{4} x^4 \Big|_5^9 + \frac{2}{3} x^3 \Big|_5^9 \right) = \frac{2}{515} \times 1886.7 = 7.33 \text{ in.} \\
 V(X) = \sigma_X^2 &= \int x^2 f_X(x) dx - \mu_X^2 = \frac{2}{515} \int_0^9 (x+2)x^3 dx - 7.33^2 \\
 &= \frac{2}{515} \left( \frac{1}{5} x^5 \Big|_5^9 + \frac{2}{4} x^4 \Big|_5^9 \right) - 7.33^2 = 1.23 = 1.13^2
 \end{aligned}$$

**3. (Conditional Mean and Conditional Variance; Continuous Conditional p.d.f.)** Determine the conditional probability distribution of  $Y$  given  $X = 8$ . Find also the conditional mean and conditional variance of  $Y$  given  $X = 8$ .

► The conditional p.d.f. of  $Y$  given  $X = 8$  is

$$f_{Y|8}(y) = \frac{f_{XY}(8, y)}{f_X(8)} = \frac{\frac{1}{515} 8y}{\frac{2}{515} \cdot (8+2) \cdot 8} = 0.05y, \quad 9 < y < 11$$

The conditional mean and conditional variance of  $Y$  given  $X = 8$  are

$$\begin{aligned}
 E(Y|8) = \mu_{Y|8} &= \int_9^{11} y f_{Y|8}(y) dy = 0.05 \int_9^{11} y^2 dy = 0.05 \left( \frac{1}{3} y^3 \Big|_9^{11} \right) \\
 &= 0.05 \cdot \frac{1}{3} (11^3 - 9^3) = 10.03 \text{ in.}
 \end{aligned}$$

$$\begin{aligned}
 V(Y|8) = \sigma_{Y|8}^2 &= \int_9^{11} y^2 f_{Y|8}(y) dy - \mu_{Y|8}^2 = 0.05 \int_9^{11} y^3 dy - 10.03^2 \\
 &= 0.05 \left( \frac{1}{4} y^4 \Big|_9^{11} \right) - 10.03^2 = 0.39 = 0.63^2
 \end{aligned}$$

**4. (Independence; Multiple Continuous Random Variables)** Check if the width ( $X$ ) and height ( $Y$ ) of a college book are independent.

► Check if

$$f_{Y|x}(y) = \frac{f_{XY}(x, y)}{f_X(x)} = \frac{\frac{1}{515} xy}{\frac{2}{515} x(x+2)} = \frac{y}{2(x+2)} = f_Y(y)$$

The marginal p.d.f. of  $Y$  is

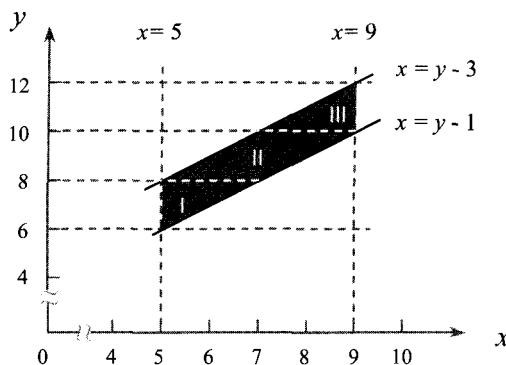
$$f_Y(y) = \int_x f_{XY}(x, y) dx = \int_x \frac{1}{515} xy dx = \frac{1}{515} y \int_x x dx$$

By the way, the range of  $X$  varies along  $y$  (see the graph on next page) as follows:

$$\begin{array}{lll}
 5 < x < y - 3 & \text{for } 6 < y < 8 & \text{(area I)} \\
 y - 3 < x < y - 1 & \text{for } 8 < y < 10 & \text{(area II)} \\
 -3 < x < 9 & \text{for } 10 < y < 12 & \text{(area III)}
 \end{array}$$

Thus, the marginal p.d.f. of  $Y$  is

$$\begin{aligned}
 f_Y(y) &= \frac{1}{515} y \int_5^{y-1} x dx = \frac{1}{515} y \left( \frac{1}{2} x^2 \Big|_5^{y-1} \right) = \frac{1}{1,030} y [(y-1)^2 - 5^2] \\
 &= \frac{1}{1,030} y (y^2 - 2y - 24) = \frac{1}{1,030} y(y-6)(y+4), \quad \text{for } 6 < y < 8
 \end{aligned}$$

**Example 5.3**  
(cont.)

$$f_Y(y) = \frac{1}{515} y \int_{y-3}^{y-1} x dx = \frac{1}{515} y \left( \frac{1}{2} x^2 \Big|_{y-3}^{y-1} \right) = \frac{1}{1,030} y [(y-1)^2 - (y-3)^2]$$

$$= \frac{4}{1,030} y(y-2), \quad 8 < y < 10$$

$$f_Y(y) = \frac{1}{515} y \int_{y-3}^9 dx = \frac{1}{515} y \left( \frac{1}{2} x^2 \Big|_{y-3}^9 \right) = \frac{1}{1,030} y [9^2 - (y-3)^2]$$

$$= \frac{1}{1,030} y(-y^2 + 6y + 72) = \frac{1}{1,030} y(y+6)(12-y), \text{ for } 10 < y < 12$$

In summary,

$$f_Y(y) = \begin{cases} \frac{1}{1,030} y(y-6)(y+4), & 6 < y < 8 \\ \frac{4}{1,030} y(y-2), & 8 < y < 10 \\ \frac{1}{1,030} y(y+6)(12-y), & 10 < y < 12 \end{cases}$$

Since  $f_{Y|x}(y) = \frac{y}{2(x+2)} \neq f_Y(y)$ , the width ( $X$ ) and height ( $Y$ ) of a college book are not independent.

**Exercise 5.3**  
(MR 5-49)

Two measurement methods are used to evaluate the surface smoothness of a paper product. Let  $X$  and  $Y$  denote the measurements of each of the two methods.

- Suppose that the joint p.d.f of  $X$  and  $Y$  is modeled by

$$f_{XY}(x, y) = c, \quad 0 < x < 4, 0 < y \quad \text{and} \quad x-1 < y < x+1$$

Determine the value of  $c$ .

- Determine the marginal probability distribution of  $X$ . Find also the mean and variance of  $X$ .
- Determine the conditional probability distribution of  $Y$  given  $X=2$ . Find also the conditional mean and conditional variance of  $Y$  given  $X=2$ .
- Check if the measurements of the two methods  $X$  and  $Y$  are independent.

## 5-4 Multiple Continuous Random Variables

### Learning Goals

- Explain the joint, marginal, and conditional probabilities of multiple continuous random variables.
- Explain the independence of multiple continuous random variables.

#### Joint Probability Density Function

As an extension of the bivariate joint p.d.f., the joint p.d.f. of multiple continuous random variables  $R = \{X_1, X_2, \dots, X_p\}$  satisfies the following:

$$(1) f_R(x_1, x_2, \dots, x_p) \geq 0$$

$$(2) \int \int \cdots \int_R f_R(x_1, x_2, \dots, x_p) dx_1 dx_2 \cdots dx_p = 1$$

The joint p.d.f. of  $K = \{X_1, X_2, \dots, X_k\}$ , a subset of  $R = \{X_1, X_2, \dots, X_p\}$  with the joint p.d.f.  $f_R(x_1, x_2, \dots, x_p)$ , is

$$f_K(x_1, x_2, \dots, x_k) = \int_{R_{x_1 x_2 \cdots x_k}} \int \cdots \int f_R(x_1, x_2, \dots, x_p) dx_{k+1} dx_{k+2} \cdots dx_p$$

where  $R_{x_1 x_2 \cdots x_k}$  denotes the set of all points in the range of  $R$  for which  $X_1 = x_1, X_2 = x_2, \dots, X_k = x_k$ .

#### Marginal Probability Distribution

A marginal p.d.f. of  $X_i$ , which belongs to  $R = \{X_1, X_2, \dots, X_p\}$  with the joint p.d.f.  $f_R(x_1, x_2, \dots, x_p)$ , is

$$f_{X_i}(x_i) = \int_{R_{x_i}} \int \cdots \int f_R(x_1, x_2, \dots, x_p) dx_1 dx_2 \cdots dx_{i-1} dx_{i+1} \cdots dx_p$$

where  $R_{x_i}$  denotes the set of all points in the range of  $R$  for which  $X_i = x_i$ .

#### Conditional Probability Distribution

As an extension of the bivariate conditional p.d.f., the conditional p.d.f. of  $K = \{X_1, X_2, \dots, X_k\}$  for a given condition of  $K' = \{X_{k+1}, X_{k+2}, \dots, X_p\}$  with the joint p.d.f.  $f_R(x_1, x_2, \dots, x_p)$  is

$$f_{K|K'}(x_1, x_2, \dots, x_k) = \frac{f_R(x_1, x_2, \dots, x_p)}{f_{K'}(x_{k+1}, x_{k+2}, \dots, x_p)}$$

#### Independence

As an extension of the bivariate independence conditions, multiple continuous random variables  $R = \{X_1, X_2, \dots, X_p\}$ , consisting of two mutually exclusive subsets  $K = \{X_1, X_2, \dots, X_k\}$  and  $K' = \{X_{k+1}, X_{k+2}, \dots, X_p\}$ , are independent if

$$(1) f_{K|K'}(x_1, x_2, \dots, x_k) = f_K(x_1, x_2, \dots, x_k)$$

$$(2) f_{K'|K}(x_{k+1}, x_{k+2}, \dots, x_p) = f_{K'}(x_{k+1}, x_{k+2}, \dots, x_p)$$

$$(3) f_R(x_1, x_2, \dots, x_p) = f_{X_1}(x_1)f_{X_2}(x_2)\cdots f_{X_p}(x_p)$$

## 5-5 Covariance and Correlation

### Learning Goals

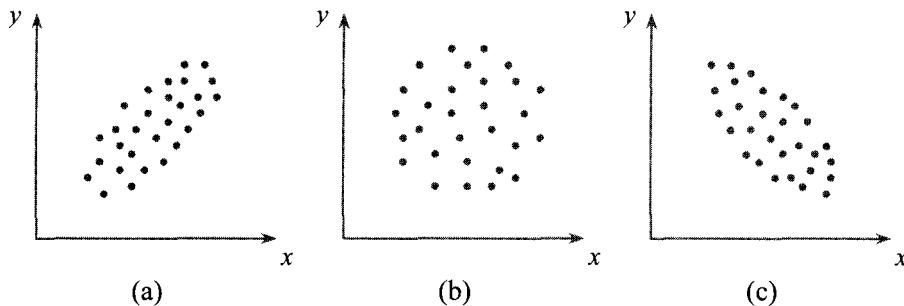
- Explain the terms *covariance* and *correlation* between two random variables  $X$  and  $Y$ .
- Calculate the covariance and correlation of  $X$  and  $Y$ .

**Covariance** The covariance between two random variables  $X$  and  $Y$  (denoted as  $\text{cov}(X, Y)$  or  $\sigma_{XY}$ ) indicates the linear relationship between  $X$  and  $Y$ :

$$\sigma_{XY} = E[(X - \mu_X)(Y - \mu_Y)] = E(XY) - \mu_X\mu_Y, \quad -\infty < \sigma_{XY} < \infty$$

Note that the covariance may not be an appropriate measure to represent a relationship between random variables if they are related nonlinearly.

The positive, negative, and zero values of  $\sigma_{XY}$  represent positive, negative, and zero linear relationships between  $X$  and  $Y$ , respectively (see Figure 5-1).



**Figure 5-1** Covariance and correlation between  $X$  and  $Y$ : (a) positive linearity ( $\sigma_{XY} > 0; 0 < \rho_{XY} < 1$ ); (b) zero linearity ( $\sigma_{XY} = 0; \rho_{XY} = 0$ ); (c) negative linearity ( $\sigma_{XY} < 0; -1 < \rho_{XY} < 0$ ).

**(Derivation)**  $E[(X - \mu_X)(Y - \mu_Y)] = E(XY) - \mu_X\mu_Y$

$$\begin{aligned} E[(X - \mu_X)(Y - \mu_Y)] &= E[XY - \mu_XY - \mu_YX + \mu_X\mu_Y] \\ &= E(XY) - \mu_XE(Y) - \mu_YE(X) + \mu_X\mu_Y \\ &= E(XY) - \mu_X\mu_Y - \mu_Y\mu_X + \mu_X\mu_Y \\ &= E(XY) - \mu_X\mu_Y \end{aligned}$$

**Correlation** The correlation between  $X$  and  $Y$  (denoted as  $\rho_{XY}$ ) represents the normalized linear relationship between  $X$  and  $Y$  ( $\sigma_{XY}$  normalized by  $\sigma_X$  and  $\sigma_Y$ ):

$$\rho_{XY} = \frac{\text{cov}(X, Y)}{\sqrt{V(X)V(Y)}} = \frac{\sigma_{XY}}{\sigma_X\sigma_Y}, \quad -1 < \rho_{XY} < 1$$

While  $\sigma_{XY}$  depends on the units of  $X$  and  $Y$ ,  $\rho_{XY}$  is dimensionless. Like  $\sigma_{XY}$ , the positive, negative, and zero values of  $\rho_{XY}$  represent positive, negative, and zero linear relationships, respectively (see Figure 5-1).

**Independence** If  $X$  and  $Y$  are independent (not related), then

$$\sigma_{XY} = \rho_{XY} = 0$$

However,  $\sigma_{XY} = \rho_{XY} = 0$  is a necessary (not sufficient) condition for the independence of  $X$  and  $Y$ . In other words, even if  $\sigma_{XY} = \rho_{XY} = 0$ , we cannot immediately conclude that  $X$  and  $Y$  are independent.



### Example 5.4

**(Covariance and Correlation)** In Example 5-1, determine the covariance and correlation between ergonomics grade ( $X$ ) and statistics grade ( $Y$ ).

► The mean and variance of  $X$  are

$$E(X) = \mu_X = 2.22 \quad \text{and} \quad V(X) = \sigma_X^2 = 0.87^2$$

The mean and variance of  $Y$  are

$$E(Y) = \mu_Y = \sum_{y=1}^4 y f_Y(y) = 1 \cdot f_Y(1) + 2 \cdot f_Y(2) + 3 \cdot f_Y(3) + 4 \cdot f_Y(4)$$

$$= 1 \times 0.245 + 2 \times 0.31 + 3 \times 0.34 + 4 \times 0.105 = 2.31$$

$$V(Y) = \sigma_Y^2 = \sum_y y^2 f_Y(y) - \mu_Y^2$$

$$= 1^2 \cdot f_Y(1) + 2^2 \cdot f_Y(2) + 3^2 \cdot f_Y(3) + 4^2 \cdot f_Y(4) - 2.31^2$$

$$= 1^2 \times 0.245 + 2^2 \times 0.31 + 3^2 \times 0.34 + 4^2 \times 0.105 - 2.31^2 = 0.95^2$$

The mean of  $XY$  is

$$E(XY) = \sum_{y=1}^4 \sum_{x=1}^4 xy f_{XY}(x, y) = 1 \cdot 1 \cdot f_{XY}(1, 1) + 2 \cdot 1 \cdot f_{XY}(2, 1) + \dots + 4 \cdot 1 \cdot f_{XY}(4, 1)$$

$$+ \dots + 1 \cdot 4 \cdot f_{XY}(4, 1) + 2 \cdot 4 \cdot f_{XY}(2, 4) + \dots + 4 \cdot 4 \cdot f_{XY}(4, 4)$$

$$= 1 \cdot 1 \cdot 0.12 + 2 \cdot 1 \cdot 0.1 + \dots + 4 \cdot 1 \cdot 0.05$$

$$+ \dots + 1 \cdot 4 \cdot 0 + 2 \cdot 4 \cdot 0.05 + \dots + 4 \cdot 4 \cdot 0.02 = 5.52$$

Therefore,

$$\sigma_{XY} = E(XY) - \mu_X \mu_Y = 5.52 - 2.22 \times 2.31 = 0.39$$

$$\rho_{XY} = \frac{\sigma_{XY}}{\sigma_X \sigma_Y} = \frac{0.39}{0.87 \times 0.95} = 0.47$$

Since  $\sigma_{XY}$  and  $\rho_{XY} > 0$ , it can be concluded that ergonomics grade ( $X$ ) and statistics grade ( $Y$ ) have a positive linear relationship.



### Exercise 5.4 (MR 5-69)

In Exercise 5-1, the joint p.m.f. of  $X$  (the number of defects on the front side of a wooden panel) and  $Y$  (the number of defects on the rear side of the panel) is

$$f_{XY}(x, y) = \frac{1}{36}(x + y), \quad x = 1, 2, 3 \quad \text{and} \quad y = 1, 2, 3$$

The means and variances of  $X$  and  $Y$  are

$$E(X) = E(Y) = 2.17 \quad \text{and} \quad V(X) = V(Y) = 0.80^2$$

Determine the covariance and correlation of  $X$  and  $Y$ .

## 5-6 Bivariate Normal Distribution

### Learning Goals

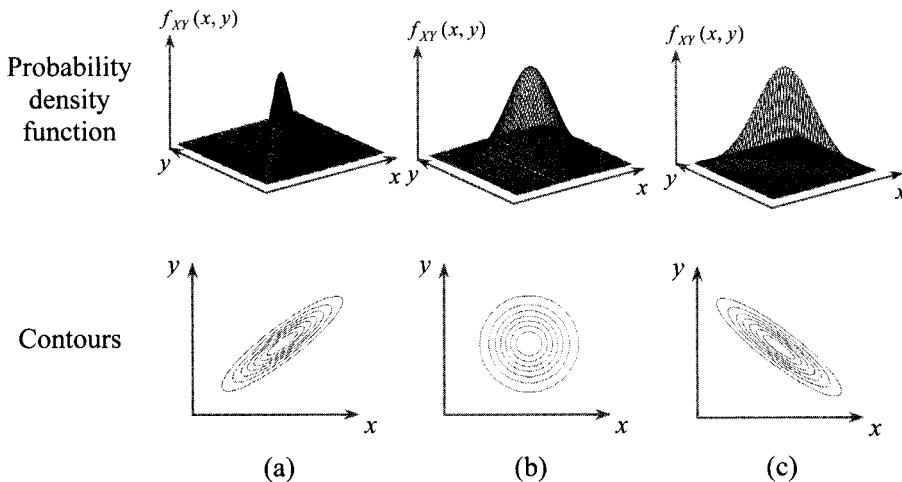
- Explain the joint probability distribution of bivariate normal random variables.
- Determine the joint, marginal, and conditional probabilities of bivariate normal random variables.

#### Bivariate Normal Random Variables

The **joint probability density function** of two normal random variables  $X$  and  $Y$  with means  $\mu_X$  and  $\mu_Y$ , variances  $\sigma_X^2$  and  $\sigma_Y^2$ , and correlation  $\rho_{XY}$  ( $-1 < \rho_{XY} < 1$ ) is

$$f_{XY}(x, y) = \frac{1}{2\pi\sigma_X\sigma_Y\sqrt{1-\rho_{XY}}} \exp\left\{ -\frac{1}{2(1-\rho_{XY}^2)} \left[ \frac{(x-\mu_X)^2}{\sigma_X^2} - \frac{2\rho_{XY}(x-\mu_X)(y-\mu_Y)}{\sigma_X\sigma_Y} + \frac{(y-\mu_Y)^2}{\sigma_Y^2} \right] \right\}, \quad -\infty < x, y < \infty$$

Bivariate normal distributions with different values of  $\rho_{XY}$  are shown in Figure 5-2. The contour plots of the binomial curves are elliptical. The center of each ellipse is located at the point  $(\mu_X, \mu_Y)$  in the  $xy$  plane. If  $\rho_{XY} > 0$  ( $\rho_{XY} < 0$ ), the major axis of each ellipse is positive (negative); if  $\rho_{XY} = 0$ , the ellipses become circles.



**Figure 5-2** Bivariate normal distributions with different values of  $\rho_{XY}$ : (a)  $0 < \rho_{XY} < 1$ ; (b)  $\rho_{XY} = 0$ ; (c)  $-1 < \rho_{XY} < 0$ .

The **marginal probability distributions** of  $X$  and  $Y$  are normal with means  $\mu_X$  and  $\mu_Y$  and variances  $\sigma_X^2$  and  $\sigma_Y^2$ , respectively.

The **conditional probability distribution** of  $Y$  given  $X=x$  is normal with mean and variance

$$E(Y|x) = \mu_Y + \rho_{XY} \frac{\sigma_Y}{\sigma_X} (x - \mu_X) \quad \text{and} \quad V(Y|x) = \sigma_Y^2 (1 - \rho_{XY}^2)$$

**Example 5.5**

**(Bivariate Normal Distribution)** The heights ( $X$ ; unit: in.) and weights ( $Y$ ; unit: lbs.) of adult males in the US are normally distributed with means  $\mu_X = 68.3$  and  $\mu_Y = 162.8$ , variances  $\sigma_X^2 = 2.3^2$  and  $\sigma_Y^2 = 23.0^2$ , and correlation  $\rho_{XY} = 0.49$ .

Determine the probability that the weight ( $Y$ ) of an adult male is between 160 and 180 lbs given that his height ( $X$ ) is 70 in.

► The conditional probability density function of  $Y$  given  $X = 70$  is normal with mean and variance

$$\begin{aligned} E(Y|70) &= \mu_Y + \rho_{XY} \frac{\sigma_Y}{\sigma_X} (x - \mu_X) = 162.8 + 0.49 \times \frac{23.0}{2.3} \times (70 - 68.3) \\ &= 162.8 + 0.49 \times \frac{23.0}{2.3} \times (70 - 68.3) = 171.1 \end{aligned}$$

$$V(Y|70) = \sigma_Y^2 (1 - \rho_{XY}) = 23.0^2 \times (1 - 0.49) = 16.4^2$$

Therefore,

$$\begin{aligned} P(160 \leq Y \leq 180 | X = 70) &= P\left(\frac{160 - 171.1}{16.4} \leq \frac{Y - \mu_{Y|70}}{\sigma_{Y|70}} \leq \frac{180 - 171.1}{16.4}\right) \\ &= P\left(\frac{160 - 171.1}{16.4} \leq Z \leq \frac{180 - 171.1}{16.4}\right) \\ &= P(-0.68 \leq Z \leq 0.54) \\ &= P(Z \leq 0.54) - P(Z \leq -0.68) \\ &= 0.706 - 0.249 = 0.457 \end{aligned}$$

**Exercise 5.5  
(MR 5-79)**

Let  $X$  and  $Y$  represent two dimensions of an injection molded part. Suppose that  $X$  and  $Y$  have a binomial distribution with means  $\mu_X = 3.00$  and  $\mu_Y = 7.70$ , and variances  $\sigma_X^2 = 0.04^2$  and  $\sigma_Y^2 = 0.08^2$ . Assume that  $X$  and  $Y$  are independent, i.e.,  $\rho_{XY} = 0$ . Determine  $P(2.95 < X < 3.05, 7.60 < Y < 7.80)$ .

## 5-7 Linear Combinations of Random Variables

### Learning Goals

- Explain the term *linear combination* of random variables.
- Determine the mean and variance of a linear combination of random variables.

#### Linear Combination

A random variable  $Y$  is sometimes defined by a linear combination of several random variables  $X_1, X_2, \dots, X_p$ :

$$Y = c_1 X_1 + c_2 X_2 + \dots + c_p X_p, \text{ where } c_i \text{'s are constants}$$

**Rules  
for Linear  
Combination**

The following rules are useful to determine the mean and variance of a linear combination of  $X$  and  $Y$ :

**1. Rules for Means**

- (1) If  $b$  is a constant, then  $E(b) = 0$ .
- (2) If  $a$  is a constant, then  $E(aX) = aE(X)$ .
- (3)  $E(aX \pm bY) = aE(X) \pm bE(Y)$

**2. Rules for Variances**

- (1)  $V(b) = 0$ .
  - (2)  $V(aX) = a^2 V(X)$ .
  - (3)  $V(aX \pm bY) = a^2 V(X) + b^2 V(Y) \pm 2ab \text{cov}(X, Y)$   
 $= a^2 V(X) + b^2 V(Y)$ , if  $X$  and  $Y$  are independent.
- (Note)  $\text{cov}(X, Y) = \sigma_{XY} = \rho_{XY} \sigma_X \sigma_Y$

The rules 1.3 and 2.3 can be extended for  $Y = c_1 X_1 + c_2 X_2 + \dots + c_p X_p$  as follows:

$$\begin{aligned} E(Y) &= c_1 E(X_1) + c_2 E(X_2) + \dots + c_p E(X_p) \\ V(Y) &= c_1^2 V(X_1) + c_2^2 V(X_2) + \dots + c_p^2 V(X_p) + 2 \sum_{i=1}^{p-1} \sum_{j=i+1}^p c_i c_j \text{cov}(X_i, X_j) \\ &= c_1^2 V(X_1) + c_2^2 V(X_2) + \dots + c_p^2 V(X_p), \text{ if } X_i \text{'s are independent} \end{aligned}$$


**Example 5.6**

**(Linear Combination)** For adult males in the US, the length of the shoulder-elbow ( $X$ ; unit: in.) and the length of the elbow-fingertip ( $Y$ ; unit: in.) have a bivariate normal distribution with means  $\mu_X = 14.4$  and  $\mu_Y = 18.9$ , variances  $\sigma_X^2 = \sigma_Y^2 = 0.8^2$ , and correlation  $\rho_{XY} = 0.737$ . Determine the mean and variance of the length of the shoulder-fingertip ( $X + Y$ ).

► The mean and variance of the length of the shoulder-fingertip  $Z = X + Y$  is

$$E(X + Y) = E(X) + E(Y) = 14.4 + 18.9 = 33.3$$

$$V(X + Y) = V(X) + V(Y) + 2 \text{cov}(X, Y) = 0.8^2 + 0.8^2 + 2 \text{cov}(X, Y)$$

Note that  $\text{cov}(X, Y) = \rho_{XY} \sigma_X \sigma_Y = 0.737 \times 0.8 \times 0.8 = 0.472$ . Thus,

$$V(X + Y) = 0.8^2 + 0.8^2 + 2 \times 0.472 = 1.49^2$$


**Exercise 5.6  
(MR 5-91)**

The width of a casing ( $X$ ; unit: in.) and the width of a door ( $Y$ ; unit: in.) are normally distributed with means  $\mu_X = 24$  and  $\mu_Y = 23\frac{7}{8}$ , and standard deviations  $\sigma_X = \frac{1}{8}$  and  $\sigma_Y = \frac{1}{16}$ , respectively. Assume that the width of the casing ( $X$ ) and the width of the door ( $Y$ ) are independent. Determine the mean and standard deviation of the difference between the width of the casing ( $X$ ) and the width of the door ( $Y$ ).

## 5-9 Moment Generating Functions

### Learning Goals

- Explain the term *moment generating function*.
- Determine the moment generating function of a random variable  $X$  and the  $m$ th moments of  $X$ .
- Find the mean and variance of  $X$  by using the first and second moments of  $X$ .

#### Moment Generating Function

The moment generating function of a random variable  $X$  (denoted as  $M(t)$ ) is the expected value of  $e^{tX}$ , i.e.,

$$M(t) = E(e^{tX}) = \begin{cases} \sum_x e^{tx} f(x), & \text{if } X \text{ is a discrete random variable} \\ \int_{-\infty}^{\infty} e^{tx} f(x) dx, & \text{if } X \text{ is a continuous random variable} \end{cases}$$

The moment generating function of  $X$  is unique if it exists and completely determines the probability distribution of  $X$ . Thus, if two random variables have the same moment generating function, they have the same probability distribution.

#### Moment

If  $M^{(m)}(t)$  denotes the  $m$ th derivative of  $M(t)$ , the  $m$ th moment of  $X$  about the origin (zero) (denoted by  $E(X^m)$ ) is

$$E(X^m) = M^{(m)}(0) = \begin{cases} \sum_x x^m f(x), & \text{if } X \text{ is a discrete random variable} \\ \int_{-\infty}^{\infty} x^m f(x) dx, & \text{if } X \text{ is a continuous random variable} \end{cases}$$

**(Derivation)**  $E(X^m) = M^{(m)}(0)$

The  $m$ th derivative of  $M(t)$  is

$$M^{(m)}(t) = \frac{d^m M(t)}{dt^m} = \begin{cases} \sum_x x^m e^{tx} f(x), & \text{if } X \text{ is a discrete random variable} \\ \int_{-\infty}^{\infty} x^m e^{tx} f(x) dx, & \text{if } X \text{ is a continuous random variable} \end{cases}$$

By setting  $t = 0$ ,

$$M^{(m)}(0) = \begin{cases} \sum_x x^m f(x), & \text{if } X \text{ is a discrete random variable} \\ \int_{-\infty}^{\infty} x^m f(x) dx, & \text{if } X \text{ is a continuous random variable} \end{cases}$$

#### Application of Moments

The mean and variance of  $X$  can be determined by using the first and second moments of  $X$ :

$$\mu = E(X) = M'(0)$$

$$\sigma^2 = E(X^2) - [E(X)]^2 = M''(0) - [M'(0)]^2$$

**Example 5.7**

Suppose that  $X$  has an exponential distribution

$$f(x) = \lambda e^{-\lambda x}, \quad x > 0$$

1. (**Moment Generating Function**) Find the moment generating function of  $X$ .

From the definition of moment generating function,

$$\begin{aligned} M(t) &= \int_{-\infty}^{\infty} e^{tx} f(x) dx = \int_0^{\infty} \lambda e^{(t-\lambda)x} dx = \frac{\lambda}{t-\lambda} e^{(t-\lambda)x} \Big|_0^{\infty} \\ &= \frac{\lambda}{\lambda-t} \quad \text{for } t - \lambda < 0 \end{aligned}$$

2. (**Application of Moments**) Determine the mean and variance of  $X$  by using the first and second moments of  $X$  about zero.

The first moment of  $X$  about the origin is

$$M'(0) = \left. \frac{dM(t)}{dt} \right|_{t=0} = \left. \frac{d[\lambda(\lambda-t)^{-1}]}{dt} \right|_{t=0} = \lambda(\lambda-t)^{-2} \Big|_{t=0} = \frac{1}{\lambda}$$

The second moment of  $X$  about the origin is

$$\begin{aligned} M''(0) &= \left. \frac{d^2 M(t)}{dt^2} \right|_{t=0} = \left. \frac{dM'(t)}{dt} \right|_{t=0} = \left. \frac{d[\lambda(\lambda-t)^{-2}]}{dt} \right|_{t=0} = 2\lambda(\lambda-t)^{-3} \Big|_{t=0} \\ &= \frac{2}{\lambda^2} \end{aligned}$$

Therefore, the mean and variance of  $X$  are

$$\mu = E(X) = M'(0) = \frac{1}{\lambda}$$

and

$$\sigma^2 = E(X^2) - [E(X)]^2 = M''(0) - [M'(0)]^2 = \frac{2}{\lambda^2} - \frac{1}{\lambda^2} = \frac{1}{\lambda^2}$$

**Exercise 5.7  
(MR S5-15)**

The geometric random variable  $X$  has probability distribution

$$f(x) = (1-p)^{x-1} p, \quad x = 1, 2, \dots, n$$

1. Find the moment generating function of  $X$ .

2. Determine the mean and variance of  $X$  by using the first and second moments of  $X$  about zero.

## 5-10 Chebyshev's Inequality

### Learning Goals

- Explain the use of Chebyshev's inequality rule.
- Bound the probability of a random variable by using Chebyshev's inequality rule and compare the bound probability with the corresponding actual probability.

#### Chebyshev's Inequality

A relationship between the mean and variance of a random variable  $X$  having a certain probability distribution is formulated by Chebyshev as follows:

$$P(|X - \mu| \geq c\sigma) \leq 1/c^2, \quad c > 0$$

By using Chebyshev's inequality rule, a bound probability of any random variable can be determined. For example, Table 6-1 presents bound probabilities of a normal random variable  $X$  with  $\mu$  and  $\sigma^2$  (by using Chebyshev's inequality rule) and corresponding actual probabilities; the table indicates that a bound probability always includes the corresponding actual probability.

**Table 6-1** Bound Probabilities and Actual Probabilities of a Normal Random Variable  $X$

| Probability Condition         | $c$ | Bound Probability ( $1/c^2$ ) | Actual Probability |
|-------------------------------|-----|-------------------------------|--------------------|
| $P( X - \mu  \geq 1.5\sigma)$ | 1.5 | 0.444                         | 0.134              |
| $P( X - \mu  \geq 2\sigma)$   | 2   | 0.250                         | 0.046              |
| $P( X - \mu  \geq 3\sigma)$   | 3   | 0.111                         | 0.003              |
| $P( X - \mu  \geq 4\sigma)$   | 4   | 0.063                         | < 0.001            |



#### Example 5.8

**(Chebyshev's Inequality)** The power grip forces ( $X$ ) of adult females in the US are normally distributed with a mean of 62.7 and a standard deviation of 17.1 lbs. Bound the probability that the grip strength of an adult female differs from the mean more than 2.5 times standard deviation. Compare also the bound probability with its actual probability.

► By applying Chebyshev's inequality rule,

$$P(|X - \mu| \geq 2.5\sigma) \leq 1/2.5^2 = 0.16$$

The actual probability is

$$\begin{aligned} P(|X - \mu| \geq 2.5\sigma) &= P\left(\frac{|X - \mu|}{\sigma} \geq 2.5\right) = P(|Z| \geq 2.5) \\ &= P(Z < -2.5) + P(Z > 2.5) = 2 \times 0.006 = 0.012 \end{aligned}$$

The actual probability is less than the bound probability.



#### Exercise 5.8 (MR S5-25)

Suppose that the photoresist thickness ( $X$ ) in semiconductor manufacturing has a continuous uniform distribution with a mean of 10  $\mu\text{m}$  and a standard deviation of 2.31  $\mu\text{m}$  over the range  $6 < x < 14 \mu\text{m}$ . Bound the probability that the photoresist thickness is less than 7 or greater than 13  $\mu\text{m}$ . Compare also the bound probability with its actual probability.

## Answers to Exercises

### Exercise 5.1

#### 1. (Discrete Joint p.m.f.)

The joint p.m.f.  $f_{XY}(x, y)$ ,  $x = 1, 2, 3$  and  $y = 1, 2, 3$ , should satisfy the following:

$$(1) f_{XY}(x, y) = c(x + y) \geq 0$$

$$(2) \sum_x \sum_y f_{XY}(x, y) = 1$$

For the first condition,  $c \geq 0$  because  $x > 0$  and  $y > 0$ .

Next, for the second condition,

$$\sum_{y=1}^3 \sum_{x=1}^3 f(x, y) = \sum_{y=1}^3 \sum_{x=1}^3 c(x + y) = 36c = 1$$

$$\Rightarrow c = 1/36$$

Therefore, the joint p.m.f. of  $X$  and  $Y$  is

$$f_{XY}(x, y) = \frac{1}{36}(x + y), \quad x = 1, 2, 3 \quad \text{and} \quad y = 1, 2, 3$$

#### 2. (Discrete Marginal p.m.f.)

The marginal probabilities of  $X$  are

$$f_X(1) = \sum_{y=1}^3 f_{XY}(1, y) = \sum_{y=1}^3 \frac{1}{36}(1 + y) = \frac{1}{36} \cdot 9 = \frac{1}{4}$$

$$f_X(2) = \sum_{y=1}^3 f_{XY}(2, y) = \sum_{y=1}^3 \frac{1}{36}(2 + y) = \frac{1}{36} \cdot 12 = \frac{1}{3}$$

$$f_X(3) = \sum_{y=1}^3 f_{XY}(3, y) = \sum_{y=1}^3 \frac{1}{36}(3 + y) = \frac{1}{36} \cdot 15 = \frac{5}{12}$$

$$(\text{Note}) \quad \sum_x f_X(x) = f_X(1) + f_X(2) + f_X(3) = 1$$

The mean and variance of  $X$  are

$$\begin{aligned} E(X) = \mu_X &= \sum_{x=1}^3 xf_X(x) = 1 \cdot f_X(1) + 2 \cdot f_X(2) + 3 \cdot f_X(3) \\ &= 1 \times \frac{1}{4} + 2 \times \frac{1}{3} + 3 \times \frac{5}{12} = 2.17 \end{aligned}$$

$$\begin{aligned} V(X) = \sigma_X^2 &= \sum_x x^2 f_X(x) - \mu_X^2 \\ &= 1^2 \cdot f_X(1) + 2^2 \cdot f_X(2) + 3^2 \cdot f_X(3) - 2.17^2 \\ &= 1^2 \times \frac{1}{4} + 2^2 \times \frac{1}{3} + 3^2 \times \frac{5}{12} - 2.17^2 = 0.80^2 \end{aligned}$$

**Exercise 5.1**

(cont.)

**3. (Discrete Conditional p.m.f.)**

The conditional marginal probabilities of  $Y$  given  $X=2$  are

$$f_{Y|2}(1) = \frac{f_{XY}(2,1)}{f_X(2)} = \frac{\frac{1}{36}(2+1)}{\frac{1}{3}} = \frac{1}{4}$$

$$f_{Y|2}(2) = \frac{f_{XY}(2,2)}{f_X(2)} = \frac{\frac{1}{36}(2+2)}{\frac{1}{3}} = \frac{1}{3}$$

$$f_{Y|2}(3) = \frac{f_{XY}(2,3)}{f_X(2)} = \frac{\frac{1}{36}(2+3)}{\frac{1}{3}} = \frac{5}{12}$$

$$(\text{Note}) \sum_y f_{Y|2}(y) = f_{Y|2}(1) + f_{Y|2}(2) + f_{Y|2}(3) = 1$$

The conditional mean and conditional variance of  $Y$  given  $X=2$  are

$$\begin{aligned} E(Y|2) &= \mu_{Y|2} = \sum_{y=1}^3 y f_{Y|2}(y) \\ &= 1 \cdot f_{Y|2}(1) + 2 \cdot f_{Y|2}(2) + 3 \cdot f_{Y|2}(3) \\ &= 1 \times \frac{1}{4} + 2 \times \frac{1}{3} + 3 \times \frac{5}{12} = 2.17 \end{aligned}$$

$$\begin{aligned} V(Y|2) &= \sigma_{Y|2}^2 = \sum_{y=1}^3 y^2 f_{Y|2}(y) - \mu_{Y|2}^2 \\ &= 1^2 \cdot f_{Y|2}(1) + 2^2 \cdot f_{Y|2}(2) + 3^2 \cdot f_{Y|2}(3) - 2.17^2 \\ &= 1^2 \times \frac{1}{4} + 2^2 \times \frac{1}{3} + 3^2 \times \frac{5}{12} - 2.17^2 = 0.80^2 \end{aligned}$$

**4. (Independence)**

Check if

$$f_{XY}(1,1) = f_X(1) \cdot f_Y(1)$$

By using  $f_{XY}(1,1) = \frac{1}{36}(1+1) = \frac{1}{18}$ ,  $f_X(1) = \frac{1}{4}$ , and  $f_Y(1) = \frac{1}{4}$ ,

$$f_{XY}(1,1) = \frac{1}{18} \neq f_X(1)f_Y(1) = \frac{1}{4} \times \frac{1}{4} = \frac{1}{16}$$

Thus, the number of defects on the front side ( $X$ ) of a wooden panel and the number of defects on the rear side ( $Y$ ) of the panel are not independent.

**Exercise 5.2****1. (Joint p.m.f.; Multinomial Distribution)**

Let  $X_1, X_2, X_3$  denote the number of bits that have high, moderate, and low distortion, respectively. Since  $n = 5$ ,  $p_1 = 0.01$ ,  $p_2 = 0.04$ , and  $p_3 = 0.95$ , the joint p.m.f. of  $X_1, X_2, X_3$  is

$$f_{X_1 X_2 X_3}(x_1, x_2, x_3) = \frac{n!}{x_1! x_2! x_3!} p_1^{x_1} p_2^{x_2} p_3^{x_3} = \frac{5!}{x_1! x_2! x_3!} 0.01^{x_1} 0.04^{x_2} 0.95^{x_3}$$

Thus,

$$f_{X_1 X_2 X_3}(1, 1, 3) = \frac{5!}{1! 1! 3!} 0.01 \times 0.04 \times 0.95^3 = 0.007$$

**Exercise 5.2**

(cont.)

**2. (Marginal p.m.f.)**

The marginal p.m.f. of  $X_3$  follows a binomial distribution with  $n = 5$  and  $p_3 = 0.95$ , i.e.,

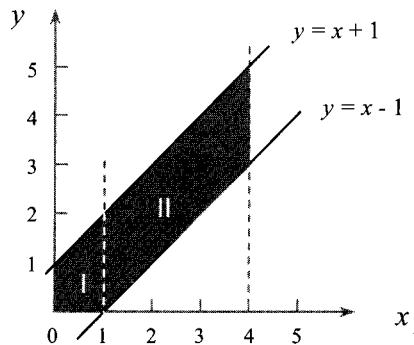
$$f_{X_3}(x_3) = \binom{n}{x_3} p_3^{x_3} (1 - p_3)^{n-x_3} = \binom{5}{x_3} 0.95^{x_3} 0.05^{5-x_3}, \quad x_3 = 0 \text{ to } 5$$

Thus,

$$f_{X_3}(4) = \binom{5}{4} 0.95^4 0.05^{5-4} = 0.204$$

**Exercise 5.3****1. (Continuous Joint p.d.f.)**

The ranges of  $X$  and  $Y$  are displayed below. Note that integration for  $0 < x \leq 1$  (area I) and that for  $1 < x < 4$  (area II) should be conducted separately because they have different low limits.



The joint p.d.f. of  $X$  and  $Y$  should satisfy the following:

$$(1) f_{XY}(x, y) = c \geq 0$$

$$(2) \int_y \int_x f_{XY}(x, y) dx dy = 1$$

For the first condition,  $c \geq 0$  because  $x > 0$  and  $y > 0$ .

Next, for the second condition,

$$\begin{aligned} \int_y \int_x f_{XY}(x, y) dx dy &= \int_0^4 \int_0^{x+1} c dy dx + \int_1^4 \int_{x-1}^{x+1} c dy dx = c \int_0^4 (x+1) dx + c \int_1^4 2 dx \\ &= c \left( \frac{1}{2} x^2 \Big|_0^1 + x \Big|_0^1 \right) + c \left( 2x \Big|_1^4 \right) = \frac{3}{2} c + 6c = 7.5c = 1 \end{aligned}$$

$$\Rightarrow c = 1/7.5 = 2/15$$

Therefore, the joint p.d.f. of  $X$  and  $Y$  is

$$f_{XY}(x, y) = \frac{2}{15}, \quad 0 < x < 4, 0 < y \quad \text{and} \quad x - 1 < y < x + 1$$

**Exercise 5.3**

(cont.)

**2. (Continuous Marginal p.d.f.)**The marginal p.d.f. of  $X$  is

$$f_X(x) = \int_y f_{XY}(x, y) dy = \begin{cases} \int_0^{x+1} \frac{2}{15} dy = \frac{2}{15}(x+1), & 0 < x \leq 1 \\ \int_{x-1}^{x+1} \frac{2}{15} dy = \frac{2}{15} \times 2 = \frac{4}{15}, & 1 < x < 4 \end{cases}$$

The mean and variance of  $X$  are

$$\begin{aligned} E(X) = \mu_X &= \int_x xf_X(x) dx = \int_0^1 \frac{2}{15} x(x+1) dx + \int_1^4 \frac{4}{15} x dx \\ &= \frac{2}{15} \left( \frac{1}{3} x^3 \Big|_0^1 + \frac{1}{2} x^2 \Big|_0^1 \right) + \frac{2}{15} \left( x^2 \Big|_1^4 \right) = \frac{2}{15} \cdot \frac{5}{6} + \frac{2}{15} \cdot 15 = 2.11 \end{aligned}$$

$$\begin{aligned} V(X) = \sigma_X^2 &= \int_x x^2 f_X(x) dx - \mu_X^2 = \int_0^1 \frac{2}{15} x^2(x+1) dx + \int_1^4 \frac{4}{15} x^2 dx - 2.11^2 \\ &= \frac{2}{15} \left( \frac{1}{4} x^4 \Big|_0^1 + \frac{1}{3} x^3 \Big|_0^1 \right) + \frac{4}{15} \left( \frac{1}{3} x^3 \Big|_1^4 \right) - 2.11^2 \\ &= \frac{2}{15} \cdot \frac{7}{12} + \frac{4}{15} \cdot \frac{63}{3} - 2.11^2 = 1.23 = 1.11^2 \end{aligned}$$

**3. (Continuous Conditional p.d.f.)**The conditional p.d.f. of  $Y$  given  $X=2$  is

$$f_{Y|2}(y) = \frac{f_{XY}(2, y)}{f_X(2)} = \frac{2/15}{4/15} = \frac{1}{2}, \quad 1 < y < 3$$

The conditional mean and conditional variance of  $Y$  given  $X=2$  are

$$\begin{aligned} E(Y|2) = \mu_{Y|2} &= \int_1^3 y f_{Y|2}(y) dy = \frac{1}{2} \int_1^3 y dy = \frac{1}{2} \left( \frac{1}{2} y^2 \Big|_1^3 \right) = \frac{1}{4} \cdot (3^2 - 1) = 2 \\ V(Y|2) = \sigma_{Y|2}^2 &= \int_1^3 y^2 f_{Y|2}(y) dy - \mu_{Y|2}^2 = \frac{1}{2} \int_1^3 y^2 dy - 2^2 \\ &= \frac{1}{2} \left( \frac{1}{3} y^3 \Big|_1^3 \right) - 2^2 = \frac{1}{6} \cdot (3^3 - 1) - 2^2 = 0.33 = 0.58^2 \end{aligned}$$

**4. (Independence)**

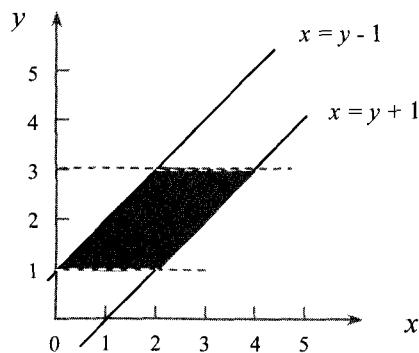
Check if

$$f_{Y|2}(y) = \frac{f_{XY}(2, y)}{f_X(2)} = \frac{1}{2} = f_Y(y), \quad 1 < y < 3$$

Note that the range of  $X$  for  $1 < y < 3$  is  $y-1 < x < y+1$  (see the graph on next page). Thus, the marginal p.d.f. of  $Y$  for  $1 < y < 3$  is

$$f_Y(y) = \int_x f_{XY}(x, y) dx = \int_{y-1}^y \frac{2}{15} dx = \frac{2}{15} \left( x \Big|_{y-1}^y \right) = \frac{4}{15}, \quad 1 < y < 3$$

Since  $f_{Y|2}(y) = \frac{1}{2} \neq f_Y(y) = \frac{4}{15}$ , the measurements of the two methods  $X$  and  $Y$  are not independent.

**Exercise 5.3  
(cont.)****Exercise 5.4 (Covariance and Correlation)**

The mean of  $XY$  is

$$\begin{aligned} E(XY) &= \sum_{y=1}^3 \sum_{x=1}^3 xy f_{XY}(x, y) = \frac{1}{36} \sum_{y=1}^3 \sum_{x=1}^3 xy(x+y) \\ &= \frac{1}{36} [1 \cdot 1 \cdot (1+1) + 2 \cdot 1 \cdot (2+1) + 3 \cdot 1 \cdot (3+1) + \dots \\ &\quad + 1 \cdot 3 \cdot (1+3) + 2 \cdot 3 \cdot (2+3) + 3 \cdot 3 \cdot (3+3)] = \frac{1}{36} \times 168 = 4.67 \end{aligned}$$

Therefore,

$$\sigma_{XY} = E(XY) - \mu_X \mu_Y = 4.67 - 2.17 \times 2.17 = -0.04$$

$$\rho_{XY} = \frac{\sigma_{XY}}{\sigma_X \sigma_Y} = \frac{-0.04}{0.80 \times 0.80} = -0.06$$

There is a weak, negative correlation between the number of defects on the front side ( $X$ ) of a wooden panel and the number of defects on the rear side ( $Y$ ) of the panel.

**Exercise 5.5 (Bivariate Normal Distribution)**

Since  $X$  and  $Y$  are independent,

$$P(2.95 < X < 3.05, 7.60 < Y < 7.80) = P(2.95 < X < 3.05)P(7.60 < Y < 7.80)$$

By standardizing  $X$  and  $Y$  each,

$$\begin{aligned} P(2.95 < X < 3.05) &= P\left(\frac{2.95 - 3.00}{0.04} < \frac{X - \mu_X}{\sigma_X} < \frac{3.05 - 3.00}{0.04}\right) \\ &= P(-1.25 < Z < 1.25) = P(Z < 1.25) - P(Z < -1.25) \\ &= 0.894 - 0.106 = 0.789 \end{aligned}$$

$$\begin{aligned} P(7.60 < Y < 7.80) &= P\left(\frac{7.60 - 7.70}{0.08} < \frac{Y - \mu_Y}{\sigma_Y} < \frac{7.80 - 7.70}{0.08}\right) \\ &= P(-1.25 < Z < 1.25) = 0.789 \end{aligned}$$

Thus,

$$P(2.95 < X < 3.05, 7.60 < Y < 7.80) = 0.789 \times 0.789 = 0.623$$

**Exercise 5.6****(Linear Combination)**

$X \sim N(24, \frac{1}{8}^2)$ ,  $Y \sim N(23\frac{7}{8}, \frac{1}{16}^2)$ , and  $\text{cov}(X, Y) = 0$  because  $X$  and  $Y$  are independent.

Therefore,

$$E(X - Y) = E(X) - E(Y) = 24 - 23\frac{7}{8} = \frac{1}{8}$$

$$V(X - Y) = V(X) + V(Y) - 2 \text{cov}(X, Y) = \frac{1}{8}^2 + \frac{1}{16}^2 - 0 = 0.14^2$$

**Exercise 5.7****1. (Moment Generating Function)**

From the definition of moment generating function,

$$M(t) = \sum_x e^{tx} f(x) = \sum_{x=1}^{\infty} e^{tx} (1-p)^{x-1} p = \sum_{x=1}^{\infty} pe^t [(1-p)e^t]^{x-1}$$

Note that the sum of the infinite geometric sequence  $(a, ar, ar^2, \dots)$  is

$$S = \sum_{n=1}^{\infty} ar^{n-1} = \frac{a}{1-r}, \quad \text{where } |r| < 1$$

Thus,

$$M(t) = \frac{pe^t}{1 - (1-p)e^t}$$

**2. (Application of Moments)**

The first moment of  $X$  about the origin is

$$\begin{aligned} M'(0) &= \left. \frac{dM(t)}{dt} \right|_{t=0} = \left. \frac{d\{pe^t [1 - (1-p)e^t]^{-1}\}}{dt} \right|_{t=0} \\ &= \left. \frac{pe^t}{1 - (1-p)e^t} + \frac{p(1-p)e^{2t}}{[1 - (1-p)e^t]^2} \right|_{t=0} = \frac{p}{1 - (1-p)} + \frac{p(1-p)}{[1 - (1-p)]^2} \\ &= \frac{p}{p} + \frac{p(1-p)}{p^2} = \frac{1}{p} \end{aligned}$$

The second moment of  $X$  about the origin is

$$\begin{aligned} M''(0) &= \left. \frac{d^2 M(t)}{dt^2} \right|_{t=0} = \left. \frac{dM'(t)}{dt} \right|_{t=0} \\ &= \left. \frac{d\{pe^t [1 - (1-p)e^t]^{-1}\}}{dt} \right|_{t=0} + \left. \frac{d\{p(1-p)e^{2t} [1 - (1-p)e^t]^{-2}\}}{dt} \right|_{t=0} \\ &= \left. \frac{1}{p} + \frac{2p(1-p)e^{2t}}{[1 - (1-p)e^t]^2} + \frac{2p(1-p)^2 e^{2t}}{[1 - (1-p)e^t]^3} \right|_{t=0} \\ &= \frac{1}{p} + \frac{2p(1-p)}{[1 - (1-p)]^2} + \frac{2p(1-p)^2}{[1 - (1-p)]^3} \end{aligned}$$

**Exercise 5.7  
(cont.)**

$$\begin{aligned}
 &= \frac{1}{p} + \frac{2p(1-p)}{p^2} + \frac{2p(1-p)^2}{p^3} \\
 &= \frac{1}{p} + \frac{2(1-p)}{p} + \frac{2(1-p)^2}{p^2} \\
 &= \frac{2-p}{p^2}
 \end{aligned}$$

Therefore, the mean and variance of  $X$  are

$$\mu = E(X) = M'(0) = np$$

and

$$\begin{aligned}
 \sigma^2 &= E(X^2) - [E(X)]^2 = M''(0) - [M'(0)]^2 \\
 &= \frac{2-p}{p^2} - \left(\frac{1}{p}\right)^2 = \frac{1-p}{p^2}
 \end{aligned}$$

**Exercise 5.8****(Chebyshev's Inequality)**

The probability density function of the uniform random variable  $X$  are

$$f(x) = \frac{1}{b-a} = \frac{1}{14-6} = \frac{1}{8}, \quad 6 < x < 14$$

By applying Chebyshev's inequality rule,

$$\begin{aligned}
 P(X < 7) + P(X > 13) &= P(X - 10 < 7 - 10) + P(X - 10 > 13 - 10) \\
 &= P(|X - 10| > 3) = P(|X - 10| > c\sigma) < 1/c^2
 \end{aligned}$$

Therefore, the bound of  $P(X < 7) + P(X > 13)$  is

$$P(|X - 10| > 3) = P(|X - 10| > 1.30 \times 2.31) < 1/1.3^2 = 0.59$$

The actual value of  $P(X < 7) + P(X > 13)$  is

$$\begin{aligned}
 P(X < 7) + P(X > 13) &= 1 - P(7 < x < 13) = 1 - \int_7^{13} \frac{1}{8} dx \\
 &= 1 - \frac{1}{8} x \Big|_7^{13} = 1 - \frac{6}{8} = 0.25
 \end{aligned}$$

The actual probability is less than the bound probability, which supports Chebyshev's inequality rule.

# 6

# Random Sampling and Data Description

## OUTLINE

- 
- |  |                         |
|--|-------------------------|
| 6-1 Data Summary and Display               | 6-6 Time Sequence Plots |
| 6-2 Random Sampling                        | 6-7 Probability Plots   |
| 6-3 Stem-and-Leaf Diagrams                 | MINITAB Applications    |
| 6-4 Frequency Distributions and Histograms | Answers to Exercises    |
| 6-5 Box Plots                              |                         |
- 

## 6-1 Data Summary and Display

### Learning Goals

- Determine the mean, variance, standard deviation, minimum, maximum, and range of a set of data.

**Mean** The arithmetic mean of a set of data indicates the central tendency of the data.

1. **Sample Mean** (denoted as  $\bar{x}$ ): The average of all the observations in a sample, which is selected from larger population of observations.

$$\bar{x} = \frac{\sum_{i=1}^n x_i}{n}$$

2. **Population Mean** (denoted as  $\mu$ ): The average of all observations in the population.

$$\mu = \frac{\sum_{i=1}^N x_i}{N}, \text{ for a finite population with size } N$$

**Variance and Standard Deviation** The variance of a set of data indicates the dispersion of the data along the mean: the larger the variance, the wider the spread of the data about the mean.

**Variance and Standard Deviation (cont.)**
**1. Sample Variance**

$$s^2 = \frac{\sum_{i=1}^n (x_i - \bar{x})^2}{n-1} = \frac{\sum_{i=1}^n x_i^2 - \left( \sum_{i=1}^n x_i \right)^2 / n}{n-1}$$

**2. Population Variance**

$$\sigma^2 = \frac{\sum_{i=1}^N (x_i - \mu)^2}{N} = \frac{\sum_{i=1}^N x_i^2}{N} - \mu^2, \text{ for a finite population with size } N$$

Note that the divisor for the sample variance is  $n-1$ , while that for the population variance is  $N$ .

The **sample standard deviation** and **population standard deviation** are

$$s = \sqrt{s^2} \quad \text{and} \quad \sigma = \sqrt{\sigma^2}$$

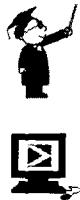
**Minimum and Maximum**

The minimum and maximum of a set of data are the smallest and largest values of the data set, respectively.

**Sample Range**

The difference between the minimum and maximum of the sample.

$$R = \max(x_i) - \min(x_i), \quad i = 1, 2, \dots, n$$


**Example 6.1**

(Mean, Variance, and Range) The scores ( $X$ ; integers) of  $n = 30$  students in a statistics test are as follows (arranged in ascending order):

|    |    |    |    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|----|----|----|
| 65 | 68 | 70 | 72 | 72 | 73 | 74 | 75 | 75 | 79 |
| 81 | 83 | 84 | 84 | 85 | 86 | 87 | 88 | 88 | 88 |
| 88 | 88 | 90 | 92 | 92 | 94 | 96 | 96 | 97 | 98 |

Determine the (1) sample mean, (2) sample variance, (3) minimum, (4) maximum, and (5) sample range of the test scores. The following summary quantities have been calculated:

$$n = 30, \sum_{i=1}^{30} x_i = 2,508, \text{ and } \sum_{i=1}^{30} x_i^2 = 212,194$$

■ (1)  $\bar{x} = \sum_{i=1}^{30} x_i / n = 2,508 / 30 = 83.6$

$$(2) s^2 = \frac{\sum_{i=1}^n (x_i - \bar{x})^2}{n-1} = \frac{\sum_{i=1}^n x_i^2 - \left( \sum_{i=1}^n x_i \right)^2 / n}{n-1}$$

$$= \frac{212,194 - 2,508^2 / 30}{30 - 1} = 87.1 = 9.3^2$$

$$(3) \text{minimum} = 65$$

$$(4) \text{maximum} = 98$$

$$(5) R = 98 - 65 = 33$$


**Exercise 6.1  
(MR 6-15)**

The numbers of cycles ( $X$ ; integers) to failure of  $n = 70$  aluminum test coupons under repeated alternating stress at 21,000 psi and 18 cycles/sec. are as follows (arranged in ascending order):

|      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|
| 375  | 706  | 758  | 785  | 798  | 845  | 865  | 885  | 910  | 990  |
| 1000 | 1015 | 1016 | 1018 | 1020 | 1055 | 1085 | 1102 | 1102 | 1109 |
| 1115 | 1120 | 1203 | 1223 | 1238 | 1258 | 1260 | 1269 | 1270 | 1310 |
| 1315 | 1315 | 1330 | 1416 | 1421 | 1452 | 1468 | 1481 | 1501 | 1502 |
| 1512 | 1522 | 1535 | 1540 | 1560 | 1567 | 1578 | 1594 | 1605 | 1608 |
| 1642 | 1674 | 1730 | 1750 | 1750 | 1764 | 1781 | 1782 | 1792 | 1820 |
| 1883 | 1888 | 1890 | 1910 | 1940 | 2023 | 2100 | 2130 | 2215 | 2265 |

Determine the (1) sample mean, (2) sample variance, (3) minimum, (4) maximum, and (5) sample range of the test results. The following summary quantities have been calculated:

$$n = 70, \sum_{i=1}^{70} x_i = 98,256, \text{ and } \sum_{i=1}^{70} x_i^2 = 149,089,794$$

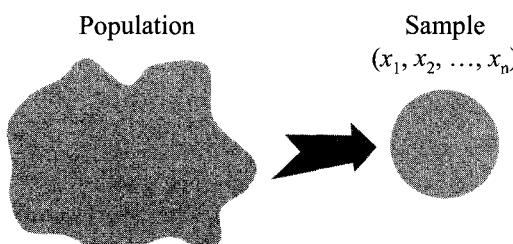
## 6-2 Random Sampling

**Learning Goals**

- Distinguish between population and sample.
- Describe the terms *random sample* and *statistic*.
- Explain why selecting a representative random sample is important in research.
- Describe the characteristics of a random sample.

**Population  
vs. Sample**

1. **Population:** The collection of all the elements of a universe of interest. The size of a population may be either (1) small, (2) large but finite, or (3) infinite.  
(e.g.) Population size
  - (1) Students in a statistics class: Small
  - (2) College students in the United States: Large but finite
  - (3) College students in the world: Infinite
2. **Sample:** A set of elements taken from the population under study, i.e., a subset of the population (see Figure 6-1). Since it is impossible and/or impractical to examine the entire population in most cases, a sample is often used for statistical inference about the population.



**Figure 6-1** Population versus sample.

**Random Sample** A random sample refers to a sample selected from the population under study by certain chance mechanism to avoid bias (over- or underestimation). Thus, selecting a random sample that properly represents the population is important for valid statistical inference about the population.

A random sample of size  $n$  is denoted by random variables  $X_1, X_2, \dots, X_n$  where  $X_i$  represents the  $i^{\text{th}}$  observation of the sample. The random sample  $X_1, X_2, \dots, X_n$  has the following characteristics:

- (1) The  $X_i$ 's are independent of each other, and
- (2) Every  $X_i$  has the same probability distribution  $f(x)$ .

In other words,  $X_1, X_2, \dots, X_n$  are **independently and identically distributed (i.i.d.)**. Thus, the joint probability density function of  $X_1, X_2, \dots, X_n$  is

$$f_{X_1, X_2, \dots, X_n}(x_1, x_2, \dots, x_n) = f(x_1)f(x_2)\cdots f(x_n)$$



### Example 6.2

**(Random Sample)** A public opinion poll on contraception is conducted by calling people's homes, which are randomly selected, between 8 AM and 5 PM on weekdays. Discuss this study design.

☞ Even if the telephone numbers are randomly chosen, the survey sample is biased because most working class people are not at home during the survey time period. Therefore, the survey result is most likely an over- or underestimate.



### Exercise 6.2

Defects on sheet metal panels in three categories of sizes (small, medium, and large) are under study. The metal panels are made of the same material. The analyst randomly selects 20 large-size panels (not including small- and medium-size panels) and draws a conclusion regarding the average number of defects/ft<sup>2</sup>. Discuss this study design.

### Statistic

A statistic is a function of random variables  $X_1, X_2, \dots, X_n$ ; therefore, a statistic is also a random variable.

(e.g.) Statistic

$$(1) \text{ Sample mean } \bar{X} = \sum_{i=1}^n X_i / n$$

$$(2) \text{ Sample variance } S^2 = \sum_{i=1}^n (X_i - \bar{X})^2 / (n - 1)$$

## 6-3 Stem-and-Leaf Diagrams

### Learning Goals

- Explain the use of a stem-and-leaf diagram.
- Construct a stem-and-leaf diagram to visualize a set of data.
- Determine the  $100k^{\text{th}}$  percentiles, quartiles, interquartile range, median, and mode of a set of data.
- Compare the variability measures variance, range, and interquartile range with each other.

## Stem-and-Leaf Diagram

A stem-and-leaf diagram is a graphical display that presents both the individual values and corresponding frequency distribution simultaneously by using ‘stems’ and ‘leaves.’

The following procedures are applied to construct a stem-and-leaf diagram (see Figure 6-2):

**Step 1: Determine stems and leaves.**

- The digits of each data is divided into two parts: (1) stem for the ‘significant’ digits (one or two digits in most cases) and (2) leaf for the ‘less significant’ digit (last digit usually). The analyst should exercise his/her own discretion to determine which digits are most significant with consideration of the range of data.
- The number of stems between 5 and 20 is commonly used. A stem can be further subdivided as necessary. As an example, the stem 5 can be divided into two stems 5L and 5U for the leaves 0 to 4 and for the leaves 5 to 9, respectively.

**Step 2: Arrange the stems and leaves.**

The stems are arranged in ascending (or descending) order. Then, beside each stem, corresponding leaves are listed next to each other in a row.

**Step 3: Summarize the frequency of leaves for each stem.**

| Stem | Leaf          | Frequency |
|------|---------------|-----------|
| 3    | 5             | 1         |
| 4    | 0 3 9         | 3         |
| 5    | 2 5 9         | 3         |
| 6    | 1 3 4 8       | 4         |
| 7    | 2 3 7 8 8 8 9 | 7         |
| 8    | 0 2 2 7 9     | 5         |
| 9    | 1 3 8         | 3         |

**Figure 6-2** A stem-and-leaf diagram.



### Example 6.3



**(Stem-and-Leaf Diagram)** In Example 6-1, construct a stem-and-leaf diagram of the test scores.

**► Step 1: Determine stems and leaves.**

The test scores range from 65 to 98. Each test score consists of two digits and the first digit has higher significance. Thus, the first and last digits of a test score are defined as the stem and leaf of the data, respectively: 6 to 9 for stems and 0 to 9 for leaves. To better represent the distribution of the test scores, the stems are further split into

6U, 7L, 7U, 8L, 8U, 9L, and 9U

where L is for the lower half leaves (0 to 4) and U is for the upper half leaves (5 to 9).

**Example 6.3**  
(cont.)

Step 2: Arrange the stems and leaves.

| Stem | Leaf          | Frequency |
|------|---------------|-----------|
| 6U   | 5 8           |           |
| 7L   | 0 2 2 3 4     |           |
| 7U   | 5 5 9         |           |
| 8L   | 1 3 4 4       |           |
| 8U   | 5 6 7 8 8 8 8 |           |
| 9L   | 0 2 2 4       |           |
| 9U   | 6 6 7 8       |           |

Step 3: Summarize the frequency of leaves for each stem.

| Stem | Leaf          | Frequency |
|------|---------------|-----------|
| 6U   | 5 8           | 2         |
| 7L   | 0 2 2 3 4     | 5         |
| 7U   | 5 5 9         | 3         |
| 8L   | 1 3 4 4       | 4         |
| 8U   | 5 6 7 8 8 8 8 | 8         |
| 9L   | 0 2 2 4       | 4         |
| 9U   | 6 6 7 8       | 4         |

**Exercise 6.3**

In Exercise 6-1, construct a stem-and-leaf diagram of the test results.

**Percentile  
( $p_k$ )**

The  $100k^{\text{th}}$  percentile ( $0 < k \leq 1$ ; denoted as  $p_k$ ) of a set of data means the  $100k^{\text{th}}$  largest value of the data set.

The procedures to find  $p_k$  from  $n$  observations,  $x_1, x_2, \dots, x_n$ , are as follows:

Step 1: Arrange data in ascending order, say  $x_{(1)}, x_{(2)}, \dots, x_{(n)}$ .

Step 2: Calculate the position number  $r$  by using  $n$  and  $k$

$$r = \begin{cases} nk, & \text{if } n \text{ is odd} \\ (n+1)k, & \text{if } n \text{ is even} \end{cases}$$

Step 3: Determine  $p_k$  based on  $r$

$$p_k = \begin{cases} x_{(r)}, & \text{if } r \text{ is an integer} \\ x_{(\lceil r \rceil)} + (x_{(\lceil r \rceil)} - x_{(\lfloor r \rfloor)})(r - \lfloor r \rfloor), & \text{if } r \text{ is not an integer} \end{cases}$$

(Note) The symbols  $\lceil r \rceil$  (called ceiling) and  $\lfloor r \rfloor$  (called floor) denote ‘round-up’ and ‘round-down’  $r$  to the nearest integer, respectively.

**Quartile  
( $q_k$ )**

The following three quartiles divide a set of data into four equal parts in ascending order:

(1) First (lower) quartile:  $q_1 = p_{0.25}$

(2) Second quartile (**median**):  $q_2 = p_{0.50}$

(3) Third (upper) quartile:  $q_3 = p_{0.75}$

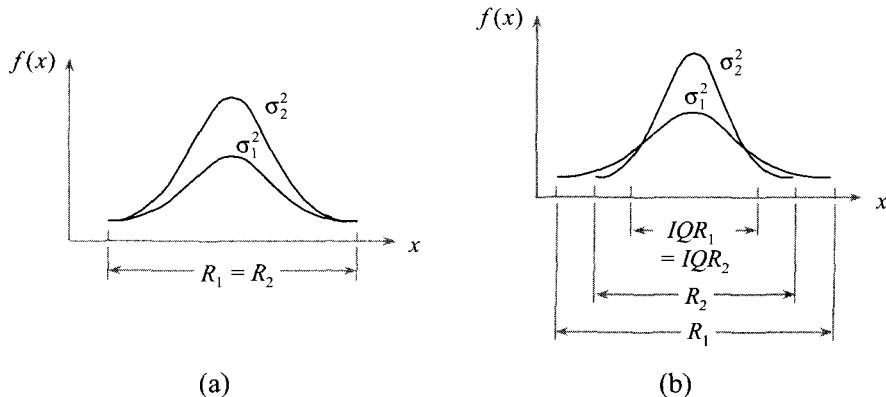
**Interquartile  
Range  
( $IQR$ )**

The interquartile range (denoted as  $IQR$ ) of a set of data is the difference between the upper and lower quartiles of the dataset, i.e.,

$$IQR = q_3 - q_1 = p_{0.75} - p_{0.25}$$

### Comparison of Variability Measures

The variance, range, and interquartile range of a data set have different sensitivity (stability): variance is most sensitive (least stable) and interquartile is least sensitive (most stable). For example, Figure 6-3(a) shows that two different data sets with the same range can have different variances; and Figure 6-3(b) displays that two different data sets with the same interquartile range can have different ranges and variances. These illustrations imply that variance, range, and interquartile range have high (low), moderate, and low (high) sensitivities (stabilities), respectively.



**Figure 6-3** Sensitivities of variance, range, and interquartile range: (a)  $R_1 = R_2$ , while  $\sigma_1^2 \neq \sigma_2^2$ ; (b)  $IQR_1 = IQR_2$ , while  $R_1 \neq R_2$  and  $\sigma_1^2 \neq \sigma_2^2$ .

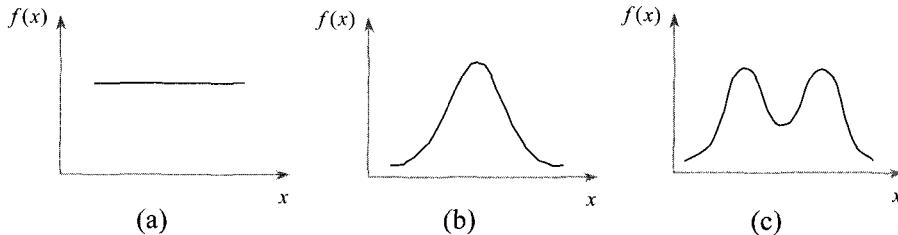
Of the three variability measures, the appropriate variability measure is selected depending on the analyst's judgment on which measure best represents the variability of the data.

### Median

The median of a set of data is the value that divides its ranked data set into two equal halves, i.e.,  $p_{0.50} = q_2$ .

### Mode

The mode of a set of data is the value that is observed most frequently. A data set can have no mode, one mode (unimodal), or multiple modes (bimodal, trimodal, etc.), as illustrated in Figure 6-4.



**Figure 6-4** Modes of data distributions: (a) no mode; (b) unimodal; (c) bimodal.

### Example 6.4

(Percentile, Quartile, Interquartile Range, Median, and Mode) In Example 6-1, determine the (1) 80<sup>th</sup> percentile, (2) first quartile, (3) interquartile range, (4) median, and (5) mode of the test scores. Note that  $n = 30$  and  $q_3 = 90.5$ .



**Example 6.4  
(cont.)**

**►** (1) Since  $n = 30$  is even,  $r = (n+1)k = 31 \times 0.8 = 24.8$ , which is not an integer. Therefore,

$$\begin{aligned} p_{0.8} &= x_{\lfloor r \rfloor} + (x_{\lceil r \rceil} - x_{\lfloor r \rfloor})(r - \lfloor r \rfloor) \\ &= x_{\lfloor 24.8 \rfloor} + (x_{\lceil 24.8 \rceil} - x_{\lfloor 24.8 \rfloor})(24.8 - \lfloor 24.8 \rfloor) \\ &= x_{(24)} + (x_{(25)} - x_{(24)})(24.8 - 24) = 92 + (92 - 92) \times 0.8 = 92 \end{aligned}$$

(2) Since  $r = (n+1)k = 31 \times 0.25 = 7.75$  is not an integer,

$$\begin{aligned} q_1 &= p_{0.25} = x_{\lfloor r \rfloor} + (x_{\lceil r \rceil} - x_{\lfloor r \rfloor})(r - \lfloor r \rfloor) \\ &= x_{\lfloor 7.75 \rfloor} + (x_{\lceil 7.75 \rceil} - x_{\lfloor 7.75 \rfloor})(7.75 - \lfloor 7.75 \rfloor) \\ &= x_{(7)} + (x_{(8)} - x_{(7)})(7.75 - 7) = 74 + (75 - 74) \times 0.75 = 74.75 \end{aligned}$$

(3)  $IQR = q_3 - q_1 = p_{0.75} - p_{0.25} = 90.5 - 74.75 = 15.75$

(4) Since  $r = (n+1)k = 31 \times 0.5 = 15.5$  is not an integer,

$$\begin{aligned} p_{0.5} &= x_{\lceil r \rceil} + (x_{\lfloor r \rfloor} - x_{\lceil r \rceil})(r - \lceil r \rceil) \\ &= x_{\lceil 15.5 \rceil} + (x_{\lfloor 15.5 \rfloor} - x_{\lceil 15.5 \rceil})(15.5 - \lceil 15.5 \rceil) \\ &= x_{(15)} + (x_{(16)} - x_{(15)})(15.5 - 15) = 85 + (86 - 85) \times 0.5 = 85.5 \end{aligned}$$

(5) Mode = 88 (unimodal)

**Exercise 6.4**

In Exercise 6-1, determine the (1) 90<sup>th</sup> percentile, (2) third quartile, (3) interquartile range, (4) median, and (5) mode of the test results. Note that  $n = 70$  and  $q_1 = 1,097.75$ .

## 6-4 Frequency Distributions and Histograms

### Learning Goals

- Explain the terms *frequency*, *cumulative frequency*, *relative frequency*, and *relative cumulative frequency*.
- Construct a frequency table of a set of data.
- Construct a bar graph and histogram to visualize a set of data.
- Explain the term *skewness* and describe the relationships between the central tendency measures mean, median, and mode depending on the skewness of data.

**Frequency** A frequency indicates the number of observations that belong to a bin (class interval, cell, or category). The frequency of the  $i^{\text{th}}$  bin is denoted by  $f_i$ .

The sum of the frequencies of bins is called **cumulative frequency** (denoted by  $F_i$ ):

$$F_i = \sum_{j=1}^i f_j, \quad i = 1, 2, \dots, k$$

**Relative Frequency**

A relative frequency is the ratio of a frequency to the total number of observations ( $n$ ). The relative frequency of the  $i^{\text{th}}$  bin (denoted by  $p_i$ ) is

$$p_i = \frac{f_i}{n}, \quad n = \text{total number of observations}$$

The sum of the relative frequencies of bins is called **cumulative relative frequency** (denoted by  $P_i$ ):

$$P_i = \sum_{j=1}^i p_j, \quad i = 1, 2, \dots, k$$

**Example 6.5**

**(Frequency Measures)** In Example 6-1, prepare a frequency table (including frequency, relative frequency, and cumulative relative frequency) of the test scores with five class intervals: below 60, 60 to 69, 70 to 79, 80 to 89, and 90 or above.

| Class Interval ( $X$ ) | Frequency | Relative Frequency | Cumulative Relative Frequency |
|------------------------|-----------|--------------------|-------------------------------|
| $x < 60$               | 0         | 0.00               | 0.00                          |
| $60 \leq x < 70$       | 2         | 0.07               | 0.07                          |
| $70 \leq x < 80$       | 8         | 0.27               | 0.33                          |
| $80 \leq x < 90$       | 12        | 0.40               | 0.73                          |
| $90 \leq x$            | 8         | 0.27               | 1.00                          |

**Exercise 6.5**

In Exercise 6-1, prepare a frequency table (including frequency, relative frequency, and cumulative relative frequency) of the failure test results with five class intervals: below 500, 500 to 999, 1,000 to 1,499, 1,500 to 1,999, and 2,000 or above.

**Bar Graph**

A bar graph is a graphical display with bars, the length of each bar being proportional to the frequency and/or relative frequency of the corresponding category. A bar graph is used to provide a visual comparison of the frequencies and/or relative frequencies of multiple categories.

**Histogram**

A histogram is a bar graph in which the length and width of each bar are proportional to the frequency (or relative frequency) and size of the corresponding bin, respectively. The shape of a histogram of a small set of data may vary significantly as the number of bins and corresponding bin width change. As the size of a data set becomes large (say, 75 or above), the shape of the histogram becomes stable.

Different histograms can be constructed for the same data set depending on the analyst's judgment. The following procedures may be of use to construct a histogram with bins of an equal width for a data set with size  $n$ :

Step 1: Determine the **number of bins** ( $k$ ).

The following formula can be used for  $k$ :

$$k \approx \sqrt{n}$$

(Note) The number of bins between 5 and 20 is used in most cases.

**Histogram  
(cont.)**

**Step 2: Determine the width of a bin ( $w$ ).**

The bin width is selected based on the range of the data set and the number of bins:

$$w > \frac{R}{k} = \frac{\max - \min}{k}$$

**Step 3: Determine the limits of the histogram.**

The lower limit ( $l$ ) of the first bin and the upper limit ( $u$ ) of the last bin are slightly lower than the minimum and larger than the maximum, respectively, i.e.,

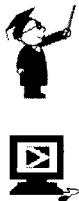
$$l \cong \min - \frac{kw - R}{2}, \quad u = l + kw; \text{ or } u \cong \max + \frac{kw - R}{2}, \quad l = u - kw$$

**Step 4: Prepare a frequency table based on the bins determined.**

Count the number of observations that belong to each bin and calculate relative frequencies accordingly.

**Step 5: Develop a histogram.**

Construct a bar graph by using the frequencies (**frequency histogram**) and/or relative frequencies (**relative frequency histogram**) of the bins.

**Example 6.6**

**(Bar Graph/Histogram)** In Example 6-1, construct a histogram of the test scores by using the following summary quantities:

$n = 30$ , minimum = 65, and maximum = 98

► Step 1: Determine the **number of bins ( $k$ )**.

Since  $\sqrt{n} = \sqrt{30} = 5.5$ ,  $k = 6$ .

**Step 2: Determine the width of a bin ( $w$ ).**

Since  $\frac{R}{k} = \frac{\max - \min}{k} = \frac{98 - 65}{6} = 5.5$ ,  $w = 6$ .

**Step 3: Determine the limits of the histogram.**

$$l \cong \min - \frac{kw - R}{2} = 65 - \frac{6 \times 6 - 33}{2} = 63.5 \cong 64$$

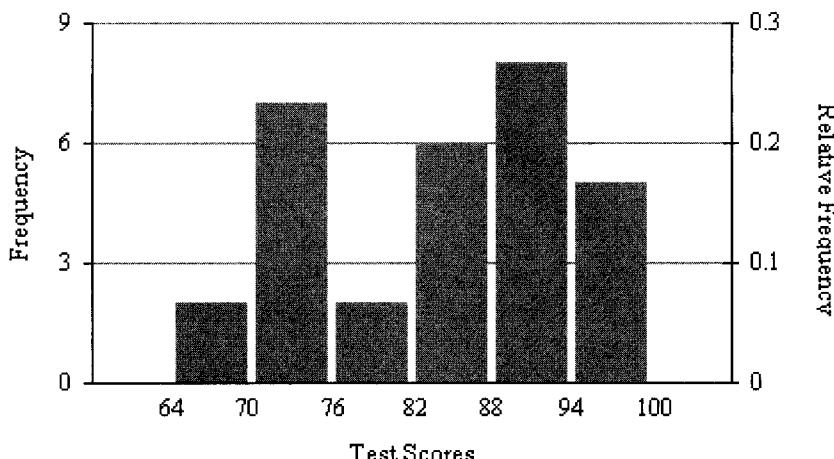
$$u = l + kw = 64 + 6 \times 6 = 100$$

**Step 4: Prepare a frequency table based on the bins determined.**

| Class Interval ( $X$ ) | Frequency | Relative Frequency | Cumulative Relative Frequency |
|------------------------|-----------|--------------------|-------------------------------|
| $64 \leq x < 70$       | 2         | 0.07               | 0.07                          |
| $70 \leq x < 76$       | 7         | 0.23               | 0.30                          |
| $76 \leq x < 82$       | 2         | 0.07               | 0.37                          |
| $82 \leq x < 88$       | 6         | 0.20               | 0.57                          |
| $88 \leq x < 94$       | 8         | 0.27               | 0.83                          |
| $94 \leq x < 100$      | 5         | 0.17               | 1.00                          |

**Example 6.6**  
*(cont.)*

Step 5: Develop a histogram.


**Exercise 6.6**

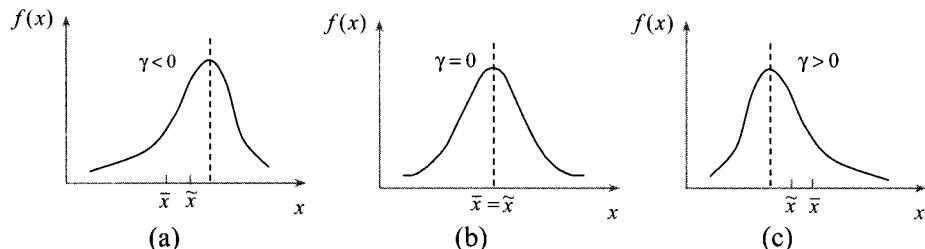
In Exercise 6-1, construct a histogram of the test results by using the following summary quantities:

$n = 70$ , minimum = 375, and maximum = 2,265

**Skewness**

The skewness (denoted by  $\gamma$ ) of a set of data indicates the degree of asymmetry of the data set around the mean.

As illustrated in Figure 6-5, the distribution with a long tail to the left and distribution with a long tail to the right have negative and positive values of skewness, respectively; the symmetric curve has a zero skewness.

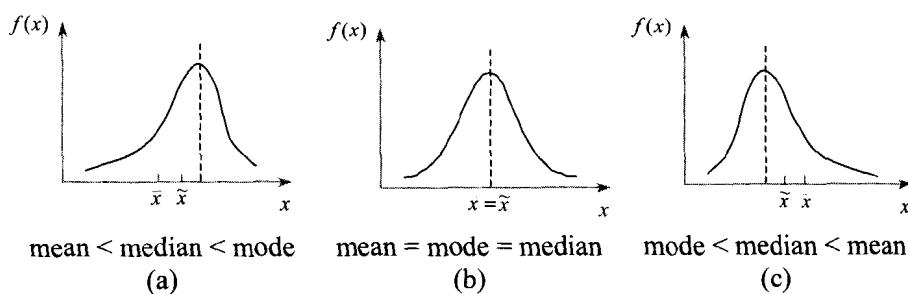


**Figure 6-5** Distributions with different values of skewness ( $\gamma$ ): (a)  $\gamma < 0$  (left-skewed); (b)  $\gamma = 0$  (symmetric); (c)  $\gamma > 0$  (right-skewed).

**Comparison of Central Tendency Measures**

The mean, median, and mode of a data set can be different depending on the skewness of the data distribution, as illustrated in Figure 6-6. Both the mean and mode shift toward the direction of skewness with high sensitivity, whereas the median moves with low sensitivity.

Of the three central tendency measures, the appropriate measure is selected depending on the analyst's judgment on which measure best suits the purpose of analysis: mean for arithmetic average, median for relative standing, and mode for frequency.

**Comparison  
of Central  
Tendency  
Measures  
(cont.)**


**Figure 6-6** Comparisons of means, medians, and modes of various distributions:  
 (a) left-skewed; (b) symmetric; (c) right-skewed.

## 6-5 Box Plots

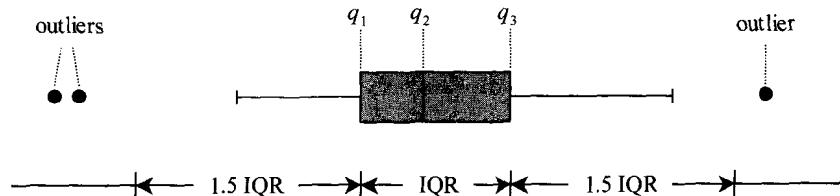
### Learning Goals

- Explain the use of a box plot.
- Construct a box plot to visualize a set of data.

**Box Plot** A box plot is a graphical display that presents the center, dispersion, symmetry, and outliers of a set of data simultaneously. Note that outliers are observations that are unusually low or high compared to most of the data.

A box plot consists of three components (see Figure 6-7):

- (1) **Box:** The left edge, middle line, and right edge of the box indicate the first ( $q_1$ ), second ( $q_2$ ), and third ( $q_3$ ) quartiles, respectively; therefore, the length of the box indicates the interquartile range ( $IQR$ ) of the data set.
- (2) **Whiskers:** The left whisker extends from the left edge of the box to the smallest data point within  $1.5 IQR$  from  $q_1$ ; and the right whisker extends from the right edge of the box to the largest data point within  $1.5 IQR$  from  $q_3$ .
- (3) **Outliers:** Points beyond the whiskers are outliers.



**Figure 6-7** A box plot.



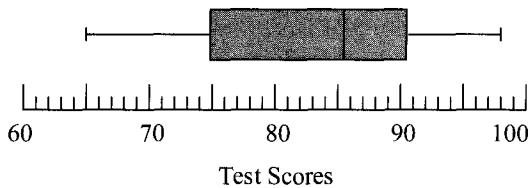
**Example 6.7**

**(Box Plot)** In Example 6-1, construct a box plot of the test scores by using the following summary quantities:

minimum = 65, maximum = 98,  $q_1 = 74.75$ ,  $q_2 = 85.5$ ,  $q_3 = 90.5$ , and  $IQR = 15.75$



Since the minimum = 65 is greater than  $q_1 - 1.5 \times IQR = 51.1$  and the maximum = 98 is less than  $q_3 + 1.5 \times IQR = 114.1$ , the left and right whiskers extend to 65 and 98, respectively. Thus, there are no outliers in the test scores which exceed  $1.5 \times IQR$  from the edges of the box.



### Exercise 6.7

In Exercise 6-1, construct a box plot of the test results by using the following summary quantities:

minimum = 375, maximum = 2,265,  $q_1 = 1,097.75$ ,  $q_2 = 1,436.5$ ,  $q_3 = 1,735$ , and  $IQR = 637.25$

## 6-6 Time Sequence Plots

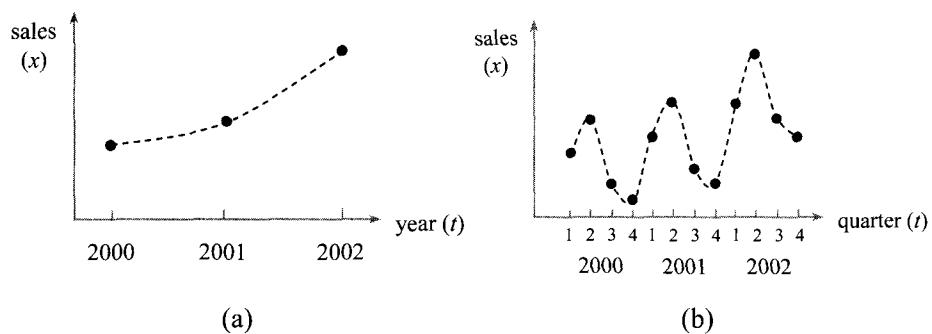
### Learning Goals

- Explain the use of a time sequence plot.

#### Time Sequence Plot

A time sequence plot is a graphical display that presents a time sequence (time series; data recorded in the order of time) to show the trend of the data over time.

As an example, Figure 6-8 shows two time sequence plots of a company's sales of three years by year and by quarter. Each horizontal axis denotes time (years or quarters;  $t$ ) and each vertical axis denotes sales (in year or quarter;  $x$ ). Figure 6-8(a) displays the annual sales are increasing over the years and Figure 6-8(b) indicates that the annual sales have a cyclic variation by quarter—the first- and second-quarter sales are higher than the sales of the other quarters.



**Figure 6-8** Time sequence plots of a company' sales: (a) annual sales; (b) quarterly sales.

## 6-7 Probability Plots

### Learning Goals

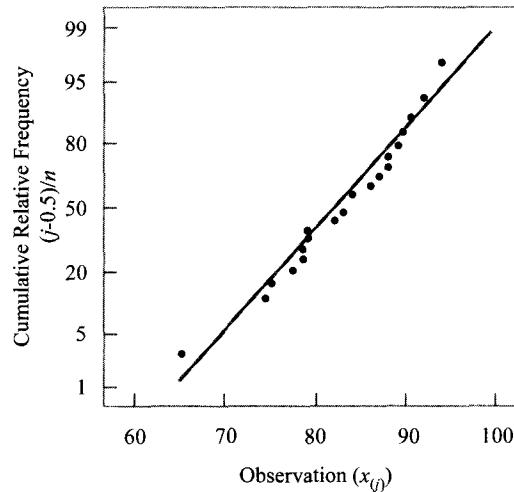
- Explain the use of a probability plot.

#### Probability Plot

A probability plot is a graphical display that presents the cumulative relative frequencies of ordered data  $x_{(1)}, x_{(2)}, \dots, x_{(n)}$  on the probability paper of a hypothetical distribution (such as normal, Weibull, and gamma distributions) to examine if the hypothesized distribution fits the data set.

For example, Figure 6-9 shows a normal probability plot of 20 ordered observations  $x_{(j)}$  against corresponding cumulative relative frequencies  $(j - 0.5)/n$ . Statistical software is usually used to produce a probability plot. As the plotted points closely lie along a straight line (chosen subjectively), the adequacy of the hypothesized distribution is supported.

The probability plot method is useful to examine if the data conforms to a hypothetical distribution, but lacks objectivity by relying on subjective judgment. A formal method to test the goodness-of-fit of a probability distribution is presented in Section 9-7.



**Figure 6-9** A normal probability plot.

## MINITAB Applications

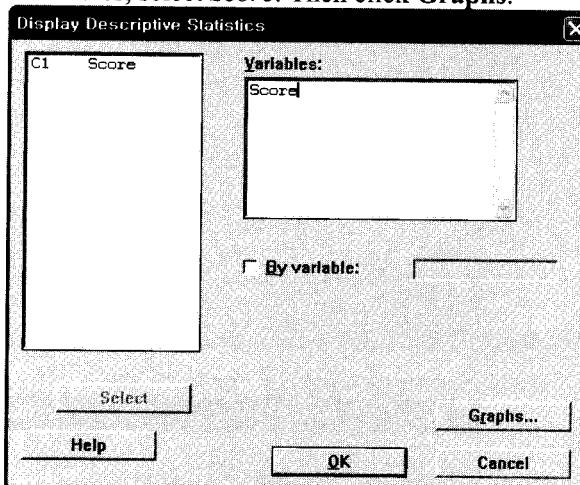
### Examples 6.1 and 6.4 (Descriptive Statistics)

(1) Choose File > New, click Minitab Project, and click OK.

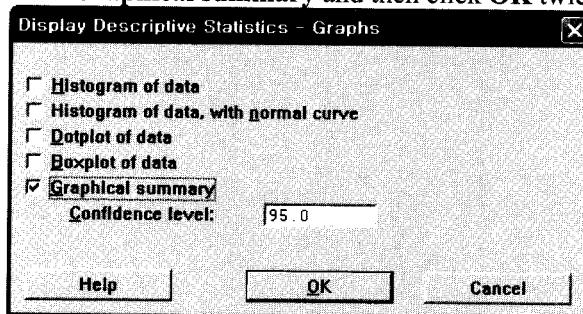
(2) Enter the test score data on the worksheet.

|    | C1 | C2 |
|----|----|----|
| 1  | 65 |    |
| 2  | 68 |    |
| 3  | 70 |    |
| 4  | 72 |    |
| 5  | 72 |    |
| 6  | 73 |    |
| 7  | 74 |    |
| 8  | 75 |    |
| 9  | 75 |    |
| 27 | 96 |    |
| 28 | 96 |    |
| 29 | 97 |    |
| 30 | 98 |    |

(3) Choose Stat > Basic Statistics > Display Descriptive Statistics. In Variables, select Score. Then click Graphs.

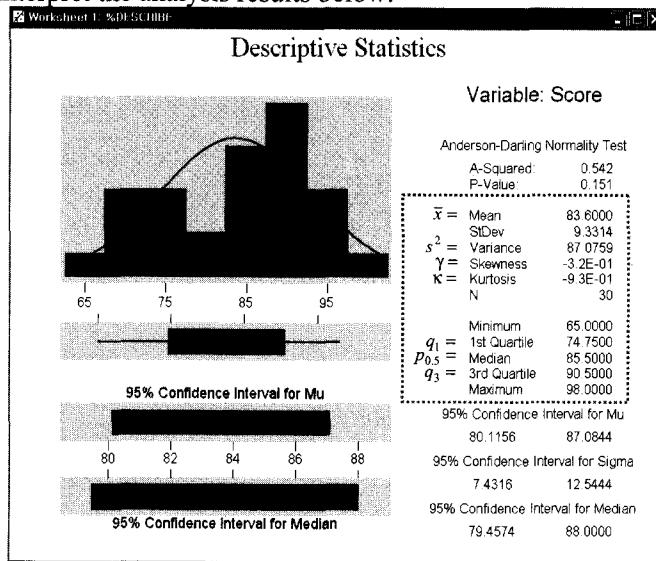


(4) Check Graphical summary and then click OK twice.

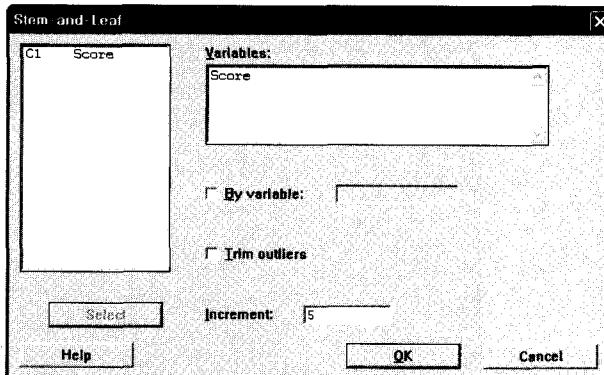


**Examples 6.2  
and 6.4  
(cont.)**

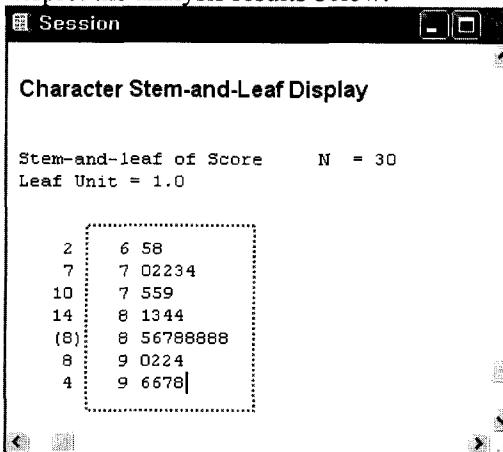
(5) Interpret the analysis results below.


**Example 6.3**
**(Stem-and-Leaf Diagram)**

- (1) Choose **Graph > Stem-and-Leaf**. In **Variables**, select *Score*. In **Increment**, enter the difference between the smallest values of adjacent stems. Then click **Ok**.

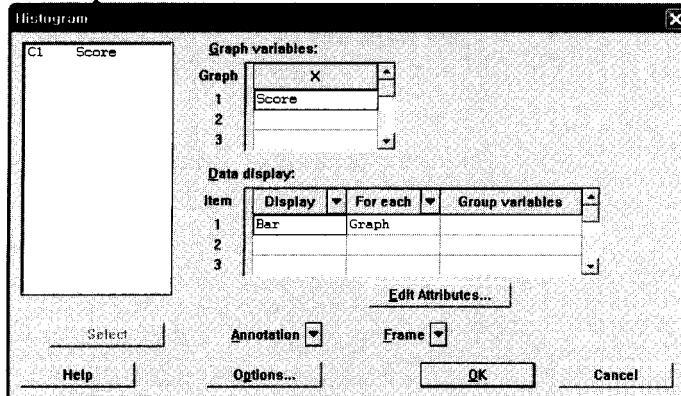


- (2) Interpret the analysis results below.

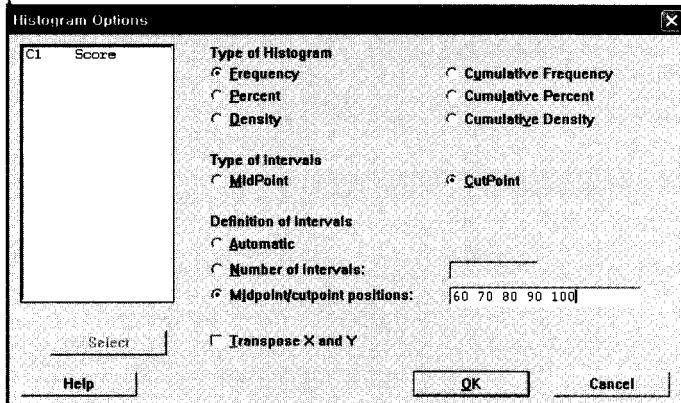


### Example 6.5 (Frequency Measures)

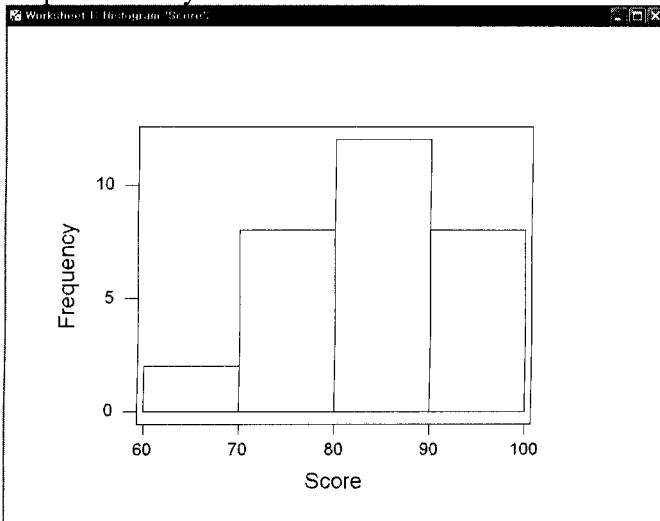
- (1) Choose **Graph > Histogram**. In **Graph variables**, select *Score*. Then click **Options**.



- (2) Under **Type of Histogram**, check **Frequency** or **Cumulative Frequency**. Under **Type of Intervals**, check **CutPoint**. Under **Definition of Intervals**, check **Midpoint/cutpoint positions** and enter the set of cut points '60 70 80 90 100.' Then click **OK** twice.

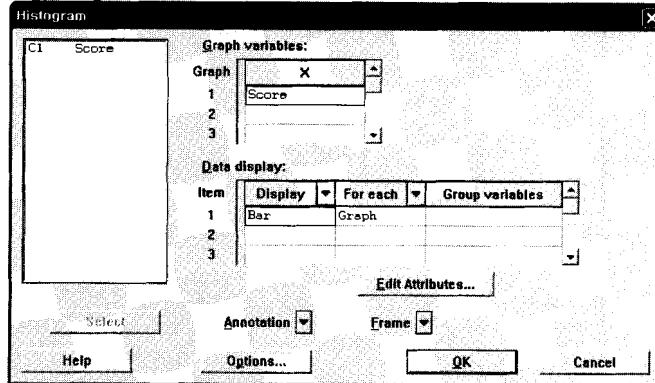


- (3) Interpret the analysis results below.

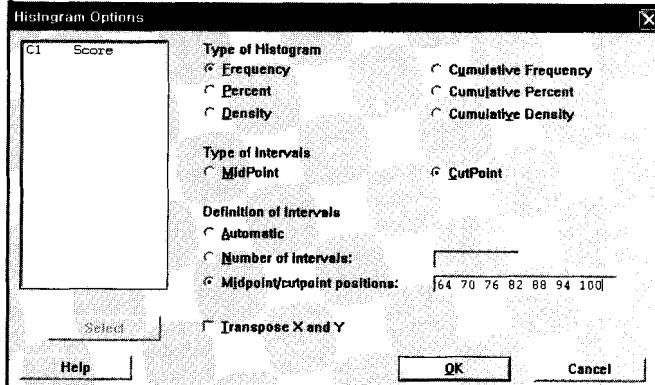


**Example 6.6 (Bar Graph/Histogram)**

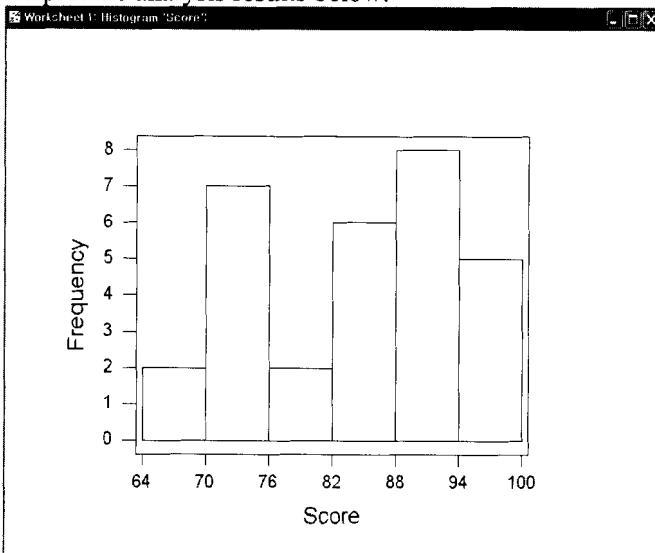
- (1) Choose **Graph > Histogram**. In **Graph variables**, select *Score*. Then click **Options**.



- (2) Under **Type of Histogram**, check **Frequency** or **Cumulative Frequency**. Under **Type of Intervals**, check **CutPoint**. Under **Definition of Intervals**, check **Midpoint/cutpoint positions** and enter the set of cut points '64 70 76 82 88 94 100.' Then click **OK** twice.

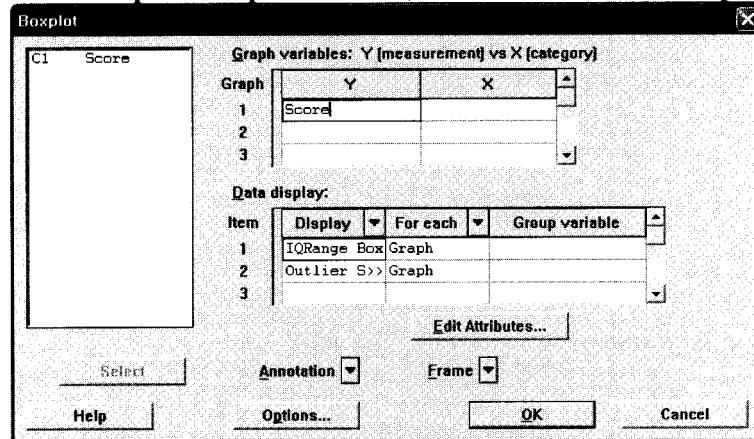


- (3) Interpret the analysis results below.

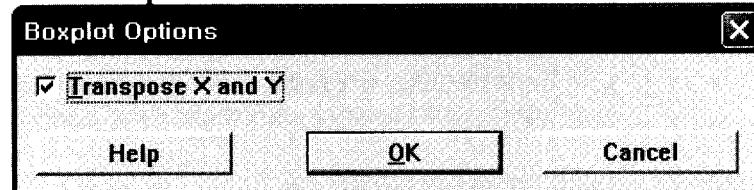


**Example 6.7****(Box Plot)**

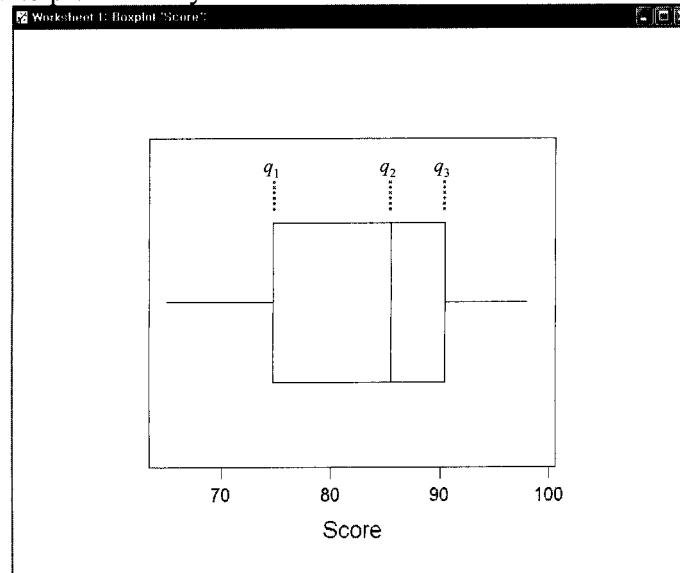
- (1) Choose **Graph > Boxplot**. Under **Y**, select *Score*. Then click **Options**.



- (2) Check **Transpose X and Y**. Then click **Ok** twice.



- (3) Interpret the analysis results below.



## Answers to Exercises

### Exercise 6.1 (Mean, Variance, and Range)

$$(1) \bar{x} = \sum_{i=1}^{70} x_i / n = 98,256 / 70 = 1,403.7$$

$$(2) s^2 = \frac{\sum_{i=1}^n x_i^2 - \left( \sum_{i=1}^n x_i \right)^2 / n}{n-1} = \frac{149,089,794 - 98,256^2 / 70}{70-1}$$

$$= 161,913.9 = 402.4^2$$

(3) Minimum = 375

(4) Maximum = 2,265

(5)  $R = 2,265 - 375 = 1,890$

### Exercise 6.2 (Random Sample)

Since the same material is used for the sheet metal panels in various sizes, the number of defects per unit panel area will not be significantly different depending on the size of the panel. Thus, the random sample selected only from the large-size panels will properly represent the entire group of the sheet metal panels to study the average number of defects/ $\text{ft}^2$ .

### Exercise 6.3 (Stem-and-Leaf Diagram)

#### Step 1: Determine stems and leaves.

The test results range from 375 to 2,265. For simplicity, round each data at the 10s place and use only the 1,000s and 100s digits for plot. Since the 1,000s digit is most meaningful, the 1,000s and 100s digits of a test result are defined as the stem and leaf of the data, respectively: 0 to 2 for stems and 0 to 9 for leaves. However, the number of the stems is only three, therefore, the stems are further divided into

0f, 0s, 0e, 1z, 1t, 1f, 1s, 1e, 2z, and 2t

where 'z' is for the leaves 0 and 1, 't' is for 2 and 3, 'f' is for 4 and 5, 's' is for 6 and 7, and 'e' is for 8 and 9.

#### Step 2: Arrange the stems and leaves.

| Stem | Leaf                  | Frequency |
|------|-----------------------|-----------|
| 0f   | 4                     | 1         |
| 0s   | 7                     | 1         |
| 0e   | 8 8 8 8 9 9 9         | 7         |
| 1z   | 0 0 0 0 0 1 1 1 1 1 1 | 13        |
| 1t   | 2 2 2 3 3 3 3 3 3 3   | 11        |
| 1f   | 4 4 5 5 5 5 5 5 5 5   | 11        |
| 1s   | 6 6 6 6 6 6 7 7       | 9         |
| 1e   | 8 8 8 8 8 9 9 9 9 9   | 12        |
| 2z   | 0 1 1                 | 3         |
| 2t   | 2 3                   | 2         |

#### Step 3: Summarize the frequency of leaves for each stem as shown above.

**Exercise 6.4****(Percentile, Quartile, Interquartile Range, Median, and Mode)**

- (1) Since  $n = 70$  is even,  $r = (n+1)k = 71 \times 0.9 = 63.9$ , which is not an integer. Therefore,

$$\begin{aligned} p_{0.9} &= x_{\lfloor r \rfloor} + (x_{\lceil r \rceil} - x_{\lfloor r \rfloor})(r - \lfloor r \rfloor) \\ &= x_{\lfloor 63.9 \rfloor} + (x_{\lceil 63.9 \rceil} - x_{\lfloor 63.9 \rfloor})(63.9 - \lfloor 63.9 \rfloor) \\ &= x_{(63)} + (x_{(64)} - x_{(63)})(63.9 - 63) = 1,890 + (1,910 - 1,890) \times 0.9 \\ &= 1,908 \end{aligned}$$

- (2) Since  $r = (n+1)k = 71 \times 0.75 = 53.25$  is not an integer,

$$\begin{aligned} q_3 &= p_{0.75} = x_{\lfloor r \rfloor} + (x_{\lceil r \rceil} - x_{\lfloor r \rfloor})(r - \lfloor r \rfloor) \\ &= x_{\lfloor 53.25 \rfloor} + (x_{\lceil 53.25 \rceil} - x_{\lfloor 53.25 \rfloor})(53.25 - \lfloor 53.25 \rfloor) \\ &= x_{(53)} + (x_{(54)} - x_{(53)})(53.25 - 53) = 1,730 + (1,750 - 1,730) \times 0.25 \\ &= 1,735 \end{aligned}$$

(3)  $IQR = q_3 - q_1 = p_{0.75} - p_{0.25} = 1,735 - 1,097.75 = 637.25$

- (4) Since  $r = (n+1)k = 71 \times 0.5 = 35.5$  is not an integer,

$$\begin{aligned} p_{0.5} &= x_{\lfloor r \rfloor} + (x_{\lceil r \rceil} - x_{\lfloor r \rfloor})(r - \lfloor r \rfloor), \\ &= x_{\lfloor 35.5 \rfloor} + (x_{\lceil 35.5 \rceil} - x_{\lfloor 35.5 \rfloor})(35.5 - \lfloor 35.5 \rfloor) \\ &= x_{(35)} + (x_{(36)} - x_{(35)})(35.5 - 35) = 1,421 + (1,452 - 1,421) \times 0.5 \\ &= 1,436.5 \end{aligned}$$

- (5) Modes = 1,102, 1,315, and 1,750 (trimodal)

**Exercise 6.5****(Frequency Measures)**

| Class Interval ( $X$ ) | Frequency | Relative Frequency | Cumulative Relative Frequency |
|------------------------|-----------|--------------------|-------------------------------|
| $x < 500$              | 1         | 0.01               | 0.01                          |
| $500 \leq x < 1,000$   | 9         | 0.13               | 0.14                          |
| $1,000 \leq x < 1,500$ | 28        | 0.40               | 0.54                          |
| $1,500 \leq x < 2,000$ | 27        | 0.39               | 0.93                          |
| $2,000 \leq x$         | 5         | 0.07               | 1.00                          |

**Exercise 6.6****(Bar Graph/Histogram)**

- Step 1: Determine the **number of bins** ( $k$ ).

$$\text{Since } \sqrt{n} = \sqrt{70} = 8.4, k = 9.$$

- Step 2: Determine the **width of a bin** ( $w$ ).

$$\text{Since } \frac{R}{k} = \frac{\max - \min}{k} = \frac{2,265 - 375}{9} = 210, \text{ use } w = 220.$$

- Step 3: Determine the **limits of the histogram**.

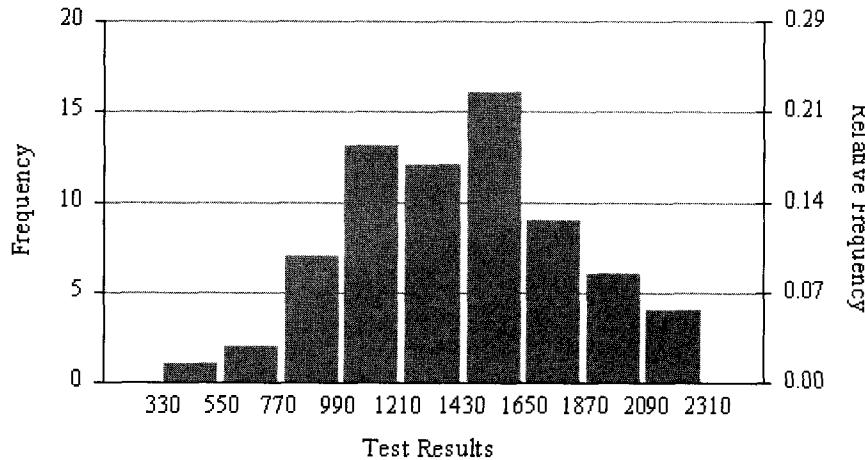
$$\begin{aligned} l &\equiv \min - \frac{kw - R}{2} = 375 - \frac{9 \times 220 - 1890}{2} = 330 \\ u &= l + kw = 330 + 9 \times 220 = 2,310 \end{aligned}$$

**Exercise 6.6**  
*(cont.)*

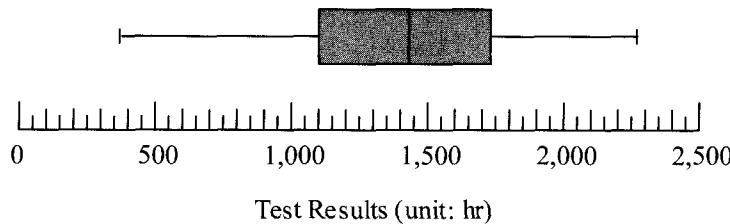
Step 4: Prepare a **frequency table** based on the bins determined.

| Class Interval ( $X$ ) | Frequency | Relative Frequency | Cumulative Relative Frequency |
|------------------------|-----------|--------------------|-------------------------------|
| $330 < x \leq 550$     | 1         | 0.01               | 0.01                          |
| $550 < x \leq 770$     | 2         | 0.03               | 0.04                          |
| $770 < x \leq 990$     | 3         | 0.10               | 0.14                          |
| $990 < x \leq 1,210$   | 13        | 0.19               | 0.33                          |
| $1,210 < x \leq 1,430$ | 12        | 0.17               | 0.50                          |
| $1,430 < x \leq 1,650$ | 16        | 0.23               | 0.73                          |
| $1,650 < x \leq 1,870$ | 9         | 0.13               | 0.86                          |
| $1,870 < x \leq 2,090$ | 6         | 0.09               | 0.94                          |
| $2,090 < x \leq 2,310$ | 4         | 0.06               | 1.00                          |

Step 5: Develop a **histogram**.


**Exercise 6.7**
**(Box Plot)**

Since the minimum = 375 is greater than  $q_1 - 1.5 \times IQR = 141.9$  and the maximum = 2,265 is less than  $q_3 + 1.5 \times IQR = 2,690.9$ , the left and right whiskers extend to the minimum and maximum, respectively. Thus, there are no outliers in the test results which exceed  $1.5 \times IQR$  from the edges of the box.



# 7

# Point Estimation of Parameters

## OUTLINE

- 
- |  |                                     |
|--|-------------------------------------|
| 7-1 Introduction                         | 7-4 Sampling Distributions          |
| 7-2 General Concepts of Point Estimation | 7-5 Sampling Distributions of Means |
| 7-3 Methods of Point Estimation          | Answers to Exercises                |
- 

## 7-1 Introduction

### Learning Goals

- Describe the terms *parameter*, *point estimator*, and *point estimate*.
- Identify two major areas of statistical inference.
- Distinguish between point estimation and interval estimation.
- Determine the point estimate of a parameter.

**Parameter** A parameter (denoted by  $\theta$ ) represents a characteristic of the population under study. It is constant but unknown in most cases.  
(e.g.) Parameters  
Mean ( $\mu$ ), variance ( $\sigma^2$ ), proportion ( $p$ ), correlation coefficient ( $\rho$ ), and regression coefficient ( $\beta$ )

**Statistical Inference** Statistical inference refers to making decisions or drawing conclusions about a population by analyzing a sample from the population. Two major areas of statistical inference can be defined:  
1. **Parameter estimation:** Estimates the value of  $\theta$ . (e.g.)  $\mu = 150$   
2. **Hypothesis testing:** Tests an assertion of  $\theta$ . (e.g.)  $H_0: \mu = 150$

**Parameter Estimation** Parameter estimation is further divided into two areas:  
1. **Point estimation:** Estimates the exact location of  $\theta$ . (e.g.)  $\mu = 150$   
2. **Interval estimation:** Establishes an interval that includes the true value of  $\theta$  with a designated probability. (e.g.)  $145 < \mu < 155$

**Point Estimator  
( $\hat{\Theta}$ )**

A point estimator (denoted by  $\hat{\Theta}$ ) is a statistic used to estimate  $\theta$ . It is a random variable because a statistic is a random variable.

(e.g.) Point estimator of  $\mu$ : sample mean  $\bar{X} = \sum_{i=1}^n X_i / n$

A single numerical value of  $\hat{\Theta}$  determined by a particular random sample is called a **point estimate** of  $\theta$  (denoted by  $\hat{\theta}$ ).



**Example 7.1**

**(Point Estimate)** Suppose that the life length of an INFINITY light bulb ( $X$ ) has a normal distribution with mean  $\mu$  and variance  $\sigma^2$ . A random sample of size  $n = 25$  light bulbs was examined and the sum of the life lengths was 14,900 hours. Estimate the mean life length ( $\mu$ ) of an INFINITY light bulb.

$$\hat{\mu} = \bar{x} = \frac{\sum x_i}{n} = \frac{14,900}{25} = 745 \text{ hrs.}$$



**Exercise 7.1**

The line width ( $X$ ) of a tool used for semiconductor manufacturing is assumed to be normally distributed with mean  $\mu$  and variance  $\sigma^2$ . A random sample of size  $n = 20$  tools was measured and the sum of the line width measurements was 13.2 micrometers ( $\mu\text{m}$ ). Estimate the mean line width ( $\mu$ ) of the tool.

## 7-2 General Concepts of Point Estimation

### Learning Goals

- Explain the terms *unbiased estimator*, *minimum variance unbiased estimator (MVUE)*, *standard error*, and *mean square error (MSE)* of an estimator.
- Select the appropriate point estimator of  $\theta$  in terms of unbiasedness, minimum variance, and minimum mean square error each.

**Unbiased Estimator**

An unbiased estimator is a point estimator ( $\hat{\Theta}$ ) whose expected value is equal to the true value of  $\theta$ , i.e.,

$$E(\hat{\Theta}) = \theta.$$

Note that several unbiased estimators can be defined for a single parameter  $\theta$ .

As shown in Figure 7-1, the **bias** of  $\hat{\Theta}$  is the difference of the expected value of  $\hat{\Theta}$  from the true value of  $\theta$ :

$$\text{bias} = E(\hat{\Theta}) - \theta$$

**Unbiased Estimator (cont.)**

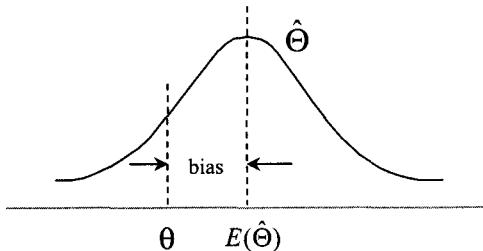


Figure 7-1 Bias of a point estimator  $\hat{\Theta}$ .



**Example 7.2**

**(Unbiased Estimator)** Let  $X_1, X_2, \dots, X_n$  denote a random sample of size  $n$  from a probability distribution with  $E(X) = \mu$  and  $V(X) = \sigma^2$ . Show if the sample mean

$$\bar{X} = \sum_{i=1}^n X_i / n$$

is an unbiased estimator of the population mean  $\mu$ .

**PROOF** 
$$E(\bar{X}) = E\left(\sum_{i=1}^n X_i / n\right) = \frac{1}{n} \sum_{i=1}^n E(X_i) = \frac{1}{n} n\mu = \mu$$

Since  $E(\bar{X}) = \mu$ ,  $\bar{X}$  is an unbiased estimator of  $\mu$ .



**Exercise 7.2  
(MR 7-2)**

Let  $X_1, X_2, \dots, X_7$  denote a random sample from a population having mean  $\mu$  and variance  $\sigma^2$ . Show if the following estimator

$$\hat{\Theta} = \frac{2X_1 - X_6 + X_4}{2}$$

is an unbiased estimator of  $\mu$ .

**Minimum Variance Unbiased Estimator (MVUE)**

A minimum variance unbiased estimator (MVUE) of  $\theta$  is the unbiased  $\hat{\Theta}$  with the smallest variance (see Figure 7-2). By using the MVUE of  $\theta$ , the unknown parameter  $\theta$  can be estimated accurately and precisely.

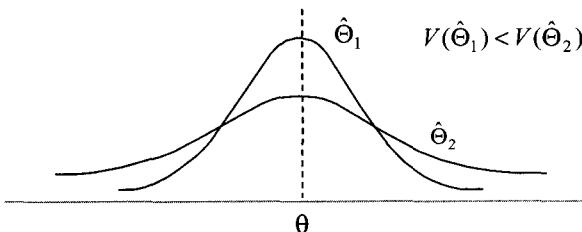


Figure 7-2 Variances of unbiased estimators of  $\theta$ .



**Example 7.3**

**(Minimum Variance Unbiased Estimator)** Let  $X_1, X_2, \dots, X_n$  denote a random sample of size  $n (> 1)$  from a population with  $E(X) = \mu$  and  $V(X) = \sigma^2$ . Both  $X_1$  and  $\bar{X}$  are unbiased estimators of  $\mu$  because their expected values are equal to  $\mu$ . Of the two estimators, which is preferred to estimate  $\mu$  and why?

**Example 7.3**  
(cont.)

► The variances of  $X_1$  and  $\bar{X}$  are

$$V(X_1) = \sigma^2$$

$$V(\bar{X}) = V\left(\frac{1}{n} \sum_i X_i\right) = \frac{1}{n^2} \sum_i V(X_i) = \frac{1}{n^2} n\sigma^2 = \frac{\sigma^2}{n}$$

Since  $V(X_1) = \sigma^2 > V(\bar{X}) = \sigma^2/n$  for  $n > 1$ ,  $\bar{X}$  is preferred to estimate  $\mu$  with higher accuracy and precision.

**Exercise 7.3**

Let  $X_1, X_2, \dots, X_n$  denote a random sample of size  $n (> 3)$  from a population with  $E(X) = \mu$  and  $V(X) = \sigma^2$ . Both  $(X_1 + X_2 + X_3)/3$  and  $\bar{X}$  are unbiased estimators of  $\mu$  because their expected values are equal to  $\mu$ . Of the two estimators, which is preferred to estimate  $\mu$  and why?

**Standard Error ( $\sigma_{\hat{\theta}}$ )**

The standard error of a point estimator (denoted by  $\sigma_{\hat{\theta}}$ ) is the standard deviation of a point estimator  $\hat{\theta}$ . It can be used as a measure to indicate the **precision** of parameter estimation.

If  $\sigma_{\hat{\theta}}$  includes unknown parameters that can be estimated, use of the estimates of the parameters in calculating  $\sigma_{\hat{\theta}}$  produces an **estimated standard error** (denoted by  $s_{\hat{\theta}}$  or  $se(\hat{\theta})$ ).

**Example 7.4**

In Example 7-1,  $X$  has a normal distribution with mean  $\mu$  and variance  $\sigma^2$  and a random sample of size  $n = 25$  was examined.

1. **(Standard Error)** Assuming  $\sigma^2 = 40^2$ , determine the standard error of the

sample mean ( $\bar{X}$ ). Note that  $\bar{X} = \sum_{i=1}^n X_i / n \sim N(\mu, \sigma^2/n)$ .

$$\sigma_{\bar{X}} = \frac{\sigma}{\sqrt{n}} = \frac{40}{\sqrt{25}} = 8.0 \text{ hrs.}$$

2. **(Estimated Standard Error)** Suppose that  $\sigma^2$  is unknown and the sample variance  $s_X^2 = 35^2$ . Calculate the estimated standard error of the sample mean ( $\bar{X}$ ).

$$s_{\bar{X}} = \frac{s_X}{\sqrt{n}} = \frac{35}{\sqrt{25}} = 7.0 \text{ hrs.}$$

**Exercise 7.4**

In Exercise 7-1,  $X$  is normally distributed with mean  $\mu$  and variance  $\sigma^2$  and a random sample of size  $n = 20$  was measured.

1. Assuming  $\sigma^2 = 0.05^2$ , determine the standard error of the sample mean ( $\bar{X}$ ).

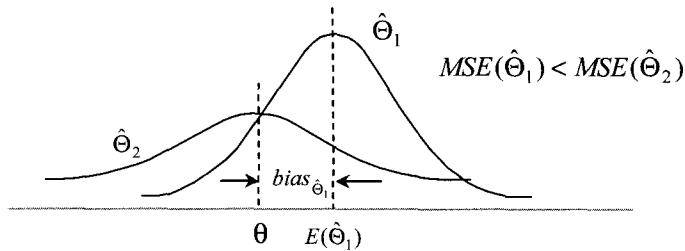
2. Suppose that  $\sigma^2$  is unknown and the sample variance  $s_X^2 = 0.04^2$ . Calculate the estimated standard error of the sample mean ( $\bar{X}$ ).

**Mean Square Error (MSE) of Estimator**

The mean square error (MSE) of a point estimator  $\hat{\Theta}$  is the expected squared difference between  $\hat{\Theta}$  and  $\theta$ :

$$\begin{aligned} MSE(\hat{\Theta}) &= E(\hat{\Theta} - \theta)^2 = E[\hat{\Theta} - E(\hat{\Theta})]^2 + [E(\hat{\Theta}) - \theta]^2 \\ &= V(\hat{\Theta}) + (bias)^2 \\ &= V(\hat{\Theta}) \quad \text{for an unbiased } \hat{\Theta} \text{ because bias} = 0. \end{aligned}$$

Note that a biased estimator of  $\theta$  with the smallest MSE is sometimes used for precise estimation of  $\theta$  while sacrificing the accuracy of estimation on  $\theta$  (see Figure 7-3).



**Figure 7-3** A biased  $\hat{\Theta}_1$  with a smaller mean square error than that of the unbiased  $\hat{\Theta}_2$ .



**Example 7.5**

**(Mean Square Error of Estimator)** Suppose that the means and variances of  $\hat{\Theta}_1$  and  $\hat{\Theta}_2$  are  $E(\hat{\Theta}_1) = \theta$ ,  $E(\hat{\Theta}_2) = 0.9\theta$ ,  $V(\hat{\Theta}_1) = 5$ , and  $V(\hat{\Theta}_2) = 4$ , respectively. Which estimator is preferred to estimate  $\theta$  and why?

For  $\hat{\Theta}_1$ ,

$$bias_{\hat{\Theta}_1} = E(\hat{\Theta}_1) - \theta = \theta - \theta = 0$$

$$MSE(\hat{\Theta}_1) = V(\hat{\Theta}_1) + (bias_{\hat{\Theta}_1})^2 = 5 - 0 = 5$$

For  $\hat{\Theta}_2$ ,

$$bias_{\hat{\Theta}_2} = E(\hat{\Theta}_2) - \theta = 0.9\theta - \theta = -0.1\theta$$

$$MSE(\hat{\Theta}_2) = V(\hat{\Theta}_2) + (bias_{\hat{\Theta}_2})^2 = 4 + 0.01\theta^2$$

By subtracting  $MSE(\hat{\Theta}_2)$  from  $MSE(\hat{\Theta}_1)$ ,

$$MSE(\hat{\Theta}_1) - MSE(\hat{\Theta}_2) = 5 - (4 + 0.01\theta^2) = 1 - 0.01\theta^2$$

The preferred estimator of  $\theta$  for precise estimation depends on the range of  $\theta$  as follows:

$$\begin{cases} \hat{\Theta}_1, & \text{if } \theta \geq 10 \text{ because } MSE(\hat{\Theta}_1) \leq MSE(\hat{\Theta}_2) \text{ and } \hat{\Theta}_1 \text{ is unbiased} \\ \hat{\Theta}_2, & \text{if } \theta < 10 \text{ because } MSE(\hat{\Theta}_1) > MSE(\hat{\Theta}_2) \end{cases}$$

**Exercise 7.5**

Let  $X_1, X_2, \dots, X_5$  denote a random sample of size  $n = 5$  from a population with  $E(X) = 70$  and  $V(X) = 5^2$ . Two estimators of  $\mu$  are proposed:

$$\hat{\Theta}_1 = \frac{X_1 + X_2 + X_3 + X_4 + X_5}{5} \quad \text{and} \quad \hat{\Theta}_2 = \frac{2X_1 + X_3 + X_5}{4}$$

Of the two estimators, which is preferred to estimate  $\mu$  and why?

### 7-3 Methods of Point Estimation

#### Learning Goals

- Explain the utility of the maximum likelihood method.
- Find a point estimator of  $\theta$  by using the maximum likelihood method.

#### Maximum Likelihood Method

The method of maximum likelihood is used to derive a point estimator of  $\theta$ . This method finds a **maximum likelihood estimator** of  $\theta$  which maximizes the likelihood function of a random sample  $X_1, X_2, \dots, X_n$

$$L(\theta) = f(x_1; \theta)f(x_2; \theta) \cdots f(x_n; \theta), \quad \text{where } X_1, X_2, \dots, X_n \sim \text{i.i.d. } f(x; \theta)$$

**Example 7.6**

**(Maximum Likelihood Estimator)** Let  $X_1, X_2, \dots, X_n$  denote a random sample of size  $n$  from an exponential distribution with the parameter  $\lambda$ . Find the maximum likelihood estimator of  $\lambda$ .

☞ The probability density function of an exponential distribution is

$$f(x; \lambda) = \lambda e^{-\lambda x}$$

Thus, the likelihood function of  $X_1, X_2, \dots, X_n$  is

$$L(\lambda) = f(x_1; \lambda)f(x_2; \lambda) \cdots f(x_n; \lambda) = \prod_{i=1}^n \lambda e^{-\lambda x_i} = \lambda^n e^{-\lambda \sum_{i=1}^n x_i}$$

Then, the log likelihood function is

$$\ln L(\lambda) = n \ln \lambda - \lambda \sum_{i=1}^n x_i$$

Now, the derivative of  $\ln L(\lambda)$  is

$$\frac{d \ln L(\lambda)}{d \lambda} = \frac{d}{d \lambda} \left( n \ln \lambda - \lambda \sum_{i=1}^n x_i \right) = \frac{n}{\lambda} - \sum_{i=1}^n x_i$$

By equating this derivative of  $\ln L(\lambda)$  to zero, the point estimator of  $\lambda$  which maximizes  $L(\lambda)$  is

$$\hat{\lambda} = \frac{n}{\sum_{i=1}^n x_i} = \frac{1}{\bar{X}}$$

**Exercise 7.6  
(MR 7-21)**

Let  $X_1, X_2, \dots, X_n$  represent a random sample of size  $n$  from a geometric distribution with parameter  $p$ . Find the maximum likelihood estimators of  $p$ .

## 7-4 Sampling Distribution

### Learning Goals

- Explain the term *sampling distribution*.

**Sampling Distribution**

A sampling distribution is the probability distribution of a statistic (a function of random variables such as sample mean and sample variance). The sampling distribution of a statistic depends on the following:

- (1) The distribution of the population
- (2) The size of the sample
- (3) The method of sample selection

(e.g.) Sampling distribution of a sample mean

$$\bar{X} = \sum_{i=1}^n X_i / n \sim N\left(\mu, \frac{\sigma^2}{n}\right), \text{ where } X_1, X_2, \dots, X_n \sim i.i.d. N(\mu, \sigma^2)$$

## 7-5 Sampling Distributions of Means

### Learning Goals

- Explain the central limit theorem (CLT).
- Determine the distribution of a sample mean by applying the central limit theorem.

**Sampling Distribution of  $\bar{X}$** 

Suppose that a random sample of size  $n$  is taken from a normal distribution with mean  $\mu$  and variance  $\sigma^2$ . Then, the sampling distribution of the sample mean is

$$\bar{X} = \frac{\sum_{i=1}^n X_i}{n} \sim N\left(\mu, \frac{\sigma^2}{n}\right)$$

**(Derivation)**  $\bar{X} = \sum_{i=1}^n X_i / n \sim N\left(\mu, \frac{\sigma^2}{n}\right)$ , where  $X \sim N(\mu, \sigma^2)$

Since  $X_1, X_2, \dots, X_n$  are independent and normally distributed with the same  $E(X) = \mu$  and  $V(X) = \sigma^2$ , the distribution of  $\bar{X}$  is normal with mean and variance

$$\begin{aligned} E(\bar{X}) &= E\left(\frac{X_1 + X_2 + \dots + X_n}{n}\right) = \frac{1}{n}[E(X_1) + E(X_2) + \dots + E(X_n)] \\ &= \frac{1}{n}[\mu + \mu + \dots + \mu] = \frac{1}{n} \times n\mu = \mu \end{aligned}$$

**Sampling Distribution of  $\bar{X}$**   
*(cont.)*

$$\begin{aligned} V(\bar{X}) &= V\left(\frac{X_1 + X_2 + \dots + X_n}{n}\right) = \frac{1}{n^2}[V(X_1) + V(X_2) + \dots + V(X_n)] \\ &= \frac{1}{n^2}[\sigma^2 + \sigma^2 + \dots + \sigma^2] = \frac{1}{n^2} \times n\sigma^2 = \frac{\sigma^2}{n} \end{aligned}$$

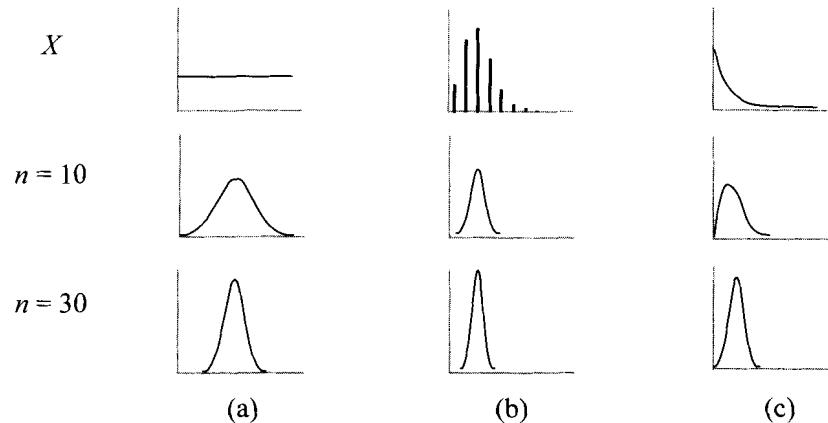
**Central Limit Theorem (CLT)**

Let  $X_1, X_2, \dots, X_n$  denote a random sample of size  $n$  taken from a population ( $X$ ) with mean  $\mu$  and variance  $\sigma^2$ . Then, the limiting form of the distribution of the sample mean  $\bar{X}$  is

$$\bar{X} = \sum_{i=1}^n X_i / n \sim N(\mu, \frac{\sigma^2}{n}) \Rightarrow Z = \frac{\bar{X} - \mu}{\sigma / \sqrt{n}} \sim N(0,1)$$

as  $n$  approaches  $\infty$ . This normal approximation of  $\bar{X}$  is called the central limit theorem (CLT).

As displayed in Figure 7-4, the distributions of the sample means from uniform, binomial, and exponential distributions become normal distributions as their sample sizes  $n$  become large. In most cases, if  $n \geq 30$ , normal approximation of  $\bar{X}$  will be satisfactory regardless of the distribution of  $X$ . In case that  $n < 30$  but the distribution of  $X$  is **close to the normal**, normal approximation of  $\bar{X}$  will be still held.



**Figure 7-4** Sampling distribution of  $\bar{X}$ : (a)  $X \sim \text{uniform}$ ; (b)  $X \sim \text{binomial with } p = 0.2$ ; (c)  $X \sim \text{exponential with } \lambda = 1$ .

Based on the central limit theorem, the sampling distribution of  $\bar{X}$  where  $X$  is normal or non-normal is as follows:

**1. Case 1: Normal population,  $X \sim N(\mu, \sigma^2)$**

$$\bar{X} = \sum_{i=1}^n X_i / n \sim N(\mu, \frac{\sigma^2}{n}), \text{ where } X_1, X_2, \dots, X_n \sim \text{i.i.d. } N(\mu, \sigma^2)$$

**Central  
Limit  
Theorem  
(CLT)  
(cont.)**

**2. Case 2: Non-normal population** with  $\mu$  and  $\sigma^2$

**(1) Case 2.1: Normal approximation applicable**

$$\bar{X} = \sum_{i=1}^n X_i / n \sim N\left(\mu, \frac{\sigma^2}{n}\right), \text{ if } n \geq 30 \text{ or the distribution of } X \text{ is close to}$$

the normal

**(2) Case 2.2: Normal approximation inapplicable**

It would be difficult to find the distribution of  $\bar{X}$  if  $n < 30$  and the distribution of  $X$  is significantly deviated from the normal. In this case, use non-parametric statistics for statistical inference (see Chapter 15).



**Example 7.7**

**(Central Limit Theorem; Sampling Distribution of Sample Mean)** Suppose that the waiting time ( $X$ ; unit: min.) of a customer to pick up his/her prescription at a drug store follows an exponential distribution with  $E(X) = 20$  min. and  $V(X) = 5^2$ . A random sample of size  $n = 40$  customers is observed. What is the distribution of the sample mean?

- Since  $n \geq 30$ , normal approximation is applicable to  $\bar{X}$  even if  $X$  is exponentially distributed. Thus, the sampling distribution of  $\bar{X}$  is

$$\bar{X} \sim N\left(\mu, \frac{\sigma^2}{n}\right) = N\left(20, \frac{5^2}{40}\right) = N(20, 0.8^2)$$



**Exercise 7.7**

Suppose that the number of messages ( $X$ ) arriving to a computer server follows a Poisson distribution with  $E(X) = 10$  messages/hour and  $V(X) = 10$ . The number of messages per hour was recorded for  $n = 48$  hours. What is the distribution of the sample mean?

## Answers to Exercises

**Exercise 7.1**
**1. (Point Estimate)**

$$\hat{\mu} = \bar{x} = \frac{\sum x_i}{n} = \frac{13.2}{20} = 0.66 \text{ } \mu\text{m}$$

**Exercise 7.2**
**(Unbiased Estimator)**

$$E(\hat{\Theta}) = E\left(\frac{2X_1 - X_6 + X_4}{2}\right) = E(X_1) - \frac{1}{2}E(X_6) + \frac{1}{2}E(X_4) = \mu$$

Since  $E(\hat{\Theta}) = \mu$ ,  $\hat{\Theta}$  is an unbiased estimator of  $\mu$ .

**Exercise 7.3**
**(Minimum Variance Unbiased Estimator)**

The variances of  $(X_1 + X_2 + X_3)/3$  and  $\bar{X}$  are

$$V\left(\frac{X_1 + X_2 + X_3}{3}\right) = \frac{1}{9}[V(X_1) + V(X_2) + V(X_3)] = \frac{1}{9} \times 3\sigma^2 = \frac{\sigma^2}{3}$$

$$V(\bar{X}) = V\left(\frac{\sum X_i}{n}\right) = \frac{1}{n^2} \sum_i V(X_i) = \frac{1}{n^2} n\sigma^2 = \frac{\sigma^2}{n}$$

Since  $V\left(\frac{X_1 + X_2 + X_3}{3}\right) = \frac{\sigma^2}{3} > V(\bar{X}) = \frac{\sigma^2}{n}$  for  $n > 3$ ,  $\bar{X}$  is preferred as

the point estimator of  $\mu$  for more accurate and precise estimation on  $\mu$ .

**Exercise 7.4**
**1. (Standard Error)**

$$\sigma_{\bar{X}} = \frac{\sigma}{\sqrt{n}} = \frac{0.05}{\sqrt{20}} = 0.011 \text{ } \mu\text{m}$$

**2. (Estimated Standard Error)**

$$s_{\bar{X}} = \frac{\hat{\sigma}}{\sqrt{n}} = \frac{s_X}{\sqrt{n}} = \frac{0.04}{\sqrt{20}} = 0.009 \text{ } \mu\text{m}$$

**Exercise 7.5**
**(Mean Square Error of Estimator)**

For  $\hat{\Theta}_1$ ,

$$E(\hat{\Theta}_1) = E\left(\frac{X_1 + X_2 + X_3 + X_4 + X_5}{5}\right) = \frac{1}{5} \times 5E(X) = 70$$

$$bias_{\hat{\Theta}_1} = E(\hat{\Theta}_1) - \mu = 70 - 70 = 0$$

$$V(\hat{\Theta}_1) = V\left(\frac{X_1 + X_2 + X_3 + X_4 + X_5}{5}\right) = \frac{1}{5^2} \times 5V(X) = 5$$

$$MSE(\hat{\Theta}_1) = V(\hat{\Theta}_1) + (bias_{\hat{\Theta}_1})^2 = 5 + 0 = 5$$

**Exercise 7.5  
(cont.)**For  $\hat{\Theta}_2$ ,

$$E(\hat{\Theta}_2) = E\left(\frac{2X_1 + X_3 + X_5}{4}\right) = \frac{1}{4} \times 4E(X) = 70$$

$$bias_{\hat{\Theta}_2} = E(\hat{\Theta}_2) - \mu = 70 - 70 = 0$$

$$V(\hat{\Theta}_2) = V\left(\frac{2X_1 + X_3 + X_5}{4}\right) = \frac{1}{4^2} \times 6V(X) = 9.4$$

$$MSE(\hat{\Theta}_2) = V(\hat{\Theta}_2) + (bias_{\hat{\Theta}_2})^2 = 9.4 + 0 = 9.4$$

Since  $MSE(\hat{\Theta}_1) = 5.0 < MSE(\hat{\Theta}_2) = 9.4$ ,  $\hat{\Theta}_1$  is selected for more accurate and precise estimation on  $\mu$ .

**Exercise 7.6 (Maximum Likelihood Estimator)**

The probability mass function of a geometric distribution is

$$f(x; p) = (1-p)^{x-1} p$$

Thus, the likelihood function of  $X_1, X_2, \dots, X_n$  is

$$L(p) = \prod_{i=1}^n (1-p)^{x_i-1} p = (1-p)^{\sum_{i=1}^n x_i - n} p^n$$

Then, the log likelihood function is

$$\ln L(p) = \left( \sum_{i=1}^n x_i - n \right) \ln(1-p) + n \ln p$$

Now, the derivative of  $\ln L(p)$  is

$$\frac{d \ln L(p)}{dp} = -\frac{\sum_{i=1}^n x_i - n}{1-p} + \frac{n}{p}$$

By equating the derivative of  $\ln L(p)$  to zero, the point estimator of  $p$  is

$$\hat{p} = \frac{1}{\sum_{i=1}^n x_i / n} = \frac{1}{\bar{X}}$$

The maximum likelihood estimator of  $p$  is the reciprocal of  $\bar{X}$ .

**Exercise 7.7 (Central Limit Theorem; Sampling Distribution of Sample Mean)**

Since  $n = 48 \geq 30$ , normal approximation is applicable to  $\bar{X}$  even if  $X$  follows a Poisson distribution. Therefore, the approximate distribution of  $\bar{X}$  is

$$\bar{X} \sim N\left(\mu, \frac{\sigma^2}{n}\right) = N\left(10, \frac{10}{48}\right) = N(10, 0.7^2)$$

# 8

# Statistical Intervals for a Single Sample

## OUTLINE

- 
- 8-1 Introduction
  - 8-2 Confidence Interval on the Mean of a Normal Distribution, Variance Known
  - 8-3 Confidence Interval on the Mean of a Normal Distribution, Variance Unknown
  - 8-4 Confidence Interval on the Variance and Standard Deviation of a Normal Population
  - 8-5 A Large-Sample Confidence Interval for a Population Proportion
  - 8-6 A Prediction Interval for a Future Observation
  - 8-7 Tolerance Intervals for a Normal Distribution
  - Summary of Statistical Intervals for a Single Sample
  - MINITAB Applications
  - Answers to Exercises
- 

## 8-1 Introduction

### Learning Goals

- Distinguish between confidence, prediction, and tolerance intervals.

|                              |   |
|------------------------------|---|
| <b>Statistical Intervals</b> | While point estimation estimates the exact location of a parameter ( $\theta$ ), interval estimation establishes bounds of plausible values for $\theta$ . Three types of statistical intervals are defined: <ol style="list-style-type: none"><li>1. <b>Confidence Interval (CI)</b>: Bounds a <u>parameter of the population distribution</u>. (e.g.) A 90% CI on <math>\mu</math> where <math>X \sim N(\mu, \sigma^2)</math> indicates that the CI contains the value of <math>\mu</math> with 90% confidence (see Section 8.2).</li><li>2. <b>Prediction Interval (PI)</b>: Bounds a <u>future observation</u>. (e.g.) A 90% PI on a new observation where <math>X \sim N(\mu, \sigma^2)</math> indicates that the PI contains a new observation with 90% confidence (see Section 8.6).</li><li>3. <b>Tolerance Interval (TI)</b>: Bounds a selected <u>proportion of the population distribution</u>. (e.g.) A 95% TI on <math>X</math> with 90% confidence indicates that the TI contains 95% of <math>X</math> values with 90% confidence (see Section 8.7).</li></ol> |
|------------------------------|---|

## 8-2 Confidence Interval on the Mean of a Normal Distribution, Variance Known

### Learning Goals

- Interpret a  $100(1 - \alpha)\%$  confidence interval (CI).
- Explain the relationship between the length of a CI and the precision of estimation.
- Determine a sample size to satisfy a predetermined level of error ( $E$ ) in estimating  $\mu$ .
- Identify the point estimator of  $\mu$  when  $\sigma^2$  is known and the sampling distribution of the point estimator.
- Establish a  $100(1 - \alpha)\%$  CI on  $\mu$  when  $\sigma^2$  is known.

#### Confidence Interval

A  $100(1 - \alpha)\%$  confidence interval on a parameter ( $\theta$ ) has lower and/or upper bounds ( $l \leq \theta \leq u$ ), which are computed by using a sample from the population. Since different samples will produce different values of  $l$  and  $u$ , the lower- and upper-confidence limits are considered values of random variables  $L$  and  $U$  which satisfy the following:

$$P(L \leq \theta \leq U) = 1 - \alpha, \quad 0 \leq \alpha \leq 1$$

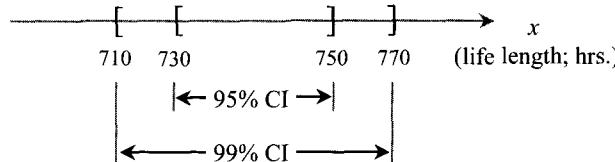
Since  $L$  and  $U$  are random variables, a CI is a random interval. A  $100(1 - \alpha)\%$  CI indicates that, if CIs are established from an infinite number of random samples,  $100(1 - \alpha)\%$  of the CIs will contain the true value of  $\theta$ .

The types of confidence intervals include:

1. **Two-Sided CI:** Specifies both the lower- and upper-confidence limits of  $\theta$ , such as  $l \leq \theta \leq u$ .  
(e.g.)  $730 \leq \mu_X \leq 750$  hrs, where  $X$  = life length of an INFINITY light bulb
2. **One-Sided CI:** Defines either the lower- or upper-confidence limit of  $\theta$ .  
(e.g.)  $730 \leq \mu_X$  or  $\mu_X \leq 750$  hrs, where  $X$  = life length of an INFINITY light bulb

#### Length of CI and Precision of Estimation

The **length of a CI** refers to the distance between the upper and lower limits ( $u - l$ ). The wider the CI, the more confident we are that the interval actually contains the true value of  $\theta$  (see Figure 8-1), but less informed we are about the true value of  $\theta$ .



**Figure 8-1** Confidence intervals on the mean life length ( $\theta = \mu_X$ ) of an INFINITY light bulb with selected levels of confidence.

The length of a CI on  $\theta$  is inversely related to the **precision** of estimation on  $\theta$ : the wider the CI, the less precise the estimation of  $\theta$ .

**Sample Size Selection (cont.)** The distance of a point estimate of  $\theta$  from the true value of  $\theta$  represents an **error** (denoted by  $E$ ) in parameter estimation:

$$E = |\hat{\theta} - \theta|$$

$$= |\bar{x} - \mu| \text{ in estimating } \mu$$

To establish a  $100(1 - \alpha)\%$  CI on  $\mu$  which does not exceed a predefined level of  $E$ , the sample size is determined by the formula

$$n = \left( \frac{z_{\alpha/2} \sigma}{E} \right)^2 \quad (\text{in case } n \text{ is not an integer, round up the value})$$

**Inference Context** Parameter of interest:  $\mu$

**Point estimator** of  $\mu$ :  $\bar{X} \sim N(\mu, \frac{\sigma^2}{n})$ ,  $\sigma^2$  known

$$\Rightarrow Z = \frac{\bar{X} - \mu}{\sigma / \sqrt{n}} \sim N(0,1)$$

**Confidence Interval Formula** A  $100(1 - \alpha)\%$  CI on  $\mu$  when  $\sigma^2$  is known is

$$\bar{X} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \leq \mu \leq \bar{X} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \quad \text{for two-sided CI}$$

$$\bar{X} - z_{\alpha} \frac{\sigma}{\sqrt{n}} \leq \mu \quad \text{for lower-confidence bound}$$

$$\mu \leq \bar{X} + z_{\alpha} \frac{\sigma}{\sqrt{n}} \quad \text{for upper-confidence bound}$$

**(Derivation)** Two-sided confidence interval on  $\mu$ ,  $\sigma^2$  known

$$\text{By using } Z = \frac{\bar{X} - \mu}{\sigma / \sqrt{n}} \sim N(0,1),$$

$$P(L \leq \mu \leq U) = 1 - \alpha$$

$$\Rightarrow P(-z_{\alpha/2} \leq Z \leq z_{\alpha/2}) = 1 - \alpha$$

$$\Rightarrow P\left(-z_{\alpha/2} \leq \frac{\bar{X} - \mu}{\sigma / \sqrt{n}} \leq z_{\alpha/2}\right) = 1 - \alpha$$

$$\Rightarrow P\left(\bar{X} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \leq \mu \leq \bar{X} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}\right) = 1 - \alpha$$

Therefore,

$$L = \bar{X} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \quad \text{and} \quad U = \bar{X} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$

Note that, for a one-sided CI, use  $z_{\alpha}$  instead of  $z_{\alpha/2}$  to derive the corresponding limit.

**Example 8.1**

Suppose that the life length of an INFINITY light bulb ( $X$ ; unit: hour) follows the normal distribution  $N(\mu, 40^2)$ . A random sample of  $n = 30$  bulbs is tested as shown below, and the sample mean is found to be  $\bar{x} = 780$  hours.



| No. | Life Length | No. | Life Length | No. | Life Length |
|-----|-------------|-----|-------------|-----|-------------|
| 1   | 727         | 11  | 831         | 21  | 725         |
| 2   | 755         | 12  | 742         | 22  | 735         |
| 3   | 714         | 13  | 784         | 23  | 770         |
| 4   | 840         | 14  | 807         | 24  | 792         |
| 5   | 772         | 15  | 820         | 25  | 765         |
| 6   | 750         | 16  | 812         | 26  | 749         |
| 7   | 814         | 17  | 804         | 27  | 829         |
| 8   | 820         | 18  | 754         | 28  | 821         |
| 9   | 753         | 19  | 715         | 29  | 816         |
| 10  | 796         | 20  | 845         | 30  | 743         |

1. **(Confidence Interval on  $\mu$ ,  $\sigma^2$  Known; Two-Sided CI)** Construct a 95% two-sided confidence interval on the mean life length ( $\mu$ ) of an INFINITY light bulb.

⇒  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $\mu$ :

$$\bar{x} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \leq \mu \leq \bar{x} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$

$$\Rightarrow 780 - z_{0.05/2} \frac{40}{\sqrt{30}} \leq \mu \leq 780 + z_{0.05/2} \frac{40}{\sqrt{30}}$$

$$\Rightarrow 780 - 1.96 \times \frac{40}{\sqrt{30}} \leq \mu \leq 780 + 1.96 \times \frac{40}{\sqrt{30}}$$

$$\Rightarrow 765.7 \leq \mu \leq 794.3$$

2. **(Sample Size Selection)** Find a sample size  $n$  to construct a two-sided confidence interval on  $\mu$  with an error = 20 hours from the true mean life length. Use  $\alpha = 0.05$ .

⇒  $n = \left( \frac{z_{\alpha/2} \sigma}{E} \right)^2 = \left( \frac{z_{0.05/2} \times 40}{20} \right)^2 = \left( \frac{1.96 \times 40}{20} \right)^2 = 15.4 \approx 16$

**Exercise 8.1  
(MR 8-10)**

The diameter of a hole ( $X$ ; unit: in.) for a cable harness is normal with  $\sigma^2 = 0.01^2$ . A random sample of  $n = 10$  yields an average diameter ( $\bar{x}$ ) of 1.5045 in.

1. Construct a 99% upper-confidence bound on the mean diameter ( $\mu$ ) of the hole.
2. Find a sample size  $n$  to construct a two-sided confidence interval on  $\mu$  with an error = 0.003 inch from the true mean hole diameter. Use  $\alpha = 0.05$ .

## 8-3 Confidence Interval on the Mean of a Normal Distribution, Variance Unknown

### Learning Goals

- Explain the characteristics of a  $t$  distribution and read the  $t$  table.
- Identify the point estimator of  $\mu$  when  $\sigma^2$  is unknown and the sampling distribution of the point estimator.
- Establish a  $100(1 - \alpha)\%$  CI on  $\mu$  when  $\sigma^2$  is unknown.

**$t$  Distribution** The probability density function of a  $t$  distribution with  $v$  degrees of freedom is

$$f(x) = \frac{\Gamma[(v+1)/2]}{\sqrt{\pi v} \Gamma(v/2)} \frac{1}{[1+x^2/v]^{(v+1)/2}}, \quad -\infty < x < \infty$$

The mean and variance of the  $t$  distribution are

$$E(X) = 0 \quad \text{and} \quad V(X) = v/(v-2) \quad \text{for } v > 2$$

A  $t$  distribution is symmetric about zero, unimodal, and bell-shaped like the standard normal, but has thicker tails than the standard normal (see Figure 8-4 in MR). As  $v$  approaches  $\infty$ , the  $t$  distribution is close to the standard normal.

**$t$  Table** The  $t$  table (see Appendix Table IV in MR) provides  $100\alpha$  **upper-tail percentage points** ( $t_{\alpha,v}$ ) of  $t$  distributions with various degrees of freedom ( $v$ ):

$$P(T_v > t_{\alpha,v}) = \alpha$$

Since a  $t$  distribution is symmetric about zero,

$$t_{1-\alpha,v} = -t_{\alpha,v}$$

(e.g.) Reading the  $t$  table

$$(1) P(T_{12} > t) = 0.05, t_{0.05,12} = 1.782$$

$$(2) P(T_{12} < t) = 0.05 \Rightarrow P(T_{12} > t) = 0.95$$

$$\text{Since } t_{0.95,12} = t_{1-0.05,12} = -t_{0.05,12}, t_{0.95,12} = -1.782$$

**Inference Context** Parameter of interest:  $\mu$

Point estimator of  $\mu$ :  $\bar{X} \sim N(\mu, \frac{\sigma^2}{n})$ ,  $\sigma^2$  unknown

$$\Rightarrow T = \frac{\bar{X} - \mu}{S/\sqrt{n}} \sim t(v), v = n - 1$$

**Confidence Interval Formula** A  $100(1 - \alpha)\%$  CI on  $\mu$  when  $\sigma^2$  is known is

$$\bar{X} - t_{\alpha/2,v} \frac{S}{\sqrt{n}} \leq \mu \leq \bar{X} + t_{\alpha/2,v} \frac{S}{\sqrt{n}} \quad \text{for two-sided CI}$$

$$\bar{X} - t_{\alpha,v} \frac{S}{\sqrt{n}} \leq \mu \quad \text{for lower-confidence bound}$$

$$\mu \leq \bar{X} + t_{\alpha,v} \frac{S}{\sqrt{n}} \quad \text{for upper-confidence bound}$$

|                                   |  |
|-----------------------------------|--|
| <b>CI<br/>Formula<br/>(cont.)</b> | <p><b>(Derivation)</b> Two-sided confidence interval on <math>\mu</math>, <math>\sigma^2</math> unknown</p> <p>By using <math>T = \frac{\bar{X} - \mu}{S/\sqrt{n}} \sim t(v)</math>,</p> $\begin{aligned} P(L \leq \mu \leq U) &= 1 - \alpha \\ \Rightarrow P(-t_{\alpha/2,v} \leq T \leq t_{\alpha/2,v}) &= 1 - \alpha \\ \Rightarrow P\left(-t_{\alpha/2,v} \leq \frac{\bar{X} - \mu}{S/\sqrt{n}} \leq t_{\alpha/2,v}\right) &= 1 - \alpha \\ \Rightarrow P\left(\bar{X} - t_{\alpha/2,v} \frac{S}{\sqrt{n}} \leq \mu \leq \bar{X} + t_{\alpha/2,v} \frac{S}{\sqrt{n}}\right) &= 1 - \alpha \end{aligned}$ |
|-----------------------------------|--|

Therefore,

$$L = \bar{X} - t_{\alpha/2,v} \frac{S}{\sqrt{n}} \quad \text{and} \quad U = \bar{X} + t_{\alpha/2,v} \frac{S}{\sqrt{n}}$$

Note that, for a one-sided CI, use  $t_\alpha$  instead of  $t_{\alpha/2}$  to derive the corresponding limit.

### Large Sample CI

If the sample size is large ( $n \geq 30$ ), the t-based CI formula on  $\mu$  is similar to the z-based CI formula on  $\mu$  below, regardless of whether the underlying population is normal or non-normal according to the central limit theorem (presented in Section 7-5).

$$\bar{X} - z_{\alpha/2} \frac{S}{\sqrt{n}} \leq \mu \leq \bar{X} + z_{\alpha/2} \frac{S}{\sqrt{n}} \quad \text{for two-sided CI}$$



### Example 8.2

**(Confidence Interval on  $\mu$ ,  $\sigma^2$  Unknown; Two-Sided CI)** For the light bulb life length data in Example 8.1, the following quantities have been obtained:

$$n = 30, \bar{x} = 780, \text{ and } s^2 = 40^2$$

Assume that the variance  $\sigma^2$  is unknown. Construct a 95% two-sided confidence interval on the mean life length ( $\mu$ ) of an INFINITY light bulb.

$$\text{Given } 1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; \quad v = n - 1 = 30 - 1 = 29$$

95% two-sided CI on  $\mu$ :

$$\begin{aligned} \bar{x} - t_{\alpha/2,v} \frac{S}{\sqrt{n}} &\leq \mu \leq \bar{x} + t_{\alpha/2,v} \frac{S}{\sqrt{n}} \\ \Rightarrow 780 - t_{0.05/2,29} \frac{40}{\sqrt{30}} &\leq \mu \leq 780 + t_{0.05/2,29} \frac{40}{\sqrt{30}} \\ \Rightarrow 780 - 2.045 \times \frac{40}{\sqrt{30}} &\leq \mu \leq 780 + 2.045 \times \frac{40}{\sqrt{30}} \\ \Rightarrow 765.1 &\leq \mu \leq 794.9 \end{aligned}$$

Note that this t-based CI is wider than the corresponding z-based CI  $765.7 \leq \mu \leq 794.3$  in Example 8.1.



**Exercise 8.2  
(MR 8-23)**

An Izod impact test was performed on  $n = 20$  specimens of a PVC pipe product. The sample average and sample standard deviation were  $\bar{x} = 1.25$  and  $s = 0.25$ , respectively. Assume that Izod impact strength ( $X$ ) is normally distributed. Construct a 95% upper-confidence bound on the mean Izod impact strength ( $\mu$ ).

## 8-4 Confidence Interval on the Variance and Standard Deviation of a Normal Population

### Learning Goals

- Explain the characteristics of a  $\chi^2$  distribution.
- Read the  $\chi^2$  table.
- Identify the point estimator of  $\sigma^2$  and the sampling distribution of the point estimator.
- Establish a  $100(1 - \alpha)\%$  CI on  $\sigma^2$ .

### $\chi^2$ Distribution

The probability density function of a  $\chi^2$  distribution with  $v$  degrees of freedom is

$$f(x) = \frac{1}{2^{v/2} \Gamma(v/2)} x^{v/2-1} e^{-x/2}, \quad 0 < x$$

The mean and variance of the  $\chi^2$  distribution are

$$E(X) = v \text{ and } V(X) = 2v$$

A  $\chi^2$  distribution is unimodal and skewed to the right (see Figure 8-8 in MR). As  $v$  approaches  $\infty$ , the  $\chi^2$  distribution is close to a normal distribution.

### $\chi^2$ Table

The  $\chi^2$  table (see Appendix Table III in MR) provides  $100\alpha$  **upper-tail percentage points** ( $\chi_{\alpha,v}^2$ ) of  $\chi^2$  distributions with various degrees of freedom ( $v$ ), i.e.,

$$P(X_v^2 > \chi_{\alpha,v}^2) = \alpha$$

(e.g.) Reading the  $\chi^2$  Table

$$(1) P(X_{14}^2 > \chi^2) = 0.1, \chi^2 = \chi_{0.1,14}^2 = 21.06$$

$$(2) P(X_{14}^2 < \chi^2) = 0.1 \Rightarrow 1 - P(X_{14}^2 > \chi^2) = 0.9, \chi^2 = \chi_{0.9,14}^2 = 7.79$$

### Inference Context

**Parameter** of interest:  $\sigma^2$

$$\sum_{i=1}^n (X_i - \bar{X})^2$$

**Point estimator** of  $\sigma^2$ :  $S^2 = \frac{\sum_{i=1}^n (X_i - \bar{X})^2}{n-1}, X_1, X_2, \dots, X_n \sim i.i.d. N(\mu, \sigma^2)$

$$\Rightarrow X^2 = \frac{(n-1)S^2}{\sigma^2} \sim \chi^2(v), v = n-1$$

|                                    |  |                            |
|------------------------------------|--|----------------------------|
| <b>Confidence Interval Formula</b> | $\frac{(n-1)S^2}{\chi_{\alpha/2,v}^2} \leq \sigma^2 \leq \frac{(n-1)S^2}{\chi_{1-\alpha/2,v}^2}$ | for two-sided CI           |
|                                    | $\frac{(n-1)S^2}{\chi_{\alpha/2,v}^2} \leq \sigma^2$   | for lower-confidence bound |
|                                    | $\sigma^2 \leq \frac{(n-1)S^2}{\chi_{1-\alpha/2,v}^2}$   | for upper-confidence bound |

**(Derivation)** Two-sided confidence interval on  $\sigma^2$

By using the test statistic  $X^2 = \frac{(n-1)S^2}{\sigma^2} \sim \chi^2(v)$ ,

$$\begin{aligned} P(L \leq \sigma^2 \leq U) &= 1 - \alpha \\ \Rightarrow P(\chi_{1-\alpha/2,v}^2 \leq X^2 \leq \chi_{\alpha/2,v}^2) &= 1 - \alpha \\ \Rightarrow P\left(\chi_{1-\alpha/2,v}^2 \leq \frac{(n-1)S^2}{\sigma^2} \leq \chi_{\alpha/2,v}^2\right) &= 1 - \alpha \\ \Rightarrow P\left(\frac{(n-1)S^2}{\chi_{\alpha/2,v}^2} \leq \sigma^2 \leq \frac{(n-1)S^2}{\chi_{1-\alpha/2,v}^2}\right) &= 1 - \alpha \end{aligned}$$

Therefore,

$$L = \frac{(n-1)S^2}{\chi_{\alpha/2,v}^2} \quad \text{and} \quad U = \frac{(n-1)S^2}{\chi_{1-\alpha/2,v}^2}$$

Note that, for a one-sided CI, use  $\chi_{\alpha}^2$  instead of  $\chi_{\alpha/2}^2$  to derive the corresponding limit.



### Example 8.3

**(Confidence Interval on  $\sigma^2$ ; Two-Sided CI)** Suppose that the life length of an INFINITY light bulb ( $X$ ) follows a normal distribution with mean  $\mu$  and variance  $\sigma^2$ . A random sample of  $n = 16$  bulbs is tested, and the sample variance is found to be  $s^2 = 44^2$ . Construct a 95% two-sided confidence interval on the variance of the life length of an INFINITY light bulb ( $\sigma^2$ ).

■ 1 -  $\alpha = 0.95 \Rightarrow \alpha = 0.05$ ;  $v = n - 1 = 16 - 1 = 15$

95% two-sided CI on  $\sigma^2$ :

$$\begin{aligned} \frac{(n-1)s^2}{\chi_{\alpha/2,v}^2} &\leq \sigma^2 \leq \frac{(n-1)s^2}{\chi_{1-\alpha/2,v}^2} \\ \Rightarrow \frac{(16-1) \times 44^2}{\chi_{0.05/2,15}^2} &\leq \sigma^2 \leq \frac{(16-1) \times 44^2}{\chi_{1-0.05/2,15}^2} \\ \Rightarrow \frac{29,040}{27.49} &\leq \sigma^2 \leq \frac{29,040}{6.26} \\ \Rightarrow 32.5^2 &\leq \sigma^2 \leq 68.1^2 \end{aligned}$$

**Exercise 8.3  
(MR 8-35)**

A rivet is to be inserted into a hole. A random sample of  $n = 15$  holes is selected, resulting in the sample standard deviation of the hole diameter = 0.008 mm. Assume that the hole diameter is normally distributed. Construct a 99% upper-confidence bound on the variance of the hole diameter ( $\sigma^2$ ).

## 8-5 A Large-Sample Confidence Interval for a Population Proportion

### Learning Goals

- Identify the point estimator of  $p$  and the sampling distribution of the point estimator.
- Establish a  $100(1 - \alpha)\%$  CI on  $p$ .
- Determine a sample size to satisfy a predetermined level of error ( $E$ ) in estimating  $p$ .

**Inference Context**

**Parameter of interest:**  $p$

**Point estimator of  $p$ :**  $\hat{P} = \frac{X}{n}$ , where  $X \sim B(n, p)$

$$\Rightarrow Z = \frac{\hat{P} - p}{\sqrt{p(1-p)/n}} \sim N(0,1) \text{ if } np \text{ and } n(1-p) > 5$$

**Sampling Distribution of  $\hat{P}$** 

The mean and variance of a binomial random variable  $X \sim B(n, p)$  are

$$E(X) = np \text{ and } V(X) = np(1-p)$$

Thus,

$$E(\hat{P}) = E\left(\frac{X}{n}\right) = \frac{1}{n} E(X) = \frac{1}{n} np = p$$

$$V(\hat{P}) = V\left(\frac{X}{n}\right) = \frac{1}{n^2} V(X) = \frac{1}{n^2} np(1-p) = \frac{p(1-p)}{n}$$

Recall that in Section 4-7 a binomial distribution  $B(n, p)$  approximates to a normal distribution if  $p$  is not close to either zero or one and  $n$  is relatively large so that both  $np$  and  $n(1-p)$  are greater than five.

Therefore, if  $np$  and  $n(1-p) > 5$ , the approximate distribution of  $\hat{P}$  is

$$\hat{P} \sim N\left(p, \frac{p(1-p)}{n}\right) \Rightarrow Z = \frac{\hat{P} - p}{\sqrt{p(1-p)/n}} \sim N(0,1)$$

**Confidence Interval Formula**

$$\hat{P} - z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \leq p \leq \hat{P} + z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \quad \text{for two-sided CI}$$

$$\hat{P} - z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \leq p \quad \text{for lower-confidence bound}$$

$$p \leq \hat{P} + z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \quad \text{for upper-confidence bound}$$

**(Derivation)** Two-sided confidence interval\* on  $p$

By using the test statistic  $Z = \frac{\hat{P} - p}{\sqrt{p(1-p)/n}} \sim N(0,1)$ ,

$$\begin{aligned} P(L \leq p \leq U) &= 1 - \alpha \\ \Rightarrow P(-z_{\alpha/2} \leq Z \leq z_{\alpha/2}) &= 1 - \alpha \\ \Rightarrow P\left(-z_{\alpha/2} \leq \frac{\hat{P} - p}{\sqrt{p(1-p)/n}} \leq z_{\alpha/2}\right) &= 1 - \alpha \\ \Rightarrow P\left(\hat{P} - z_{\alpha/2} \sqrt{\frac{p(1-p)}{n}} \leq p \leq \hat{P} + z_{\alpha/2} \sqrt{\frac{p(1-p)}{n}}\right) &= 1 - \alpha \end{aligned}$$

By using  $\hat{P}$  in place of  $p$  because the upper and lower limits of the CI include the unknown parameter  $p$ ,

$$\Rightarrow P\left(\hat{P} - z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \leq p \leq \hat{P} + z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}}\right) = 1 - \alpha$$

Therefore,

$$L = \hat{P} - z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \quad \text{and} \quad U = \hat{P} + z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}}$$

\* For a one-sided CI, use  $z_\alpha$  instead of  $z_{\alpha/2}$  to derive the corresponding limit.

**Sample Size Selection**

In estimating  $p$ , the following formulas are used to select a sample size  $n$  for a predefined level of error:

$$\begin{aligned} n &= \left(\frac{z_{\alpha/2}}{E}\right)^2 p(1-p) \quad \text{if information of } p \text{ is available} \\ &= \left(\frac{z_{\alpha/2}}{E}\right)^2 \times 0.25 \quad \text{if information of } p \text{ is unavailable} \end{aligned}$$

**Example 8.4**

A sample of  $n = 40$  bridges in HAPPY County is tested for metal corrosion, and  $x = 28$  bridges are found corroded.

1. **(Confidence Interval on  $p$ ; Two-Sided CI)** Construct a 95% two-sided confidence interval on the proportion of corroded bridges ( $p$ ) in the county.



**Example 8.4**  
(cont.)

■  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; \hat{p} = \frac{x}{n} = \frac{28}{40} = 0.7$

Since both  $n\hat{p} = 40 \times 0.7 = 28$  and  $n(1 - \hat{p}) = 40 \times 0.3 = 12$  are greater than five, the sampling distribution of  $\hat{P}$  is approximately normal.

95% two-sided CI on  $p$ :

$$\begin{aligned} & \hat{p} - z_{\alpha/2} \sqrt{\frac{\hat{p}(1 - \hat{p})}{n}} \leq p \leq \hat{p} + z_{\alpha/2} \sqrt{\frac{\hat{p}(1 - \hat{p})}{n}} \\ \Rightarrow & 0.7 - z_{0.05/2} \sqrt{\frac{0.7(1 - 0.7)}{40}} \leq p \leq 0.7 + z_{0.05/2} \sqrt{\frac{0.7(1 - 0.7)}{40}} \\ \Rightarrow & 0.7 - 1.96 \times 0.07 \leq p \leq 0.7 + 1.96 \times 0.07 \\ \Rightarrow & 0.56 \leq p \leq 0.84 \end{aligned}$$

2. **(Sample Size Selection)** Determine a sample size  $n$  to establish a 95% confidence interval on  $p$  with an error = 0.05 from the true proportion.

■  $n = \left( \frac{z_{\alpha/2}}{E} \right)^2 \times 0.25 = \left( \frac{z_{0.05/2}}{0.05} \right)^2 \times 0.25 = \left( \frac{1.96}{0.05} \right)^2 \times 0.25 = 384.2 \approx 385$

**Exercise 8.4**  
(MR 8-48)

The proportion of defective integrated circuits produced in a photolithography process is being studied. A random sample of  $n = 300$  circuits is tested, revealing  $x = 13$  defectives.

1. Construct a 95% lower-confidence bound on the proportion of defective integrated circuits ( $p$ ).
2. Determine a sample size  $n$  to establish a 95% confidence interval on  $p$  with an error = 0.02 from the true proportion. Use  $\hat{p} = 0.05$  as an initial estimate of  $p$  for sample size calculation.

## 8-6 A Prediction Interval for a Future Observation

### Learning Goals

- Identify the distribution of the prediction error  $X_{n+1} - \bar{X}$ .
- Establish a  $100(1 - \alpha)\%$  prediction interval (PI) for a new observation.

### Sampling Distribution of $E = X_{n+1} - \bar{X}$

Suppose that  $X_1, X_2, \dots, X_n$  is a random sample from a normal population with mean  $\mu$  and variance  $\sigma^2$  and we wish to predict a new observation  $X_{n+1}$ . If  $\bar{X}$  is used as a point estimator of  $X_{n+1}$ , then the distribution of the corresponding prediction error  $E$  is

$$E = X_{n+1} - \bar{X} \sim N\left(0, \sigma^2 \left[1 + \frac{1}{n}\right]\right), \text{ since } X_{n+1} \sim N(0, \sigma^2), \bar{X} \sim N\left(0, \frac{\sigma^2}{n}\right),$$

$X_{n+1}$  and  $\bar{X}$  are independent

**Sampling Distribution of  $E = X_{n+1} - \bar{X}$**   
**(cont.)**

Thus,

$$Z = \frac{X_{n+1} - \bar{X}}{\sigma \sqrt{1 + \frac{1}{n}}} \sim N(0, 1^2), \text{ if } \sigma^2 \text{ is known}$$

$$T = \frac{X_{n+1} - \bar{X}}{S \sqrt{1 + \frac{1}{n}}} \sim t(n-1), \text{ if } \sigma^2 \text{ is unknown}$$

**Prediction Interval Formula**

$$\bar{x} - z_{\alpha/2} \sigma \sqrt{1 + \frac{1}{n}} \leq X_{n+1} \leq \bar{x} + z_{\alpha/2} \sigma \sqrt{1 + \frac{1}{n}} \quad \text{for two-sided CI, } \sigma^2 \text{ known}$$

$$\bar{x} - t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}} \leq X_{n+1} \leq \bar{x} + t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}} \quad \text{for two-sided CI, } \sigma^2 \text{ unknown}$$



### Example 8.5



**(Prediction Interval on  $X_{n+1}$ ,  $\sigma^2$  Unknown; Two-Sided CI)** For the light bulb life length data in Example 8.2, the following quantities have been obtained:

$$n = 30, \bar{x} = 780, \text{ and } s^2 = 40^2$$

Construct a 95% two-sided prediction interval on the life length of the next light bulb tested ( $X_{31}$ ).

$$\Rightarrow 1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided PI on  $X_{31}$ :

$$\bar{x} - t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}} \leq X_{n+1} \leq \bar{x} + t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}}$$

$$\Rightarrow 780 - t_{0.05/2, 29} \times 40 \times \sqrt{1 + \frac{1}{30}} \leq X_{31} \leq 780 + t_{0.05/2, 29} \times 40 \times \sqrt{1 + \frac{1}{30}}$$

$$\Rightarrow 780 - 2.045 \times 40.7 \leq X_{31} \leq 780 + 2.045 \times 40.7$$

$$\Rightarrow 696.8 \leq X_{31} \leq 863.2$$

Note that this  $t$ -based PI is wider than the corresponding  $t$ -based CI on  $\mu$ :  $765.1 \leq \mu \leq 794.9$  in Example 8.2.



### Exercise 8.5 (MR 8-50)

For the Izod impact test in Exercise 8.2, the following quantities have been obtained:

$$n = 20, \bar{x} = 1.25, \text{ and } s^2 = 0.25^2$$

Construct a 95% two-sided prediction interval on the impact strength of the next specimen of PVC pipe tested ( $X_{21}$ ).

## 8-7 Tolerance Intervals for a Normal Distribution

### Learning Goals

- Establish a  $\gamma$  tolerance interval with  $100(1 - \alpha)\%$  confidence for a normal population.

**Tolerance Interval** Suppose that the life length ( $X$ ) of an INFINITY light bulb follows a normal distribution with mean  $\mu$  and variance  $\sigma^2$ . Then, the interval  $(\mu - 1.96\sigma, \mu + 1.96\sigma)$ , called tolerance interval, includes 95% ( $\gamma$ , coverage percent) of the light bulb population in terms of life length.

When  $\mu$  and  $\sigma^2$  are unknown, the 95% tolerance interval may be established as  $(\bar{x} - 1.96s, \bar{x} + 1.96s)$  by using  $\bar{x}$  and  $s^2$ . However, due to sampling variability in  $\bar{x}$  and  $s^2$ , the estimated tolerance interval includes less than 95% of the population.

Thus, when  $\mu$  and  $\sigma^2$  are unknown, a  $\gamma$  tolerance interval with confidence level  $100(1 - \alpha)\%$  is established by  $(\bar{x} - ks, \bar{x} + ks)$ , where  $k$  is found in Appendix Table XI of MR. Note that as the sample size  $n$  approaches  $\infty$ , the value of  $k$  is close to the  $z$ -value associated with  $\gamma$ .



### Example 8.6

**(Tolerance Interval on  $X$ ; Two-Sided CI)** For the light bulb life length data in Example 8.2, the following quantities have been obtained:

$$n = 30, \bar{x} = 780, \text{ and } s^2 = 40^2$$

Construct a 95% two-sided tolerance interval with 95% confidence for the life length measurements of light bulbs.

Given  $k = 2.529$  for  $n = 30$ ,  $\gamma = 0.95$ , and confidence level = 0.95  
 95% two-sided TI is  
 $(\bar{x} - ks, \bar{x} + ks)$   
 $\Rightarrow (780 - 2.529 \times 40, 780 + 2.529 \times 40)$   
 $\Rightarrow (678.8, 881.2)$

Note that this TI is wider than the corresponding  $t$ -based CI on  $\mu$   
 $765.1 \leq \mu \leq 794.9$  in Example 8.2.



### Exercise 8.6 (MR 8-61)

For the Izod impact test in Exercise 8.2, the following quantities have been obtained:

$$n = 20, \bar{x} = 1.25, \text{ and } s^2 = 0.25^2$$

Construct a 95% two-sided tolerance interval on the impact strength of PVC pipe with 90% confidence.

## Summary of Statistical Intervals for a Single Sample

### A. Confidence Intervals

| Case                                | Point Estimator         | 100(1 - $\alpha$ )% Two-Sided CI  | Section |
|-------------------------------------|-------------------------|---|---------|
| $\mu, \sigma^2$ known               | $\bar{X}$               | $\bar{X} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \leq \mu \leq \bar{X} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$                       | 8-2     |
| $\mu, \sigma^2$ unknown             | $\bar{X}$               | $\bar{X} - t_{\alpha/2, n-1} \frac{S}{\sqrt{n}} \leq \mu \leq \bar{X} + t_{\alpha/2, n-1} \frac{S}{\sqrt{n}}$                       | 8-3     |
| $\sigma^2$ of a normal distribution | $S^2$                   | $\frac{(n-1)S^2}{\chi^2_{\alpha/2, n-1}} \leq \sigma^2 \leq \frac{(n-1)S^2}{\chi^2_{1-\alpha/2, n-1}}$                              | 8-4     |
| $p$ of a binomial distribution      | $\hat{P} = \frac{X}{n}$ | $\hat{P} - z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}} \leq p \leq \hat{P} + z_{\alpha/2} \sqrt{\frac{\hat{P}(1-\hat{P})}{n}}$ | 8-5     |

### B. Prediction Intervals

| Case                        | Point Estimator | 100(1 - $\alpha$ )% Two-Sided PI  | Section |
|-----------------------------|-----------------|---|---------|
| $X_{n+1}, \sigma^2$ known   | $\bar{X}$       | $\bar{x} - z_{\alpha/2} \sigma \sqrt{1 + \frac{1}{n}} \leq X_{n+1} \leq \bar{x} + z_{\alpha/2} \sigma \sqrt{1 + \frac{1}{n}}$ | 8-6     |
| $X_{n+1}, \sigma^2$ unknown | $\bar{X}$       | $\bar{x} - t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}} \leq X_{n+1} \leq \bar{x} + t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}}$ |         |

### C. Tolerance Intervals

| Case   | $\gamma^*$ Two-Sided TI with 100(1 - $\alpha$ )% confidence                       | Section |
|--|---|---------|
| $X \sim N(\mu, \sigma^2)$ , $\sigma^2$ known   | $\bar{x} - z_{(1-\gamma)/2} \sigma \leq X \leq \bar{x} + z_{(1-\gamma)/2} \sigma$ | 8-7     |
| $X \sim N(\mu, \sigma^2)$ , $\sigma^2$ unknown | $\bar{x} - ks \leq X \leq \bar{x} + ks$ **  |         |

\*  $\gamma$ : coverage percent

\*\*  $k$ : tolerance level factor found in Appendix Table XI of MR

## MINITAB Applications

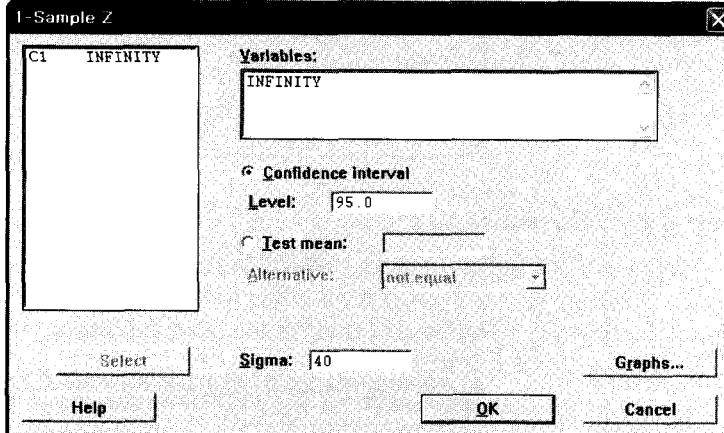
### Example 8.1

#### (Inference on $\mu, \sigma^2$ Known)

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the life length data of INFINITY light bulbs on the worksheet.

|    | C1 | C2       |
|----|----|----------|
| 1  |    | INFINITY |
| 2  |    | 727      |
| 3  |    | 755      |
| 4  |    | 714      |
| 5  |    | 840      |
| 6  |    | 772      |
| 7  |    | 829      |
| 8  |    | 821      |
| 9  |    | 816      |
| 10 |    | 743      |
| 11 |    |          |
| 12 |    |          |
| 13 |    |          |
| 14 |    |          |
| 15 |    |          |
| 16 |    |          |
| 17 |    |          |
| 18 |    |          |
| 19 |    |          |
| 20 |    |          |
| 21 |    |          |
| 22 |    |          |
| 23 |    |          |
| 24 |    |          |
| 25 |    |          |
| 26 |    |          |
| 27 |    |          |
| 28 |    |          |
| 29 |    |          |
| 30 |    |          |

- (3) Choose Stat > Basic Statistics > 1-Sample Z. In Variables, select INFINITY. Click Confidence Interval and enter the level of confidence in Level. In Sigma, enter the population standard deviation assumed. Then click OK.

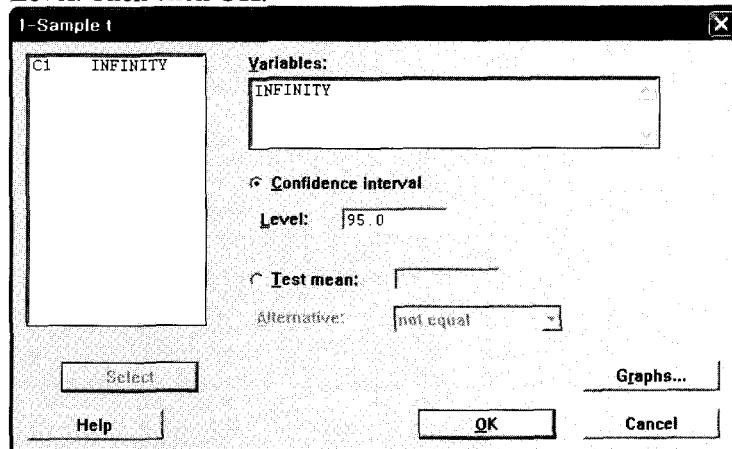


- (4) Obtain the confidence interval of the mean life length.

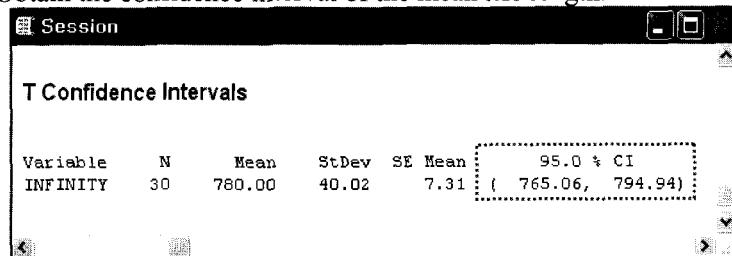
| Variable | N  | Mean   | StDev | SE Mean | 95.0 % CI        |
|----------|----|--------|-------|---------|------------------|
| INFINITY | 30 | 780.00 | 40.02 | 7.30    | (765.68, 794.32) |

**Example 8.2**(Inference on  $\mu$ ,  $\sigma^2$  Unknown)

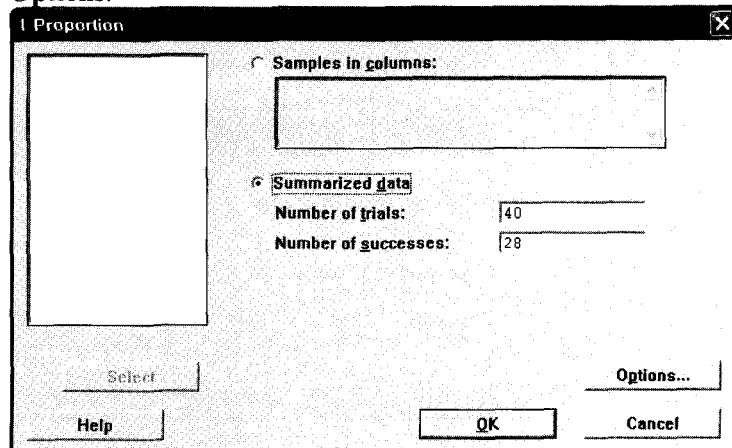
- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the life length data of INFINITY light bulbs on the worksheet.
- (3) Choose Stat > Basic Statistics > 1-Sample t. In Variables, select INFINITY. Click Confidence Interval and enter the level of confidence in Level. Then click OK.



- (4) Obtain the confidence interval of the mean life length.

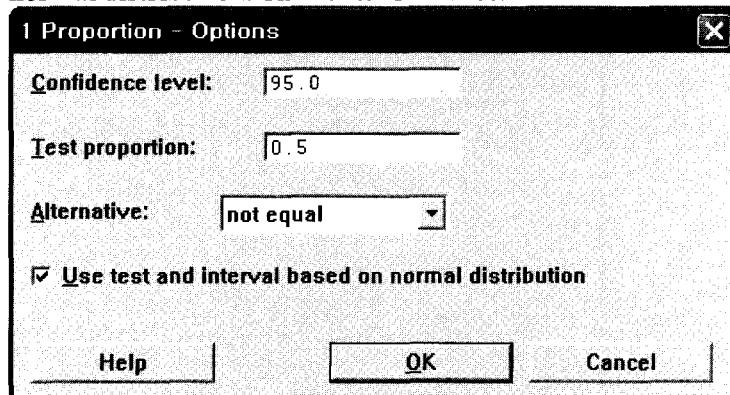
**Example 8.4**(Inference on  $p$ )

- (1) Choose Stat > Basic Statistics > 1 Proportion. Click Summarized data and enter the number of bridges surveyed in Number of trials and the number of bridges corroded in Number of successes. Then click Options.

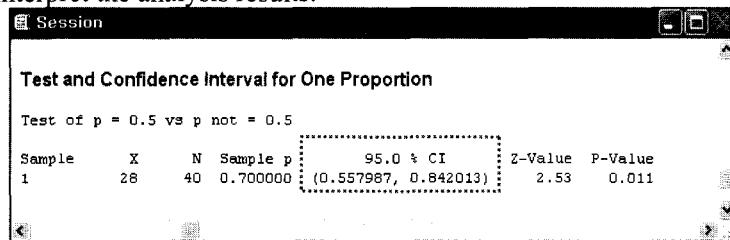


**Example 8.4  
(cont.)**

- (2) Enter the level of confidence in **Confidence level** and the hypothesized proportion in **Test proportion**. Check **Use test and interval based on normal distribution**. Then click **OK** twice.



- (3) Interpret the analysis results.



## Answers to Exercises

**Exercise 8.1**
**1. (Confidence Interval on  $\mu$ ,  $\sigma^2$  Known; Upper-Confidence Bound)**

$$1 - \alpha = 0.99 \Rightarrow \alpha = 0.01$$

99% upper-confidence bound on  $\mu$ :

$$\mu \leq \bar{x} + z_{\alpha} \frac{\sigma}{\sqrt{n}}$$

$$\Rightarrow \mu \leq 1.5045 + z_{0.01} \frac{0.01}{\sqrt{10}}$$

$$\Rightarrow \mu \leq 1.5045 + 2.57 \times \frac{0.01}{\sqrt{10}}$$

$$\Rightarrow \mu \leq 1.51$$

**2. (Sample Size Selection)**

$$n = \left( \frac{z_{\alpha/2} \sigma}{E} \right)^2 = \left( \frac{z_{0.05/2} \times 0.01}{0.003} \right)^2 = \left( \frac{1.96 \times 0.01}{0.003} \right)^2 = 42.7 \approx 43$$

**Exercise 8.2**
**(Confidence Interval on  $\mu$ ,  $\sigma^2$  Unknown; Upper-Confidence Bound)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; v = n - 1 = 20 - 1 = 19$$

95% upper-confidence bound on  $\mu$ :

$$\mu \leq \bar{x} + t_{\alpha,v} \frac{s}{\sqrt{n}}$$

$$\Rightarrow \mu \leq 1.25 + t_{0.05,19} \frac{0.25}{\sqrt{20}}$$

$$\Rightarrow \mu \leq 1.25 + 1.73 \times \frac{0.25}{\sqrt{20}}$$

$$\Rightarrow \mu \leq 1.35$$

**Exercise 8.3**
**(Confidence Interval on  $\sigma^2$ ; Upper-Confidence Bound)**

$$1 - \alpha = 0.99 \Rightarrow \alpha = 0.01; v = n - 1 = 15 - 1 = 14$$

99% two-sided CI on  $\sigma^2$ :

$$\sigma^2 \leq \frac{(n-1)s^2}{\chi^2_{1-\alpha,v}}$$

$$\Rightarrow \sigma^2 \leq \frac{(15-1) \times 0.008^2}{\chi^2_{1-0.01,14}}$$

$$\Rightarrow \sigma^2 \leq \frac{0.0009}{4.66}$$

$$\Rightarrow \sigma^2 \leq 0.014^2$$

**Exercise 8.4****1. (Confidence Interval on  $p$ ; Lower-Confidence Bound)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; \hat{p} = \frac{x}{n} = \frac{13}{300} = 0.043$$

Since both  $n\hat{p} = 300 \times 0.043 = 13$  and  $n(1 - \hat{p}) = 300 \times 0.957 = 287$  are greater than five, the sampling distribution of  $\hat{P}$  is approximately normal.

95% lower-confidence bound on  $p$ :

$$\begin{aligned} \hat{p} - z_{\alpha} \sqrt{\frac{\hat{p}(1 - \hat{p})}{n}} &\leq p \\ \Rightarrow 0.043 - z_{0.05} \sqrt{\frac{0.043(1 - 0.043)}{300}} &\leq p \\ \Rightarrow 0.043 - 1.64 \times 0.012 &\leq p \\ \Rightarrow 0.024 &\leq p \end{aligned}$$

**2. (Sample Size Selection)**

$$\begin{aligned} \text{Given } n &= \left(\frac{z_{\alpha/2}}{E}\right)^2 p(1-p) = \left(\frac{z_{0.05/2}}{0.02}\right)^2 \times 0.05 \times (1-0.05) \\ &= \left(\frac{1.96}{0.02}\right)^2 \times 0.05 \times 0.95 = 456.2 \approx 457 \end{aligned}$$

**Exercise 8.5****(Prediction Interval on  $X_{n+1}$ ,  $\sigma^2$  Unknown; Two-Sided CI)**

$$\text{Given } 1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided PI on  $X_{21}$ :

$$\begin{aligned} \bar{x} - t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}} &\leq X_{n+1} \leq \bar{x} + t_{\alpha/2, n-1} s \sqrt{1 + \frac{1}{n}} \\ \Rightarrow 1.25 - t_{0.05/2, 19} \times 0.25 \times \sqrt{1 + \frac{1}{20}} &\leq X_{21} \leq 1.25 + t_{0.05/2, 19} \times 0.25 \times \sqrt{1 + \frac{1}{20}} \\ \Rightarrow 1.25 - 2.093 \times 0.25 &\leq X_{21} \leq 1.25 + 2.093 \times 0.25 \\ \Rightarrow 0.72 &\leq X_{21} \leq 1.78 \end{aligned}$$

**Exercise 8.6****(Tolerance Interval on  $X$ ; Two-Sided CI)**

$$\text{Given } k = 2.564 \text{ for } n = 20, \gamma = 0.95, \text{ and confidence level} = 0.90$$

95% two-sided TI is

$$(\bar{x} - ks, \bar{x} + ks)$$

$$\Rightarrow (1.25 - 2.564 \times 0.25, 1.25 + 2.564 \times 0.25)$$

$$\Rightarrow (0.61, 1.89)$$

# 9

# Tests of Hypotheses for a Single Sample

## OUTLINE

- 
- |  |                                      |
|--|--------------------------------------|
| 9-1 Hypothesis Testing   | 9-5 Tests on a Population Proportion |
| 9-2 Tests on the Mean of a Normal Distribution, Variance Known                     | 9-7 Testing for Goodness of Fit      |
| 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown                   | 9-8 Contingency Table Tests          |
| 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Population | MINITAB Applications                 |
|  | Answers to Exercises                 |
- 

## 9-1 Hypothesis Testing

### Learning Goals

- Explain the terms *null hypothesis*, *alternative hypothesis*, *test statistic*, *acceptance region*, *rejection region*, *critical value*, *type I error probability* ( $\alpha$ ), *type II error probability* ( $\beta$ ), and *power of a test* ( $1-\beta$ ).
- Establish the acceptance and rejection regions of a hypothesis test at  $\alpha$ .
- Determine the type II error probability and power of a test.
- Explain the relationships between  $\alpha$  and  $\beta$ .
- Explain the difference between strong conclusion and weak conclusion.
- Identify the procedure of hypothesis testing.

|                   |  |
|-------------------|--|
| <b>Hypothesis</b> | A hypothesis is an <u>assertion about the parameters</u> ( $\theta$ ) of one or more populations under study. There are largely two kinds of hypotheses:<br>1. <b>Null hypothesis (<math>H_0</math>)</b> : States the presumed condition of $\theta$ (based on experience, theory, design specification, regulation, or contractual obligation) that will be held unless there is strong evidence against it. Note that $H_0$ should always specify an <u>exact</u> value of $\theta$ .<br>(e.g.) $H_0: \mu_X = 750$ hrs, where $X$ is the life length of an INFINITY light bulb |
|-------------------|--|

|                               |  |
|-------------------------------|--|
| <b>Hypothesis<br/>(cont.)</b> | <p>2. <b>Alternative hypothesis (<math>H_1</math>):</b> States the condition of <math>\theta</math> that would be concluded if <math>H_0</math> is rejected. In parallel to the types of confidence intervals (see Section 8-2), the following types of <math>H_1</math> are defined depending on the directionality of <math>\theta</math> assumed in <math>H_1</math>.</p> <p>(1) <b>Two-sided <math>H_1</math>:</b> Indicates <u>no</u> directionality of <math>\theta</math>.<br/>(e.g.) <math>H_1: \mu_X \neq 750</math> hrs</p> <p>(2) <b>One-sided <math>H_1</math>:</b> Indicates the directionality of <math>\theta</math>.</p> <p>(a) <b>Lower-sided <math>H_1</math>:</b> Includes the <u>lower-side</u> inequality sign.<br/>(e.g.) <math>H_1: \mu_X &lt; 750</math> hrs</p> <p>(b) <b>Upper-sided <math>H_1</math>:</b> Includes the <u>upper-side</u> inequality sign.<br/>(e.g.) <math>H_1: \mu_X &gt; 750</math> hrs</p> |
|-------------------------------|--|

**Test Statistic** A test statistic refers to a statistic used for statistical inference about  $\theta$ .

(e.g.) Test statistic for inference on  $\mu_X$  where  $X \sim N(\mu, \sigma^2)$  and  $\sigma^2$  is known:

$$\bar{X} = \sum_{i=1}^n X_i / n \sim N\left(\mu, \frac{\sigma^2}{n}\right) \quad \text{or} \quad Z = \frac{\bar{X} - \mu}{\sigma / \sqrt{n}} \sim N(0, 1^2)$$

**Test Regions** Two regions of a test statistic (see Figure 9-1) are established for testing  $H_0$  against  $H_1$ :

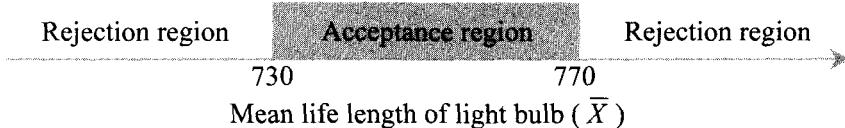
1. **Acceptance region:** The region of a test statistic that will lead to failure to reject  $H_0$ .

2. **Rejection (critical) region:** The region of a test statistic that will lead to rejection of  $H_0$ .

Note that the boundaries between the acceptance and rejection regions are called **critical values**.

For example, in Figure 9-1, in testing  $H_0: \mu_X = 750$  vs.  $H_1: \mu_X \neq 750$  where  $X$  denotes the life length of an INFINITY light bulb, the test statistic of  $\mu$  is the sample mean and the critical values of the sample mean are 730 and 770 hours. Therefore, we will conclude the following:

- (1) If  $730 \leq \bar{x} \leq 770$  (acceptance region), fail to reject  $H_0$ .
- (2) if  $\bar{x} < 730$  or  $\bar{x} > 770$  (rejection region), reject  $H_0$ .



**Figure 9-1** Acceptance and rejection rejections for  $H_0: \mu_X = 750$  vs.  $H_1: \mu_X \neq 750$ , where  $X$  (unit: hours) is the life length of an INFINITY light bulb.

**Test Errors**

The truth or falsity of a hypothesis can never be known with certainty unless the entire population is examined accurately and thoroughly. Therefore, a hypothesis test based on a random sample may lead to one of the two types of wrong conclusions (see Table 9-1):

- (1) **Type I error:** Reject  $H_0$  when  $H_0$  is true.
- (2) **Type II error:** Fail to reject  $H_0$  when  $H_0$  is false.

|       |                                    | Decision                                 |   |
|-------|------------------------------------|--|---|
|       |                                    | Fail to reject $H_0$                     | Reject $H_0$                            |
| Truth | $H_0$ is true<br>( $H_1$ is false) | Correct decision<br>(Correct acceptance) | Type I error<br>(False rejection)       |
|       | $H_0$ is false<br>( $H_1$ is true) | Type II error<br>(False acceptance)      | Correct decision<br>(Correct rejection) |

### The probability of type I error (denoted as $\alpha$ ) and the probability of type II

$$\alpha = P(\text{type I error}) = P(\text{reject } H_0 \mid H_0 \text{ is true})$$

$$\beta = P(\text{type II error}) = P(\text{fail to reject } H_0 \mid H_0 \text{ is false})$$

Note that the type I error probability ( $\alpha$ ) is also called the **level of significance** of a test. Small values of  $\alpha$  such as 0.05 and 0.01 are typically used to make it difficult to reject  $H_0$  if it is true.

### Power of Test

The **power** of a statistical test indicates the probability of rejecting  $H_0$  when  $H_0$  is false, indicating the ability (sensitivity) of the test to detect evidence against  $H_0$ :

$$\begin{aligned} \text{power} &= P(\text{reject } H_0 \mid H_0 \text{ is false}) \\ &= 1 - P(\text{fail to reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta \end{aligned}$$

### Test Regions, Hypotheses, $\alpha$ , $\beta$ , and Power

The test regions, hypotheses,  $\alpha$ ,  $\beta$ , and power of a test are related to each other.

The acceptance and rejection regions of a test statistic  $\hat{\Theta}$  are determined based on  $\alpha$  and the hypothesized value of  $\theta$  (denoted as  $\theta_0$ ) in  $H_0$  (note that  $\alpha$  and  $\theta_0$  are specified by the analyst). If  $L$  and  $U$  denote the lower and upper limits of an acceptance region, respectively, and we are testing  $H_0: \theta = \theta_0$ , the acceptance region of  $\hat{\Theta}$  is determined as follows:

$$\begin{aligned} 1 - \alpha &= P(\text{fail to reject } H_0 \mid H_0 \text{ is true}) = P(\text{fail to reject } H_0 \mid \theta = \theta_0) \\ &= \begin{cases} P(L \leq \hat{\Theta} \leq U \mid \theta = \theta_0), & \text{for two-sided } H_1 \\ P(L \leq \hat{\Theta} \mid \theta = \theta_0), & \text{for lower-sided } H_1 \\ P(\hat{\Theta} \leq U \mid \theta = \theta_0), & \text{for upper-sided } H_1 \end{cases} \end{aligned}$$

On the other hand, the  $\beta$  and power of the test are determined based on the acceptance region of the test and the true value of  $\theta$  as follows:

$$\beta = P(\text{fail to reject } H_0 \mid H_0 \text{ is false}) = P(\text{fail to reject } H_0 \mid \theta \neq \theta_0)$$

$$= \begin{cases} P(L \leq \hat{\Theta} \leq U \mid \theta \neq \theta_0), & \text{for two-sided } H_1 \\ P(L \leq \hat{\Theta} \mid \theta \neq \theta_0), & \text{for lower-sided } H_1 \\ P(\hat{\Theta} \leq U \mid \theta \neq \theta_0), & \text{for upper-sided } H_1 \end{cases}$$

and

$$\text{power} = 1 - \beta$$

**Test Errors  
(cont.)****Table 9-1** Decision Matrix of Hypothesis Testing

|       |                                    | Decision                                 |   |
|-------|------------------------------------|--|---|
|       |                                    | Fail to reject $H_0$                     | Reject $H_0$                            |
| Truth | $H_0$ is true<br>( $H_1$ is false) | Correct decision<br>(Correct acceptance) | Type I error<br>(False rejection)       |
|       | $H_0$ is false<br>( $H_1$ is true) | Type II error<br>(False acceptance)      | Correct decision<br>(Correct rejection) |

The probability of type I error (denoted as  $\alpha$ ) and the probability of type II error (denoted as  $\beta$ ) are conditional probabilities as follows:

$$\alpha = P(\text{type I error}) = P(\text{reject } H_0 \mid H_0 \text{ is true})$$

$$\beta = P(\text{type II error}) = P(\text{fail to reject } H_0 \mid H_0 \text{ is false})$$

Note that the type I error probability ( $\alpha$ ) is also called the **level of significance** of a test. Small values of  $\alpha$  such as 0.05 and 0.01 are typically used to make it difficult to reject  $H_0$  if it is true.

**Power of Test**

The **power** of a statistical test indicates the probability of rejecting  $H_0$  when  $H_0$  is false, indicating the ability (sensitivity) of the test to detect evidence against  $H_0$ :

$$\begin{aligned} \text{power} &= P(\text{reject } H_0 \mid H_0 \text{ is false}) \\ &= 1 - P(\text{fail to reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta \end{aligned}$$

**Test Regions,  
Hypotheses,  
 $\alpha$ ,  $\beta$ , and  
Power**

The test regions, hypotheses,  $\alpha$ ,  $\beta$ , and power of a test are related to each other.

The acceptance and rejection regions of a test statistic  $\hat{\Theta}$  are determined based on  $\alpha$  and the hypothesized value of  $\theta$  (denoted as  $\theta_0$ ) in  $H_0$  (note that  $\alpha$  and  $\theta_0$  are specified by the analyst). If  $L$  and  $U$  denote the lower and upper limits of an acceptance region, respectively, and we are testing  $H_0: \theta = \theta_0$ , the acceptance region of  $\hat{\Theta}$  is determined as follows:

$$1 - \alpha = P(\text{fail to reject } H_0 \mid H_0 \text{ is true}) = P(\text{fail to reject } H_0 \mid \theta = \theta_0)$$

$$\begin{cases} P(L \leq \hat{\Theta} \leq U \mid \theta = \theta_0), & \text{for two-sided } H_1 \\ P(L \leq \hat{\Theta} \mid \theta = \theta_0), & \text{for lower-sided } H_1 \\ P(\hat{\Theta} \leq U \mid \theta = \theta_0), & \text{for upper-sided } H_1 \end{cases}$$

On the other hand, the  $\beta$  and power of the test are determined based on the acceptance region of the test and the true value of  $\theta$  as follows:

$$\beta = P(\text{fail to reject } H_0 \mid H_0 \text{ is false}) = P(\text{fail to reject } H_0 \mid \theta \neq \theta_0)$$

$$\begin{cases} P(L \leq \hat{\Theta} \leq U \mid \theta \neq \theta_0), & \text{for two-sided } H_1 \\ P(L \leq \hat{\Theta} \mid \theta \neq \theta_0), & \text{for lower-sided } H_1 \\ P(\hat{\Theta} \leq U \mid \theta \neq \theta_0), & \text{for upper-sided } H_1 \end{cases}$$

and

$$\text{power} = 1 - \beta$$

**Example 9.1**

Suppose that the life length of an INFINITY light bulb ( $X$ ; unit: hour) is normally distributed with  $\sigma^2 = 40^2$ . We wish to test  $H_0: \mu_X = 750$  versus  $H_1: \mu_X \neq 750$  with a random sample of size  $n = 30$  light bulbs.

**1. (Acceptance/Rejection Regions)** Construct the acceptance and rejection regions of the test on  $\mu$  at  $\alpha = 0.05$ .

☞ The test statistic of  $\mu$  is the sample mean with the following sampling distribution:

$$\bar{X} \sim N\left(\mu, \frac{40^2}{30}\right)$$

The acceptance region  $l \leq \bar{X} \leq u$  for  $H_0: \mu_X = 750$  vs.  $H_1: \mu_X \neq 750$  satisfies the following:

$$\begin{aligned} 1 - \alpha &= 1 - 0.05 = 0.95 = P(\text{fail to reject } H_0 \mid \mu = 750) \\ &= P(l \leq \bar{X} \leq u \mid \mu = 750) \\ &= P\left(\frac{l - \mu}{40/\sqrt{30}} \leq \frac{\bar{X} - \mu}{40/\sqrt{30}} \leq \frac{u - \mu}{40/\sqrt{30}} \mid \mu = 750\right) \\ &= P\left(\frac{l - 750}{40/\sqrt{30}} \leq Z \leq \frac{u - 750}{40/\sqrt{30}}\right) \\ &= P(-z_{\alpha/2} \leq Z \leq z_{\alpha/2}) = P(-z_{0.025} \leq Z \leq z_{0.025}) \\ &= P(-1.96 \leq Z \leq 1.96) \end{aligned}$$

Accordingly, the critical values are

$$\frac{l - 750}{40/\sqrt{30}} = -1.96 \Rightarrow l = 750 - 1.96 \times \frac{40}{\sqrt{30}} = 735.7$$

$$\frac{u - 750}{40/\sqrt{30}} = 1.96 \Rightarrow u = 750 + 1.96 \times \frac{40}{\sqrt{30}} = 764.3$$

Therefore,

acceptance region:  $735.7 \leq \bar{x} \leq 764.3$

rejection region:  $\bar{x} < 735.7$  and  $\bar{x} > 764.3$

**2. ( $\beta$  and Power of Test)** Assume that the true value of  $\mu_X = 730$  hrs. Find the  $\beta$  and power of the test if the acceptance region is  $735.7 \leq \bar{x} \leq 764.3$ .

☞  $\beta = P(\text{fail to reject } H_0 \mid H_0 \text{ is false})$

$$= P(735.7 \leq \bar{X} \leq 764.3 \mid \mu = 730)$$

$$= P\left(\frac{735.7 - \mu}{40/\sqrt{30}} \leq \frac{\bar{X} - \mu}{40/\sqrt{30}} \leq \frac{764.3 - \mu}{40/\sqrt{30}} \mid \mu = 730\right)$$

$$= P\left(\frac{735.7 - 730}{40/\sqrt{30}} \leq Z \leq \frac{764.3 - 730}{40/\sqrt{30}}\right)$$

$$= P(0.78 \leq Z \leq 4.70) = P(Z \leq 4.77) - P(Z \leq 0.78)$$

$$= 1 - 0.782 = 0.218$$

$$\text{power} = 1 - \beta = 0.782$$


**Exercise 9.1  
(MR 9-6)**

The heat evolved from a cement mixture ( $X$ ; unit: cal/g) is approximately normally distributed with  $\sigma^2 = 2^2$ . We wish to test  $H_0: \mu = 100$  versus  $H_1: \mu \neq 100$  with a sample of  $n = 9$  specimens.

- Find the acceptance region of the test at  $\alpha = 0.01$ .
- Suppose that the acceptance region is defined as  $98.3 \leq \bar{x} \leq 101.7$ . Find the  $\beta$  and power of the test if the true mean heat evolved is 103.

**Relationship  
between  
 $\alpha$  and  $\beta$** 

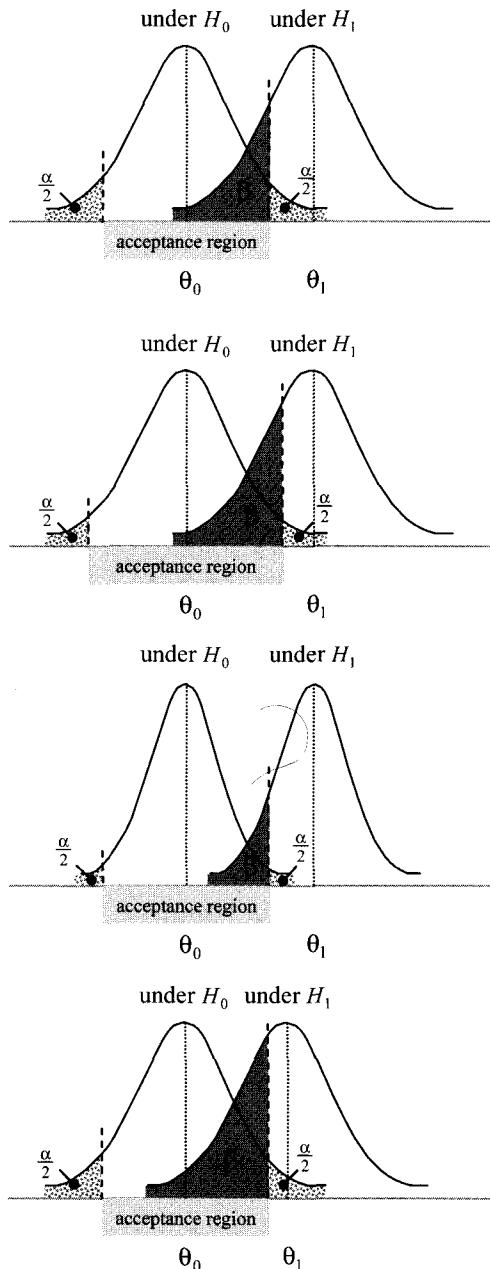
The relationships between  $\alpha$  and  $\beta$  are explained with illustrations in Figure 9-2.

Hypothetical distributions of  $\bar{X} \sim N(\mu, \sigma^2 / n)$  for  $H_0: \theta = \theta_0$  and  $H_1: \theta \neq \theta_0$

- As the acceptance region widens,  $\alpha$  decreases but  $\beta$  increases, provided that the sample size  $n$  does not change.

- As  $n$  increases, both  $\alpha$  and  $\beta$  decrease, provided that the critical values are held constant.

- When  $H_0: \theta = \theta_0$  is false,  $\beta$  increases as the true value of  $\theta$  approaches to  $\theta_0$  and vice versa.



**Figure 9-2** Relationships between  $\alpha$  and  $\beta$ .

**Strong vs.  
Weak  
Conclusion**

The analyst can directly control both  $\alpha$  (probability of rejecting  $H_0$  when  $H_0$  is true) and  $\theta_0$  (hypothetical value of  $\theta$ ), but not  $\beta$  (probability of accepting  $H_0$  when  $H_0$  is false;  $\beta$  depends on the true value of  $\theta$ ). Thus, it is considered that “rejection of  $H_0$ ” is a **strong conclusion** and “acceptance of  $H_0$ ” is a **weak conclusion**. Consequently, rather than saying we “accept  $H_0$ ,” we prefer saying “fail to reject  $H_0$ ,” which indicates that we have not found sufficient evidence to reject  $H_0$ .

**Hypothesis  
Testing  
Procedure**

The formal procedure to make a statistical decision about hypotheses consists of the following four steps throughout the rest of the chapters:

- Step 1: State  $H_0$  and  $H_1$ .
- Step 2: Determine a **test statistic and its value**.
- Step 3: Determine a **critical value(s) for  $\alpha$** .
- Step 4: Make a **conclusion**, such as *we reject* or *fail to reject  $H_0$  at  $\alpha$* .

(Note) The four-step procedure of hypothesis testing is basically same with the eight-step procedure of hypothesis testing in MR.

## 9-2 Tests on the Mean of a Normal Distribution, Variance Known

### Learning Goals

- Test a hypothesis on  $\mu$  when  $\sigma^2$  is known ( $z$ -test).
- Calculate the  $P$ -value of a  $z$ -test.
- Compare the  $\alpha$ -value approach with the  $P$ -value approach in reporting hypothesis test results.
- Explain the relationship between confidence interval estimation and hypothesis testing.
- Determine the sample size of a  $z$ -test for statistical inference on  $\mu$  by applying an appropriate sample size formula and operating characteristic (OC) curve.
- Explain the effect of the sample size  $n$  on the statistical significance and power of the test.
- Distinguish between statistical significance and practical significance.

**Inference  
Context**

Parameter of interest:  $\mu$

Point estimator of  $\mu$ :  $\bar{X} \sim N(\mu, \frac{\sigma^2}{n})$ ,  $\sigma^2$  known

Test statistic of  $\mu$ :  $Z = \frac{\bar{X} - \mu}{\sigma / \sqrt{n}} \sim N(0,1)$

**Test  
Procedure  
( $z$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ :  $\mu = \mu_0$

$H_1$ :  $\mu \neq \mu_0$  for two-sided test

$\mu > \mu_0$  or  $\mu < \mu_0$  for one-sided test

Step 2: Determine a **test statistic and its value**.

$$Z_0 = \frac{\bar{X} - \mu_0}{\sigma / \sqrt{n}}$$

**z-test**  
**(cont.)**

Step 3: Determine a **critical value(s)** for  $\alpha$ .

$z_{\alpha/2}$  for two-sided test;  $z_\alpha$  for one-sided test

Step 4: Make a **conclusion**. Reject  $H_0$  if

$|z_0| > z_{\alpha/2}$  for two-sided test

$z_0 > z_\alpha$  for upper-sided test

$z_0 < -z_\alpha$  for lower-sided test

**Significance Probability (P-value)**

The significance probability (denoted as  $P$ ) of a test statistic refers to the smallest level of significance ( $\alpha$ ) that would lead to rejection of  $H_0$ . Thus, the smaller the  $P$ -value, the higher the statistical significance (an inverse relationship between  $P$ -value and statistical significance).

For example, the  $P$ -value of a test statistic  $z_0$  can be computed by using the following formulas:

$$P = \begin{cases} 2[1 - \Phi(|z_0|)] & \text{for two-sided test} \\ 1 - \Phi(z_0) & \text{for upper-sided test} \\ \Phi(z_0) & \text{for lower-sided test} \end{cases}$$

(Note)  $\Phi(z) = P(Z \leq z)$  : cumulative distribution function of  $Z$

**$\alpha$ -value vs.  
 $P$ -value  
Approach**

Two approaches are available to use in reporting the result of a hypothesis test:

1.  **$\alpha$ -value approach**: States the test result at the value of  $\alpha$  preselected. This reporting method lacks providing the weight of evidence against  $H_0$ .
2.  **$P$ -value approach**: Specifies how far the test statistic is from the critical value(s). Once the  $P$ -value is known, the decision maker can draw a conclusion at any specified level of significance ( $\alpha$ ) as follows:

$$\begin{cases} \text{Reject } H_0 \text{ at } \alpha, & \text{if } P \leq \alpha \\ \text{Fail to reject } H_0 \text{ at } \alpha, & \text{otherwise} \end{cases}$$

Note that the  $P$ -value approach is more flexible and informative than the  $\alpha$ -value approach.

**Interval Estimation and Hypothesis Test**

A close relationship exists between a two-sided  $100(1 - \alpha)\%$  confidence interval (CI) on  $\theta$  ( $l \leq \theta \leq u$ ) and the test of a null hypothesis about  $\theta$  ( $H_0: \theta = \theta_0$ ) at  $\alpha$  as follows:

$$\begin{cases} \text{Reject } H_0 \text{ at } \alpha, & \text{if the two- sided CI does not include } \theta_0 \\ \text{Fail to reject } H_0 \text{ at } \alpha, & \text{otherwise} \end{cases}$$

For example, suppose that a 95% CI on  $\mu$  is  $751 \leq \mu \leq 779$  and we are testing  $H_0: \mu = 750$  vs.  $H_1: \mu \neq 750$  at  $\alpha = 0.05$ . Since the CI of  $\mu$  does not include the hypothesized value  $\mu = 750$ , we will fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Sample Size Formula**

Formulas are used to determine the sample size of a particular test for particular levels of  $\beta$  (or power =  $1 - \beta$ ),  $\alpha$ , and  $\delta$  ( $= |\theta - \theta_0|$ , difference between the true value of  $\theta$  and its hypothesized value). For a  $z$ -test on a single sample, the following formulas are applied:

**Sample Size Formula (cont.)**

$$n = \frac{(z_{\alpha/2} + z_{\beta})^2 \sigma^2}{\delta^2}, \text{ where } \delta = \mu - \mu_0 \text{ for two-sided test}$$

$$= \frac{(z_{\alpha} + z_{\beta})^2 \sigma^2}{\delta^2} \text{ for one-sided test}$$

Note that the sample size requirement increases as  $\alpha$ ,  $\beta$ , and  $\delta$  decrease and  $\sigma$  increases.

**Operating Characteristic (OC) Curve**

Operating characteristic (OC) curves in Appendix A of MR plot  $\beta$  against  $d$  (for  $z$ - and  $t$ -tests) or  $\lambda$  (for  $\chi^2$ - and  $F$ -tests) for various sample sizes  $n$  at  $\alpha = 0.01$  and  $0.05$ , i.e.,

$$\beta = f(n, d \text{ or } \lambda, \alpha)$$

By using an appropriate OC chart, an adequate sample size can be determined for a particular test to satisfy a predefined test condition.

Table 9-2 displays a list of OC charts in MR and a formula of the OC parameter  $d$  for a  $z$ -test on  $\mu$ . By using the table, the appropriate OC chart for a particular  $z$ -test is chosen (e.g., for a one-sided  $z$ -test at  $\alpha = 0.05$ , chart VIc is selected).

**Table 9-2** Operating Characteristic Charts for  $z$ -test – Single Sample

| Test   | $\alpha$ | Chart VI<br>(Appendix A in MR) | OC parameter   |
|--------|----------|--------------------------------|--|
| z-test | 0.05     | (a)                            | $d = \frac{ \mu - \mu_0 }{\sigma} = \frac{ \delta }{\sigma}$ |
|        | 0.01     | (b)                            |  |
|        | 0.05     | (c)                            |  |
|        | 0.01     | (d)                            |  |

**Effect of Sample Size**

As the sample size  $n$  increases, both the statistical significance (inverse to  $P$ -value) and power ( $= 1 - \beta$ ) of the test increase. For example, Table 9-3 presents  $P$ -values and powers of testing on  $\mu$  for the following conditions:

- $\bar{X} \sim N\left(\mu, \frac{\sigma^2}{n}\right)$  and  $\bar{x} = 50.5$
- $H_0: \mu_X = 50$  vs.  $H_1: \mu_X \neq 50$
- $\alpha = 0.05$  and the true value of  $\mu = 50.5$

The  $P$ -value column indicates that, for the same value of  $\bar{x} = 50.5$ ,  $H_0$  is rejected at  $\alpha = 0.05$  when  $n = 100$  because  $P \leq \alpha$ , while  $H_0$  is not rejected at  $\alpha = 0.05$  when  $n \leq 50$  because  $P \geq \alpha$ .

**Table 9-3** The  $P$ -values and Powers of Testing on  $\mu$  for Selected Sample Sizes

| Sample Size ( $n$ ) | $P$ -value             | Power  |
|---------------------|------------------------|--------|
| 10                  | 0.43                   | 0.124  |
| 25                  | 0.21                   | 0.240  |
| 50                  | 0.08                   | 0.424  |
| 100                 | 0.01                   | 0.705  |
| 400                 | $5.73 \times 10^{-7}$  | 0.998  |
| 1000                | $2.57 \times 10^{-15}$ | >0.999 |

increasing sample size

increasing statistical significance

increasing power

### Statistical vs. Practical Significance

The statistical significance of a test does not necessarily indicate its practical significance. Since the power of a test increases as the sample size increases, any small departure of  $\theta$  from the hypothesized value  $\theta_0$  will be detected (in other words,  $H_0: \theta = \theta_0$  will be rejected) for a large sample, even when the departure is of little practical significance. Therefore, the analyst should check if the statistical test result has also practical significance.



### Example 9.2

For the light bulb life length data in Example 8.1, the following results have been obtained:

$$n = 30, \bar{x} = 780, \sigma^2 = 40^2$$

$$95\% \text{ two-sided CI on } \mu: 765.7 \leq \mu \leq 794.3$$

1. (**Hypothesis Test on  $\mu$ ,  $\sigma^2$  Known; Two-Sided Test**) Test  $H_0: \mu = 765$  hrs vs.  $H_1: \mu \neq 765$  hrs at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 765$$

$$H_1: \mu \neq 765$$

Step 2: Determine a **test statistic and its value**.

$$z_0 = \frac{\bar{x} - \mu_0}{\sigma / \sqrt{n}} = \frac{780 - 765}{40 / \sqrt{30}} = 2.05$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_{\alpha/2} = z_{0.05/2} = z_{0.025} = 1.96$$

Step 4: Make a **conclusion**.

Since  $|z_0| = 2.05 > z_{0.025} = 1.96$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (**P-value Approach**) Find the  $P$ -value for this two-sided  $z$ -test.

$$\text{P} = 2[1 - \Phi(|z_0|)] = 2[1 - \Phi(|2.05|)] = 2[1 - 0.980] = 0.04$$

Since  $P = 0.04 \leq \alpha = 0.05$ , reject  $H_0$  at  $\alpha = 0.05$ .

3. (**Relationship Between CI and Hypothesis Test**) Test  $H_0: \mu = 765$  hrs vs.  $H_1: \mu \neq 765$  hrs at  $\alpha = 0.05$  based on the 95% two-sided CI on  $\mu$ .

► Since the 95% two-sided CI on  $\mu$ ,  $765.7 \leq \mu \leq 794.3$ , does not include the hypothesized value 765 hrs, reject  $H_0$  at  $\alpha = 0.05$ .

4. (**Sample Size Determination**) Determine the sample size  $n$  required for this two-sided  $z$ -test to detect the true mean as high as 785 hours with power of 0.9. Apply an appropriate sample size formula and OC curve.

► (1) Sample Size Formula

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.9 \Rightarrow \beta = 0.1$$

$$\delta = \mu - \mu_0 = 785 - 765 = 20$$

$$n = \frac{(z_{\alpha/2} + z_{\beta})^2 \sigma^2}{\delta^2} = \frac{(z_{0.05/2} + z_{0.1})^2 40^2}{20^2} = \frac{(1.96 + 1.28)^2 \times 40^2}{20^2} \approx 42$$

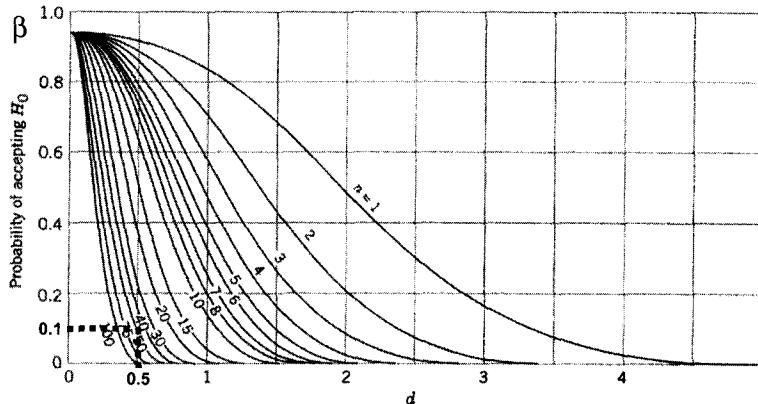
**Example 9.2**  
(cont.)

## (2) OC Curve

To design a two-sided  $z$ -test at  $\alpha = 0.05$  for a single sample, OC Chart VIa is applicable with the parameter

$$d = \frac{|\mu - \mu_0|}{\sigma} = \frac{|\delta|}{\sigma} = \frac{|20|}{40} = 0.5$$

By using  $d = 0.5$  and  $\beta = 0.1$ , the required sample size is determined as  $n = 44$  as displayed below. Note that this sample size is similar with the sample size  $n = 42$  determined by using a sample size formula.



(a) O.C. curves for different values of  $n$  for the two-sided normal test for a level of significance  $\alpha = 0.05$ .

**Exercise 9.2**  
(MR 9-28)

For the hole diameter data in Exercise 8.1, the following results have been obtained:

$$n = 10, \bar{x} = 1.5045, \text{ and } \sigma^2 = 0.01^2$$

1. Test the hypothesis that the true mean hole diameter is greater than 1.50 in. at  $\alpha = 0.01$ .
2. Find the  $P$ -value for this one-sided  $z$ -test.
3. Determine the sample size  $n$  required for this one-sided  $z$ -test to detect the true mean as high as 1.505 inches with power of 0.9. Apply an appropriate sample size formula and OC curve.

### 9-3 Tests on the Mean of a Normal Distribution, Variance Unknown

**Learning Goals**

- Test a hypothesis on  $\mu$  when  $\sigma^2$  is unknown ( $t$ -test).
- Determine the sample size of a  $t$ -test for statistical inference on  $\mu$  by using an appropriate operating characteristic (OC) curve.

**Inference Context**

**Parameter of interest:**  $\mu$

**Point estimator of  $\mu$ :**  $\bar{X} \sim N(\mu, \frac{\sigma^2}{n})$ ,  $\sigma^2$  unknown

**Test statistic of  $\mu$ :**  $T = \frac{\bar{X} - \mu_0}{S / \sqrt{n}} \sim t(v)$ ,  $v = n - 1$

**Test Procedure ( $t$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$H_0: \mu = \mu_0$

$H_1: \mu \neq \mu_0$  for two-sided test,  
 $\mu > \mu_0$  or  $\mu < \mu_0$  for one-sided test.

Step 2: Determine a **test statistic and its value**.

$$T_0 = \frac{\bar{X} - \mu_0}{S / \sqrt{n}} \sim t(n-1)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-1} \text{ for two-sided test; } t_{\alpha, n-1} \text{ for one-sided test}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2, n-1} \text{ for two-sided test}$$

$$t_0 > t_{\alpha, n-1} \text{ for upper-sided test}$$

$$t_0 < -t_{\alpha, n-1} \text{ for lower-sided test}$$

### Operating Characteristic (OC) Curve

Table 9-4 displays a list of OC charts in MR and a formula of the OC parameter  $d$  for a  $t$ -test on  $\mu$ . By using the table, the appropriate OC chart for a particular  $t$ -test is selected (e.g., for a two-sided  $t$ -test at  $\alpha = 0.01$ , chart VI(f) is selected).

**Table 9-4** Operating Characteristic Charts for  $t$ -test – Single Sample

| Test      | $\alpha$ | Chart VI<br>(Appendix A in MR) | OC parameter   |
|-----------|----------|--------------------------------|--|
| $t$ -test | 0.05     | (e)                            |  |
|           | 0.01     | (f)                            | $d = \frac{ \mu - \mu_0 }{\hat{\sigma}} = \frac{ \delta }{\hat{\sigma}}$ |
|           | 0.05     | (g)                            |  |
|           | 0.01     | (h)                            |  |

(Note) For  $\hat{\sigma}$ , use a sample standard deviation or subjective estimate.



### Example 9.3

For the life length data in Example 8.2, the following results have been obtained:

$$n = 30, \bar{x} = 780, \text{ and } s^2 = 40^2$$

1. **(Hypothesis Test on  $\mu$ ,  $\sigma^2$  Unknown; Two-Sided Test)** Test  $H_0: \mu = 765$  hrs vs.  $H_1: \mu \neq 765$  hrs at  $\alpha = 0.05$ .



**Example 9.3**

(cont.)

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 765$$

$$H_1: \mu \neq 765$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{\bar{x} - \mu_0}{s / \sqrt{n}} = \frac{780 - 765}{40 / \sqrt{30}} = 2.05$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha/2, n-1} = t_{0.05/2, 30-1} = t_{0.025, 29} = 2.045$$

Step 4: Make a conclusion.

Since  $|t_0| = 2.05 > t_{0.025, 29} = 2.045$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (Sample Size Determination) Determine the sample size  $n$  required for this two-sided  $t$ -test to detect the true mean as high as 785 hours with power of 0.9. Apply an appropriate OC curve.

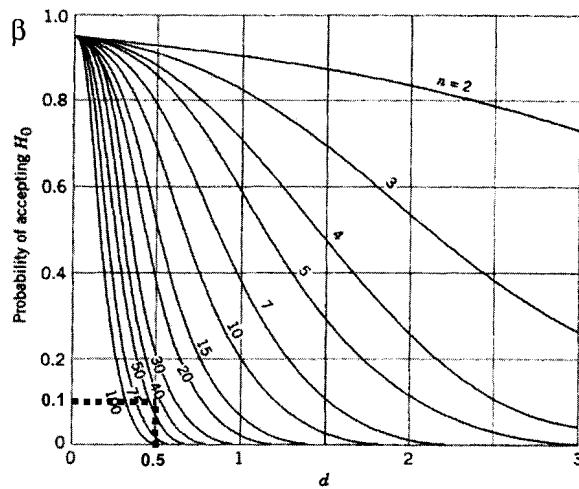
$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.9 \Rightarrow \beta = 0.1$$

$$\delta = \mu - \mu_0 = 785 - 765 = 20$$

To design a two-sided  $t$ -test at  $\alpha = 0.05$  for a single sample, OC Chart VIe is applicable with the parameter

$$d = \frac{|\mu - \mu_0|}{\hat{\sigma}} = \frac{|\delta|}{s} = \frac{|20|}{40} = 0.5$$

By using  $d = 0.5$  and  $\beta = 0.1$ , the required sample size is determined as  $n = 45$  as displayed below.



(e) O.C. curves for different values of  $n$  for the two-sided  $t$ -test for a level of significance  $\alpha = 0.05$ .


**Exercise 9.3  
(MR 9-35)**

For the Izod impact test data of a PVC pipe product in Exercise 8.2, the following results have been obtained:

$$n = 20, \bar{x} = 1.25, \text{ and } s^2 = 0.25^2$$

The ASTM standard requires that Izod impact strength must be greater than 1.0 ft-lb/in.

1. Test if the Izod impact test results satisfy the ASTM standard at  $\alpha = 0.05$ .
2. Determine the sample size  $n$  required for this one-sided  $t$ -test to detect the true mean as high as 1.10 with power of 0.8. Apply an appropriate OC curve.

## 9-4 Hypothesis Tests on the Variance and Standard Deviation of a Normal Population

### Learning Goals

- Test a hypothesis on  $\sigma^2$  ( $\chi^2$ -test).
- Determine the sample size of a  $\chi^2$ -test for statistical inference on  $\sigma^2$  by using an appropriate operating characteristic (OC) curve.

**Inference Context**      Parameter of interest:  $\sigma^2$

$$\text{Point estimator of } \sigma^2: S^2 = \frac{\sum_{i=1}^n (X_i - \bar{X})^2}{n-1}, X_1, X_2, \dots, X_n \sim \text{i.i.d. } N(\mu, \sigma^2)$$

$$\text{Point estimator of } \sigma^2: X^2 = \frac{(n-1)S^2}{\sigma^2} \sim \chi^2(v), v = n-1$$

**Test Procedure ( $\chi^2$ -test)**      Step 1: State  $H_0$  and  $H_1$ .  
 $H_0: \sigma^2 = \sigma_0^2$   
 $H_1: \sigma^2 \neq \sigma_0^2$  for two-sided test,  
 $\sigma^2 > \sigma_0^2$  for upper-sided test  
 $\sigma^2 < \sigma_0^2$  for lower-sided test.

Step 2: Determine a **test statistic and its value**.

$$X_0^2 = \frac{(n-1)S^2}{\sigma_0^2} \sim \chi^2(n-1)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$\chi_{\alpha/2, n-1}^2$  and  $\chi_{1-\alpha/2, n-1}^2$  for two-sided test

$\chi_{\alpha, n-1}^2$  for upper-sided test

$\chi_{1-\alpha, n-1}^2$  for lower-sided test

|                           |   |
|---------------------------|---|
| $\chi^2$ -test<br>(cont.) | Step 4: Make a <b>conclusion</b> . Reject $H_0$ if  |
|                           | $\chi_0^2 > \chi_{\alpha/2, n-1}^2$ or $\chi_0^2 < \chi_{1-\alpha/2, n-1}^2$ for two-sided test |
|                           | $\chi_0^2 > \chi_{\alpha, n-1}^2$ for upper-sided test  |
|                           | $\chi_0^2 < \chi_{1-\alpha, n-1}^2$ for lower-sided test  |

### Operating Characteristic (OC) Curve

Table 9-5 displays a list of OC charts in MR and a formula of the OC parameter  $\lambda$  for a  $\chi^2$ -test on  $\sigma^2$ . By using the table, the appropriate OC chart for a particular  $\chi^2$ -test is selected (e.g., for an upper-sided  $\chi^2$ -test at  $\alpha = 0.05$ , chart VIk is selected).

**Table 9-5** Operating Characteristic Charts for  $\chi^2$ -test

| Test           | $\alpha$ | Chart VI<br>(Appendix A in MR) | OC parameter                        |
|----------------|----------|--------------------------------|-------------------------------------|
| Two-sided      | 0.05     | (i)                            | $\lambda = \frac{\sigma}{\sigma_0}$ |
|                | 0.01     | (j)                            |                                     |
| $\chi^2$ -test | 0.05     | (k)                            | $\lambda = \frac{\sigma}{\sigma_0}$ |
|                | 0.01     | (l)                            |                                     |
| Upper-sided    | 0.05     | (m)                            | $\lambda = \frac{\sigma}{\sigma_0}$ |
|                | 0.01     | (n)                            |                                     |
| Lower-sided    | 0.05     |                                | $\lambda = \frac{\sigma}{\sigma_0}$ |
|                | 0.01     |                                |                                     |



### Example 9.4

For the light bulb life length data in Example 8.3, the following results have been obtained:

$$n = 16, s^2 = 44^2$$

$$95\% \text{ two-sided CI on } \sigma^2: 32.5^2 \leq \sigma^2 \leq 68.1^2$$

1. **(Hypothesis Test on  $\sigma^2$ ; Two-Sided Test)** Test  $H_0: \sigma^2 = 40^2$  vs.  $H_1: \sigma^2 \neq 40^2$  at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \sigma^2 = 40^2$$

$$H_1: \sigma^2 \neq 40^2$$

Step 2: Determine a **test statistic and its value**.

$$\chi_0^2 = \frac{(n-1)s^2}{\sigma_0^2} = \frac{(16-1) \times 44^2}{40^2} = 18.15$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$\chi_{0.05/2, 16-1}^2 = \chi_{0.025, 15}^2 = 28.65 \text{ and } \chi_{1-0.05/2, 16-1}^2 = \chi_{0.975, 15}^2 = 6.91$$

Step 4: Make a **conclusion**.

Since  $\chi_0^2 = 18.15 \not> \chi_{0.025, 15}^2 = 28.65$  and

$\chi_0^2 = 18.15 \not< \chi_{0.975, 15}^2 = 6.91$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

2. **(Relationship Between CI and Hypothesis Test)** Test  $H_0: \sigma^2 = 40^2$  vs.  $H_1: \sigma^2 \neq 40^2$  at  $\alpha = 0.05$  based on the 95% two-sided CI on  $\sigma^2$ .

**Example 9.4  
(cont.)**

Since the 95% two-sided CI on  $\sigma^2$ ,  $32.5^2 \leq \sigma^2 \leq 68.1^2$ , includes the hypothesized value  $40^2$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

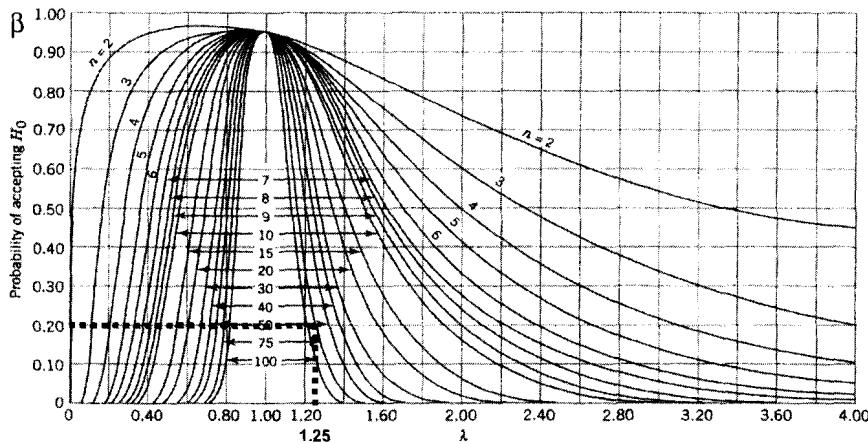
3. **(Sample Size Determination)** Determine the sample size  $n$  required for this two-sided  $\chi^2$ -test to detect the true standard deviation as high as 50 with power of 0.8. Apply an appropriate OC curve.

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.8 \Rightarrow \beta = 0.2$$

To design a two-sided  $\chi^2$ -test at  $\alpha = 0.05$ , OC Chart VII is applicable with the parameter

$$\lambda = \frac{\sigma}{\sigma_0} = \frac{50}{40} = 1.25$$

By using  $\lambda = 1.25$  and  $\beta = 0.2$ , the required sample size is determined as  $n = 75$  as displayed below.



(i) O.C. curves for different values of  $n$  for the two-sided chi-square test for a level of significance  $\alpha = 0.05$ .

**Exercise 9.4  
(MR 9-48)**

For the hole diameter data in Exercise 8.3, the following results have been obtained:

$$n = 15 \quad \text{and} \quad s^2 = 0.008^2$$

1. Test if there is strong evidence to indicate that the standard deviation of the hole diameter exceeds 0.01 mm. Use  $\alpha = 0.01$ .
2. Determine the sample size  $n$  required for this upper-sided  $\chi^2$ -test to detect the true standard deviation mean which exceeds the hypothesized value by 50% with power of 0.9. Apply an appropriate OC curve.

## 9-5 Tests on a Population Proportion

### Learning Goals

- Test a hypothesis on  $p$  ( $z$ -test) for a large sample.
- Determine the sample size for statistical inference on  $p$  by using an appropriate sample size formula.

|                          |  |
|--------------------------|--|
| <b>Inference Context</b> | <b>Parameter</b> of interest: $p$<br><b>Point estimator</b> of $p$ : $\hat{P} = \frac{X}{n}$ , where $X \sim B(n, p)$<br><b>Test statistic</b> of $p$ : $Z = \frac{\hat{P} - p}{\sqrt{p(1-p)/n}} \sim N(0,1)$ if $np$ and $n(1-p) > 5$ |
|--------------------------|--|

|                                |  |
|--------------------------------|--|
| <b>Test Procedure (z-test)</b> | Step 1: State $H_0$ and $H_1$ .<br>$H_0: p = p_0$<br>$H_1: p \neq p_0$ for two-sided test,<br>$p > p_0$ or $p < p_0$ for one-sided test. |
|--------------------------------|--|

Step 2: Determine a **test statistic and its value**.

$$Z_0 = \frac{\hat{P} - p_0}{\sqrt{\frac{p_0(1-p_0)}{n}}}$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$z_{\alpha/2}$  for two-sided test;  $z_\alpha$  for one-sided test

Step 4: Make a **conclusion**. Reject  $H_0$  if

$|z_0| > z_{\alpha/2}$  for two-sided test

$z_0 > z_\alpha$  for upper-sided test

$z_0 < -z_\alpha$  for lower-sided test

**Sample Size Formula** For a hypothesis test on  $p$ , the following formulas are applied to determine the sample size:

$$n = \left( \frac{z_{\alpha/2} \sqrt{p_0(1-p_0)} + z_\beta \sqrt{p(1-p)}}{p - p_0} \right)^2 \text{ for two-sided test}$$

$$= \left( \frac{z_\alpha \sqrt{p_0(1-p_0)} + z_\beta \sqrt{p(1-p)}}{p - p_0} \right)^2 \text{ for one-sided test}$$



### Example 9.5

For the corroded bridge data in Example 8.4, the following results have been obtained:



$$n = 40 \text{ and } \hat{p} = \frac{x}{n} = \frac{28}{40} = 0.7$$

1. **(Hypothesis Test on  $p$ ; Two-Sided Test)** Test  $H_0: p = 0.5$  vs.  $H_1: p \neq 0.5$  at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: p = 0.5$$

$$H_1: p \neq 0.5$$

**Example 9.5**  
(cont.)Step 2: Determine a **test statistic and its value.**

$$z_0 = \frac{\hat{p} - p_0}{\sqrt{\frac{p_0(1-p_0)}{n}}} = \frac{0.7 - 0.5}{\sqrt{\frac{0.5 \times (1-0.5)}{40}}} = 2.53$$

Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$z_{\alpha/2} = z_{0.05/2} = z_{0.025} = 1.96$$

Step 4: Make a **conclusion.**

Since  $|z_0| = 2.53 > z_{0.025} = 1.96$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (**Sample Size Determination**) Determine the sample size  $n$  required for this two-sided  $z$ -test to detect the true proportion as high as 70% with power of 0.9. Apply an appropriate sample size formula.

► power =  $P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.9 \Rightarrow \beta = 0.1$

$$\begin{aligned} n &= \left( \frac{z_{\alpha/2} \sqrt{p_0(1-p_0)} + z_{\beta} \sqrt{p(1-p)}}{p - p_0} \right)^2 \\ &= \left( \frac{z_{0.05/2} \sqrt{0.5(1-0.5)} + z_{0.1} \sqrt{0.7(1-0.7)}}{0.7 - 0.5} \right)^2 \\ &= \left( \frac{1.96 \times 0.5 + 1.28 \times 0.46}{0.2} \right)^2 \cong 62 \end{aligned}$$

**Exercise 9.5**  
(MR 9-53)

For the circuit test data in Exercise 8.4, the following results have been obtained:

$$n = 300 \quad \text{and} \quad \hat{p} = \frac{x}{n} = \frac{13}{300} = 0.043$$

1. Test if the fraction of defective units produced is less than 0.05. Use  $\alpha = 0.05$ .
2. Determine the sample size  $n$  required for this one-sided  $z$ -test to detect the true proportion as low as 2% with power of 0.8. Apply an appropriate sample size formula.

## 9-7 Testing for Goodness of Fit

### Learning Goals

- Explain the term *categorical variable*.
- Distinguish between nominal and ordinal variables.
- Explain why the expected frequency of each class interval should be at least three in the goodness-of-fit test.
- Conduct a goodness-of-fit test on a hypothesized distribution.

**Categorical Variable** A categorical variable is used to represent a set of categories. Two types of categorical variables are defined depending on the significance of the order of the category listing:

1. **Nominal variable:** The order of listing of categories is not meaningful.  
(e.g.) gender (male and female)  
hand dominance (left-handed, right-handed, and ambidextrous)
2. **Ordinal variable:** The order of listing of categories is meaningful.  
(e.g.) education (< 9 years, 9 – 12 years, and > 12 years)  
symptom severity (none, mild, moderate, and severe)

**Inference Context** The underlying probability distribution of the population is unknown. Thus, we wish to test if a particular distribution fits the population.

(e.g.)  $H_0: X \sim \text{Poisson distribution with } \lambda$  (discrete distribution)

$H_0: X \sim N(\mu, \sigma^2)$  (continuous distribution)

### Test Statistic

$$X^2 = \sum_{i=1}^k \frac{(O_i - E_i)^2}{E_i} \sim \chi^2(k - p - 1)$$

where:  $k$  = Number of class intervals (bins)

$O_i$  = Observed frequency of class interval  $i$

$E_i$  = Expected frequency of class interval  $i$

$p$  = Number of parameters of the hypothesized distribution that are estimated by sample statistics

As the observed frequencies are close to the corresponding expected frequencies, the statistic  $X^2$  becomes small. Thus,  $X^2$  is used to test the null hypothesis  $H_0: X$  follows a particular distribution. Table 9-6 can be used to calculate the test statistic  $X^2$ .

**Table 9-6** Goodness-of-Fit Test Table

| Class Intervals<br>$i$ | Observed Frequency<br>$O_i$ | Probability<br>$p_i$ | Expected Frequency<br>$E_i (=np_i)$ | $O_i - E_i$ | $\frac{(O_i - E_i)^2}{E_i}$ |
|------------------------|-----------------------------|----------------------|-------------------------------------|-------------|-----------------------------|
| 1                      |                             |                      |                                     |             |                             |
| 2                      |                             |                      |                                     |             |                             |
| :                      |                             |                      |                                     |             |                             |
| $k$                    |                             |                      |                                     |             |                             |

**(Caution)** Minimum expected frequency

If an expected frequency is too small,  $X^2$  can be improperly large by a small departure of the corresponding observed frequency from the expected frequency. Although there is no consensus on the minimum value of an expected frequency, the value 3, 4, or 5 is widely used as the minimum.

To avoid this undesirable case, when an expected frequency is very small (say, < 3), the corresponding class interval should be combined with an adjacent class interval and the number of class intervals  $k$  is reduced by one.

**Test Procedure ( $\chi^2$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$H_0: X \sim$  A particular distribution.

$H_1: X \neq$  The hypothesized distribution.

Step 2: Determine a **test statistic and its value**.

1. Estimate the parameter(s) of the hypothesized distribution if their values are not provided.
2. Define class intervals and summarize observed frequencies ( $O_i$ 's) accordingly.
3. Estimate the probabilities ( $p_i$ 's) of the class intervals.
4. Calculate the expected frequencies ( $E_i = np_i$ ) of the class intervals. If an expected frequency of a class interval is too small ( $< 3$ ), combine it to an adjacent class interval. Then, repeat steps 2.2 to 2.4.
5. Calculate the test statistic  $X_0^2 = \sum_{i=1}^k \frac{(O_i - E_i)^2}{E_i}$

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi_{\alpha, k-p-1}^2$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$X_0^2 > \chi_{\alpha, k-p-1}^2$$

**(Caution)** Upper-sided critical region

Since the test statistic  $X_0^2$  becomes smaller as the hypothesized distribution fits better, no lower limit is set as a critical value in the goodness-of-fit test.



### Example 9.6

**(Goodness-of-Fit Test; Discrete Distribution)**

The number of e-mails per hour ( $X$ ) coming to Ms. Young's e-mail account is assumed to follow a Poisson distribution. The following hourly e-mail arrival data are obtained during  $n = 100$  hours:

| No. e-mails/hour ( $X$ ) | Frequency |
|--------------------------|-----------|
| 0                        | 60        |
| 1                        | 28        |
| 2                        | 7         |
| 3                        | 5         |

Conduct a goodness-of-fit test at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$H_0: X \sim$  Poisson distribution with  $\lambda$  (Note)  $E(X) = V(X) = \lambda$

$H_1: X \neq$  Poisson distribution

**Example 9.6  
(cont.)**Step 2: Determine a **test statistic and its value**.

1. Estimate the parameter of the hypothesized distribution.

$$\hat{\lambda} = E(X) = \frac{0 \times 60 + 1 \times 28 + 2 \times 7 + 3 \times 5}{100} = 0.57$$

The number of parameters estimated is  $p = 1$ .

2. Define class intervals and summarize observed frequencies ( $O_i$ 's) accordingly.

| # e-mails per hour | Observed Frequency | Probability | Expected Frequency   | $(O_i - E_i)^2 / E_i$ |
|--------------------|--------------------|-------------|----------------------|-----------------------|
| $X$                | $O_i$              | $\hat{p}_i$ | $E_i (= n\hat{p}_i)$ | $O_i - E_i$           |
| 0                  | 60                 | 0.57        | 57                   |                       |
| 1                  | 28                 | 0.32        | 32                   |                       |
| 2                  | 7                  | 0.09        | 9                    |                       |
| 3 or more          | 5                  | 0.02        | 2                    |                       |

3. Estimate the probabilities ( $p_i$ 's) of the class intervals.

$$\hat{p}_1 = P(X = 0) = \frac{e^{-0.57} (0.57)^0}{0!} = 0.57$$

$$\hat{p}_2 = P(X = 1) = \frac{e^{-0.57} (0.57)^1}{1!} = 0.32$$

$$\hat{p}_3 = P(X = 2) = \frac{e^{-0.57} (0.57)^2}{2!} = 0.09$$

$$\hat{p}_4 = P(X \geq 3) = 1 - (\hat{p}_1 + \hat{p}_2 + \hat{p}_3) = 0.02$$

4. Calculate the expected frequencies ( $E_i = np_i$ ) of the class intervals. If an expected frequency is too small (< 3), adjust the class intervals.

Since the expected frequency of the last class interval in the above table is less than three, combine the last two cells as follows:

| # e-mails per hour | Observed Frequency | Probability | Expected Frequency   | $O_i - E_i$ | $(O_i - E_i)^2 / E_i$ |
|--------------------|--------------------|-------------|----------------------|-------------|-----------------------|
|                    | $O_i$              | $\hat{p}_i$ | $E_i (= n\hat{p}_i)$ |             |                       |
| 0                  | 60                 | 0.57        | 57                   | -3          | 0.16                  |
| 1                  | 25                 | 0.32        | 32                   | -7          | 1.53                  |
| 2 or more          | 15                 | 0.11        | 11                   | 4           | 1.45                  |

5. Calculate the test statistic:  $\chi^2_0 = \sum_{i=1}^3 \frac{(O_i - E_i)^2}{E_i} = 3.14$

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi^2_{\alpha, k-p-1} = \chi^2_{0.05, 3-1-1} = \chi^2_{0.05, 1} = 3.84$$

Step 4: Make a **conclusion**.

Since  $\chi^2_0 = 3.14 < \chi^2_{0.05, 1} = 3.84$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . In other words, the number of e-mail arrivals per hour follows a Poisson distribution at  $\alpha = 0.05$ .


**Exercise 9.6  
(MR 9-59)**

Consider the following frequency table ( $n = 100$ ) of a random variable  $X$ :

| $X$       | 0  | 1  | 2  | 3  | 4 |
|-----------|----|----|----|----|---|
| Frequency | 24 | 30 | 31 | 11 | 4 |

Test if a Poisson distribution with  $\lambda = 1.2$  is an appropriate model for  $X$  at  $\alpha = 0.05$ .


**Example 9.7**
**(Goodness-of-Fit Test; Continuous Distribution)**

The final scores ( $X$ ) of  $n = 40$  students in a statistics class are summarized as follows:

| Bins in $X$      | Frequency |
|------------------|-----------|
| $x < 60$         | 3         |
| $60 \leq x < 70$ | 2         |
| $70 \leq x < 80$ | 9         |
| $80 \leq x < 90$ | 12        |
| $90 \leq x$      | 14        |

The mean and variance of the scores are 82.2 and  $13.3^2$ , respectively. Test if a normal distribution fits the test scores at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: X \sim N(82.2, 13.3^2)$$

$$H_1: X \neq N(82.2, 13.3^2)$$

Step 2: Determine a **test statistic and its value**.

1. Estimate the parameter of the hypothesized distribution.

Since  $\mu$  and  $\sigma^2$  are known, skip this step and the number of parameters estimated is  $p = 0$ .

2. Define class intervals and summarize observed frequencies ( $O_i$ 's) accordingly.

| Bins in $X$      | $\frac{x_i - \mu}{\sigma}$ | Bins in $Z$ | Observed Frequency | Probability | Expected Frequency |
|------------------|----------------------------|-------------|--------------------|-------------|--------------------|
|                  |                            |             | $O_i$              | $p_i$       | $E_i (= np_i)$     |
| $x < 60$         | $z < -1.67$                |             | 3                  | 0.05        | 2                  |
| $60 \leq x < 70$ | $-1.67 \leq z < -0.92$     |             | 2                  | 0.13        | 5                  |
| $70 \leq x < 80$ | $-0.92 \leq z < -0.17$     |             | 9                  | 0.25        | 10                 |
| $80 \leq x < 90$ | $-0.17 \leq z < 0.59$      |             | 12                 | 0.29        | 12                 |
| $90 \leq x$      | $0.59 \leq z$              |             | 14                 | 0.28        | 11                 |

3. Estimate the probabilities ( $p_i$ 's) of the class intervals.

$$p_1 = P(X < 60) = P(Z < -1.67) = 0.05$$

$$p_2 = P(60 \leq X < 70) = P(-1.67 \leq Z < -0.92) = 0.13$$

$$p_3 = P(70 \leq X < 80) = P(-0.92 \leq Z < -0.17) = 0.25$$

$$p_4 = P(80 \leq X < 90) = P(-0.17 \leq Z < 0.59) = 0.29$$

$$p_5 = P(90 \leq X) = P(0.59 \leq Z) = 1 - P(Z < 0.59) = 0.28$$

**Example 9.7**  
(cont.)

4. Calculate the expected frequencies ( $E_i = np_i$ ) of the class intervals. If an expected frequency is too small (< 3), adjust the class intervals.

Since the expected frequency of the first class interval in the previous table is less than three, combine the first two class intervals as follows:

| Bins in $X$      | $x_i - \mu$            | Observed Frequency | Probability | Expected Frequency<br>$E_i (=np_i)$ |
|------------------|------------------------|--------------------|-------------|-------------------------------------|
| Bins in $X$      | $\sigma$               | $O_i$              | $p_i$       |                                     |
| $x < 70$         | $z < -0.92$            | 5                  | 0.18        | 7                                   |
| $70 \leq x < 80$ | $-0.92 \leq z < -0.17$ | 9                  | 0.25        | 10                                  |
| $80 \leq x < 90$ | $-0.17 \leq z < 0.59$  | 12                 | 0.29        | 12                                  |
| $90 \leq x$      | $0.59 \leq z$          | 14                 | 0.28        | 11                                  |

5. Calculate the test statistic:  $\chi^2_0 = \sum_{i=1}^4 \frac{(O_i - E_i)^2}{E_i} = 1.49$

| Bins in $X$      | Observed Frequency<br>$O_i$ | Expected Frequency<br>$E_i (=np_i)$ | $(O_i - E_i)^2 / E_i$ |
|------------------|-----------------------------|-------------------------------------|-----------------------|
| $x < 70$         | 5                           | 7                                   | -2                    |
| $70 \leq x < 80$ | 9                           | 10                                  | -1                    |
| $80 \leq x < 90$ | 12                          | 12                                  | 0                     |
| $90 \leq x$      | 14                          | 11                                  | 3                     |

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi^2_{\alpha, k-p-1} = \chi^2_{0.05, 4-0-1} = \chi^2_{0.05, 3} = 7.81$$

Step 4: Make a **conclusion**.

Since  $\chi^2_0 = 1.49 < 7.81$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 9.7**

A random number generator that uniformly produces numbers ( $X$ ) between zero and one is tested. The distribution of  $n = 100$  numbers from the generator is summarized as follows:

| Bins in $X$        | Frequency |
|--------------------|-----------|
| $x < 0.2$          | 18        |
| $0.2 \leq x < 0.4$ | 22        |
| $0.4 \leq x < 0.6$ | 23        |
| $0.6 \leq x < 0.8$ | 16        |
| $0.8 \leq x$       | 21        |

Does this generator work properly? Use  $\alpha = 0.05$ .

**9-8 Contingency Table Tests****Learning Goals**

- Describe a contingency table.
- Conduct a contingency table test for independence/homogeneity of categorical variables.

**$r \times c$   
Contingency  
Table**

An  $r \times c$  contingency table (see Table 9-7) refers to the table having  $r$  rows (for the categories of  $X$ ) and  $c$  columns (for the categories of  $Y$ ) where each cell  $ij$  (category  $i$  of  $X$  and category  $j$  of  $Y$ ) contains the corresponding observed frequency  $O_{ij}$ .

**Table 9-7 An  $r \times c$  Contingency Table**

|     |          | $Y$      |          |     |          |     |          |
|-----|----------|----------|----------|-----|----------|-----|----------|
|     |          | 1        | 2        | ... | $j$      | ... | $c$      |
| $X$ | 1        | $O_{11}$ | $O_{12}$ | ... | $O_{1j}$ | ... | $O_{1c}$ |
|     | 2        | $O_{21}$ | $O_{22}$ | ... | $O_{2j}$ | ... | $O_{2c}$ |
|     | $\vdots$ | $\vdots$ | $\vdots$ | ... | $\vdots$ | ... | $\vdots$ |
|     | $i$      | $O_{i1}$ | $O_{i2}$ | ... | $O_{ij}$ | ... | $O_{ic}$ |
|     | $\vdots$ | $\vdots$ | $\vdots$ | ... | $\vdots$ | ... | $\vdots$ |
|     | $r$      | $O_{r1}$ | $O_{r2}$ | ... | $O_{rj}$ | ... | $O_{rc}$ |

**Inference  
Context**

We wish to test the association between two categorical variables ( $X$  and  $Y$ ) by using an  $r \times c$  contingency table for independence or homogeneity as follows:

1. **Independence:** To examine if  $X$  and  $Y$  are independent, a representative sample is selected from a single population and then each element in the sample is classified into one of  $r$  categories in  $X$  and one of  $c$  categories in  $Y$ .  
(e.g.) Classifying a sample of residents in HAPPY County in terms of gender ( $X$ ) and occupation ( $Y$ ).
2. **Homogeneity:** To examine if  $r$  populations ( $X$ ) are homogeneous in terms of  $Y$ , representative samples are selected from the  $r$  populations and then the elements of each sample are classified into  $c$  categories in  $Y$ .  
(e.g.) Classifying five samples of residents from different counties ( $X$ ) in terms of occupation ( $Y$ ).

Recall that  $P(A|B) = P(A)$ ,  $P(B|A) = P(B)$ , and  $P(A \cap B) = P(A)P(B)$  for two independent events  $A$  and  $B$  (see Section 2-6). Likewise, the relationship of two categorical variables is considered independent/homogeneous if

- (1)  $P(X = x_i | Y) = P(X = x_i) = p_{i.}$ ,
- (2)  $P(Y = y_j | X) = P(Y = y_j) = p_{.j}$ , or
- (3)  $P(X = x_i, Y = y_j) = p_{ij} = P(X = x_i)P(Y = y_j) = p_{i.}p_{.j}$

where:  $P(X = x_i | Y)$  and  $P(Y = y_j | X)$  are conditional probabilities,  
 $P(X = x_i)$  and  $P(Y = y_j)$  are marginal probabilities, and  
 $P(X = x_i, Y = y_j)$  is the joint probability of  $X$  and  $Y$ .

**Test Statistic**

$$X^2 = \sum_{j=1}^c \sum_{i=1}^r \frac{(O_{ij} - E_{ij})^2}{E_{ij}} \sim \chi^2(v), v = (r-1)(c-1)$$

where:  $O_{ij}$  = observed frequency of cell  $ij$

$$E_{ij} = \text{expected frequency of cell } ij = np_{ij} = np_{i.}p_{.j} = n \frac{n_i}{n} \frac{n_j}{n} = \frac{n_i n_j}{n}$$

**Test Statistic  
(cont.)****(Derivation)** Determination of degrees of freedom

$$v = k - p - 1 = rc - [(r - 1) + (c - 1)] - 1 = rc - r - c + 1 = (r - 1)(c - 1)$$

since:  $k = \# \text{ cells} = rc$ 

$p = \# \text{ marginal probabilities that should be estimated by sample statistics}$   
 $\text{to determine } E_{ij} \text{'s} = (r - 1) + (c - 1)$

As the observed frequencies are close to the corresponding expected frequencies, the value of  $X^2$  becomes small. Thus, the statistic  $X^2$  is used to test the null hypothesis  $H_0: X$  and  $Y$  are independent for independence or  $H_0: X$ 's are homogeneous in terms of  $Y$  for homogeneity. Table 9-8 can be used to calculate the test statistic  $X^2$ .

**Table 9-8** Independence/Homogeneity Test Table

|  |  | $Y$      |              |              |     |               |                   |     |              |          |              |
|--|--|----------|--------------|--------------|-----|---------------|-------------------|-----|--------------|----------|--------------|
|  |  | 1        | 2            | ...          | $j$ | ...           | $c$               |     |              |          |              |
|  |  | 1        | $O_{11}$     | $O_{12}$     | ... | $O_{1j}$      | $E_{1j}$          | ... | $O_{1c}$     | $E_{1c}$ | $n_{1\cdot}$ |
|  |  | 2        | $O_{21}$     | $O_{22}$     | ... | $O_{2j}$      | $E_{2j}$          | ... | $O_{2c}$     | $E_{2c}$ | $n_{2\cdot}$ |
|  |  | $\vdots$ | $\vdots$     | $\vdots$     | ... | $\vdots$      | $\vdots$          | ... | $\vdots$     | $\vdots$ | $\vdots$     |
|  |  | $i$      | $O_{i1}$     | $O_{i2}$     | ... | $O_{ij}$      | $E_{ij}$          | ... | $O_{ic}$     | $E_{ic}$ | $n_{i\cdot}$ |
|  |  | $\vdots$ | $\vdots$     | $\vdots$     | ... | $\vdots$      | $\vdots$          | ... | $\vdots$     | $\vdots$ | $\vdots$     |
|  |  | $r$      | $O_{r1}$     | $O_{r2}$     | ... | $O_{rj}$      | $E_{rj}$          | ... | $O_{rc}$     | $E_{rc}$ | $n_{r\cdot}$ |
|  |  | Totals   | $n_{1\cdot}$ | $n_{2\cdot}$ | ... | $n_{\cdot j}$ | $n_{\cdot \cdot}$ | ... | $n_{c\cdot}$ | $n$      |              |

**(Caution)** Minimum expected frequency

Like the minimum expected frequency for the goodness-of-fit test (see Section 9-2), if an expected frequency is too small (say,  $< 3$ ),  $X^2$  can be improperly large for a small departure of the observed frequency from the expected one. Thus, any category whose expected frequency is small ( $< 3$ ) should be combined with an adjacent category.

**Test  
Procedure  
( $\chi^2$ -test)**Step 1: State  $H_0$  and  $H_1$ .**(1) Case 1: Testing for Independence.** $H_0: X$  and  $Y$  are independent. $H_1: X$  and  $Y$  are not independent.**(2) Case 2: Testing for Homogeneity.** $H_0: X_i$ 's ( $r$  populations) are homogenous in terms of  $Y$ . $H_1: X_i$ 's ( $r$  populations) are not homogenous in terms of  $Y$ .

Step 2: Determine a test statistic and its value.

$$X_0^2 = \sum_{j=1}^c \sum_{i=1}^r \frac{(O_{ij} - E_{ij})^2}{E_{ij}} \sim \chi^2((r-1)(c-1)), \text{ where } E_{ij} = \frac{n_i n_j}{n}$$

$\chi^2$ -test  
(cont.)

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi_{\alpha,(r-1)(c-1)}^2$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$\chi_0^2 > \chi_{\alpha,(r-1)(c-1)}^2$$

**(Caution)** Upper-sided critical region

Since the test statistic  $X_0^2$  becomes small as the null hypothesis of independence/homogeneity is true, no lower limit is set as a critical value in the independence/homogeneity test.



### Example 9.8

**(Contingency Table Test; Independence)**

Grades in ergonomics ( $X$ ) and grades in statistics ( $Y$ ) of  $n = 100$  students are summarized as follows:

|                          |          | Statistics Grade ( $Y$ ) |          |        |
|--------------------------|----------|--------------------------|----------|--------|
|                          |          | <i>A</i>                 | <i>B</i> | Others |
| Ergonomics Grade ( $X$ ) | <i>A</i> | 12                       | 5        | 4      |
|                          | <i>B</i> | 10                       | 19       | 17     |
|                          | Others   | 4                        | 8        | 21     |

Test if grades in ergonomics ( $X$ ) and grades in statistics ( $Y$ ) are independent at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : Grades in ergonomics ( $X$ ) and grades in statistics ( $Y$ ) are independent.

$H_1$ : Grades in ergonomics ( $X$ ) and grades in statistics ( $Y$ ) are not independent.

Step 2: Determine a **test statistic and its value**.

|                          |          | Statistics Grade ( $Y$ ) |          |        | Totals |
|--------------------------|----------|--------------------------|----------|--------|--------|
|                          |          | <i>A</i>                 | <i>B</i> | Others |        |
| Ergonomics Grade ( $X$ ) | <i>A</i> | 12                       | 5        | 4      | 21     |
|                          | <i>B</i> | 10                       | 19       | 17     | 46     |
|                          | Others   | 4                        | 8        | 21     | 33     |
| Totals                   |          | 26                       | 32       | 42     | 100    |

$$\chi_0^2 = \sum_{j=1}^3 \sum_{i=1}^3 \frac{(O_{ij} - E_{ij})^2}{E_{ij}} = 19.5$$

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi_{\alpha,(r-1)(c-1)}^2 = \chi_{0.05,(3-1)(3-1)}^2 = \chi_{0.05,4}^2 = 9.49$$

Step 4: Make a **conclusion**.

Since  $\chi_0^2 = 19.5 > \chi_{0.05,4}^2 = 9.49$ , reject  $H_0$  at  $\alpha = 0.05$ . It is concluded that grades in ergonomics ( $X$ ) and grades in statistics ( $Y$ ) are not independent at  $\alpha = 0.05$ .


**Exercise 9.8  
(MR 9-69)**

The failures of an electronic component are under study. There are four types of failures ( $Y$ ) and two mounting positions ( $X$ ) at the device. A summary of  $n = 134$  failures are as follows:

|                           |       | Failure Type ( $Y$ ) |          |          |          |
|---------------------------|-------|----------------------|----------|----------|----------|
|                           |       | <i>A</i>             | <i>B</i> | <i>C</i> | <i>D</i> |
| Mounting Position ( $X$ ) | Front | 22                   | 46       | 18       | 9        |
|                           | Back  | 4                    | 17       | 6        | 12       |

Test if the type of failure ( $Y$ ) is independent of the mounting position ( $X$ ) at  $\alpha = 0.05$ .


**Example 9.9**
**(Contingency Table Test; Homogeneity)**

A random sample of  $n = 300$  adults with different hand sizes ( $X$ ) evaluates two mouse designs ( $Y$ ). The evaluation results are summarized as follows:

|                          |        | Mouse Designs ( $Y$ ) |     |
|--------------------------|--------|-----------------------|-----|
|                          |        | Conventional          | New |
| Hand Size Groups ( $X$ ) | Small  | 35                    | 65  |
|                          | Medium | 20                    | 80  |
|                          | Large  | 30                    | 70  |

Test if users in different hand-size groups ( $X$ ) have homogeneous opinions on the mouse designs at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : Users in different hand-size groups are homogeneous in terms of opinions on the mouse designs.

$H_1$ : Users in different hand-size groups are not homogeneous in terms of opinions on the mouse designs.

Step 2: Determine a test statistic and its value.

|                          |        | Mouse Designs ( $Y$ ) |     | Totals |
|--------------------------|--------|-----------------------|-----|--------|
|                          |        | Conventional          | New |        |
| Hand Size Groups ( $X$ ) | Small  | 35                    | 65  | 100    |
|                          | Medium | 20                    | 80  | 100    |
|                          | Large  | 30                    | 70  | 100    |
| Totals                   |        | 85                    | 215 | 300    |

$$\chi^2_0 = \sum_{j=1}^2 \sum_{i=1}^3 \frac{(O_{ij} - E_{ij})^2}{E_{ij}} = 5.7$$

Step 3: Determine a critical value for  $\alpha$ .

$$\chi^2_{\alpha, (r-1)(c-1)} = \chi^2_{0.05, (3-1)(2-1)} = \chi^2_{0.05, 2} = 5.99$$

Step 4: Make a conclusion.

Since  $\chi^2_0 = 5.7 < \chi^2_{0.05, 2} = 5.99$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . It is concluded that users in different hand-size groups do not have significantly different opinions on the mouse designs at  $\alpha = 0.05$ .

**Exercise 9.9  
(MR 9-70)**

A random sample of  $n = 630$  students in different class standings ( $X$ ) is asked their opinions ( $Y$ ) on a proposed change in core curriculum. The survey results are as follows:

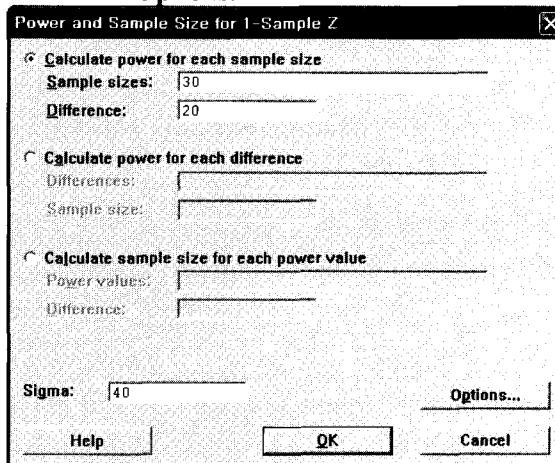
| Class Standing ( $X$ ) | Opinion ( $Y$ ) |          |
|------------------------|-----------------|----------|
|                        | Favoring        | Opposing |
| Freshmen               | 120             | 80       |
| Sophomore              | 70              | 130      |
| Junior                 | 60              | 70       |
| Senior                 | 40              | 60       |

Test if students in different class standings ( $X$ ) have homogeneous opinions on the curriculum change at  $\alpha = 0.05$ .

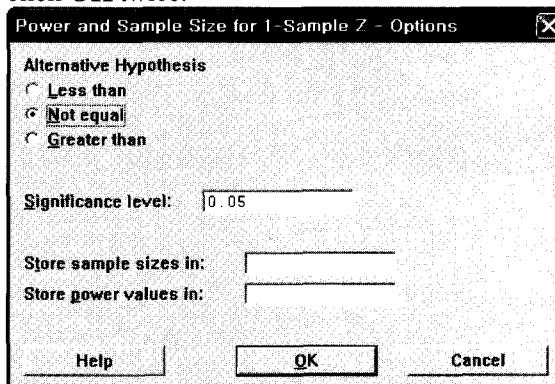
## MINITAB Applications

### Example 9.1 (Power of Test)

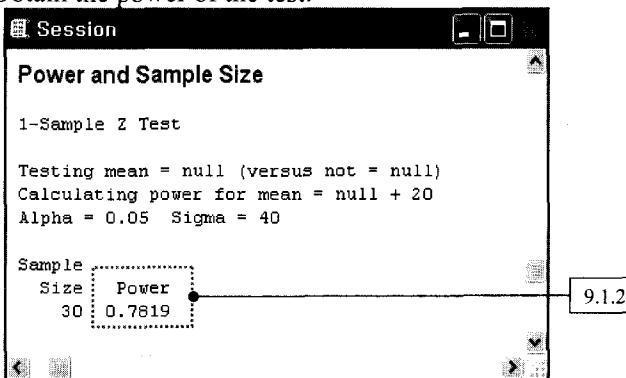
- (1) Choose Stat > Power and Sample Size > 1-Sample Z. Click Calculate power for each sample size. Enter the sample size selected in Sample sizes, the difference between the true mean and hypothesized mean to be detected in Difference, and the population standard deviation in Sigma. Then click Options.



- (2) Under Alternative Hypothesis select the type of alternative hypothesis, and in Significance level enter the probability of type I error ( $\alpha$ ). Then click OK twice.



- (3) Obtain the power of the test.

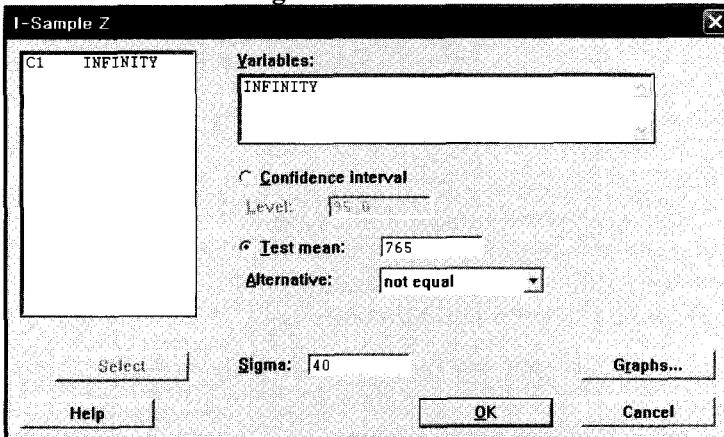


**Example 9.2****(Inference on  $\mu$ ,  $\sigma^2$  Known)**

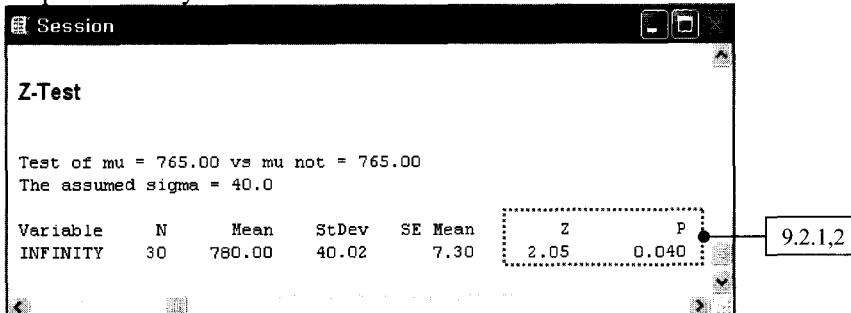
- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the life length data of INFINITY light bulbs on the worksheet.

|    | C1       | C2 |
|----|----------|----|
| ↓  | INFINITY |    |
| 1  | 727      |    |
| 2  | 755      |    |
| 3  | 714      |    |
| 4  | 840      |    |
| 5  | 772      |    |
| 27 | 829      |    |
| 28 | 821      |    |
| 29 | 816      |    |
| 30 | 743      |    |

- (3) Choose Stat > Basic Statistics > 1-Sample Z. Click Test mean, enter the hypothesized mean life length, and select not equal (type of the alternative hypothesis) in Alternative. Enter the assumed population standard deviation in Sigma. Then click OK.

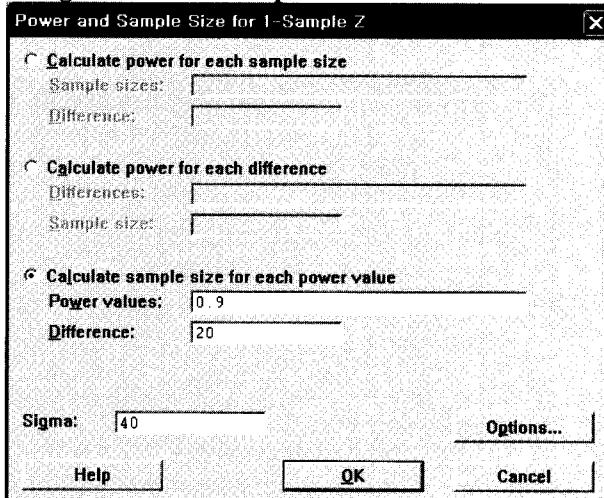


- (4) Interpret the analysis results.

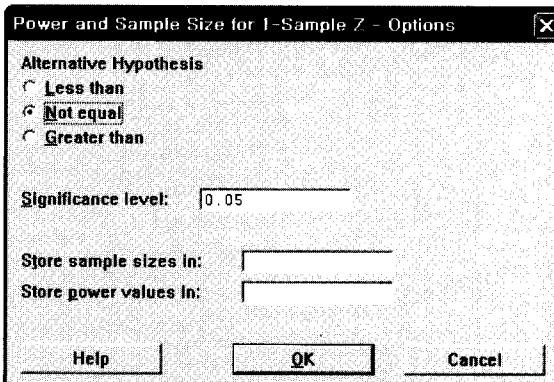


**Example 9.2  
(cont.)**

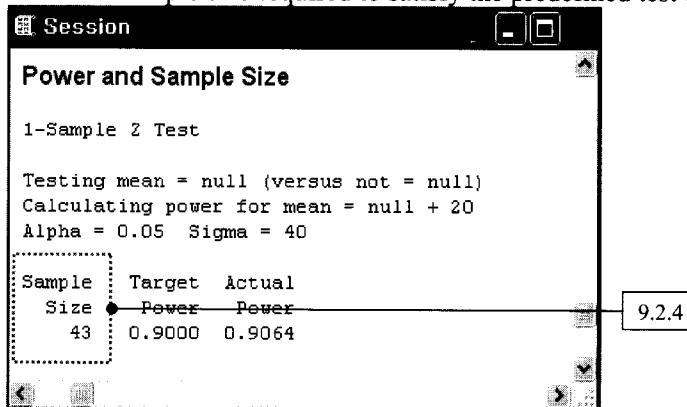
- (5) Choose **Stat > Power and Sample Size > 1-Sample Z**. Click **Calculate sample size for each power value**. Enter the power of the test predefined in **Power values**, the difference between the true mean and hypothesized mean to be detected in **Difference**, and the population standard deviation in **Sigma**. Then click **Options**.



- (6) Under **Alternative Hypothesis** select the type of alternative hypothesis, and in **Significance level** enter the probability of type I error ( $\alpha$ ). Then click **OK** twice.

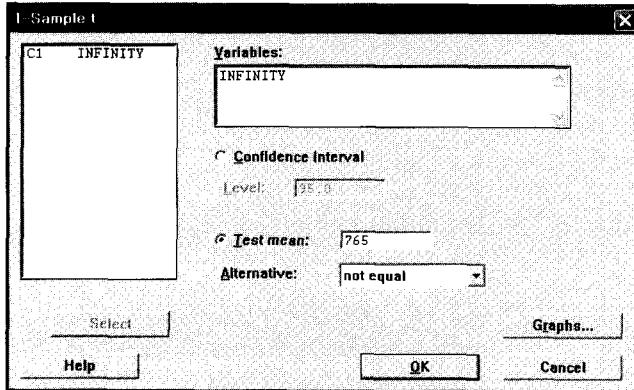


- (7) Obtain the sample size required to satisfy the predefined test condition.

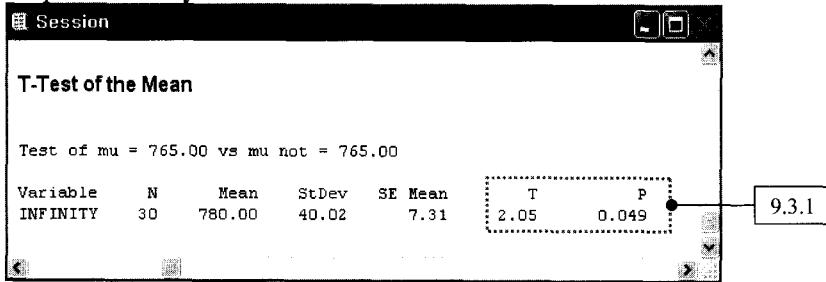


**Example 9.3****(Inference on  $\mu$ ,  $\sigma^2$  Unknown)**

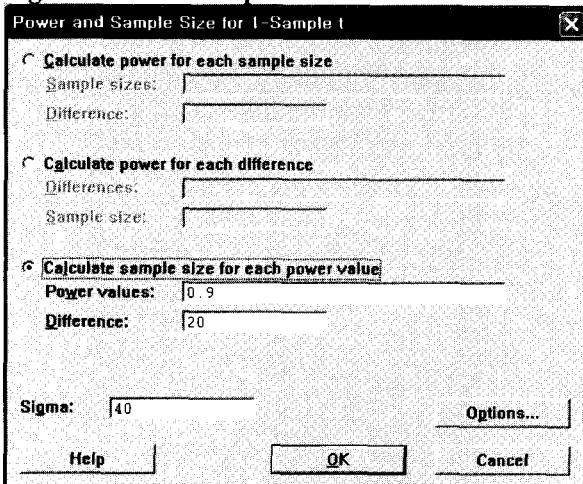
- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the life length data of INFINITY light bulbs on the worksheet.
- (3) Choose Stat > Basic Statistics > 1-Sample t. Click Test mean, enter the hypothesized mean life length, and select not equal in Alternative. Then click OK.



- (4) Interpret the analysis results.

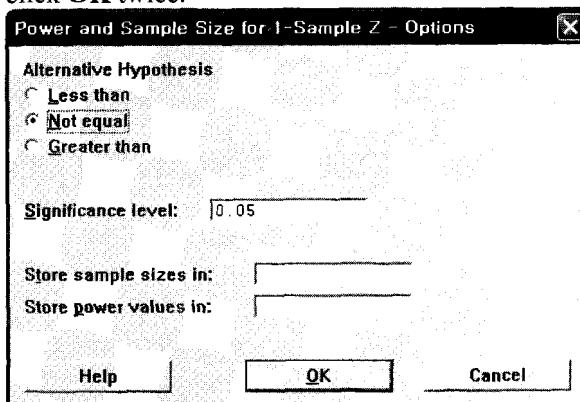


- (5) Choose Stat > Power and Sample Size > 1-Sample t. Click Calculate sample size for each power value. Enter the power of the test predefined in Power values, the difference between the true mean and hypothesized mean to be detected in Difference, and the sample standard deviation in Sigma. Then click Options.

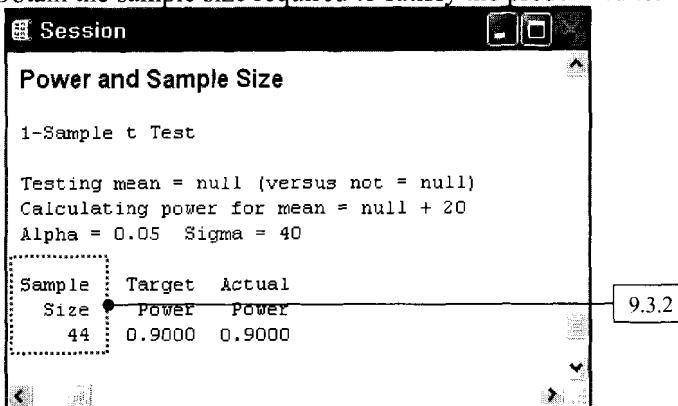


**Example 9.3**  
(cont.)

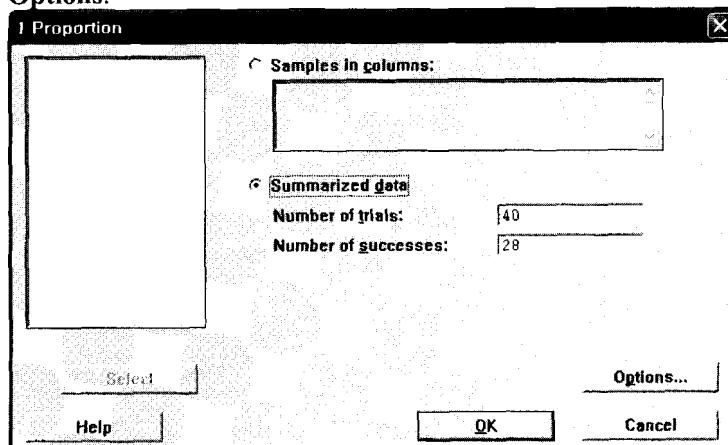
- (6) Under **Alternative Hypothesis** select the type of alternative hypothesis, and in **Significance level** enter the probability of type I error ( $\alpha$ ). Then click **OK** twice.



- (7) Obtain the sample size required to satisfy the predefined test condition.

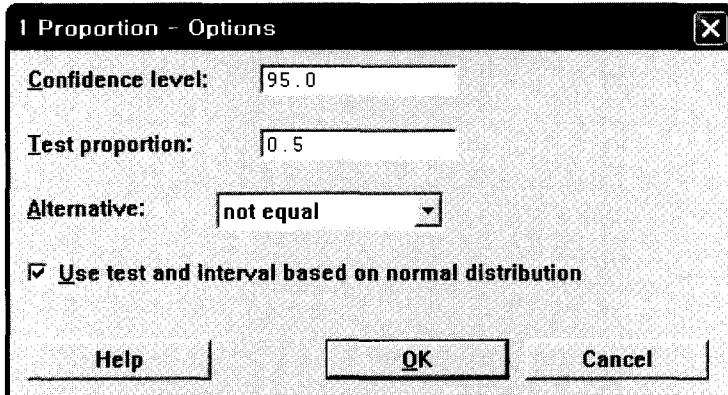
**Example 9.5**(Inference on  $p$ )

- (1) Choose **Stat > Basic Statistics > 1 Proportion**. Click **Summarized data** and enter the number of bridges surveyed in **Number of trials** and the number of bridges corroded in **Number of successes**. Then click **Options**.

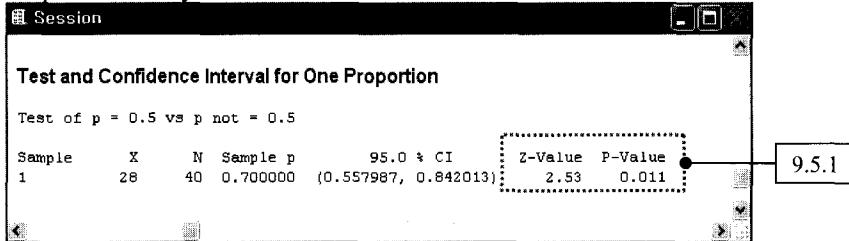


**Example 9.5**  
(cont.)

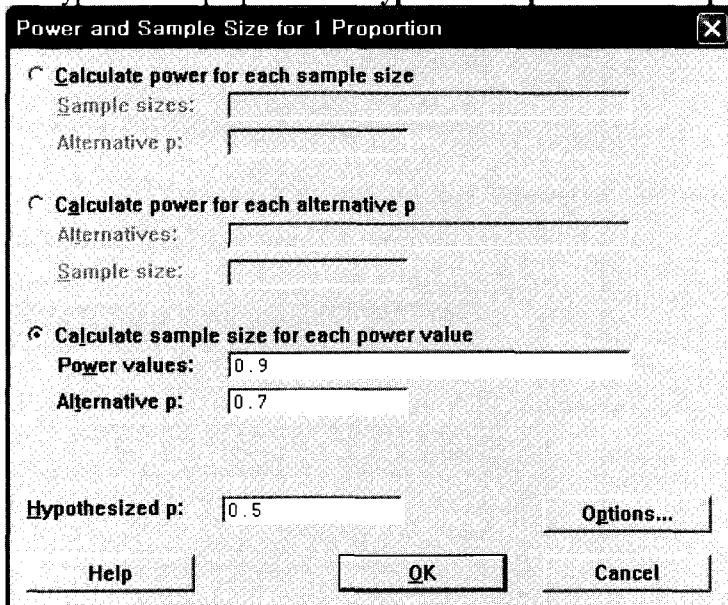
- (2) Enter the level of confidence in **Confidence level**, the hypothesized proportion in **Test proportion**, and **not equal** in **Alternative**. Check **Use test and interval based on normal distribution**. Then click **OK** twice.



- (3) Interpret the analysis results.

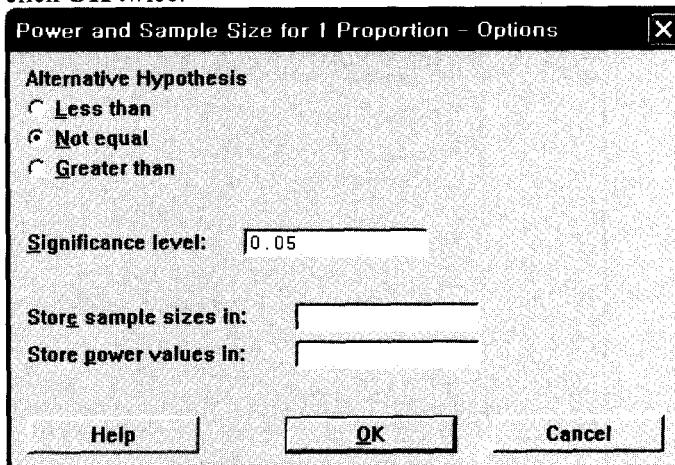


- (4) Choose **Stat > Power and Sample Size > 1 Proportion**. Click **Calculate sample size for each power value**. Enter the power of the test predefined in **Power values**, the true proportion to be detected in **Alternative p**, and the hypothesized proportion in **Hypothesized p**. Then click **Options**.

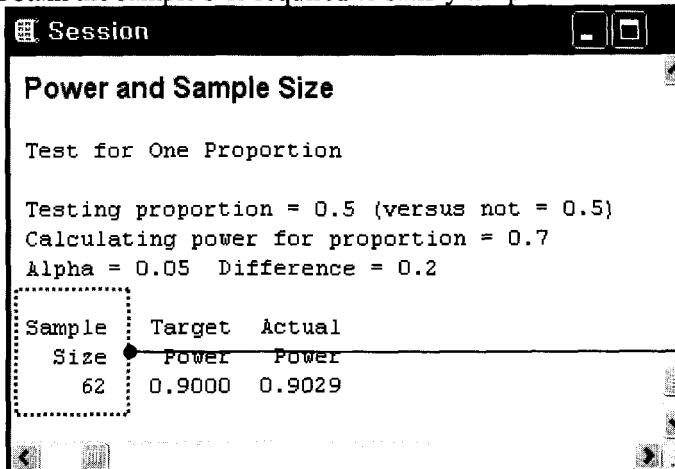


**Example 9.5  
(cont.)**

- (5) Under **Alternative Hypothesis** select the type of alternative hypothesis, and in **Significance level** enter the probability of type I error ( $\alpha$ ). Then click **OK** twice.



- (6) Obtain the sample size required to satisfy the predefined test condition.

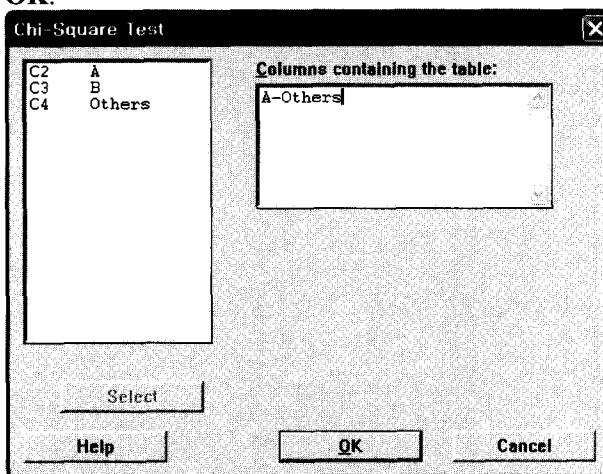
**Example 9.8****(Goodness-of-Fit Test; Independence)**

- (1) Choose **File > New**, click **Minitab Project**, and click **OK**.
- (2) Enter the frequencies of ergonomics and statistics grades on the worksheet.

|   | C1-T   | C2 | C3 | C4     |
|---|--------|----|----|--------|
| ↓ |        | A  | B  | Others |
| 1 | A      | 12 | 5  | 4      |
| 2 | B      | 10 | 19 | 17     |
| 3 | Others | 4  | 8  | 21     |

**Example 9.8  
(cont.)**

- (3) Choose Stat > Tables > Chi-Square Test. In Columns containing the table, select A, B, and Others which contain the frequencies. Then click OK.



- (4) Interpret the analysis results.

| Chi-Square Test   |       |       |        |       |
|---|-------|-------|--------|-------|
| Expected counts are printed below observed counts   |       |       |        |       |
|   | A     | B     | Others | Total |
| 1   | 12    | 5     | 4      | 21    |
|   | 5.46  | 6.72  | 8.82   |       |
| 2   | 10    | 19    | 17     | 46    |
|   | 11.96 | 14.72 | 19.32  |       |
| 3   | 4     | 8     | 21     | 33    |
|   | 8.58  | 10.56 | 13.86  |       |
| Total   | 26    | 32    | 42     | 100   |
| Chi-Sq = 7.834 + 0.440 + 2.634 +           0.321 + 1.244 + 0.279 +           2.445 + 0.621 + 3.678 = 19.496 |       |       |        |       |
| DF = 4, P-Value = 0.001   |       |       |        |       |

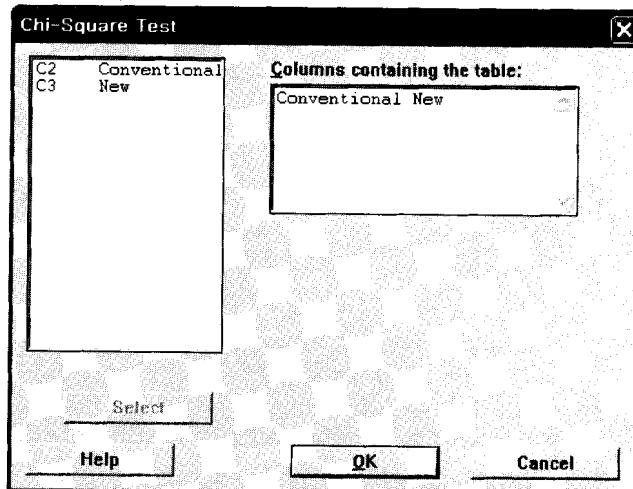
**Example 9.9**
**(Goodness-of-Fit Test; Homogeneity)**

- (1) Choose File > New, click Minitab Project, and click OK.  
 (2) Enter the frequencies of the evaluators' opinions on the mouse designs.

|   | C1-T  | C2           | C3  |
|---|-------|--------------|-----|
|   | Small | Conventional | New |
| 1 | 35    | 65           |     |
| 2 | 20    | 80           |     |
| 3 | 30    | 70           |     |

**Example 9.9  
(cont.)**

- (3) Choose Stat > Tables > Chi-Square Test. In Columns containing the table, select *Conventional* and *New* which contain the frequencies. Then click **OK**.



- (4) Interpret the analysis results.

| Chi-Square Test  |          |       |       |
|--|----------|-------|-------|
| Expected counts are printed below observed counts                                  |          |       |       |
|  | Conventi | New   | Total |
| 1  | 35       | 65    | 100   |
|  | 28.33    | 71.67 |       |
| 2  | 20       | 80    | 100   |
|  | 28.33    | 71.67 |       |
| 3  | 30       | 70    | 100   |
|  | 28.33    | 71.67 |       |
|  | Total    | 85    | 215   |
|  |          |       | 300   |
| Chi-Sq = 1.569 + 0.620 +           2.451 + 0.969 +           0.098 + 0.039 = 5.746 |          |       |       |
| DF = 2, P-Value = 0.057  |          |       |       |

## Answers to Exercises

### Exercise 9.1

#### 1. (Acceptance/Critical Regions)

The test statistic of  $\mu$  is the sample mean with the following sampling distribution:

$$\bar{X} \sim N\left(\mu, \frac{\sigma^2}{n}\right)$$

The acceptance region  $l \leq \bar{X} \leq u$  for  $H_0: \mu_X = 100$  vs.  $H_1: \mu_X \neq 100$  satisfies the following:

$$\begin{aligned} 1 - \alpha &= 1 - 0.01 = 0.99 = P(\text{fail to reject } H_0 \mid \mu = 100) \\ &= P(l \leq \bar{X} \leq u \mid \mu = 100) \\ &= P\left(\frac{l - \mu}{\sigma/\sqrt{n}} \leq \frac{\bar{X} - \mu}{\sigma/\sqrt{n}} \leq \frac{u - \mu}{\sigma/\sqrt{n}} \mid \mu = 100\right) \\ &= P\left(\frac{l - 100}{\sigma/\sqrt{n}} \leq Z \leq \frac{u - 100}{\sigma/\sqrt{n}}\right) \\ &= P(-z_{\alpha/2} \leq Z \leq z_{\alpha/2}) = P(-z_{0.005} \leq Z \leq z_{0.005}) \\ &= P(-2.58 \leq Z \leq 2.58) \end{aligned}$$

Accordingly, the critical values are

$$\begin{aligned} \frac{l - 100}{\sigma/\sqrt{n}} &= -2.58 \Rightarrow l = 100 - 2.58 \times \frac{\sigma}{\sqrt{n}} = 98.3 \\ \frac{u - 100}{\sigma/\sqrt{n}} &= 2.58 \Rightarrow u = 100 + 2.58 \times \frac{\sigma}{\sqrt{n}} = 101.7 \end{aligned}$$

Thus,

acceptance region:  $98.3 \leq \bar{x} \leq 101.7$

rejection region:  $\bar{x} < 98.3$  and  $\bar{x} > 101.7$

#### 2. ( $\beta$ and Power of Test)

$$\begin{aligned} \beta &= P(\text{fail to reject } H_0 \mid H_0 \text{ is false}) \\ &= P(98.3 \leq \bar{X} \leq 101.7 \mid \mu = 103) \\ &= P\left(\frac{98.3 - \mu}{\sigma/\sqrt{n}} \leq \frac{\bar{X} - \mu}{\sigma/\sqrt{n}} \leq \frac{101.7 - \mu}{\sigma/\sqrt{n}} \mid \mu = 103\right) \\ &= P\left(\frac{98.3 - 103}{\sigma/\sqrt{n}} \leq Z \leq \frac{101.7 - 103}{\sigma/\sqrt{n}}\right) \\ &= P(-7.08 \leq Z \leq -1.92) = P(Z \leq -1.92) - P(Z \leq -7.08) \\ &= 0.027 - 0 = 0.027 \end{aligned}$$

$$\text{power} = 1 - \beta = 0.973$$

**Exercise 9.2****1. (Hypothesis Test on  $\mu, \sigma^2$  Known; Upper-Sided Test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 1.50$$

$$H_1: \mu > 1.50$$

Step 2: Determine a **test statistic and its value**.

$$z_0 = \frac{\bar{x} - \mu_0}{\sigma / \sqrt{n}} = \frac{1.5045 - 1.50}{0.01 / \sqrt{10}} = 1.42$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_\alpha = z_{0.01} = 2.33$$

Step 4: Make a **conclusion**.

Since  $z_0 = 1.42 \not> z_{0.01} = 2.33$ , fail to reject  $H_0$  at  $\alpha = 0.01$ .

**2. (P-value Approach)**

$$P = 1 - \Phi(z_0) = 1 - \Phi(1.42) = 1 - 0.922 = 0.078$$

Since  $P = 0.078 \not\leq \alpha = 0.01$ , fail to reject  $H_0$  at  $\alpha = 0.01$ .

**3. (Sample Size Determination)****(1) Sample Size Formula**

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.9 \Rightarrow \beta = 0.1$$

$$\delta = \mu - \mu_0 = 1.50 - 1.505 = 0.005$$

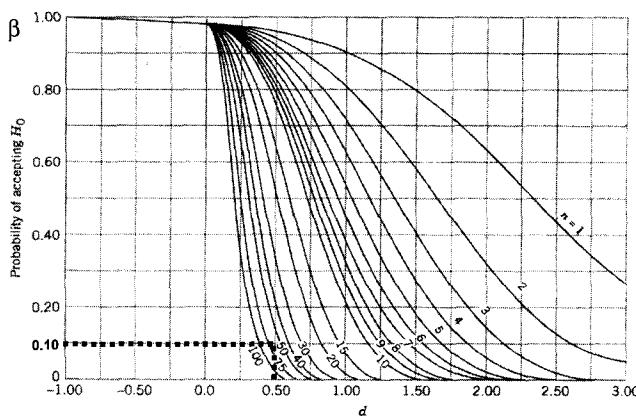
$$n = \frac{(z_\alpha + z_\beta)^2 \sigma^2}{\delta^2} = \frac{(z_{0.01} + z_{0.1})^2 0.01^2}{0.005^2} = \frac{(2.33 + 1.28)^2 \times 0.01^2}{0.005^2} \cong 53$$

**(2) OC Curve**

To design a one-sided  $z$ -test at  $\alpha = 0.01$  for a single sample, OC Chart *VId* is applicable with the parameter

$$d = \frac{|\mu - \mu_0|}{\sigma} = \frac{|\delta|}{\sigma} = \frac{|0.005|}{0.01} = 0.5$$

By using  $d = 0.5$  and  $\beta = 0.1$ , the required sample size is determined as  $n = 55$  as displayed below. Note that this sample size is similar with the sample size  $n = 53$  determined by using a sample size formula.



(d) O.C. curves for different values of  $n$  for the one-sided normal test for a level of significance  $\alpha = 0.01$ .

**Exercise 9.3****1. (Hypothesis Test on  $\mu$ ,  $\sigma^2$  Unknown; Upper-Sided Test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 1.0$$

$$H_1: \mu > 1.0$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{\bar{x} - \mu_0}{s / \sqrt{n}} = \frac{1.25 - 1.0}{0.25 / \sqrt{20}} = 4.47$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha, n-1} = t_{0.05, 20-1} = t_{0.05, 19} = 1.73$$

Step 4: Make a conclusion.

Since  $t_0 = 4.47 > t_{0.05, 19} = 1.73$ , reject  $H_0$  at  $\alpha = 0.05$ . We conclude that the PVC pipe product meets the ASTM standard at  $\alpha = 0.05$ .

**2. (Sample Size Determination)**

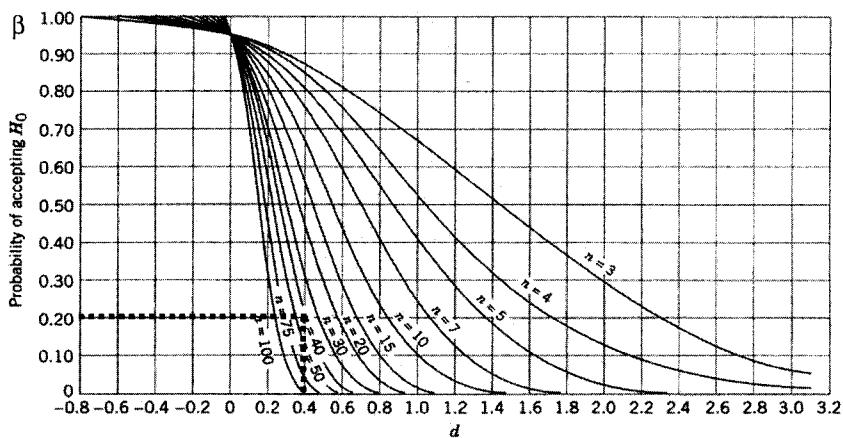
$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.8 \Rightarrow \beta = 0.2$$

$$\delta = \mu - \mu_0 = 1.10 - 1.0 = 0.10$$

To design a one-sided  $t$ -test at  $\alpha = 0.05$  for a single sample, OC Chart VIg is applicable with the parameter

$$d = \frac{|\mu - \mu_0|}{\hat{\sigma}} = \frac{|\delta|}{s} = \frac{|0.10|}{0.25} = 0.4$$

By using  $d = 0.4$  and  $\beta = 0.2$ , the required sample size is determined as  $n = 40$  as displayed below.



(g) O.C. curves for different values of  $n$  for the one-sided  $t$ -test for a level of significance  $\alpha = 0.05$ .

**Exercise 9.4****1. (Hypothesis Test on  $\sigma^2$ ; Upper-Sided Test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \sigma^2 = 0.01^2$$

$$H_1: \sigma^2 > 0.01^2$$

Step 2: Determine a **test statistic and its value.**

$$\chi^2_0 = \frac{(n-1)s^2}{\sigma_0^2} = \frac{(15-1) \times 0.008^2}{0.01^2} = 8.96$$

Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$\chi^2_{\alpha, n-1} = \chi^2_{0.01, 15-1} = \chi^2_{0.01, 14} = 29.14$$

Step 4: Make a **conclusion.**

Since  $\chi^2_0 = 8.96 \not> \chi^2_{0.01, 14} = 29.14$ , fail to reject  $H_0$  at  $\alpha = 0.01$ .

There is no significant evidence which indicates that the standard deviation of the hole diameter is greater than 0.01 mm at  $\alpha = 0.01$ .

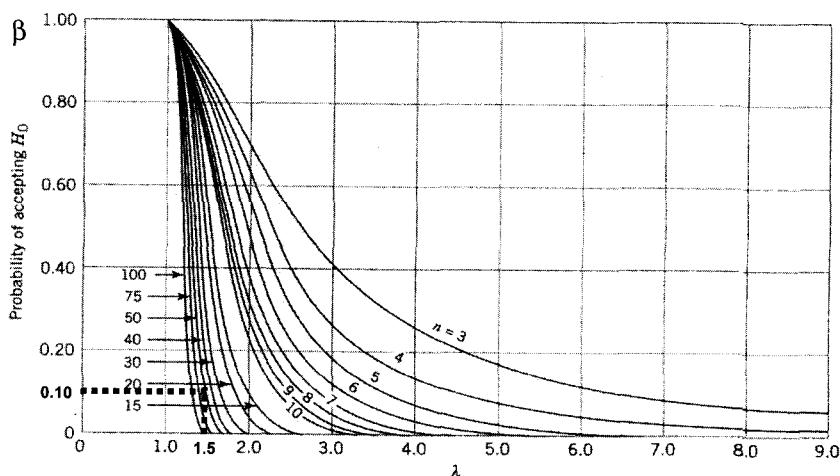
**2. (Sample Size Determination)**

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.9 \Rightarrow \beta = 0.1$$

To design an upper-sided  $\chi^2$ -test at  $\alpha = 0.01$ , OC Chart VII is applicable with the parameter

$$\lambda = \frac{\sigma}{\sigma_0} = 1.5$$

By using  $\lambda = 1.5$  and  $\beta = 0.1$ , the required sample size is determined as  $n = 50$  as displayed below.



(i) O.C. curves for different values of  $n$  for the one-sided (upper tail) chi-square test for a level of significance  $\alpha = 0.01$ .

**Exercise 9.5****1. (Hypothesis Test on  $p$ ; Lower-Sided Test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: p = 0.05$$

$$H_1: p < 0.05$$

Step 2: Determine a **test statistic and its value**.

$$z_0 = \frac{\hat{p} - p_0}{\sqrt{\frac{p_0(1-p_0)}{n}}} = \frac{0.043 - 0.05}{\sqrt{\frac{0.05 \times (1-0.05)}{300}}} = -0.53$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_\alpha = z_{0.05} = 1.64$$

Step 4: Make a **conclusion**.

Since  $z_0 = -0.53 \not< -z_{0.05} = -1.64$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**2. (Sample Size Determination)**

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.8 \Rightarrow \beta = 0.2$$

$$\begin{aligned} n &= \left( \frac{z_\alpha \sqrt{p_0(1-p_0)} + z_\beta \sqrt{p(1-p)}}{p - p_0} \right)^2 \\ &= \left( \frac{z_{0.05} \sqrt{0.05(1-0.05)} + z_{0.2} \sqrt{0.02(1-0.02)}}{0.02 - 0.05} \right)^2 \\ &= \left( \frac{1.64 \times 0.22 + 0.84 \times 0.14}{-0.03} \right)^2 \approx 253 \end{aligned}$$

**Exercise 9.6****(Goodness-of-Fit Test; Discrete Distribution)**

Step 1: State  $H_0$  and  $H_1$ .

$H_0: X \sim \text{Poisson distribution with } \lambda = 1.2$

$H_1: X \neq \text{Poisson distribution}$

Step 2: Determine a **test statistic and its value**.

- Estimate the parameter of the hypothesized distribution.

Since the value of  $\lambda$  is given, skip this step. The number of parameters estimated is  $p = 0$ .

- Define class intervals and summarize observed frequencies ( $O_i$ 's) accordingly.

**Exercise 9.6**  
*(cont.)*

| <i>X</i>  | Observed<br>Frequency | Probability          | Expected<br>Frequency<br><i>E<sub>i</sub></i> (= <i>np<sub>i</sub></i> ) | <i>O<sub>i</sub></i> - <i>E<sub>i</sub></i> | $\frac{(O_i - E_i)^2}{E_i}$ |
|-----------|-----------------------|----------------------|--|---|-----------------------------|
|           | <i>O<sub>i</sub></i>  | <i>p<sub>i</sub></i> |  |   |                             |
| 0         | 24                    | 0.30                 | 30   | -6  | 1.2                         |
| 1         | 30                    | 0.36                 | 36   | -6  | 1.0                         |
| 2         | 31                    | 0.22                 | 22   | 9   | 3.7                         |
| 3         | 11                    | 0.09                 | 9  | 2   | 0.4                         |
| 4 or more | 4                     | 0.03                 | 3  | 1   | 0.3                         |

3. Estimate the probabilities ( $p_i$ 's) of the class intervals.

$$p_1 = P(X = 0) = \frac{e^{-1.2}(1.2)^0}{0!} = 0.30$$

$$p_2 = P(X = 1) = \frac{e^{-1.2}(1.2)^1}{1!} = 0.36$$

$$p_3 = P(X = 2) = \frac{e^{-1.2}(1.2)^2}{2!} = 0.22$$

$$p_4 = P(X = 3) = \frac{e^{-1.2}(1.2)^3}{3!} = 0.09$$

$$p_5 = P(X \geq 4) = 1 - (p_1 + p_2 + p_3 + p_4) = 0.03$$

4. Calculate the expected frequencies ( $E_i = np_i$ ) of the class intervals. If an expected frequency is too small (< 3), adjust the class intervals.

All the expected frequencies are three or above.

5. Calculate the test statistic:  $\chi^2_0 = \sum_{i=1}^5 \frac{(O_i - E_i)^2}{E_i} = 6.6$

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi^2_{\alpha, k-p-1} = \chi^2_{0.05, 5-0-1} = \chi^2_{0.05, 4} = 9.49$$

Step 4: Make a **conclusion**.

Since  $\chi^2_0 = 6.6 > \chi^2_{0.05, 4} = 9.49$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 9.7**
**(Goodness-of-Fit Test; Continuous Distribution)**

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ :  $X \sim$  Uniform distribution  $f(x) = 1, 0 \leq x \leq 1$

$H_1$ :  $X \neq$  Uniform distribution

Step 2: Determine a **test statistic and its value**.

1. Estimate the parameter of the hypothesized distribution.

Since the uniform distribution does not have any parameter, skip this step. The number of parameters estimated is  $p = 0$ .

2. Define class intervals and summarize observed frequencies ( $O_i$ 's) accordingly.

**Exercise 9.7**  
 (cont.)

| Bins in $X$        | Observed Frequency<br>$O_i$ | Probability<br>$p_i$ | Expected Frequency<br>$E_i (= np_i)$ | $O_i - E_i$ | $\frac{(O_i - E_i)^2}{E_i}$ |
|--------------------|-----------------------------|----------------------|--------------------------------------|-------------|-----------------------------|
| $X < 0.2$          | 18                          | 0.2                  | 20                                   | -2          | 0.20                        |
| $0.2 \leq x < 0.4$ | 22                          | 0.2                  | 20                                   | 2           | 0.20                        |
| $0.4 \leq x < 0.6$ | 23                          | 0.2                  | 20                                   | 3           | 0.45                        |
| $0.6 \leq x < 0.8$ | 16                          | 0.2                  | 20                                   | -4          | 0.80                        |
| $0.8 \leq x$       | 21                          | 0.2                  | 20                                   | 1           | 0.05                        |

3. Estimate the probabilities ( $p_i$ 's) of the class intervals.

$$p_1 = P(X < 0.2) = \int_0^{0.2} dx = x \Big|_0^{0.2} = 0.2$$

Since the sizes of the bins are the same, the corresponding probabilities are equal to each other as 0.2.

4. Calculate the expected frequencies ( $E_i = np_i$ ) of the class intervals. If an expected frequency is too small (< 3), adjust the class intervals.

None of the expected frequencies are less than three.

5. Calculate the test statistic:  $\chi^2_0 = \sum_{i=1}^5 \frac{(O_i - E_i)^2}{E_i} = 1.70$

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi^2_{\alpha, k-p-1} = \chi^2_{0.05, 5-0-1} = \chi^2_{0.05, 4} = 9.49$$

Step 4: Make a **conclusion**.

Since  $\chi^2_0 = 1.49 \nprec \chi^2_{0.05, 3} = 7.81$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . The data does not indicate any abnormal functioning of the random number generator at  $\alpha = 0.05$ .

**Exercise 9.8**
**(Contingency Table Test; Independence)**

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : The type of failure is independent of the mounting position.

$H_1$ : The type of failure is not independent of the mounting position.

Step 2: Determine a **test statistic and its value**:

|                       |       | Failure Type (Y) |    |    |    | Totals |
|-----------------------|-------|------------------|----|----|----|--------|
| Mounting Position (X) | Front | A                | B  | C  | D  |        |
|                       |       | 22               | 46 | 18 | 9  | 95     |
|                       | Back  | 4                | 17 | 6  | 12 | 39     |
| Totals                |       | 26               | 63 | 24 | 21 | 134    |

$$\chi^2_0 = \sum_{j=1}^4 \sum_{i=1}^2 \frac{(O_{ij} - E_{ij})^2}{E_{ij}} = 10.8$$

**Exercise 9.8  
(cont.)**Step 3: Determine a **critical value for  $\alpha$** .

$$\chi^2_{\alpha,(r-1)(c-1)} = \chi^2_{0.05,(2-1)(4-1)} = \chi^2_{0.05,3} = 7.81$$

Step 4: Make a **conclusion**.

Since  $\chi^2_0 = 10.8 > \chi^2_{0.05,3} = 7.81$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 9.9****(Contingency Table Test; Homogeneity)**Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : Students in different class standings are homogeneous in terms of opinions on the curriculum change.

$H_1$ : Students in different class standings are not homogeneous in terms of opinions on the curriculum change.

Step 2: Determine a **test statistic and its value**.

|                    |           | Opinion (Y) |          | Totals |
|--------------------|-----------|-------------|----------|--------|
|                    |           | Favoring    | Opposing |        |
| Class Standing (X) | Freshmen  | 120         | 80       | 200    |
|                    | Sophomore | 70          | 130      | 200    |
|                    | Junior    | 60          | 70       | 130    |
|                    | Senior    | 40          | 60       | 100    |
|                    | Totals    | 290         | 340      | 630    |

$$\chi^2_0 = \sum_{j=1}^2 \sum_{i=1}^4 \frac{(O_{ij} - E_{ij})^2}{E_{ij}} = 27.0$$

Step 3: Determine a **critical value for  $\alpha$** .

$$\chi^2_{\alpha,(r-1)(c-1)} = \chi^2_{0.05,(4-1)(2-1)} = \chi^2_{0.05,4} = 9.49$$

Step 4: Make a **conclusion**.

Since  $\chi^2_0 = 27.0 > \chi^2_{0.05,4} = 9.49$ , reject  $H_0$  at  $\alpha = 0.05$ . It is concluded that students in different class standings have significantly different opinions on the curriculum change at  $\alpha = 0.05$ .

# 10

## Statistical Inference for Two Samples

### OUTLINE

- |   |   |
|---|---|
| 10-2 Inference for a Difference in Means of Two Normal Distributions, Variances Known   | 10-4 Paired <i>t</i> -Test                                |
| 10-3 Inference for a Difference in Means of Two Normal Distributions, Variances Unknown | 10-5 Inference on the Variances of Two Normal Populations |
|   | 10-6 Inference on Two Population Proportions              |
|   | MINITAB Applications                                      |
|   | Answers to Exercises                                      |

### 10-2 Inference for a Difference in Means of Two Normal Distributions, Variances Known

#### Learning Goals

- Test a hypothesis on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are known (*z*-test).
- Determine the sample size of a *z*-test for statistical inference on  $\mu_1 - \mu_2$  by using an appropriate sample size formula and operating characteristic (OC) curve.
- Establish a  $100(1 - \alpha)\%$  confidence interval (CI) on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are known.
- Determine the sample size of a *z*-test to satisfy a preselected level of error (*E*) in estimating  $\mu_1 - \mu_2$ .

#### Inference Context

Parameter of interest:  $\mu_1 - \mu_2$

Point estimator of  $\mu_1 - \mu_2$ :  $\bar{X}_1 - \bar{X}_2 \sim N(\mu_1 - \mu_2, \frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2})$

(Note)  $\bar{X}_1 \sim N(\mu_1, \frac{\sigma_1^2}{n_1})$  and  $\bar{X}_2 \sim N(\mu_2, \frac{\sigma_2^2}{n_2})$ ,  $\sigma_1^2$  and  $\sigma_2^2$  known;

$\bar{X}_1$  and  $\bar{X}_2$  are independent

Test statistic of  $\mu_1 - \mu_2$ :  $Z = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \sim N(0,1)$

|  |  |  |
|--|--|--|
| Sample Size  | For a $z$ -test on two samples, the following formulas are applied to obtain a predefined power of the test: | $n = \frac{(\Delta - \Delta_0)^2}{(z_{\alpha/2} + z_\beta)^2 (\sigma_1^2 + \sigma_2^2)}$ for two-sided test                            |
| Formula  |  |  |
| Step 4: Make a conclusion. Reject $H_0$ if           | $ z_0  > z_{\alpha/2}$ for two-sided test  | $z_0 < -z_\alpha$ for lower-sided test   |
|  | $z_0 > z_\alpha$ for upper-sided test  |  |
|  |  |  |
| Step 3: Determine a critical value(s) for $\alpha$ . | $z_{\alpha/2}$ for two-sided test; $z_\alpha$ for one-sided test   |  |
| Step 2: Determine a test statistic and its value.    |  | $Z_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$                                |
| Step 1: State $H_0$ and $H_1$ .                      | $H_0: \mu_1 - \mu_2 = \Delta_0$  | $H_1: \mu_1 - \mu_2 \neq \Delta_0$ for two-sided test,<br>$\mu_1 - \mu_2 > \Delta_0$ or $\mu_1 - \mu_2 < \Delta_0$ for one-sided test. |
|  |  |  |
| Test Procedure (2-test)                              |  |  |
| Distribution of $\bar{X}_1 - \bar{X}_2$              | $\bar{X}_1 - \bar{X}_2$ is normal with mean and variances  | $E(\bar{X}_1 - \bar{X}_2) = E(\bar{X}_1) - E(\bar{X}_2) = \mu_1 - \mu_2$   |
| Sampling   | $V(\bar{X}_1 - \bar{X}_2) = V(\bar{X}_1) + V(\bar{X}_2) = \sigma_1^2/n_1 + \sigma_2^2/n_2$                   | $A(\bar{X}_1 - \bar{X}_2) = A(\bar{X}_1) + A(\bar{X}_2) = \sigma_1^2/n_1 + \sigma_2^2/n_2$   |
| Distributon of $\bar{X}_1 - \bar{X}_2$               | $(\text{Derivation}) \bar{X}_1 - \bar{X}_2 \sim N(\mu_1 - \mu_2, \sigma_1^2/n_1 + \sigma_2^2/n_2)$           |  |
| Step 1: State $H_0$ and $H_1$ .                      | Since $\bar{X}_1$ and $\bar{X}_2$ are independent and normal with means and variances                        | $E(\bar{X}_1) = \mu_1, E(\bar{X}_2) = \mu_2, V(\bar{X}_1) = \sigma_1^2/n_1$ , and $V(\bar{X}_2) = \sigma_2^2/n_2$ , respectively,      |
| Step 2: Determine a test statistic and its value.    |  | $\bar{X}_1 - \bar{X}_2$ is normal with mean and variance   |
| Step 3: Determine a critical value(s) for $\alpha$ . |  |  |
|  |  |  |

**Sample Size  
Formula  
(cont.)**

$$n = \frac{(z_\alpha + z_\beta)^2 (\sigma_1^2 + \sigma_2^2)}{(\Delta - \Delta_0)^2} \quad \text{for one-sided test}$$

where:  $\Delta = \mu_1 - \mu_2$  (true mean difference),  
 $\Delta \neq \Delta_0$  (hypothesized mean difference), and  
 $n_1 = n_2 = n$

**Operating  
Characteristic  
(OC)  
Curve**

Table 10-1 displays a list of OC charts in MR and a formula of the OC parameter  $d$  for a  $z$ -test on  $\mu_1 - \mu_2$ . By using the table, the appropriate OC chart for a particular  $z$ -test is chosen (e.g., for a one-sided  $z$ -test at  $\alpha = 0.05$ , chart VIc is selected).

**Table 10-1 Operating Characteristic Charts for  $z$ -test – Two Samples**

|        | Test      | $\alpha$ | Chart VI<br>(Appendix A in MR) | OC parameter   |
|--------|-----------|----------|--------------------------------|--|
| z-test | Two-sided | 0.05     | (a)                            | $d = \frac{ \Delta - \Delta_0 }{\sqrt{\sigma_1^2 + \sigma_2^2}}$ |
|        |           | 0.01     | (b)                            |  |
|        | One-sided | 0.05     | (c)                            |  |
|        |           | 0.01     | (d)                            |  |

**Confidence  
Interval  
Formula**

A  $100(1 - \alpha)\%$  CI on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are known is

$$\bar{X}_1 - \bar{X}_2 - z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \quad \text{for two-sided CI}$$

$$\bar{X}_1 - \bar{X}_2 - z_\alpha \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2 \quad \text{for lower-confidence bound}$$

$$\mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + z_\alpha \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \quad \text{for upper-confidence bound}$$

**(Derivation)** Two-sided confidence interval\* on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  known

By using the test statistic  $Z = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\sigma_1^2/n_1 + \sigma_2^2/n_2}} \sim N(0,1)$ ,

$$P(L \leq \mu \leq U) = 1 - \alpha$$

$$\Rightarrow P(-z_{\alpha/2} \leq Z \leq z_{\alpha/2}) = 1 - \alpha$$

$$\Rightarrow P\left(-z_{\alpha/2} \leq \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\sigma_1^2/n_1 + \sigma_2^2/n_2}} \leq z_{\alpha/2}\right) = 1 - \alpha$$

$$\Rightarrow P\left(\bar{X}_1 - \bar{X}_2 - z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}\right) = 1 - \alpha$$

Therefore,

$$L = \bar{X}_1 - \bar{X}_2 - z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \quad \text{and} \quad U = \bar{X}_1 - \bar{X}_2 + z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

**Sample Size  
Formula  
for  
Predefined  
Error**

As an extension of the sample size formula for estimation on  $\mu$  with a preselected level of error ( $E$ ) (described in Section 8-1), the following formula is used for estimation on  $\mu_1 - \mu_2$ :

$$n = \left( \frac{z_{\alpha/2}}{E} \right)^2 (\sigma_1^2 + \sigma_2^2), \text{ where } n_1 = n_2 = n$$



**Example 10.1**

The life lengths of INFINITY ( $X_1$ ; unit: hour) and FOREVER ( $X_2$ ; unit: hour) light bulbs are under study. Suppose that  $X_1$  and  $X_2$  are normally distributed with  $\sigma_1^2 = 40^2$  and  $\sigma_2^2 = 30^2$ , respectively. A random sample of INFINITY light bulbs is presented in Example 8.1 and a random sample of FOREVER light bulbs is shown below:

| No | Life Length | No | Life Length | No | Life Length |
|----|-------------|----|-------------|----|-------------|
| 1  | 789         | 11 | 755         | 21 | 837         |
| 2  | 835         | 12 | 813         | 22 | 798         |
| 3  | 765         | 13 | 828         | 23 | 837         |
| 4  | 796         | 14 | 771         | 24 | 841         |
| 5  | 797         | 15 | 829         | 25 | 766         |
| 6  | 776         | 16 | 756         |    |             |
| 7  | 769         | 17 | 787         |    |             |
| 8  | 836         | 18 | 788         |    |             |
| 9  | 847         | 19 | 794         |    |             |
| 10 | 769         | 20 | 822         |    |             |

The two random samples are summarized as follows:

| Brand of Light Bulb | Sample Size | Sample Mean           | Variance            |
|---------------------|-------------|-----------------------|---------------------|
| INFINITY (1)        | $n_1 = 30$  | $\bar{x}_1 = 780$ hrs | $\sigma_1^2 = 40^2$ |
| FOREVER (2)         | $n_2 = 25$  | $\bar{x}_2 = 800$ hrs | $\sigma_2^2 = 30^2$ |

1. **(Hypothesis Test on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Known; Two-Sided Test)** Test if the mean life length of an INFINITY light bulb is different from that of a FOREVER light bulb at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$\begin{aligned} H_0: \mu_1 - \mu_2 &= 0 \\ H_1: \mu_1 - \mu_2 &\neq 0 \end{aligned}$$

Step 2: Determine a **test statistic and its value**.

$$z_0 = \frac{(\bar{x}_1 - \bar{x}_2) - \delta_0}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} = \frac{(780 - 800) - 0}{\sqrt{\frac{40^2}{30} + \frac{30^2}{25}}} = -2.12$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_{\alpha/2} = z_{0.05/2} = z_{0.025} = 1.96$$

Step 4: Make a **conclusion**.

Since  $|z_0| = 2.12 > z_{0.025} = 1.96$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Example 10.1**  
*(cont.)*

2. **(Sample Size Determination for Predefined Power of Test)** Determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this two-sided  $z$ -test to detect the true difference in mean life length as high as 20 hours with 0.8 of power. Apply an appropriate sample size formula and OC curve.

► (1) Sample Size Formula

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.8 \Rightarrow \beta = 0.2$$

$$n = \frac{(z_{\alpha/2} + z_{\beta})^2 (\sigma_1^2 + \sigma_2^2)}{(\Delta - \Delta_0)^2} = \frac{(z_{0.05/2} + z_{0.2})^2 (40^2 + 30^2)}{(20 - 0)^2}$$

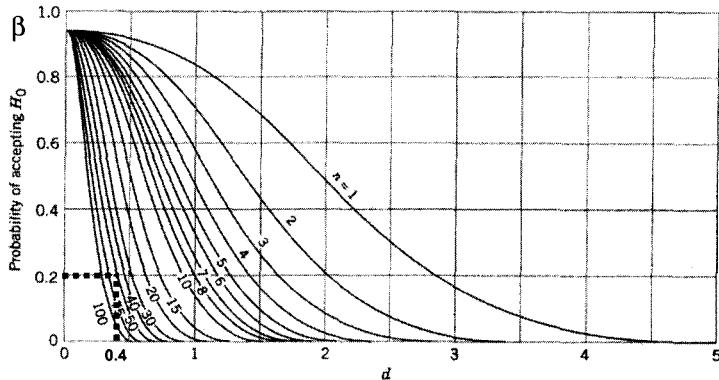
$$= \frac{(1.96 + 0.84)^2 \times (40^2 + 30^2)}{20^2} \cong 50$$

(2) OC Curve

To design a two-sided  $z$ -test at  $\alpha = 0.05$  for two samples, OC Chart VIa is applicable with the parameter

$$d = \frac{|\Delta - \Delta_0|}{\sqrt{\sigma_1^2 + \sigma_2^2}} = \frac{|20 - 0|}{\sqrt{40^2 + 30^2}} = 0.4$$

By using  $d = 0.4$  and  $\beta = 0.2$ , the required sample size is determined as  $n = 50$  as displayed below.



(a) O.C. curves for different values of  $n$  for the two-sided normal test for a level of significance  $\alpha = 0.05$ .

3. **(Confidence Interval; Two-Sided CI)** Construct a 95% two-sided confidence interval on the mean difference in life length ( $\mu_1 - \mu_2$ ). Based on this 95% two-sided CI on  $\mu_1 - \mu_2$ , test  $H_0: \mu_1 - \mu_2 = 0$  vs.  $H_1: \mu_1 - \mu_2 \neq 0$  at  $\alpha = 0.05$ .

►  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $\mu_1 - \mu_2$ :

$$\bar{x}_1 - \bar{x}_2 - z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{x}_1 - \bar{x}_2 + z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

$$\Rightarrow 780 - 800 - z_{0.05/2} \sqrt{\frac{40^2}{30} + \frac{30^2}{25}} \leq \mu_1 - \mu_2 \leq 780 - 800 + z_{0.05/2} \sqrt{\frac{40^2}{30} + \frac{30^2}{25}}$$

$$\Rightarrow -20 - 1.96 \times \sqrt{\frac{40^2}{30} + \frac{30^2}{25}} \leq \mu_1 - \mu_2 \leq -20 + 1.96 \times \sqrt{\frac{40^2}{30} + \frac{30^2}{25}}$$

$$\Rightarrow -38.5 \leq \mu_1 - \mu_2 \leq -1.5$$

**Example 10.1**  
(cont.)

Since this 95% two-sided CI on  $\mu_1 - \mu_2$  does not include the hypothesized value zero, reject  $H_0$  at  $\alpha = 0.05$ .

4. (**Sample Size Determination for Predefined Error**) Find the sample size  $n$  ( $= n_1 = n_2$ ) to construct a two-sided confidence interval on  $\mu_1 - \mu_2$  within 20 hours of error at  $\alpha = 0.05$ .

$$\text{Ans} \quad n = \left( \frac{z_{\alpha/2}}{E} \right)^2 (\sigma_1^2 + \sigma_2^2) = \left( \frac{z_{0.05/2}}{20} \right)^2 (40^2 + 30^2) = \left( \frac{1.96}{20} \right)^2 \times 50^2 \cong 25$$

**Exercise 10.1**  
(MR 10-2)

Two types of plastic (say, plastic 1 and plastic 2) are used for an electronics component. It is known that the breaking strengths (unit: psi) of plastic 1 ( $X_1$ ) and plastic 2 ( $X_2$ ) are normal with  $\sigma_1^2 = \sigma_2^2 = 1.0$ . From two random samples of  $n_1 = 10$  and  $n_2 = 12$ , we obtain  $\bar{x}_1 = 162.5$  and  $\bar{x}_2 = 155.0$ .

1. The company will not adopt plastic 1 unless its breaking strength exceeds that of plastic 2 by at least 10 psi. Based on the sample test results, should they use plastic 1? Use  $\alpha = 0.05$  in reaching a decision.
2. Determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this one-sided  $z$ -test to detect the true difference in mean breaking strength as high as 11.5 psi with 0.9 of power. Apply an appropriate sample size formula and OC curve.
3. Construct a 95% upper-sided confidence interval on the mean difference in breaking strength ( $\mu_1 - \mu_2$ ).

### 10-3 Inference for a Difference in Means of Two Normal Distributions, Variances Unknown

**Learning Goals**

- Test a hypothesis on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are unknown ( $t$ -test).
- Determine the sample size of a  $z$ -test for statistical inference on  $\mu_1 - \mu_2$  by using an appropriate operating characteristic (OC) curve.
- Establish a  $100(1 - \alpha)\%$  confidence interval (CI) on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are unknown.

**Inference Context**

Parameter of interest:  $\mu_1 - \mu_2$

Point estimator of  $\mu_1 - \mu_2$ :  $\bar{X}_1 - \bar{X}_2 \sim N(\mu_1 - \mu_2, \frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2})$

(Note)  $\bar{X}_1 \sim N(\mu_1, \frac{\sigma_1^2}{n_1})$  and  $\bar{X}_2 \sim N(\mu_2, \frac{\sigma_2^2}{n_2})$ ,  $\sigma_1^2$  and  $\sigma_2^2$  unknown;

$\bar{X}_1$  and  $\bar{X}_2$  are independent

**Inference Context (cont.)** **Test statistic of  $\mu_1 - \mu_2$ :** Different test statistics of  $\mu_1 - \mu_2$  are used depending on the equality of  $\sigma_1^2$  and  $\sigma_2^2$  as follows:

(1) **Case 1: Equal variances ( $\sigma_1^2 = \sigma_2^2 = \sigma^2$ )**

$$T = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{S_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}} \sim t(v), \quad v = n_1 + n_2 - 2$$

$$\text{where: } S_p^2 = \frac{(n_1 - 1)S_1^2 + (n_2 - 1)S_2^2}{n_1 + n_2 - 2} \quad (\text{pooled estimator of } \sigma^2)$$

(2) **Case 2: Unequal variances ( $\sigma_1^2 \neq \sigma_2^2$ )**

$$T = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\frac{S_1^2}{n_1} + \frac{S_2^2}{n_2}}} \sim t(v), \quad v = \frac{(S_1^2/n_1 + S_2^2/n_2)^2}{\frac{(S_1^2/n_1)^2}{n_1+1} + \frac{(S_2^2/n_2)^2}{n_2+1}} - 2$$

(Note) The equality of two variances ( $\sigma_1^2 = \sigma_2^2$ ) can be checked by using an  $F$  test described in Section 10-5.

**Test Procedure ( $t$ -test)** Step 1: State  $H_0$  and  $H_1$ .

$H_0: \mu_1 - \mu_2 = \delta_0$   
 $H_1: \mu_1 - \mu_2 \neq \delta_0$  for two-sided test  
 $\mu_1 - \mu_2 > \delta_0$  or  $\mu_1 - \mu_2 < \delta_0$  for one-sided test

Step 2: Determine a **test statistic and its value**.

(1) **Case 1: Equal Variances ( $\sigma_1^2 = \sigma_2^2 = \sigma^2$ )**

$$T_0 = \frac{(\bar{X}_1 - \bar{X}_2) - \delta_0}{S_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}} \sim t(v), \quad v = n_1 + n_2 - 2$$

$$\text{where: } S_p^2 = \frac{(n_1 - 1)S_1^2 + (n_2 - 1)S_2^2}{n_1 + n_2 - 2} \quad (\text{estimator of } \sigma^2)$$

(2) **Case 2: Unequal Variances ( $\sigma_1^2 \neq \sigma_2^2$ )**

$$T_0 = \frac{(\bar{X}_1 - \bar{X}_2) - \delta_0}{\sqrt{\frac{S_1^2}{n_1} + \frac{S_2^2}{n_2}}} \sim t(v), \quad v = \frac{(S_1^2/n_1 + S_2^2/n_2)^2}{\frac{(S_1^2/n_1)^2}{n_1+1} + \frac{(S_2^2/n_2)^2}{n_2+1}} - 2$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2,v} \quad \text{for two-sided test}; \quad t_{\alpha,v} \quad \text{for one-sided test}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2,v} \quad \text{for two-sided test}$$

$$t_0 > t_{\alpha,v} \quad \text{for upper-sided test}$$

$$t_0 < -t_{\alpha,v} \quad \text{for lower-sided test}$$

**Operating  
Characteristic  
(OC)  
Curve**

Table 10-2 displays a list of OC charts in MR and a formula of the OC parameter  $d$  for a  $t$ -test on  $\mu_1 - \mu_2$  where  $\sigma_1^2 = \sigma_2^2 = \sigma^2$  and  $n_1 = n_2 = n$ . Note that OC curves are unavailable for a  $t$ -test when  $\sigma_1^2 \neq \sigma_2^2$  because the corresponding  $t$  distribution is unknown. By using the table, the appropriate OC chart for a particular  $t$ -test is chosen (e.g., for a two-sided  $t$ -test at  $\alpha = 0.01$ , chart VI/f is selected). The sample size  $n^*$  obtained from an OC curve is used to determine the sample size  $n (= n_1 = n_2)$  as follows:

$$n = \frac{n^* + 1}{2}, \quad \text{where } n^* \text{ from an OC curve}$$

**Table 10-2 Operating Characteristic Charts for  $t$ -test – Two Samples**

|           | Test      | $\alpha$ | Chart VI<br>(Appendix A in MR) | OC parameter                                    |
|-----------|-----------|----------|--------------------------------|---|
| $t$ -test | Two-sided | 0.05     | (e)                            | $d = \frac{ \Delta - \Delta_0 }{2\hat{\sigma}}$ |
|           |           | 0.01     | (f)                            |   |
|           | One-sided | 0.05     | (g)                            |   |
|           |           | 0.01     | (h)                            |   |

(Note) For  $\hat{\sigma}$ , use  $s_p$  (pooled estimate of common standard deviation) or a subjective estimate.

**Confidence  
Interval  
Formula**

A  $100(1 - \alpha)\%$  CI on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are unknown depends on the equality of  $\sigma_1^2$  and  $\sigma_2^2$  as follows:

(1) **Case 1: Equal variances ( $\sigma_1^2 = \sigma_2^2 = \sigma^2$ )**

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2,v} S_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2,v} S_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \quad \text{for two-sided CI}$$

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2,v} S_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \leq \mu_1 - \mu_2 \quad \text{for lower-confidence bound}$$

$$\mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2,v} S_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \quad \text{for upper-confidence bound}$$

(2) **Case 2: Unequal variances ( $\sigma_1^2 \neq \sigma_2^2$ )**

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2,v} \sqrt{\frac{S_1^2}{n_1} + \frac{S_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2,v} \sqrt{\frac{S_1^2}{n_1} + \frac{S_2^2}{n_2}} \quad \text{for two-sided CI}$$

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2,v} \sqrt{\frac{S_1^2}{n_1} + \frac{S_2^2}{n_2}} \leq \mu_1 - \mu_2 \quad \text{for lower-confidence bound}$$

$$\mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2,v} \sqrt{\frac{S_1^2}{n_1} + \frac{S_2^2}{n_2}} \quad \text{for upper-confidence bound}$$

**CI and  
Hypothesis  
Test for  
Large Sample**

If the sample sizes are large ( $n_1$  and  $n_2 \geq 30$ ), the  $z$ -based CI formulas and test procedure in Section 10-2 can be applied to inference on  $\mu_1 - \mu_2$  regardless of whether the underlying populations are normal or non-normal according to the central limit theorem (described in Section 7-5).

**Example 10.2**

For the light bulb life length data in Example 10.1, the following results have been obtained:

| Brand of Light Bulb | Sample Size | Sample Mean           | Sample Variance |
|---------------------|-------------|-----------------------|-----------------|
| INFINITY (1)        | $n_1 = 30$  | $\bar{x}_1 = 780$ hrs | $s_1^2 = 40^2$  |
| FOREVER (2)         | $n_2 = 25$  | $\bar{x}_2 = 800$ hrs | $s_2^2 = 30^2$  |

1. (**Hypothesis Test on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown and Unequal; Two-Sided Test**) Assuming  $\sigma_1^2 \neq \sigma_2^2$ , test if the mean life length of an INFINITY light bulb is different from that of a FOREVER light bulb at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$t_0 = \frac{(\bar{x}_1 - \bar{x}_2) - \delta_0}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}} = \frac{(780 - 800) - 0}{\sqrt{\frac{40^2}{30} + \frac{30^2}{25}}} = -2.12$$

$$v = \frac{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)^2}{\frac{(s_1^2/n_1)^2}{n_1+1} + \frac{(s_2^2/n_2)^2}{n_2+1}} - 2 = \frac{\left(\frac{40^2}{30} + \frac{30^2}{25}\right)^2}{\frac{(40^2/30)^2}{30+1} + \frac{(30^2/25)^2}{25+1}} - 2 \approx 54$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, v} = t_{0.025, 54} = 2.00$$

Step 4: Make a **conclusion**.

Since  $|t_0| = 2.12 > t_{0.025, 54} = 2.00$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (**Sample Size Determination**) Assuming  $\sigma_1^2 = \sigma_2^2$ , determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this two-sided  $t$ -test to detect the true difference in mean life length as high as 20 hours with 0.8 of power. Apply an appropriate OC curve.

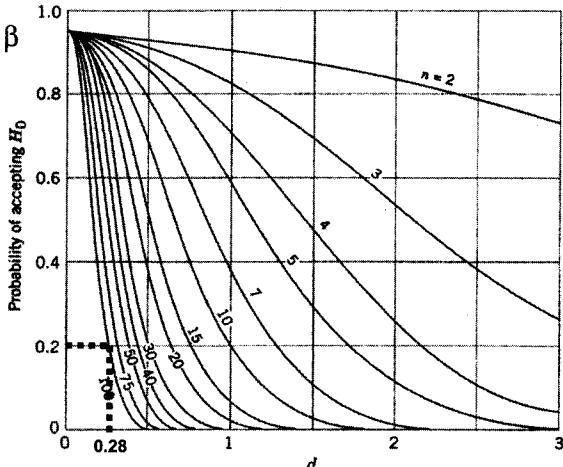
► To design a two-sided  $t$ -test at  $\alpha = 0.05$  for two samples, OC Chart VIe is applicable with the parameter

$$d = \frac{|\Delta - \Delta_0|}{2\hat{\sigma}} = \frac{|\Delta - \Delta_0|}{2s_p} = \frac{|20 - 0|}{2 \times 35.8} = 0.28$$

$$\begin{aligned} (\text{Note}) \quad s_p^2 &= \frac{(n_1-1)s_1^2 + (n_2-1)s_2^2}{n_1+n_2-2} \\ &= \frac{(30-1) \times 40^2 + (25-1) \times 30^2}{30+25-2} = 1283.0 = 35.8^2 \end{aligned}$$

**Example 10.2  
(cont.)**

For  $d = 0.28$  and  $\beta = 0.2$ ,  $n^* = 100$  as displayed below.



(e) O.C. curves for different values of  $n$  for the two-sided  $t$ -test for a level of significance  $\alpha = 0.05$ .

Thus, the required sample size  $n$  is

$$n = \frac{n^* + 1}{2} = \frac{100 + 1}{2} = 50.5 \approx 51$$

3. **(Confidence Interval on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown but Equal; Two-Sided CI)** Assuming  $\sigma_1^2 = \sigma_2^2$ , construct a 95% two-sided confidence interval on the difference in mean life length ( $\mu_1 - \mu_2$ ).

$\blacksquare \quad 1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; \quad v = n_1 + n_2 - 2 = 30 + 25 - 2 = 53; \quad s_p^2 = 35.8^2$

95% two-sided CI on  $\mu_1 - \mu_2$ :

$$\begin{aligned} & \bar{x}_1 - \bar{x}_2 - t_{\alpha/2, v} s_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{x}_1 - \bar{x}_2 + t_{\alpha/2, v} s_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \\ & \Rightarrow 780 - 800 - t_{0.05/2, 53} \times 35.8 \sqrt{\frac{1}{30} + \frac{1}{25}} \leq \mu_1 - \mu_2 \leq \\ & \qquad \qquad \qquad 780 - 800 + t_{0.05/2, 53} \times 35.8 \sqrt{\frac{1}{30} + \frac{1}{25}} \\ & \Rightarrow -20 - 2.01 \times 9.69 \leq \mu_1 - \mu_2 \leq -20 + 2.01 \times 9.69 \\ & \Rightarrow -39.5 \leq \mu_1 - \mu_2 \leq -0.6 \end{aligned}$$

(Note) This  $t$ -based CI is wider than the corresponding  $z$ -based CI  
 $-38.5 \leq \mu_1 - \mu_2 \leq -1.5$  in Example 10-1.

4. **(Confidence Interval on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown and Unequal; Two-Sided CI)** Assuming  $\sigma_1^2 \neq \sigma_2^2$ , construct a 95% two-sided confidence interval on the difference in mean life length ( $\mu_1 - \mu_2$ ). Based on this 95% two-sided CI on  $\mu_1 - \mu_2$ , test  $H_0: \mu_1 - \mu_2 = 0$  vs.  $H_1: \mu_1 - \mu_2 \neq 0$  at  $\alpha = 0.05$

**Example 10.2**  
(cont.)

95% two-sided CI on  $\mu_1 - \mu_2$ :

$$\bar{x}_1 - \bar{x}_2 - t_{\alpha/2, v} \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{x}_1 - \bar{x}_2 + t_{\alpha/2, v} \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}$$

$$\Rightarrow 780 - 800 - t_{0.05/2, 54} \sqrt{\frac{40^2}{30} + \frac{30^2}{25}} \leq \mu_1 - \mu_2 \leq 780 - 800 + t_{0.05/2, 54} \sqrt{\frac{40^2}{30} + \frac{30^2}{25}}$$

$$\Rightarrow -20 - 2.00 \times 9.45 \leq \mu_1 - \mu_2 \leq -20 + 2.00 \times 9.45$$

$$\Rightarrow -39.0 \leq \mu_1 - \mu_2 \leq -1.1$$

Since this 95% two-sided CI on  $\mu_1 - \mu_2$  when  $\sigma_1^2$  and  $\sigma_2^2$  are unknown and unequal does not include the hypothesized value zero, reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 10.2**  
(MR 10-22)

Two suppliers manufacture a plastic gear used in a laser printer. The impact strength of these gears measured in foot-pounds is an important characteristic. A random sample of  $n_1 = 10$  gears from supplier 1 results in  $\bar{x}_1 = 290$  and  $s_1 = 12$ , while another random sample of  $n_2 = 16$  gears from supplier 2 results in  $\bar{x}_2 = 321$  and  $s_2 = 22$ . Assume that  $X_1$  and  $X_2$  are normally distributed.

1. Assuming  $\sigma_1^2 = \sigma_2^2$ , test if supplier 2 provides gears with higher mean strength at  $\alpha = 0.05$ .
2. Assuming  $\sigma_1^2 = \sigma_2^2$ , determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this one-sided *t*-test to detect the true mean difference as high as 25 foot-pounds with 0.9 of power. Apply an appropriate OC curve.
3. Assuming  $\sigma_1^2 = \sigma_2^2$ , construct a 95% upper-confidence bound on  $\mu_1 - \mu_2$ .
4. Assuming  $\sigma_1^2 \neq \sigma_2^2$ , construct a 95% upper-confidence bound on  $\mu_1 - \mu_2$ .

## 10-4 Paired *t*-Test

### Learning Goals

- Explain a paired experiment and its purpose.
- Test a hypothesis on  $\mu_D$  for paired observations when  $\sigma_D^2$  is unknown (paired *t*-test).
- Establish a  $100(1 - \alpha)\%$  confidence interval (CI) on  $\mu_D$  for paired observations when  $\sigma_D^2$  is unknown.

#### Paired Experiment

A paired experiment collects a pair of observations ( $X_1$  and  $X_2$ ) for each specimen (experimental unit) and analyzes their differences (instead of the original data). This paired experiment is used when **heterogeneity** exists between specimens and this heterogeneity can significantly affect  $X_1$  and  $X_2$ ; in other words,  $X_1$  and  $X_2$  are not independent.

For instance, in Table 10-3, the effect of a diet program on the change in weight is under study with  $n$  participants, who are heterogeneous. This heterogeneity is likely to confound the effect of the diet program on the weight change; in other words, the weight before ( $X_1$ ) and the weight after ( $X_2$ ) the diet program are not independent. To block the effect of the heterogeneity on the weight change, it is proper to analyze the differences ( $D$ ) of the paired observations.

**Paired Experiment  
(cont.)**

| Participant<br>(Specimen) | Weight<br>Before ( $X_1$ ) | Weight<br>After ( $X_2$ ) | $D = X_1 - X_2$ |
|---------------------------|----------------------------|---------------------------|-----------------|
| 1                         |                            |                           |                 |
| 2                         |                            |                           |                 |
| :                         |                            |                           |                 |
| $n$                       |                            |                           |                 |

**Inference Context**

Parameter of interest:  $\mu_D$

Point estimator of  $\mu_D$ :  $\bar{D} = \overline{X_1 - X_2} \sim N(\mu_D, \frac{\sigma_D^2}{n})$ ,  $\sigma_D^2$  unknown;

$X_1$  and  $X_2$  are not independent.

Test statistic of  $\mu_D$ :  $T = \frac{\bar{D} - \mu_D}{S_D / \sqrt{n}} \sim t(v)$ ,  $v = n - 1$

**Test Procedure  
(paired  $t$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_D = \delta_0$$

$H_1: \mu_D \neq \delta_0$  for two-sided test,

$\mu_D > \delta_0$  or  $\mu_D < \delta_0$  for one-sided test.

Step 2: Determine a **test statistic and its value**.

$$T_0 = \frac{\bar{D} - \delta_0}{S_D / \sqrt{n}} \sim t(n-1)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-1} \quad \text{for two-sided test}; \quad t_{\alpha, n-1} \quad \text{for one-sided test}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2, n-1} \quad \text{for two-sided test}$$

$$t_0 > t_{\alpha, n-1} \quad \text{for upper-sided test}$$

$$t_0 < -t_{\alpha, n-1} \quad \text{for lower-sided test}$$

**Confidence Interval Formula**

$$\bar{D} - t_{\alpha/2, v} \frac{S_D}{\sqrt{n}} \leq \mu_D \leq \bar{D} + t_{\alpha/2, v} \frac{S_D}{\sqrt{n}} \quad \text{for two-sided CI}$$

$$\bar{D} - t_{\alpha, v} \frac{S_D}{\sqrt{n}} \leq \mu_D \quad \text{for lower-confidence bound}$$

$$\mu_D \leq \bar{D} + t_{\alpha, v} \frac{S_D}{\sqrt{n}} \quad \text{for upper-confidence bound}$$

**CI and Hypothesis Test for Large Sample**

If the sample size is large ( $n \geq 30$ ), the  $z$ -based CI formulas and test procedure in Section 9-2 can be applied to inference on  $\mu_D$  according to the central limit theorem.

**Example 10.3**

The weights (unit: lbs) before and after a diet program for 30 participants are measured below.

| No | Before | After | No | Before | After | No | Before | After |
|----|--------|-------|----|--------|-------|----|--------|-------|
| 1  | 160    | 153   | 11 | 158    | 140   | 21 | 170    | 154   |
| 2  | 172    | 160   | 12 | 205    | 196   | 22 | 218    | 213   |
| 3  | 154    | 136   | 13 | 164    | 158   | 23 | 147    | 134   |
| 4  | 210    | 198   | 14 | 225    | 207   | 24 | 173    | 158   |
| 5  | 173    | 166   | 15 | 186    | 182   | 25 | 195    | 187   |
| 6  | 145    | 136   | 16 | 155    | 149   | 26 | 220    | 209   |
| 7  | 198    | 182   | 17 | 184    | 176   | 27 | 215    | 206   |
| 8  | 165    | 160   | 18 | 173    | 156   | 28 | 206    | 201   |
| 9  | 180    | 178   | 19 | 179    | 167   | 29 | 165    | 156   |
| 10 | 172    | 171   | 20 | 168    | 152   | 30 | 170    | 154   |

The summary of the weight data is as follows:

| Sample Size<br>(no. participants) | Sample Mean<br>(weight loss) | Sample Variance |
|-----------------------------------|------------------------------|-----------------|
| $n = 30$                          | $\bar{d} = 10 \text{ lbs}$   | $s_D^2 = 5^2$   |

1. (**Hypothesis Test on  $\mu_D$ ,  $\sigma_D^2$  Unknown; Two-Sided CI**) Test if there is a significant effect of the diet program on weight loss. Use  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_D = 0$$

$$H_1: \mu_D \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$t_0 = \frac{\bar{d} - \delta_0}{s_D / \sqrt{n}} = \frac{10 - 0}{5 / \sqrt{30}} = 10.95$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-1} = t_{0.05/2, 30-1} = t_{0.025, 29} = 2.045$$

Step 4: Make a **conclusion**.

Since  $|t_0| = 10.95 > t_{0.025, 29} = 2.045$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (**Confidence Interval on  $\mu_D$ ,  $\sigma_D^2$  Unknown; Two-Sided CI**) Construct a 95% two-sided confidence interval on the mean weight loss ( $\mu_D$ ) due to the diet program. Based on this 95% two-sided CI on  $\mu_D$ , test  $H_0: \mu_D = 0$  vs.  $H_1: \mu_D \neq 0$  at  $\alpha = 0.05$ .

►  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$ ;  $v = n - 1 = 30 - 1 = 29$   
95% two-sided CI on  $\mu_D$ :

$$\bar{d} - t_{\alpha/2, v} \frac{s_D}{\sqrt{n}} \leq \mu_D \leq \bar{d} + t_{\alpha/2, v} \frac{s_D}{\sqrt{n}}$$

$$\Rightarrow 10 - t_{0.05/2, 29} \frac{5}{\sqrt{30}} \leq \mu_D \leq 10 + t_{0.05/2, 29} \frac{5}{\sqrt{30}}$$

$$\Rightarrow 10 - 2.045 \times 0.91 \leq \mu_D \leq 10 + 2.045 \times 0.91$$

**Example 10.3**  
(cont.)

$$\Rightarrow 8.1 \leq \mu_D \leq 11.9$$

Since this 95% two-sided CI on  $\mu_D$  does not include the hypothesized value zero, reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 10.3**  
(MR 10-38)

A computer scientist is investigating the usefulness of two different design languages in improving programming tasks. Twelve expert programmers, familiar with both languages, are asked to code a standard function in both languages, and their coding times in minutes are recorded as follows:

| Programmer | Time (unit: min.)           |                             | $D = X_1 - X_2$ |
|------------|-----------------------------|-----------------------------|-----------------|
|            | Design Language 1 ( $X_1$ ) | Design Language 2 ( $X_2$ ) |                 |
| 1          | 17                          | 18                          | -1              |
| 2          | 16                          | 14                          | 2               |
| 3          | 21                          | 19                          | 2               |
| 4          | 14                          | 11                          | 3               |
| 5          | 18                          | 23                          | -5              |
| 6          | 24                          | 21                          | 3               |
| 7          | 16                          | 10                          | 6               |
| 8          | 14                          | 13                          | 1               |
| 9          | 21                          | 19                          | 2               |
| 10         | 23                          | 24                          | -1              |
| 11         | 13                          | 15                          | -2              |
| 12         | 18                          | 20                          | -2              |

The summary quantities of the coding time data are

$$n = 12, \bar{d} = 0.67, \text{ and } s_D^2 = 2.96^2$$

1. Does the data suggest that there is no difference in mean coding time for the two languages? Use  $\alpha = 0.05$  in drawing a conclusion.
2. Construct a 95% two-sided confidence interval on the difference between the two languages in coding time ( $\mu_D$ ). Based on this 95% CI on  $\mu_D$ , test  $H_0: \mu_D = 0$  vs.  $H_1: \mu_D \neq 0$  at  $\alpha = 0.05$ .

## 10-5 Inference on the Variances of Two Normal Populations

### Learning Goals

- Explain the characteristics of an  $F$  distribution.
- Read the  $F$  table.
- Test a hypothesis on the ratio of two variances ( $\sigma_1^2/\sigma_2^2$ ) ( $F$ -test).
- Determine the sample size of an  $F$ -test for statistical inference on  $\sigma_1^2/\sigma_2^2$  by using an appropriate operating characteristic (OC) curve.
- Establish a  $100(1 - \alpha)\%$  confidence interval (CI) on  $\sigma_1^2/\sigma_2^2$ .

**F Distribution**

The probability density function of an  $F$  distribution with  $u$  and  $v$  degrees of freedom is

$$f(x) = \frac{\Gamma[(u+v)/2](u/v)^{u/2}}{\Gamma(u/2)\Gamma(v/2)} \frac{x^{u/2-1}}{[1+(u/v)x]^{(u+v)/2}}, x > 0$$

The mean and variance of the  $F$  distribution are

$$E(X) = v/(v-2) \text{ for } v > 2$$

$$V(X) = \frac{2v^2(u+v-2)}{u(v-2)^2(v-4)} \text{ for } v > 4$$

An  $F$  distribution is unimodal and skewed to the right (see Figure 10-4 in MR) like a  $\chi^2$  distribution. However, an  $F$  distribution is more flexible in shape by having an additional parameter of degrees of freedom.

**F Table**

The  $F$  table (see Appendix Table V in MR) provides  $100\alpha$  **upper-tail percentage points** ( $f_{\alpha,u,v}$ ) of  $F$  distributions with various values of  $u$  and  $v$ , i.e.,

$$P(F_{u,v} > f_{\alpha,u,v})$$

The  $100\alpha$  **lower-tail percentage points** ( $f_{1-\alpha,u,v}$ ) can be found as follows:

$$f_{1-\alpha,u,v} = \frac{1}{f_{\alpha,v,u}}$$

(e.g.) Reading the  $F$  table

$$(1) P(F_{7,15} > f) = 0.05 : f = f_{0.05,7,15} = 2.71$$

$$(2) P(F_{7,15} > f) = 0.95 : f = f_{0.95,7,15} = 1/f_{0.05,15,7} = 1/3.51 = 0.28$$

**Inference Context**

**Parameter of interest:**  $\frac{\sigma_1^2}{\sigma_2^2}$

**Point estimator of**  $\frac{\sigma_1^2}{\sigma_2^2}$ :  $\frac{S_1^2}{S_2^2}$

(Note)  $S_1^2 = \sum_{i=1}^{n_1} (X_{1i} - \bar{X}_1)^2 / n_1 - 1$  and  $S_2^2 = \sum_{j=1}^{n_2} (X_{2j} - \bar{X}_2)^2 / n_2 - 1$ ;

$$X_1 \sim N(\mu_1, \sigma_1^2) \text{ and } X_2 \sim N(\mu_2, \sigma_2^2);$$

$X_1$  and  $X_2$  are independent

**Test statistic of**  $\frac{\sigma_1^2}{\sigma_2^2}$ :  $F = \frac{S_1^2 / \sigma_1^2}{S_2^2 / \sigma_2^2} \sim F(n_1 - 1, n_2 - 1)$

|                                |  |
|--------------------------------|--|
| <b>Test Procedure (F-test)</b> | <b>Step 1: State <math>H_0</math> and <math>H_1</math>.</b><br>$H_0: \frac{\sigma_1^2}{\sigma_2^2} = \frac{\sigma_{1,0}^2}{\sigma_{2,0}^2}$<br>$H_1: \frac{\sigma_1^2}{\sigma_2^2} \neq \frac{\sigma_{1,0}^2}{\sigma_{2,0}^2}$ for two-sided test,<br>$\frac{\sigma_1^2}{\sigma_2^2} > \frac{\sigma_{1,0}^2}{\sigma_{2,0}^2}$ or $\frac{\sigma_1^2}{\sigma_2^2} < \frac{\sigma_{1,0}^2}{\sigma_{2,0}^2}$ for one-sided test. |
|--------------------------------|--|

**Step 2: Determine a test statistic and its value.**

$$F_0 = \frac{S_1^2 / \sigma_{1,0}^2}{S_2^2 / \sigma_{2,0}^2} = \frac{S_1^2}{S_2^2} \frac{\sigma_{2,0}^2}{\sigma_{1,0}^2} \sim f(n_1 - 1, n_2 - 1)$$

**Step 3: Determine a critical value(s) for  $\alpha$ .**

$$f_{\alpha/2, n_1 - 1, n_2 - 1} \text{ and } f_{1-\alpha/2, n_1 - 1, n_2 - 1} \left( = \frac{1}{f_{\alpha/2, n_2 - 1, n_1 - 1}} \right) \text{ for two-sided test}$$

$$f_{\alpha, n_1 - 1, n_2 - 1} \quad \text{for upper-sided test}$$

$$f_{1-\alpha, n_1 - 1, n_2 - 1} \left( = \frac{1}{f_{\alpha, n_2 - 1, n_1 - 1}} \right) \text{ for lower-sided test}$$

**Step 4: Make a conclusion.** Reject  $H_0$  if

$$f_0 > f_{\alpha/2, n_1 - 1, n_2 - 1} \text{ or } f_0 < f_{1-\alpha/2, n_1 - 1, n_2 - 1} \quad \text{for two-sided test}$$

$$f_0 > f_{\alpha, n_1 - 1, n_2 - 1} \quad \text{for upper-sided test}$$

$$f_0 < f_{1-\alpha, n_1 - 1, n_2 - 1} \quad \text{for lower-sided test}$$

### Operating Characteristic (OC) Curve

Table 10-4 displays a list of OC charts in MR and a formula of the OC parameter  $\lambda$  for an F-test on  $\sigma_1^2/\sigma_2^2$  where  $n_1 = n_2 = n$ . By using the table, the appropriate OC chart for a particular F-test is chosen.

**Table 10-4** Operating Characteristic Charts for F-test

|        | Test      | $\alpha$ | Chart VI<br>(Appendix A in MR) | OC parameter                          |
|--------|-----------|----------|--------------------------------|---------------------------------------|
| F-test | Two-sided | 0.05     | (o)                            | $\lambda = \frac{\sigma_1}{\sigma_2}$ |
|        |           | 0.01     | (p)                            |                                       |
|        | One-sided | 0.05     | (q)                            |                                       |
|        |           | 0.01     | (r)                            |                                       |

**Confidence Interval Formula**

$$\frac{s_1^2}{s_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{s_1^2}{s_2^2} f_{\alpha/2, n_2-1, n_1-1} \quad \text{for two-sided CI}$$

$$\frac{s_1^2}{s_2^2} f_{1-\alpha, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \quad \text{for lower-confidence bound}$$

$$\frac{\sigma_1^2}{\sigma_2^2} \leq \frac{s_1^2}{s_2^2} f_{\alpha, n_2-1, n_1-1} \quad \text{for upper-confidence bound}$$

**(Derivation)** Two-sided confidence interval\* on  $\sigma_1^2/\sigma_2^2$

By using the test statistic  $F = \frac{S_2^2 / \sigma_2^2}{S_1^2 / \sigma_1^2} \sim F(n_2 - 1, n_1 - 1)$ ,

$$\begin{aligned} P\left(L \leq \frac{\sigma_1^2}{\sigma_2^2} \leq U\right) &= 1 - \alpha \\ \Rightarrow P\left(f_{1-\alpha/2, n_2-1, n_1-1} \leq F \leq f_{\alpha/2, n_2-1, n_1-1}\right) &= 1 - \alpha \\ \Rightarrow P\left(f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{S_2^2 / \sigma_2^2}{S_1^2 / \sigma_1^2} \leq f_{\alpha/2, n_2-1, n_1-1}\right) &= 1 - \alpha \\ \Rightarrow P\left(\frac{S_1^2}{S_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{S_1^2}{S_2^2} f_{\alpha/2, n_2-1, n_1-1}\right) &= 1 - \alpha \end{aligned}$$

Therefore,

$$L = \frac{S_1^2}{S_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \quad \text{and} \quad U = \frac{S_1^2}{S_2^2} f_{\alpha/2, n_2-1, n_1-1}$$

\* For a one-sided CI, use  $f_\alpha$  instead of  $f_{\alpha/2}$  to derive the corresponding limit.

**Example 10.4**

For the light bulb life length data in Example 10.1, the following results have been obtained:

| Brand of Light Bulb | Sample Size | Sample Mean           | Sample Variance |
|---------------------|-------------|-----------------------|-----------------|
| INFINITY (1)        | $n_1 = 30$  | $\bar{x}_1 = 780$ hrs | $s_1^2 = 40^2$  |
| FOREVER (2)         | $n_2 = 25$  | $\bar{x}_2 = 800$ hrs | $s_2^2 = 30^2$  |

1. **(Hypothesis Test on  $\sigma_1^2/\sigma_2^2$ ; Two-Sided Test)** Test  $H_0: \sigma_1^2/\sigma_2^2 = 1$  vs.  $H_1: \sigma_1^2/\sigma_2^2 \neq 1$  at  $\alpha = 0.05$ .

►► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \sigma_1^2 / \sigma_2^2 = 1$$

$$H_1: \sigma_1^2 / \sigma_2^2 \neq 1$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{s_1^2}{s_2^2} \frac{\sigma_{2,0}^2}{\sigma_{1,0}^2} = \frac{40^2}{30^2} \times 1 = 1.78$$

**Example 10.4  
(cont.)**Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha/2, n_1-1, n_2-1} = f_{0.05/2, 30-1, 25-1} = f_{0.025, 29, 24} = 2.22 \text{ and}$$

$$f_{1-\alpha/2, n_1-1, n_2-1} = f_{0.975, 29, 24} = \frac{1}{f_{0.025, 24, 29}} = \frac{1}{2.15} = 0.46$$

Step 4: Make a conclusion.

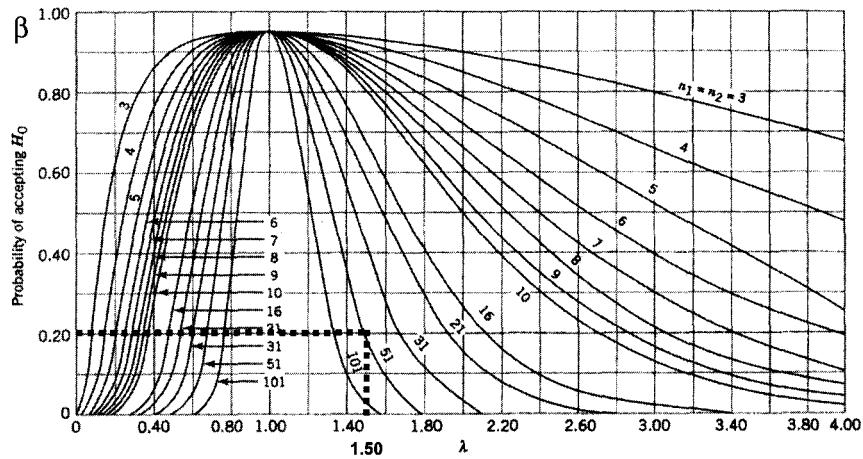
Since,  $f_0 = 1.78 > f_{0.025, 29, 24} = 2.22$  and $f_0 = 1.78 < f_{0.975, 29, 24} = 0.46$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

2. (Sample Size Determination) Determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this two-sided  $F$ -test to detect the ratio of  $\sigma_1$  to  $\sigma_2$  as high as 1.5 with 0.8 of power. Apply an appropriate OC curve.

- To design a two-sided  $F$ -test at  $\alpha = 0.05$ , OC Chart V1o is applicable with the parameter

$$\lambda = \frac{\sigma_1}{\sigma_2} = 1.5$$

By using  $\lambda = 1.5$  and  $\beta = 0.2$  (because power =  $1 - \beta = 0.8$ ), the sample size required is determined as  $n$  ( $= n_1 = n_2$ ) = 50 as displayed below.

(a) O.C. curves for different values of  $n$  for the two-sided  $F$ -test for a level of significance  $\alpha = 0.05$ .

3. (Confidence Interval on  $\sigma_1^2/\sigma_2^2$ ; Two-Sided CI) Construct a 95% two-sided confidence interval on  $\sigma_1^2/\sigma_2^2$ . Based on this 95% CI on  $\sigma_1^2/\sigma_2^2$ , test  $H_0: \sigma_1^2/\sigma_2^2 = 1$  vs.  $H_1: \sigma_1^2/\sigma_2^2 \neq 1$  at  $\alpha = 0.05$ .

- $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $\sigma_1^2/\sigma_2^2$ :

$$\frac{s_1^2}{s_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{s_1^2}{s_2^2} f_{\alpha/2, n_2-1, n_1-1}$$

$$\Rightarrow \frac{40^2}{30^2} f_{1-0.05/2, 24, 29} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{40^2}{30^2} f_{0.05/2, 24, 29}$$

**Example 10.4**  
(cont.)

$$\Rightarrow 1.78 \frac{1}{f_{0.025, 29, 24}} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq 1.78 f_{0.025, 24, 29}$$

$$\Rightarrow 1.78 \times \frac{1}{2.22} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq 1.78 \times 2.15$$

$$\Rightarrow 0.80 \leq \frac{\sigma_1^2}{\sigma_2^2} \leq 3.83$$

Since this 95% two-sided CI on  $\sigma_1^2/\sigma_2^2$  includes the hypothesized value unity, fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 10.4**  
(MR 10-49)

In semiconductor manufacturing, wet chemical etching is often used to remove silicon from the backs of wafers prior to metalization. The etching rate is an important characteristic in this process. Two different etching solutions have been compared, using two random samples of 10 wafers for each solution. The observed etching rates (unit: mils/min) are as follows:

|      | Solution 1 |      | Solution 2 |
|------|------------|------|------------|
| 9.9  | 10.6       | 10.2 | 10.0       |
| 9.4  | 10.3       | 10.6 | 10.2       |
| 9.3  | 10.0       | 10.7 | 10.7       |
| 9.6  | 10.3       | 10.4 | 10.4       |
| 10.2 | 10.1       | 10.5 | 10.3       |

The sample variances of the etching rates are  $s_1^2 = 0.42^2$  and  $s_2^2 = 0.23^2$ . Assume that the etching rates are normally distributed.

1. Test  $H_0: \sigma_1^2/\sigma_2^2 = 1$  vs.  $H_1: \sigma_1^2/\sigma_2^2 \neq 1$  at  $\alpha = 0.05$ .
2. Determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this two-sided  $F$ -test to detect the ratio of  $\sigma_1$  to  $\sigma_2$  as high as 2 with 0.9 of power. Apply an appropriate OC curve.
3. Construct a 95% two-sided confidence interval on  $\sigma_1^2/\sigma_2^2$ . Based on this 95% two-sided CI on  $\sigma_1^2/\sigma_2^2$ , test  $H_0: \sigma_1^2/\sigma_2^2 = 1$  vs.  $H_1: \sigma_1^2/\sigma_2^2 \neq 1$  at  $\alpha = 0.05$ .

## 10-6 Inference on Two Population Proportions

### Learning Goals

- Test a hypothesis on  $p_1 - p_2$  ( $z$ -test).
- Determine the sample size of a  $z$ -test for statistical inference on  $p_1 - p_2$  by using an appropriate sample size formula.
- Establish a  $100(1 - \alpha)\%$  confidence interval (CI) on  $p_1 - p_2$ .

### Inference Context

Parameter of interest:  $p_1 - p_2$

Point estimator of  $p_1 - p_2$ :  $\hat{P}_1 - \hat{P}_2 \sim N\left(p_1 - p_2, \frac{p_1(1-p_1)}{n_1} + \frac{p_2(1-p_2)}{n_2}\right)$

**Inference Context  
(cont.)**

(Note)  $X_1 \sim B(n_1, p_1)$ ,  $X_2 \sim B(n_2, p_2)$ ;  
 $n_1 p_1$ ,  $n_1(1-p_1)$ ,  $n_2 p_2$ , and  $n_2(1-p_2)$  are greater than 5;  
 $X_1$  and  $X_2$  are independent;

$$\hat{P}_1 = \frac{X_1}{n_1} \sim N\left(p_1, \frac{p_1(1-p_1)}{n_1}\right) \text{ and } \hat{P}_2 = \frac{X_2}{n_2} \sim N\left(p_2, \frac{p_2(1-p_2)}{n_2}\right)$$

**Test statistic of  $p_1 - p_2$ :** The test statistic of  $p_1 - p_2$  depends on the equality of  $p_1$  and  $p_2$  as follows:

(1) **Case 1: Unequal proportions ( $p_1 \neq p_2$ )**

$$Z = \frac{(\hat{P}_1 - \hat{P}_2) - (p_1 - p_2)}{\sqrt{\frac{p_1(1-p_1)}{n_1} + \frac{p_2(1-p_2)}{n_2}}} \sim N(0,1)$$

(2) **Case 2: Equal proportions ( $p_1 = p_2 = p$ )**

$$\begin{aligned} Z &= \frac{(\hat{P}_1 - \hat{P}_2) - (p_1 - p_2)}{\sqrt{\frac{p_1(1-p_1)}{n_1} + \frac{p_2(1-p_2)}{n_2}}} = \frac{\hat{P}_1 - \hat{P}_2}{\sqrt{p(1-p)\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}} \\ &= \frac{\hat{P}_1 - \hat{P}_2}{\sqrt{\hat{P}(1-\hat{P})\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}} \sim N(0,1), \text{ where } \hat{P} = \frac{X_1 + X_2}{n_1 + n_2} \text{ (estimator of } p) \end{aligned}$$

**Test Procedure  
(z-test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: p_1 - p_2 = \delta_0$$

$$H_1: p_1 - p_2 \neq \delta_0 \text{ for two-sided test,}$$

$$p_1 - p_2 > \delta_0 \text{ or } p_1 - p_2 < \delta_0 \text{ for one-sided test.}$$

Step 2: Determine a **test statistic and its value**.

(1) **Case 1: Unequal proportions ( $p_1 \neq p_2$ )**

$$Z_0 = \frac{\hat{P}_1 - \hat{P}_2 - \delta_0}{\sqrt{\frac{p_1(1-p_1)}{n_1} + \frac{p_2(1-p_2)}{n_2}}} = \frac{\hat{P}_1 - \hat{P}_2 - \delta_0}{\sqrt{\frac{\hat{P}_1(1-\hat{P}_1)}{n_1} + \frac{\hat{P}_2(1-\hat{P}_2)}{n_2}}}$$

(2) **Case 2: Equal proportions ( $p_1 = p_2 = p$ )**

$$Z_0 = \frac{\hat{P}_1 - \hat{P}_2 - 0}{\sqrt{p(1-p)\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}} = \frac{\hat{P}_1 - \hat{P}_2}{\sqrt{\hat{P}(1-\hat{P})\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}, \quad \hat{P} = \frac{X_1 + X_2}{n_1 + n_2}$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_{\alpha/2} \text{ for two-sided test; } z_\alpha \text{ for one-sided test}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|z_0| > z_{\alpha/2} \text{ for two-sided test}$$

$$z_0 > z_\alpha \text{ for upper-sided test}$$

$$z_0 < -z_\alpha \text{ for lower-sided test}$$

**Sample Size Formula**

For a hypothesis test on  $p_1 - p_2$ , the following formulas are applied to determine the sample size:

$$\begin{aligned} n &= \left( \frac{z_{\alpha/2} \sqrt{(p_1 + p_2)(q_1 + q_2)/2} + z_{\beta} \sqrt{p_1 q_1 + p_2 q_2}}{p_1 - p_2} \right)^2 \quad \text{for two-sided test} \\ &= \left( \frac{z_{\alpha} \sqrt{(p_1 + p_2)(q_1 + q_2)/2} + z_{\beta} \sqrt{p_1 q_1 + p_2 q_2}}{p_1 - p_2} \right)^2 \quad \text{for one-sided test} \end{aligned}$$

where:  $n_1 = n_2 = n$ ,  $q_1 = 1 - p_1$ , and  $q_2 = 1 - p_2$

**Confidence Interval Formula**

Like the test statistic on  $p_1 - p_2$ , a  $100(1 - \alpha)\%$  CI on  $p_1 - p_2$  depends on the equality of  $p_1$  and  $p_2$  as follows:

**1. Case 1: Unequal proportions ( $p_1 \neq p_2$ )**

$$\begin{aligned} \hat{P}_1 - \hat{P}_2 - z_{\alpha/2} \sqrt{\frac{\hat{P}_1(1 - \hat{P}_1)}{n_1} + \frac{\hat{P}_2(1 - \hat{P}_2)}{n_2}} \\ \leq p_1 - p_2 \leq \hat{P}_1 - \hat{P}_2 + z_{\alpha/2} \sqrt{\frac{\hat{P}_1(1 - \hat{P}_1)}{n_1} + \frac{\hat{P}_2(1 - \hat{P}_2)}{n_2}} \quad \text{for two-sided CI} \\ \hat{P}_1 - \hat{P}_2 - z_{\alpha/2} \sqrt{\frac{\hat{P}_1(1 - \hat{P}_1)}{n_1} + \frac{\hat{P}_2(1 - \hat{P}_2)}{n_2}} \leq p_1 - p_2 \quad \text{for lower-confidence bound} \\ p_1 - p_2 \leq \hat{P}_1 - \hat{P}_2 + z_{\alpha/2} \sqrt{\frac{\hat{P}_1(1 - \hat{P}_1)}{n_1} + \frac{\hat{P}_2(1 - \hat{P}_2)}{n_2}} \quad \text{for upper-confidence bound} \end{aligned}$$

**2. Case 2: Equal proportions ( $p_1 = p_2 = p$ )**

$$\begin{aligned} \hat{P}_1 - \hat{P}_2 - z_{\alpha/2} \sqrt{\hat{P}(1 - \hat{P}) \left( \frac{1}{n_1} + \frac{1}{n_2} \right)} \\ \leq p_1 - p_2 \leq \hat{P}_1 - \hat{P}_2 + z_{\alpha/2} \sqrt{\hat{P}(1 - \hat{P}) \left( \frac{1}{n_1} + \frac{1}{n_2} \right)} \quad \text{for two-sided CI} \\ \hat{P}_1 - \hat{P}_2 - z_{\alpha/2} \sqrt{\hat{P}(1 - \hat{P}) \left( \frac{1}{n_1} + \frac{1}{n_2} \right)} \leq p_1 - p_2 \quad \text{for lower-confidence bound} \\ p_1 - p_2 \leq \hat{P}_1 - \hat{P}_2 + z_{\alpha/2} \sqrt{\hat{P}(1 - \hat{P}) \left( \frac{1}{n_1} + \frac{1}{n_2} \right)} \quad \text{for upper-confidence bound} \end{aligned}$$

 **Example 10.5**

Random samples of bridges are tested for metal corrosion in the HAPPY and GREAT counties, resulting in the following:

| County    | Sample Size<br>(no. bridges) | $X$<br>(no. corroded bridges) | Sample<br>Proportion |
|-----------|------------------------------|-------------------------------|----------------------|
| HAPPY (1) | $n_1 = 40$                   | $x_1 = 28$                    | $\hat{p}_1 = 0.7$    |
| GREAT (2) | $n_2 = 30$                   | $x_2 = 15$                    | $\hat{p}_2 = 0.5$    |

**Example 10.5  
(cont.)****1. (Hypothesis Test on  $p_1 - p_2$ ; Unequal Proportions; Upper-Sided Test)**

Assuming  $p_1 \neq p_2$ , test if the proportion of corroded bridges of HAPPY County exceeds that of GREAT County by at least 0.1. Use  $\alpha = 0.05$ .

Since  $n_1 \hat{p}_1 = 40 \times 0.7 = 28$ ,  $n_1(1 - \hat{p}_1) = 40 \times 0.3 = 12$ ,  $n_2 \hat{p}_2 = 30 \times 0.5 = 15$ , and  $n_2(1 - \hat{p}_2) = 30 \times 0.5 = 15$  are greater than five, the sampling distributions of  $\hat{P}_1$  and  $\hat{P}_2$  are approximately normal.

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: p_1 - p_2 = 0.1$$

$$H_1: p_1 - p_2 > 0.1$$

Step 2: Determine a test statistic and its value.

$$z_0 = \frac{\hat{p}_1 - \hat{p}_2 - \delta_0}{\sqrt{\frac{\hat{p}_1(1 - \hat{p}_1)}{n_1} + \frac{\hat{p}_2(1 - \hat{p}_2)}{n_2}}} = \frac{0.7 - 0.5 - 0.1}{\sqrt{\frac{0.7 \times (1 - 0.7)}{40} + \frac{0.5 \times (1 - 0.5)}{30}}} = 0.86$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$z_\alpha = z_{0.05} = 1.64$$

Step 4: Make a conclusion.

Since  $|z_0| = 0.86 \not> z_{0.05} = 1.64$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**2. (Sample Size Determination)** Suppose that  $p_1 = 0.7$  and  $p_2 = 0.5$ . Determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this two-sided  $z$ -test to detect the difference of the two proportions with power of 0.9.

power =  $P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.9 \Rightarrow \beta = 0.1$

$$\begin{aligned} n &= \left( \frac{z_\alpha \sqrt{(p_1 + p_2)(q_1 + q_2)/2} + z_\beta \sqrt{p_1 q_1 + p_2 q_2}}{p_1 - p_2} \right)^2 \\ &= \left( \frac{z_{0.05} \sqrt{(0.7 + 0.5)(0.3 + 0.5)/2} + z_{0.01} \sqrt{0.7 \times 0.3 + 0.5 \times 0.5}}{0.7 - 0.5} \right)^2 \\ &= \left( \frac{1.64 \times 0.69 + 1.28 \times 0.68}{0.2} \right)^2 \cong 101 \end{aligned}$$

**3. (Confidence Interval on  $p_1 - p_2$ ; Unequal Proportions; Upper-Confidence Bound)** Assuming  $p_1 \neq p_2$ , construct a 95% upper-confidence bound on the difference of the two corroded bridge proportions ( $p_1 - p_2$ ).

95% two-sided CI on  $p_1 - p_2$ :

$$\begin{aligned} p_1 - p_2 &\leq \hat{p}_1 - \hat{p}_2 + z_{0.05} \sqrt{\frac{\hat{p}_1(1 - \hat{p}_1)}{n_1} + \frac{\hat{p}_2(1 - \hat{p}_2)}{n_2}} \\ &\Rightarrow p_1 - p_2 \leq 0.7 - 0.5 + z_{0.05} \sqrt{\frac{0.7(1 - 0.7)}{40} + \frac{0.5(1 - 0.5)}{30}} \end{aligned}$$

**Example 10.5**  
*(cont.)*

$$\Rightarrow p_1 - p_2 \leq 0.2 + 1.64 \times 0.117$$
$$\Rightarrow p_1 - p_2 \leq 0.39$$

**Exercise 10.5**  
**(MR 10-65)**

A random sample of  $n_1 = 500$  adult residents in MARICOPA County found that  $x_1 = 385$  were in favor of increasing the highway speed limit to 70 mph, while another random sample of  $n_2 = 400$  adult residents in PIMA County found that  $x_2 = 267$  were in favor of the increased speed limit.

1. Does the survey data indicate that there is a difference between the residents of the two counties in support of increasing the speed limit? Assume  $p_1 - p_2 = 0$  and use  $\alpha = 0.05$ .
2. Suppose that  $p_1 = 0.75$  and  $p_2 = 0.65$ . Determine the sample size  $n$  ( $= n_1 = n_2$ ) required for this two-sided z-test to detect the difference of the two proportions with power of 0.8.
3. Assuming  $p_1 = p_2$ , construct a 95% two-sided confidence interval on the difference between the favor proportions of the two counties for the speed limit increase ( $p_1 - p_2$ ). Based on this 95% two-sided CI on  $p_1 - p_2$ , test  $H_0: p_1 - p_2 = 0$  vs.  $H_1: p_1 - p_2 \neq 0$  at  $\alpha = 0.05$ .

## MINITAB Applications

### Example 10.2

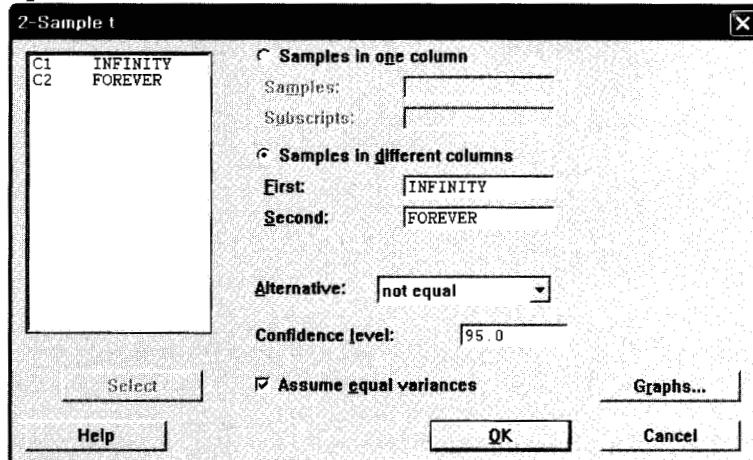
(Inference on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown)

(1) Choose File > New, click Minitab Project, and click OK.

(2) Enter the life length data of the INFINITY and FOREVER light bulbs on the worksheet.

|    | C1       | C2      | C3 |
|----|----------|---------|----|
| ↓  | INFINITY | FOREVER |    |
| 1  | 727      | 789     |    |
| 2  | 755      | 835     |    |
| 3  | 714      | 765     |    |
| 4  | 840      | 798     |    |
| 5  | 772      | 797     |    |
| 23 | 770      | 837     |    |
| 24 | 792      | 841     |    |
| 25 | 765      | 766     |    |
| 26 | 749      |         |    |
| 27 | 829      |         |    |
| 28 | 821      |         |    |
| 29 | 816      |         |    |
| 30 | 743      |         |    |

(3) Choose Stat > Basic Statistics > 2-Sample t. Click Samples in different columns and select INFINITY and FOREVER in First and Second, respectively. Select not equal in Alternative and type the level of confidence in Confidence level. Check Assume equal variances if  $\sigma_1^2 = \sigma_2^2$ . Then click OK.



**Example 10.2**  
(cont.)

(4) Interpret the analysis results.

Session

Two Sample T-Test and Confidence Interval

Two sample T for INFINITY vs FOREVER

|          | N  | Mean  | StDev | SE Mean |
|----------|----|-------|-------|---------|
| INFINITY | 30 | 780.0 | 40.0  | 7.3     |
| FOREVER  | 25 | 800.0 | 30.0  | 6.0     |

95% CI for mu INFINITY - mu FOREVER: (-39.0, -1.1);  
T-Test mu INFINITY = mu FOREVER (vs not =): T = -2.12 P = 0.039 DF = 52

Two Sample T-Test and Confidence Interval

Two sample T for INFINITY vs FOREVER

|          | N  | Mean  | StDev | SE Mean |
|----------|----|-------|-------|---------|
| INFINITY | 30 | 780.0 | 40.0  | 7.3     |
| FOREVER  | 25 | 800.0 | 30.0  | 6.0     |

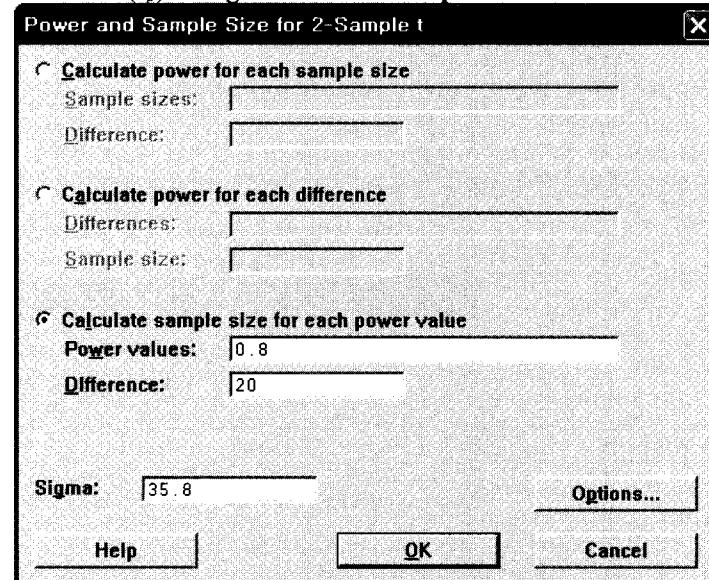
95% CI for mu INFINITY - mu FOREVER: (-39.5, -0.6);  
T-Test mu INFINITY = mu FOREVER (vs not =): T = -2.07 P = 0.044 DF = 53  
Both use Pooled StDev = 35.8

10.2.4

10.2.1

10.2.3

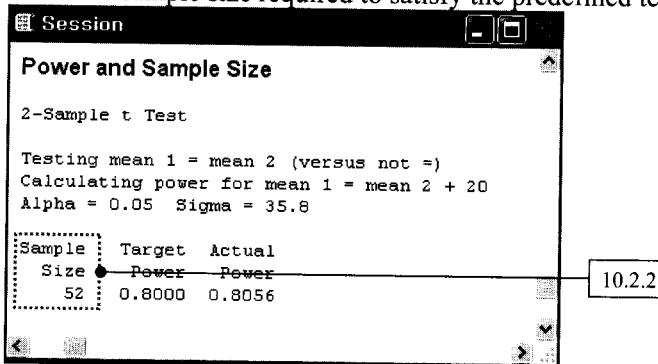
(5) Choose **Stat > Power and Sample Size > 2-Sample Z**. Click **Calculate sample size for each power value**. Enter the power of the test predefined in **Power values**, the difference between the true mean and hypothesized mean to be detected in **Difference**, and the pooled estimate of standard deviation ( $s_p$ ) in **Sigma**. Then click **Options**.



(6) Under **Alternative Hypothesis** select the type of alternative hypothesis, and in **Significance level** enter the probability of type I error ( $\alpha$ ). Then click **OK** twice.

**Example 10.2  
(cont.)**

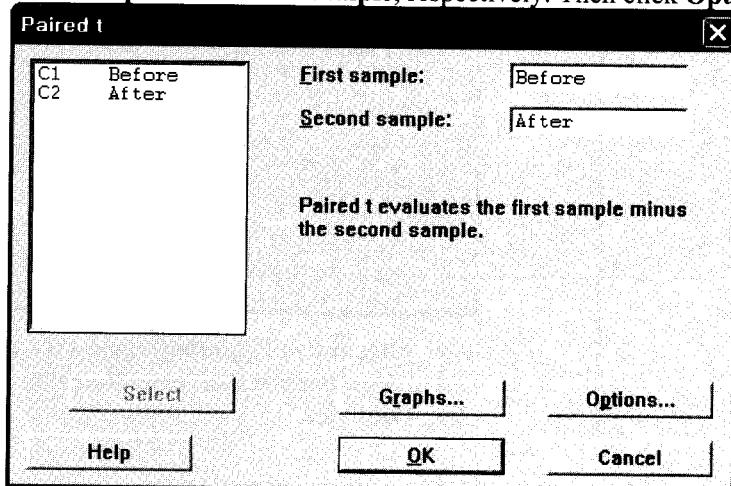
(7) Obtain the sample size required to satisfy the predefined test condition.

**Example 10.3**(Inference on  $\mu_D$ ,  $\sigma_D^2$  Unknown)

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the weight data on the worksheet.

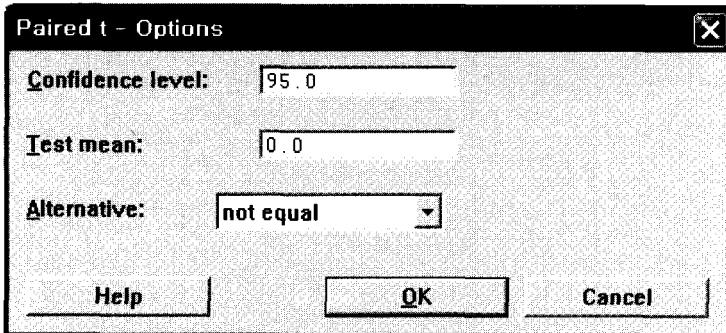
|    | C1     | C2    | C3 |
|----|--------|-------|----|
| ↓  | Before | After |    |
| 1  | 160    | 153   |    |
| 2  | 172    | 160   |    |
| 3  | 154    | 136   |    |
| 4  | 210    | 198   |    |
| 5  | 173    | 166   |    |
| 27 | 215    | 206   |    |
| 28 | 206    | 201   |    |
| 29 | 165    | 156   |    |
| 30 | 195    | 189   |    |

- (3) Choose Stat > Basic Statistics > Paired t. Select BEFORE and AFTER in First sample and Second sample, respectively. Then click Options.

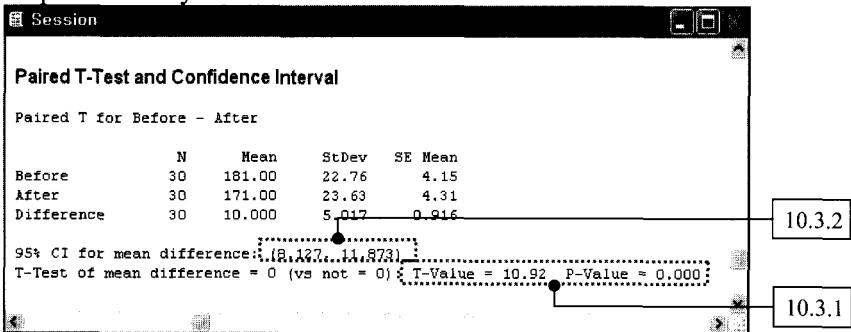


**Example 10.3**  
*(cont.)*

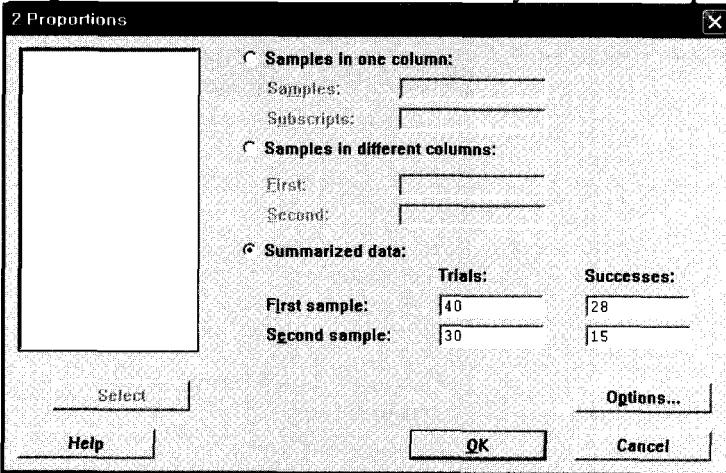
- (4) Enter the level of confidence in **Confidence level**, the hypothesized difference in mean in **Test mean**, and **not equal** in **Alternative**. Then click **OK** twice.



- (5) Interpret the analysis results.

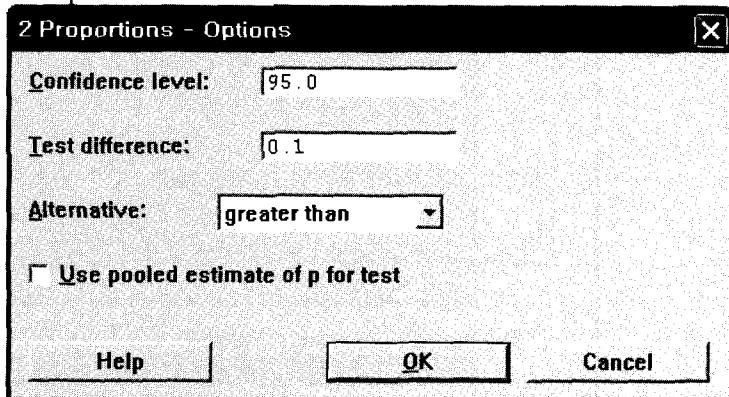

**Example 10.5**
**(Inference on  $p_1 - p_2$ )**

- (1) Choose **Stat > Basic Statistics > 2 Proportions**. Click **Summarized data** and enter the number of bridges surveyed in **Trials** and the number of bridges corroded in **Successes** for each county. Then click **Options**.

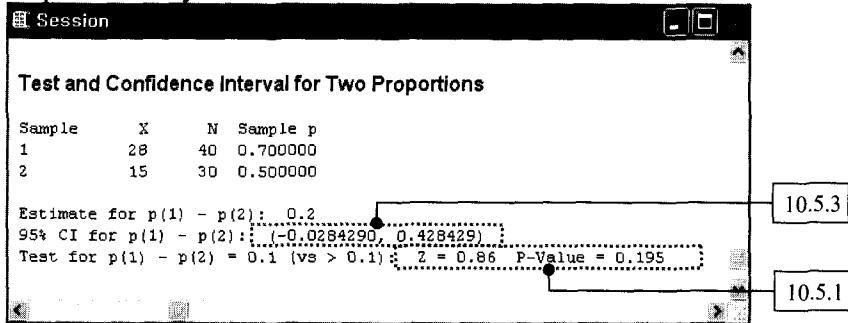


**Example 10.5  
(cont.)**

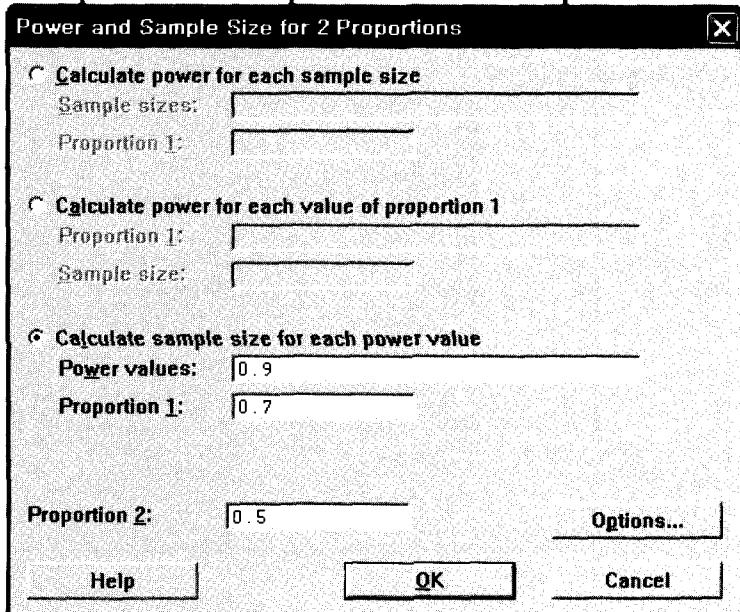
- (2) Enter the level of confidence in **Confidence level**, the hypothesized difference in proportion in **Test difference**, and **greater than** in **Alternative**. Check **Use pooled estimate of p for test** if the proportions are equal. Then click **OK** twice.



- (3) Interpret the analysis results.

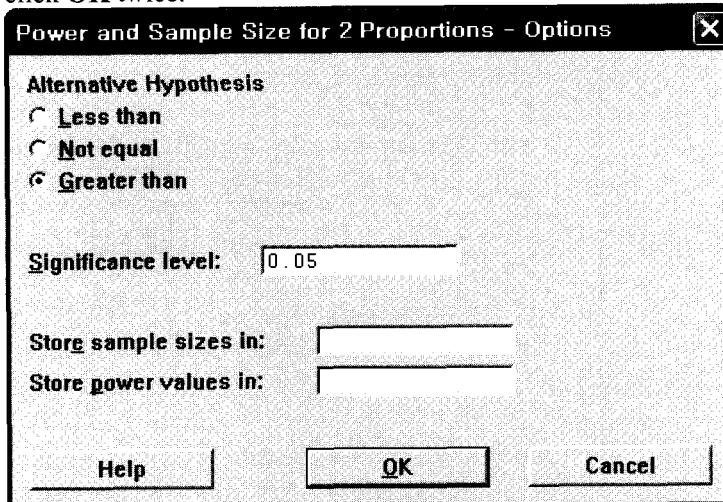


- (4) Choose **Stat > Power and Sample Size > 2 Proportions**. Click **Calculate sample size for each power value**. Enter the power of the test predefined in **Power values** and the true proportions of two populations in **Proportion 1** and **Proportion 2**. Then click **Options**.

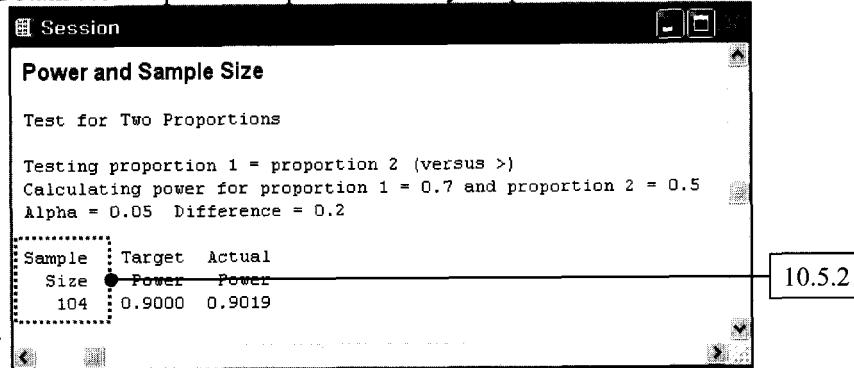


**Example 10.5  
(cont.)**

- (5) Under **Alternative Hypothesis** select the type of alternative hypothesis, and in **Significance level** enter the probability of type I error ( $\alpha$ ). Then click **OK** twice.



- (6) Obtain the sample size required to satisfy the predefined test condition.



## Answers to Exercises

### Exercise 10.1

#### 1. (Hypothesis Test on $\mu_1 - \mu_2$ , $\sigma^2$ Known; Upper-Sided Test)

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = 10$$

$$H_1: \mu_1 - \mu_2 > 10$$

Step 2: Determine a test statistic and its value.

$$z_0 = \frac{(\bar{x}_1 - \bar{x}_2) - \delta_0}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} = \frac{(162.5 - 155.0) - 10}{\sqrt{\frac{1}{10} + \frac{1}{12}}} = -5.84$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$z_\alpha = z_{0.05} = 1.65$$

Step 4: Make a conclusion.

Since  $z_0 = -5.84 \not> z_{0.05} = 1.65$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . We do not have significant evidence to support use of plastic 1 at  $\alpha = 0.05$ .

#### 2. (Sample Size Determination)

(1) Sample Size Formula

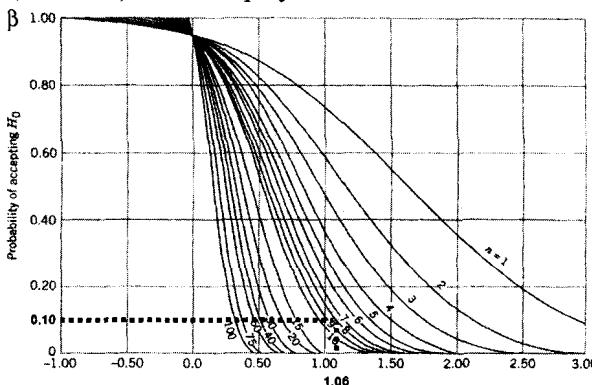
$$\begin{aligned} n &= \frac{(z_\alpha + z_\beta)^2 (\sigma_1^2 + \sigma_2^2)}{(\Delta - \Delta_0)^2} = \frac{(z_{0.05} + z_{0.1})^2 (1^2 + 1^2)}{(11.5 - 10)^2} \\ &= \frac{(1.64 + 1.28)^2 \times (1^2 + 1^2)}{1.5^2} \approx 8 \end{aligned}$$

(2) OC Curve

To design a one-sided  $z$ -test at  $\alpha = 0.05$  for two samples, OC Chart VIc is applicable with the parameter

$$d = \frac{|\Delta - \Delta_0|}{\sqrt{\sigma_1^2 + \sigma_2^2}} = \frac{|11.5 - 10|}{\sqrt{1^2 + 1^2}} = 1.06$$

By using  $d = 1.06$  and  $\beta = 0.1$ , the required sample size is determined as  $n (= n_1 = n_2) = 8$  as displayed below.



(c) O.C. curves for different values of  $n$  for the one-sided normal test for a level of significance  $\alpha = 0.05$ .

**Exercise 10.1**

(cont.)

**3. (Confidence Interval; Upper-Confidence Bound)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% upper-confidence bound on  $\mu_1 - \mu_2$ :

$$\begin{aligned} \mu_1 - \mu_2 &\leq \bar{x}_1 - \bar{x}_2 + z_{\alpha} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \\ \Rightarrow \mu_1 - \mu_2 &\leq 162.5 - 155.0 + z_{0.05} \sqrt{\frac{1}{10} + \frac{1}{12}} \\ \Rightarrow \mu_1 - \mu_2 &\leq 7.5 + 1.65 \times \sqrt{\frac{1}{10} + \frac{1}{12}} \\ \Rightarrow \mu_1 - \mu_2 &\leq 8.2 \end{aligned}$$

**Exercise 10.2****1. (Hypothesis Test on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown but Equal; Lower-Sided Test)**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 < 0$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{(\bar{x}_1 - \bar{x}_2) - \delta_0}{s_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}} = \frac{(290 - 321) - 0}{18.9 \times \sqrt{\frac{1}{10} + \frac{1}{16}}} = -4.07$$

$$\begin{aligned} (\text{Note}) s_p^2 &= \frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2} \\ &= \frac{(10 - 1) \times 12^2 + (16 - 1) \times 22^2}{10 + 16 - 2} = 356.5 = 18.9^2 \end{aligned}$$

$$v = n_1 + n_2 - 2 = 10 + 16 - 2 = 24$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha, v} = t_{0.05, 24} = 1.711$$

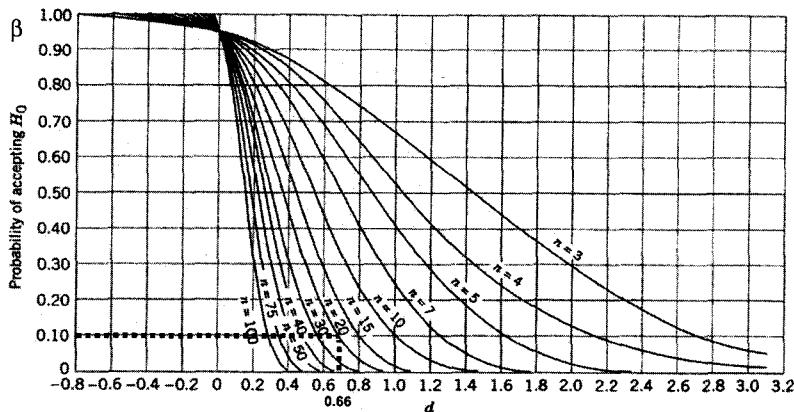
Step 4: Make a conclusion.

Since  $t_0 = -4.07 < -t_{0.05, 24} = -1.711$ , reject  $H_0$  at  $\alpha = 0.05$ .**2. (Sample Size Determination)**To design a one-sided  $t$ -test at  $\alpha = 0.05$  for two samples, OC Chart VIg is applicable with the parameter

$$d = \frac{|\Delta - \Delta_0|}{2\hat{\sigma}} = \frac{|\Delta - \Delta_0|}{2s_p} = \frac{|25 - 0|}{2 \times 18.9} = 0.66 \quad (s_p = 18.9)$$

**Exercise 10.2**  
 (cont.)

When  $d = 0.66$  and  $\beta = 0.1$ ,  $n^* = 20$  as displayed below.



- (g) O.C. curves for different values of  $n$  for the one-sided  $t$ -test for a level of significance  $\alpha = 0.05$ .

Thus, the required sample size  $n$  is

$$n = \frac{n^* + 1}{2} = \frac{20 + 1}{2} = 10.5 \approx 11$$

**3. (Confidence Interval on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown but Equal; Upper-Confidence Bound)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; v = n_1 + n_2 - 2 = 10 + 16 - 2 = 24; s_p^2 = 18.9^2$$

95% upper-confidence bound on  $\mu_1 - \mu_2$ :

$$\mu_1 - \mu_2 \leq \bar{x}_1 - \bar{x}_2 + t_{\alpha, v} s_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}$$

$$\Rightarrow \mu_1 - \mu_2 \leq 290 - 321 + t_{0.05, 24} \times 18.9 \times \sqrt{\frac{1}{15} + \frac{1}{10}}$$

$$\Rightarrow \mu_1 - \mu_2 \leq -31 + 1.711 \times 7.61$$

$$\Rightarrow \mu_1 - \mu_2 \leq -18.0$$

**4. (Confidence Interval on  $\mu_1 - \mu_2$ ,  $\sigma_1^2$  and  $\sigma_2^2$  Unknown and Unequal; Upper-Confidence Bound)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

$$v = \frac{(s_1^2/n_1 + s_2^2/n_2)^2}{\frac{(s_1^2/n_1)^2}{n_1+1} + \frac{(s_2^2/n_2)^2}{n_2+1}} - 2 = \frac{(12^2/10 + 22^2/16)^2}{\frac{(12^2/10)^2}{10+1} + \frac{(22^2/16)^2}{16+1}} - 2 \approx 25$$

95% upper-confidence bound on  $\mu_1 - \mu_2$ :

$$\mu_1 - \mu_2 \leq \bar{x}_1 - \bar{x}_2 + t_{\alpha, v} \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}$$

$$\Rightarrow \mu_1 - \mu_2 \leq 290 - 321 + t_{0.05, 25} \sqrt{\frac{12^2}{10} + \frac{22^2}{16}}$$

$$\Rightarrow \mu_1 - \mu_2 \leq -31 + 1.708 \times 6.68$$

$$\Rightarrow \mu_1 - \mu_2 \leq -19.59$$

**Exercise 10.3****1. (Hypothesis Test on  $\mu_D$ ,  $\sigma_D^2$  Unknown; Two-Sided Test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_D = 0$$

$$H_1: \mu_D \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$t_0 = \frac{\bar{d} - \delta_0}{s_D / \sqrt{n}} = \frac{0.67 - 0}{2.96 / \sqrt{12}} = 0.783$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-1} = t_{0.05/2, 12-1} = t_{0.025, 11} = 2.201$$

Step 4: Make a **conclusion**.

Since  $|t_0| = 0.783 < t_{0.025, 11} = 2.201$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

Thus, we conclude that the two design languages are not significantly different in mean coding time at  $\alpha = 0.05$ .

**2. (Confidence Interval on  $\mu_D$ ,  $\sigma_D^2$  Unknown; Two-Sided CI)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05; v = n - 1 = 12 - 1 = 11$$

95% two-sided CI on  $\mu_D$ :

$$\begin{aligned} \bar{d} - t_{\alpha/2, v} \frac{s_D}{\sqrt{n}} &\leq \mu_D \leq \bar{d} + t_{\alpha/2, v} \frac{s_D}{\sqrt{n}} \\ \Rightarrow 0.67 - t_{0.05/2, 11} \frac{2.96}{\sqrt{12}} &\leq \mu_D \leq 0.67 + t_{0.05/2, 11} \frac{2.96}{\sqrt{12}} \\ \Rightarrow 0.67 - 2.201 \times 0.85 &\leq \mu_D \leq 0.67 + 2.201 \times 0.85 \\ \Rightarrow -1.21 &\leq \mu_D \leq 2.55 \end{aligned}$$

Since this 95% two-sided CI on  $\mu_D$  includes the hypothesized value zero, fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 10.4****1. (Hypothesis Test on  $\sigma_1^2/\sigma_2^2$ ; Two-Sided Test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \sigma_1^2 = \sigma_2^2 \Rightarrow \sigma_1^2 / \sigma_2^2 = 1$$

$$H_1: \sigma_1^2 \neq \sigma_2^2 \Rightarrow \sigma_1^2 / \sigma_2^2 \neq 1$$

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{s_1^2}{s_2^2} \frac{\sigma_{2,0}^2}{\sigma_{1,0}^2} = \frac{0.42^2}{0.23^2} \times 1 = 3.33$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha/2, n_1-1, n_2-1} = f_{0.05/2, 10-1, 10-1} = f_{0.025, 9, 9} = 4.03 \text{ and}$$

$$f_{1-\alpha/2, n_1-1, n_2-1} = f_{1-0.05/2, 9, 9} = f_{0.975, 9, 9} = \frac{1}{f_{0.025, 9, 9}} = \frac{1}{4.03} = 0.25$$

**Exercise 10.4**  
 (cont.)
**Step 4: Make a conclusion.**

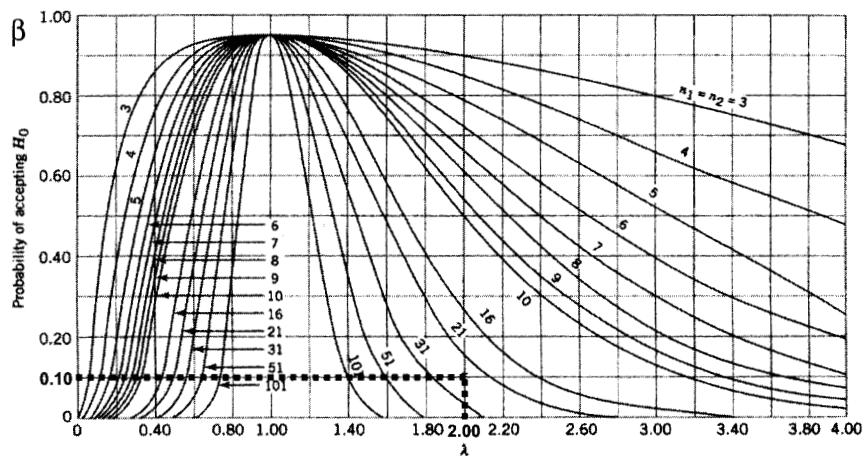
Since  $f_0 = 3.33 \not> f_{0.025,9,9} = 4.03$  and  $f_0 = 3.33 \not< f_{0.975,9,9} = 0.25$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**2. (Sample Size Determination)**

To design a two-sided  $F$ -test at  $\alpha = 0.05$ , OC Chart VIo is applicable with the parameter

$$\lambda = \frac{\sigma_1}{\sigma_2} = 2.0$$

When  $\lambda = 2.0$  and  $\beta = 0.1$ , the required sample size is determined as  $n$  ( $= n_1 = n_2$ ) = 25 as displayed below.



(o) O.C. curves for different values of  $n$  for the two-sided  $F$ -test for a level of significance  $\alpha = 0.05$ .

**3. (Confidence Interval on  $\sigma_1^2/\sigma_2^2$ ; Two-Sided CI)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\sigma_1^2/\sigma_2^2$ :

$$\frac{s_1^2}{s_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{s_1^2}{s_2^2} f_{\alpha/2, n_2-1, n_1-1}$$

$$\Rightarrow \frac{0.42^2}{0.23^2} f_{1-0.05/2, 9, 9} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{0.42^2}{0.23^2} f_{0.05/2, 9, 9}$$

$$\Rightarrow 3.33 \frac{1}{f_{0.025, 9, 9}} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq 3.33 f_{0.025, 9, 9}$$

$$\Rightarrow 3.33 \times \frac{1}{4.03} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq 3.33 \times 4.03$$

$$\Rightarrow 0.83 \leq \frac{\sigma_1^2}{\sigma_2^2} \leq 13.43$$

Since this 95% two-sided CI on  $\sigma_1^2/\sigma_2^2$  includes the hypothesized value unity, fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 10.5****1. (Hypothesis Test on  $p_1 - p_2$ , Equal Proportions; Two-Sided Test)**

The survey data is summarized as follows:

| County       | Sample Size | $X$         | Sample Proportion  |
|--------------|-------------|-------------|--------------------|
| MARICOPA (1) | $n_1 = 500$ | $x_1 = 385$ | $\hat{p}_1 = 0.77$ |
| PIMA (2)     | $n_2 = 400$ | $x_2 = 267$ | $\hat{p}_2 = 0.67$ |

Since  $n_1 \hat{p}_1 = 500 \times 0.77 = 385$ ,  $n_1(1 - \hat{p}_1) = 500 \times 0.23 = 115$ ,  $n_2 \hat{p}_2 = 400 \times 0.67 = 267$ , and  $n_2(1 - \hat{p}_2) = 400 \times 0.33 = 133$  are greater than five, the sampling distributions of  $\hat{P}_1$  and  $\hat{P}_2$  are approximately normal.

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: p_1 - p_2 = 0$$

$$H_1: p_1 - p_2 \neq 0$$

Step 2: Determine a test statistic and its value.

$$z_0 = \frac{\hat{p}_1 - \hat{p}_2}{\sqrt{\hat{p}(1 - \hat{p})\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}} = \frac{0.77 - 0.67}{\sqrt{0.72 \times (1 - 0.72) \times \left(\frac{1}{500} + \frac{1}{400}\right)}} = 3.32$$

$$(\text{Note}) \quad \hat{p} = \frac{x_1 + x_2}{n_1 + n_2} = \frac{385 + 267}{500 + 400} = 0.72$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$z_{\alpha/2} = z_{0.05/2} = z_{0.025} = 1.96$$

Step 4: Make a conclusion.

Since  $|z_0| = 3.32 > z_{0.025} = 1.96$ , reject  $H_0$  at  $\alpha = 0.05$ .

**2. (Sample Size Determination)**

$$\text{power} = P(\text{reject } H_0 \mid H_0 \text{ is false}) = 1 - \beta = 0.8 \Rightarrow \beta = 0.2$$

$$\begin{aligned} n &= \left( \frac{z_{\alpha/2} \sqrt{(p_1 + p_2)(q_1 + q_2)/2} + z_\beta \sqrt{p_1 q_1 + p_2 q_2}}{p_1 - p_2} \right)^2 \\ &= \left( \frac{z_{0.05/2} \sqrt{(0.75 + 0.65)(0.25 + 0.35)/2} + z_{0.02} \sqrt{0.75 \times 0.25 + 0.65 \times 0.35}}{0.75 - 0.65} \right)^2 \\ &= \left( \frac{1.96 \times 0.65 + 0.84 \times 0.64}{0.1} \right)^2 \cong 329 \end{aligned}$$

**Exercise 10.5**

(cont.)

**3. (Confidence Interval on  $p_1 - p_2$ ; Equal Proportions; Two-Sided CI)**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05, \hat{p} = \frac{x_1 + x_2}{n_1 + n_2} = \frac{385 + 267}{500 + 400} = 0.72$$

95% two-sided CI on  $p_1 - p_2$ :

$$\begin{aligned} & \hat{p}_1 - \hat{p}_2 - z_{\alpha/2} \sqrt{\hat{p}(1-\hat{p}) \left( \frac{1}{n_1} + \frac{1}{n_2} \right)} \\ & \leq p_1 - p_2 \leq \hat{p}_1 - \hat{p}_2 + z_{\alpha/2} \sqrt{\hat{p}(1-\hat{p}) \left( \frac{1}{n_1} + \frac{1}{n_2} \right)} \\ \Rightarrow & 0.77 - 0.67 - z_{0.05/2} \sqrt{0.72(1-0.72) \left( \frac{1}{500} + \frac{1}{400} \right)} \\ & \leq p_1 - p_2 \leq 0.77 - 0.67 + z_{0.05/2} \sqrt{0.72(1-0.72) \left( \frac{1}{500} + \frac{1}{400} \right)} \\ \Rightarrow & 0.1 - 1.96 \times 0.03 \leq p_1 - p_2 \leq 0.1 + 1.96 \times 0.03 \\ \Rightarrow & 0.04 \leq p_1 - p_2 \leq 0.16 \end{aligned}$$

Since this 95% two-sided CI on  $p_1 - p_2$  does not include the hypothesized value zero, reject  $H_0$  at  $\alpha = 0.05$ .

# 11

# Simple Linear Regression and Correlation

## OUTLINE

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- |   |  |
|---|--|
| 11-1 Empirical Models   | 11-6 Confidence Intervals                              |
| 11-2 Simple Linear Regression   | 11-6.1 Confidence Intervals on the Slope and Intercept |
| 11-3 Properties of the Least Squares Estimators                         | 11-6.2 Confidence Interval on the Mean Response        |
| 11-4 Some Comments on Uses of Regression                                | 11-7 Prediction of New Observations                    |
| 11-5 Hypothesis Tests in Simple Linear Regression                       | 11-8 Adequacy of the Regression Model                  |
| 11-5.1 Use of <i>t</i> -Tests   | 11-8.1 Residual Analysis                               |
| 11-5.2 Analysis of Variance Approach to Test Significance of Regression | 11-8.2 Coefficient of Determination                    |
|   | 11-8.3 Lack-of-Fit Test                                |
|   | 11-9 Transformations to a Straight Line                |
|   | 11-11 Correlation                                      |
|   | MINITAB Applications                                   |
|   | Answers to Exercises                                   |
- 

## 11-1 Empirical Models

### Learning Goals

- Describe the use of regression analysis.
- Explain the terms *intercept*, *slope*, *independent variable*, *dependent variable*, and *random error*.
- Explain the assumptions of a simple linear model.

### Regression Analysis

Regression analysis is a statistical technique to model the relationship between two or more variables so that we can predict the response of a variable at a given condition of the other variable(s).

### Regression Analysis (cont.)

For example, in Figure 11-1, the scatter diagram of price versus sales for a plywood product indicates that the volume of sales linearly decreases as the price of the product increases. By modeling this linear relationship, we may want to know how many pieces of plywood would be sold if the price is set at \$8.50. It may not be easy to answer the question because there is no simple, linear curve which passes through all the points in the diagram—the data randomly scatter along a straight line.

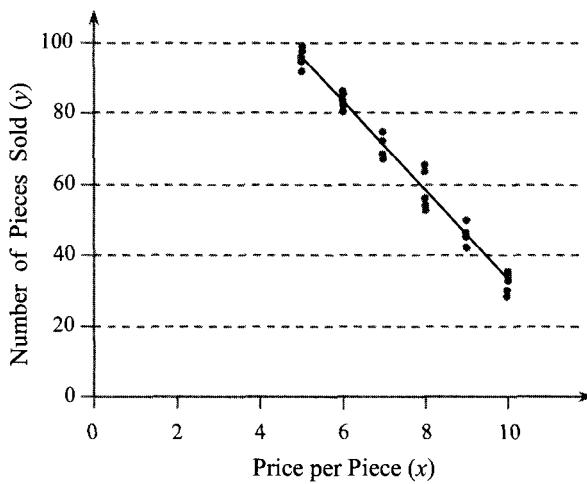


Figure 11-1 Scatter diagram of plywood price versus sales.

### Simple Linear Model

A simple linear model which explains the linear relationship between two variables ( $x$  and  $Y$ ) is

$$Y = \beta_0 + \beta_1 x + \epsilon$$

where: (1) **Regression coefficients ( $\beta_0$  and  $\beta_1$ )**: The coefficients  $\beta_0$  and  $\beta_1$  denote the intercept and slope of the regression line, respectively. The slope  $\beta_1$  measures the expected change in  $Y$  for a unit change in  $x$ .

(2) **Independent variable ( $x$ ; regressor, predictor)**: Since the independent variable  $x$  is under control with negligible error in an experiment,  $x$  represents controlled constants (not random outcomes).

(3) **Random error ( $\epsilon$ )**: The variable  $\epsilon$  represents the random variation of  $Y$  around the straight regression line  $\beta_0 + \beta_1 x$ . It is assumed that  $\epsilon$  is normally distributed with mean 0 and constant variance  $\sigma^2$ , i.e.,  $\epsilon \sim N(0, \sigma^2)$

(4) **Dependent (response) variable ( $Y$ )**: Since outcomes in  $Y$  at the same value of  $x$  can vary randomly,  $Y$  is a random variable with the following distribution:

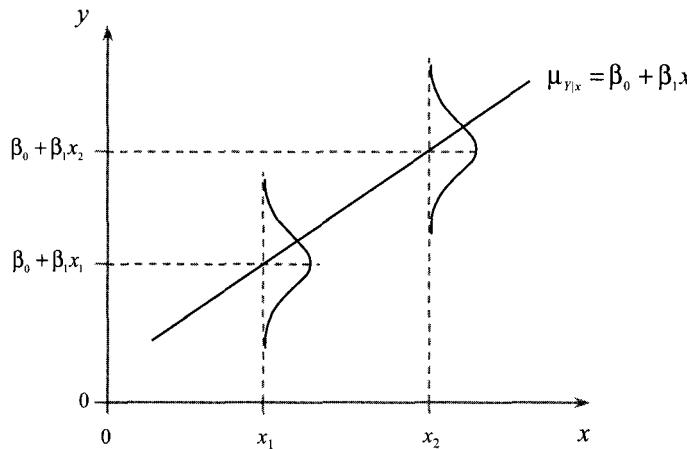
$$Y \sim N(\beta_0 + \beta_1 x, \sigma^2)$$

In summary, four assumptions are made for the simple linear regression model:

1. **Linear relationship between  $x$  and  $Y$** : The variables  $x$  and  $Y$  are linearly related.
2. **Randomness of error**: The errors (spreads of  $Y$  along the regression line) are random (not following any particular pattern).

**Simple  
Linear  
Model  
(cont.)**

3. **Constant  $\sigma^2$ :** The variance of the random errors is constant as  $\sigma^2$ . In other words, the spreads of  $Y$  along the regression line are the same for different values of  $x$  (see Figure 11-2).
4. **Normality of error:** The random errors are normally distributed.



**Figure 11-2** The variability of  $Y$  over  $x$ .

The analyst should check if the assumptions of the linear model are met for proper regression analysis, which is called **assessment of model adequacy** (presented in Section 11-8).

## 11-2 Simple Linear Regression

### Learning Goals

- Explain the method of least squares.
- Estimate regression coefficients by using the least squares method.
- Calculate mean responses and residuals by using a fitted regression line.
- Estimate error variance  $\sigma^2$ .

**Least  
Squares  
Method**

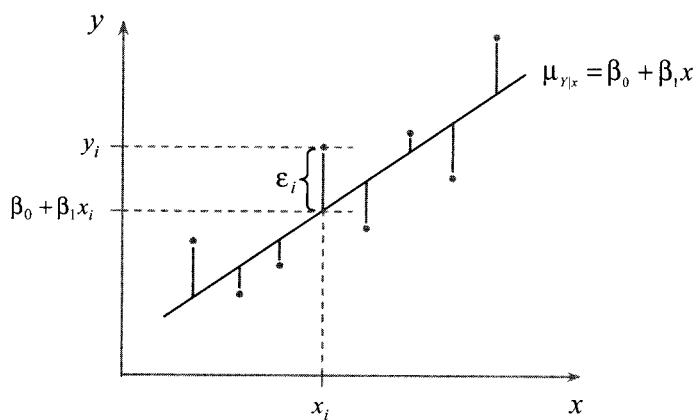
In the 1800s Karl Gauss proposed ‘the method of least squares’ to estimate the regression coefficients of a linear model. Suppose that we have  $n$  pairs of observations  $(x_i, y_i)$ ,  $i = 1, 2, \dots, n$ , and the  $n$  observations are modeled by a simple linear model

$$y_i = \beta_0 + \beta_1 x_i + \varepsilon_i, \quad i = 1, 2, \dots, n$$

The least squares method finds the estimates of  $\beta_0$  and  $\beta_1$  which minimize the **sum of the squares of the errors** (denoted by  $SS_E$ ; called **error sum of squares**; sum of the squares of the vertical deviations of data from the regression line in Figure 11-3)

$$SS_E = L = \sum_{i=1}^n \varepsilon_i^2 = \sum_{i=1}^n (y_i - \hat{y}_i)^2$$

**Least  
Squares  
Method  
(cont.)**



**Figure 11-3** Deviations ( $\epsilon_i$ ) of data from a regression line.

The least squares estimators of  $\beta_0$  and  $\beta_1$  are

$$\hat{\beta}_1 = \frac{\sum_{i=1}^n y_i x_i - \left( \sum_{i=1}^n y_i \right) \left( \sum_{i=1}^n x_i \right)}{\sum_{i=1}^n x_i^2 - \left( \sum_{i=1}^n x_i \right)^2} = \frac{\sum_{i=1}^n y_i (x_i - \bar{x})}{\sum_{i=1}^n (x_i - \bar{x})^2} = \frac{S_{xy}}{S_{xx}}$$

$$\hat{\beta}_0 = \frac{\sum_{i=1}^n y_i - \hat{\beta}_1 \sum_{i=1}^n x_i}{n} = \bar{y} - \hat{\beta}_1 \bar{x}$$

**(Derivation)** Least square estimators  $\hat{\beta}_0$  and  $\hat{\beta}_1$

Recall that, in calculus, when we want to find the value of a variable which minimizes (or maximizes) a certain function, the following procedures are used:

- (1) Take the derivative of the function with respect to the variable designated,
- (2) Set the derivative as equal to zero, and
- (3) Solve the equation.

Since the function  $SS_E$  (or  $L$ ) has two unknowns ( $\beta_0$  and  $\beta_1$ ), we need to take a partial derivative with respect to each regression coefficient as follows:

$$\begin{cases} \frac{\partial L}{\partial \beta_0} = -2 \sum_{i=1}^n (y_i - \beta_0 - \beta_1 x_i) = 0 \Rightarrow n \hat{\beta}_0 + \hat{\beta}_1 \sum_{i=1}^n x_i = \sum_{i=1}^n y_i \\ \frac{\partial L}{\partial \beta_1} = -2 \sum_{i=1}^n (y_i - \beta_0 - \beta_1 x_i) x_i = 0 \Rightarrow \hat{\beta}_0 \sum_{i=1}^n x_i + \hat{\beta}_1 \sum_{i=1}^n x_i^2 = \sum_{i=1}^n y_i x_i \end{cases} \quad (11-1)$$

**Least  
Squares  
Method  
(cont.)**

By multiplying the first equation above by  $\sum_{i=1}^n x_i$  and the last equation by  $n$  each,

$$\begin{cases} n\hat{\beta}_0 \sum_{i=1}^n x_i + \hat{\beta}_1 \left( \sum_{i=1}^n x_i \right)^2 = \left( \sum_{i=1}^n x_i \right) \left( \sum_{i=1}^n y_i \right) \\ n\hat{\beta}_0 \sum_{i=1}^n x_i + n\hat{\beta}_1 \sum_{i=1}^n x_i^2 = n \sum_{i=1}^n y_i x_i \end{cases} \quad (11-2)$$

By subtracting the last equation above from the first equation above,

$$\hat{\beta}_1 \left[ \left( \sum_{i=1}^n x_i \right)^2 - n \sum_{i=1}^n x_i^2 \right] = \left( \sum_{i=1}^n x_i \right) \left( \sum_{i=1}^n y_i \right) - n \sum_{i=1}^n y_i x_i \quad (11-3)$$

Thus,

$$\hat{\beta}_1 = \frac{\left( \sum_{i=1}^n x_i \right) \left( \sum_{i=1}^n y_i \right) - n \sum_{i=1}^n y_i x_i}{\left( \sum_{i=1}^n x_i \right)^2 - n \sum_{i=1}^n x_i^2} = \frac{\sum_{i=1}^n y_i x_i - \frac{\left( \sum_{i=1}^n x_i \right) \left( \sum_{i=1}^n y_i \right)}{n}}{\sum_{i=1}^n x_i^2 - \frac{\left( \sum_{i=1}^n x_i \right)^2}{n}} = \frac{S_{xy}}{S_{xx}}$$

$$\text{where: } S_{xx} = \sum_{i=1}^n x_i^2 - \frac{\left( \sum_{i=1}^n x_i \right)^2}{n} = \sum_{i=1}^n (x_i - \bar{x})^2$$

$$S_{xy} = \sum_{i=1}^n y_i x_i - \frac{\left( \sum_{i=1}^n x_i \right) \left( \sum_{i=1}^n y_i \right)}{n} = \sum_{i=1}^n y_i (x_i - \bar{x})^2$$

Lastly, from Equation (11-2),

$$\hat{\beta}_0 = \frac{\sum_{i=1}^n y_i - \hat{\beta}_1 \sum_{i=1}^n x_i}{n} = \bar{y} - \hat{\beta}_1 \bar{x}$$

**Fitted  
Regression  
Model** By using the least squares estimates of  $\beta_0$  and  $\beta_1$ , the fitted (estimated) regression line is determined as follows:

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x$$

By applying the fitted regression line, the mean response at  $x_i$  is estimated. Note that an actual response  $y_i$  can be different from the corresponding predicted response  $\hat{y}_i$ . The difference between the actual and predicted responses is called the **residual** (denoted as  $e_i$ ), which is an estimate of the random error  $\varepsilon$ :

$$e_i = y_i - \hat{y}_i, \quad i = 1, 2, \dots, n$$

**Estimation of  
Error  
Variance  
( $\sigma^2$ )**

Since the error variance  $\sigma^2$  is unknown in most cases, estimation on  $\sigma^2$  is needed.  
The point estimator of  $\sigma^2$  is

$$\hat{\sigma}^2 = \frac{\sum_{i=1}^n e_i^2}{n-2} = \frac{\sum_{i=1}^n (y_i - \hat{y}_i)^2}{n-2} = \frac{SS_E}{n-2} = \frac{\sum_{i=1}^n y_i^2 - n\bar{y}^2 - \hat{\beta}_1 S_{xy}}{n-2}$$

**(Derivation)**  $SS_E = \sum_{i=1}^n y_i^2 - n\bar{y}^2 - \hat{\beta}_1 S_{xy}$

$$\begin{aligned} SS_E &= \sum_{i=1}^n e_i^2 = \sum_{i=1}^n (y_i - \hat{y}_i)^2 = \sum_{i=1}^n [y_i - (\hat{\beta}_0 + \hat{\beta}_1 x_i)]^2 \quad \text{because } \hat{y}_i = \hat{\beta}_0 + \hat{\beta}_1 x_i \\ &= \sum_{i=1}^n [y_i - (\bar{y} - \hat{\beta}_1 \bar{x} + \hat{\beta}_1 x_i)]^2 \quad \text{because } \hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{x} \\ &= \sum_{i=1}^n [(y_i - \bar{y}) - \hat{\beta}_1 (\bar{x} - x_i)]^2 \\ &= \sum_{i=1}^n [(y_i - \bar{y})^2 - 2\hat{\beta}_1 (y_i - \bar{y})(\bar{x} - x_i) + \hat{\beta}_1^2 (\bar{x} - x_i)^2] \\ &= \sum_{i=1}^n (y_i - \bar{y})^2 - 2\hat{\beta}_1 \sum_{i=1}^n (y_i - \bar{y})(\bar{x} - x_i) + \hat{\beta}_1^2 \sum_{i=1}^n (\bar{x} - x_i)^2 \\ &= SS_T - 2\hat{\beta}_1 \sum_{i=1}^n y_i(\bar{x} - x_i) + 2\hat{\beta}_1 \bar{y} \sum_{i=1}^n (\bar{x} - x_i) + \hat{\beta}_1^2 S_{xx} \end{aligned}$$

**(Notes)**  $SS_T = S_{yy} = \sum_{i=1}^n (y_i - \bar{y})^2$  (called **total sum of squares**)

$$S_{xx} = \sum_{i=1}^n (\bar{x} - x_i)^2$$

$$= SS_T - 2\hat{\beta}_1 S_{xy} + \hat{\beta}_1^2 S_{xx} \quad \text{because } S_{xy} = \sum_{i=1}^n y_i(\bar{x} - x_i) \text{ and } \sum_{i=1}^n (\bar{x} - x_i) = 0$$

$$= SS_T - 2\hat{\beta}_1 S_{xy} + \hat{\beta}_1 \frac{S_{xy}}{S_{xx}} S_{xx} \quad \text{because } \hat{\beta}_1 = \frac{S_{xy}}{S_{xx}}$$

$$= SS_T - 2\hat{\beta}_1 S_{xy} + \hat{\beta}_1 S_{xy}$$

$$= SS_T - \hat{\beta}_1 S_{xy}$$

$$= \sum_{i=1}^n y_i^2 - n\bar{y}^2 - \hat{\beta}_1 S_{xy} \quad \text{because } SS_T = \sum_{i=1}^n (y_i - \bar{y})^2 = \sum_{i=1}^n y_i^2 - n\bar{y}^2$$

**Example 11.1**

The sales' volumes ( $Y$ ) of a plywood product at various prices ( $x$ ) are surveyed as follows (sorted by price):

| No. | Price<br>( $x$ ; unit: \$) | Sales Volume<br>( $Y$ ; unit: ea.) | No. | Price<br>( $x$ ; unit: \$) | Sales Volume<br>( $Y$ ; unit: ea.) |
|-----|----------------------------|------------------------------------|-----|----------------------------|------------------------------------|
| 1   | 5                          | 95                                 | 16  | 8                          | 63                                 |
| 2   | 5                          | 98                                 | 17  | 8                          | 65                                 |
| 3   | 5                          | 96                                 | 18  | 8                          | 54                                 |
| 4   | 5                          | 92                                 | 19  | 8                          | 53                                 |
| 5   | 5                          | 99                                 | 20  | 8                          | 56                                 |
| 6   | 6                          | 80                                 | 21  | 9                          | 45                                 |
| 7   | 6                          | 84                                 | 22  | 9                          | 50                                 |
| 8   | 6                          | 85                                 | 23  | 9                          | 46                                 |
| 9   | 6                          | 82                                 | 24  | 9                          | 45                                 |
| 10  | 6                          | 86                                 | 25  | 9                          | 42                                 |
| 11  | 7                          | 67                                 | 26  | 10                         | 30                                 |
| 12  | 7                          | 68                                 | 27  | 10                         | 28                                 |
| 13  | 7                          | 72                                 | 28  | 10                         | 35                                 |
| 14  | 7                          | 75                                 | 29  | 10                         | 33                                 |
| 15  | 7                          | 72                                 | 30  | 10                         | 34                                 |

The summary quantities of the plywood price-sales data are

$$n = 30, \sum y_i = 1,930, \sum y_i^2 = 138,656, \sum x_i = 225, \sum x_i^2 = 1,775, \text{ and} \\ \sum x_i y_i = 13,360$$

Assume that  $x$  and  $Y$  are linearly related.

1. (**Estimation of Regression Coefficients**) Calculate the least squares estimates of the intercept and slope of the linear model for  $x$  and  $Y$ .

► 
$$\hat{\beta}_1 = \frac{\sum_{i=1}^n y_i x_i - \left( \sum_{i=1}^n y_i \right) \left( \sum_{i=1}^n x_i \right) / n}{\sum_{i=1}^n x_i^2 - \left( \sum_{i=1}^n x_i \right)^2 / n} = \frac{S_{xy}}{S_{xx}}$$

$$= \frac{13,360 - 1,930 \times 225 / 30}{1,775 - 225^2 / 30} = \frac{-1,115}{87.5} = -12.7$$

$$\hat{\beta}_0 = \frac{\sum_{i=1}^n y_i - \hat{\beta}_1 \sum_{i=1}^n x_i}{n} = \frac{1,930 - (-12.7) \times 225}{30} = 159.9$$

The fitted regression line of the plywood price-sales data is

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x = 159.9 - 12.7x$$

2. (**Calculation of Residual**) Calculate the residual of  $y = 84$  at  $x = \$6$ .

► The predicted sales at  $x = \$6$  is

$$\hat{y}_{x=6} = \hat{\beta}_0 + \hat{\beta}_1 x = 159.9 - 12.7 \times 6 = 83.4$$

Thus,

$$e_{x=6} = y_{x=6} - \hat{y}_{x=6} = 84 - 83.4 = 0.6 \text{ (underestimate)}$$

**Example 11.1**

(cont.)

3. (Estimation of  $\sigma^2$ ) Estimate the error variance  $\sigma^2$ .

$$\begin{aligned} SS_E &= \sum_{i=1}^n y_i^2 - n\bar{y}^2 - \hat{\beta}_1 S_{xy} = 138,656 - 30 \times \left(\frac{1,930}{30}\right)^2 - (-12.7) \times (-1,115) \\ &= 284.4 \end{aligned}$$

$$\hat{\sigma}^2 = \frac{SS_E}{n-2} = \frac{284.4}{30-2} = 10.2 = 3.2^2$$

**Exercise 11.1**  
(MR 11-9)

An article in the *Journal of Sound and Vibration* (Vol. 151, 1991, pp. 383-394) described a study investigating the relationship between noise exposure ( $x$ ) and hypertension ( $Y$ ). The following data (sorted by sound pressure level) are representative of those reported in the article:

| No. | Sound Pressure Level<br>( $x$ ; unit: dB) | Blood Pressure Rise<br>( $Y$ ; unit: mmHg) | No. | Sound Pressure Level<br>( $x$ ; unit: dB) | Blood Pressure Rise<br>( $Y$ ; unit: mmHg) |
|-----|---|--|-----|---|--|
| 1   | 60  | 1  | 11  | 85  | 5  |
| 2   | 63  | 0  | 12  | 89  | 4  |
| 3   | 65  | 1  | 13  | 90  | 6  |
| 4   | 70  | 2  | 14  | 90  | 8  |
| 5   | 70  | 5  | 15  | 90  | 4  |
| 6   | 70  | 1  | 16  | 90  | 5  |
| 7   | 80  | 4  | 17  | 94  | 7  |
| 8   | 80  | 6  | 18  | 100                                       | 9  |
| 9   | 80  | 2  | 19  | 100                                       | 7  |
| 10  | 80  | 3  | 20  | 100                                       | 6  |

The summary quantities of the noise-hypertension data are

$$n = 20, \sum y_i = 86, \sum y_i^2 = 494, \sum x_i = 1,646, \sum x_i^2 = 138,476, \text{ and } \sum x_i y_i = 7,594$$

Assume that  $x$  and  $Y$  are linearly related.

- Calculate the least squares estimates of the intercept and slope of the linear model for  $x$  and  $Y$ .
- Calculate the residual of  $y = 5$  mmHg at  $x = 85$  dB.
- Estimate the error variance  $\sigma^2$ .

## 11-3 Properties of the Least Squares Estimators

### Learning Goals

- Identify the sampling distributions of the least squares slope and intercept estimators.
- Check if the least square estimators  $\hat{\beta}_0$  and  $\hat{\beta}_1$  are unbiased estimators.

**Sampling Distribution of Slope Estimator**  
 $(\hat{\beta}_1)$

The sampling distribution of the least squares slope estimator  $\hat{\beta}_1$  is

$$\hat{\beta}_1 \sim N\left(\beta_1, \frac{\sigma^2}{S_{xx}}\right)$$

(Note) **Estimated standard error** of  $\hat{\beta}_1 = \sqrt{\frac{\hat{\sigma}^2}{S_{xx}}}$

**(Derivation)** Sampling distribution of  $\hat{\beta}_1$

Recall that the least squares estimator of  $\beta_1$  is

$$\hat{\beta}_1 = \frac{\sum_{i=1}^n y_i(x_i - \bar{x})}{\sum_{i=1}^n (x_i - \bar{x})^2} = \frac{S_{xy}}{S_{xx}}$$

Also recall that  $Y = \beta_0 + \beta_1 x + \varepsilon \sim N(\beta_0 + \beta_1 x, \sigma^2)$ , where  $\varepsilon \sim N(0, \sigma^2)$ , and  $x$  represents constants. Since  $\hat{\beta}_1$  is a linear combination of the normal random variables  $y_i$ 's,  $\hat{\beta}_1$  is normally distributed with the following mean and variance:

$$\begin{aligned} E(\hat{\beta}_1) &= E\left(\frac{S_{xy}}{S_{xx}}\right) = \frac{1}{S_{xx}} E(S_{xy}) = \frac{1}{S_{xx}} E\left[\sum_{i=1}^n y_i(x_i - \bar{x})\right] \\ &= \frac{1}{S_{xx}} E\left[\sum_{i=1}^n (\beta_0 + \beta_1 x_i + \varepsilon_i)(x_i - \bar{x})\right] \\ &= \frac{1}{S_{xx}} \left\{ E\left[\sum_{i=1}^n \beta_0(x_i - \bar{x})\right] + E\left[\sum_{i=1}^n \beta_1 x_i(x_i - \bar{x})\right] + E\left[\sum_{i=1}^n \varepsilon_i(x_i - \bar{x})\right] \right\} \\ &= \frac{1}{S_{xx}} \left\{ \beta_0 \sum_{i=1}^n (x_i - \bar{x}) + \beta_1 \sum_{i=1}^n x_i(x_i - \bar{x}) + \sum_{i=1}^n (x_i - \bar{x}) E(\varepsilon_i) \right\} \\ &= \frac{1}{S_{xx}} \left\{ \beta_0 \sum_{i=1}^n (x_i - \bar{x}) + \beta_1 \sum_{i=1}^n x_i(x_i - \bar{x}) \right\} \text{ because } E(\varepsilon_i) = 0 \\ &= \frac{1}{S_{xx}} \beta_1 \sum_{i=1}^n x_i(x_i - \bar{x}) \text{ because } \sum_{i=1}^n (x_i - \bar{x}) = 0 \\ &= \frac{1}{S_{xx}} \beta_1 S_{xx} = \beta_1 \end{aligned}$$

$$\begin{aligned} V(\hat{\beta}_1) &= V\left(\frac{S_{xy}}{S_{xx}}\right) = \frac{1}{S_{xx}^2} V(S_{xy}) = \frac{1}{S_{xx}^2} V\left[\sum_{i=1}^n y_i(x_i - \bar{x})\right] \\ &= \frac{1}{S_{xx}^2} \sum_{i=1}^n (x_i - \bar{x})^2 V(y_i) = \frac{1}{S_{xx}^2} \sum_{i=1}^n (x_i - \bar{x})^2 \sigma^2 = \frac{1}{S_{xx}^2} S_{xx} \sigma^2 = \frac{\sigma^2}{S_{xx}} \end{aligned}$$

(Note) Since  $E(\hat{\beta}_1) = \beta_1$ ,  $\hat{\beta}_1$  is an unbiased estimator of  $\beta_1$ .

**Sampling Distribution of Intercept Estimator**  
 $(\hat{\beta}_0)$

The sampling distribution of the least squares intercept estimator  $\hat{\beta}_0$  is

$$\hat{\beta}_0 \sim N\left(\beta_0, \sigma^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right] \right)$$

$$(\text{Note}) \text{ Estimated standard error of } \hat{\beta}_0 = \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}$$

**(Derivation)** Sampling distribution of  $\hat{\beta}_0$

Recall that the least squares estimator of  $\beta_0$  is

$$\hat{\beta}_0 = \frac{\sum_{i=1}^n y_i - \hat{\beta}_1 \sum_{i=1}^n x_i}{n} = \bar{y} - \hat{\beta}_1 \bar{x}$$

Also recall that  $Y \sim N(\beta_0 + \beta_1 x, \sigma^2)$ ,  $\hat{\beta}_1 \sim N(\beta_1, \sigma^2 / S_{xx})$ , and  $x$  denotes constants. Since  $\hat{\beta}_0$  is a linear combination of the normal random variables  $y_i$ 's and  $\hat{\beta}_1$ ,  $\hat{\beta}_0$  is normally distributed with the following mean and variance:

$$\begin{aligned} E(\hat{\beta}_1) &= E(\bar{y} - \hat{\beta}_1 \bar{x}) = E(\bar{y}) - \bar{x}E(\hat{\beta}_1) = E(\beta_0 + \beta_1 \bar{x}) - \beta_1 \bar{x} \\ &= \beta_0 + \beta_1 \bar{x} - \beta_1 \bar{x} = \beta_0 \end{aligned}$$

$$V(\hat{\beta}_0) = V(\bar{y} - \hat{\beta}_1 \bar{x}) = V(\bar{y}) + \bar{x}^2 V(\hat{\beta}_1) - 2\bar{x} \text{cov}(\bar{y}, \hat{\beta}_1) = V(\bar{y}) + \bar{x}^2 V(\hat{\beta}_1)$$

(Note)  $\text{cov}(\bar{y}, \hat{\beta}_1) = 0$  because  $\bar{y}$  and  $\hat{\beta}_1$  are independent.

$$= \frac{\sigma^2}{n} + \bar{x}^2 \frac{\sigma^2}{S_{xx}} = \sigma^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]$$

(Note) Since  $E(\hat{\beta}_0) = \beta_0$ ,  $\hat{\beta}_0$  is an unbiased estimator of  $\beta_0$ .

## 11-4 Some Comments on Uses of Regression

### Learning Goals

- Explain common misuses of regression.

**Common Misuses of Regression**

Care should be taken on the following to avoid technical misuse of regression:

1. **Practical validity of regressor:** A statistical significance can be found on the relationship between independent ( $x$ ) and dependent ( $Y$ ) variables, although they are not related from a practical sense. Therefore, the practical significance of the relationship among the variables should be checked separately.

**Common  
Misuses of  
Regression  
(cont.)**

2. **Empirical/theoretical validity of regressor:** The direction and/or magnitude of a regression coefficient in the model can contradict common understanding of the relationship between the variables. Therefore, it should be checked if the sign and magnitude of each regression coefficient are reasonable as compared with previous findings.
3. **Association of regressor with predictor:** A significant relationship between the regressor and predictor in the model does not necessarily indicate a cause-effect relationship between the variables. Designed experiments are the only way to determine cause-effect relationships between variables.
4. **Limited generalizability of the model:** The regression relationship established between the variables may be valid only over the range(s) of the regressor(s) examined in the study. To apply the regression model beyond the original range(s) of the regressor(s), a new study should be designed for the extrapolation purpose.

## 11-5 Hypothesis Tests in Simple Linear Regression

### 11-5.1 Use of *t*-Tests

#### Learning Goals

- Conduct hypothesis tests on  $\beta_1$  and  $\beta_0$  each.

**Inference Context on Slope ( $\beta_1$ )**

Parameter of interest:  $\beta_1$

Point estimator of  $\beta_1$ :  $\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}} \sim N\left(\beta_1, \frac{\sigma^2}{S_{xx}}\right)$ ,  $\sigma^2$  is unknown.

Test statistic of  $\beta_1$ :  $T_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{xx}}} \sim t(n-2)$

**Hypothesis Test on  $\beta_1$  (*t*-test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = \beta_{1,0}$$

$$H_1: \beta_1 \neq \beta_{1,0}$$

Step 2: Determine a test statistic and its value.

$$T_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{xx}}} \sim t(n-2)$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha/2, n-2}$$

Step 4: Make a conclusion. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2, n-2}$$

**The Significance of Regression**

It is typical to test if the regressor  $x$  is significant to explain the variability in  $Y$  by using  $H_0: \beta_1 = 0$ , which is called **testing the significance of regression**.

Note that failure to reject  $H_0: \beta_1 = 0$  may imply that

- (1) The regressor  $x$  is of little value in explaining the variability in  $Y$ , or
- (2) The true relationship between  $x$  and  $Y$  is not linear.

On the other hand, rejection of  $H_0: \beta_1 = 0$  may imply that

- (1) The regressor  $x$  is of value in explaining the variability in  $Y$ ,
- (2) The simple linear model is adequate, or
- (3) A better model could be obtained by adding a higher order term(s) of  $x$  while a linear effect of  $x$  on  $Y$  remains significant.

**Inference Context on Intercept ( $\beta_0$ )**

**Parameter of interest:**  $\beta_0$

**Point estimator** of  $\beta_0$ :  $\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{x} \sim N\left(\beta_0, \sigma^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]\right)$ ,  $\sigma^2$  is unknown.

**Test statistic** of  $\beta_0$ :  $T_0 = \frac{\hat{\beta}_0 - \beta_{0,0}}{\sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}} \sim t(n-2)$

**Hypothesis Test on  $\beta_0$  ( $t$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_0 = \beta_{0,0}$$

$$H_1: \beta_0 \neq \beta_{0,0}$$

Step 2: Determine a **test statistic and its value**.

$$T_0 = \frac{\hat{\beta}_0 - \beta_{0,0}}{\sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}} \sim t(n-2)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-2}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2, n-2}$$

**Example 11.2**

For the plywood price-sales data in Example 11-1, the following summary quantities have been calculated:

$$n = 30, \hat{\sigma}^2 = 3.2^2, \sum x_i = 225, S_{xx} = 87.5, \hat{\beta}_1 = -12.7, \text{ and } \hat{\beta}_0 = 159.9$$

1. (**Hypothesis Test on  $\beta_1$** ) Test  $H_0: \beta_1 = 0$  at  $\alpha = 0.05$ .



**Example 11.2**  
(cont.)► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = 0 \quad H_1: \beta_1 \neq 0$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{xx}}} = \frac{-12.7 - 0}{\sqrt{3.2^2 / 87.5}} = -37.4$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha/2, n-2} = t_{0.025, 28} = 2.05$$

Step 4: Make a conclusion.

Since  $|t_0| = 37.4 > t_{\alpha/2, n-2} = 2.05$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (Hypothesis Test on  $\beta_0$ ) Test  $H_0: \beta_0 = 0$  at  $\alpha = 0.05$ .► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_0 = 0$$

$$H_1: \beta_0 \neq 0$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{\hat{\beta}_0 - \beta_{0,0}}{\sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}} = \frac{159.9 - 0}{\sqrt{3.2^2 \left[ \frac{1}{30} + \frac{(225/30)^2}{87.5} \right]}} = 61.0$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha/2, n-2} = t_{0.025, 28} = 2.05$$

Step 4: Make a conclusion.

Since  $|t_0| = 61.0 > t_{\alpha/2, n-2} = 2.05$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 11.2**  
(MR 11-25)

For the noise-hypertension data in Exercise 11-1, the following summary quantities have been calculated:

$$n = 20, \hat{\sigma}^2 = 1.4^2, \sum x_i = 1,646, S_{xx} = 3,010.2, \hat{\beta}_1 = 0.17, \text{ and } \hat{\beta}_0 = -9.81$$

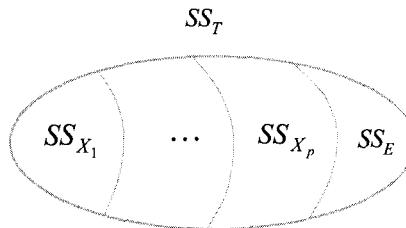
1. Test  $H_0: \beta_1 = 0$  at  $\alpha = 0.05$ .
2. Test  $H_0: \beta_0 = 0$  at  $\alpha = 0.05$ .

**11-5.2 Analysis of Variance Approach to Test Significance of Regression****Learning Goals**

- Explain the analysis of variance (ANOVA) technique.
- Describe the segmentation of the total variability of a response variable ( $SS_T$ ) into the regression sum of squares ( $SS_R$ ) and error sum of squares ( $SS_E$ ).
- Establish an ANOVA table and conduct a hypothesis test on  $\beta_1$ .

**Analysis of Variance (ANOVA)**

The analysis of variance (ANOVA) technique provides a statistical procedure to evaluate the contribution of a variable ( $X_i$ ) to the variability in the response variable ( $Y$ ). As illustrated in Figure 11-4, the ANOVA method divides the total variance of  $Y$  ( $SS_T$ ) into the segments ( $SS_{X_i}$ 's) explained by variables  $X_i$ 's and the segment unexplained ( $SS_E$ ), implying that the larger the size of the segment  $SS_{X_i}$ , the higher the contribution of  $X_i$  to the total variability in  $Y$ .



**Figure 11-4** Segmentation of the total variability in  $Y$  ( $SS_T$ ).

**ANOVA for Test on  $\beta_1$** 

The ANOVA method can be used to test the significance of regression ( $H_0: \beta_1 = 0$ ). For a simple linear model, as shown in Table 11-1, the total variability in  $Y$  ( $SS_T$  or  $S_{yy}$ , **total sum of squares**; degrees of freedom =  $n - 1$ ) is partitioned into two components:

- (1) Variability explained by the regression model ( $SS_R$ , **regression sum of squares**; degrees of freedom = 1)
- (2) Variability due to random error ( $SS_E$ , **error sum of squares**; degrees of freedom =  $n - 2$ )

**Table 11-1** Partitioning of the Total Variability in  $Y$  ( $SS_T$ )

|      | $SS_T$<br>(Total SS)             | $SS_R$<br>(Regression SS)                | $SS_E$<br>(Error SS)                 |
|------|----------------------------------|--|--------------------------------------|
|      | $\sum_{i=1}^n (y_i - \bar{y})^2$ | $= \sum_{i=1}^n (\hat{y}_i - \bar{y})^2$ | $+ \sum_{i=1}^n (y_i - \hat{y}_i)^2$ |
| $DF$ | $n - 1$                          | $= 1$                                    | $+ n - 2$                            |

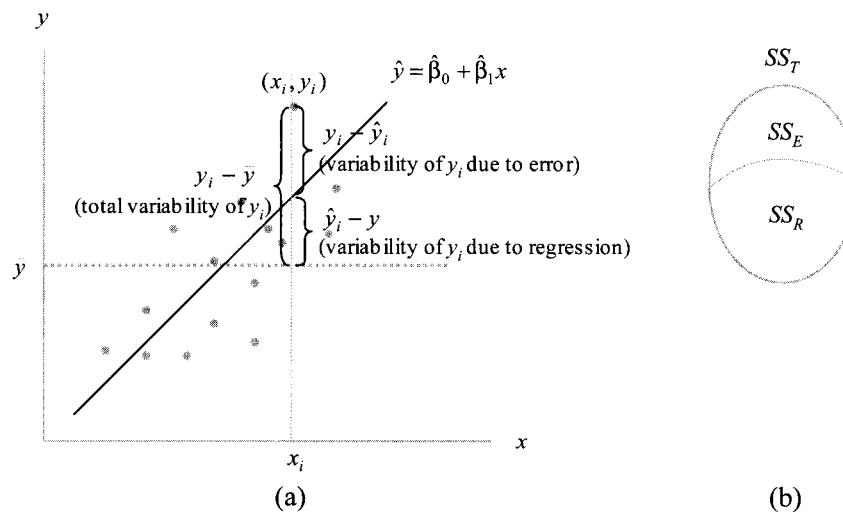
(Note) SS: Sum of Squares; DF: Degrees of Freedom

A graphical interpretation of the ANOVA quantities is provided in Figure 11-5. The deviation of an observation  $y_i$  from the corresponding mean  $\bar{y}$  is divided into the  $y_i$ -deviation explained by the regression line and the  $y_i$ -deviation due to error. These deviation are squared and then added to those of the other observations to calculate  $SS_T$ ,  $SS_R$ , and  $SS_E$  as follows:

$$SS_T = \sum_{i=1}^n (y_i - \bar{y})^2 = \sum_{i=1}^n y_i^2 - n\bar{y}^2$$

$$SS_E = \sum_{i=1}^n e_i^2 = \sum_{i=1}^n (y_i - \hat{y}_i)^2 = SS_T - \hat{\beta}_1 S_{xy} = \sum_{i=1}^n y_i^2 - n\bar{y}^2 - \hat{\beta}_1 S_{xy}$$

$$SS_R = SS_T - SS_E = SS_T - (SS_T - \hat{\beta}_1 S_{xy}) = \hat{\beta}_1 S_{xy}$$

**ANOVA for  
Test on  
 $\beta_1$   
(cont.)**
**Figure 11-5** Partitioning of the total variability of  $y$ .

The ratio of  $SS_R/1$  to  $SS_E/(n-2)$  follows an  $F$  distribution:

$$F = \frac{SS_R / 1}{SS_E / (n-2)} = \frac{MS_R}{MS_E} \sim F(1, n-2)$$

This statistic  $F$  is used to test  $H_0: \beta_1 = 0$ , because  $F$  becomes small as  $\beta_1 = 0$  is true. The quantities  **$MS_R$  (regression mean square)** and  **$MS_E$  (error mean square)** are adjusted  $SS_R$  and  $SS_E$  by their degrees of freedom, respectively. Note that

$$MS_E = \frac{SS_E}{n-2} = \hat{\sigma}^2$$

**ANOVA  
Table**

The variation quantities from the ANOVA analysis are summarized in Table 11-2 to test the significance of regression.

**Table 11-2** ANOVA Table for Testing the Significance of Regression

| Source of Variation | Sum of Squares                            | Degrees of Freedom | Mean Square | $F_0$         |
|---------------------|---|--------------------|-------------|---------------|
| Regression          | $SS_R = \hat{\beta}_1 S_{xy}$             | 1                  | $MS_R$      | $MS_R / MS_E$ |
| Error               | $SS_E = SS_T - SS_R$                      | $n-2$              | $MS_E$      |               |
| Total               | $SS_T = \sum_{i=1}^n y_i^2 - ny\bar{y}^2$ | $n-1$              |             |               |

**Hypothesis  
Test on  
 $\beta_1$   
( $F$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = 0$$

$$H_1: \beta_1 \neq 0$$

Step 2: Determine a test statistic and its value.

$$F_0 = \frac{SS_R / 1}{SS_E / (n-2)} = \frac{MS_R}{MS_E} \sim F(1, n-2)$$

**Hypothesis** Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, 1, n-2}$$

**Test on  $\beta_1$**   
**(F-test)**  
**(cont.)**

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$f_0 > f_{\alpha, 1, n-2}$$

**Relationship between t- and F-tests**

In testing the significance of regression, the ANOVA test procedure is equivalent to the *t*-test procedure in Section 11-5.1, because the square of the *t*-test statistic becomes the *F*-test statistic when  $\beta_1 = 0$ . Therefore, use of either test procedure will lead to the same conclusion on  $\beta_1$ .

**(Derivation)**  $T^2 = F$  when  $\beta_1 = 0$

$$\begin{aligned} T^2 &= \frac{\hat{\beta}_1^2 - \beta_1}{\hat{\sigma}^2 / S_{xx}} = \frac{\hat{\beta}_1^2 S_{xx}}{\hat{\sigma}^2} = \frac{\hat{\beta}_1 \cdot \hat{\beta}_1 S_{xx}}{\hat{\sigma}^2} \\ &= \frac{\hat{\beta}_1 S_{xy}}{\hat{\sigma}^2} \quad \text{because } S_{xy} = \hat{\beta}_1 S_{xx} \quad (\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}}) \\ &= \frac{MS_R}{MS_E} \quad \text{because } \hat{\beta}_1 S_{xy} = SS_R = MS_R \text{ and } \hat{\sigma}^2 = MS_E \\ &= F \end{aligned}$$

Note that the *t*-test is more flexible than the *F*-test in testing a hypothesis on  $\beta_1$ , because the *t*-test can have either a one- or two-sided alternative hypothesis whereas the *F*-test can have only a two-sided alternative hypothesis. However, the *F*-test is used to evaluate the relative contributions of multiple regressors to the variability in  $Y$  (see Section 12-2).



### Example 11.3



**(ANOVA for Hypothesis Test on  $\beta_1$ )** For the plywood price-sales data in Example 11-1, the following summary quantities have been calculated:

$$n = 30, \sum y_i = 1,930, \sum y_i^2 = 138,656, S_{xy} = -1,115, \text{ and } \hat{\beta}_1 = -12.7$$

Establish an ANOVA table and conduct a hypothesis test on  $\beta_1$  at  $\alpha = 0.05$ .

☞  $SS_T = \sum_{i=1}^n y_i^2 - n\bar{y}^2 = 138,656 - 30 \times \left(\frac{1,930}{30}\right)^2 = 14,492.7$

$$SS_R = \hat{\beta}_1 S_{xy} = -12.7 \times (-1,115) = 14,208.3$$

$$SS_E = SS_T - SS_R = 14,492.7 - 14,208.3 = 284.4$$

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$  |
|---------------------|----------------|--------------------|-------------|--------|
| Regression          | 14,208.3       | 1                  | 14,208.3    | 1398.9 |
| Error               | 284.4          | 28                 | 10.2        |        |
| Total               | 14,492.7       | 29                 |             |        |

(Note)  $t_0^2 = (-37.4)^2 = 1398.9 = f_0$

**Example 11.3**  
(cont.)Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = 0$$

$$H_1: \beta_1 \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{SS_R / 1}{SS_E / (n - 2)} = \frac{MS_R}{MS_E} = \frac{14,208.3}{10.2} = 1,398.9$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha/2, n-2} = f_{0.05, 1, 30-2} = 4.20$$

Step 4: Make a **conclusion**.Since  $f_0 = 1,398.9 > f_{\alpha/2, n-2} = 4.20$ , reject  $H_0$  at  $\alpha = 0.05$ .**Exercise 11.3**  
(MR 11-25)

For the noise-hypertension data in Exercise 11-1, the following summary quantities have been calculated:

$$n = 20, \sum y_i = 86, \sum y_i^2 = 494, S_{xy} = 516.2, \text{ and } \hat{\beta}_1 = 0.17$$

Establish an ANOVA table and conduct a hypothesis test on  $\beta_1$  at  $\alpha = 0.05$ .

## 11-6 Confidence Intervals

### 11-6.1 Confidence Intervals on the Slope and Intercept

**Learning Goals**

- Establish confidence intervals on  $\beta_1$  and  $\beta_0$  each.

|  |  |
|--|--|
| <b>Inference Context on Slope (<math>\beta_1</math>)</b> | <b>Parameter of interest:</b> $\beta_1$  |
|  | <b>Point estimator of <math>\beta_1</math>:</b> $\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}} \sim N\left(\beta_1, \frac{\sigma^2}{S_{xx}}\right)$ , $\sigma^2$ is unknown. |

$$\text{(Note) Estimated standard error of } \hat{\beta}_1 = \sqrt{\frac{\hat{\sigma}^2}{S_{xx}}}$$

|  |   |
|--|---|
| <b>Confidence Interval on <math>\beta_1</math></b> | A $100(1 - \alpha)\%$ confidence interval on $\beta_1$ is   |
|  | $\hat{\beta}_1 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 / S_{xx}} \leq \beta_1 \leq \hat{\beta}_1 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 / S_{xx}}$ |

|  |   |
|--|---|
| <b>Inference Context on Intercept (<math>\beta_0</math>)</b> | <b>Parameter of interest:</b> $\beta_0$   |
|  | <b>Point estimator of <math>\beta_0</math>:</b> $\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{x} \sim N\left(\beta_0, \sigma^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]\right)$ , $\sigma^2$ is unknown. |

$$\text{(Note) Estimated standard error of } \hat{\beta}_0 = \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}$$

**Confidence Interval on  $\beta_0$**  A  $100(1 - \alpha)\%$  confidence interval on  $\beta_0$  is

$$\hat{\beta}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} \leq \beta_0 \leq \hat{\beta}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}$$



### Example 11.4

For the plywood price-sales data in Example 11-1, the following summary quantities have been calculated:

$$n = 30, \sum x_i = 225, \hat{\sigma}^2 = 3.2^2, S_{xx} = 87.5, \hat{\beta}_1 = -12.7, \text{ and } \hat{\beta}_0 = 159.9$$

1. **(Confidence Interval on  $\beta_1$ )** Establish a 95% two-sided confidence interval on the slope.

$$\text{Given } 1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\beta_1$ :

$$\begin{aligned} \hat{\beta}_1 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 / S_{xx}} &\leq \beta_1 \leq \hat{\beta}_1 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 / S_{xx}} \\ \Rightarrow -12.7 - t_{0.05/2, 30-2} \sqrt{3.2^2 / 87.5} &\leq \beta_1 \leq -12.7 + t_{0.05/2, 30-2} \sqrt{3.2^2 / 87.5} \\ \Rightarrow -12.7 - 2.05 \times 0.34 &\leq \beta_1 \leq -12.7 + 2.05 \times 0.34 \\ \Rightarrow -13.4 &\leq \beta_1 \leq -12.0 \end{aligned}$$

2. **(Confidence Interval on  $\beta_0$ )** Establish a 95% two-sided confidence interval on the intercept.

$$\text{Given } 1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\beta_0$ :

$$\begin{aligned} \hat{\beta}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} &\leq \beta_0 \leq \hat{\beta}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} \\ \Rightarrow 159.9 - t_{0.05/2, 30-2} \sqrt{3.2^2 \left[ \frac{1}{30} + \frac{(225/30)^2}{87.5} \right]} &\leq \beta_0 \leq \\ &159.9 + t_{0.05/2, 30-2} \sqrt{3.2^2 \left[ \frac{1}{30} + \frac{(225/30)^2}{87.5} \right]} \\ \Rightarrow 159.9 - 2.05 \times 2.62 &\leq \beta_0 \leq 159.9 + 2.05 \times 2.62 \\ \Rightarrow 154.5 &\leq \beta_0 \leq 165.3 \end{aligned}$$



### Exercise 11.4 (MR 11-38)

For the noise-hypertension data in Exercise 11-1, the following summary quantities have been calculated:

$$\begin{aligned} n = 20, \sum x_i = 1,646, \hat{\sigma}^2 = 1.4^2, S_{xx} = 3,010.2, S_{xx} = 3,010.2, \hat{\beta}_1 = 0.17, \\ \text{and } \hat{\beta}_0 = -9.81 \end{aligned}$$

1. Establish a 95% two-sided confidence interval on the slope.

2. Establish a 95% two-sided confidence interval on the intercept.

## 11-6.2 Confidence Interval on the Mean Response

- Identify the sampling distribution of the mean response estimator at  $x = x_0$ .
- Establish a confidence interval on the mean response at  $x = x_0$ .

**Sampling Distribution of Mean Response Estimator at  $x = x_0$  ( $\hat{\mu}_{Y|x=x_0}$ )**

The mean response at  $x = x_0$  is

$$\mu_{Y|x_0} = E(Y | x_0) = E[(\beta_0 + \beta_1 x + \varepsilon) | x_0] = \beta_0 + \beta_1 x_0$$

The point estimator of  $\mu_{Y|x_0}$  is

$$\hat{\mu}_{Y|x_0} = \hat{\beta}_0 + \hat{\beta}_1 x_0$$

The sampling distribution of  $\hat{\mu}_{Y|x_0}$  is

$$\hat{\mu}_{Y|x_0} \sim N\left(\mu_{Y|x_0}, \sigma^2 \left[ \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]\right)$$

**(Derivation)** Sampling distribution of  $\hat{\mu}_{Y|x_0}$

Recall that

$$\hat{\beta}_0 \sim N\left(\beta_0, \sigma^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]\right) \quad \text{and} \quad \hat{\beta}_1 \sim N\left(\beta_1, \frac{\sigma^2}{S_{xx}}\right)$$

Since  $\hat{\mu}_{Y|x_0}$  is a linear combination of  $\hat{\beta}_0$  and  $\hat{\beta}_1$ ,  $\hat{\mu}_{Y|x_0}$  has a normal distribution with the following mean and variance:

$$E(\hat{\mu}_{Y|x_0}) = E(\hat{\beta}_0 + \hat{\beta}_1 x_0) = E(\hat{\beta}_0) + x_0 E(\hat{\beta}_1) = \beta_0 + x_0 \beta_1 = \mu_{Y|x_0}$$

$$V(\hat{\mu}_{Y|x_0}) = V(\hat{\beta}_0 + \hat{\beta}_1 x_0) = V(\hat{\beta}_0) + x_0^2 V(\hat{\beta}_1) + 2 \text{cov}(\hat{\beta}_0, \hat{\beta}_1)$$

$$= \sigma^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right] + x_0^2 \frac{\sigma^2}{S_{xx}} + 2 \frac{-\bar{x}x_0\sigma^2}{S_{xx}} = \sigma^2 \left[ \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]$$

(Note) Since  $E(\hat{\mu}_{Y|x_0}) = \mu_{Y|x_0}$ ,  $\hat{\mu}_{Y|x_0}$  is an unbiased estimator of  $\mu_{Y|x_0}$ .

**Inference Context on Mean Response at  $x = x_0$  ( $\hat{\mu}_{Y|x_0}$ )**

Parameter of interest:  $\mu_{Y|x_0}$

Point estimator of  $\mu_{Y|x_0}$ :  $\hat{\mu}_{Y|x_0} = \hat{\beta}_0 + \hat{\beta}_1 x_0 \sim N\left(\mu_{Y|x_0}, \sigma^2 \left[ \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]\right)$ ,  
 $\sigma^2$  is unknown.











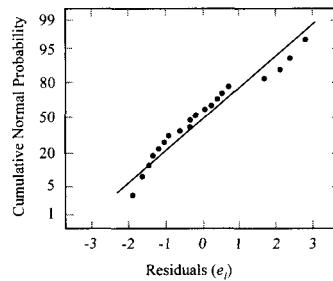
**Example 11.7  
(cont.)**

► The normal probability plot displays that the residuals lie closely along a straight line. In addition, the standardized residual plot shows more than 95% of the standardized residuals ( $29/30 = 96.7\%$ ) fall in the interval  $(-2, 2)$ . Therefore, it is concluded that the residuals are normally distributed. (Notice that there is no indication of an outlier in the plywood price-sales data because all the standardized residuals are within the interval  $(-3, 3)$ .)

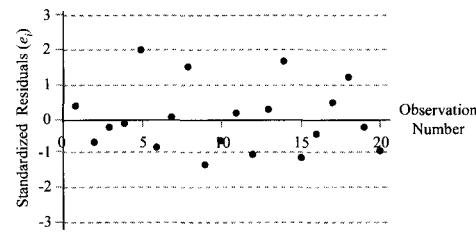
Next, the plots  $e_i$  vs.  $\hat{y}_i$  and  $e_i$  vs.  $x_i$  indicate that the residuals are random and have a constant variance. The variability of the residuals is slightly increased in the mid ranges of  $y$  and  $x$ ; however, this deviation from the constant variance is not serious enough to reject the adequacy of the regression model.


**Exercise 11.7  
(MR 11-47)**

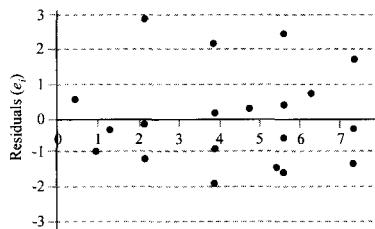
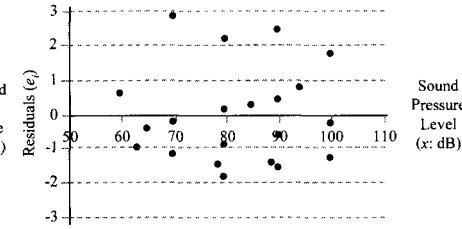
In the noise-hypertension data in Exercise 11-1, the following residual plots are obtained for the fitted regression model  $\hat{y} = -9.81 + 0.17x$ :



(a) normal probability plot



(b) standardized residual plot

(c)  $e_i$  vs.  $\hat{y}_i$ (d)  $e_i$  vs.  $x_i$ 

Discuss the adequacy of the regression model by using the residual plots.

## 11-8.2 Coefficient of Determination ( $R^2$ )

### Learning Goals

- Explain the term *coefficient of determination*.
- Calculate the coefficient of determination of a regression model.

### Coefficient of Determination ( $R^2$ )

The coefficient of determination (denoted as  $R^2$ ) indicates the amount of variability of the data explained by the regression model. In other words,  $R^2$  is the proportion of the total variability in  $Y$  which is accounted for by the regression model:

**Coefficient of Determination ( $R^2$ ) (cont.)**

$$R^2 = \frac{SS_R}{SS_T} = 1 - \frac{SS_E}{SS_T}, \quad 0 \leq R^2 \leq 1$$

**(Caution) Use of  $R^2$**

A large value of  $R^2$  does not necessarily indicate the adequacy of the regression model. By adding new regressors or high-order terms of the regressors to an existing model,  $R^2$  will always increase even if the new model is less desirable than the existing model in terms of simplicity, stability, and statistical significance. For instance,  $n$  data points of  $x$  and  $y$  can be ‘perfectly’ fit by a polynomial of degree  $n - 1$  (e.g., four data points can be perfectly fit by a polynomial with a degree of three). Although the  $R^2$ -value of the perfect-fit model is one, the high-order polynomial is complex to use and often unstable when a different sample of data is used. Lastly, unless the error sum of the squares ( $SS_E$ ) of the new model is reduced by the error mean square of the existing model, the new model will have a larger error mean square ( $MS_E$ ), resulting in a decreased level of statistical significance.



**Example 11.8**

**(Coefficient of Determination)** For the plywood price-sales data in Example 11-1, the following summary quantities have been calculated:

$$SS_T = 14,492.7, \quad SS_R = 14,208.3, \quad \text{and } SS_E = 284.4$$

Calculate the coefficient of determination ( $R^2$ ) of the fitted regression model  
 $\hat{y} = 159.9 - 12.7x$ .

**►**  $R^2 = \frac{SS_R}{SS_T} = \frac{14,208.3}{14,492.7} = 98.0\%$

The fitted regression model explains 98.0% of the variability in the sales of the plywood product.



**Exercise 11.8 (MR 11-47)**

For the noise-hypertension data in Exercise 11-1, the following summary quantities have been calculated:

$$SS_T = 124.2, \quad SS_R = 88.5, \quad \text{and } SS_E = 35.7$$

Calculate the coefficient of determination ( $R^2$ ) of the fitted regression model  
 $\hat{y} = -9.81 + 0.17x$ .

### 11-8.3 Lack-of-Fit Test

#### Learning Goals

- Describe the purpose of the lack-of-fit test on a regression model.
- Conduct a lack-fit-test on a fitted regression model.

**Lack-of-Fit Test**

The lack-of-fit (goodness-of-fit) test on a regression model identifies if the order of the model is appropriate. For a lack-of-fit test, repeated observations of  $Y$  are needed for at least one level of  $x$ .

**ANOVA for  
Lack-of-Fit  
Test**

The ANOVA method underlies the lack-of-fit test on a regression model. Suppose that the observations for  $m$  levels of  $x$  are as follows:

| $X$      | No. repeated observations | $Y$                               |
|----------|---------------------------|-----------------------------------|
| $x_1$    | $n_1$                     | $y_{11}, y_{12}, \dots, y_{1n_1}$ |
| $x_2$    | $n_2$                     | $y_{21}, y_{22}, \dots, y_{2n_2}$ |
| $\vdots$ | $\vdots$                  | $\vdots$                          |
| $x_m$    | $n_m$                     | $y_{m1}, y_{m2}, \dots, y_{mn_1}$ |

By applying the ANOVA technique, as shown in Table 11-3, the error sum of squares ( $SS_E$ ; degrees of freedom =  $n - 2$ ; see Section 11-5.2) is further partitioned into two components:

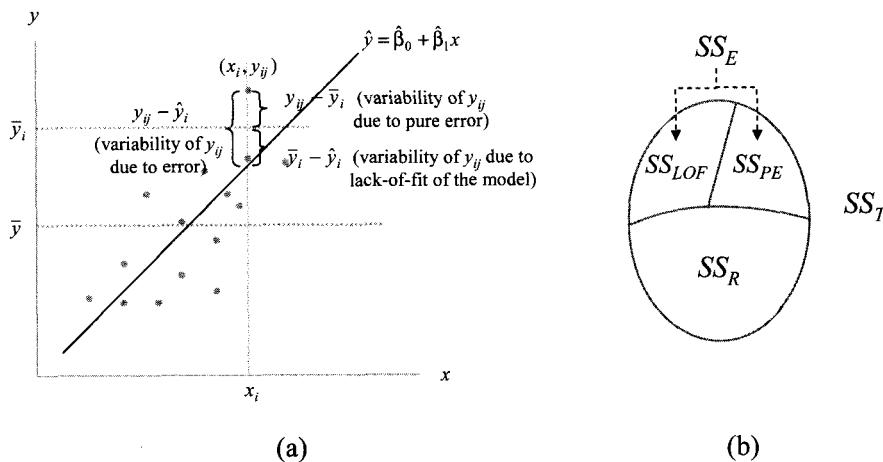
- (1) Variability due to pure error ( $SS_{PE}$ , **pure error sum of squares**; degrees of freedom =  $n - m$ )
- (2) Variability due to the lack-of-fit of the model ( $SS_{LOF}$ , **lack-of-fit sum of squares**; degrees of freedom =  $m - 2$ )

**Table 11-3** Partitioning of the Error Sum of Squares ( $SS_E$ )

| $SS_E$<br>(Error SS)                                   | $SS_{PE}$<br>(Pure error SS)  | $SS_{LOF}$<br>(Lack-of-fit SS) |
|--|---|--------------------------------|
| $\sum_{i=1}^m \sum_{j=1}^{n_i} (y_{ij} - \hat{y}_i)^2$ | $= \sum_{i=1}^m \sum_{j=1}^{n_i} (y_{ij} - \bar{y}_i)^2 + \sum_{i=1}^m (\bar{y}_i - \hat{y}_i)^2$ |                                |
| $DF$   | $n - 2$   | $= n - m + m - 2$              |

(Note)  $n = \sum_{i=1}^m n_i$ ; SS: Sum of Squares; DF: Degrees of Freedom

A graphical interpretation of  $SS_E$ ,  $SS_{PE}$ , and  $SS_{LOF}$  is provided in Figure 11-7. The deviation of an observation  $y_{ij}$  from the corresponding estimate  $\hat{y}_i$  at  $x_i$  is divided into the deviation of  $y_{ij}$  from the corresponding mean  $\bar{y}_i$  due to pure error and the deviation of  $\bar{y}_i$  from the corresponding estimate  $\hat{y}_i$  due to the lack-of-fit of the



**Figure 11-7** Partitioning of the variability of  $y$  due to error.

**ANOVA for Lack-of-Fit Test (cont.)**

model. These three deviations are squared and then added to those of the other observations to calculate  $SS_E$ ,  $SS_{PE}$ , and  $SS_{LOF}$ . In Figure 11-7, the error due to the lack-of-fit of the model could have been zero if a higher order model (dotted line) was employed.

The ratio of  $SS_{LOF}/(m - 2)$  to  $SS_{PE}/(n - m)$  follows an  $F$  distribution:

$$F = \frac{SS_{LOF} / (m - 2)}{SS_{PE} / (n - m)} = \frac{MS_{LOF}}{MS_{PE}} \sim F(m - 2, n - m)$$

Since the statistic  $F$  becomes small as the order of the model is appropriate,  $F$  is used to test  $H_0$ : The order of the regression model is correct. Note that the quantities  $MS_{LOF}$  (**lack-of-fit mean square**) and  $MS_{PE}$  (**pure-error mean square**) are adjusted  $SS_{LOF}$  and  $SS_{PE}$  by their degrees of freedom, respectively.

**ANOVA Table and Lack-of-Fit Test**

The lack-of-fit and pure-error quantities from the ANOVA analysis are summarized in Table 11-4 to test for the adequacy of model.

**Table 11-4** ANOVA Table for the Lack-of-Fit Test

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$                |
|---------------------|----------------|--------------------|-------------|----------------------|
| Lack-of-Fit         | $SS_{LOF}$     | $m - 2$            | $MS_{LOF}$  | $MS_{LOF} / MS_{PE}$ |
| Pure Error          | $SS_{PE}$      | $n - m$            | $MS_{PE}$   |                      |
| Error               | $SS_E$         | $n - 2$            | $MS_E$      |                      |

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : The order of the model is correct.

$H_1$ : The order of the model is not correct.

Step 2: Determine a test statistic and its value.

$$F_0 = \frac{SS_{LOF} / (m - 2)}{SS_{PE} / (n - m)} = \frac{MS_{LOF}}{MS_{PE}} \sim F(m - 2, n - m)$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, m-2, n-m}$$

Step 4: Make a conclusion. Reject  $H_0$  if

$$f_0 > f_{\alpha, m-2, n-m}$$



**Example 11.9**

(**Lack-of-Fit Test**) For the plywood price-sales data in Example 11-1, the following summary quantities have been calculated:

$$n = 30, m = 6, SS_E = 284.4, SS_{LOF} = \sum_{i=1}^m (\bar{y}_i - \hat{y}_i)^2 = 2.4, \text{ and}$$

$$SS_{PE} = \sum_{i=1}^m \sum_{j=1}^{n_i} (y_{ij} - \bar{y}_i)^2 = 282.0$$

Conduct a lack-of-fit test on the regression model  $\hat{y} = 159.9 - 12.7x$  at  $\alpha = 0.05$ .

**Example 11.9  
(cont.)**

► An ANOVA table to test the lack-of-fit of the regression model is as follows:

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Lack-of-Fit         | 2.4            | 4                  | 0.6         | 0.05  |
| Pure Error          | 282.0          | 24                 | 11.8        |       |
| Error               | 284.4          | 28                 |             |       |

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : The order of the model is correct.

$H_1$ : The order of the model is not correct.

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{MS_{LOF}}{MS_{PE}} = \frac{0.6}{11.8} = 0.05$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, m-2, n-m} = f_{0.05, 4, 24} = 2.78$$

Step 4: Make a conclusion.

Since  $f_0 = 0.05 > f_{\alpha, m-2, n-m} = 2.78$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . It is concluded that the order of the model is adequate.

**Exercise 11.9**

For the noise-hypertension data in Exercise 11-1, the following summary quantities have been calculated:

$$n = 20, m = 10, SS_E = 35.7, SS_{LOF} = \sum_{i=1}^m (\bar{y}_i - \hat{y}_i)^2 = 4.8, \text{ and}$$

$$SS_{PE} = \sum_{i=1}^m \sum_{j=1}^{n_i} (y_{ij} - \bar{y}_i)^2 = 30.8$$

Conduct a lack-of-fit test on the regression model  $\hat{y} = -9.81 + 0.17x$  at  $\alpha = 0.05$ .

## 11-9 Transformations to a Straight Line

### Learning Goals

- Explain the relationship between linear and non-linear models.

#### Transformation of Nonlinear Model

A non-linear relationship between independent ( $x$ ) and dependent ( $Y$ ) variables can be transformed into a linear model by mathematical operations. Examples are presented in Table 11-5.

**Transformation  
of Nonlinear  
Model  
(cont.)**

**Table 11-5 Transformation of Nonlinear Models (illustrated)****Nonlinear Model****Linear Model**

$$Y = \beta_0 e^{\beta_1 x} \varepsilon$$

$$\Rightarrow \ln Y = \ln \beta_0 + \beta_1 x + \varepsilon$$

$$Y = \beta_0 + \beta_1 x^3 + \varepsilon$$

$$\Rightarrow Y = \beta_0 + \beta_1 z + \varepsilon, \text{ where } z = x^3$$

$$Y = \beta_0 + \beta_1 \frac{1}{x} + \varepsilon$$

$$\Rightarrow Y = \beta_0 + \beta_1 z + \varepsilon, \text{ where } z = \frac{1}{x}$$

$$Y = \frac{1}{\exp(\beta_0 + \beta_1 x + \varepsilon)}$$

$$\Rightarrow Z = \beta_0 + \beta_1 x + \varepsilon, \text{ where } Z = -\ln Y$$

## 11-11 Correlation

### Learning Goals

- Calculate the sample correlation coefficient ( $R$ ) between random variables  $X$  and  $Y$ .
- Construct a confidence interval on the population correlation coefficient ( $\rho$ ) between  $X$  and  $Y$ .
- Conduct a hypothesis test on  $\rho$ .

**Correlation vs.  
Regression**

A close relationship exists between the correlation of random variables  $X$  and  $Y$  and the regression model of independent and dependent variables  $x$  and  $Y$ . Recall that in the regression model the regressor  $x$  is assumed to be a mathematical variable, not a random variable (see Section 11-1).

Suppose that  $X$  and  $Y$  are random variables and the observations  $(X_i, Y_i)$ ,  $i = 1, 2, \dots, n$ , are obtained from a bivariate normal distribution. The **population correlation coefficient**  $\rho_{XY}$  (see Section 5-5) is

$$\rho_{XY} = \frac{\sigma_{XY}}{\sigma_X \sigma_Y}, \quad -1 \leq \rho_{XY} \leq 1$$

The conditional probability distribution of  $Y$  given  $X = x$  is a normal distribution with mean and variance (see Section 5-6)

$$\begin{aligned} E(Y | x) &= \mu_Y + \rho_{XY} \frac{\sigma_Y}{\sigma_X} (x - \mu_X) = \mu_Y - \mu_X \rho_{XY} \frac{\sigma_Y}{\sigma_X} + \rho_{XY} \frac{\sigma_Y}{\sigma_X} x \\ &= \beta_0 + \beta_1 x, \quad \text{where } \beta_0 = \mu_Y - \mu_X \rho_{XY} \frac{\sigma_Y}{\sigma_X} \text{ and } \beta_1 = \rho_{XY} \frac{\sigma_Y}{\sigma_X} \end{aligned}$$

$$V(Y | x) = \sigma_Y^2 (1 - \rho_{XY}^2)$$

Therefore, it is identified that the conditional probability distribution of  $Y$  given  $X = x$  is equivalent to the probability distribution of a simple linear regression model with mean  $\beta_0 + \beta_1 x$  and variance  $\sigma^2$ .

**Estimation of Correlation Coefficient ( $\rho_{XY}$ )**

The estimator of  $\rho_{XY}$ , called **sample correlation coefficient** (denoted as  $R$ ), is

$$R = \frac{\hat{\sigma}_{XY}}{\hat{\sigma}_X \hat{\sigma}_Y} = \frac{S_{XY}}{\sqrt{S_{XX} S_{YY}}} = \frac{\sum_{i=1}^n (X_i - \bar{X})(Y_i - \bar{Y})}{\sqrt{\sum_{i=1}^n (X_i - \bar{X})^2 \sum_{i=1}^n (Y_i - \bar{Y})^2}}, \quad -1 \leq R \leq 1$$

The square of  $R$  becomes the coefficient of determination  $R^2$  of the regression model for  $Y$  and  $X$  having a bivariate normal distribution:

$$R^2 = \frac{S_{XY}^2}{S_{XX} S_{YY}} = \frac{SS_R}{SS_T}$$

$$\text{(Derivation)} \quad R^2 = \frac{SS_R}{SS_T}$$

$$R = \frac{S_{XY}}{\sqrt{S_{XX} S_{YY}}}$$

$$\begin{aligned} \Rightarrow R^2 &= \frac{S_{XY}^2}{S_{XX} S_{YY}} = \frac{S_{XY}^2}{S_{XX} SS_T} \quad \text{because } SS_T = S_{YY} \\ &= \frac{\hat{\beta}_1 S_{XY}}{SS_T} \quad \text{because } \hat{\beta}_1 = \frac{S_{XY}}{S_{XX}} \\ &= \frac{SS_R}{SS_T} \quad \text{because } SS_R = \hat{\beta}_1 S_{XY} \end{aligned}$$

**Inference Context on  $\rho_{XY}$** 

**Parameter of interest:**  $\rho_{XY}$

**Point estimator of  $\rho_{XY}$ :**  $R = \frac{S_{XY}}{S_X S_Y}$

**Test statistic of  $\rho_{XY}$**

$$T_0 = \frac{R - \rho_0}{\sqrt{(1 - R^2)/(n - 2)}} \sim t(n - 2) \quad \text{for testing } H_0: \rho = 0$$

$$Z_0 = (\operatorname{arctanh} R - \operatorname{arctanh} \rho_0) \sqrt{n - 3} \quad \text{for testing } H_0: \rho = \rho_0 (\neq 0), n \geq 25$$

**Confidence Interval on  $\rho_{XY}$** 

An approximate  $100(1 - \alpha)\%$  confidence interval on  $\rho$  is

$$\tanh\left(\operatorname{arctanh} r - \frac{z_{\alpha/2}}{\sqrt{n - 3}}\right) \leq \rho \leq \tanh\left(\operatorname{arctanh} r + \frac{z_{\alpha/2}}{\sqrt{n - 3}}\right)$$

**Hypothesis Test on  $\beta_1$  ( $t$ -test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \rho = \rho_0$$

$$H_1: \rho \neq \rho_0$$

Step 2: Determine a **test statistic and its value**.

$$T_0 = \frac{R - \rho_0}{\sqrt{(1 - R^2)/(n - 2)}} \sim t(n - 2) \quad \text{for testing } H_0: \rho = 0$$

$$Z_0 = (\operatorname{arctanh} R - \operatorname{arctanh} \rho_0) \sqrt{n - 3} \quad \text{for testing } H_0: \rho = \rho_0 (\neq 0), n \geq 25$$

|   |   |
|---|---|
| <b>Hypothesis Test on <math>\beta_1</math> (t-test) (cont.)</b> | Step 3: Determine a <b>critical value(s) for <math>\alpha</math>.</b> |
|   | $t_{\alpha/2, n-2}$ for testing $H_0: \rho = 0$                       |
|   | $z_{\alpha/2}$ for testing $H_0: \rho = \rho_0 (\neq 0), n \geq 25$   |

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2, n-2} \text{ for testing } H_0: \rho = 0$$

$$|z_0| > z_{\alpha/2} \text{ for testing } H_0: \rho = \rho_0 (\neq 0), n \geq 25$$



### Example 11.10

The relationship between ergonomics grade ( $X$ ) and statistics grade ( $Y$ ) is under study. A random sample of  $n = 50$  students is selected who have taken both ergonomics and statistics courses. Their final scores in ergonomics and statistics are summarized as follows:

$$n = 50, S_{yy} = 6,652.5, S_{xx} = 3,999.0, \text{ and } S_{xy} = 3,303.1$$

Assume that ergonomics grade and statistics grade have a bivariate normal distribution.

1. **(Sample Correlation Coefficient)** Calculate the sample correlation coefficient ( $R$ ) between ergonomics grade ( $X$ ) and statistics grade ( $Y$ ).

$$\Rightarrow r = \frac{S_{xy}}{\sqrt{S_{xx}S_{yy}}} = \frac{3,303.1}{\sqrt{3,999.0 \times 6,652.5}} = 0.64$$

2. **(Confidence Interval on  $\rho_{XY}$ )** Construct a 95% confidence interval on the population correlation coefficient ( $\rho$ ) between  $X$  and  $Y$ .

$$\begin{aligned} \Rightarrow \tanh\left(\operatorname{arctanh} r - \frac{z_{\alpha/2}}{\sqrt{n-3}}\right) &\leq \rho \leq \tanh\left(\operatorname{arctanh} r + \frac{z_{\alpha/2}}{\sqrt{n-3}}\right) \\ \Rightarrow \tanh\left(\operatorname{arctanh} 0.64 - \frac{z_{0.05/2}}{\sqrt{50-3}}\right) &\leq \rho \leq \tanh\left(\operatorname{arctanh} 0.64 + \frac{z_{0.05/2}}{\sqrt{50-3}}\right) \\ \Rightarrow 0.44 &\leq \rho \leq 0.78 \end{aligned}$$

3. **(Hypothesis Test on  $\rho_{XY}$ )** Test if  $\rho_{XY} \neq 0$  at  $\alpha = 0.05$ .

**Step 1:** State  $H_0$  and  $H_1$ .

$$H_0: \rho = 0$$

$$H_1: \rho \neq 0$$

**Step 2:** Determine a **test statistic and its value**.

$$t_0 = \frac{r - \rho_0}{\sqrt{(1 - r^2)/(n-2)}} = \frac{0.64 - 0}{\sqrt{(1 - 0.64^2)/(50-2)}} = 5.78$$

**Step 3:** Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-2} = t_{0.05/2, 50-2} = t_{0.025, 48} = 2.01$$

**Example 11.10**  
*(cont.)***Step 4: Make a conclusion.**

Since  $|t_0| = 5.78 > t_{\alpha/2, n-2} = 2.01$ , reject  $H_0$ . It is concluded that ergonomics grade ( $X$ ) and statistics grade ( $Y$ ) are significantly related at  $\alpha = 0.05$ .

**Exercise 11.10**  
**(MR 11-56)**

The measurements of weight ( $X$ ) and systolic blood pressure ( $Y$ ) for  $n = 26$  randomly selected males in the age group 25 to 30 are collected, resulting in the following summary quantities:

$$n = 26, S_{yy} = 4,502.2, S_{xx} = 15,312.3, \text{ and } S_{xy} = 6,422.2$$

Assume that weight and systolic blood pressure are jointly normally distributed.

1. Calculate the sample correlation coefficient ( $R$ ) between  $X$  and  $Y$ .
2. Construct a 95% confidence interval on the population correlation coefficient ( $\rho$ ) between  $X$  and  $Y$ .
3. Test if  $\rho_{XY} \neq 0$  at  $\alpha = 0.05$ .

## MINITAB Applications

### Examples

11.1-3, 5, 6, 8

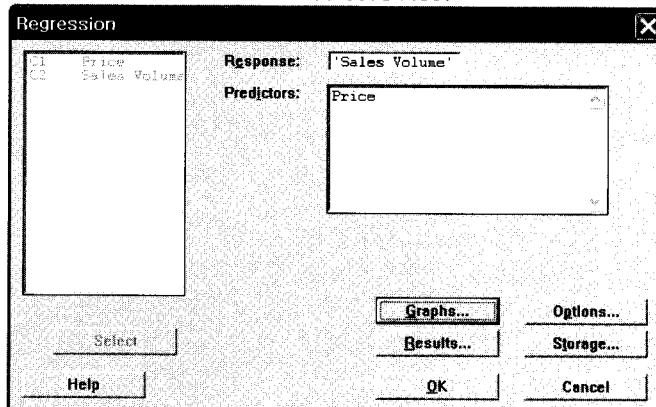
### (Simple Linear Regression)

(1) Choose File > New, click Minitab Project, and click OK.

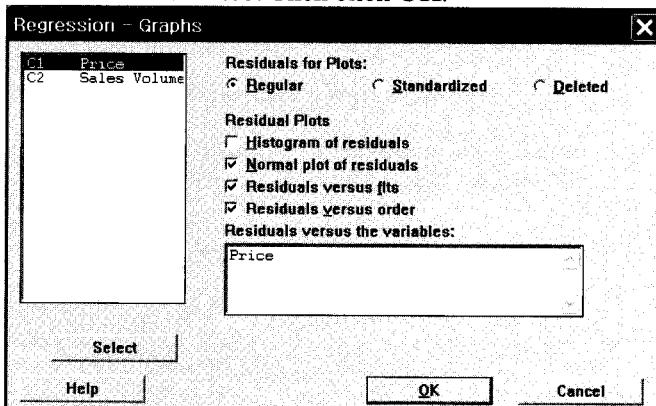
(2) Enter the plywood price-sales data on the worksheet.

|    | C1    | C2           | C3 | C4 |
|----|-------|--------------|----|----|
|    | Price | Sales Volume |    |    |
| 1  | 5     | 96           |    |    |
| 2  | 5     | 98           |    |    |
| 3  | 5     | 96           |    |    |
| 4  | 5     | 92           |    |    |
| 5  | 5     | 99           |    |    |
| 6  | 6     | 80           |    |    |
| 28 | 10    | 35           |    |    |
| 29 | 10    | 33           |    |    |
| 30 | 10    | 34           |    |    |

(3) Choose Stat > Regression > Regression. In Response select Sales Volume and in Predictors select Price.

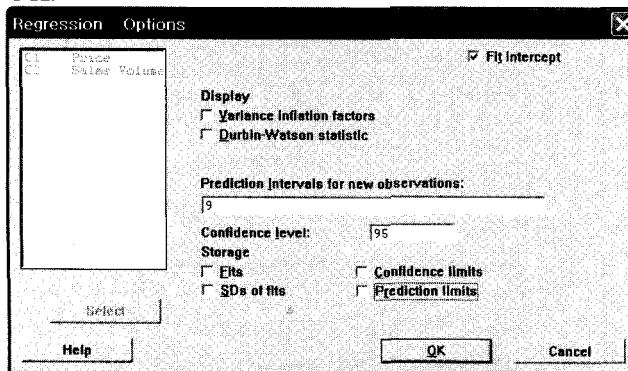


(4) Click Graphs. For Residuals for Plots, select Regular or Standardized. Under Residual Plots, check Normal plot of residuals, Residuals versus fits, and/or Residuals versus order. In Residuals versus the variables select Price. Then click OK.

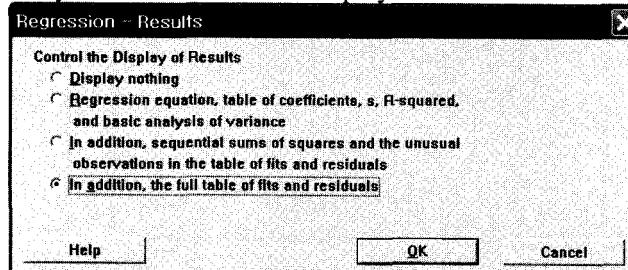


**Examples  
11.1-3, 5, 6, 8  
(cont.)**

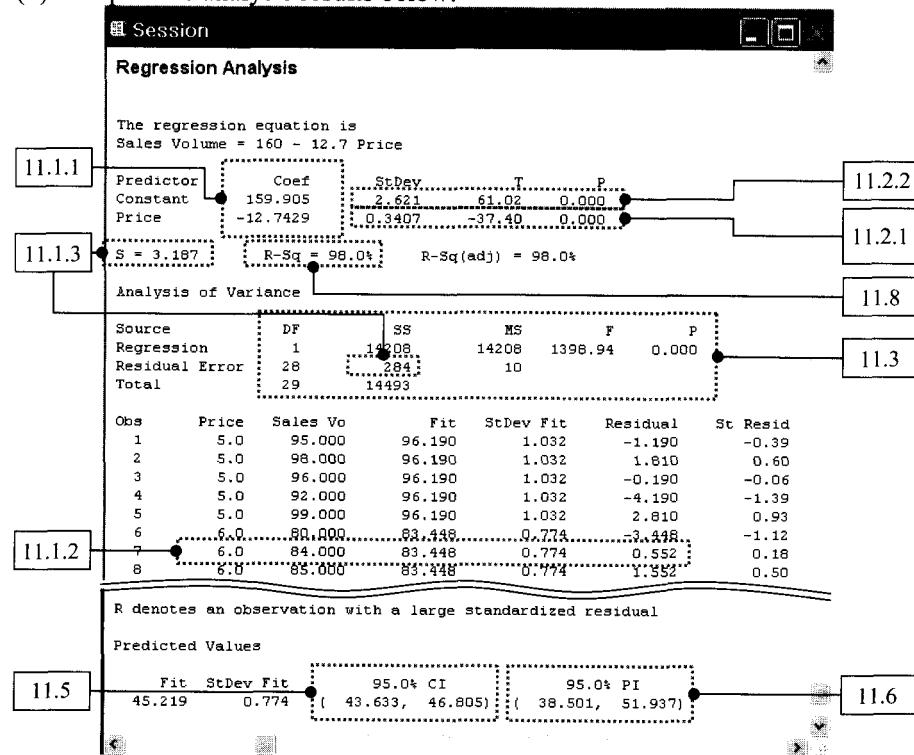
- (5) Click **Options**. Check **Fit intercept**. In **Prediction Intervals for new observations**, enter the value of price of interest for the confidence interval on the mean response and/or prediction interval of a future observation. In **Confidence level**, type the level of confidence. Then click **OK**.



- (6) Click **Results**. Under **Control the Display of Results**, click the level of analysis information to be displayed. Then click **OK** twice.

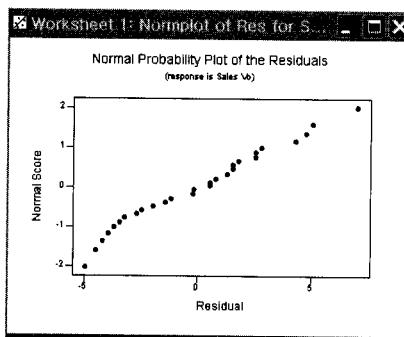


- (7) Interpret the analysis results below.

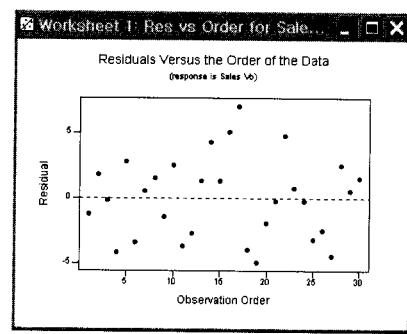
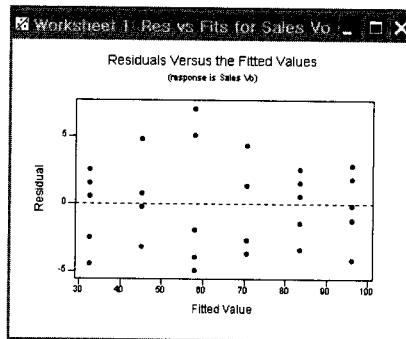
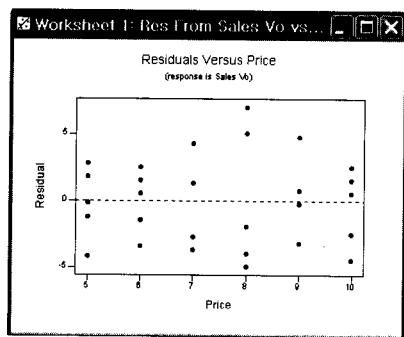


**Example 11.7** (Residual Analysis)

(1) Normal probability plot



(2) Standardized residual plot

(3)  $e_i$  vs.  $\hat{y}_i$ (4)  $e_i$  vs.  $x_i$ 

## Answers to Exercises

### Exercise 11.1

#### 1. (Estimation of Regression Coefficients)

$$\hat{\beta}_1 = \frac{\sum_{i=1}^n y_i x_i - \left( \sum_{i=1}^n y_i \right) \left( \sum_{i=1}^n x_i \right) / n}{\sum_{i=1}^n x_i^2 - \left( \sum_{i=1}^n x_i \right)^2 / n} = \frac{S_{xy}}{S_{xx}}$$

$$= \frac{7,594 - 86 \times 1,646 / 20}{138,476 - 1,646^2 / 20} = \frac{516.2}{3,010.2} = 0.17$$

$$\hat{\beta}_0 = \frac{\sum_{i=1}^n y_i - \hat{\beta}_1 \sum_{i=1}^n x_i}{n} = \frac{86 - 0.17 \times 1,646}{20} = -9.81$$

The fitted regression line of the noise-hypertension data is

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x = -9.81 + 0.17x$$

#### 2. (Calculation of Residual)

$$\hat{y}_{x=85} = \hat{\beta}_0 + \hat{\beta}_1 x = -9.81 + 0.17 \times 85 = 4.76$$

$$e_{x=85} = y_{x=85} - \hat{y}_{x=85} = 5 - 4.76 = 0.24$$

#### 3. (Estimation of $\sigma^2$ )

$$SS_E = \sum_{i=1}^n y_i^2 - n\bar{y}^2 - \hat{\beta}_1 S_{xy} = 494 - 20 \times (86/20)^2 - 0.17 \times 516.2 = 35.7$$

$$\hat{\sigma}^2 = \frac{SS_E}{n-2} = \frac{35.7}{20-2} = 1.98 = 1.4^2$$

### Exercise 11.2

#### 1. (Hypothesis Test on $\beta_1$ )

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = 0 \quad H_1: \beta_1 \neq 0$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{xx}}} = \frac{0.17 - 0}{\sqrt{1.4^2 / 3,010.2}} = 6.68$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha/2, n-2} = t_{0.025, 18} = 2.10$$

Step 4: Make a conclusion.

Since  $|t_0| = 6.68 > t_{\alpha/2, n-2} = 2.10$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 11.2**

(cont.)

**2. (Hypothesis Test on  $\beta_0$ )**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_0 = 0$$

$$H_1: \beta_0 \neq 0$$

Step 2: Determine a test statistic and its value.

$$t_0 = \frac{\hat{\beta}_0 - \beta_{0,0}}{\sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}} = \frac{-9.81 - 0}{\sqrt{1.4^2 \left[ \frac{1}{20} + \frac{(1,646/20)^2}{3,010.2} \right]}} = -4.6$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$t_{\alpha/2, n-2} = t_{0.025, 18} = 2.10$$

Step 4: Make a conclusion.

Since  $|t_0| = 4.6 > t_{\alpha/2, n-2} = 2.10$ , reject  $H_0$  at  $\alpha = 0.05$ .**Exercise 11.3****(ANOVA for Hypothesis Test on  $\beta_1$ )**

$$SS_T = \sum_{i=1}^n y_i^2 - n\bar{y}^2 = 494 - 20 \times \left( \frac{86}{20} \right)^2 = 124.2$$

$$SS_R = \hat{\beta}_1 S_{xy} = 0.17 \times 516.2 = 88.5$$

$$SS_E = SS_T - SS_R = 124.2 - 88.5 = 35.7$$

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Regression          | 88.5           | 1                  | 88.5        | 44.7  |
| Error               | 35.7           | 18                 | 2.0         |       |
| Total               | 124.2          | 19                 |             |       |

$$(\text{Note}) \quad t_0^2 = 6.7^2 = 44.7 = f_0$$

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = 0 \quad H_1: \beta_1 \neq 0$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{SS_R / 1}{SS_E / (n-2)} = \frac{MS_R}{MS_E} = \frac{88.5}{2.0} = 44.7$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha/2, n-2} = f_{0.05, 1, 20-2} = 4.41$$

Step 4: Make a conclusion.

Since  $f_0 = 44.7 > f_{\alpha/2, n-2} = 4.41$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 11.4****1. (Confidence Interval on  $\beta_1$ )**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\beta_1$ :

$$\begin{aligned} & \hat{\beta}_1 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 / S_{xx}} \leq \beta_1 \leq \hat{\beta}_1 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 / S_{xx}} \\ \Rightarrow & 0.17 - t_{0.05/2, 20-2} \sqrt{1.4^2 / 3,010.2} \leq \beta_1 \leq 0.17 + t_{0.05/2, 20-2} \sqrt{1.4^2 / 3,010.2} \\ \Rightarrow & 0.17 - 2.10 \times 0.03 \leq \beta_1 \leq 0.17 + 2.10 \times 0.03 \\ \Rightarrow & 0.12 \leq \beta_1 \leq 0.23 \end{aligned}$$

**2. (Confidence Interval on  $\beta_0$ )**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\beta_0$ :

$$\begin{aligned} & \hat{\beta}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} \leq \beta_0 \leq \hat{\beta}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} \\ \Rightarrow & -9.81 - t_{0.05/2, 20-2} \sqrt{1.4^2 \left[ \frac{1}{20} + \frac{(1,646/20)^2}{3,010.2} \right]} \leq \beta_0 \leq \\ & \quad -9.81 + t_{0.05/2, 20-2} \sqrt{1.4^2 \left[ \frac{1}{20} + \frac{(1,646/20)^2}{3,010.2} \right]} \\ \Rightarrow & -9.81 - 2.10 \times 2.14 \leq \beta_0 \leq -9.81 + 2.10 \times 2.14 \\ \Rightarrow & -14.3 \leq \beta_0 \leq -5.3 \end{aligned}$$

**Exercise 11.5****(Confidence Interval on  $\mu_{Y|x_0}$ )**

$$\hat{\mu}_{Y|85} = \hat{\beta}_0 + \hat{\beta}_1 x_0 = -9.81 + 0.17 \times 85 = 4.7$$

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\mu_{Y|85}$ :

$$\begin{aligned} & \hat{\mu}_{Y|85} - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]} \leq \mu_{Y|85} \leq \\ & \quad \hat{\mu}_{Y|85} + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]} \\ \Rightarrow & 4.7 - t_{0.05/2, 20-2} \sqrt{1.4^2 \left[ \frac{1}{20} + \frac{(85 - 1,646/20)^2}{87.5} \right]} \leq \mu_{Y|85} \leq \\ & \quad 4.7 + t_{0.05/2, 20-2} \sqrt{1.4^2 \left[ \frac{1}{20} + \frac{(85 - 1,646/20)^2}{87.5} \right]} \\ \Rightarrow & 4.7 - 2.10 \times 0.32 \leq \mu_{Y|85} \leq 4.7 + 2.10 \times 0.32 \\ \Rightarrow & 4.1 \leq \mu_{Y|85} \leq 5.4 \end{aligned}$$

**Exercise 11.6****(Prediction Interval on  $y_0$ )**

$$\hat{y}_0 = \hat{\beta}_0 + \hat{\beta}_1 x_0 = -9.81 + 0.17 \times 85 = 4.7$$

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

The 95% two-sided prediction interval on  $y_0$  at  $x = 85$  dB is

$$\hat{y}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ 1 + \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]} \leq y_0 \leq$$

$$\hat{y}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[ 1 + \frac{1}{n} + \frac{(x_0 - \bar{x})^2}{S_{xx}} \right]}$$

$$\Rightarrow 4.7 - t_{0.05/2, 20-2} \sqrt{1.4^2 \left[ 1 + \frac{1}{20} + \frac{(85 - 1,646/20)^2}{87.5} \right]} \leq y_0 \leq$$

$$4.7 + t_{0.05/2, 20-2} \sqrt{1.4^2 \left[ 1 + \frac{1}{20} + \frac{(85 - 1,646/20)^2}{87.5} \right]}$$

$$\Rightarrow 4.7 - 2.10 \times 1.44 \leq y_0 \leq 4.7 + 2.10 \times 1.44$$

$$\Rightarrow 1.7 \leq y_0 \leq 7.8$$

(Note) The prediction interval  $1.7 \leq y_0 \leq 7.8$  is wider than the corresponding confidence interval on the mean response  $4.1 \leq \mu_{Y|85} \leq 5.4$  in Exercise 11-5.

**Exercise 11.7****(Residual Analysis)**

The normal probability plot displays that the residuals lie closely along a straight line. In addition, the standardized residual plot shows that all the standardized residuals fall in the interval  $(-2, 2)$ . Therefore, it is concluded that the residuals are normally distributed.

Next, the plots  $e_i$  vs.  $\hat{y}_i$  and  $e_i$  vs.  $x_i$  indicate that the residuals are random and have a constant variance. The variability of the residuals is slightly reduced in the low ranges of  $y$  and  $x$ ; however, this deviation from the constant variance is not serious enough to reject the adequacy of the regression model.

**Exercise 11.8****(Coefficient of Determination)**

$$R^2 = \frac{SS_R}{SS_T} = \frac{88.5}{124.2} = 71.3\%$$

The fitted regression model explains 71.3% of the variability in blood pressure rise.

**Exercise 11.9****(Lack-of-Fit Test)**

An ANOVA table to test the lack-of-fit of the regression model is as follows:

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Lack-of-Fit         | 4.8            | 8                  | 0.6         | 0.20  |
| Pure Error          | 30.8           | 10                 | 3.1         |       |
| Error               | 35.7           | 18                 |             |       |

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ : The order of the model is correct.

$H_1$ : The order of the model is not correct.

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{MS_{LOF}}{MS_{PE}} = \frac{0.6}{3.1} = 0.20$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, m-2, n-m} = f_{0.05, 8, 10} = 3.07$$

Step 4: Make a **conclusion**.

Since  $f_0 = 0.20 > f_{\alpha, m-2, n-m} = 3.07$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . It is concluded that the order of the model is adequate.

**Exercise 11.10****1. (Sample Correlation Coefficient)**

$$r = \frac{S_{xy}}{\sqrt{S_{xx} S_{yy}}} = \frac{6,422.2}{\sqrt{15,312.3 \times 4,502.2}} = 0.77$$

**2. (Confidence Interval on  $\rho_{XY}$ )**

$$\begin{aligned} \tanh\left(\operatorname{arctanh} r - \frac{z_{\alpha/2}}{\sqrt{n-3}}\right) &\leq \rho \leq \tanh\left(\operatorname{arctanh} r + \frac{z_{\alpha/2}}{\sqrt{n-3}}\right) \\ \Rightarrow \tanh\left(\operatorname{arctanh} 0.77 - \frac{z_{0.05/2}}{\sqrt{26-3}}\right) &\leq \rho \leq \tanh\left(\operatorname{arctanh} 0.77 + \frac{z_{0.05/2}}{\sqrt{26-3}}\right) \\ \Rightarrow 0.55 &\leq \rho \leq 0.89 \end{aligned}$$

**3. (Hypothesis Test on  $\rho_{XY}$ )**

Step 1: State  $H_0$  and  $H_1$ .

$H_0$ :  $\rho = 0$

$H_1$ :  $\rho \neq 0$

Step 2: Determine a **test statistic and its value**.

$$t_0 = \frac{r - \rho_0}{\sqrt{(1 - r^2)/(n-2)}} = \frac{0.77 - 0}{\sqrt{(1 - 0.77^2)/(26-2)}} = 5.91$$

**Exercise 11.10**  
*(cont.)*

Step 3: Determine a **critical value(s)** for  $\alpha$ .

$$t_{\alpha/2, n-2} = t_{0.05/2, 26-2} = t_{0.025, 24} = 2.06$$

Step 4: Make a **conclusion**.

Since  $|t_0| = 5.91 > t_{\alpha/2, n-2} = 2.06$ , reject  $H_0$ . It is concluded that weight ( $X$ ) and systolic blood pressure ( $Y$ ) are significantly related at  $\alpha = 0.05$ .

# 12

## Multiple Linear Regression

### OUTLINE

- 
- |        |  |                      |  |
|--------|--|----------------------|--|
| 12-1   | Multiple Linear Regression Model                                       | 12-4                 | Prediction of New Observations                 |
| 12-2   | Hypothesis Tests in Multiple Linear Regression                         | 12-5                 | Model Adequacy Checking                        |
| 12-2.1 | Test on Significance of Regression                                     | 12-5.1               | Residual Analysis                              |
| 12-2.2 | Test on Individual Regression Coefficients and Subsets of Coefficients | 12-5.2               | Influential Observations                       |
| 12-3   | Confidence Intervals in Multiple Linear Regression                     | 12-6                 | Aspects of Multiple Regression Modeling        |
| 12-3.1 | Confidence Intervals on Individual Regression Coefficients             | 12-6.1               | Polynomial Regression Models                   |
| 12-3.2 | Confidence Interval on the Mean Response                               | 12-6.2               | Categorical Regressors and Indicator Variables |
|        |  | 12-6.3               | Selection of Variables and Model Building      |
|        |  | 12-6.4               | Multicollinearity                              |
|        |  | MINITAB Applications |  |
|        |  | Answers to Exercises |  |
- 

### 12-1 Multiple Linear Regression Model

#### Learning Goals

- Explain the assumptions of a multiple linear regression model.
- Transform a non-linear model into a linear model.
- Calculate residuals.
- Estimate the error variance  $\sigma^2$ .

#### Multiple Linear Model

As an extension of a simple linear model, a multiple linear model explains the linear relationship between the response variable ( $Y$ ) and  $k$  ( $> 1$ ) multiple regressors ( $x_j$ 's):

$$Y = \beta_0 + \beta_1 x_1 + \cdots + \beta_k x_k + \epsilon$$

where: (1) **Regression coefficients** ( $\beta_0, \beta_1, \dots, \beta_k$ ): The coefficient  $\beta_0$  denotes

### Multiple Linear Model (cont.)

the intercept of the model and the coefficients  $\beta_j$ 's,  $j = 1$  to  $k$ , denote the slopes of the regressors. Each slope coefficient  $\beta_j$  measures the expected change in  $Y$  per unit change in  $x_j$  when the other regressors are held constant (this is why  $\beta_j$ 's are sometimes called **partial regression coefficients**).

(2) **Independent variables ( $x_1, x_2, \dots, x_k$ ; regressors, predictors):**

Since the regressors  $x_j$ 's will be controlled with negligible error,  $x_j$ 's represent controlled constants (not random outcomes).

(3) **Random error ( $\epsilon$ ):** The variable  $\epsilon$  represents the random variation of  $Y$  around the linear line  $\beta_0 + \beta_1 x_1 + \dots + \beta_k x_k$ . It is assumed that  $\epsilon$  is normally distributed with mean 0 and constant variance  $\sigma^2$ , i.e.,

$$\epsilon \sim N(0, \sigma^2)$$

(4) **Dependent (response) variable ( $Y$ ):** Since outcomes in  $Y$  at the same values of  $x_1, x_2, \dots, x_k$  can vary randomly,  $Y$  is a random variable with the normal distribution

$$Y \sim N(\beta_0 + \beta_1 x_1 + \dots + \beta_k x_k, \sigma^2)$$

Like the assumptions of a simple linear model (see Section 11-1), the multiple linear model has four assumptions:

- (1) Linear relationship between  $x_j$ 's and  $Y$
- (2) Randomness of error
- (3) Constant  $\sigma^2$
- (4) Normality of error

The analyst should check if these four assumptions are met for proper regression analysis (see the assessment of model adequacy in Section 12-5).

Note that computers are mostly used in multiple regression analysis so that the detailed calculation process is not presented in this chapter.

### Transformation of Nonlinear Model

Like the transformation of a non-linear model in simple linear regression analysis (see Section 11-9), a non-linear relationship between  $x_j$ 's and  $Y$  can be transformed into a linear model by applying appropriate mathematical operations. Therefore, any regression models with regressors linearly combined can be treated as a linear model.

(e.g.) Transformation of a non-linear model

$$(1) \quad Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_{12} x_1 x_2 + \epsilon$$

$$\Rightarrow Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_3 + \epsilon, \text{ where } \beta_3 = \beta_{12} \text{ and } x_3 = x_1 x_2$$

$$(2) \quad Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 \frac{1}{x_1} + \beta_4 x_2^3 + \epsilon$$

$$\Rightarrow Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_3 + \beta_4 x_4 + \epsilon, \text{ where } x_3 = \frac{1}{x_1} \text{ and } x_4 = x_2^3$$

### Matrix Notation

Matrix notations and operations are useful in multiple regression. Suppose that  $n$  observations consisting of  $k$  regressors and the response variable,  $(x_{i1}, x_{i2}, \dots, x_{ik}, y_i)$ ,  $i = 1, 2, \dots, n$ , are modeled by a multiple linear model

$$y_i = \beta_0 + \beta_1 x_{i1} + \dots + \beta_k x_{ik} + \epsilon_i, \quad i = 1, 2, \dots, n$$

**Matrix  
Notation  
(cont.)**

The system of  $n$  equations is expressed in matrix notation as follows:

$$\mathbf{y} = \mathbf{X}\boldsymbol{\beta} + \boldsymbol{\varepsilon}$$

where:

$$\mathbf{y} = \begin{bmatrix} y_1 \\ y_2 \\ \vdots \\ y_n \end{bmatrix} \quad \mathbf{X} = \begin{bmatrix} 1 & x_{11} & x_{12} & \cdots & x_{1k} \\ 1 & x_{21} & x_{22} & \cdots & x_{2k} \\ \vdots & \vdots & \vdots & & \vdots \\ 1 & x_{n1} & x_{n2} & \cdots & x_{nk} \end{bmatrix}$$

$$\boldsymbol{\beta} = \begin{bmatrix} \beta_1 \\ \beta_2 \\ \vdots \\ \beta_k \end{bmatrix} \quad \text{and} \quad \boldsymbol{\varepsilon} = \begin{bmatrix} \varepsilon_1 \\ \varepsilon_2 \\ \vdots \\ \varepsilon_n \end{bmatrix}$$

**Model  
Building**

The least squares method finds the estimates of regression coefficients  $\hat{\boldsymbol{\beta}}$  which minimize the sum of the squares of the errors

$$SS_E = L = \sum_{i=1}^n \varepsilon_i^2 = \boldsymbol{\varepsilon}'\boldsymbol{\varepsilon} = (\mathbf{y} - \mathbf{X}\boldsymbol{\beta})'(\mathbf{y} - \mathbf{X}\boldsymbol{\beta}) = \mathbf{y}'\mathbf{y} - \hat{\boldsymbol{\beta}}'\mathbf{X}'\mathbf{y}$$

The **least squares estimators of  $\boldsymbol{\beta}$**  are

$$\hat{\boldsymbol{\beta}} = (\mathbf{X}'\mathbf{X})^{-1}\mathbf{X}'\mathbf{y}$$

Thus, the **fitted regression model** is

$$\hat{\mathbf{y}} = \mathbf{X}\hat{\boldsymbol{\beta}}$$

**Residual  
and  
Error  
Variance**

The **residuals** of the fitted model are

$$\mathbf{e} = \mathbf{y} - \hat{\mathbf{y}}$$

The **estimate of the error variance  $\sigma^2$**  is

$$\hat{\sigma}^2 = \frac{SS_E}{n-p} = \frac{\mathbf{y}'\mathbf{y} - \hat{\boldsymbol{\beta}}'\mathbf{X}'\mathbf{y}}{n-p}, \quad \text{where } p = \text{number of regression coefficients}$$

$$= k+1 \quad (k = \text{number of regressors})$$

**Standard  
Error of  
Regression  
Coefficients**

$$\hat{\beta}_j$$

The **covariances of  $\hat{\boldsymbol{\beta}}$**  are

$$\text{cov}(\hat{\boldsymbol{\beta}}) = \sigma^2 (\mathbf{X}'\mathbf{X})^{-1} = \sigma^2 \mathbf{C}, \quad \text{where } \mathbf{C} = (\mathbf{X}'\mathbf{X})^{-1}$$

This covariance matrix is a  $(p \times p)$  symmetric matrix whose  $jj^{\text{th}}$  component is the variance of  $\hat{\beta}_j$  and whose  $ij^{\text{th}}$  component is the covariance of  $\hat{\beta}_i$  and  $\hat{\beta}_j$ , where  $i$  and  $j = 0$  to  $k$ ,  $i \neq j$ .

Then, the **estimated standard error of  $\hat{\beta}_j$**  is

$$se(\hat{\beta}_j) = \hat{\sigma} \sqrt{C_{jj}}$$

**Standard  
Error of  
 $\hat{\beta}_j$**   
(cont.)

The standard error of a regression coefficient is a useful measure to represent the precision of estimation for the regression coefficient: the smaller the standard error, the better the estimation precision.



**Example 12.1**

The electric power ( $y$ ) consumed each month at a chemical plant is under study. It is assumed that the monthly electric consumption is related to four factors: average ambient temperature ( $x_1$ ), number of days in the month ( $x_2$ ), average product purity ( $x_3$ ), and volume of production ( $x_4$ ). The corresponding records at the plant in the past year are as follows:

| No. | Power consumption<br>( $y$ ; unit: kW) | Temperature<br>( $x_1$ ; unit: °F) | Number of days<br>( $x_2$ ) | Product purity<br>( $x_3$ ; unit: %) | Production volume<br>( $x_4$ ; unit: ton) |
|-----|--|------------------------------------|-----------------------------|--------------------------------------|---|
| 1   | 240                                    | 25                                 | 24                          | 91                                   | 100                                       |
| 2   | 236                                    | 31                                 | 21                          | 90                                   | 95  |
| 3   | 290                                    | 45                                 | 24                          | 88                                   | 110                                       |
| 4   | 274                                    | 60                                 | 25                          | 87                                   | 88  |
| 5   | 301                                    | 65                                 | 25                          | 91                                   | 94  |
| 6   | 316                                    | 72                                 | 26                          | 94                                   | 99  |
| 7   | 300                                    | 80                                 | 25                          | 87                                   | 97  |
| 8   | 296                                    | 84                                 | 25                          | 86                                   | 96  |
| 9   | 267                                    | 75                                 | 24                          | 88                                   | 110                                       |
| 10  | 276                                    | 60                                 | 25                          | 91                                   | 105                                       |
| 11  | 288                                    | 50                                 | 25                          | 90                                   | 100                                       |
| 12  | 261                                    | 38                                 | 23                          | 89                                   | 98  |

By using a statistical software program, a fitted regression model of the power consumption data including all the four regressors ( $x_1$ ,  $x_2$ ,  $x_3$ , and  $x_4$ ) and the corresponding error sum of squares ( $SS_E$ ) are obtained as follows:

$$\hat{y} = -102.71 + 0.61x_1 + 8.92x_2 + 1.44x_3 + 0.01x_4 \quad \text{and} \quad SS_E = 1,699.0$$

1. **(Calculation of Residual)** Calculate the residual of  $y = 301$  when  $x_1 = 65^\circ\text{F}$ ,  $x_2 = 25$  days,  $x_3 = 91\%$ , and  $x_4 = 94$  tons.

► The estimate of the power consumption given that  $x_1 = 65$ ,  $x_2 = 25$ ,  $x_3 = 91$ , and  $x_4 = 94$  is

$$\hat{y} = -102.71 + 0.61 \times 65 + 8.92 \times 25 + 1.44 \times 91 + 0.01 \times 94 = 291.8$$

Thus,

$$e = y - \hat{y} = 301 - 291.8 = 9.2 \quad (\text{underestimate})$$

2. **(Estimation of  $\sigma^2$ )** Estimate the error variance  $\sigma^2$ .

►  $n = 12$  and  $p$  (number of regression coefficients) = 5

$$\hat{\sigma}^2 = \frac{SS_E}{n - p} = \frac{1,699.0}{12 - 5} = 242.7 = 15.6^2$$


**Exercise 12.1  
(MR 12-8)**

The pull strength of a wire bond is under study. Information of pull strength ( $y$ ), die height ( $x_1$ ), post height ( $x_2$ ), loop height ( $x_3$ ), wire length ( $x_4$ ), bond width on the die ( $x_5$ ), and bond width on the post ( $x_6$ ) is collected as follows:

| No. | pull strength<br>( $y$ ) | die height<br>( $x_1$ ) | post height<br>( $x_2$ ) | loop height<br>( $x_3$ ) | wire length<br>( $x_4$ ) | bond width<br>on the die<br>( $x_5$ ) | bond width<br>on the post<br>( $x_6$ ) |
|-----|--------------------------|-------------------------|--------------------------|--------------------------|--------------------------|---------------------------------------|--|
| 1   | 8.0                      | 5.2                     | 19.6                     | 29.6                     | 94.9                     | 2.1                                   | 2.3                                    |
| 2   | 8.3                      | 5.2                     | 19.8                     | 32.4                     | 89.7                     | 2.1                                   | 1.8                                    |
| 3   | 8.5                      | 5.8                     | 19.6                     | 31.0                     | 96.2                     | 2.0                                   | 2.0                                    |
| 4   | 8.8                      | 6.4                     | 19.4                     | 32.4                     | 95.6                     | 2.2                                   | 2.1                                    |
| 5   | 9.0                      | 5.8                     | 18.6                     | 28.6                     | 86.5                     | 2.0                                   | 1.8                                    |
| 6   | 9.3                      | 5.2                     | 18.8                     | 30.6                     | 84.5                     | 2.1                                   | 2.1                                    |
| 7   | 9.3                      | 5.6                     | 20.4                     | 32.4                     | 88.8                     | 2.2                                   | 1.9                                    |
| 8   | 9.5                      | 6.0                     | 19.0                     | 32.6                     | 85.7                     | 2.1                                   | 1.9                                    |
| 9   | 9.8                      | 5.2                     | 20.8                     | 32.2                     | 93.6                     | 2.3                                   | 2.1                                    |
| 10  | 10.0                     | 5.8                     | 19.9                     | 31.8                     | 86.0                     | 2.1                                   | 1.8                                    |
| 11  | 10.3                     | 6.4                     | 18.0                     | 32.6                     | 87.1                     | 2.0                                   | 1.6                                    |
| 12  | 10.5                     | 6.0                     | 20.6                     | 33.4                     | 93.1                     | 2.1                                   | 2.1                                    |
| 13  | 10.8                     | 6.2                     | 20.2                     | 31.8                     | 83.4                     | 2.2                                   | 2.1                                    |
| 14  | 11.0                     | 6.2                     | 20.2                     | 32.4                     | 94.5                     | 2.1                                   | 1.9                                    |
| 15  | 11.3                     | 6.2                     | 19.2                     | 31.4                     | 83.4                     | 1.9                                   | 1.8                                    |
| 16  | 11.5                     | 5.6                     | 17.0                     | 33.2                     | 85.2                     | 2.1                                   | 2.1                                    |
| 17  | 11.8                     | 6.0                     | 19.8                     | 35.4                     | 84.1                     | 2.0                                   | 1.8                                    |
| 18  | 12.3                     | 5.8                     | 18.8                     | 34.0                     | 86.9                     | 2.1                                   | 1.8                                    |
| 19  | 12.5                     | 5.6                     | 18.6                     | 34.2                     | 83.0                     | 1.9                                   | 2.0                                    |

By using a statistical software program, a fitted regression model of the pull strength data including four regressors ( $x_2$ ,  $x_3$ ,  $x_4$ , and  $x_5$ ) and the corresponding error sum of squares ( $SS_E$ ) are obtained as follows:

$$\hat{y} = 7.46 - 0.03x_2 + 0.52x_3 - 0.10x_4 - 2.16x_5 \quad \text{and} \quad SS_E = 10.91$$

- Calculate the residual of  $y = 9.0$  when  $x_2 = 18.6$ ,  $x_3 = 28.6$ ,  $x_4 = 86.5$ , and  $x_5 = 2.0$ .
- Estimate the error variance  $\sigma^2$ .

## 12-2 Hypothesis Tests in Multiple Linear Regression

### 12-2.1 Test on Significance of Regression

#### Learning Goals

- Test the significance of multiple regression.
- Distinguish between the coefficient of multiple determination ( $R^2$ ) and adjusted  $R^2$ .
- Calculate the  $R^2$  and adjusted  $R^2$  of a regression model.

### Significance of Regression

The test for significance of regression determines if there is at least one  $x_j$ , out of  $k$  regressors, that has a significant linear relationship with the response variable  $Y$ , i.e.,

$$H_0: \beta_1 = \beta_2 = \dots = \beta_k = 0 \quad (\Rightarrow \boldsymbol{\beta} = \mathbf{0})$$

$$H_1: \beta_j \neq 0 \text{ for at least one } j = 1 \text{ to } k$$

Like simple regression, the ANOVA method is used to test the significance of regression. For the multiple linear model, in Table 12-1, the total variability in  $Y$  ( $SS_T$  or  $S_{yy}$ , **total sum of squares**; degrees of freedom =  $n - 1$ ) is partitioned into two components:

- (1) Variability explained by the regression model ( $SS_R$ , **regression sum of squares**; degrees of freedom =  $k$ )
- (2) Variability due to random error ( $SS_E$ , **error sum of squares**; degrees of freedom =  $n - k - 1 = n - (k + 1) = n - p$ )

**Table 12-1** Partitioning of the Total Variability in  $Y$  ( $SS_T$ )

| $SS_T$<br>(Total SS)  |         | $SS_R$<br>(Regression SS)  |   | $SS_E$<br>(Error SS)   |
|---|---------|--|---|--|
| $\sum_{i=1}^n (y_i - \bar{y})^2$  | =       | $\sum_{i=1}^n (\hat{y}_i - \bar{y})^2$   | + | $\sum_{i=1}^n (y_i - \hat{y}_i)^2$                                       |
| $\Rightarrow \mathbf{y}'\mathbf{y} - \frac{\left(\sum_{i=1}^n y_i\right)^2}{n}$ | =       | $\hat{\boldsymbol{\beta}}'\mathbf{X}'\mathbf{y} - \frac{\left(\sum_{i=1}^n y_i\right)^2}{n}$ | + | $\mathbf{y}'\mathbf{y} - \hat{\boldsymbol{\beta}}'\mathbf{X}'\mathbf{y}$ |
| $DF$  | $n - 1$ | $k$  | + | $n - p$  |

(Note) SS: Sum of Squares; DF: Degrees of Freedom

The ratio of  $SS_R/k$  to  $SS_E/(n - p)$  follows an  $F$  distribution:

$$F = \frac{SS_R / k}{SS_E / (n - p)} = \frac{MS_R}{MS_E} \sim F(k, n - p)$$

Since  $F$  becomes small as  $H_0: \beta_1 = \beta_2 = \dots = \beta_k = 0$  is true, it is used to test the significance of regression. Note that  **$MS_R$  (regression mean square)** and  **$MS_E$  (error mean square)** are adjusted  $SS_R$  and  $SS_E$  by their corresponding degrees of freedom, respectively. Also note that  $MS_E$  is an estimate of the error variance:

$$MS_E = \frac{SS_E}{n - 2} = \hat{\sigma}^2$$

### Test Procedure (F-test)

The variation quantities from the ANOVA analysis are summarized in Table 12-2 to test the significance of regression.

**Table 12-2** ANOVA Table for Testing the Significance of Regression

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$         | P-value |
|---------------------|----------------|--------------------|-------------|---------------|---------|
| Regression          | $SS_R$         | $k$                | $MS_R$      | $MS_R / MS_E$ |         |
| Error               | $SS_E$         | $n - p$            | $MS_E$      |               |         |
| Total               | $SS_T$         | $n - 1$            |             |               |         |

**Test  
Procedure  
(F-test)  
(cont.)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = \beta_2 = \cdots = \beta_k = 0$$

$$H_1: \beta_j \neq 0 \text{ for at least one } j, j = 1 \text{ to } k$$

Step 2: Determine a **test statistic and its value**.

$$F_0 = \frac{SS_R / k}{SS_E / (n - p)} = \frac{MS_R}{MS_E} \sim F(k, n - p)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, k, n-p}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$f_0 > f_{\alpha, k, n-p}$$

**R<sup>2</sup>**  
vs.  
**Adjusted R<sup>2</sup>**

The coefficient of determination (denoted as  $R^2$ ) indicates the amount of variability in Y explained by the regressors  $x_1, x_2, \dots, x_k$ :

$$R^2 = \frac{SS_R}{SS_T} = 1 - \frac{SS_E}{SS_T}, \quad 0 \leq R^2 \leq 1$$

As discussed in Section 11-8.2, a large value of  $R^2$  does not necessarily imply that the regression model is adequate. As a new regressor is added to the existing model,  $R^2$  will always increase regardless of whether the additional regressor is statistically significant or not; thus, a regression model having a large value of  $R^2$  may unsatisfactorily estimate mean responses or predict new observations.

In contrast, the measure adjusted  $R^2$  considers the number of regressors ( $p$ ) included in the model in the computation:

$$\text{adjusted } R^2 = 1 - \frac{SS_E / (n - p)}{SS_T / (n - 1)} = 1 - \frac{n - 1}{n - p} (1 - R^2), \quad 0 \leq \text{adjusted } R^2 \leq 1$$

Adjusted  $R^2$  is preferred to  $R^2$  when comparison of several regression models having different numbers of regressors is needed. While  $R^2$  simply increases as an additional regressor is included in the existing model, adjusted  $R^2$  may decrease if the reduction in  $SS_E$  by addition of a new regressor to the existing model is smaller than the  $MS_E$  of the existing model.



### Example 12.2

For the power consumption data in Example 12-1, the following ANOVA table is obtained:

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ | P-value |
|---------------------|----------------|--------------------|-------------|-------|---------|
| Regression          | 4,957.2        | 4                  | 1,239.3     | 5.1   | 0.03    |
| Error               | 1,699.0        | 7                  | 242.7       |       |         |
| Total               | 6,656.3        | 11                 |             |       |         |

1. **(Test on the Significance of Regression)** Test the significance of regression at  $\alpha = 0.05$ .



**Example 12.2  
(cont.)****►► Step 1: State  $H_0$  and  $H_1$ .**

$$H_0: \beta_1 = \beta_2 = \beta_3 = \beta_4 = 0$$

$$H_1: \beta_j \neq 0 \text{ for at least one } j, j = 1 \text{ to } 4$$

**Step 2: Determine a test statistic and its value.**

$$f_0 = \frac{SS_R / k}{SS_E / (n - p)} = \frac{MS_R}{MS_E} = \frac{1,239.3}{242.7} = 5.1$$

**Step 3: Determine a critical value(s) for  $\alpha$ .**

$$f_{\alpha, k, n-p} = f_{0.05, 4, 7} = 4.12$$

**Step 4: Make a conclusion.**

Since  $f_0 = 5.1 > f_{\alpha, k, n-p} = 4.12$ , reject  $H_0$  at  $\alpha = 0.01$ . This indicates that at least one of the four regressors has a significant linear relationship with the monthly power consumption at  $\alpha = 0.05$ .

**2. ( $R^2$  and Adjusted  $R^2$ )** Calculate the coefficient of determination ( $R^2$ ) and adjusted  $R^2$  of the regression model.

**►►**  $R^2 = \frac{SS_R}{SS_T} = \frac{4,957.2}{6,656.3} = 74.5\%$

The four regressors ( $x_1, x_2, x_3$ , and  $x_4$ ) explain 74.5% of the variability in the power consumption  $Y$ .

$$\text{Adjusted } R^2 = 1 - \frac{n-1}{n-p} (1 - R^2) = 1 - \frac{12-1}{12-5} (1 - 0.745) = 0.599$$

**Exercise 12.2  
(MR 12-22)**

For the pull strength data in Exercise 12-1, the following ANOVA table is obtained by multiple regression including the four regressors ( $x_2, x_3, x_4$ , and  $x_5$ ):

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ | P-value |
|---------------------|----------------|--------------------|-------------|-------|---------|
| Regression          | 22.31          | 4                  | 5.58        | 7.16  | < 0.01  |
| Error               | 10.91          | 14                 | 0.78        |       |         |
| Total               | 33.22          | 18                 |             |       |         |

1. Test the significance of regression at  $\alpha = 0.05$ .
2. Calculate the coefficient of determination ( $R^2$ ) and adjusted  $R^2$  of the regression model.

**12-2.2 Tests on Individual Regression Coefficients and Subsets of Coefficients****Learning Goals**

- Test the significance of an individual regressor.
- Test the significance of a subset of regressors.

**Significance of Individual Regressor** Like the testing on the significance of a regression coefficient in simple regression (see Section 11-5.1), the significance of any individual regressor  $x_j$  is evaluated by  $t$  test (called **partial or marginal test**).

**Inference Context on  $\beta_j$**  **Parameter** of interest:  $\beta_j$

**Point estimator** of  $\beta_j$ :  $\hat{\beta}_j \sim N(\beta_j, \sigma^2 C_{jj})$ ,  $\sigma^2$  is unknown.

**Test statistic** of  $\beta_j$ :  $T = \frac{\hat{\beta}_j - \beta_j}{se(\hat{\beta}_j)} = \frac{\hat{\beta}_j - \beta_j}{\sqrt{\hat{\sigma}^2 C_{jj}}} \sim t(n-p)$

(Note) **Estimated standard error** of  $\hat{\beta}_j$ :  $se(\hat{\beta}_j) = \sqrt{\hat{\sigma}^2 C_{jj}}$ , where  $\hat{\sigma}^2 = MS_E$

**Hypothesis Test on  $\beta_j$  ( $t$ -test)** Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_j = \beta_{j,0}$$

$$H_1: \beta_j \neq \beta_{j,0}$$

Step 2: Determine a **test statistic and its value**.

$$T_0 = \frac{\hat{\beta}_j - \beta_{j,0}}{\sqrt{\hat{\sigma}^2 C_{jj}}} \sim t(n-p)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-p}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$|t_0| > t_{\alpha/2, n-p}$$



### Example 12.3



**(Hypothesis Test on  $\beta_j$ )** Consider the power consumption data in Example 12-1. The following quantities are obtained for production volume ( $x_4$ ) in the regression analysis:

$$\hat{\beta}_4 = 0.014, se(\hat{\beta}_4) = 0.734, n = 12, \text{ and } p = k + 1 = 5$$

Test the significance of  $x_4$  at  $\alpha = 0.05$ .

☞ Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_4 = 0$$

$$H_1: \beta_4 \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$t_0 = \frac{\hat{\beta}_4 - \beta_{4,0}}{se(\hat{\beta}_4)} = \frac{0.014 - 0}{0.734} = 0.02$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-p} = t_{0.05/2, 12-5} = t_{0.025, 7} = 2.365$$

Step 4: Make a **conclusion**.

Since  $|t_0| = 0.02 \not> t_{\alpha/2, n-p} = 2.365$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 12.3**

Consider the wire bond pull strength data in Exercise 12-1. The following quantities are obtained for bond width on the die ( $x_5$ ) in the regression analysis:

$$\hat{\beta}_5 = -2.16, se(\hat{\beta}_5) = 2.39, n = 19, \text{ and } p = k + 1 = 5$$

Test the significance of  $x_5$  at  $\alpha = 0.05$ .

**Significance of the Subset of Regressors**

The significance of a subset of regressors,  $x_1, x_2, \dots, x_r$  ( $r < k$ ), is tested by the **extra sum of squares method (partial F-test; general regression significance test)**, which is an extension of the ANOVA method explained in Section 12-2.1. Like the test for significance of regression, this test determines if there is at least one  $x_j$ , out of  $r$  regressors, that has a significant linear relationship with  $Y$ , i.e.,

$$H_0: \beta_1 = \beta_2 = \dots = \beta_r = 0$$

$$H_1: \beta_j \neq 0 \text{ for at least one } j, j = 1 \text{ to } r$$

To test the significance of the subset of regressors, let the vector of regression coefficients ( $\beta$ ) be partitioned into  $\beta_1$  for the regressors  $x_1, x_2, \dots, x_r$  and  $\beta_2$  for the other regressors  $x_{r+1}, x_{r+2}, \dots, x_k$ :

$$\beta = \begin{bmatrix} \beta_1 \\ \beta_2 \end{bmatrix}$$

Also let  $\mathbf{X}_1$  and  $\mathbf{X}_2$  denote the columns of the regressors  $\mathbf{X}$  related to  $\beta_1$  and those related to  $\beta_2$ , respectively. Then, the multiple linear model is

$$\mathbf{y} = \mathbf{X}\beta + \boldsymbol{\varepsilon} = \mathbf{X}_1\beta_1 + \mathbf{X}_2\beta_2 + \boldsymbol{\varepsilon}$$

In Section 12-2.1, the regression sum of squares ( $SS_R$ ) and mean error square ( $MS_E$ ) are

$$SS_R(\beta) = \hat{\beta}' \mathbf{X}' \mathbf{y} - \frac{\left( \sum_{i=1}^n y_i \right)^2}{n} \quad \text{and} \quad MS_E = \frac{\mathbf{y}' \mathbf{y} - \hat{\beta}' \mathbf{X}' \mathbf{y}}{n-p}$$

where  $\hat{\beta} = (\mathbf{X}' \mathbf{X})^{-1} \mathbf{X}' \mathbf{y}$ . Note that  $SS_R(\beta)$  indicates the contribution of the regressors  $\mathbf{X}$  to the variability in  $Y$ .

Now, to identify the contribution of the regressors  $\mathbf{X}_1$ , fit a reduced model for  $\mathbf{X}_2$ , i.e.,

$$\mathbf{y} = \mathbf{X}_2 \beta_2 + \boldsymbol{\varepsilon}$$

The least squares estimate of  $\beta_2$  is  $\hat{\beta}_2 = (\mathbf{X}'_2 \mathbf{X}_2)^{-1} \mathbf{X}'_2 \mathbf{y}$  and the corresponding regression sum of squares is

$$SS_R(\beta_2) = \hat{\beta}_2' \mathbf{X}'_2 \mathbf{y} - \frac{\left( \sum_{i=1}^n y_i \right)^2}{n}$$

**Significance of  
the Subset of  
Regressors  
(cont.)**

Then, the regression sum of squares due to  $\beta_1$  given that  $\beta_2$  is already in the model is

$$SS_R(\beta_1 | \beta_2) = SS_R(\beta) - SS_R(\beta_2) = \hat{\beta}' X'y - \hat{\beta}'_2 X'_2 y$$

In other words,  $SS_R(\beta_1 | \beta_2)$  indicates an increase in regression sum of squares by adding  $X_1$  to the reduced model, which is called extra sum of squares due to  $\beta_1$ . The ratio of  $SS_R(\beta_1 | \beta_2)/r$  to  $SS_E/(n-p)$  follows an  $F$  distribution:

$$F = \frac{SS_R(\beta_1 | \beta_2)/r}{SS_E/(n-p)} = \frac{MS_R(\beta_1 | \beta_2)}{MS_E} \sim F(r, n-p)$$

Like the full model, the statistic  $F$  becomes small as  $H_0: \beta_1 = \beta_2 = \dots = \beta_r = 0$  is true.

**Test  
Procedure  
( $F$ -test)**

The variation quantities of the ANOVA analysis for testing the significance of the subset of regressors  $\beta_1$  are summarized in Table 12-3.

**Table 12-3** ANOVA Table for Testing the Significance of a Subset of Regressors  $\beta_1$

| Source of Variation    | Sum of Squares            | Degrees of Freedom | Mean Square               | $F_0$                                  |
|------------------------|---------------------------|--------------------|---------------------------|--|
| Regression ( $\beta$ ) | $SS_R$                    | $k$                | $MS_R$                    | $MS_R / MS_E$                          |
| $\beta_1$              | $SS_R(\beta_1   \beta_2)$ | $r$                | $MS_R(\beta_1   \beta_2)$ | $\frac{MS_R(\beta_1   \beta_2)}{MS_E}$ |
| $\beta_2$              | $SS_R(\beta_2)$           | $k-r$              | $MS_R(\beta_2)$           |  |
| Error                  | $SS_E$                    | $n-p$              | $MS_E$                    |  |
| Total                  | $SS_T$                    | $n-1$              |                           |  |

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = \mathbf{0} \quad (\beta_1 = \beta_2 = \dots = \beta_r = 0)$$

$$H_1: \beta_1 \neq \mathbf{0} \quad (\beta_j \neq 0 \text{ for at least one } j, j = 1 \text{ to } r)$$

Step 2: Determine a test statistic and its value.

$$F_0 = \frac{SS_R(\beta_1 | \beta_2)/r}{SS_E/(n-p)} = \frac{MS_R(\beta_1 | \beta_2)}{MS_E} \sim F(r, n-p)$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, r, n-p}$$

Step 4: Make a conclusion. Reject  $H_0$  if

$$f_0 > f_{\alpha, r, n-p}$$

**Example 12.4**

**(Test on the Subset of Regressors)** Consider the power consumption data in Example 12-1. Suppose that the four regressors ( $\beta$ ) are grouped into two categories:

- (1) Non-production regressor ( $\beta_1$ ): temperature ( $x_1$ )
- (2) Production regressors ( $\beta_2$ ): number of days ( $x_2$ ), product purity ( $x_3$ ) and production volume ( $x_4$ )

Multiple regression is performed separately with the four regressors ( $\beta$ ) and the non-production regressor ( $\beta_1$ ), yielding the ANOVA results below.

| Source of Variation    | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|------------------------|----------------|--------------------|-------------|-------|
| Regression ( $\beta$ ) | 4,957.2        | 4                  | 1,239.3     | 5.1   |
| Error                  | 1,699.0        | 7                  | 242.7       |       |
| Total                  | 6,656.3        | 11                 |             |       |

| Source of Variation      | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|--------------------------|----------------|--------------------|-------------|-------|
| Regression ( $\beta_1$ ) | 3,758.9        | 1                  | 3,758.9     | 13.0  |
| Error                    | 2,897.3        | 10                 | 289.7       |       |
| Total                    | 6,656.3        | 11                 |             |       |

Test the significance of the production regressors ( $\beta_2$ ) at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_2 = \mathbf{0} \quad (\beta_2 = \beta_3 = \beta_4 = 0)$$

$$H_1: \beta_2 \neq \mathbf{0} \quad (\beta_j \neq 0 \text{ for at least one } j, j = 2 \text{ to } 4)$$

Step 2: Determine a test statistic and its value.

$$SS_R(\beta_2 | \beta_1) = SS_R(\beta) - SS_R(\beta_1) = 4,957.2 - 3,758.9 = 1,198.3$$

$$MS_R(\beta_2 | \beta_1) = \frac{SS_R(\beta_2 | \beta_1)}{r} = \frac{1,198.3}{3} = 399.4$$

$$f_0 = \frac{SS_R(\beta_2 | \beta_1) / r}{SS_E / (n - p)} = \frac{MS_R(\beta_2 | \beta_1)}{MS_E} = \frac{399.4}{242.7} = 1.65$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, r, n-p} = f_{0.05, 3, 7} = 4.35$$

Step 4: Make a conclusion.

Since  $f_0 = 1.65 < f_{\alpha, r, n-p} = 4.35$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . This indicates that none of the production regressors have a significant linear relationship with the power consumption at  $\alpha = 0.05$ .

**Exercise 12.4**

Consider the wire bond pull strength data in Exercise 12-1. Suppose that the six regressors ( $\beta$ ) are grouped into two categories:

- (1) Process regressors ( $\beta_1$ ): die height ( $x_1$ ), post height ( $x_2$ ), and loop height ( $x_3$ )
- (2) Wire-bond regressors ( $\beta_2$ ): wire length ( $x_4$ ), bond width on the die ( $x_5$ ), and bond width on the post ( $x_6$ )

**Exercise 12.4  
(cont.)**

Multiple regression is performed separately with the six regressors ( $\beta$ ) and the wire-bond regressors ( $\beta_2$ ), yielding the ANOVA results below.

| Source of Variation    | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|------------------------|----------------|--------------------|-------------|-------|
| Regression ( $\beta$ ) | 23.63          | 6                  | 3.94        | 4.93  |
| Error                  | 9.59           | 12                 | 0.80        |       |
| Total                  | 33.22          | 18                 |             |       |

| Source of Variation      | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|--------------------------|----------------|--------------------|-------------|-------|
| Regression ( $\beta_2$ ) | 10.81          | 3                  | 3.61        | 2.41  |
| Error                    | 22.41          | 15                 | 1.49        |       |
| Total                    | 33.22          | 18                 |             |       |

Test the significance of the process regressors ( $\beta_1$ ) at  $\alpha = 0.05$ .

## 12-3 Confidence Intervals in Multiple Regression

### 12-3.1 Confidence Intervals on Individual Regression Coefficients

#### Learning Goals

- Establish a confidence interval on  $\beta_j$ .

**Inference Context on  $\beta_j$** 

**Test statistic of  $\beta_j$ :**  $T = \frac{\hat{\beta}_j - \beta_j}{se(\hat{\beta}_j)} = \frac{\hat{\beta}_j - \beta_j}{\sqrt{\hat{\sigma}^2 C_{jj}}} \sim t(n-p)$

(Note) **Estimated standard error of  $\hat{\beta}_j$ :**  $se(\hat{\beta}_j) = \sqrt{\hat{\sigma}^2 C_{jj}}$ , where  $\hat{\sigma}^2 = MS_E$

**Confidence Interval on  $\beta_j$** 

A  $100(1 - \alpha)\%$  confidence interval on  $\beta_j$  is

$$\hat{\beta}_j - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 C_{jj}} \leq \beta_j \leq \hat{\beta}_j + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 C_{jj}}$$


**Example 12.5**

**(Confidence Interval on  $\beta_j$ )** Consider the power consumption data in Example 12-1. The following quantities are obtained for production volume ( $x_4$ ) in the regression analysis:

$$\hat{\beta}_4 = 0.014, se(\hat{\beta}_4) = 0.734, n = 12, \text{ and } p = k + 1 = 5$$

Establish a 95% two-sided confidence interval on  $\beta_4$ .

Given:  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $\beta_4$ :

$$\hat{\beta}_4 - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 C_{jj}} \leq \beta_4 \leq \hat{\beta}_4 + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 C_{jj}}$$

$$\Rightarrow 0.014 - t_{0.05/2, 12-5} \times 0.734 \leq \beta_4 \leq 0.014 + t_{0.05/2, 12-5} \times 0.734$$



**Example 12.5**  
(cont.)

$$\begin{aligned} \Rightarrow & 0.014 - 2.365 \times 0.734 \leq \beta_4 \leq 0.014 + 2.365 \times 0.734 \\ \Rightarrow & -1.72 \leq \beta_4 \leq 1.75 \end{aligned}$$

**Exercise 12.5**  
(MR 12-31)

Consider the wire bond pull strength data in Exercise 12-1. The following quantities are obtained for bond width on the die ( $x_5$ ) in the regression analysis:  
 $\hat{\beta}_5 = -2.16$ ,  $se(\hat{\beta}_5) = 2.39$ ,  $n = 19$ , and  $p = k + 1 = 5$   
Establish a 95% two-sided confidence interval on  $\beta_5$ .

### 12-3.2 Confidence Interval on the Mean Response

#### Learning Goals

- Establish a confidence interval on the mean response at  $\mathbf{x} = \mathbf{x}_0$ .

**Sampling Distribution of**

**Mean Response Estimator at  $\mathbf{x} = \mathbf{x}_0$**   
 $(\hat{\mu}_{Y|\mathbf{x}=\mathbf{x}_0})$

Suppose that the vector  $\mathbf{x}_0$  represents a particular point of the regressors  $x_1, x_2, \dots, x_k$ :

$$\mathbf{x}_0 = \begin{bmatrix} 1 \\ x_{01} \\ x_{02} \\ \vdots \\ x_{0k} \end{bmatrix}$$

The mean response at  $\mathbf{x} = \mathbf{x}_0$  is

$$\mu_{Y|\mathbf{x}_0} = E(Y | \mathbf{x}_0) = E(\mathbf{X}\boldsymbol{\beta} + \boldsymbol{\epsilon} | \mathbf{x}_0) = \mathbf{x}'_0 \boldsymbol{\beta}$$

Then, the point estimator of  $\mu_{Y|\mathbf{x}_0}$  is

$$\hat{\mu}_{Y|\mathbf{x}_0} = \mathbf{x}'_0 \hat{\boldsymbol{\beta}}$$

The sampling distribution of  $\hat{\mu}_{Y|\mathbf{x}_0}$  is

$$\hat{\mu}_{Y|\mathbf{x}_0} \sim N(\mu_{Y|\mathbf{x}_0}, \sigma^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)$$

**Inference Context on Mean Response at  $\mathbf{x} = \mathbf{x}_0$**   
 $(\mu_{Y|\mathbf{x}_0})$ 

**Parameter of interest:**  $\mu_{Y|\mathbf{x}_0}$

**Point estimator of  $\mu_{Y|\mathbf{x}_0}$ :**  $\hat{\mu}_{Y|\mathbf{x}_0} = \mathbf{x}'_0 \hat{\boldsymbol{\beta}} \sim N(\mu_{Y|\mathbf{x}_0}, \sigma^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)$ ,  $\sigma^2$  is unknown.

**Test statistic of  $\mu_{Y|\mathbf{x}_0}$ :**  $T = \frac{\hat{\mu}_{Y|\mathbf{x}_0} - \mu_{Y|\mathbf{x}_0}}{\sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0}} \sim t(n-p)$

(Note) **Estimated standard error of  $\hat{\mu}_{Y|\mathbf{x}_0}$ :**  $se(\hat{\mu}_{Y|\mathbf{x}_0}) = \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0}$ , where  $\hat{\sigma}^2 = MS_E$ .

**Confidence Interval on  $\mu_{Y|x_0}$** 

A  $100(1 - \alpha)\%$  confidence interval on  $\mu_{Y|x_0}$  is

$$\hat{\mu}_{Y|x_0} - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0} \leq \mu_{Y|x_0} \leq \hat{\mu}_{Y|x_0} + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0}$$


**Example 12.6**

**(Confidence Interval on  $\mu_{Y|x_0}$ )** Consider the power consumption data in Example 12-1. The following quantities are obtained for the mean power consumption when  $x_1 = 65^\circ\text{F}$ ,  $x_2 = 25$  days,  $x_3 = 91\%$ , and  $x_4 = 94$  tons in the regression analysis:

$$\hat{\mu}_{Y|x_0} = 291.81, se(\hat{\mu}_{Y|x_0}) = 7.68, n = 12, \text{ and } p = 5$$

Establish a 95% two-sided confidence interval on the mean response.

■  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $\mu_{Y|x_0}$ :

$$\begin{aligned} \hat{\mu}_{Y|x_0} - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0} &\leq \mu_{Y|x_0} \leq \hat{\mu}_{Y|x_0} + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0} \\ \Rightarrow 291.81 - t_{0.05/2, 12-5} \times 7.68 &\leq \mu_{Y|x_0} \leq 291.81 + t_{0.05/2, 12-5} \times 7.68 \\ \Rightarrow 291.81 - 2.365 \times 7.68 &\leq \mu_{Y|x_0} \leq 291.81 + 2.365 \times 7.68 \\ \Rightarrow 273.65 &\leq \mu_{Y|x_0} \leq 309.97 \end{aligned}$$


**Exercise 12.6  
(MR 12-31)**

Consider the wire bond pull strength data in Exercise 12-1. The following quantities are obtained for the mean pull strength when  $x_2 = 18.6$ ,  $x_3 = 28.6$ ,  $x_4 = 86.5$ , and  $x_5 = 2.0$  in the regression analysis:

$$\hat{\mu}_{Y|x_0} = 8.66, se(\hat{\mu}_{Y|x_0}) = 0.57, n = 19, \text{ and } p = 5$$

Establish a 95% two-sided confidence interval on the mean response.



## 12-4 Prediction of New Observations

### Learning Goals

- Establish a confidence interval on the mean response at  $\mathbf{x} = \mathbf{x}_0$ .

**Prediction Interval on Future Observation ( $y_0$ )**

Suppose that the vector  $\mathbf{x}'_0 = [1, x_{01}, x_{02}, \dots, x_{0k}]$  denote a particular point of the regressors  $x_1, x_2, \dots, x_k$ . Then, a point estimate of a future observation  $y_0$  at  $\mathbf{x} = \mathbf{x}'_0$  is

$$\hat{y}_0 = \mathbf{x}'_0 \hat{\beta}$$

A  $100(1 - \alpha)\%$  prediction interval on  $y_0$  at  $\mathbf{x}_0$  is

$$\hat{y}_0 - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 (1 + \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)} \leq y_0 \leq \hat{y}_0 + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 (1 + \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)}$$

As discussed in prediction of new observations in simple regression (Section 11-7), a prediction interval (PI) is always wider than the corresponding confidence interval (CI) on the mean response because the PI depends on both the error from the fitted regression model and the inherent variability in the random variable  $Y$ , while the CI depends on only the error from the fitted regression model.

**Example 12.7**

**(Prediction Interval on  $y_0$ )** Consider the power consumption data in Example 12-1. The following quantities are obtained in the regression analysis for a future power consumption observation when  $x_2 = 18.6$ ,  $x_3 = 28.6$ ,  $x_4 = 86.5$ , and  $x_5 = 2.0$ :

$$\hat{y}_0 = 291.81, \hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0 = 7.68^2, \hat{\sigma}^2 = 15.58^2, n = 12, \text{ and } p = 5$$

Establish a 95% two-sided prediction interval on the power consumption.

Given  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $y_0$ :

$$\begin{aligned} \hat{y}_0 - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 (1 + \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)} &\leq y_0 \leq \hat{y}_0 + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 (1 + \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)} \\ \Rightarrow 291.81 - t_{0.05/2, 12-5} \times \sqrt{7.68^2 + 15.58^2} &\leq y_0 \leq \\ &291.81 + t_{0.05/2, 12-5} \times \sqrt{7.68^2 + 15.58^2} \\ \Rightarrow 291.81 - 2.365 \times 17.37 &\leq y_0 \leq 291.81 + 2.365 \times 17.37 \\ \Rightarrow 250.74 &\leq y_0 \leq 332.88 \end{aligned}$$

**Exercise 12.7  
(MR 12-31)**

Consider the wire bond pull strength data in Exercise 12-1. The following quantities are obtained in the regression analysis for a future pull strength observation when  $x_1 = 65^\circ\text{F}$ ,  $x_2 = 25$  days,  $x_3 = 91\%$ , and  $x_4 = 94$  tons:

$$\hat{y}_0 = 8.66, \hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0 = 0.57^2, \hat{\sigma}^2 = 0.88^2, n = 19, \text{ and } p = 5$$

Establish a 95% two-sided prediction interval on the pull strength.

## 12-5 Model Adequacy Checking

### 12-5.1 Residual Analysis

#### Learning Goals

- Describe the purpose of residual analysis.

#### Residual Analysis

Recall the four assumptions of a multiple linear model (see Section 12-1): (1) linearity between  $x_j$ 's and  $Y$ , (2) randomness of error, (3) constant variance of error, and (4) normality of error. These four assumptions can be checked by analyzing residuals ( $e_i = y_i - \hat{y}_i$ ), which is called the **assessment of model adequacy**.

The first three assumptions (linearity, randomness, and constant variance) can be checked by examining the following residual plots:

- (1)  $e_i$  vs.  $\hat{y}_i$
- (2)  $e_i$  vs.  $x_{ij}, j = 1, 2, \dots, r$
- (3)  $e_i$  vs.  $t$  (if time sequence is known)

Next, the normality of error is checked by one of the following:

- (1) Frequency histogram of residuals

**Residual  
Analysis  
(cont.)**

- (2) Normal probability plot of residuals  
 (3) Standardization of residuals: If the residuals are normally distributed, about 95% of the standardized residuals

$$d_i = \frac{e_i}{\sqrt{\hat{\sigma}^2}}, i = 1, 2, \dots, n$$

are in the interval (-2, 2). Residuals whose standardized values are beyond  $\pm 3$  may be outliers.

An undesirable residual pattern (see Section 11-8.1) may be due to non-linearity or insignificance of the relationship between the corresponding regressor and response variable ( $y$ ). To correct an undesirable residual pattern, the appropriate method out of the following can be applied:

- (1) Transform  $x_j$  or  $y$  into another form (such as  $1/y$ ,  $\sqrt{y}$ ,  $y^2$ , and  $\ln y$ ).
- (2) Add a high order term(s) of  $x_j$  to the model.
- (3) Include a new regressor(s) in the model.

## 12-5.2 Influential Observations

### Learning Goals

- Identify influential observations by using the measure Cook's distance.

**Cook's  
Distance  
( $D_i$ )**

The measure Cook's distance (denoted by  $D_i$ ) is the squared distance between the least squares estimate  $\hat{\beta}$  based on all  $n$  observations and  $\hat{\beta}_{(i)}$  based on all the data except the  $i^{\text{th}}$  observation:

$$D_i = \frac{(\hat{\beta}_{(i)} - \hat{\beta}) \mathbf{X}' \mathbf{X} (\hat{\beta}_{(i)} - \hat{\beta})}{p \hat{\sigma}^2}, \quad i = 1, 2, \dots, n$$

As the  $i^{\text{th}}$  observation is unusually influential in determining the estimates of regression coefficients,  $D_i$  becomes large—a value of  $D_i > 1$  would indicate that the point is influential. If an influential observation is due to error during the experiment, this observation should be excluded from the analysis.


**Example 12.8**

**(Influential Observation)** Consider the power consumption data in Example 12-1. The Cook's distances of the observations are calculated by using software:

| No. | Power consumption<br>( $y$ ; unit: kW) | Cook's Distance ( $D_i$ ) | No. | Power consumption<br>( $y$ ; unit: kW) | Cook's Distance ( $D_i$ ) |
|-----|--|---------------------------|-----|--|---------------------------|
| 1   | 240                                    | 0.43                      | 7   | 300                                    | 0.01                      |
| 2   | 236                                    | 0.09                      | 8   | 296                                    | < 0.01                    |
| 3   | 290                                    | 0.82                      | 9   | 267                                    | 0.65                      |
| 4   | 274                                    | 0.16                      | 10  | 276                                    | 0.05                      |
| 5   | 301                                    | 0.03                      | 11  | 288                                    | 0.01                      |
| 6   | 316                                    | 0.20                      | 12  | 261                                    | 0.01                      |

Check if any influential observations exist in the data.

- ☞ No influential observations whose  $D_i > 1$  are found in the data.



**Exercise 12.8  
(MR 12-40)**

Consider the wire bond pull strength data in Exercise 12-1. The Cook's distances of the observations are calculated by using software as follows:

| No. | Pull strength<br>(y) | Cook's<br>Distance ( $D_i$ ) | No. | Pull strength<br>(y) | Cook's<br>Distance ( $D_i$ ) |
|-----|----------------------|------------------------------|-----|----------------------|------------------------------|
| 1   | 8.0                  | < 0.01                       | 11  | 10.3                 | 0.01                         |
| 2   | 8.3                  | 0.06                         | 12  | 10.5                 | 0.01                         |
| 3   | 8.5                  | 0.04                         | 13  | 10.8                 | 0.09                         |
| 4   | 8.8                  | 0.03                         | 14  | 11.0                 | 0.14                         |
| 5   | 9.0                  | 0.04                         | 15  | 11.3                 | 0.08                         |
| 6   | 9.3                  | 0.01                         | 16  | 11.5                 | 0.17                         |
| 7   | 9.3                  | 0.02                         | 17  | 11.8                 | 0.09                         |
| 8   | 9.5                  | 0.03                         | 18  | 12.3                 | 0.07                         |
| 9   | 9.8                  | 0.09                         | 19  | 12.5                 | 0.02                         |
| 10  | 10.0                 | < 0.01                       |     |                      |                              |

Check if any influential observations exist in the data.

## 12-6 Aspects of Multiple Regression Modeling

### 12-6.1 Polynomial Regression Models

#### Learning Goals

- Establish a polynomial regression model.
- Test the significance of a high order term.

#### Polynomial Regression Model

When the response is curvilinear, a polynomial (a linear combination of powers in one or several variables) can be fit by using a multiple linear regression model. For example, a second-order polynomial in one variable can be transformed to a linear regression model as follows:

$$Y = \beta_0 + \beta_1 x + \beta_{11} x^2 + \epsilon$$

$$\Rightarrow Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \epsilon, \text{ where } x_1 = x, x_2 = x^2, \text{ and } \beta_2 = \beta_{11},$$

When fitting a polynomial model, the lowest-order model is preferred for simplicity reasons (see Section 12-6.3). The significance of a higher-order term(s) is tested by  $t$  test or the extra sum of squares method.


**Example 12.9**


**(Polynomial Model)** Consider the power consumption data in Example 12-1. By including only temperature ( $x_1$ ), the following second-order regression model is developed:

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x_1 + \hat{\beta}_2 x_1^2 = 162.76 + 3.50x_1 - 0.02x_1^2$$

The corresponding ANOVA table is as follows:

**Example 12.9  
(cont.)**

| Source of Variation                | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|------------------------------------|----------------|--------------------|-------------|-------|
| Regression ( $x_1, x_1^2$ )        | 4,362.8        | 2                  | 2,181.4     | 8.6   |
| $SS_R(\beta_1   \beta_0)$          | 3,758.9        | 1                  | 3,758.9     | 13.0  |
| $SS_R(\beta_2   \beta_1, \beta_0)$ | 603.8          | 1                  | 603.8       | 2.4   |
| Error                              | 2,293.5        | 9                  | 254.8       |       |
| Total                              | 6,656.3        | 11                 |             |       |

Test if the quadratic term of temperature ( $x_1^2$ ) is significant at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$\begin{aligned} H_0: \beta_2 &= 0 \\ H_1: \beta_2 &\neq 0 \end{aligned}$$

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{MS_R(\beta_2 | \beta_1, \beta_0)}{MS_E} = \frac{603.8}{254.8} = 2.4$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, r, n-p} = f_{0.05, 1, 9} = 5.12$$

Step 4: Make a **conclusion**.

Since  $f_0 = 2.4 \nless f_{\alpha, r, n-p} = 5.12$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . This indicates that the quadratic term does not significantly contribute to the model.

**Exercise 12.9  
(MR 12-50)**

The following data are collected during an experiment to determine the change in thrust efficiency ( $y$ , in percent) as the divergence angle of a rocket nozzle ( $x$ ) changes:

|     |       |       |       |       |       |       |
|-----|-------|-------|-------|-------|-------|-------|
| $y$ | 24.60 | 24.71 | 23.90 | 39.50 | 39.60 | 57.12 |
| $x$ | 4.0   | 4.0   | 4.0   | 5.0   | 5.0   | 6.0   |
| $y$ | 67.11 | 67.24 | 67.15 | 77.87 | 80.11 | 84.67 |
| $x$ | 6.5   | 6.5   | 6.75  | 7.0   | 7.1   | 7.3   |

A polynomial model is developed for the thrust efficiency data:

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x + \hat{\beta}_2 x^2 = -4.46 + 1.38x + 1.47x^2$$

The corresponding ANOVA table is as follows:

| Source of Variation                | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$   |
|------------------------------------|----------------|--------------------|-------------|---------|
| Regression ( $x_1, x_1^2$ )        | 5,740.6        | 2                  | 2,870.3     | 1,045.0 |
| $SS_R(\beta_1   \beta_0)$          | 5,716.3        | 1                  | 5,716.3     | 1,167.0 |
| $SS_R(\beta_2   \beta_1, \beta_0)$ | 24.3           | 1                  | 24.3        | 8.8     |
| Error                              | 24.7           | 9                  | 2.7         |         |
| Total                              | 5,765.3        | 11                 |             |         |

Test if the quadratic term of the nozzle divergence angle ( $x^2$ ) is significant at  $\alpha = 0.05$ .

## 12-6.2 Categorical Regressors and Indicator Variables

### Learning Goals

- Explain use of indicator variables in regression analysis.

#### Indicator Variables

The regression models presented in previous sections are based on continuous (quantitative) variables. However, categorical (qualitative) variables such as gender and education level are sometimes considered in regression analysis. To incorporate categorical variables in regression, indicator (dummy) variables are used. A categorical variable with  $c$  levels can be modeled by  $c - 1$  indicator variables.

(e.g.) Indicator variables

(1) gender = {male, female}

$$x = \begin{cases} 0 & \text{for male} \\ 1 & \text{for female} \end{cases}$$

(2) education = {high school, college, and postgraduate}

| $x_1$ | $x_2$ |                  |
|-------|-------|------------------|
| 0     | 0     | for high school  |
| 1     | 0     | for college      |
| 0     | 1     | for postgraduate |

Another method of analyzing data including categorical information is to fit a separate regression model to the data of each category. Compared to this approach, the indicator variable approach has the following advantages:

1. **One regression model:** One regression model integrates several regression models for different categories.
2. **Increased statistical power:** By pooling the data of different categories, the error term will have a smaller mean square error due to a larger number of degrees of freedom ( $n - p$ ), which results in increased power in statistical testing.



#### Example 12.10



**(Indicator Variable)** A relationship between liver weight ( $y$ ; unit: g) and body surface area ( $x_1$ ; unit:  $m^2$ ) is under study. The following measurements are obtained from 20 cadavers (10 males and 10 females; gender ( $x_2$ ) = 0 for male and 1 for female):

| No. | Liver weight<br>( $y$ ) | Body surface area<br>( $x_1$ ) | Gender<br>( $x_2$ ) | No. | Liver weight<br>( $y$ ) | Body surface area<br>( $x_1$ ) | Gender<br>( $x_2$ ) |
|-----|-------------------------|--------------------------------|---------------------|-----|-------------------------|--------------------------------|---------------------|
| 1   | 1690.2                  | 1.6                            | 0                   | 11  | 1201.7                  | 1.8                            | 1                   |
| 2   | 1314.1                  | 1.5                            | 0                   | 12  | 1978.4                  | 1.7                            | 1                   |
| 3   | 1530.0                  | 1.6                            | 0                   | 13  | 1616.9                  | 1.8                            | 1                   |
| 4   | 1270.1                  | 1.8                            | 0                   | 14  | 1388.3                  | 1.4                            | 1                   |
| 5   | 1924.7                  | 1.8                            | 0                   | 15  | 1768.4                  | 1.6                            | 1                   |
| 6   | 1016.1                  | 1.5                            | 0                   | 16  | 1133.3                  | 1.4                            | 1                   |
| 7   | 1323.8                  | 1.6                            | 0                   | 17  | 1453.8                  | 1.5                            | 1                   |
| 8   | 1314.1                  | 1.7                            | 0                   | 18  | 1582.7                  | 1.7                            | 1                   |
| 9   | 1760.6                  | 1.7                            | 0                   | 19  | 923.3                   | 1.5                            | 1                   |
| 10  | 1792.8                  | 1.6                            | 0                   | 20  | 1583.7                  | 1.7                            | 1                   |

**Example 12.10  
(cont.)**

By assuming that the interaction between  $x_1$  and  $x_2$  is negligible, a fitted regression model is obtained for the liver weight data:

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x_1 + \hat{\beta}_2 x_2 = -108.7 + 977.0x_1 - 1.3x_2$$

| Predictor        | Coefficient | Standard error | $t_0$ | P-value |
|------------------|-------------|----------------|-------|---------|
| Constant         | -108.7      | 829.2          | -0.13 | 0.897   |
| BSA ( $x_1$ )    | 977.0       | 502.7          | 1.94  | 0.069   |
| Gender ( $x_2$ ) | -1.3        | 126.7          | -0.01 | 0.992   |

Discuss the effect of gender ( $x_1$ ) on liver weight ( $y$ ) at  $\alpha = 0.05$ .

- Since the P-value for  $\beta_2$  is greater than 0.05, gender ( $x_1$ ) does not have a significant effect on liver weight ( $y$ ) at  $\alpha = 0.05$ .

**Exercise 12.10  
(MR 12-53)**

A mechanical engineer is investigating the surface finish ( $y$ ; unit:  $\mu\text{m}$ ) of metal parts produced on a lathe and its relationship to the speed ( $x_1$ ; unit: RPM) of the lathe. The following measurements are obtained by using two different types of cutting tools ( $x_2 = 0$  for tool type 302 and 1 for tool type 416):

| No. | Surface finish ( $y$ ) | Lathe speed ( $x_1$ ) | Type of cutting tool ( $x_2$ ) | No. | Surface finish ( $Y$ ) | Lathe speed ( $x_1$ ) | Type of cutting tool ( $x_2$ ) |
|-----|------------------------|-----------------------|--------------------------------|-----|------------------------|-----------------------|--------------------------------|
| 1   | 45.44                  | 225                   | 0                              | 11  | 33.50                  | 224                   | 1                              |
| 2   | 42.03                  | 200                   | 0                              | 12  | 31.23                  | 212                   | 1                              |
| 3   | 50.10                  | 250                   | 0                              | 13  | 37.52                  | 248                   | 1                              |
| 4   | 48.75                  | 245                   | 0                              | 14  | 37.13                  | 260                   | 1                              |
| 5   | 47.92                  | 235                   | 0                              | 15  | 34.70                  | 243                   | 1                              |
| 6   | 47.79                  | 237                   | 0                              | 16  | 33.92                  | 238                   | 1                              |
| 7   | 52.26                  | 265                   | 0                              | 17  | 32.13                  | 224                   | 1                              |
| 8   | 50.52                  | 259                   | 0                              | 18  | 35.47                  | 251                   | 1                              |
| 9   | 45.58                  | 221                   | 0                              | 19  | 33.49                  | 232                   | 1                              |
| 10  | 44.78                  | 218                   | 0                              | 20  | 32.29                  | 216                   | 1                              |

The following regression model is fit to the surface finish data by using software:

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x_1 + \hat{\beta}_2 x_2 + \hat{\beta}_3 x_1 x_2 = 11.50 + 0.15x_1 - 6.09x_2 - 0.03x_1 x_2$$

| Predictor             | Coefficient | Standard error | $t_0$ | P-value |
|-----------------------|-------------|----------------|-------|---------|
| Constant              | 11.50       | 2.50           | 4.59  | <0.01   |
| Lathe speed ( $x_1$ ) | 0.15        | 0.01           | 14.43 | <0.01   |
| Tool type ( $x_2$ )   | -6.09       | 4.02           | -1.51 | 0.15    |
| $x_1 \times x_2$      | -0.03       | 0.02           | -1.79 | 0.09    |

Test if two regression models (with two different slopes and intercepts) are required to adequately model the tool life data.

### 12-6.3 Selection of Variables and Model Building

#### Learning Goals

- Explain the features of a satisfactory regression model.
- Compare variable selection techniques with each other: (1) all-possible regression evaluation; (2) forced selection/elimination; (3) forward selection; (4) backward elimination; and (5) stepwise regression.
- Determine the best set of regressors by the all-possible regression evaluation technique.
- Select a subset of regressors for model building by the stepwise regression technique.

#### Variable Selection for Good Model

In regression analysis, the features of a ‘good’ model include

1. **Validity:** The model includes regressors having empirical (engineering or practical) significance as well as statistical significance.
2. **Satisfactory performance:** The model provides estimates of the response (given conditions of the regressors) within an acceptable accuracy.
3. **Simplicity:** The model includes as few regressors as possible for ease of use.
4. **Stability:** The model does not change sensitively by use of a different set of observations.

These four criteria often conflict in many applications, thus a compromise is necessary to select appropriate regressors in a model. In this variable selection process, experience, judgment, and discussion among the analysts and practitioners involved in the study are important to establish a satisfactory model.

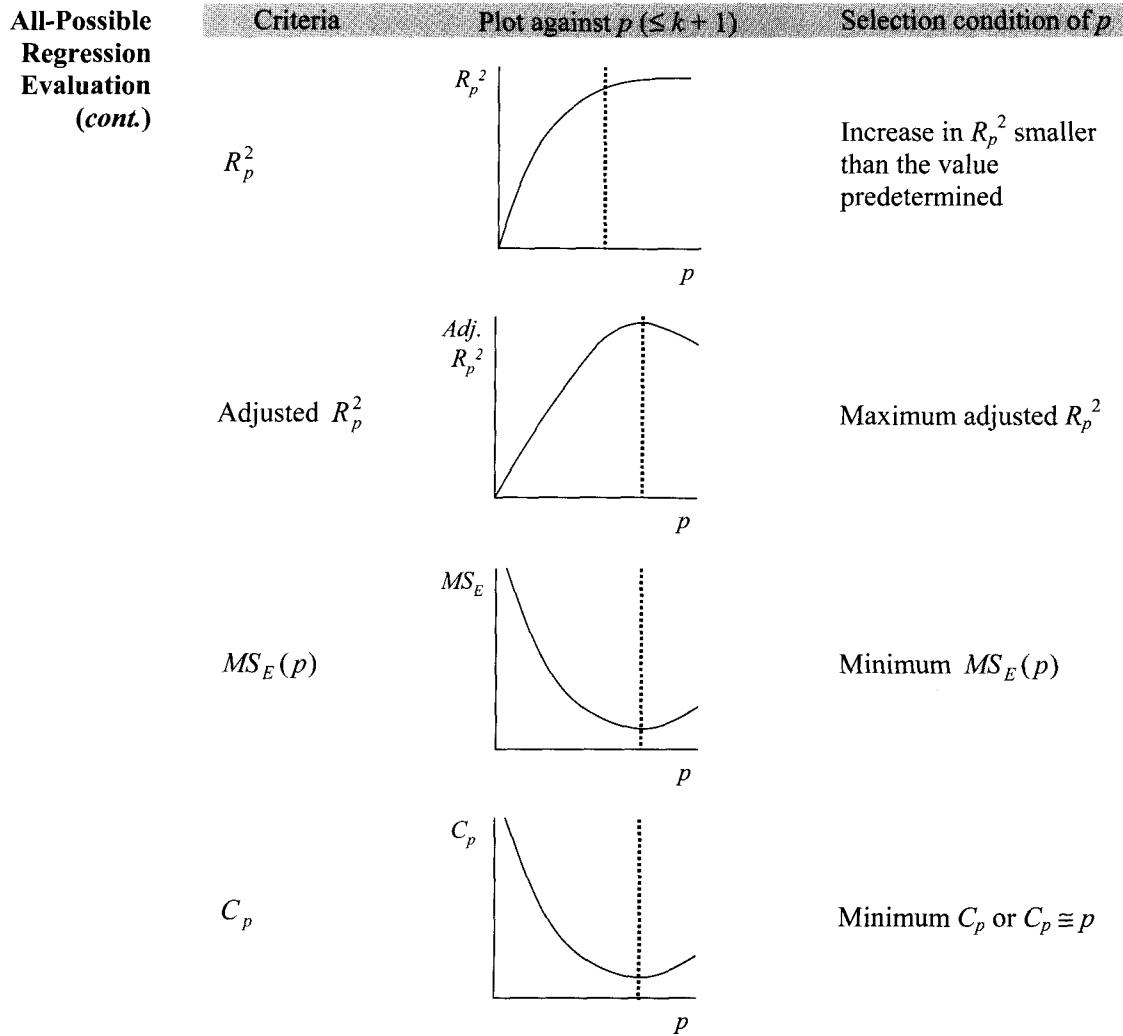
#### Variable Selection Techniques

No ‘best’ technique exists to select the best subset of regressors out of  $k$  candidate regressors. Available selection techniques include (1) all-possible regression evaluation; (2) forced selection/elimination; (3) forward selection; (4) backward elimination; and (5) stepwise regression. Each selection technique will show its own trade-off between computational efficiency and model performance in a specific application.

#### All-Possible Regression Evaluation

The all-possible regression evaluation technique generates all possible regression equations from the combinations of  $k$  regressors and then evaluates the equations by using selected criteria (which will be presented in the following paragraphs). This approach finds the best regression equation through comprehensive search and evaluation, but the number of equations to be examined increases geometrically as the number of candidate regressors increases (e.g., if  $k = 3$ , there are  $2^3 = 8$  possible equations; if  $k = 10$ , there are  $2^{10} = 1,024$  possible equations).

To determine a subset of regressors for the best model, four statistical criteria ( $R_p^2$ , adjusted  $R_p^2$ ,  $MSE(p)$ , and  $C_p$ ;  $p$  = number of regression coefficients in the model,  $p \leq k + 1$ ) are available to use (see Figure 12-1). First, the best set of regressors is found where an increment in  $R_p^2$  (coefficient of determination) begins smaller than a value predetermined by the analyst. Note that  $R_p^2$  ever increases as  $p$  increases (see Section 12-2.1).



**Figure 12-1** Plots of variable selection criteria against  $p$  (number of regression coefficients).

Second, the best set of  $p$  regressors is determined at which **adjusted  $R_p^2$**  is at maximum. Note that adjusted  $R_p^2$  may decrease as  $p$  increases unless the reduction in error sum of squares ( $SS_E$ ) is greater than the error mean square ( $MS_E$ ) of the existing model (see Section 12-2.1).

Third, the best set of  $p$  regressors is determined where  **$MS_E(p)$**  is at minimum. This  $MS_E$  criterion is equivalent to the adjusted  $R_p^2$  criterion in the aspect that  $MS_E(p)$  will increase if the reduction in  $SS_E$  is smaller than  $MS_E(p - 1)$  due to the loss of one degree of freedom in the error term by the addition of a new regressor.

Lastly, the best set of  $p$  regressors is determined where  **$C_p$** , which is a measure of the total mean square error, is at minimum or close to  $p$ :

$$C_p = \frac{SS_E(p)}{\hat{\sigma}^2} - n + 2p, \quad \hat{\sigma}^2 = MS_E(k+1)$$

If the  $p$ -term regression model has negligible bias, the value of  $C_p$  is close to  $p$ ; if the model is significantly biased, the value of  $C_p$  is significantly greater than  $p$ .

**Example 12.11**

**(All-Possible Regression Evaluation)** Consider the power consumption data in Example 12-1. By using software, the values of  $R_p^2$ , adjusted  $R_p^2$ ,  $MS_E(p)$ , and  $C_p$  are obtained as follows:

| No.<br>regressors<br>in the<br>model | Regressors<br>in the<br>model | $R_p^2$ (%) | Adjusted<br>$R_p^2$ (%) | $MS_E(p)$ | $C_p$ |
|--------------------------------------|-------------------------------|-------------|-------------------------|-----------|-------|
| 1                                    | $x_2$                         | 64.5        | 60.9                    | 15.4      | 1.7   |
| 1                                    | $x_1$                         | 56.5        | 52.1                    | 17.0      | 3.9   |
| 1                                    | $x_3$                         | 0.2         | <0.1                    | 25.8      | 19.4  |
| 1                                    | $x_4$                         | <0.1        | <0.1                    | 25.8      | 19.4  |
| 2                                    | $x_1, x_2$                    | 73.1        | 67.2                    | 14.1      | 1.4   |
| 2                                    | $x_2, x_3$                    | 64.6        | 56.8                    | 16.2      | 3.7   |
| 2                                    | $x_2, x_4$                    | 64.5        | 56.6                    | 16.2      | 3.7   |
| 2                                    | $x_1, x_3$                    | 64.1        | 56.2                    | 16.3      | 3.8   |
| 2                                    | $x_1, x_4$                    | 56.5        | 46.8                    | 17.9      | 5.9   |
| 3                                    | $x_1, x_2, x_3$               | 74.5        | 64.9                    | 14.6      | 3.0   |
| 3                                    | $x_1, x_2, x_4$               | 73.2        | 63.1                    | 14.9      | 3.4   |
| 3                                    | $x_2, x_3, x_4$               | 64.7        | 51.4                    | 17.1      | 5.7   |
| 3                                    | $x_1, x_3, x_4$               | 64.1        | 50.7                    | 17.3      | 5.8   |
| 4                                    | $x_1, x_2, x_3, x_4$          | 74.5        | 59.9                    | 15.6      | 5.0   |

Discuss which model is preferable for the power consumption data.

- ☞ A two-regressor model including  $x_1$  and  $x_2$  is recommended for it has the maximum value of adjusted  $R_p^2$  and minimum values of  $MS_E(p)$  and  $C_p$ .

**Exercise 12.11  
(MR 12-57)**

**(All-Possible Regression Evaluation)** Consider the wire bond pull strength data in Exercise 12-1. By using software, the values of  $R_p^2$ , adjusted  $R_p^2$ ,  $MS_E(p)$ , and  $C_p$  are obtained as follows:

| No.<br>regressors<br>in the<br>model | Regressors in the<br>model     | $R_p^2$<br>(%) | Adjusted<br>$R_p^2$ (%) | $MS_E$<br>( $p$ ) | $C_p$ |
|--------------------------------------|--------------------------------|----------------|-------------------------|-------------------|-------|
| 1                                    | $x_3$                          | 47.7           | 44.6                    | 1.01              | 6.7   |
| 1                                    | $x_4$                          | 31.1           | 27.0                    | 1.16              | 13.6  |
| 1                                    | $x_5$                          | 11.2           | 6.0                     | 1.32              | 21.9  |
| 2                                    | $x_3, x_4$                     | 64.8           | 60.4                    | 0.86              | 1.6   |
| 2                                    | $x_3, x_5$                     | 57.2           | 51.8                    | 0.94              | 4.8   |
| 2                                    | $x_2, x_3$                     | 54.1           | 48.3                    | 0.98              | 6.1   |
| 3                                    | $x_1, x_3, x_4$                | 67.3           | 60.7                    | 0.85              | 2.6   |
| 3                                    | $x_3, x_4, x_5$                | 67.1           | 60.6                    | 0.85              | 2.7   |
| 3                                    | $x_2, x_3, x_4$                | 65.3           | 58.3                    | 0.88              | 3.4   |
| 4                                    | $x_1, x_3, x_4, x_5$           | 68.7           | 59.8                    | 0.86              | 4.0   |
| 4                                    | $x_1, x_3, x_4, x_6$           | 68.6           | 59.6                    | 0.86              | 4.1   |
| 4                                    | $x_3, x_4, x_5, x_6$           | 68.2           | 59.2                    | 0.87              | 4.2   |
| 5                                    | $x_1, x_3, x_4, x_5, x_6$      | 71.1           | 60.0                    | 0.86              | 5.0   |
| 5                                    | $x_1, x_2, x_3, x_4, x_6$      | 69.0           | 57.0                    | 0.89              | 5.9   |
| 5                                    | $x_1, x_2, x_3, x_4, x_5$      | 68.8           | 56.8                    | 0.89              | 6.0   |
| 6                                    | $x_1, x_2, x_3, x_4, x_5, x_6$ | 71.1           | 56.7                    | 0.89              | 7.0   |

Discuss which model is preferable for the pull strength data.

**Forced Selection/  
Elimination**

The forced selection/elimination technique includes/excludes regressors designated by the analyst in/from the model regardless of their statistical significance.

**Forward Selection**

The forward selection technique adds to the existing model the regressor  $x_i$  out of candidate regressors (not in the model) that has the largest partial  $F$ -value ( $f_i$ ) if  $f_i$  exceeds the entry criterion  $f_{in}$  (corresponding probability  $p_{in} = 0.10$  or  $0.15$ ; preselected by the analyst):

$$f_i = \frac{SS_R(\beta_i | \beta_{model})}{MS_E(\beta_{model}, \beta_i)}$$

In other words, regressors are added to the model one at a time as long as their partial  $F$ -values are greater than  $f_{in}$ .

**Backward Elimination**

The backward elimination technique includes all candidate regressors in the model and then eliminates from the model the regressor  $x_j$  that has the smallest partial  $F$ -value ( $f_j$ ) if  $f_j$  is less than the removal criterion  $f_{out}$  (corresponding probability  $p_{out} = 0.15$  or  $0.20$ ; predefined by the analyst):

$$f_j = \frac{SS_R(\beta_j | \beta_{model} \text{ without } \beta_j)}{MS_E(\beta_{model})}$$

In other words, regressors are removed from the model one at a time as long as their partial  $F$ -values are less than  $f_{out}$ .

**Stepwise Regression**

The stepwise regression technique is the mix of the forward selection and backward elimination techniques: forward selection followed by backward elimination. This mixed variable selection technique is widely used. The procedure of stepwise regression is as follows.

Step 1: Out of candidate regressors, include  $x_i$  in the model having the largest  $F$ -value if  $f_i > f_{in}$  (corresponding  $p_{in} = 0.10$  or  $0.15$ ).

Step 2: Among the regressors in the model, remove  $x_j$  from the model having the smallest  $F$ -value if  $f_j > f_{out}$  (corresponding  $p_{out} = 0.15$  or  $0.20$ ;  $p_{in} \leq p_{out}$ ).

Step 3: Repeat steps 1 and 2 until no other regressors are added to or removed from the model.

**Example 12.12**

**(Stepwise Regression)** Consider the power consumption data in Example 12-1. Out of the four regressors ( $x_1, x_2, x_3$ , and  $x_4$ ), determine an appropriate set of regressors by the stepwise regression technique to build a regression model. Use software with  $p_{in} = p_{out} = 0.15$  (equivalent to  $f_{in} = f_{out} = f_{1, 12-p} = 2.5$ ).

☞ Two regressors,  $x_1$  and  $x_2$ , are selected for model building.

**Exercise 12.12  
(MR 12-57)**

Consider the wire bond pull strength data in Exercise 12-1. Out of the six regressors ( $x_1, x_2, x_3, x_4, x_5$ , and  $x_6$ ), determine an appropriate set of regressors by the stepwise regression technique to build a regression model. Use software with  $p_{in} = p_{out} = 0.15$  (equivalent to  $f_{in} = f_{out} = f_{1, 19-p} = 2.3$ ).



## 12-6.4 Multicollinearity

### Learning Goals

- Explain the terms *multicollinearity* and *variance inflation factor* (VIF).
- Describe undesirable effects due to multicollinearity in multiple regression analysis.
- Identify regressors having multicollinearity based on VIF.
- Describe remedial measures to resolve the problem of multicollinearity.

#### Multicollinearity

When there are strong dependencies among the regressors  $x_j$ 's, it is said that multicollinearity exists. The following undesirable effects can be observed due to multicollinearity:

1. **Unstable estimation of regression coefficients:** The estimates of regression coefficients,  $\hat{\beta}_j$ 's, are sensitive to a small change in data.
2. **High standard errors of regression coefficient estimates:** The standard errors of regression coefficient estimates,  $se(\hat{\beta}_j)$ 's, are unreasonably large.
3. **Contradicting test results:** Although the full regression model is significant by  $F$ -test, no individual regressors are found significant by  $t$ -test.

A regression model with the problem of multicollinearity will produce unsatisfactory estimations of mean responses or predictions of new observations beyond the region of the  $x$ -space surveyed (where extrapolation is needed). However, this regression model may produce satisfactory estimations on the response within the region of the  $x$ -space surveyed (where interpolation is performed).

#### Variance Inflation Factor (VIF)

The measure *variance inflation factor* (VIF) indicates the extent of multicollinearity:

$$VIF(\hat{\beta}_j) = \frac{1}{1 - R_j^2}, \quad j = 1, 2, \dots, n$$

where  $R_j^2$  is the coefficient of determination between  $x_j$  and the other  $k - 1$  regressors. The stronger the multicollinearity, the larger the value of  $R_j^2$ . If a VIF exceeds 10 (some researchers suggest 4 or 5), the problem of multicollinearity exists.

#### Remedial Measures

Remedial measures against multicollinearity include

1. **Inclusion of additional data:** Collect additional data to explore the possibility to break the existing linear dependencies between the regressors.
2. **Removal of regressors with large values of VIF:** Exclude regressors having large values of VIF from the model.

**Example 12.13**

**(Multicollinearity)** Consider the power consumption data in Example 12-1. The variance inflation factors of the four regressors ( $x_1$ ,  $x_2$ ,  $x_3$ , and  $x_4$ ) are obtained by using software as follows:

| Regressor                             | Variance inflation factor |
|---------------------------------------|---------------------------|
| Ambient temperature ( $x_1$ )         | 2.3                       |
| Number of days in the month ( $x_2$ ) | 2.2                       |
| Product purity ( $x_3$ )              | 1.3                       |
| Volume of production ( $x_4$ )        | 1.0                       |

Interpret the VIF values.

- ☞ Since all the VIF values are less than 10, the regression model does not have the problem of multicollinearity.

**Exercise 12.13**

Consider the wire bond pull strength data in Exercise 12-1. The variance inflation factors of the four regressors ( $x_2$ ,  $x_3$ ,  $x_4$ , and  $x_5$ ) are obtained by using software as follows:

| Regressor                       | Variance inflation factor |
|---------------------------------|---------------------------|
| Post height ( $x_2$ )           | 1.44                      |
| Loop height ( $x_3$ )           | 1.07                      |
| Wire length ( $x_4$ )           | 1.41                      |
| Bond width on the die ( $x_5$ ) | 1.36                      |

Interpret the VIF values.

## MINITAB Applications

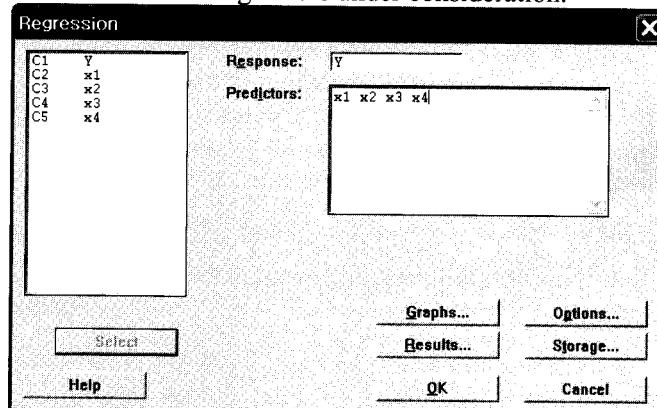
- Examples** (Multiple Linear Regression)  
**12.1-3, 5-8, 13**

(1) Choose File > New, click Minitab Project, and click OK.

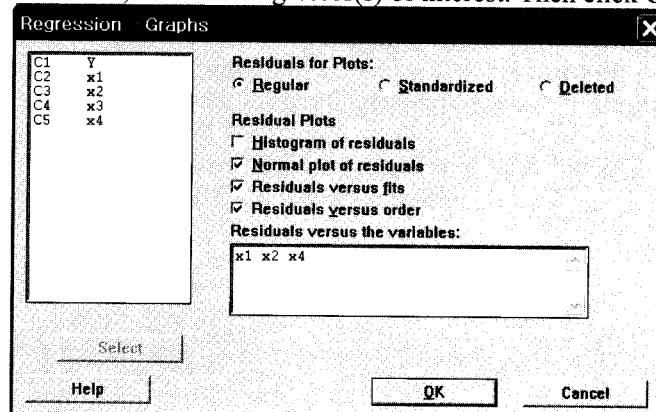
(2) Enter the power consumption data on the worksheet.

|    | C1  | C2 | C3 | C4 | C5  |
|----|-----|----|----|----|-----|
|    | Y   | x1 | x2 | x3 | x4  |
| 1  | 240 | 25 | 24 | 91 | 100 |
| 2  | 236 | 31 | 21 | 90 | 95  |
| 3  | 290 | 45 | 24 | 88 | 110 |
| 4  | 274 | 60 | 25 | 87 | 88  |
| 5  | 301 | 65 | 25 | 91 | 94  |
| 6  | 316 | 72 | 26 | 94 | 99  |
| 7  | 300 | 80 | 25 | 87 | 97  |
| 8  | 296 | 84 | 25 | 86 | 96  |
| 9  | 267 | 75 | 24 | 88 | 110 |
| 10 | 276 | 60 | 25 | 91 | 105 |
| 11 | 288 | 50 | 25 | 90 | 100 |
| 12 | 261 | 38 | 23 | 89 | 98  |

(3) Choose Stat > Regression > Regression. In Response select Y and in Predictors select regressors under consideration.

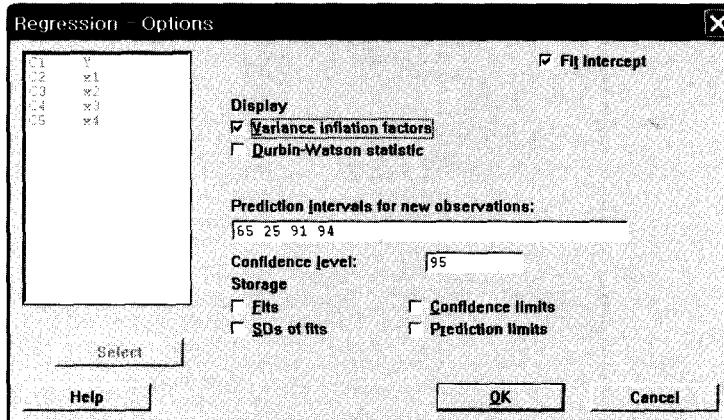


(4) Click Graphs. For Residuals for Plots, select Regular or Standardized. Under Residual Plots, check Normal plot of residuals, Residuals versus fits, and/or Residuals versus order. In Residuals versus the variables, select the regressor(s) of interest. Then click OK.

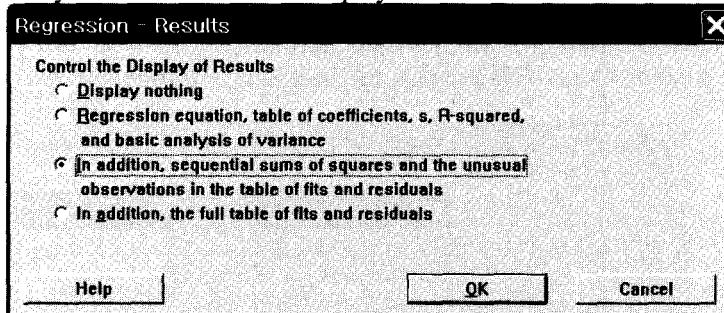


**Examples  
12.1-3, 5-8, 13  
(cont.)**

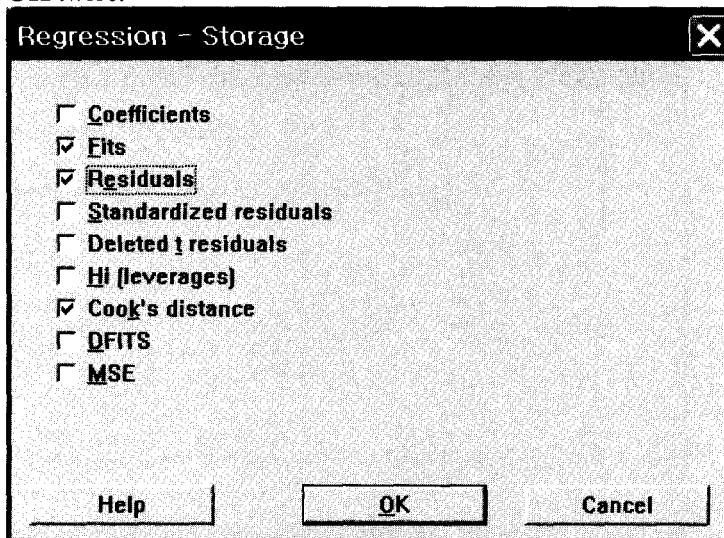
- (5) Click **Options**. Check **Fit intercept**. Under **Display**, check **Variance inflation factors**. In **Prediction intervals for new observations**, enter the values of the regressors under consideration for the confidence interval on the mean response and/or prediction interval of a future observation. In **Confidence level**, type the level of confidence. Then click **OK**.



- (6) Click **Results**. Under **Control the Display of Results**, click the level of analysis information to be displayed. Then click **OK**.

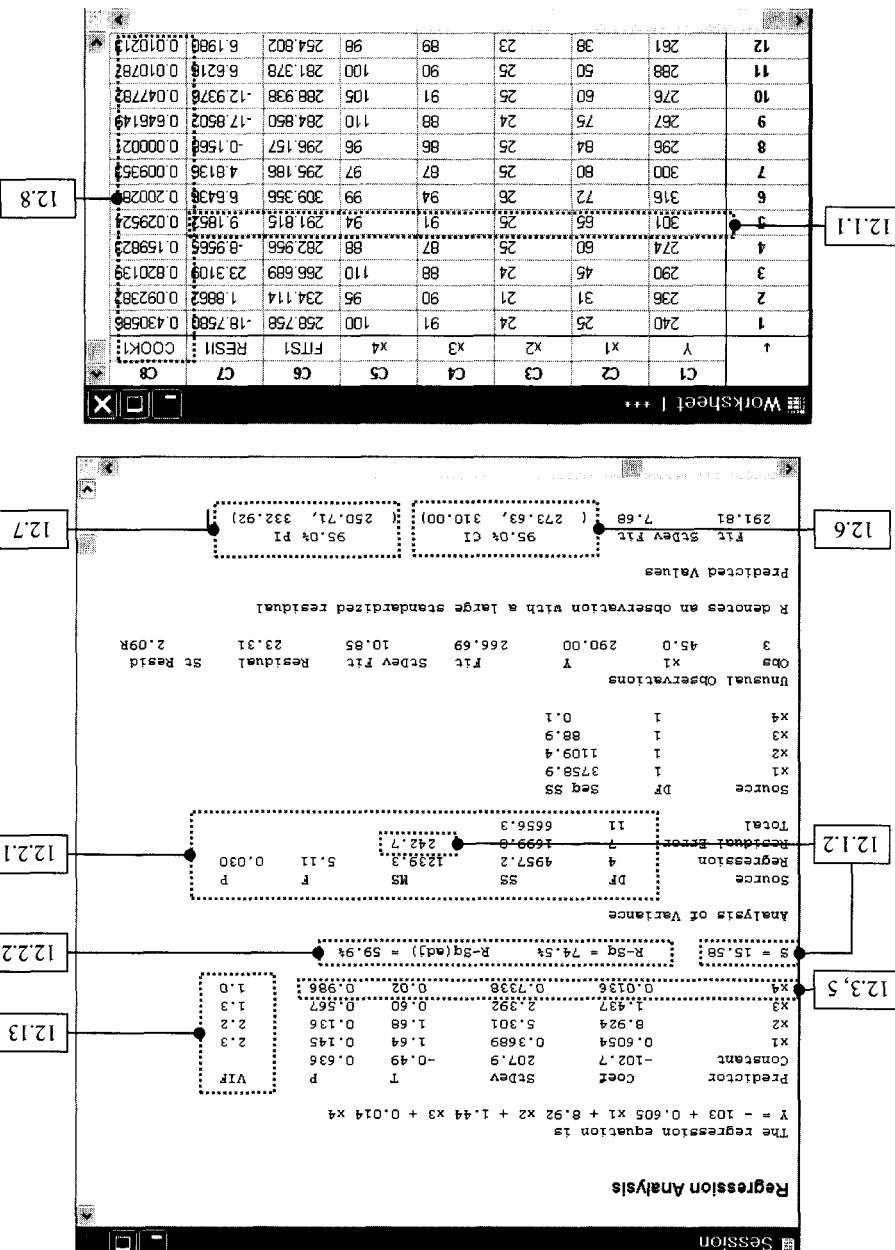


- (7) Click **Storage**. Check **Fits**, **Residuals**, and **Cook's distance**. Then click **OK** twice.



**12.1-3, 5-8, 13 Examples (cont)**

(8) Interpret the analysis results.



12.8

12.1.1

12.6

12.7

|    | C1  | C2 | C3 | C4 | C5  | C6      | C7       | C8       |
|----|-----|----|----|----|-----|---------|----------|----------|
| 1  | 240 | 25 | 24 | 91 | 100 | 268.758 | -18.756  | 0.43086  |
| 2  | 266 | 31 | 21 | 90 | 96  | 234.114 | 1.8862   | 0.092383 |
| 3  | 290 | 31 | 24 | 88 | 110 | 266.689 | 0.820139 | 0.092383 |
| 4  | 274 | 80 | 45 | 87 | 88  | 262.956 | 0.9566   | 0.19823  |
| 5  | 301 | 66 | 25 | 91 | 94  | 197.815 | 9.1862   | 0.02924  |
| 6  | 316 | 72 | 26 | 94 | 99  | 197.815 | 9.1862   | 0.02924  |
| 7  | 300 | 80 | 25 | 87 | 97  | 295.186 | 4.8186   | 0.00355  |
| 8  | 296 | 84 | 25 | 86 | 96  | 296.157 | 0.1566   | 0.000021 |
| 9  | 267 | 75 | 24 | 88 | 110 | 284.950 | -17.8602 | 0.646149 |
| 10 | 276 | 60 | 25 | 91 | 106 | 288.938 | -12.9376 | 0.047782 |
| 11 | 288 | 50 | 25 | 90 | 100 | 281.378 | 6.6216   | 0.010282 |
| 12 | 261 | 38 | 23 | 89 | 98  | 254.802 | 6.1966   | 0.010213 |

12.8

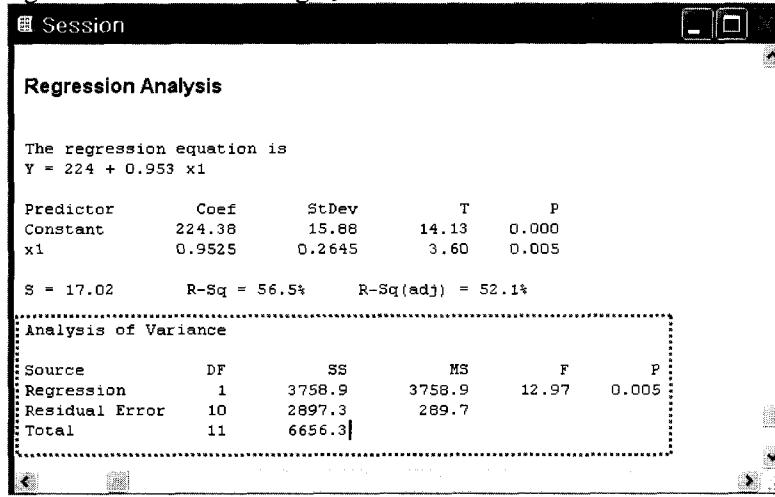
12.1.1

12.6

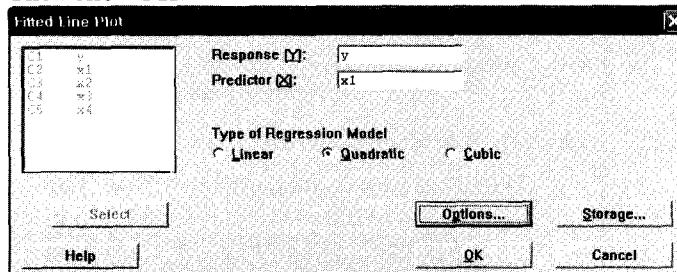
12.7

**Example 12.4****(Test on the Subset of Regressors)**

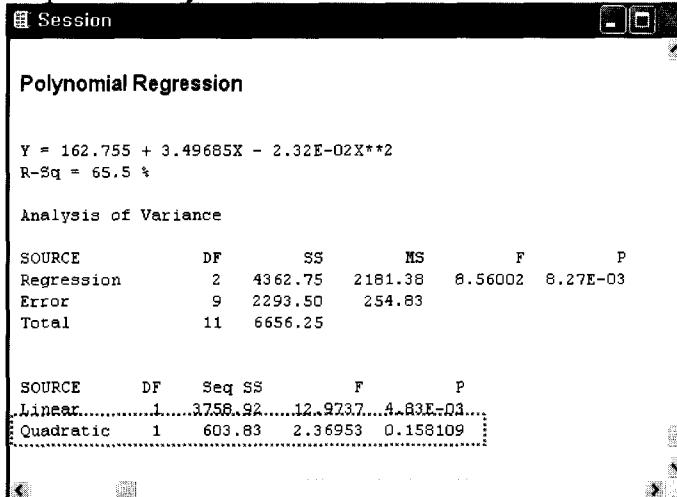
The regression model including  $x_1$  is as follows:

**Example 12.9****(Polynomial Model)**

- (1) Choose Stat > Regression > Fitted Line Plot. In Response select  $Y$ , in Predictor select the regressor under consideration, and under Type of Regression Model click the type of the polynomial to be developed. Then click OK.



- (2) Interpret the analysis results.



**Example 12.10****(Indicator Variables)**

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the liver weight data on the worksheet.
- (3) Choose Stat > Regression > Regression. In Response select Y and in Predictors select regressors under consideration.
- (4) Interpret the analysis results.

The regression equation is  
 $y = -109 + 977 x_1 - 1 x_2$

| Predictor | Coef   | StDev | T     | P     |
|-----------|--------|-------|-------|-------|
| Constant  | -108.7 | 829.2 | -0.13 | 0.897 |
| $x_1$     | 977.0  | 502.7 | 1.94  | 0.069 |
| $x_2$     | -1.3   | 126.7 | -0.01 | 0.992 |

$S = 281.2$       R-Sq = 18.4%      R-Sq(adj) = 8.8%

Analysis of Variance

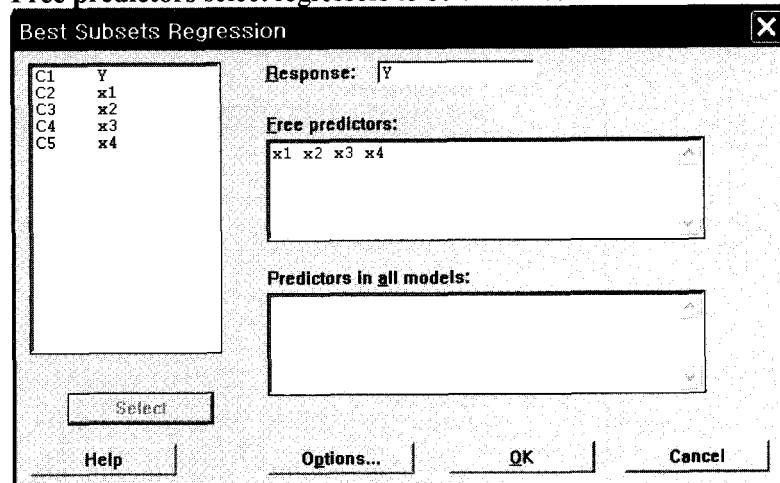
| Source         | DF | SS      | MS     | F    | P     |
|----------------|----|---------|--------|------|-------|
| Regression     | 2  | 303477  | 151738 | 1.92 | 0.177 |
| Residual Error | 17 | 1344478 | 79087  |      |       |
| Total          | 19 | 1647955 |        |      |       |

Source DF Seq SS

|       |   |        |
|-------|---|--------|
| $x_1$ | 1 | 303469 |
| $x_2$ | 1 | 8      |

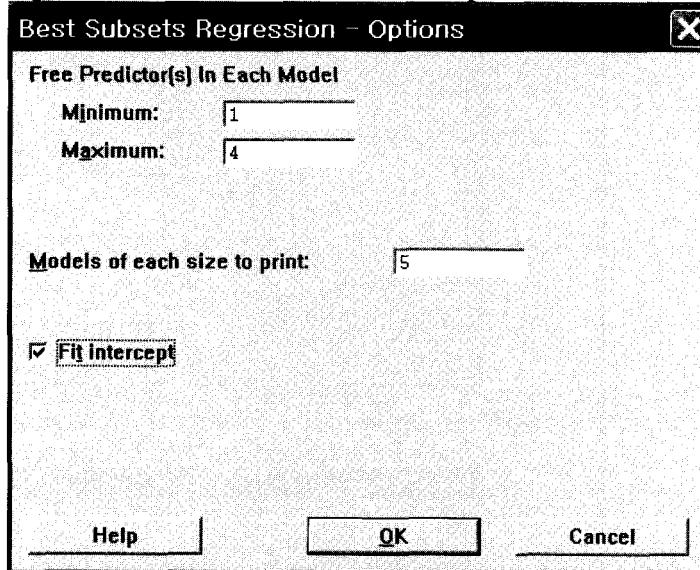
**Example 12.11****(All Possible Regression Evaluation)**

- (1) Choose Stat > Regression > Best Subsets. In Response select Y and in Free predictors select regressors to be evaluated.



**Example 12.11  
(cont.)**

- (2) Click **Options**. In **Minimum** and **Maximum** enter the minimum and maximum numbers of regressors that will be included in regression models, respectively. In **Models of each size to print**, specify the number (1 to 5) of best regression models to be printed for each number of regressors in a model. Check **Fit intercept** and then click **OK** twice.



- (3) Interpret the analysis results..

**Session**

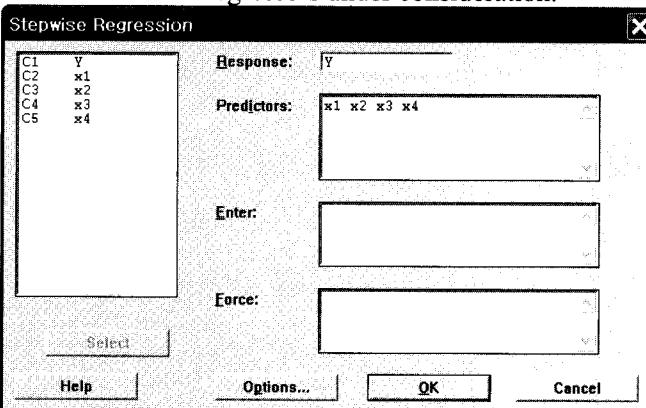
**Best Subsets Regression**

Response is y

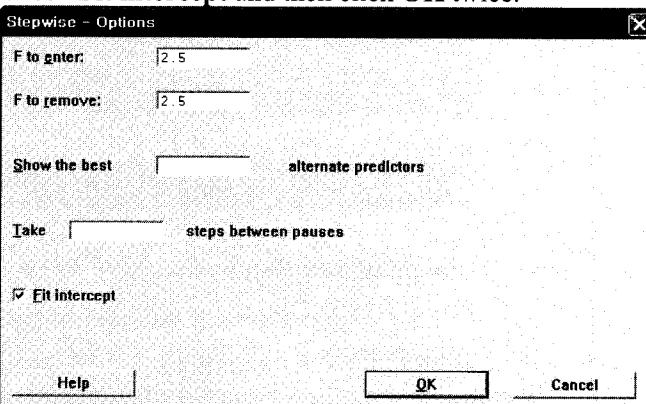
| Vars | Adj.<br>R-Sq | R-Sq | C-p  | $\sqrt{MS_E} = s$ | x x x x<br>1 2 3 4 |
|------|--------------|------|------|-------------------|--------------------|
| 1    | 64.5         | 60.9 | 1.7  | 15.381            | x                  |
| 1    | 56.5         | 52.1 | 3.9  | 17.022            | x                  |
| 1    | 0.2          | 0.0  | 19.4 | 25.769            | x                  |
| 1    | 0.0          | 0.0  | 19.4 | 25.799            | x                  |
| 2    | 73.1         | 67.2 | 1.4  | 14.095            | x x                |
| 2    | 64.6         | 56.8 | 3.7  | 16.173            | x x                |
| 2    | 64.5         | 56.6 | 3.7  | 16.210            | x x                |
| 2    | 64.1         | 56.2 | 3.8  | 16.289            | x x                |
| 2    | 56.5         | 46.8 | 5.9  | 17.941            | x x                |
| 3    | 74.5         | 64.9 | 3.0  | 14.573            | x x x              |
| 3    | 73.2         | 63.1 | 3.4  | 14.944            | x x x              |
| 3    | 64.7         | 51.4 | 5.7  | 17.149            | x x x              |
| 3    | 64.1         | 50.7 | 5.8  | 17.273            | x x x              |
| 4    | 74.5         | 59.9 | 5.0  | 15.579            | x x x x            |

**Example 12.12** (Stepwise Regression)

- (1) Choose Stat > Regression > Stepwise. In Response select Y and in Predictors select regressors under consideration.



- (2) Click Options. In F to enter and F to remove enter  $f_{in}$  and  $f_{out}$ , respectively. Check Fit intercept and then click OK twice.



- (3) Interpret the analysis results.

| Stepwise Regression                        |          |              |      |
|--|----------|--------------|------|
| F-to-Enter:                                | 2.50     | F-to-Remove: | 2.50 |
| Response is y on 4 predictors, with N = 12 |          |              |      |
| Step                                       | 1        | 2            |      |
| Constant                                   | -90.1607 | 0.5287       |      |
| x2   | 15.2     | 10.3         |      |
| T-Value                                    | 4.26     | 2.36         |      |
| x1   |          | 0.50         |      |
| T-Value                                    |          | 1.71         |      |
| S  | 15.4     | 14.1         |      |
| R-Sq                                       | 64.46    | 73.14        |      |

## Answers to Exercises

### Exercise 12.1

#### (Calculation of Residual)

The estimate of the pull strength when  $x_2 = 18.6$ ,  $x_3 = 28.6$ ,  $x_4 = 86.5$ , and  $x_5 = 2.0$  is

$$\hat{y} = 7.46 - 0.03 \times 18.6 + 0.52 \times 28.6 - 0.10 \times 86.5 - 2.16 \times 2.0 = 8.66$$

Thus,

$$e = y - \hat{y} = 9.0 - 8.66 = 0.34 \quad (\text{underestimate})$$

#### 2. (Estimation of $\sigma^2$ )

$n = 19$  and  $p$  (number of regression coefficients) = 5

$$\hat{\sigma}^2 = \frac{SS_E}{n - p} = \frac{10.91}{19 - 5} = 0.78 = 0.88^2$$

### Exercise 12.2

#### 1. (Test on the Significance of Regression)

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_2 = \beta_3 = \beta_4 = \beta_5 = 0$$

$$H_1: \beta_j \neq 0 \quad \text{for at least one } j, j = 1 \text{ to } 4$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{SS_R / k}{SS_E / (n - p)} = \frac{MS_R}{MS_E} = \frac{5.58}{0.78} = 7.16$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, k, n-p} = f_{0.05, 4, 14} = 3.11$$

Step 4: Make a conclusion.

Since  $f_0 = 7.16 > f_{\alpha, k, n-p} = 3.11$ , reject  $H_0$  at  $\alpha = 0.05$ . This indicates that at least one of the four regressors in the model has a significant linear relationship with the pull strength of a wire bond at  $\alpha = 0.05$ .

#### 2. ( $R^2$ and Adjusted $R^2$ )

$$R^2 = \frac{SS_R}{SS_T} = \frac{22.31}{33.22} = 67.2\%$$

The four regressors ( $x_2$ ,  $x_3$ ,  $x_4$ , and  $x_5$ ) explain 67.2% of the variability in the pull strength  $Y$ .

$$\text{Adjusted } R^2 = 1 - \frac{n-1}{n-p} (1 - R^2) = 1 - \frac{19-1}{19-5} (1 - 0.672) = 0.578$$

**Exercise 12.3****(Hypothesis Test on  $\beta_j$ )**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_5 = 0$$

$$H_1: \beta_5 \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$t_0 = \frac{\hat{\beta}_5 - \beta_{5,0}}{se(\hat{\beta}_5)} = \frac{-2.16 - 0}{2.39} = -0.90$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$t_{\alpha/2, n-p} = t_{0.05/2, 19-5} = t_{0.025, 14} = 2.145$$

Step 4: Make a **conclusion**.

Since  $|t_0| = 0.90 > t_{\alpha/2, n-p} = 2.145$ , fail to reject  $H_0$  at  $\alpha = 0.05$ . This indicates that production volume ( $x_4$ ) does not have a significant linear relationship with the pull strength at  $\alpha = 0.05$ .

**Exercise 12.4****(Test on the Subset of Regressors)**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_1 = 0 \quad (\beta_1 = \beta_2 = \beta_3 = 0)$$

$$H_1: \beta_1 \neq 0 \quad (\beta_j \neq 0 \text{ for at least one } j, j = 1 \text{ to } 3)$$

Step 2: Determine a **test statistic and its value**.

$$SS_R(\beta_1 | \beta_2) = SS_R(\beta) - SS_R(\beta_2) = 22.31 - 10.81 = 11.50$$

$$MS_R(\beta_1 | \beta_2) = \frac{SS_R(\beta_1 | \beta_2)}{r} = \frac{11.50}{3} = 3.83$$

$$f_0 = \frac{SS_R(\beta_1 | \beta_2) / r}{SS_E / (n - p)} = \frac{MS_R(\beta_1 | \beta_2)}{MS_E} = \frac{3.83}{0.80} = 4.79$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, r, n-p} = f_{0.05, 3, 12} = 3.49$$

Step 4: Make a **conclusion**.

Since  $f_0 = 4.79 > f_{\alpha, k, n-p} = 3.49$ , reject  $H_0$  at  $\alpha = 0.05$ . This indicates that at least one of the process regressors has a significant linear relationship with the pull strength at  $\alpha = 0.05$ .

**Exercise 12.5****(Confidence Interval on  $\beta_j$ )**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\beta_5$ :

$$\hat{\beta}_5 - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 C_{jj}} \leq \beta_5 \leq \hat{\beta}_5 + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 C_{jj}}$$

$$\Rightarrow -2.16 - t_{0.05/2, 19-5} \times 2.39 \leq \beta_5 \leq -2.16 + t_{0.05/2, 19-5} \times 2.39$$

$$\Rightarrow -2.16 - 2.145 \times 2.39 \leq \beta_5 \leq -2.16 + 2.145 \times 2.39$$

$$\Rightarrow -7.29 \leq \beta_5 \leq 2.97$$

**Exercise 12.6****(Confidence Interval on  $\mu_{Y|x_0}$ )**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\mu_{Y|x_0}$ :

$$\begin{aligned} \hat{\mu}_{Y|x_0} - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0} &\leq \mu_{Y|x_0} \leq \hat{\mu}_{Y|x_0} + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0} \\ \Rightarrow 8.66 - t_{0.05/2, 19-5} \times 0.57 &\leq \mu_{Y|x_0} \leq 8.66 + t_{0.05/2, 19-5} \times 0.57 \\ \Rightarrow 8.66 - 2.145 \times 0.57 &\leq \mu_{Y|x_0} \leq 8.66 + 2.145 \times 0.57 \\ \Rightarrow 7.44 &\leq \mu_{Y|x_0} \leq 9.88 \end{aligned}$$

**Exercise 12.7****(Prediction Interval on  $y_0$ )**

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $y_0$ :

$$\begin{aligned} \hat{y}_0 - t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 (1 + \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)} &\leq y_0 \leq \hat{y}_0 + t_{\alpha/2, n-p} \sqrt{\hat{\sigma}^2 (1 + \mathbf{x}'_0 (\mathbf{X}' \mathbf{X})^{-1} \mathbf{x}_0)} \\ \Rightarrow 8.66 - t_{0.05/2, 19-5} \times \sqrt{0.57^2 + 0.88^2} &\leq y_0 \leq \\ &8.66 + t_{0.05/2, 19-5} \times \sqrt{0.57^2 + 0.88^2} \\ \Rightarrow 8.66 - 2.145 \times 1.05 &\leq y_0 \leq 8.66 + 2.145 \times 1.05 \\ \Rightarrow 6.41 &\leq y_0 \leq 10.91 \end{aligned}$$

**Exercise 12.8****(Influential Observation)**

Since all the  $D_i$ 's are less than one, no influential observations are found in the data.

**Exercise 12.9****(Polynomial Model)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \beta_2 = 0$$

$$H_1: \beta_2 \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{MS_R(\beta_2 | \beta_1, \beta_0)}{MS_E} = \frac{24.3}{2.7} = 9.0$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, r, n-p} = f_{0.05, 1, 9} = 5.12$$

Step 4: Make a **conclusion**.

Since  $f_0 = 9.0 > f_{\alpha, r, n-p} = 5.12$ , reject  $H_0$  at  $\alpha = 0.05$ . This indicates that the quadratic term significantly contributes to the model.

**Exercise 12.10****(Indicator Variable)**

For tool type 302 ( $x_2 = 0$ ), the fitted model is

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 x_1 = 11.50 + 0.15 x_1$$

In contrast, for tool type 416 ( $x_2 = 1$ ), the fitted model is

$$\begin{aligned}\hat{y} &= \hat{\beta}_0 + \hat{\beta}_1 x_1 + \hat{\beta}_2 + \hat{\beta}_3 x_1 = (\hat{\beta}_0 + \hat{\beta}_2) + (\hat{\beta}_1 + \hat{\beta}_3)x_1 \\ &= (11.50 - 6.09) + (0.15 - 0.03)x_1 = 5.41 + 0.12x_1\end{aligned}$$

However, since the  $P$ -values for  $\beta_2$  and  $\beta_3$  are greater than 0.05, it is concluded that two regression equations are not needed to model the tool life data.

**Exercise 12.11****(All-Possible Regression Evaluation)**

Either a two-regressor model including  $x_3$  and  $x_4$  or three-regressor model including  $x_1$ ,  $x_3$  and  $x_4$  is recommended. The two-regressor model has the minimum value of  $C_p$  and the three-regressor model has the maximum value of adjusted  $R_p^2$  and minimum value of  $MS_E(p)$ .

**Exercise 12.12****(Stepwise Regression)**

Two regressors,  $x_3$  and  $x_4$ , are selected for model building.

**Exercise 12.13****(Multicollinearity)**

Since all the VIF values are less than 10, the regression model does not have the problem of multicollinearity.

## 13-2 The Completely Randomized Single-Factor Experiment

### 13-2.1 An Example

#### Learning Goals

- Identify dependent, independent, and extraneous variables in an experiment.
- Explain the terms *treatment* and *replicate*.
- Compare the following pairs of concepts each: controllable vs. uncontrollable variables; fixed-effects vs. random-effects factors; balanced vs. unbalanced designs; complete vs. restricted randomizations.
- Explain the purpose of randomization.

#### Tensile Strength Experiment (example)

A tensile strength experiment is introduced to explain fundamental terminologies of experimental design. Suppose that a manufacturer of paper is interested in improving the tensile strength of the product. The manufacturer wishes to identify if the tensile strength is affected by the hardwood concentration in the pulp used for the paper. The range of hardwood concentration of interest is between 5 and 20%; and, within the range, four levels ( $a = 4$ ) of hardwood concentration are examined: 5, 10, 15, and 20%. At each concentration level, three specimens ( $n_i = 3$ ,  $i = 1$  to  $a$ ) are tested in a laboratory. The measurements ( $y_{ij}$ ,  $j = 1$  to  $n_i$ ,  $i = 1$  to  $a$ ) of this experiment can be summarized in a table format like Table 13-1.

Table 13-1 Data Structure of a Single Factor Experiment

| Replicate | Factor Levels   |                 |     |                 |     |                 |                |
|-----------|-----------------|-----------------|-----|-----------------|-----|-----------------|----------------|
|           | 1               | 2               | ... | $I$             | ... | $a$             |                |
| 1         | $y_{11}$        | $y_{21}$        | ... | $y_{i1}$        | ... |                 | $y_{a1}$       |
| 2         | $y_{12}$        | $y_{22}$        | ... | $y_{i2}$        | ... |                 | $y_{a2}$       |
| :         | :               | :               | ... | :               | ... |                 | :              |
| $j$       | $y_{1j}$        | $y_{2j}$        | ... | $y_{ij}$        | ... |                 | $y_{aj}$       |
| :         | :               | :               | ... | :               | ... |                 | :              |
| $n_i$     | $y_{1n_i}$      | $y_{2n_i}$      | ... | $y_{in_i}$      | ... |                 | $y_{an_a}$     |
| Totals    | $y_{1..}$       | $y_{2..}$       | ... | $y_{i..}$       | ... | $y_{a..}$       | $y_{..}$       |
| Averages  | $\bar{y}_{1..}$ | $\bar{y}_{2..}$ | ... | $\bar{y}_{i..}$ | ... | $\bar{y}_{a..}$ | $\bar{y}_{..}$ |

#### Types of Variables

Three categories of variables exist in an experiment:

1. **Response (dependent) variable:** The outcome (response) of interest (e.g., tensile strength)
2. **Independent variable (factor):** The variable whose effect on the response variable is under study (e.g., hardwood concentration)
3. **Extraneous variable (nuisance factor):** The variable whose effect on the response is not under consideration but may affect the response variable (e.g., difference between specimens, temperature, etc.)

#### Treatment (Factor Level)

The term **treatment (factor level)** of a factor refers to an individual condition of the factor. For example, the tensile strength experiment has four factor levels: 5, 10, 15, and 20%.

**Fixed-Effects  
vs.  
Random-Effects  
Factors**

Two types of factors are defined depending on the selection method of factor levels: fixed-effects and random-effects factors. While the levels of a fixed-effects factor are specifically selected by the experimenter, those of a random-effects factor are chosen by random mechanism from a population of factor levels. The conclusion of a fixed-effects factor experiment cannot be extended beyond the factor levels selected, while that of a random-effects factor experiment can be extended to all the factor levels. For example, in the tensile strength experiment hardwood concentration is a fixed-effects factor because the four factor levels are specifically (not randomly) selected by the experimenter; thus, the corresponding conclusion is restricted to the four hardwood concentrations examined.

**Controllable  
vs.  
Uncontrollable  
Variables**

An extraneous variable can be classified into either a controllable or uncontrollable variable depending on if the condition of the variable can be controlled by the experimenter with an acceptable variation. For example, if the tensile strength experiment is conducted in a laboratory where its temperature is under control, temperature is a controllable variable.

**Replicate**

The term **replicate** refers to a repeated measurement under the same experimental condition. As an example, the tensile strength experiment has six replicates for each treatment.

**Balanced  
vs.  
Unbalanced  
Designs**

A design of experiment is classified into either a balanced or unbalanced design depending on the equality of replicates. A balanced design has the same number of replicates between the treatments, while an unbalanced design does not. For example, the tensile strength experiment is a balanced design.

**Block**

Recall that the paired *t*-test is used to block out the effect of heterogeneity between specimens (experimental units) (see Section 10-4). This heterogeneity between experimental units becomes a nuisance factor; and each experimental unit is called block.

**Complete  
vs.  
Restricted  
Randomization**

Randomization means that the order of trials is determined by random mechanism (such as random number table and random number generator) and two types of randomization are defined according to restriction in randomization:

- (1) Complete randomization: All trials are randomized (see Table 13-2(b)).
- (2) Restricted randomization: Trials are randomized within each block (see Table 13-2(c)).

Randomization balances out the effects of extraneous variables on the response. For example, in the tensile strength experiment, suppose that the tensile strength measurement device has a warm-up effect—an increase of two units in error per measurement. Table 13-2 shows errors in measurement due to the warm-up effect for different types of running trials; the warm-up effect becomes balanced out by randomization (from the range [30, 48] in sequential experiment to [34, 44] in complete randomization and [34, 42] in restricted randomization).

**Complete  
vs.  
Restricted  
Randomization  
(cont.)**

**Table 13-2** Errors Due to Warm-Up Effects

(a) Sequential Order

| Replicate | Hardwood Concentration (%) (order of trial) |         |         |         |
|-----------|---|---------|---------|---------|
|           | 5   | 10      | 15      | 20      |
| 1         | 2 (1)                                       | 4 (2)   | 6 (3)   | 8 (4)   |
| 2         | 10 (5)                                      | 12 (6)  | 14 (7)  | 16 (8)  |
| 3         | 18 (9)                                      | 20 (10) | 22 (11) | 24 (12) |
| Totals    | 30  | 36      | 42      | 48      |

(b) Complete Randomization

| Replicate | Hardwood Concentration (%) (order of trial) |         |         |        |
|-----------|---|---------|---------|--------|
|           | 5   | 10      | 15      | 20     |
| 1         | 20 (10)                                     | 4 (2)   | 2 (1)   | 18 (9) |
| 2         | 6 (3)                                       | 24 (12) | 10 (5)  | 14 (7) |
| 3         | 12 (6)                                      | 16 (8)  | 22 (11) | 8 (4)  |
| Totals    | 38  | 44      | 34      | 40     |

(c) Restricted Randomization

| Block  | Hardwood Concentration (%) (order of trial) |         |        |         |
|--------|---|---------|--------|---------|
|        | 5   | 10      | 15     | 20      |
| 1      | 12 (6)                                      | 10 (5)  | 16 (8) | 14 (7)  |
| 2      | 2 (1)                                       | 6 (3)   | 8 (4)  | 4 (2)   |
| 3      | 20 (10)                                     | 24 (12) | 18 (9) | 22 (11) |
| Totals | 34  | 40      | 42     | 40      |

## 13-2.2 The Analysis of Variance

### Learning Goals

- Test the significance of a fixed-effects factor in a completely randomized design.
- Establish a  $100(1 - \alpha)\%$  confidence interval on  $\mu_i$  and  $\mu_i - \mu_j$  each..

#### Context

1. **Factor:** Fixed-effects factor with  $a$  treatments
2. **Blocking:** No blocks defined
3. **Repetition:**  $n$  replicates for each factor level (balanced design)  
(Note)  $N$  (total number of observations) =  $n \times a$
4. **Randomization:** Complete randomization

#### Model

$$Y_{ij} = \mu + \tau_i + \varepsilon_{ij} = \mu_i + \varepsilon_{ij} \quad \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

where:  $\mu$  = overall mean

$$\tau_i = i^{\text{th}} \text{ treatment effect}, \sum_{i=1}^a \tau_i = 0$$

$$\mu_i = i^{\text{th}} \text{ treatment mean}$$

$$\varepsilon_{ij} = \text{random error} \sim \text{i.i.d. } N(0, \sigma^2)$$

- Model (cont.)** (Notes) 1.  $Y_{ij} \sim N(\mu_i, \sigma^2)$   
 2. In the fixed-effects model, the treatment effects ( $\tau_i$ ) are defined as deviations from the overall mean; thus, the sum of  $\tau_i$ 's is zero.

**Least Square Estimators** The least squares method finds the estimates of  $\mu$  and  $\tau_i$ 's ( $i = 1$  to  $a$ ) which minimize the sum of the squares of the errors ( $SS_E$ )

$$SS_E = L = \sum_{i=1}^a \sum_{j=1}^n \varepsilon_{ij}^2 = \sum_{i=1}^a \sum_{j=1}^n [y_{ij} - (\mu + \tau_i)]^2$$

By solving the partial derivatives of  $L$  with respect to  $\mu$  and  $\tau_i$ 's, the least square estimators of  $\mu$ ,  $\tau_i$ 's, and  $\mu_i$ 's are determined:

$$\begin{aligned}\hat{\mu} &= \bar{y}_{..} \\ \hat{\tau}_i &= \bar{y}_{i.} - \bar{y}_{..}, \quad i = 1, 2, \dots, a \\ \hat{\mu}_i &= \hat{\mu} + \hat{\tau}_i = \bar{y}_{i.}, \quad i = 1, 2, \dots, a\end{aligned}$$

- ANOVA** The ANOVA method is used to test the significance of a factor of interest. Like the simple regression model, the total variability in  $Y$  (**SS<sub>T</sub>, total sum of squares**; degrees of freedom =  $N - 1$ ) is partitioned into two components (see Table 13-3):  
 (1) Variability explained by the factor (**SS<sub>Treatments</sub>, treatment sum of squares**; degrees of freedom =  $a - 1$ )  
 (2) Variability due to random error (**SS<sub>E</sub>, error sum of squares**; degrees of freedom =  $N - a$ )

**Table 13-3** Partitioning of the Total Variability in  $Y$  ( $SS_T$ )

| $SS_T$<br>(Total SS)  | $SS_{\text{Treatments}}$<br>(Treatment SS)                    | $SS_E$<br>(Error SS)   |
|---|---|--|
| $\sum_{i=1}^a \sum_{j=1}^n (y_{ij} - \bar{y}_{..})^2$                   | $= \sum_{i=1}^a \sum_{j=1}^n (\bar{y}_{i.} - \bar{y}_{..})^2$ | $+ \sum_{i=1}^a \sum_{j=1}^n (y_{ij} - \bar{y}_{i.})^2$                    |
| $\Rightarrow \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 - \frac{1}{N} y_{..}^2$ | $= \frac{1}{n} \sum_{i=1}^a y_{i.}^2 - \frac{1}{N} y_{..}^2$  | $+ \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 - \frac{1}{n} \sum_{i=1}^a y_{i.}^2$ |
| $DF$  | $N - 1$   | $= a - 1$  |
|   |   | $+ N - a$  |

(Note) SS: Sum of Squares; DF: Degrees of Freedom

The ratio of  $SS_{\text{Treatments}}/(a - 1)$  to  $SS_E/(N - a)$  follows an  $F$  distribution:

$$F = \frac{SS_{\text{Treatments}}/(a - 1)}{SS_E/(N - a)} = \frac{MS_{\text{Treatments}}}{MS_E} \sim F(a - 1, N - a)$$

This statistic  $F$  is used to test  $H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$ , because  $F$  becomes small as the effect of the factor is insignificant. The quantities **MS<sub>Treatments</sub> (treatment mean square)** and **MS<sub>E</sub> (error mean square)** are adjusted  $SS_{\text{Treatments}}$  and  $SS_E$  by their degrees of freedom, respectively. Note that

$$MS_E = \frac{SS_E}{N - a} = \hat{\sigma}^2$$

**ANOVA  
(cont.)**

The variation quantities from the ANOVA analysis are summarized in Table 13-4 to test the significance of the factor under consideration.

**Table 13-4** ANOVA Table for Testing the Significance of a Factor: Completely Randomized Design

| Source of Variation | Sum of Squares           | Degrees of Freedom | Mean Square              | $F_0$                           |
|---------------------|--------------------------|--------------------|--------------------------|---------------------------------|
| Treatments          | $SS_{\text{Treatments}}$ | $a - 1$            | $MS_{\text{Treatments}}$ | $MS_{\text{Treatments}} / MS_E$ |
| Error               | $SS_E$                   | $N - a$            | $MS_E$                   |                                 |
| Total               | $SS_T$                   | $N - 1$            |                          |                                 |

**Hypothesis Test  
(F-test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1, 2, \dots, a$$

Step 2: Determine a **test statistic and its value**.

$$F_0 = \frac{SS_{\text{Treatments}} / (a - 1)}{SS_E / (N - a)} = \frac{MS_{\text{Treatments}}}{MS_E} \sim F(a - 1, N - a)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, a-1, N-a}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$f_0 > f_{\alpha, a-1, N-a}$$

**Unbalanced Design**

The same ANOVA method of the balanced design is applicable to an unbalanced design with slight modifications. If  $n_i$  denotes the number of observations under the  $i^{\text{th}}$  treatment, the total number of observations is

$$N = \sum_{i=1}^a n_i$$

Then, the sums of squares for the unbalanced design are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^{n_i} (y_{ij} - \bar{y}_{..})^2 = \sum_{i=1}^a \sum_{j=1}^{n_i} y_{ij}^2 - \frac{1}{N} \bar{y}_{..}^2$$

$$SS_{\text{Treatments}} = \sum_{i=1}^a \sum_{j=1}^{n_i} (\bar{y}_{i..} - \bar{y}_{..})^2 = \sum_{i=1}^a \frac{\bar{y}_{i..}^2}{n_i} - \frac{1}{N} \bar{y}_{..}^2$$

$$SS_E = SS_T - SS_{\text{Treatments}}$$

A balanced design has two advantages compared to an unbalanced design:

- (1) **Robustness**: The test procedure of the balanced design is less sensitive to a small departure from the assumption of equal error variance ( $\sigma^2$ ).
- (2) **Statistical power**: The power of the test of the balanced design is higher when the sample sizes of the two designs are the same.

**Confidence Interval on  $\mu_i$**

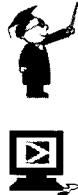
A  $100(1 - \alpha)\%$  confidence interval on  $\mu_i$  is

$$\bar{y}_{i\cdot} - t_{\alpha/2, N-a} \sqrt{\frac{MS_E}{n}} \leq \mu_i \leq \bar{y}_{i\cdot} + t_{\alpha/2, N-a} \sqrt{\frac{MS_E}{n}}$$

**Confidence Interval on  $\mu_i - \mu_j$**

A  $100(1 - \alpha)\%$  confidence interval on  $\mu_i - \mu_j$  is

$$\bar{y}_{i\cdot} - \bar{y}_{j\cdot} - t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} \leq \mu_i - \mu_j \leq \bar{y}_{i\cdot} - \bar{y}_{j\cdot} + t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}}$$



**Example 13.1**

A paper manufacturer is examining if the tensile strength of a paper product is affected by the hardwood concentration of the pulp used for the product. Four hardwood concentrations (5, 10, 15, and 20%;  $a = 4$ ) are selected by the analyst and five specimens ( $n = 5$ ) are tested at each concentration for tensile strength, resulting in the following:

| Replicate | Hardwood Concentration (%; $i$ ) |        |        |        |
|-----------|----------------------------------|--------|--------|--------|
|           | 5 (1)                            | 10 (2) | 15 (3) | 20 (4) |
| 1         | 7                                | 12     | 14     | 19     |
| 2         | 8                                | 17     | 18     | 25     |
| 3         | 15                               | 13     | 19     | 22     |
| 4         | 11                               | 18     | 17     | 23     |
| 5         | 9                                | 19     | 16     | 18     |
| Totals    | 50                               | 79     | 84     | 107    |
| Averages  | 10.0                             | 15.8   | 16.8   | 21.4   |
|           |                                  |        |        | 320    |
|           |                                  |        |        | 16.0   |

The following summary quantities are also provided for the tensile strength data:

$$N = 20, \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 = 5,576, \text{ and } \sum_{i=1}^a y_{i\cdot}^2 = 27,246$$

(Note) The subscripts 1, 2, 3, and 4 correspond to 5, 10, 15, and 20% of hardwood concentration, respectively.

1. **(Test on the Significance of a Fixed-Effects Factor; Completely Randomized Design)** Perform the analysis of variance to test if there is any significant difference in tensile strength due to hardwood concentration at  $\alpha = 0.05$ .

► The analysis of variance of the tensile strength data is as follows:

$$SS_T = \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 - \frac{1}{N} y_{..}^2 = 5,576 - \frac{320^2}{20} = 456.0$$

$$SS_{\text{Treatments}} = \frac{1}{n} \sum_{i=1}^a y_{i\cdot}^2 - \frac{1}{N} y_{..}^2 = 5,449.2 - \frac{320^2}{20} = 329.2$$

$$SS_E = SS_T - SS_{\text{Treatments}} = 456.0 - 329.2 = 126.8$$

| Source of Variation    | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|------------------------|----------------|--------------------|-------------|-------|
| Hardwood concentration | 329.2          | 3                  | 109.7       | 13.8  |
| Error                  | 126.8          | 16                 | 7.9         |       |
| Total                  | 456.0          | 19                 |             |       |

**Example 13.1**  
(cont.)Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1 \text{ to } 4$$

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{SS_{\text{Treatments}} / (a-1)}{SS_E / (N-a)} = \frac{MS_{\text{Treatments}}}{MS_E} = \frac{109.7}{7.9} = 13.8$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, a-1, N-a} = f_{0.05, 4-1, 20-4} = f_{0.05, 3, 16} = 3.24$$

Step 4: Make a **conclusion**.

Since  $f_0 = 13.8 > f_{\alpha, a-1, N-a} = 3.24$ , reject  $H_0$  at  $\alpha = 0.05$ .

2. (**Confidence Interval on  $\mu_i$** ) Establish a 95% two-sided confidence interval on  $\mu_2$  (mean of tensile strength at 10% of hardwood concentration).

►  $1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$

95% two-sided CI on  $\mu_2$ :

$$\begin{aligned} \bar{y}_{2.} - t_{\alpha/2, N-a} \sqrt{\frac{MS_E}{n}} &\leq \mu_2 \leq \bar{y}_{2.} + t_{\alpha/2, N-a} \sqrt{\frac{MS_E}{n}} \\ \Rightarrow 15.8 - t_{0.05/2, 20-4} \sqrt{\frac{7.9}{5}} &\leq \mu_2 \leq 15.8 + t_{0.05/2, 20-4} \sqrt{\frac{7.9}{5}} \\ \Rightarrow 15.8 - 2.120 \times 1.257 &\leq \mu_2 \leq 15.8 + 2.120 \times 1.257 \\ \Rightarrow 13.1 &\leq \mu_2 \leq 18.5 \end{aligned}$$

3. (**Confidence Interval on  $\mu_i - \mu_j$** ) Establish a 95% two-sided confidence interval on  $\mu_1 - \mu_2$ .

► 95% two-sided CI on  $\mu_1 - \mu_2$ :

$$\begin{aligned} \bar{y}_{1.} - \bar{y}_{2.} - t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} &\leq \mu_1 - \mu_2 \leq \bar{y}_{1.} - \bar{y}_{2.} + t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} \\ \Rightarrow 10.0 - 15.8 - t_{0.05/2, 20-4} \sqrt{\frac{2 \times 7.9}{5}} &\leq \mu_1 - \mu_2 \leq \\ &10.0 - 15.8 + t_{0.05/2, 20-4} \sqrt{\frac{2 \times 7.9}{5}} \\ \Rightarrow -5.8 - 2.120 \times 1.778 &\leq \mu_1 - \mu_2 \leq -5.8 + 2.120 \times 1.778 \\ \Rightarrow -9.6 &\leq \mu_1 - \mu_2 \leq -2.0 \end{aligned}$$

**Exercise 13.1**  
(MR 13-5)

The effect of cathode ray tube coating type on the tube conductivity is under study. Five different types of coating ( $a = 5$ ) are selected by the analyst and four replicates ( $n = 4$ ) are run for each coating type, resulting in the data as follows:

**Exercise 13.1  
(cont.)**

| Replicate | Coating Type |       |       |       |       |
|-----------|--------------|-------|-------|-------|-------|
|           | 1            | 2     | 3     | 4     | 5     |
| 1         | 143          | 152   | 134   | 129   | 147   |
| 2         | 141          | 149   | 133   | 127   | 148   |
| 3         | 150          | 137   | 132   | 132   | 144   |
| 4         | 146          | 143   | 127   | 129   | 142   |
| Totals    | 580          | 581   | 526   | 517   | 581   |
| Averages  | 145.0        | 145.3 | 131.5 | 129.3 | 145.3 |
|           |              |       |       |       | 2,785 |
|           |              |       |       |       | 139.3 |

The following summary quantities are also provided for the tensile strength data:

$$N = 20, \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 = 389,115, \text{ and } \sum_{i=1}^a y_{i\cdot}^2 = 1,555,487$$

1. Perform the analysis of variance to test if there is any significant difference in conductivity due to coating type at  $\alpha = 0.05$ .
2. Establish a 95% two-sided confidence interval on  $\mu_1$  (mean of tube conductivity for coating type 1).
3. Establish a 95% two-sided confidence interval on  $\mu_2 - \mu_3$ .

### 13-2.3 Multiple Comparisons Following the ANOVA

#### Learning Goals

- Perform multiple comparisons by Fisher's least significant difference (LSD) method.

#### Multiple Comparison Methods

Several methods are available to identify which treatment means are different from each other:

1. Scheffe's orthogonal contrast
2. Fisher's least significant difference (LSD)
3. Duncan's multiple range test
4. Tukey-Kramer's honestly significant difference (HSD) test

In this book, only the LSD method is presented.

#### Least Significant Difference (LSD) Method

Fisher's least significant difference (LSD) method is used to compare all possible pairs of treatment means, having the following null hypotheses

$$H_0: \mu_i = \mu_j \text{ for all } i \neq j, i \text{ and } j = 1, 2, \dots, a$$

Each null hypothesis  $H_0: \mu_i = \mu_j$  will be rejected if

$$|t_0| > t_{\alpha/2, N-a}$$

In other words,

$$\begin{aligned} |t_0| &= \frac{|\bar{y}_{i\cdot} - \bar{y}_{j\cdot}|}{\sqrt{2\hat{\sigma}^2/n}} = \frac{|\bar{y}_{i\cdot} - \bar{y}_{j\cdot}|}{\sqrt{2MS_E/n}} > t_{\alpha/2, N-a} \\ \Rightarrow |\bar{y}_{i\cdot} - \bar{y}_{j\cdot}| &> t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} = LSD \end{aligned}$$

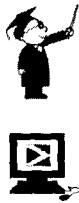
**LSD  
Method  
(cont.)**

As shown above, the pair of  $\mu_i$  and  $\mu_j$  will be concluded significantly different if the absolute difference of the corresponding sample means is greater than the LSD. Note that for an unbalanced design the LSD is defined as

$$LSD = t_{\alpha/2, N-a} \sqrt{MS_E \left( \frac{1}{n_i} + \frac{1}{n_j} \right)}$$

The procedure of the LSD method is as follows:

- Step 1: Determine the **LSD** for  $\alpha$ .
- Step 2: Arrange the means of  $a$  treatments in **descending order**.
- Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.
- Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.
- Step 5: Summarize the pairwise comparison results by arranging the  $a$  treatments in order of mean and then **underlining** treatments whose means are **not significantly different**.



**Example 13.2**

**(Least Significant Difference Method)** Consider the tensile strength data in Example 13-1. The following summary quantities are obtained from the analysis of variance:

$$a = 4, n = 5, N = 20, MS_E = 7.9$$

$$\bar{y}_1 = 10.0, \bar{y}_2 = 15.8, \bar{y}_3 = 16.8, \text{ and } \bar{y}_4 = 21.4$$

Compare the means of the four treatments by using Fisher's LSD method. Use  $\alpha = 0.05$ .

- Step 1: Determine the **LSD** for  $\alpha$ .

$$LSD = t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} = t_{0.05/2, 20-4} \sqrt{\frac{2 \times 7.9}{5}} = 2.120 \times 1.778 = 3.8$$

- Step 2: Arrange the means of  $a$  treatments in **descending order**.

$$\bar{y}_4 = 21.4, \bar{y}_3 = 16.8, \bar{y}_2 = 15.8, \text{ and } \bar{y}_1 = 10.0$$

- Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.

$$4 \text{ vs. } 1 = 21.4 - 10.0 = 11.4 > 3.8$$

$$4 \text{ vs. } 2 = 21.4 - 15.8 = 5.6 > 3.8$$

$$4 \text{ vs. } 3 = 21.4 - 16.8 = 4.6 > 3.8$$

- Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.

$$3 \text{ vs. } 1 = 16.8 - 10.0 = 6.8 > 3.8$$

$$3 \text{ vs. } 2 = 16.8 - 15.8 = 1.0 < 3.8$$

$$2 \text{ vs. } 1 = 15.8 - 10.0 = 5.8 > 3.8$$

- Step 5: Summarize the pairwise comparison results by arranging the  $a$  treatments in order of mean and then **underlining** treatments whose means are **not significantly different**.

4    3    2    1



### Exercise 13.2 (MR 13-14)

Consider the tube conductivity data in Exercise 13-1. The following summary quantities are obtained from the analysis of variance:

$$a = 5, n = 4, N = 20, MS_E = 16.2$$

$$\bar{y}_{1\cdot} = 145.0, \bar{y}_{2\cdot} = 145.3, \bar{y}_{3\cdot} = 131.5, \bar{y}_{4\cdot} = 129.3, \text{ and } \bar{y}_{5\cdot} = 145.3$$

Compare the means of the five treatments by using Fisher's LSD method. Use  $\alpha = 0.05$ .

## 13-2.5 Residual Analysis and Model Checking

### Learning Goals

- Describe the purpose of residual analysis in the analysis of variance.
- Calculate residuals.

#### Residual Analysis

In Section 13-2.2, the single-factor ANOVA model has three assumptions on the error term: (1) normality, (2) constant variance, and (3) randomness. These assumptions can be checked by analyzing residuals ( $e_{ij} = y_{ij} - \hat{y}_{ij} = y_{ij} - \bar{y}_{i\cdot}$ ), which is called the **assessment of model adequacy**.

First, the normality of error is checked by one of the following:

- (1) Frequency histogram of residuals
- (2) Normal probability plot of residuals
- (3) Standardization of residuals: If the residuals are normally distributed, about 95% of the standardized residuals

$$d_{ij} = \frac{e_{ij}}{\sqrt{\hat{\sigma}^2}} = \frac{e_{ij}}{\sqrt{MS_E}}, \quad i = 1, 2, \dots, a \quad \text{and} \quad j = 1, 2, \dots, n$$

are in the interval (-2, 2). Residuals whose standardized values are beyond  $\pm 3$  may be outliers.

Next, the constant variance and randomness of error can be checked by examining the following residual plots:

- (1)  $e_{ij}$  vs. factor level  $i$ ,  $i = 1, 2, \dots, a$
- (2)  $e_{ij}$  vs.  $\bar{y}_{i\cdot}$
- (3)  $e_{ij}$  vs.  $t$  (if time sequence is known)

An undesirable residual pattern (see Section 11-8.1) in a residual plot may be corrected by transformation of the response variable ( $y$ ) into another form such as  $\sqrt{y}$  or  $\log y$ .



### Example 13.3

**(Calculation of Residual)** Consider the tensile strength data in Example 13-1. The following summary quantities are obtained from the analysis of variance:

$$\bar{y}_{1\cdot} = 10.0, \bar{y}_{2\cdot} = 15.8, \bar{y}_{3\cdot} = 16.8, \text{ and } \bar{y}_{4\cdot} = 21.4$$

Calculate the residual of  $y_{12} = 8$ .

☞  $e_{12} = y_{12} - \hat{y}_{12} = y_{12} - \bar{y}_{1\cdot} = 8 - 10 = -2 \quad (\text{overestimate})$



**Exercise 13.3  
(MR 13-5)**

Consider the tube conductivity data in Exercise 13-1. The following summary quantities are obtained from the analysis of variance:

$$\bar{y}_1 = 145.0, \bar{y}_2 = 145.3, \bar{y}_3 = 131.5, \bar{y}_4 = 129.3, \text{ and } \bar{y}_5 = 145.3$$

Calculate the residual of  $y_{24} = 143$ .

## 13-2.6 Determining Sample Size

### Learning Goals

- Determine the sample size of a single-factor experiment by using an appropriate operating characteristic (OC) curve.

#### Operating Characteristic (OC) Curve

Operating characteristic (OC) curves in Figure 13-6 of MR plot required sample sizes  $n$  for a fixed-effects factor experiment at different levels of the parameters  $\alpha, \beta, \Phi, v_1$ , and  $v_2$ , i.e.,

$$n = f(\alpha, \beta, \Phi, v_1, \text{ and } v_2)$$

$$\text{where: } \Phi = \sqrt{\frac{n \sum_{i=1}^a \tau_i^2}{\alpha \sigma^2}}$$

$$v_1 = a - 1$$

$$v_2 = a(n - 1)$$

(Notes)

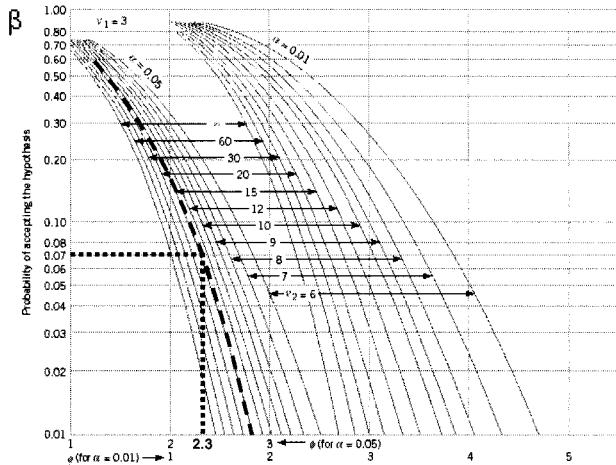
1. If the error variance  $\sigma^2$  is unknown, an estimate of  $\sigma^2$  (such as  $MS_E$ , conventional value, and subjective estimate) can be used.
2. The analyst can define the ratio  $\sum_{i=1}^a \tau_i^2 / \sigma^2$  (or  $\sigma_\tau^2 / \sigma^2$ ) in sample size determination.
3. The sample size required increases as  $\alpha, \beta$ , and  $\sum_{i=1}^a \tau_i^2$  (or  $\sigma_\tau^2$ ) decrease and  $\sigma$  increases.


**Example 13.4**


**(Sample Size Determination; Fixed-Effects Factor)** Consider the tensile strength experiment in Example 13-1. Four hardwood concentrations ( $a = 4$ ) are selected and their tensile strength means tested at  $\alpha = 0.05$ . Suppose that the four normal populations have common variance  $\sigma^2 = 3^2$  and means  $\mu_1 = 12, \mu_2 = 15, \mu_3 = 18$ , and  $\mu_4 = 20$  (i.e.,  $\sum_{i=1}^a \tau_i^2 / \sigma^2 = 4.1$ ). Determine the number of replicates within each treatment to reject the hypothesis of equality of means with power of at least 0.90 ( $= 1 - \beta$ ).

- ☞ Use the operating characteristic curve of Figure 13-6(a) in MR for a fixed-effects factor with  $v_1 = 3$  ( $= a - 1 = 4 - 1$ ). From the OC curve, the power of the test according to  $n$  is found as follows:

| $n$ | $\Phi$ | $v_2 = a(n - 1)$ | $\beta$ | Power ( $1 - \beta$ ) |
|-----|--------|------------------|---------|-----------------------|
| 4   | 2.0    | 12               | 0.17    | 0.83                  |
| 5   | 2.3    | 16               | 0.07    | 0.93                  |

**Example 13.4  
(cont.)**


Thus, at least  $n = 5$  replicates are needed to achieve the designated power of the test.


**Exercise 13.4  
(MR 13-20)**

Suppose that five normal populations ( $\alpha = 5$ ) have common variance  $\sigma^2 = 10^2$  and means  $\mu_1 = 175$ ,  $\mu_2 = 190$ ,  $\mu_3 = 160$ ,  $\mu_4 = 200$ , and  $\mu_5 = 215$  (i.e.,  $\sum_{i=1}^{\alpha} \tau_i^2 / \sigma^2 = 18.3$ ). How many observations per population must be taken so that the probability of rejecting the hypothesis of equality of means is at least 0.95? Use  $\alpha = 0.01$ .

### 13-3 The Random Effects Factor

#### Learning Goals

- Test the significance of a random-effects factor in a completely randomized design.
- Estimate the variances of error ( $\sigma^2$ ), treatment effect ( $\sigma_t^2$ ), and response variable ( $V(Y_{ij})$ ).

**Context**

1. **Factor:** Random-effects factor with  $\alpha$  treatments
2. **Blocking:** No blocks defined
3. **Repetition:**  $n$  for each factor level (balanced design)  
(Note)  $N$  (total number of observations) =  $n \times \alpha$
4. **Randomization:** Complete randomization

**Model**

$$Y_{ij} = \mu + \tau_i + \varepsilon_{ij} = \mu_i + \varepsilon_{ij} \quad \begin{cases} i = 1, 2, \dots, \alpha \\ j = 1, 2, \dots, n \end{cases}$$

where:  $\mu$  = overall mean

$\tau_i$  =  $i^{\text{th}}$  treatment effect  $\sim$  i.i.d.  $N(0, \sigma_t^2)$

$\mu_i$  =  $i^{\text{th}}$  treatment mean

$\varepsilon_{ij}$  = random error  $\sim$  i.i.d.  $N(0, \sigma^2)$

**Model  
(cont.)** (Notes) 1. The random variables  $\tau_i$  and  $\varepsilon_{ij}$  are assumed independent of each other.  
 2.  $Y_{ij} \sim N(\mu_i, \sigma_\tau^2 + \sigma^2)$   
 3. In the random-effects model, testing the individual treatment effects ( $\tau_i$ ) are meaningless because the treatments are selected at random.

**ANOVA** The analysis of variance procedure of the fixed-effects model is valid for the random-effects model. The computation procedure for an ANOVA table in the fixed-effects model (see Section 13-2.2) is identical to that of the random-effects model.

However, the conclusion of ANOVA for the random-effects model can be extended to the entire population of treatments. This generalization of conclusion is due to random selection of treatments in the experiment.

The variance components ( $\sigma_\tau^2$  and  $\sigma^2$ ) of the random-effects model can be estimated by using  $MS_{\text{Treatments}}$  and  $MS_E$ :

$$\hat{\sigma}^2 = MS_E = \frac{SS_E}{N - a} \quad \text{and} \quad \hat{\sigma}_\tau^2 = \frac{MS_{\text{Treatments}} - MS_E}{n}$$

Therefore, the estimate of the variance of  $Y_{ij}$  is

$$\hat{V}(Y_{ij}) = \hat{\sigma}_\tau^2 + \hat{\sigma}^2$$

**Hypothesis** Step 1: State  $H_0$  and  $H_1$ .

$$\begin{aligned} H_0: \quad & \sigma_\tau^2 = 0 \\ H_1: \quad & \sigma_\tau^2 \neq 0 \end{aligned}$$

(Note) If all treatment effects are identical,  $\sigma_\tau^2 = 0$ ; but if there is variability between treatment effects,  $\sigma_\tau^2 \neq 0$ .

Step 2: Determine a **test statistic and its value**.

$$F_0 = \frac{SS_{\text{Treatments}} / (a - 1)}{SS_E / (N - a)} = \frac{MS_{\text{Treatments}}}{MS_E} \sim F(a - 1, N - a)$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, a-1, N-a}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$f_0 > f_{\alpha, a-1, N-a}$$



### Example 13.5

**(Estimation of Variance Components)** Consider the tensile strength data in Example 13-1. Assume that the four levels of hardwood concentration are randomly selected. The following summary quantities are obtained from the analysis of variance:

$$n = 5, \quad MS_{\text{Treatments}} = 109.7, \quad \text{and} \quad MS_E = 7.9$$

Estimate the (1) variability in tensile strength due to random error ( $\sigma^2$ ), (2) variability due to hardwood concentration ( $\sigma_\tau^2$ ), and (3) total variability in tensile strength ( $V(Y_{ij})$ ). Also interpret these variability estimation results.

**Example 13.5  
(cont.)**

(1)  $\hat{\sigma}^2 = MS_E = 7.9$

(2)  $\hat{\sigma}_\tau^2 = \frac{MS_{\text{Treatments}} - MS_E}{n} = \frac{109.7 - 7.9}{5} = 20.4$

(3)  $\hat{V}(Y_{ij}) = \hat{\sigma}_\tau^2 + \hat{\sigma}^2 = 20.4 + 7.9 = 28.3$

These variance estimates indicate that about 72% ( $= 20.4/28.3$ ) of the total variability in tensile strength is attributable to hardwood concentration.

**Exercise 13.5**

Consider the tube conductivity data in Exercise 13-1. Assume that the five coating types are chosen at random. The following summary quantities are obtained from the analysis of variance:

$n = 4$ ,  $MS_{\text{Treatments}} = 265.1$ , and  $MS_E = 16.2$

Estimate the (1) variability in tube conductivity due to random error ( $\sigma^2$ ), (2) variability due to coating type ( $\sigma_\tau^2$ ), and (3) total variability in tube conductivity ( $V(Y_{ij})$ ). Also interpret these variability estimation results.

## 13-4 Randomized Complete Block Design

### Learning Goals

- Distinguish between complete block design and incomplete block design.
- Explain the effects of blocking on the error term.
- Test the significance of a fixed-effects factor in a randomized complete block design.
- Perform multiple comparisons by Fisher's least significant difference (LSD) method.

#### Complete vs. Incomplete Block Designs

A complete block design contains all the treatments in each block (see Table 13-5), while an incomplete block design may omit one or more treatments in each block. Recall that blocking is used to balance out the effect of a nuisance factor (heterogeneity between experimental units) on the response variable.

**Table 13-5** Data Structure of a Complete Block Design

| Blocks | Treatments      |                 |     |                 |     |                 |                | Totals         | Means |
|--------|-----------------|-----------------|-----|-----------------|-----|-----------------|----------------|----------------|-------|
|        | 1               | 2               | ... | i               | ... | a               |                |                |       |
| 1      | $y_{11}$        | $y_{21}$        | ... | $y_{11}$        | ... | $y_{a1}$        | $y_{.1}$       | $\bar{y}_{.1}$ |       |
| 2      | $y_{12}$        | $y_{22}$        | ... | $y_{12}$        | ... | $y_{a2}$        | $y_{.2}$       | $\bar{y}_{.2}$ |       |
| :      | :               | :               | ... | :               | ... | :               | :              | :              |       |
| j      | $y_{1j}$        | $y_{2j}$        | ... | $y_{ij}$        | ... | $y_{aj}$        | $y_{.j}$       | $\bar{y}_{.j}$ |       |
| :      | :               | :               | ... | :               | ... | :               | :              | :              |       |
| b      | $y_{1b}$        | $y_{2b}$        | ... | $y_{ib}$        | ... | $y_{ab}$        | $y_{.b}$       | $\bar{y}_{.b}$ |       |
| Totals | $y_{1..}$       | $y_{2..}$       | ... | $y_{i..}$       | ... | $y_{a..}$       | $y_{..}$       |                |       |
| Means  | $\bar{y}_{1..}$ | $\bar{y}_{2..}$ | ... | $\bar{y}_{i..}$ | ... | $\bar{y}_{a..}$ | $\bar{y}_{..}$ |                |       |

**Context**

1. **Factor:** Fixed-effects factor with  $a$  treatments
2. **Blocking:** Complete block design with  $b$  fixed-effect blocks
3. **Repetition:** One observation for each combination of factor levels and blocks  
(Note)  $N$  (total number observations) =  $a \times b \times 1$
4. **Randomization:** Restricted randomization (randomization within each block)

**Model**

$$Y_{ij} = \mu + \tau_i + \beta_j + \epsilon_{ij} = \mu_i + \beta_j + \epsilon_{ij} \quad \begin{cases} i=1, 2, \dots, a \\ j=1, 2, \dots, b \end{cases}$$

where:  $\mu$  = overall mean

$$\tau_i = i^{\text{th}} \text{ treatment effect}, \sum_{i=1}^a \tau_i = 0$$

$$\beta_j = j^{\text{th}} \text{ block effect}, \sum_{j=1}^b \beta_j = 0$$

$$\mu_i = i^{\text{th}} \text{ treatment mean}$$

$$\epsilon_{ij} = \text{random error} \sim i.i.d. N(0, \sigma^2)$$

$$(\text{Notes}) 1. Y_{ij} \sim N(\mu_i, \sigma^2)$$

2. The treatments and blocks are assumed to be independent of (not interacting with) each other.
3. Since the treatments and blocks are assumed to be fixed-effects factors in the model, the treatment effects ( $\tau_i$ ) and block effects ( $\beta_j$ ) are defined as deviations from the overall mean; thus, the sums of  $\tau_i$ 's and  $\beta_j$ 's are zero.

**ANOVA**

The analysis of variance method is used to test the significance of a factor in a randomized complete block design. The total variability in  $Y$  (**total sum of squares**; degrees of freedom =  $N - 1$ ) is partitioned into three components:

- (1) Variability explained by the treatments (**treatment sum of squares**; degrees of freedom =  $a - 1$ )
- (2) Variability explained by the blocks (**block sum of squares**; degrees of freedom =  $b - 1$ )
- (3) Variability due to random error (**error sum of squares**; degrees of freedom =  $(a - 1)(b - 1)$ )

In other words,

$$\begin{aligned} SS_T &= SS_{\text{Treatments}} + SS_{\text{Blocks}} + SS_E \\ \Rightarrow \sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{..})^2 &= b \sum_{i=1}^a (\bar{y}_{i.} - \bar{y}_{..})^2 + a \sum_{j=1}^b (\bar{y}_{.j} - \bar{y}_{..})^2 + \sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{i.} - \bar{y}_{.j} + \bar{y}_{..})^2 \\ DF = N - 1 &= a - 1 + b - 1 + (a - 1)(b - 1) \end{aligned}$$

$$\text{where: } SS_T = \sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{..})^2 = \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 - \frac{\bar{y}_{..}^2}{ab}$$

$$SS_{\text{Treatments}} = b \sum_{i=1}^a (\bar{y}_{i.} - \bar{y}_{..})^2 = \frac{1}{b} \sum_{i=1}^a \bar{y}_{i.}^2 - \frac{\bar{y}_{..}^2}{ab}$$

**ANOVA  
(cont.)**

$$SS_{\text{Blocks}} = a \sum_{j=1}^b (\bar{y}_{.j} - \bar{y}_{..})^2 = \frac{1}{a} \sum_{j=1}^b y_{.j}^2 - \frac{\bar{y}_{..}^2}{ab}$$

$$SS_E = SS_T - SS_{\text{Treatments}} - SS_{\text{Blocks}}$$

The ratio of  $SS_{\text{Treatments}}/(a-1)$  to  $SS_E/(a-1)(b-1)$  follows an  $F$  distribution:

$$F = \frac{SS_{\text{Treatments}}/(a-1)}{SS_E/(a-1)(b-1)} = \frac{MS_{\text{Treatments}}}{MS_E} \sim F(a-1, (a-1)(b-1))$$

This statistic  $F$  is used to test  $H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$ , because  $F$  becomes small as the effect of the factor is insignificant. The quantities  **$MS_{\text{Treatments}}$  (treatment mean square)**,  **$MS_{\text{Blocks}}$  (block mean square)**, and  **$MS_E$  (error mean square)** are adjusted  $SS_{\text{Treatments}}$ ,  $SS_{\text{Blocks}}$ , and  $SS_E$  by their corresponding degrees of freedom, respectively. Note that

$$MS_E = \frac{SS_E}{(a-1)(b-1)} = \hat{\sigma}^2$$

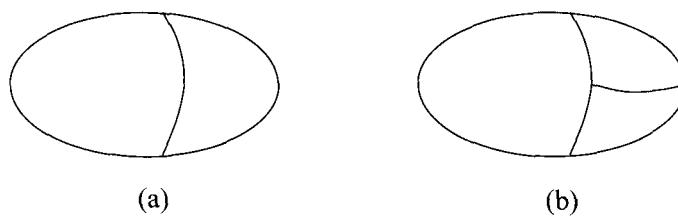
The variation quantities from the ANOVA analysis are summarized in Table 13-6 to test the significance of a factor under consideration.

**Table 13-6** ANOVA Table for Testing the Significance of a Factor:  
Randomized Complete Block Design

| Source of Variation | Sum of Squares           | Degrees of Freedom | Mean Square              | $F_0$                           |
|---------------------|--------------------------|--------------------|--------------------------|---------------------------------|
| Treatments          | $SS_{\text{Treatments}}$ | $a-1$              | $MS_{\text{Treatments}}$ | $MS_{\text{Treatments}} / MS_E$ |
| Blocks              | $SS_{\text{Blocks}}$     | $b-1$              | $MS_{\text{Blocks}}$     |                                 |
| Error               | $SS_E$                   | $(a-1)(b-1)$       | $MS_E$                   |                                 |
| Total               | $SS_T$                   | $N-1$              |                          |                                 |

**Effectiveness of Blocking**

Compared to a completely randomized design (presented in Section 13-2.2), a randomized complete block design reduces the sum of squares and degrees of freedom for error. In the block design the error sum of squares (see Figure 13-1) and corresponding degrees of freedom are decreased by  $SS_{\text{Blocks}}$  and  $b-1 (= (N-a)-(a-1)(b-1); N=ab)$ , respectively.



**Figure 13-1** The effect of blocking on error sum of squares ( $SS_E$ ): (a) completely randomized design; (b) randomized complete block design.

**Effectiveness  
of Blocking  
(cont.)**

The effectiveness of blocking depends on the significance of block effects. If the effect of blocks is significant, a complete block design will result in a smaller error mean square ( $MS_E$ ) than a completely randomized design, which makes the test more sensitive to detect the effect of treatments.

In general, when the significance of block effects is uncertain, apply blocking and check if the block effects exist. There would be a slight loss in the degrees of freedom for error, which may be negligible in the test unless the number of trials is very small.

**Hypothesis****Test  
(F-test)**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1, 2, \dots, a$$

Step 2: Determine a **test statistic and its value**.

$$F_0 = \frac{SS_{\text{Treatments}} / (a - 1)}{SS_E / (a - 1)(b - 1)} = \frac{MS_{\text{Treatments}}}{MS_E} \sim F(a - 1, (a - 1)(b - 1))$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, a-1, (a-1)(b-1)}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$f_0 > f_{\alpha, a-1, (a-1)(b-1)}$$

**Multiple  
Comparison  
Methods**

The multiple comparison methods for the completely randomized design (see Section 13-2.3) are applicable to the complete block design. As an example, the value of Fisher's LSD is

$$LSD = t_{\alpha/2, (a-1)(b-1)} \sqrt{\frac{2MS_E}{b}}$$

**Residual  
Analysis**

The complete block design model has three assumptions on the error term: (1) normality, (2) constant variance, and (3) randomness. These assumptions can be checked by analyzing residuals

$$e_{ij} = y_{ij} - \hat{y}_{ij} = y_{ij} - (\bar{y}_{i\cdot} + \bar{y}_{\cdot j} - \bar{y}_{..})$$

These residuals are analyzed by the model adequacy assessment methods explained in Section 13-2.5.

**Example 13.6**

The effect of grip angle on maximum grip strength (unit: lb.) is under study. Three grip angles ( $a = 3$ ;  $20^\circ$ ,  $50^\circ$ , and  $80^\circ$  from the horizontal) are selected by the experimenter. Five participants are recruited in the experiment; and each participant exerts his/her maximum strength at the three different grip angles presented at random. The grip strength measurements are as follows:

**Example 13.6**  
 (cont.)

| Participant | Grip Angle       |                  |                  | Totals | Averages |
|-------------|------------------|------------------|------------------|--------|----------|
|             | 1 ( $20^\circ$ ) | 2 ( $50^\circ$ ) | 3 ( $80^\circ$ ) |        |          |
| 1           | 45               | 53               | 50               | 148    | 49.3     |
| 2           | 64               | 75               | 71               | 210    | 70.0     |
| 3           | 54               | 59               | 52               | 165    | 55.0     |
| 4           | 72               | 80               | 79               | 231    | 77.0     |
| 5           | 62               | 71               | 65               | 198    | 66.0     |
| Totals      | 297              | 338              | 317              | 952    |          |
| Averages    | 59.4             | 67.6             | 63.4             |        | 63.5     |

The following summary quantities are also provided for the grip strength data:

$$N = 15, \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 = 62,132, \sum_{i=1}^a y_{i\cdot}^2 = 302,942, \text{ and } \sum_{j=1}^b y_{\cdot j}^2 = 185,794$$

1. **(Test on the Significance of a Fixed-Effects Factor; Complete Block Design)** Perform the analysis of variance to test if there is any significant difference in maximum grip strength due to grip angle at  $\alpha = 0.05$ .

► The analysis of variance of the grip strength data are as follows:

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 - \frac{y_{\cdot\cdot}^2}{ab} = 62,132 - \frac{952^2}{15} = 1,711.7$$

$$SS_{\text{Treatments}} = \frac{1}{b} \sum_{i=1}^a y_{i\cdot}^2 - \frac{y_{\cdot\cdot}^2}{ab} = \frac{302,942}{5} - \frac{952^2}{15} = 168.1$$

$$SS_{\text{Blocks}} = \frac{1}{a} \sum_{j=1}^b y_{\cdot j}^2 - \frac{y_{\cdot\cdot}^2}{ab} = \frac{185,794}{3} - \frac{952^2}{15} = 1,511.1$$

$$SS_E = SS_T - SS_{\text{Treatments}} - SS_{\text{Blocks}} = 1,711.7 - 168.1 - 1,511.1 = 32.5$$

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Grip Angle          | 168.1          | 2                  | 84.1        | 20.7  |
| Participant         | 1,511.1        | 4                  | 377.8       |       |
| Error               | 32.5           | 8                  | 4.1         |       |
| Total               | 1,711.7        | 14                 |             |       |

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1 \text{ to } 3$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{SS_{\text{Treatments}} / (a-1)}{SS_E / (a-1)(b-1)} = \frac{MS_{\text{Treatments}}}{MS_E} = \frac{84.1}{4.1} = 20.7$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, a-1, (a-1)(b-1)} = f_{0.05, 3-1, (3-1)(5-1)} = f_{0.05, 2, 8} = 4.46$$

Step 4: Make a conclusion.

Since  $f_0 = 20.7 > f_{\alpha, a-1, (a-1)(b-1)} = 4.46$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Example 13.6  
(cont.)**

2. (**Least Significant Difference Method**) Compare these three treatment means by using Fisher's LSD method at  $\alpha = 0.05$ .

► Step 1: Determine the **LSD** for  $\alpha$ .

$$LSD = t_{\alpha/2, (a-1)(b-1)} \sqrt{\frac{2MS_E}{b}} = t_{0.05/2, 8} \sqrt{\frac{2 \times 4.1}{5}} = 2.306 \times 1.281 = 3.0$$

Step 2: Arrange the means of  $a$  treatments in **descending** order.

$$\bar{y}_{2.} = 67.6, \bar{y}_{3.} = 63.4, \text{ and } \bar{y}_{1.} = 59.4$$

Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.

$$2 \text{ vs. } 1 = 67.6 - 59.4 = 8.2 > 3.0$$

$$2 \text{ vs. } 3 = 67.6 - 63.4 = 4.2 > 3.0$$

Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.

$$3 \text{ vs. } 1 = 63.4 - 59.4 = 4.0 > 3.0$$

Step 5: Summarize the pairwise comparison results.

$$2 \quad 3 \quad 1 \text{ (significantly different from each other)}$$

3. (**Calculation of Residual**) Calculate the residual of  $y_{34} = 79$ .

$$► e_{34} = y_{34} - \hat{y}_{34} = y_{34} - (\bar{y}_{3.} + \bar{y}_{.4} - \bar{y}_{..}) = 79 - (63.4 + 77.0 - 63.5) = 2.1$$

**Exercise 13.6  
(MR 13-29)**

An experiment is conducted to investigate leaking current in a near-micron SOS MOSFETS device. This experiment investigates how leakage current varies as the channel length changes. Four channel lengths ( $a = 4$ ) are selected by the experimenter; and for each channel length five different channel widths ( $b = 5$ ) are used. Suppose that channel width is considered a nuisance factor. The data are as follows:

| Channel Width | Channel Length |     |     |     | Totals | Means |
|---------------|----------------|-----|-----|-----|--------|-------|
|               | 1              | 2   | 3   | 4   |        |       |
| 1             | 0.7            | 0.8 | 0.9 | 1.0 | 3.4    | 0.9   |
| 2             | 0.8            | 0.8 | 1.0 | 1.5 | 4.1    | 1.0   |
| 3             | 0.8            | 0.9 | 1.7 | 2.0 | 5.4    | 1.4   |
| 4             | 0.9            | 0.9 | 2.0 | 3.0 | 6.8    | 1.7   |
| 5             | 1.0            | 1.0 | 4.0 | 2.0 | 8.0    | 2.0   |
| Totals        | 4.2            | 4.4 | 9.6 | 9.5 | 27.7   |       |
| Means         | 0.8            | 0.9 | 1.9 | 1.9 |        | 1.4   |

The following summary quantities are also provided for the leaking current data:

$$N = 20, \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 = 52.4, \sum_{i=1}^a y_{i.}^2 = 219.4, \text{ and } \sum_{j=1}^b y_{.j}^2 = 167.8$$

1. Perform the analysis of variance to test if there is any significant difference in leaking current due to the difference in channel length at  $\alpha = 0.05$ .
2. Compare these four treatment means by using Fisher's LSD method at  $\alpha = 0.05$ .
3. Calculate the residual of  $y_{21} = 0.8$ .

## MINITAB Applications

### Examples

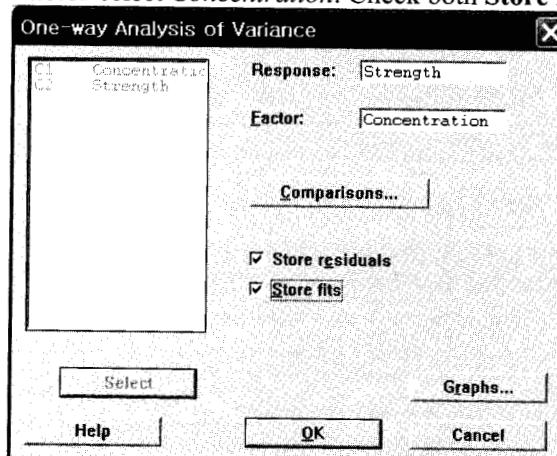
13.1 - 3

#### (Fixed-Effects Factor; Completely Randomized Design)

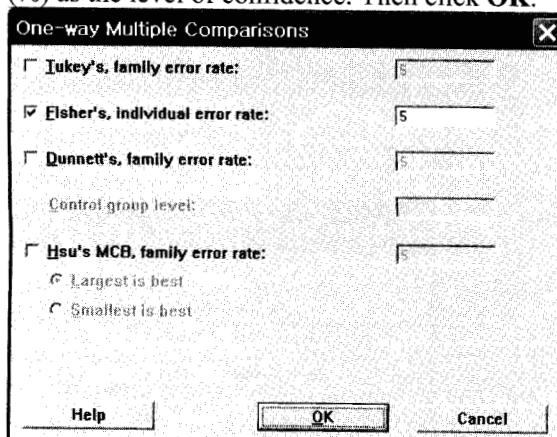
- (1) Choose **File > New**, click **Minitab Project**, and click **OK**.
- (2) Enter the tensile strength data on the worksheet.

|    | C1            | C2       | C3 |
|----|---------------|----------|----|
|    | Concentration | Strength |    |
| 1  | 5             | 7        |    |
| 2  | 5             | 8        |    |
| 3  | 5             | 15       |    |
| 4  | 5             | 11       |    |
| 5  | 5             | 9        |    |
| 6  | 10            | 12       |    |
| 7  | 10            | 17       |    |
| 17 | 20            | 25       |    |
| 18 | 20            | 22       |    |
| 19 | 20            | 23       |    |
| 20 | 20            | 18       |    |

- (3) Choose **Stat > ANOVA > One-way**. In **Response** select *Strength* and in **Factor** select *Concentration*. Check both **Store residuals** and **Store fits**.



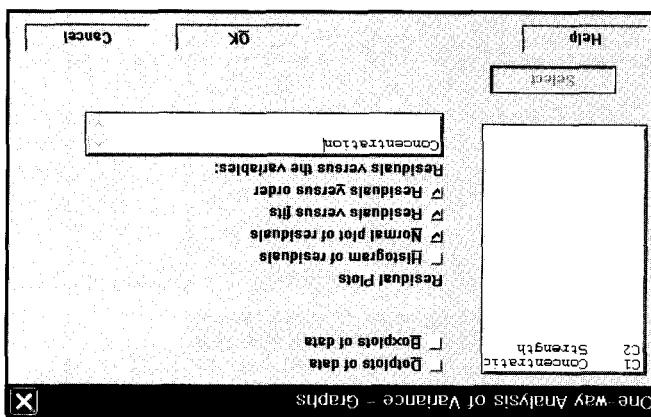
- (4) Click **Comparisons**. Check **Fisher's, individual error rate** and type '5' (%) as the level of confidence. Then click **OK**.



## Examples

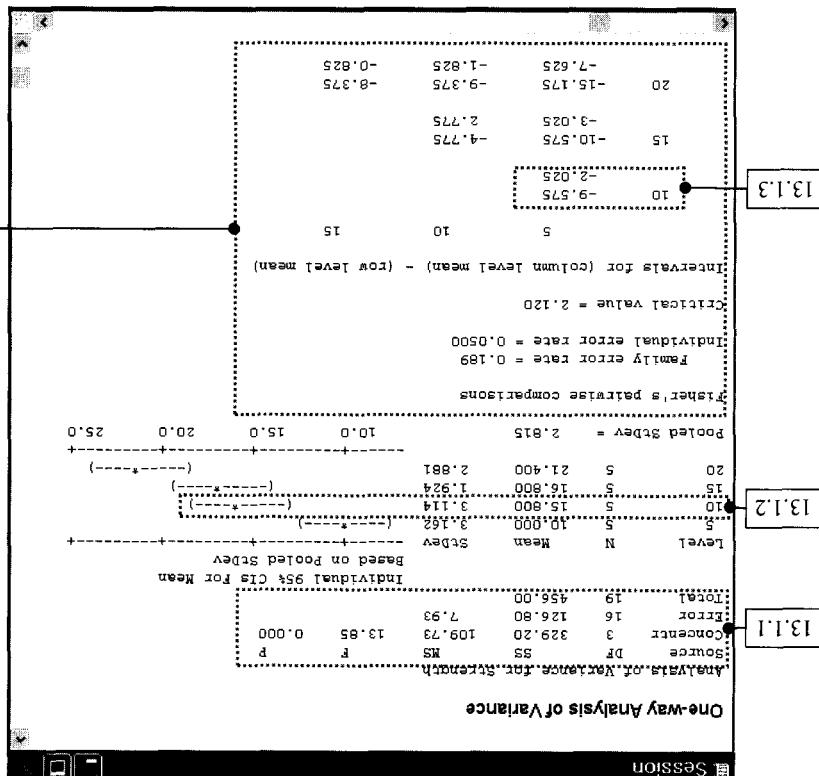
13.1 - 3 (cont.)

(2) Click **Graphs**. Under **Residual Plots**, check **Normal Plot of residuals**, **Residuals versus Fits**, and **Residuals versus order**. In **Residuals versus the variables**, select **Concentration**. Then click **OK** twice.



13-22 Chapter 13

(6) Interpret the analysis results.



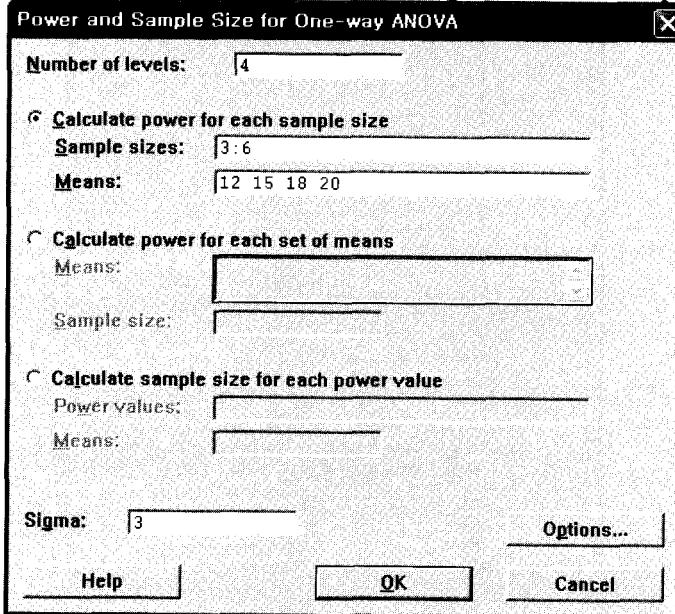
The screenshot shows a Microsoft Excel spreadsheet titled "Worksheet 1 \*\*\*". The data is organized into two main sections:

- Data Table:** A grid of values for four variables (C1, C2, C3, C4) across four conditions (1, 2, 3, 4). The columns are labeled "C1", "C2", "C3", "C4", "RESI", "FITSI", "Strength", and "Concentration".
- Scatter Plot:** A line graph with "Concentration" on the x-axis (ranging from 1 to 4) and "Strength" on the y-axis (ranging from 0 to 100). Four data series are plotted as lines with circular markers at each concentration point. The series are color-coded: blue (series 1), red (series 2), green (series 3), and orange (series 4).

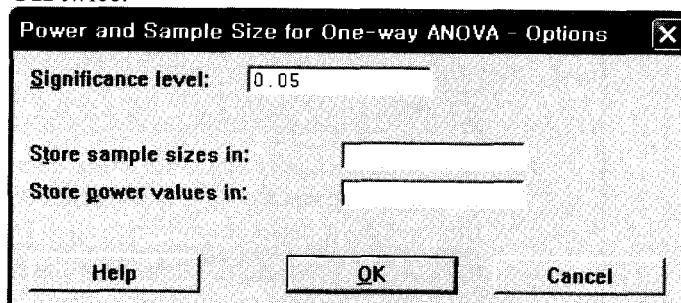
A vertical axis label "13.3" is visible on the right side of the plot area.

**Example 13.4****(Sample Size Determination; Fixed-Effects Factor)**

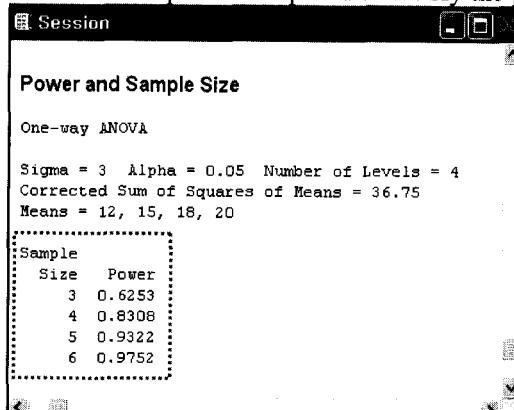
- (1) Choose Stat > Power and Sample Size > One-way ANOVA. Enter the number of treatments ( $a$ ) in Number of levels. Click Calculate power for each sample size and enter the range of sample size to be examined in Sample sizes and true means of the treatments in Means. Enter also the population standard deviation in Sigma. Then click Options.



- (2) In Significance level enter the probability of type I error ( $\alpha$ ). Then click OK twice.



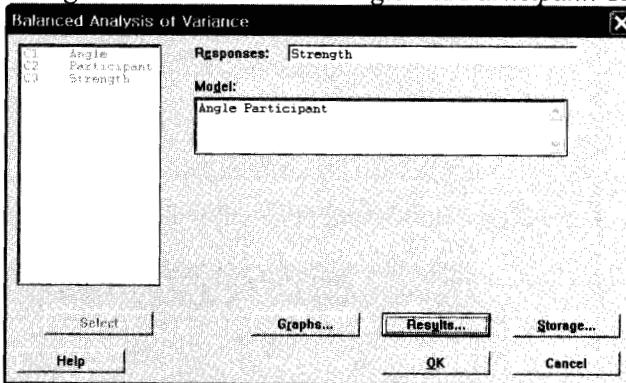
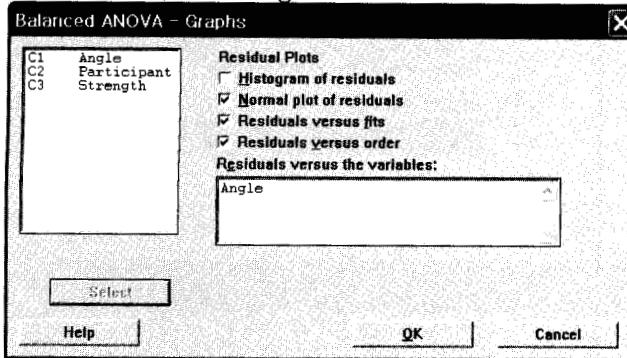
- (3) Obtain the sample size required to satisfy the predefined test condition.



**Example 13.6****(Randomized Complete Block Design)**(1) Choose **File > New**, click **Minitab Project**, and click **OK**.

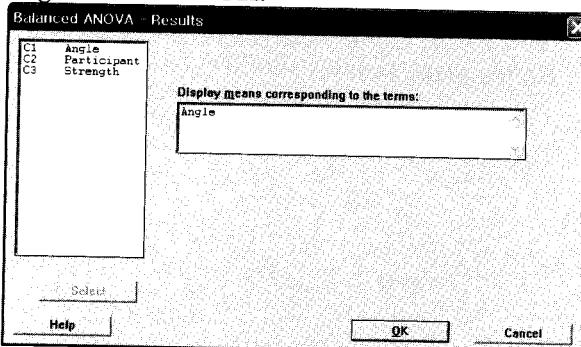
(2) Enter the grip strength data on the worksheet.

|    | C1    | C2          | C3       |
|----|-------|-------------|----------|
|    | Angle | Participant | Strength |
| 1  | 1     | 1           | 45       |
| 2  | 1     | 2           | 64       |
| 3  | 1     | 3           | 54       |
| 4  | 1     | 4           | 72       |
| 5  | 1     | 5           | 62       |
| 6  | 2     | 1           | 53       |
| 13 | 3     | 3           | 52       |
| 14 | 3     | 4           | 79       |
| 15 | 3     | 5           | 65       |

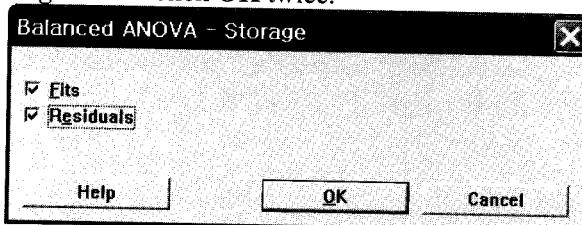
(3) Choose **Stat > ANOVA > Balanced ANOVA**. In **Responses** select *Strength* and in **Model** select *Angle* and *Participant*. Then click **OK**.(4) Click **Graphs**. Under **Residual Plots**, check **Normal plot of residuals**, **Residuals versus fits**, and **Residuals versus order**. In **Residuals versus the variables**, select *Angle*. Then click **OK**.

**Example 13.6  
(cont.)**

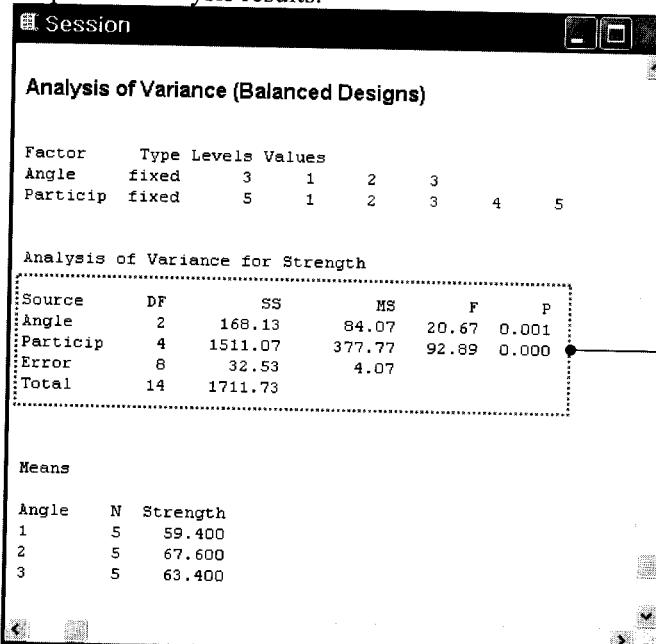
- (5) Click **Results**. In **Display means corresponding to the terms**, select **Angle**. Then click **OK**.



- (6) Click **Storage**. In **Display means corresponding to the terms**, select **Angle**. Then click **OK** twice.



- (7) Interpret the analysis results.



**Worksheet 1 \*\*\***

|    | C1    | C2          | C3       | C4       | C5      | ▲      |
|----|-------|-------------|----------|----------|---------|--------|
| ↓  | Angle | Participant | Strength | RESI1    | FITS1   |        |
| 1  | 1     | 1           | 45       | -0.26667 | 45.2667 |        |
| 2  | 1     | 2           | 64       | -1.93333 | 65.9333 |        |
| 13 | 3     | 3           | 52       | -2.93333 | 54.9333 |        |
| 14 | 3     | 4           | 79       | 2.06667  | 76.9333 | 13.6.3 |
| 15 | 3     | 5           | 65       | -0.93333 | 65.9333 |        |

## Answers to Exercises

### Exercise 13.1

#### 1. (Test on the Significance of a Fixed-Effects Factor; Completely Randomized Design)

The sums of squares for the analysis of variance are as follows:

$$SS_T = \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 - \frac{1}{N} y_{..}^2 = 389,115 - \frac{2,785^2}{20} = 1,303.8$$

$$SS_{\text{Treatments}} = \frac{1}{n} \sum_{i=1}^a y_{i..}^2 - \frac{1}{N} y_{..}^2 = \frac{1,555,487}{4} - \frac{2,785^2}{20} = 1,060.5$$

$$SS_E = SS_T - SS_{\text{Treatments}} = 1,303.8 - 1,060.5 = 243.3$$

This analysis of variance is summarized in the following table:

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Coating type        | 1,060.5        | 4                  | 265.1       | 16.3  |
| Error               | 243.3          | 15                 | 16.2        |       |
| Total               | 1,303.8        | 19                 |             |       |

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1 \text{ to } 5$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{SS_{\text{Treatments}} / (a-1)}{SS_E / (N-a)} = \frac{MS_{\text{Treatments}}}{MS_E} = \frac{265.1}{16.2} = 16.3$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, a-1, N-a} = f_{0.05, 5-1, 20-5} = f_{0.05, 4, 15} = 3.06$$

Step 4: Make a conclusion.

Since  $f_0 = 16.3 > f_{\alpha, a-1, N-a} = 3.06$ , reject  $H_0$  at  $\alpha = 0.05$ .

#### 2. (Confidence Interval on $\mu_i$ )

$$1 - \alpha = 0.95 \Rightarrow \alpha = 0.05$$

95% two-sided CI on  $\mu_1$ :

$$\bar{y}_{1..} - t_{\alpha/2, N-a} \sqrt{\frac{MS_E}{n}} \leq \mu_1 \leq \bar{y}_{1..} + t_{\alpha/2, N-a} \sqrt{\frac{MS_E}{n}}$$

$$\Rightarrow 145.0 - t_{0.05/2, 20-5} \sqrt{\frac{16.2}{4}} \leq \mu_1 \leq 145.0 + t_{0.05/2, 20-5} \sqrt{\frac{16.2}{4}}$$

$$\Rightarrow 145.0 - 2.131 \times 2.012 \leq \mu_1 \leq 145.0 + 2.131 \times 2.012$$

$$\Rightarrow 140.7 \leq \mu_1 \leq 149.3$$

**Exercise 13.1**

(cont.)

**3. (Confidence Interval on  $\mu_i - \mu_j$ )**95% two-sided CI on  $\mu_2 - \mu_3$ :

$$\bar{y}_{2.} - \bar{y}_{3.} - t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} \leq \mu_2 - \mu_3 \leq \bar{y}_{2.} - \bar{y}_{3.} + t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}}$$

$$\Rightarrow 145.3 - 131.5 - t_{0.05/2, 20-5} \sqrt{\frac{2 \times 16.2}{4}} \leq \mu_2 - \mu_3 \leq$$

$$145.3 - 131.5 + t_{0.05/2, 20-5} \sqrt{\frac{2 \times 16.2}{4}}$$

$$\Rightarrow 13.8 - 2.131 \times 2.846 \leq \mu_2 - \mu_3 \leq 13.8 + 2.131 \times 2.846$$

$$\Rightarrow 7.7 \leq \mu_2 - \mu_3 \leq 19.9$$

**Exercise 13.2****(Least Significant Difference Method)**Step 1: Determine the **LSD** for  $\alpha$ .

$$LSD = t_{\alpha/2, N-a} \sqrt{\frac{2MS_E}{n}} = t_{0.05/2, 20-5} \sqrt{\frac{2 \times 16.2}{4}} = 2.131 \times 2.846 = 6.07$$

Step 2: Arrange the means of  $a$  treatments in **descending** order.

$$\bar{y}_{2.} = \bar{y}_5. = 145.3, \bar{y}_1. = 145.0, \bar{y}_3. = 131.5, \text{ and } \bar{y}_4. = 129.3$$

Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.

$$2, 5 \text{ vs. } 4 = 145.3 - 129.3 = 16.0 > 6.07$$

$$2, 5 \text{ vs. } 3 = 145.3 - 131.5 = 13.8 > 6.07$$

$$2, 5 \text{ vs. } 1 = 145.3 - 145.0 = 0.3 < 6.07$$

Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.

$$1 \text{ vs. } 4 = 145.0 - 129.3 = 15.7 > 6.07$$

$$1 \text{ vs. } 3 = 145.0 - 131.5 = 13.5 > 6.07$$

$$3 \text{ vs. } 4 = 131.5 - 129.3 = 2.2 < 6.07$$

Step 5: Summarize the pairwise comparison results by arranging the  $a$  treatments in order of mean and then **underlining** treatments whose means are **not significantly different**.

|          |   |   |          |          |
|----------|---|---|----------|----------|
| <u>2</u> | 5 | 1 | <u>3</u> | <u>4</u> |
|----------|---|---|----------|----------|

**Exercise 13.3****(Calculation of Residual)**

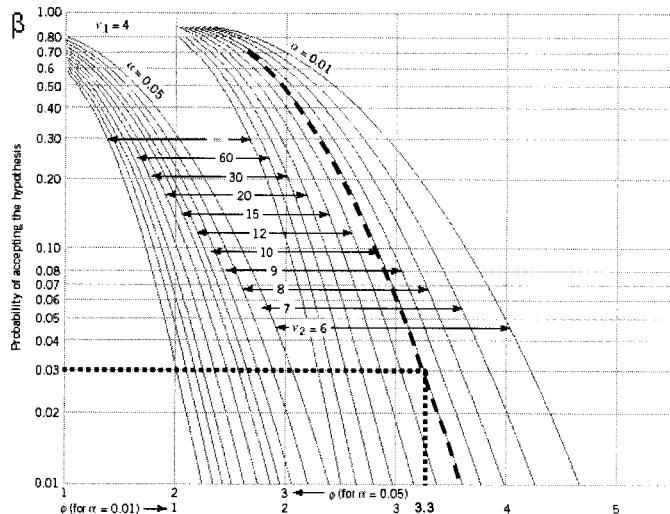
$$e_{24} = y_{24} - \hat{y}_{24} = y_{24} - \bar{y}_{2.} = 143 - 145.3 = -2.3 \quad (\text{overestimate})$$

**Exercise 13.4****(Sample Size Determination; Fixed-Effects Factor)**

Use the operating characteristic curve of Figure 13-6(b) in MR for a fixed-effects factor with  $v_1 = 4$  ( $= a - 1 = 5 - 1$ ). From the OC curve, the power of the test according to  $n$  is found as follows:

**Exercise 13.4**  
 (cont.)

| $n$ | $\Phi$ | $v_2 = a(n - 1)$ | $\beta$ | Power ( $1 - \beta$ ) |
|-----|--------|------------------|---------|-----------------------|
| 2   | 2.7    | 5                | 0.50    | 0.50                  |
| 3   | 3.3    | 10               | 0.03    | 0.97                  |



Thus, at least  $n = 3$  replicates are needed to achieve the designated power of the test.

**Exercise 13.5**
**(Estimation of Variance Components; Random-Effects Factor)**

$$(1) \hat{\sigma}^2 = MS_E = 16.2$$

$$(2) \hat{\sigma}_\tau^2 = \frac{MS_{\text{Treatments}} - MS_E}{n} = \frac{265.1 - 16.2}{4} = 62.2$$

$$(3) \hat{V}(Y_{ij}) = \hat{\sigma}_\tau^2 + \hat{\sigma}^2 = 62.2 + 16.2 = 78.4$$

These variance estimates indicate that about 79% ( $= 62.2/78.4$ ) of the total variability in tube conductivity is attributable to coating type.

**Exercise 13.6**
**1. (Test on the Significance of a Fixed-Effects Factor; Complete Block Design)**

The analysis of variance of the leaking current data is as follows:

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 - \frac{y_{..}^2}{ab} = 52.4 - \frac{27.7^2}{20} = 14.1$$

$$SS_{\text{Treatments}} = \frac{1}{b} \sum_{i=1}^a y_{i.}^2 - \frac{y_{..}^2}{ab} = \frac{219.4}{5} - \frac{27.7^2}{20} = 5.5$$

$$SS_{\text{Blocks}} = \frac{1}{a} \sum_{j=1}^b y_{.j}^2 - \frac{y_{..}^2}{ab} = \frac{167.8}{4} - \frac{27.7^2}{20} = 3.6$$

$$SS_E = SS_T - SS_{\text{Treatments}} - SS_{\text{Blocks}} = 14.1 - 5.5 - 3.6 = 5.0$$

**Exercise 13.6  
(cont.)**

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Channel Length      | 5.5            | 3                  | 1.8         | 4.4   |
| Channel Width       | 3.6            | 4                  | 0.9         |       |
| Error               | 5.0            | 12                 | 0.4         |       |
| Total               | 14.1           | 19                 |             |       |

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1 \text{ to } 4$$

Step 2: Determine a **test statistic and its value**.

$$f_0 = \frac{SS_{\text{Treatments}} / (a-1)}{SS_E / (a-1)(b-1)} = \frac{MS_{\text{Treatments}}}{MS_E} = \frac{1.8}{0.4} = 4.4$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, a-1, (a-1)(b-1)} = f_{0.05, 4-1, (4-1)(5-1)} = f_{0.05, 3, 12} = 3.49$$

Step 4: Make a **conclusion**.

Since  $f_0 = 4.4 > f_{\alpha, a-1, (a-1)(b-1)} = 3.49$ , reject  $H_0$  at  $\alpha = 0.05$ .

## 2. (Least Significant Difference Method)

Step 1: Determine the **LSD** for  $\alpha$ .

$$LSD = t_{\alpha/2, (a-1)(b-1)} \sqrt{\frac{2MS_E}{b}} = t_{0.05/2, 12} \sqrt{\frac{2 \times 0.4}{5}} = 2.179 \times 0.400 = 0.87$$

Step 2: Arrange the means of  $a$  treatments in **descending order**.

$$\bar{y}_3 = 1.9, \bar{y}_4 = 1.9, \bar{y}_2 = 0.9, \text{ and } \bar{y}_1 = 0.8$$

Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.

$$3, 4 \text{ vs. } 1 = 1.9 - 0.8 = 1.1 > 0.87$$

$$3, 4 \text{ vs. } 2 = 1.9 - 0.9 = 1.0 > 0.87$$

Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.

$$2 \text{ vs. } 1 = 0.9 - 0.8 = 0.1 < 0.87$$

Step 5: Summarize the pairwise comparison results by arranging the  $a$  treatments in order of mean and then **underlining** treatments whose means are **not significantly different**.

$$\underline{\underline{3}} \quad \underline{4} \quad \underline{2} \quad 1$$

## 3. (Calculation of Residual)

$$e_{21} = y_{21} - \hat{y}_{21} = y_{21} - (\bar{y}_{2.} + \bar{y}_{.1} - \bar{y}_{..}) = 0.8 - (0.9 + 0.9 - 1.4) = 0.4$$

# 14

## Design of Experiment with Several Factors

### OUTLINE

- 
- |   |  |
|---|--|
| 14-1 Introduction                           | 14-8 Blocking and Confounding in the $2^k$ Design            |
| 14-3 Factorial Experiments                  | 14-9 Fractional Replication of the $2^k$ Design              |
| 14-4 Two-Factor Factorial Experiments       | 14-9.1 One-Half Fraction of the $2^k$ Design                 |
| 14-5 General Factorial Experiments          | 14-9.2 Smaller Fractions: The $2^{k-p}$ Fractional Factorial |
| 14-7 $2^k$ Factorial Designs                | MINITAB Applications   |
| 14-7.1 $2^2$ Design                         | Answers to Exercises   |
| 14-7.2 $2^k$ Design for $k \geq 3$ Factors  |  |
| 14-7.3 Single Replicate of the $2^k$ Design |  |
- 

### 14-1 Introduction

This chapter presents statistical concepts and methods to design an experiment with multiple factors ( $\geq 2$ ) and analyze the data obtained from the experiment. Most of the techniques introduced in Chapter 13 for a single-factor experiment are extended to this multiple-factor experiment.

### 14-3 Factorial Design

#### Learning Goals

- Explain the term *factorial design*.
- Distinguish between main and interaction effects.
- Explain why information of interactions between factors is more meaningful than that of the main effects when the interactions are significant.
- Explain the potential pitfall of a one-factor-at-a-time design when interactions exist.

**Factorial Design**

A factorial design is an experimental design where all combinations of factor levels under consideration are tested at each replicate. For example, if factors *A* and *B* have two and three levels, respectively, a factorial design of *A* and *B* runs six ( $= 2 \times 3$ ) combinations of the levels at each replicate.

**Main vs. Interaction Effects**

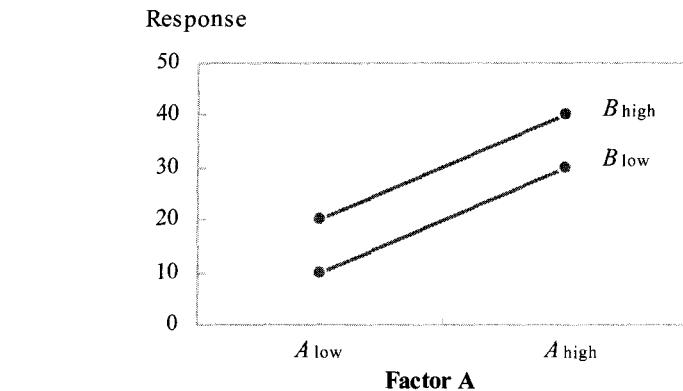
The effect of a factor indicates the change in response by a change in the level of the factor. Two types of factor effects are defined:

1. Main effect: The effect of a factor alone.
2. Interaction effect: The effect of an interaction between factors. An interaction exists between factors if the effect of one factor depends on the condition of the other factor(s).

Figure 14-1 shows that the main effect of *A* is independent of the level of *B* and vice versa, indicating the absence of an interaction between *A* and *B*. In other words, the main effects of *A* at the low and high levels of *B* are the same as 20 (i.e.,  $30 - 10 = 20$  at the low level of *B* and  $40 - 20 = 20$  at the high level of *B*). Similarly, the main effects of *B* at the low and high levels of *A* are the same as 10. This insignificant *AB* interaction can be identified by calculating the difference of the diagonal averages:

$$AB = \frac{A_{\text{high}}B_{\text{high}} + A_{\text{low}}B_{\text{low}}}{2} - \frac{A_{\text{low}}B_{\text{high}} + A_{\text{high}}B_{\text{low}}}{2} = \frac{40+10}{2} - \frac{20+30}{2} = 0$$

Notice that the  $B_{\text{high}}$  and  $B_{\text{low}}$  lines in the figure are parallel to each other when the interaction of *A* and *B* is absent.

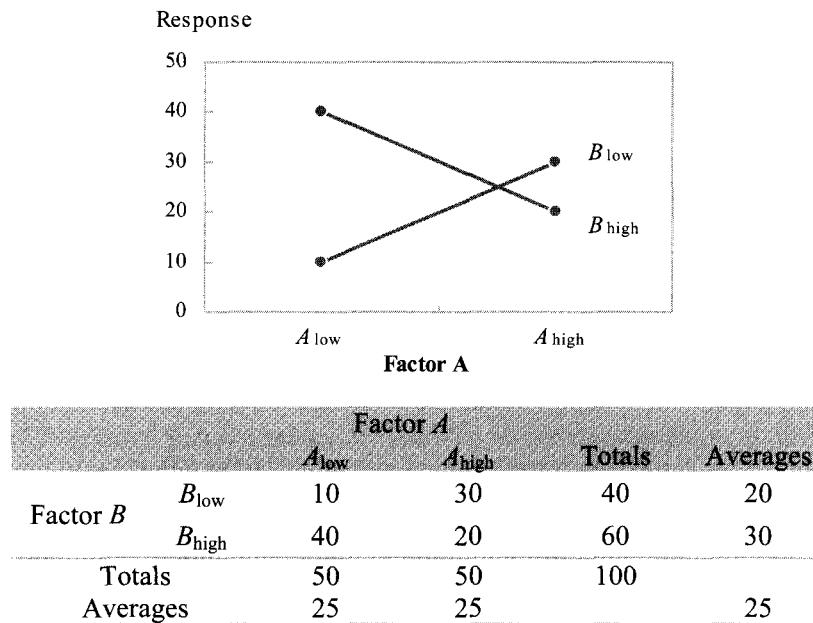


|          |                          | Factor A                |                          | Totals | Averages |
|----------|--------------------------|-------------------------|--------------------------|--------|----------|
|          |                          | <i>A</i> <sub>low</sub> | <i>A</i> <sub>high</sub> |        |          |
| Factor B | <i>B</i> <sub>low</sub>  | 10                      | 30                       | 40     | 20       |
|          | <i>B</i> <sub>high</sub> | 20                      | 40                       | 60     | 30       |
| Totals   |                          | 30                      | 70                       | 100    |          |
| Averages |                          | 15                      | 35                       |        | 25       |

Figure 14-1 Two-factor factorial experiment: no interaction.

On the other hand, Figure 14-2 illustrates that the main effect of *A* (or *B*) varies depending on the level of the other factor, indicating the presence of an interaction between *A* and *B*. The main effects of *A* at the low and high levels of *B* are 20 ( $= 30 - 10$ ) and -20 ( $= 20 - 40$ ) each, resulting in an average of zero as

**Main  
vs.  
Interaction  
Effects  
(cont.)**



**Figure 14-2** Two-factor factorial experiment: presence of an interaction.

the main effect of  $A$ . Similarly, the main effects of  $B$  at the low and high levels of  $A$  are 30 ( $= 40 - 10$ ) and -10 ( $= 20 - 30$ ) each, resulting in an average of 10 as the main effect of  $B$ . This significant  $AB$  interaction can be identified by a nonzero value of the diagonal average difference:

$$AB = \frac{A_{\text{high}}B_{\text{high}} + A_{\text{low}}B_{\text{low}}}{2} - \frac{A_{\text{low}}B_{\text{high}} + A_{\text{high}}B_{\text{low}}}{2} = \frac{20+10}{2} - \frac{40+30}{2} = -20$$

Notice that the  $B_{\text{high}}$  and  $B_{\text{low}}$  lines in the figure are not in parallel in the presence of an interaction between  $A$  and  $B$ .

As illustrated in Figure 14-2, a significant interaction can mask the significance of main effects. Accordingly, when interaction is present, information of the main effects is not meaningful any longer because the main effect of a factor depends on the condition of the other factor(s).

**Necessity of  
Factorial  
Design**

A factorial design is the only experimental design to check interactions between factors. When a significant interaction exists between factors, experimenting one factor at a time can produce inappropriate results. For example, in Figure 14-2, the maximum response is obtained at  $A = A_{\text{low}}$  and  $B = B_{\text{high}}$  by experimenting all the treatment combinations of  $A$  and  $B$ . But if the experiment had been designed first for  $A$  at  $B = B_{\text{low}}$  and then for  $B$  at a time, the maximum response would have been concluded at  $A = A_{\text{high}}$  and  $B = B_{\text{low}}$  as follows:

- (1) First the maximum response at  $B = B_{\text{low}}$  would be found at  $A = A_{\text{high}}$ .
- (2) Then by experimenting  $B$  at  $A = A_{\text{high}}$ , the maximum response would be achieved at  $B = B_{\text{low}}$ .

To avoid this kind of incorrect conclusion in the one-factor-at-a-time design, the factorial design should be used unless the absence of interactions is certain.

## 14-4 Two-Factor Factorial Experiments

### Learning Goals

- Explain the model of a factorial design with two fixed-effects factors.
- Test the significance of the main and interaction effects in a two-fixed factor factorial design.
- Compare individual treatment means with each other by Fisher's LSD method.
- Calculate residuals in a two-factor factorial design.
- Explain a method to analyze a two-factor factorial design with a single replicate.

- Context**
1. **Factor:** Two fixed-effects factors ( $A$  with  $a$  treatments and  $B$  with  $b$  treatments)
  2. **Repetition:**  $n$  replicates for each of  $ab$  treatment combinations;  
 $N$  (total number of observations) =  $nab$  (balanced design; see Table 14-1)
  3. **Randomization:** Complete randomization

**Table 14-1** Data Structure of a Two-Factor Factorial Design

|          |   | Factor A        |                 |     |                 | Totals    | Means           |
|----------|---|-----------------|-----------------|-----|-----------------|-----------|-----------------|
|          |   | 1               | 2               | ... | $a$             |           |                 |
|          |   | $y_{111}$       | $y_{211}$       |     | $y_{a11}$       |           |                 |
| Factor B | 1 | $y_{112}$       | $y_{212}$       | ... | $y_{a12}$       | $y_{1..}$ | $\bar{y}_{1..}$ |
|          | : | :               | :               | ... | :               |           |                 |
|          |   | $y_{11n}$       | $y_{21n}$       |     | $y_{a1n}$       |           |                 |
|          |   | $y_{121}$       | $y_{221}$       |     | $y_{a21}$       |           |                 |
|          | 2 | $y_{122}$       | $y_{222}$       | ... | $y_{a22}$       | $y_{2..}$ | $\bar{y}_{2..}$ |
|          |   | :               | :               | ... | :               |           |                 |
|          |   | $y_{12n}$       | $y_{22n}$       |     | $y_{a2n}$       |           |                 |
|          |   | :               | :               | ... | :               | :         | :               |
| $b$      |   | $y_{1b1}$       | $y_{2b1}$       |     | $y_{ab1}$       |           |                 |
|          |   | $y_{1b2}$       | $y_{2b2}$       | ... | $y_{ab2}$       | $y_{b..}$ | $\bar{y}_{b..}$ |
|          |   | :               | :               | ... | :               |           |                 |
|          |   | $y_{1bn}$       | $y_{2bn}$       |     | $y_{abn}$       |           |                 |
| Totals   |   | $y_{1..}$       | $y_{2..}$       | ... | $y_{a..}$       | $y_{...}$ |                 |
| Means    |   | $\bar{y}_{1..}$ | $\bar{y}_{2..}$ | ... | $\bar{y}_{a..}$ |           | $\bar{y}_{...}$ |

### Model

$$Y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \varepsilon_{ijk} \quad \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \\ k = 1, 2, \dots, n \end{cases}$$

where:  $\mu$  = overall mean

$\tau_i$  = effect of the  $i^{\text{th}}$  level of factor  $A$ ,  $\sum_{i=1}^a \tau_i = 0$

**Model  
(cont.)**

$\beta_j$  = effect of the  $j^{\text{th}}$  level of factor  $B$ ,  $\sum_{j=1}^b \beta_j = 0$

$(\tau\beta)_{ij}$  = effect of interaction between  $A$  and  $B$ ,

$$\sum_{i=1}^a (\tau\beta)_{ij} = 0 \text{ for } j = 1, 2, \dots, b, \quad \sum_{j=1}^b (\tau\beta)_{ij} = 0, \text{ for } i = 1, 2, \dots, a$$

$\varepsilon_{ijk}$  = random error  $\sim i.i.d. N(0, \sigma^2)$

(Notes) 1.  $Y_{ijk} \sim N(\mu_{ij}, \sigma^2)$

2. In the fixed-effects model, the treatment effects  $\tau_i$ 's,  $\beta_j$ 's, and  $(\tau\beta)_{ij}$ 's are defined as deviations from the overall mean; thus, each sum of  $\tau_i$ 's,  $\beta_j$ 's, and  $(\tau\beta)_{ij}$ 's is zero.

## ANOVA

In the two-factor factorial design, the analysis of variance decomposes the total variability in  $Y$  (**SS<sub>T</sub>, total sum of squares**; degrees of freedom =  $N - 1$ ) into four components:

- (1) Variability due to factor  $A$  ( $SS_A$ ; degrees of freedom =  $a - 1$ )
- (2) Variability due to factor  $B$  ( $SS_B$ ; degrees of freedom =  $b - 1$ )
- (3) Variability due to interaction  $AB$  ( $SS_{AB}$ ; degrees of freedom  
=  $(a - 1)(b - 1)$ )
- (4) Variability due to random error ( $SS_E$ ; degrees of freedom  
=  $ab(n - 1) = N - ab$ )

In other words,

$$SS_T = SS_A + SS_B + SS_{AB} + SS_E$$

$$\text{where: } SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (y_{ijk} - \bar{y}_{...})^2 = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{\bar{y}_{...}^2}{N}$$

$$SS_A = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (\bar{y}_{i..} - \bar{y}_{...})^2 = \sum_{i=1}^a \frac{\bar{y}_{i..}^2}{bn} - \frac{\bar{y}_{...}^2}{N}$$

$$SS_B = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (\bar{y}_{.j.} - \bar{y}_{...})^2 = \sum_{j=1}^b \frac{\bar{y}_{.j.}^2}{an} - \frac{\bar{y}_{...}^2}{N}$$

$$SS_{AB} = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (\bar{y}_{ij.} - \bar{y}_{...})^2 = \sum_{i=1}^a \sum_{j=1}^b \frac{\bar{y}_{ij.}^2}{n} - \frac{\bar{y}_{...}^2}{N} - SS_A - SS_B$$

$$SS_E = SS_T - (SS_A + SS_B + SS_{AB})$$

By dividing each sum of squares by the corresponding degrees of freedom, the mean squares of  $A$ ,  $B$ ,  $AB$ , and error are determined as follows:

$$MS_A = \frac{SS_A}{a-1}$$

$$MS_B = \frac{SS_B}{b-1}$$

$$MS_{AB} = \frac{SS_{AB}}{(a-1)(b-1)}$$

**ANOVA** The expected values of these mean squares are  
 (cont.)

$$E(MS_A) = E\left(\frac{SS_A}{a-1}\right) = \sigma^2 + \frac{bn \sum_{i=1}^a \tau_i^2}{a-1}$$

$$E(MS_B) = E\left(\frac{SS_B}{b-1}\right) = \sigma^2 + \frac{an \sum_{j=1}^b \beta_j^2}{b-1}$$

$$E(MS_{AB}) = E\left(\frac{SS_{AB}}{(a-1)(b-1)}\right) = \sigma^2 + \frac{n \sum_{j=1}^b \sum_{i=1}^a (\tau_i \beta_j)^2}{(a-1)(b-1)}$$

$$E(MS_E) = E\left(\frac{SS_E}{N-ab}\right) = \sigma^2 \quad (\text{Note}) \quad MS_E \text{ is an unbiased estimator of } \sigma^2.$$

The ratios  $MS_A/MS_E$ ,  $MS_B/MS_E$ , and  $MS_{AB}/MS_E$  have  $F$  distributions:

$$F = \frac{MS_A}{MS_E} \sim F(a-1, N-ab)$$

$$F = \frac{MS_B}{MS_E} \sim F(b-1, N-ab)$$

$$F = \frac{MS_{AB}}{MS_E} \sim F((a-1)(b-1), N-ab)$$

These  $F$  values become small as the effects of  $A$ ,  $B$ , and  $AB$  are insignificant (i.e., the null hypotheses  $H_0: \tau_i = 0$ ,  $i = 1$  to  $a$ ,  $H_0: \beta_j = 0$ ,  $j = 1$  to  $b$ , and  $H_0: (\tau\beta)_{ij} = 0$  are true). The ANOVA results of the fixed factorial design are summarized in Table 14-2 to test the significance of the effects.

**Table 14-2** ANOVA Table for a Two-Factor Factorial Design: Fixed-Effects Model

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$            |
|---------------------|----------------|--------------------|-------------|------------------|
| $A$                 | $SS_A$         | $a-1$              | $MS_A$      | $MS_A / MS_E$    |
| $B$                 | $SS_B$         | $b-1$              | $MS_B$      | $MS_B / MS_E$    |
| $AB$                | $SS_{AB}$      | $(a-1)(b-1)$       | $MS_{AB}$   | $MS_{AB} / MS_E$ |
| Error               | $SS_E$         | $N-ab$             | $MS_E$      |                  |
| Total               | $SS_T$         | $N-1$              |             |                  |

**Hypothesis Test (F-test)**

Step 1: State  $H_0$  and  $H_1$ .

$$\begin{aligned} H_0: \tau_i &= 0 \quad \text{for all } i's, i = 1, 2, \dots, a \\ H_1: \tau_i &\neq 0 \quad \text{for at least one } i \end{aligned} \quad \} \text{ for } A$$

$$\begin{aligned} H_0: \beta_j &= 0 \quad \text{for all } j's, j = 1, 2, \dots, b \\ H_1: \beta_j &\neq 0 \quad \text{for at least one } j \end{aligned} \quad \} \text{ for } B$$

$$\begin{aligned} H_0: (\tau\beta)_{ij} &= 0 \quad \text{for all combinations of } i's \text{ and } j's \\ H_1: (\tau\beta)_{ij} &\neq 0 \quad \text{for at least one combination of } i \text{ and } j \end{aligned} \quad \} \text{ for } AB$$

|                                |  |
|--------------------------------|--|
| <b>Hypothesis Test (cont.)</b> | Step 2: Determine a <b>test statistic and its value.</b>   |
|                                | $F_0 = \frac{SS_A / (a-1)}{SS_E / (N-ab)} = \frac{MS_A}{MS_E} \sim F(a-1, N-ab) \text{ for } A$                    |
|                                | $F_0 = \frac{SS_B / (b-1)}{SS_E / (N-ab)} = \frac{MS_B}{MS_E} \sim F(b-1, N-ab) \text{ for } B$                    |
|                                | $F_0 = \frac{SS_{AB} / (a-1)(b-1)}{SS_E / (N-ab)} = \frac{MS_{AB}}{MS_E} \sim F((a-1)(b-1), N-ab) \text{ for } AB$ |

Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$f_{\alpha, a-1, N-ab} \text{ for } A$$

$$f_{\alpha, b-1, N-ab} \text{ for } B$$

$$f_{\alpha, (a-1)(b-1), N-ab} \text{ for } AB$$

Step 4: Make a **conclusion.** Reject  $H_0$  if

$$f_0 > f_{\alpha, a-1, N-ab} \text{ for } A$$

$$f_0 > f_{\alpha, b-1, N-ab} \text{ for } B$$

$$f_0 > f_{\alpha, (a-1)(b-1), N-ab} \text{ for } AB$$

It is recommended that the test for interaction be conducted first followed by the tests for main effects. If interaction is insignificant, the tests for main effects are meaningful; otherwise, the tests for main effects are meaningless because the effect of a factor is subject to the condition of the other factor(s).

|                            |  |
|----------------------------|--|
| <b>Multiple Comparison</b> | For significant fixed factors, the means of their individual treatments are compared by a multiple comparison method such as Fisher's least significant difference (LSD) method (see Section 13-2.3). When interaction $AB$ is insignificant, the treatment means of each significant main effect are compared. When $AB$ is significant, the treatment means of one factor (say $A$ ) at a particular level of the other factor (say $B$ ) are compared. For a fixed two-factor factorial design, the LSDs are determined as follows: |
|----------------------------|--|

$$\begin{aligned} LSD &= t_{\alpha/2, N-ab} \sqrt{\frac{2MS_E}{bn}} \quad \text{for } A \\ &= t_{\alpha/2, N-ab} \sqrt{\frac{2MS_E}{an}} \quad \text{for } B \\ &= t_{\alpha/2, N-ab} \sqrt{\frac{2MS_E}{n}} \quad \text{for } AB \end{aligned}$$

|                          |   |
|--------------------------|---|
| <b>Residual Analysis</b> | Like the single-factor model (shown in Section 13-2.2), the two-factor factorial model has three assumptions on the error term: (1) normality, (2) constant variance, and (3) randomness. These assumptions can be checked by analyzing residuals ( $e_{ijk} = y_{ijk} - \hat{y}_{ijk} = y_{ijk} - \bar{y}_{ij.}$ ) as explained in Section 13-2.5. |
|--------------------------|---|

### Factorial Design with a Single Replicate

Sometimes a two-factor factorial experiment has only one observation ( $n = 1$ ) for each combination of the treatments. In this case, the error degrees of freedom become zero ( $= N - ab = nab - ab$  for  $n = 1$ ) and thus the error mean square is unavailable.

In this unreplicated design, the interaction mean square can be used as the error mean square, assuming the interaction effect is negligible. However, this no-interaction assumption can yield an improper conclusion if the interaction is significant; thus, data and residuals should be carefully examined to check the significance of the interaction.



#### Example 14.1 (MR 14-2)



An engineer suspects that the surface finish ( $Y$ ) of metal parts is influenced by drying time ( $A$ ) and type of paint ( $B$ ). Three drying times ( $a = 3$ ; 20, 25, and 30 min.) and two types of paint ( $b = 2$ ) are specifically selected by the engineer and three parts ( $n = 3$ ) are tested for each combination of the drying times and paint types, yielding the following:

|                    |   | Drying Time ( $A$ ; unit: min.) |        |        | Totals | Means |
|--------------------|---|---------------------------------|--------|--------|--------|-------|
|                    |   | 20 (1)                          | 25 (2) | 30 (3) |        |       |
| Paint Type ( $B$ ) | 1 | 74                              | 73     | 78     |        |       |
|                    | 1 | 64                              | 61     | 85     | 621    | 69.0  |
|                    |   | 50                              | 44     | 92     |        |       |
|                    |   | 92                              | 98     | 66     |        |       |
|                    | 2 | 86                              | 73     | 45     | 701    | 77.9  |
|                    |   | 68                              | 88     | 85     |        |       |
| Totals             |   | 434                             | 437    | 451    | 1,322  |       |
| Means              |   | 72.3                            | 72.8   | 75.2   |        | 73.4  |

The following summary quantities are also provided for the surface finish data:

$$N = 18, \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 = 101,598, \sum_{i=1}^a y_{i..}^2 = 582,726, \sum_{j=1}^b y_{.j.}^2 = 877,042,$$

$$\text{and } \sum_{i=1}^a \sum_{j=1}^b y_{ij.}^2 = 298,066$$

1. **(Test on the Significance of Main and Interaction Effects; Two-Factor Factorial Design)** Test if the effects of  $A$ ,  $B$ , and  $AB$  are significant each at  $\alpha = 0.05$  by the analysis of variance.

☞ The analysis of variance of the surface finish data is as follows:

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{N} = 101,598 - \frac{1,322^2}{18} = 4,504.4$$

$$SS_A = \sum_{i=1}^a \frac{y_{i..}^2}{bn} - \frac{y_{...}^2}{N} = \frac{582,726}{6} - \frac{1,322^2}{18} = 27.4$$

$$SS_B = \sum_{j=1}^b \frac{y_{.j.}^2}{an} - \frac{y_{...}^2}{N} = \frac{877,042}{9} - \frac{1,322^2}{18} = 355.6$$

**Example 14.1  
(cont.)**

$$\begin{aligned} SS_{AB} &= \sum_{i=1}^a \sum_{j=1}^b \frac{y_{ij.}^2}{n} - \frac{\bar{y}_{...}^2}{N} - SS_A - SS_B \\ &= \frac{298,066}{3} - \frac{1,322^2}{18} - 27.4 - 355.6 = 1,878.8 \\ SS_E &= SS_T - (SS_A + SS_B + SS_{AB}) = 4,504.4 - (27.4 + 355.6 + 1,878.8) \\ &= 4,504.4 - (27.4 + 355.6 + 1,878.8) = 2,242.7 \end{aligned}$$

The ANOVA results are summarized in the following table:

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$ |
|---------------------|----------------|--------------------|-------------|-------|
| Drying Time ( $A$ ) | 27.4           | 2                  | 13.7        | 0.07  |
| Paint Type ( $B$ )  | 355.6          | 1                  | 355.6       | 1.90  |
| $AB$                | 1,878.8        | 2                  | 939.4       | 5.03  |
| Error               | 2,242.7        | 12                 | 186.9       |       |
| Total               | 4,504.4        | 17                 |             |       |

Step 1: State  $H_0$  and  $H_1$ .

$$\begin{array}{ll} H_0: \tau_i = 0 \text{ for } i = 1 \text{ to } 3 \\ H_1: \tau_i \neq 0 \text{ for at least one } i \end{array} \quad \left. \right\} \text{ for } A$$

$$\begin{array}{ll} H_0: \beta_j = 0 \text{ for } j = 1 \text{ and } 2 \\ H_1: \beta_j \neq 0 \text{ for at least one } j \end{array} \quad \left. \right\} \text{ for } B$$

$$\begin{array}{ll} H_0: (\tau\beta)_{ij} = 0 \text{ for all combinations of } i \text{'s and } j \text{'s} \\ H_1: (\tau\beta)_{ij} \neq 0 \text{ for at least one combination of } i \text{ and } j \end{array} \quad \left. \right\} \text{ for } AB$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{MS_A}{MS_E} = \frac{13.7}{186.9} = 0.07 \text{ for } A$$

$$f_0 = \frac{MS_B}{MS_E} = \frac{355.6}{186.9} = 1.90 \text{ for } B$$

$$f_0 = \frac{MS_{AB}}{MS_E} = \frac{939.4}{186.9} = 5.03 \text{ for } AB$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$f_{\alpha, a-1, N-ab} = f_{0.05, 3-1, 18-6} = f_{0.05, 2, 12} = 3.89 \text{ for } A$$

$$f_{\alpha, b-1, N-ab} = f_{0.05, 2-1, 18-6} = f_{0.05, 1, 12} = 4.75 \text{ for } B$$

$$f_{\alpha, (a-1)(b-1), N-ab} = f_{0.05, (3-1)(2-1), 18-6} = f_{0.05, 2, 12} = 3.89 \text{ for } AB$$

Step 4: Make a conclusion.

Since  $f_0 = 5.03 > f_{\alpha, (a-1)(b-1), N-ab} = 3.89$ , reject  $H_0$  at  $\alpha = 0.05$  for  $AB$ . Due to the significant interaction, tests on the main effects of  $A$  and  $B$  are meaningless.

**Example 14.1**  
(cont.)

2. (**Multiple Comparison**) Compare the surface finish means of the three drying times for paint type 1. The corresponding surface means are

$$\bar{y}_{11..} = 62.7, \bar{y}_{21..} = 59.3, \text{ and } \bar{y}_{31..} = 85.0$$

► Step 1: Determine the **LSD** for  $\alpha$ .

$$LSD = t_{\alpha/2, N-ab} \sqrt{\frac{2MS_E}{n}} = t_{0.05/2, 18-3\times 2} \sqrt{\frac{2 \times 186.9}{3}} = 2.179 \times 11.16 = 24.32$$

Step 2: Arrange the means of  $a$  treatments in **descending** order.

$$\bar{y}_{31..} = 85.0, \bar{y}_{11..} = 62.7, \text{ and } \bar{y}_{21..} = 59.3$$

Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.

$$3 \text{ vs. } 2 = 85.0 - 59.3 = 25.7 > 24.32$$

$$3 \text{ vs. } 1 = 85.0 - 62.7 = 22.3 < 24.32$$

Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.

$$1 \text{ vs. } 2 = 62.7 - 59.3 = 3.40 < 24.32$$

Step 5: Summarize the pairwise comparison results by arranging the  $a$  treatments in order of mean and then **underlining** treatments whose means are **not significantly different**.

$$3 \quad \underline{1} \quad 2$$

3. (**Calculation of Residual**) Calculate the residual of  $y_{313} = 92$ .

►  $e_{313} = y_{313} - \hat{y}_{313} = y_{313} - \bar{y}_{31..} = 92 - 85 = 7$  (underestimate)

**Exercise 14.1**  
(MR 14-4)

An experiment is conducted to determine whether either firing temperature ( $A$ ) or furnace position ( $B$ ) affects the baked density ( $Y$ ) of a carbon anode. Three firing temperatures ( $a = 3$ ) and two furnace positions ( $b = 2$ ) are specifically selected by the experimenter and three measurements ( $n = 3$ ) are collected for each combination of the treatments. The measurements are as follows:

|                     |   | Temperature ( $A$ , unit: °C) |         |         | Totals | Means |
|---------------------|---|-------------------------------|---------|---------|--------|-------|
|                     |   | 800 (1)                       | 825 (2) | 850 (3) |        |       |
| Position<br>( $B$ ) | 1 | 5.70                          | 10.63   | 5.65    | 65.69  | 7.30  |
|                     | 2 | 5.65                          | 10.80   | 5.10    |        |       |
|                     | 3 | 5.83                          | 10.43   | 5.90    | 62.10  | 6.90  |
|                     | 1 | 5.28                          | 9.88    | 5.26    |        |       |
|                     | 2 | 5.47                          | 10.26   | 5.38    | 127.79 | 7.10  |
| Totals              |   | 33.14                         | 62.04   | 32.61   |        |       |
| Means               |   | 5.52                          | 10.34   | 5.44    |        |       |

The following summary quantities are also provided for the baked density data:

$$N = 18, \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 = 1,003.1, \sum_{i=1}^a y_{i..}^2 = 6,010.6, \sum_{j=1}^b y_{.j}^2 = 8,171.6,$$

**Exercise 14.1  
(cont.)**

$$\text{and } \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 = 3,007.7$$

1. Test if the effects of  $A$ ,  $B$ , and  $AB$  are significant each at  $\alpha = 0.05$  by the analysis of variance.
2. Test the differences between the baked density means of the three firing temperatures ( $A$ ):  $\bar{y}_{1..} = 5.52$ ,  $\bar{y}_{2..} = 10.34$ , and  $\bar{y}_{3..} = 5.44$
3. Calculate the residual of  $y_{213} = 10.43$ .

## 14-5 General Factorial Experiments

**Factorial Design with More Than Two Factors** An experiment can include more than two factors. The analysis of variance procedure for this general factorial experiment is just an extension of that of a two-factor factorial design but requires tedious computation; thus, a computer software program is mostly used for the analysis.

## 14-7 $2^k$ Factorial Designs

### 14-7.1 $2^2$ Design

#### Learning Goals

- Identify the orthogonal contrasts of a  $2^2$  design.
- Estimate the main and interaction effects of a  $2^2$  factorial design.
- Test the significance of the main and interaction effects of a  $2^2$  factorial design.

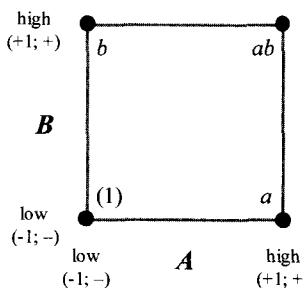
#### $2^k$ Design

A  $2^k$  factorial design is a factorial design with  $k$  factors, each having two levels. The low and high levels of each factor are denoted by – (or ‘-1’) and + (or ‘1’), respectively. A complete replicate of this design requires  $2^k$  observations, which is the smallest number of observations for a complete factorial design with  $k$  factors.

Due to the minimum number of runs, the  $2^k$  design is particularly useful for an experiment with many factors for screening purposes. Two treatments are chosen for each factor by assuming a linearity of the response over the range of the factor levels.

#### ANOVA for $2^2$ Design

The totals of the treatment combinations in a  $2^2$  design ( $2^k$  design where  $k = 2$  factors) are denoted by a series of lowercase letters: (1),  $a$ ,  $b$ , and  $ab$  (see Figure 14-3). The presence (absence) of a letter indicates that the corresponding factor is at the high (low) level in the treatment combination. For example, the letter  $a$  indicates that factor  $A$  is at the high level and factor  $B$  is at the low level.

**ANOVA for  
2<sup>2</sup> Design  
(cont.)**
**Figure 14-3** The 2<sup>2</sup> factorial design.

The main effects  $A$  and  $B$  and interaction  $AB$  with  $n$  replicates are estimated as follows:

$$A = \bar{y}_{A+} - \bar{y}_{A-} = \frac{a + ab}{2n} - \frac{b + (1)}{2n} = \frac{a + ab - b - (1)}{2n}$$

$$B = \bar{y}_{B+} - \bar{y}_{B-} = \frac{b + ab}{2n} - \frac{a + (1)}{2n} = \frac{b + ab - a - (1)}{2n}$$

$$AB = \frac{\bar{y}_{A+B+} + \bar{y}_{A-B-}}{2} - \frac{\bar{y}_{A+B-} + \bar{y}_{A-B+}}{2} = \frac{ab + (1)}{2n} - \frac{a + b}{2n} = \frac{ab + (1) - a - b}{2n}$$

The linear combinations in the numerators of the main and interaction equations are called **orthogonal contrasts** (denoted as  $C$ ) as they have the following two properties:

- (1) Each linear combination has coefficients  $\{c_i\}$  whose sum is zero ( $\sum_i c_i = 0$ ), and
- (2) Any two contrasts have coefficients  $\{c_i\}$  and  $\{d_i\}$  whose sum of the products of the coefficients is zero ( $\sum_i c_i d_i = 0$ ).

By using the orthogonal contrasts, the sums of squares for  $A$ ,  $B$ , and  $AB$  are calculated:

$$SS_A = \frac{C_A^2}{4} = \frac{[a + ab - b - (1)]^2}{4n}$$

$$= \frac{n \sum_{i=1}^4 c_i}{4}$$

$$SS_B = \frac{C_B^2}{4} = \frac{[b + ab - a - (1)]^2}{4n}$$

$$= \frac{n \sum_{i=1}^4 c_i}{4}$$

$$SS_{AB} = \frac{C_{AB}^2}{4} = \frac{[ab + (1) - a - b]^2}{4n}$$

$$= \frac{n \sum_{i=1}^4 c_i}{4}$$

Note that the total and error sums of squares are calculated by

$$SS_T = \sum_{i=1}^2 \sum_{j=1}^2 \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{N}$$

$$SS_E = SS_T - (SS_A + SS_B + SS_{AB})$$

**ANOVA for  
 $2^2$  Design  
(cont.)**

Since each contrast sum of squares has a single degree of freedom, the mean squares of  $A$ ,  $B$ , and  $AB$  are equal to the corresponding sums of squares each. The mean squares of error is

$$MS_E = \frac{SS_E}{4(n-1)} = \frac{SS_E}{N-4}$$

The ratios  $MS_A/MS_E$ ,  $MS_B/MS_E$ , and  $MS_{AB}/MS_E$  have  $F$  distributions:

$$F = \frac{MS_A}{MS_E} \sim F(1, 4(n-1))$$

$$F = \frac{MS_B}{MS_E} \sim F(1, 4(n-1))$$

$$F = \frac{MS_{AB}}{MS_E} \sim F(1, 4(n-1))$$

These  $F$  values become small as the effects of  $A$ ,  $B$ , and  $AB$  are insignificant (i.e.,  $H_0: \tau_i = 0$ ,  $H_0: \beta_j = 0$ , and  $H_0: (\tau\beta)_{ij} = 0$  are true). The variation quantities from ANOVA are summarized in Table 14-3.

**Table 14-3** ANOVA Table for a  $2^2$  Factorial Design

| Source of Variation | Sum of Squares | Degrees of Freedom | Mean Square | $F_0$            |
|---------------------|----------------|--------------------|-------------|------------------|
| $A$                 | $SS_A$         | 1                  | $MS_A$      | $MS_A / MS_E$    |
| $B$                 | $SS_B$         | 1                  | $MS_B$      | $MS_B / MS_E$    |
| $AB$                | $SS_{AB}$      | 1                  | $MS_{AB}$   | $MS_{AB} / MS_E$ |
| Error               | $SS_E$         | $N - 4$            | $MS_E$      |                  |
| Total               | $SS_T$         | $N - 1$            |             |                  |

**Hypothesis Test (F-test)**

Step 1: State  $H_0$  and  $H_1$ .

$$\begin{aligned} H_0: \tau_i &= 0 \text{ for } i = 1 \text{ and } 2 \\ H_1: \tau_i &\neq 0 \text{ for at least one } i \end{aligned} \quad \left. \right\} \text{ for } A$$

$$\begin{aligned} H_0: \beta_j &= 0 \text{ for } j = 1 \text{ and } 2 \\ H_1: \beta_j &\neq 0 \text{ for at least one } j \end{aligned} \quad \left. \right\} \text{ for } B$$

$$\begin{aligned} H_0: (\tau\beta)_{ij} &= 0 \text{ for all combinations of } i \text{'s and } j \text{'s} \\ H_1: (\tau\beta)_{ij} &\neq 0 \text{ for at least one combination of } i \text{ and } j \end{aligned} \quad \left. \right\} \text{ for } AB$$

Step 2: Determine a test statistic and its value.

$$F_0 = \frac{SS_A/1}{SS_E/4(n-1)} = \frac{MS_A}{MS_E} \sim F(1, 4(n-1)) \text{ for } A$$

$$F_0 = \frac{SS_B/1}{SS_E/4(n-1)} = \frac{MS_B}{MS_E} \sim F(1, 4(n-1)) \text{ for } B$$

$$F_0 = \frac{SS_{AB}/1}{SS_E/4(n-1)} = \frac{MS_{AB}}{MS_E} \sim F(1, 4(n-1)) \text{ for } AB$$

**Hypothesis Test (cont.)** Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha,1,4(n-1)} \text{ for } A, B, \text{ and } AB$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$f_0 > f_{\alpha,1,4(n-1)} \text{ for } A, B, \text{ and } AB$$



### Example 14.2

**(Calculation of Effects and Sums of Squares;  $2^2$  Design)** Consider the surface finish data in Example 14-1. Assume that only two drying times (20 and 30 min.;  $a = 2$ ) and two types of paint ( $b = 2$ ) were tested. The following summary quantities are provided for the surface finish data:

$$n = 3, (l) = 188, a = 255, b = 246, \text{ and } ab = 196$$

Estimate the effects  $A$ ,  $B$ , and  $AB$  and calculate the corresponding sums of squares.

► The orthogonal contrasts of the  $2^2$  design for the surface finish data are

$$C_A = a + ab - b - (l) = 255 + 196 - 246 - 188 = 17$$

$$C_B = b + ab - a - (l) = 246 + 196 - 255 - 188 = -1$$

$$C_{AB} = ab + (l) - a - b = 196 + 188 - 255 - 246 = -117$$

Thus, the estimates of the main and interaction effects are

$$A = \frac{C_A}{n2^{k-1}} = \frac{17}{3 \times 2^{2-1}} = 2.8$$

$$B = \frac{C_B}{n2^{k-1}} = \frac{-1}{3 \times 2^{2-1}} = -0.2$$

$$AB = \frac{C_{AB}}{n2^{k-1}} = \frac{-117}{3 \times 2^{2-1}} = -19.5$$

Then, the corresponding sums of squares are

$$SS_A = \frac{C_A^2}{n2^k} = \frac{17^2}{3 \times 2^2} = 24.1$$

$$SS_B = \frac{C_B^2}{n2^k} = \frac{(-1)^2}{3 \times 2^2} = 0.1$$

$$SS_{AB} = \frac{C_{AB}^2}{n2^k} = \frac{(-117)^2}{3 \times 2^2} = 1,140.8$$



### Exercise 14.2

Consider the carbon anode baked density data in Exercise 14-1. Assume that only two firing temperatures (800 and 850 °C;  $a = 2$ ) and two furnace positions ( $b = 2$ ) were tested. The following summary quantities are provided:

$$n = 3, (l) = 17.18, a = 16.65, b = 15.96, \text{ and } ab = 15.96$$

Estimate the effects  $A$ ,  $B$ , and  $AB$  and calculate the corresponding sums of squares.

## 14-7.2 $2^k$ Design for $k \geq 3$ Factors

## Learning Goals

- Identify the orthogonal contrasts of a  $2^k$  design.
  - Estimate main and interaction effects in a  $2^k$  factorial design.

## Orthogonal Contrasts of $2^k$ Design

As shown in the analysis of variance for a  $2^2$  design, orthogonal contrasts are useful to analyze a  $2^k$  design. The effects of factors and their interactions and corresponding sums of squares can be calculated by using orthogonal contrasts:

$$\text{Effet} = \frac{\text{Contrast}}{n2^{k-1}}$$

$$SS = \frac{(\text{Contrast})^2}{n2^k}$$

To determine the orthogonal contrasts of a  $2^k$  design in a systematic manner, a table of plus and minus signs is used (see Table 14-4 for a  $2^3$  design). This table includes columns of treatment combinations, identity ( $I$ ), main effects, and interactions. In a main effect column, a plus (minus) sign indicates the high (low) level of the corresponding factor for the treatment condition (e.g., in the main effect column  $A$ , a plus is assigned to the treatment combination  $ac$  because the level of  $A$  is high. Once the signs of the main effects are established, the signs of each interaction column are determined by multiplying associated columns row by row (e.g.,  $AB = A \times B$ ). Except the identity column, each column includes an equal number of plus and minus signs.

By using the sign table, main and interaction effects and their sums of squares are calculated. For example, in Table 14-4, the main effect  $A$  and the corresponding sum of squares when  $n = 2$  are determined as follows:

$$A = \frac{C_A}{n2^{k-1}} = \frac{a + ab + ac + abc - (1) - b - c - bc}{2 \times 2^{3-1}}$$

$$SS_A = \frac{C_A^2}{n^{2^k}} = \frac{[a + ab + ac + abc - (1) - b - c - bc]^2}{2 \times 2^3}$$

**Table 14-4** Signs for Orthogonal Contrasts in the  $2^3$  Design

**Example 14.3**

**(Calculation of Effects and Sums of Squares;  $2^k$  Design)** Power grip strength is measured on a handle to examine the effects of three handle design factors: diameter ( $A$ ), angle ( $B$ ), and weight ( $C$ ). Two treatments are chosen for each factor and a single replicate ( $n = 1$ ) is run. The grip strength measurements (unit: kg) are as follows:

| Treatment Combinations |     |     |      |     |      |      |       |  |
|------------------------|-----|-----|------|-----|------|------|-------|--|
| (1)                    | $a$ | $b$ | $ab$ | $c$ | $ac$ | $bc$ | $abc$ |  |
| 35                     | 40  | 31  | 33   | 36  | 42   | 30   | 34    |  |

Estimate the main and interaction effects of this  $2^3$  design and calculate the corresponding sums of squares.

- From Table 14-4, the orthogonal contrasts of the  $2^3$  design for the grip strength data are

$$\begin{aligned}
 C_A &= a + ab + ac + abc - (1) - b - c - bc \\
 &= 40 + 33 + 42 + 34 - 35 - 31 - 36 - 30 = 17 \\
 C_B &= b + ab + bc + abc - (1) - a - c - ac \\
 &= 31 + 33 + 30 + 34 - 35 - 40 - 36 - 42 = -25 \\
 C_{AB} &= (1) + ab + c + abc - a - b - ac - bc \\
 &= 35 + 33 + 36 + 34 - 40 - 31 - 42 - 30 = -5 \\
 C_C &= c + ac + bc + abc - (1) - a - b - ab \\
 &= 36 + 42 + 30 + 34 - 35 - 40 - 31 - 33 = 3 \\
 C_{AC} &= (1) + b + ac + abc - a - ab - c - bc \\
 &= 35 + 31 + 42 + 34 - 40 - 33 - 36 - 30 = 3 \\
 C_{BC} &= (1) + a + bc + abc - b - ab - c - ac \\
 &= 35 + 40 + 30 + 34 - 31 - 33 - 36 - 42 = -3 \\
 C_{ABC} &= a + b + c + abc - (1) - ab - ac - bc \\
 &= 40 + 31 + 36 + 34 - 35 - 33 - 42 - 30 = 1
 \end{aligned}$$

Thus, the estimates of the main and interaction effects are

$$\begin{aligned}
 A &= \frac{C_A}{n2^{k-1}} = \frac{17}{1 \times 2^{3-1}} = 4.25 & B &= \frac{C_B}{n2^{k-1}} = \frac{-25}{1 \times 2^{3-1}} = -6.25 \\
 C &= \frac{C_C}{n2^{k-1}} = \frac{3}{1 \times 2^{3-1}} = 0.75 & AB &= \frac{C_{AB}}{n2^{k-1}} = \frac{-5}{1 \times 2^{3-1}} = -1.25 \\
 AC &= \frac{C_{AC}}{n2^{k-1}} = \frac{3}{1 \times 2^{3-1}} = 0.75 & BC &= \frac{C_{BC}}{n2^{k-1}} = \frac{-3}{1 \times 2^{3-1}} = -0.75 \\
 ABC &= \frac{C_{ABC}}{n2^{k-1}} = \frac{1}{1 \times 2^{3-1}} = 0.25
 \end{aligned}$$

The corresponding sums of squares are

$$\begin{aligned}
 SS_A &= \frac{C_A^2}{n2^k} = \frac{17^2}{1 \times 2^3} = 36.13 & SS_B &= \frac{C_B^2}{n2^k} = \frac{(-25)^2}{1 \times 2^3} = 78.13 \\
 SS_C &= \frac{C_C^2}{n2^k} = \frac{3^2}{1 \times 2^3} = 1.13 & SS_{AB} &= \frac{C_{AB}^2}{n2^k} = \frac{(-5)^2}{1 \times 2^3} = 3.13
 \end{aligned}$$

**Example 14.3**  
(cont.)

$$SS_{AC} = \frac{C_{AC}^2}{n2^k} = \frac{3^2}{1 \times 2^3} = 1.13 \quad SS_{BC} = \frac{C_{BC}^2}{n2^k} = \frac{(-3)^2}{1 \times 2^3} = 1.13$$

$$SS_{ABC} = \frac{C_{ABC}^2}{n2^k} = \frac{1^2}{1 \times 2^3} = 0.13$$

**Exercise 14.3**  
(MR 14-13)

An engineer is interested in the effects of cutting speed ( $A$ ), metal hardness ( $B$ ), and cutting angle ( $C$ ) on the life of a cutting tool. Two levels are chosen for each factor and two replicates ( $n = 2$ ) of this  $2^3$  factorial design are run. The tool life data (unit: hours) are as follows:

| Treatment Combination | Replicate |     | Total | Average |
|-----------------------|-----------|-----|-------|---------|
|                       | I         | II  |       |         |
| (1)                   | 221       | 311 | 532   | 266.0   |
| $a$                   | 325       | 435 | 760   | 380.0   |
| $b$                   | 354       | 348 | 702   | 351.0   |
| $ab$                  | 552       | 472 | 1024  | 512.0   |
| $c$                   | 440       | 453 | 893   | 446.5   |
| $ac$                  | 406       | 377 | 783   | 391.5   |
| $bc$                  | 605       | 500 | 1105  | 552.5   |
| $abc$                 | 392       | 419 | 811   | 405.5   |

Estimate the main and interaction effects of the factors and calculate the corresponding sums of squares.

### 14-7.3 Single Replicate of the $2^k$ Design

#### Learning Goals

- Explain a method to analyze a two-factor factorial design with a single replicate.
- Identify significant high-order interactions in a  $2^k$  design by a normal probability plot.

 **$2^k$  Design  
with a Single  
Replicate**

Like the factorial design with a single replicate (presented in Section 14-4), an assumption is necessary for an unreplicated  $2^k$  design to have the error mean square. Interactions higher than a second-order interaction are often assumed negligible and then used as the error mean square. Caution should be exercised to check if the interaction(s) used for the error term is significant.

Significant high-order interactions can be identified by constructing a normal probability plot of main and interaction effects. Negligible effects will be normally distributed with mean zero and variance  $\sigma^2$  and thus lie along a straight line in the normal probability plot, whereas significant effects deviate from the straight line (see Figure 14-21 of MR).

**Example 14.4**

**(Normal Probability Plot of Effects)** Consider the grip strength experiment with a single replicate in Example 14-3. The estimates of the main and interaction effects are as follows:

$$A = 4.25$$

$$AC = 0.75$$

$$B = -6.25$$

$$BC = -0.75$$

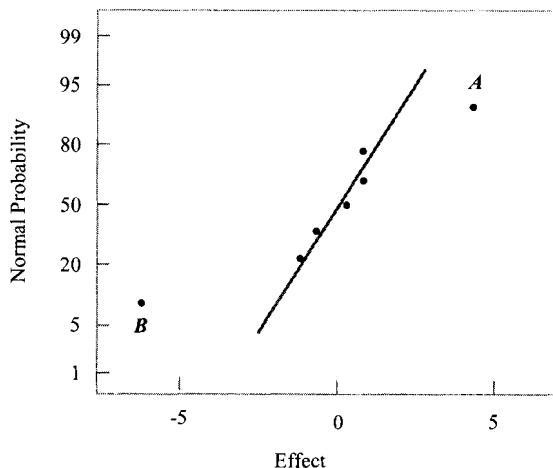
$$C = 0.75$$

$$ABC = 0.25$$

$$AB = -1.25$$

Construct a normal probability of these effects and check if the third-order interaction  $ABC$  is significantly important.

- The normal probability plot of the main and interaction effects below indicates that the second- and third-order interactions (including  $ABC$ ) are not important. Thus,  $ABC$  can be used as the error term to test the significance of the main and other second-order interaction effects.

**Exercise 14.4  
(MR 14-21)**

An experiment has run a single replicate of a  $2^4$  design and calculated the following factor effects:

$$A = 80.25$$

$$AB = 53.25$$

$$ABC = -2.95$$

$$B = -65.50$$

$$AC = 11.00$$

$$ABD = -8.00$$

$$C = -9.25$$

$$AD = 9.75$$

$$ACD = 10.25$$

$$D = -20.50$$

$$BC = 18.36$$

$$BCD = -7.95$$

$$BD = 15.10$$

$$ABCD = -6.25$$

$$CD = -1.25$$

Construct a normal probability of these effects and check if the third- and fourth-order interactions are significantly important.

## 14-8 Blocking and Confounding in the $2^k$ Design

### Learning Goals

- Construct  $2^p$  blocks for a  $2^k$  design.
- Estimate main and interaction effects of a  $2^k$  design with  $2^p$  blocks.

## $2^k$ Block Design and Confounding

Sometimes all treatment combinations cannot be run under homogeneous conditions for various reasons. For example, suppose that a  $2^2$  design (with 4 treatment combinations) requires a total of 16 hours (4 hours for each combination) to run a single replicate; thus, this experiment is conducted in two days (blocks) and randomization is restricted within each block. This kind of a factorial design is called  **$2^k$  design with  $2^p$  blocks**,  $p < k$ .

Some effects are confounded with blocks in a  $2^k$  block design. As an example, Figure 14-4 displays a  $2^2$  block design with interaction  $AB$  is confounded with the blocks. In this block design, the contrasts ( $C$ ) to estimate the effects of  $A$ ,  $B$ , and  $AB$  are

$$C_A = ab + a - b - (1) \quad C_B = ab + b - a - (1) \quad C_{AB} = ab + (1) - a - b$$

However, the  $AB$  contrast is identical to that of the block effect and thus  $AB$  is confounded with the blocks.

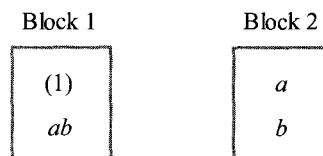


Figure 14-4 A  $2^2$  block design.

## Construction of Blocks

To construct a  $2^k$  design with  $2^p$  blocks, first,  $p$  effects should be selected for confounding. In general high-order interactions are chosen to confound with blocks; main and low-order interaction effects are less likely selected due to their importance. In addition to the  $p$  effects,  $2^p - p - 1$  effects (interactions of the  $p$  effects; called **generalized interactions**) are confounded with blocks. For example, in a  $2^3$  design with  $2^2$  blocks, if  $AB$  and  $BC$  are selected for confounding, their generalized interaction  $AC$  ( $= AB \times BC = AB^2C$  because  $B^2 = I$ ) is also confounded. Care should be taken not to confound effects of interest.

Second, based on the selected  $p$  effects, **defining contrasts** ( $L$ ) are formulated:

$$L = \alpha_1 x_1 + \alpha_2 x_2 + \cdots + \alpha_k x_k$$

where:  $\alpha_i = \begin{cases} 0, & \text{if the } i^{\text{th}} \text{ factor is not in the confounded effect} \\ 1, & \text{if the } i^{\text{th}} \text{ factor is in the confounded effect} \end{cases}$

$x_i = \begin{cases} 0, & \text{if the } i^{\text{th}} \text{ factor is not in the treatment combination} \\ 1, & \text{if the } i^{\text{th}} \text{ factor is in the treatment combination} \end{cases}$

For example, in case that  $AB$  and  $BC$  are selected for confounding in a  $2^3$  design with  $2^2$  blocks, two defining contrasts are established from  $AB$  and  $BC$  as follows:

$$L_1 = x_1 + x_2 \quad \text{and} \quad L_2 = x_2 + x_3$$

where:  $x_i = \begin{cases} 0, & \text{if the } i^{\text{th}} \text{ factor is not in the treatment combination} \\ 1, & \text{if the } i^{\text{th}} \text{ factor is in the treatment combination} \end{cases}$

**Construction  
of Blocks  
(cont.)**

Lastly, treatment combinations having the same values of  $L$  (modulus 2) will be placed in the same block. For example, for the  $2^3$  block design with  $L_1 = x_1 + x_2$  and  $L_2 = x_2 + x_3$ , the four blocks of the treatment combinations are determined according to their values of  $L_1$  (mod 2) and  $L_2$  (mod 2) as follows:

| Treatment Combination | $L_1 \text{ (mod 2)}$<br>[ $x_1 + x_2 \text{ (mod 2)}$ ] | $L_2 \text{ (mod 2)}$<br>[ $x_2 + x_3 \text{ (mod 2)}$ ] | Block No. |
|-----------------------|--|--|-----------|
| (1)                   | $(0 + 0) \text{ (mod 2)} = 0$                            | $(0 + 0) \text{ (mod 2)} = 0$                            | 1         |
| $a$                   | $(1 + 0) \text{ (mod 2)} = 1$                            | $(0 + 0) \text{ (mod 2)} = 0$                            | 2         |
| $b$                   | $(0 + 1) \text{ (mod 2)} = 1$                            | $(1 + 0) \text{ (mod 2)} = 1$                            | 3         |
| $ab$                  | $(1 + 1) \text{ (mod 2)} = 0$                            | $(1 + 0) \text{ (mod 2)} = 1$                            | 4         |
| $c$                   | $(0 + 0) \text{ (mod 2)} = 0$                            | $(0 + 1) \text{ (mod 2)} = 1$                            | 4         |
| $ac$                  | $(1 + 0) \text{ (mod 2)} = 1$                            | $(0 + 1) \text{ (mod 2)} = 1$                            | 3         |
| $bc$                  | $(0 + 1) \text{ (mod 2)} = 1$                            | $(1 + 1) \text{ (mod 2)} = 0$                            | 2         |
| $abc$                 | $(1 + 1) \text{ (mod 2)} = 0$                            | $(1 + 1) \text{ (mod 2)} = 0$                            | 1         |

**ANOVA**

The analysis of variance procedure by using orthogonal contrasts presented in Section 14-7.2 is applicable to the  $2^k$  block design except treating the confounded effect(s). The confounded effect(s) is redefined as the block effect and the significance of the block effect can be tested by comparing with the error mean square. Recall that in case of a single replicate experiment, a high-order interaction(s) can be used as the error mean square.

**Example 14.5**

The effects of backrest angle ( $A$ ) and location of lumbar support ( $B$ ) on the disc pressure (unit:  $N$ ) at the low back are under study. Two backrest angles ( $90^\circ$  and  $120^\circ$ ) and two lumbar support locations (1 and 5 cm) are selected in the experiment.

1. **(Construction of Blocks;  $2^k$  Block Design)** Suppose that the four treatment combinations cannot be examined under the same condition. Establish two blocks with  $AB$  confounded for the  $2^2$  design.

► The defining contrast is formulated from  $AB$ :

$$L = x_1 + x_2$$

where:  $x_i = \begin{cases} 0, & \text{if the } i^{\text{th}} \text{ factor is not in the treatment combination} \\ 1, & \text{if the } i^{\text{th}} \text{ factor is in the treatment combination} \end{cases}$

The four treatment combinations are assigned to two blocks according to the value of  $L$  (mod 2) as follows:

| Treatment Combination | $L \text{ (mod 2)}$<br>[ $x_1 + x_2 \text{ (mod 2)}$ ] | Block No. |
|-----------------------|--|-----------|
| (1)                   | $(0 + 0) \text{ (mod 2)} = 0$                          | 1         |
| $a$                   | $(1 + 0) \text{ (mod 2)} = 1$                          | 2         |
| $b$                   | $(0 + 1) \text{ (mod 2)} = 1$                          | 2         |
| $ab$                  | $(1 + 1) \text{ (mod 2)} = 0$                          | 1         |

2. **(Calculation of Effects and Sums of Squares)** The following disc pressure data are collected:

$$(1) = 620, a = 320, b = 380, \text{ and } ab = 155$$

Calculate the sums of squares for this  $2^2$  block design with  $AB$  confounded.

**Example 14.5  
(cont.)**

The orthogonal contrasts of the  $2^2$  design for the disc pressure data are

$$C_A = a + ab - b - (1) = 320 + 155 - 380 - 620 = -525$$

$$C_B = b + ab - a - (1) = 380 + 155 - 320 - 620 = -405$$

$$C_{AB} = ab + (1) - a - b = 155 + 620 - 320 - 380 = 75$$

Thus, the estimates of the effects are

$$A = \frac{C_A}{n2^{k-1}} = \frac{-525}{2^{2-1}} = -525$$

$$B = \frac{C_B}{n2^{k-1}} = \frac{-405}{2^{2-1}} = -405$$

$$\text{Block effect} = AB = \frac{C_{AB}}{n2^{k-1}} = \frac{75}{2^{2-1}} = 75$$

The corresponding sums of squares are

$$SS_A = \frac{C_A^2}{n2^k} = \frac{(-525)^2}{1 \times 2^2} = 68,906.3$$

$$SS_B = \frac{C_B^2}{n2^k} = \frac{(-405)^2}{1 \times 2^2} = 41,006.3$$

$$SS_{\text{Block}} = SS_{AB} = \frac{C_{AB}^2}{n2^k} = \frac{75^2}{1 \times 2^2} = 1,406.3$$

**Exercise 14.5  
(MR 14-29)**

Consider the tool life experiment in Exercise 14.3. Suppose that the eight treatment combinations cannot be examined under the same condition.

- Establish four blocks with  $AB$  and  $AC$  confounded for the  $2^3$  design.
- Calculate the sums of squares for this  $2^3$  design with four blocks. The orthogonal contrasts of the tool life length data have been calculated as follows:

$$C_A = 146, C_B = 674, C_C = 574,$$

$$C_{AB} = -90, C_{AC} = -954, C_{BC} = -194, \text{ and } C_{ABC} = -278$$

## 14-9 Fractional Replication of the $2^k$ Factorial Design

### 14-9.1 One Half Fraction of the $2^k$ Design

#### Learning Goals

- Describe the use of a fractional factorial design.
- Explain the terms *generator*, *defining relation*, *principal fraction*, *alternate fraction*, *aliasing*, and *dealiasing*.
- Construct a  $2^{k-1}$  design.
- Estimate the main and interaction effects of a  $2^{k-1}$  design.
- Identify the alias structure of a  $2^{k-1}$  design.

**$2^{k-p}$   
Fractional  
Factorial  
Design**

A  $1/2^p$  ( $p < k$ ) fraction of a  $2^k$  design (denoted as  $2^{k-p}$ ) can be run when high-order interactions are negligible. As the number of factors ( $= k$ ) increases, the number of runs required increases geometrically but a large portion of the runs are used to estimate high-order interactions, which are often negligible. For example, a  $2^5$  design ( $k = \text{five factors}$ ) which requires 32 runs uses, out of the 31 degrees of freedom, 5, 10, and 16 degrees of freedom to estimate the main effects, two-factor interactions, and three-factor and higher order interactions, respectively. When the three-factor and higher order interactions can be assumed negligible, a  $2^{5-1}$  fractional factorial (which requires 16 runs) can be used to analyze the main effects and low-order interactions of the five factors.

**Construction  
of  
 $2^{k-1}$   
Design**

A  $2^{k-1}$  design is constructed by selecting treatment combinations having the same sign (say, plus) on an effect column selected (called **generator**) in the table of signs for the  $2^k$  design. For example, a  $2^{3-1}$  design can be formed by selecting four treatment combinations ( $a, b, c$ , and  $abc$ ) that have the plus sign on the  $ABC$  column in the sign table of the  $2^3$  design (Table 14-5). The fraction with the plus sign is called **principal fraction** and the other fraction is called **alternate fraction**.

Since the identity column has only the plus sign, a  $2^{k-1}$  design has the following relations (called **defining relation**) between the identity and generator columns: the signs of the generator column are equal to those of the identity column for the principal fraction and the opposite becomes true for the alternate fraction. For example, a  $2^{3-1}$  design with generator  $ABC$  has the defining relation  $I = ABC$  for the principal fraction and  $I = -ABC$  for the alternate fraction.

**Table 14-5** Signs for the  $2^3$  Design

| Treatment Combinations | Effects  |          |          |           |          |           |           |            |
|------------------------|----------|----------|----------|-----------|----------|-----------|-----------|------------|
|                        | <i>I</i> | <i>A</i> | <i>B</i> | <i>AB</i> | <i>C</i> | <i>AC</i> | <i>BC</i> | <i>ABC</i> |
| (1)                    | +        | -        | -        | +         | -        | +         | +         | -          |
| <i>a</i>               | +        | +        | -        | -         | -        | -         | +         | +          |
| <i>b</i>               | +        | -        | +        | -         | -        | +         | -         | +          |
| <i>ab</i>              | +        | +        | +        | +         | -        | -         | -         | -          |
| <i>c</i>               | +        | -        | -        | +         | +        | -         | -         | +          |
| <i>ac</i>              | +        | +        | -        | -         | +        | +         | -         | -          |
| <i>bc</i>              | +        | -        | +        | -         | +        | -         | +         | -          |
| <i>abc</i>             | +        | +        | +        | +         | +        | +         | +         | +          |

Another method to construct a  $2^{k-1}$  design is available as follows:

Step 1: Prepare the sign table of a factorial design with  $k - 1$  factors (called **basic design**). (e.g.) For a  $2^{3-1}$  design in Table 14-6, the basic design starts with two factors ( $A$  and  $B$ ).

Step 2: Add the  $k^{\text{th}}$  factor and identify the corresponding interaction by using the defining relation of the fractional design.

$$(e.g.) I = ABC \text{ in Table 14-6}$$

$$\Rightarrow C \cdot I = ABC^2$$

$$\Rightarrow C = AB \quad (\text{for } C^2 = I)$$

Step 3: Determine the signs of the interaction for the  $k^{\text{th}}$  factor column.

Step 4: Identify the treatment combinations of the  $2^{k-1}$  design row by row.

**Construction  
of  
 $2^{k-1}$   
Design  
(cont.)**

**Table 14-6** Construction of the  $2^{3-1}$  Design with  $I = ABC$ 

| Run | Basic Design<br>Treatment<br>Combination | A | B | C = AB | Fractional<br>Design<br>Treatment<br>Combination |
|-----|--|---|---|--------|--|
| 1   | (1)                                      | — | — | +      | c  |
| 2   | a  | + | — | —      | a  |
| 3   | b  | — | + | —      | b  |
| 4   | ab                                       | + | + | +      | abc  |

**Estimation  
of  
Effects**

In a  $2^{3-1}$  design with  $I = ABC$  (principal fraction in Table 14-5), the linear combinations that are used to estimate the main effects and interactions have the following relationships:

$$l_A = \frac{1}{2}[a - b - c + abc] = l_{BC}$$

$$l_B = \frac{1}{2}[-a + b - c + abc] = l_{AC}$$

$$l_C = \frac{1}{2}[-a - b + c + abc] = l_{AB}$$

These relationships indicate that each liner combination estimates both a main effect and an interaction:

$$l_A = A + BC$$

$$l_B = B + AC$$

$$l_C = C + AB$$

In contrast, a  $2^{3-1}$  design with  $I = -ABC$  (alternate fraction in Table 14-5) produces the following estimates of the main effects and interactions:

$$l'_A = \frac{1}{2}[-(1) + ab + ac - bc] = A - BC$$

$$l'_B = \frac{1}{2}[-(1) + ab - ac + bc] = B - AC$$

$$l'_C = \frac{1}{2}[-(1) - ab + ac + bc] = C - AB$$

It is not possible to differentiate between  $A$  and  $BC$ ,  $B$  and  $AC$ ,  $C$  and  $AB$ . Thus, assuming the second-order interactions are negligible, the linear combinations  $l_A$  (or  $l'_A$ ),  $l_B$  (or  $l'_B$ ), and  $l_C$  (or  $l'_C$ ) are used to estimate the main effects.

A normal probability plot can be used to identify significant interactions (see Section 14-7.3). Negligible interactions will lie on a straight line in the normal probability plot, whereas significant ones deviate far from the straight line.

**Aliasing**

In a fractional factorial design, some effects cannot be estimated separately and these effects are called **aliases**. For example, in a  $2^{3-1}$  design with  $I = ABC$ ,  $A$  and  $BC$ ,  $B$  and  $AC$ , and  $C$  and  $AB$  are **aliased** with each other.

An alias of an effect is found by multiplying the defining relation to the effect.

For example, a  $2^{3-1}$  design with  $I = ABC$  has the following alias structure:

$$A = A \cdot I = A \cdot ABC = A^2BC = BC \quad (\text{for } A^2 = I)$$

$$B = B \cdot I = B \cdot ABC = AB^2C = AC \quad (\text{for } B^2 = I)$$

$$C = C \cdot I = C \cdot ABC = ABC^2 = AB \quad (\text{for } C^2 = I)$$

**Aliasing  
(cont.)**

It is a common practice to form a fractional factorial design which aliases the main effects and low-order interactions with high-order interactions (which are mostly negligible).

**Dealiasing**

A sequence of fractional factorial designs can be performed to identify more detailed information of interactions. For example, a  $2^{3-1}$  design with  $I = ABC$  aliases the main effects with the two-factor interactions, assuming that the two-factor interactions are negligible. However, if this assumption is uncertain, the alternate fraction can be run after running the principal fraction.

By using the data from the principal and alternate fractions, the main effects and interactions can be estimated separately (called **dealiasing**) as follows:

$$\begin{array}{ll} \frac{1}{2}(l_A + l'_A) = \frac{1}{2}(A + BC + A - BC) = A & \frac{1}{2}(l_A - l'_A) = BC \\ \frac{1}{2}(l_B + l'_B) = \frac{1}{2}(B + AC + B - AC) = B & \frac{1}{2}(l_B - l'_B) = AC \\ \frac{1}{2}(l_C + l'_C) = \frac{1}{2}(C + AB + C - AB) = C & \frac{1}{2}(l_C - l'_C) = AB \end{array}$$

**Projection of  
 $2^{k-1}$   
Design**

When one or more factors are excluded from a  $2^{k-1}$  design due to their lack of significance, the fractional design will project into a full factorial design to examine the active factors in detail. For example, a  $2^{3-1}$  design will project into a  $2^2$  design as one factor is dropped.

**Example 14.6**

A study examines the effects of four factors on maximum acceptable weight (MAW; unit: kg) in lifting: object width ( $A$ ), lifting level ( $B$ ), lifting distance ( $C$ ), and lifting frequency ( $D$ ). A  $2^{4-1}$  design with  $I = ABCD$  is employed, yielding the following data:

| Run | A | B | C | D = ABC | Treatment Combination | MAW |
|-----|---|---|---|---------|-----------------------|-----|
| 1   | - | - | - | -       | (1)                   | 24  |
| 2   | + | - | - | +       | ad                    | 32  |
| 3   | - | + | - | +       | bd                    | 24  |
| 4   | + | + | - | -       | ab                    | 16  |
| 5   | - | - | + | +       | cd                    | 37  |
| 6   | + | - | + | -       | ac                    | 15  |
| 7   | - | + | + | -       | bc                    | 17  |
| 8   | + | + | + | +       | abcd                  | 18  |

**1. (Alias Structure;  $2^{k-1}$  Design)** Identify the alias structure of this  $2^{4-1}$  design with  $I = ABCD$ .

**►►►** The  $2^{4-1}$  design with  $I = ABCD$  has the following alias relationships:

$$\begin{aligned} A &= A \cdot ABCD = A^2BCD = BCD \\ B &= B \cdot ABCD = AB^2CD = ACD \\ C &= C \cdot ABCD = ABC^2D = ABD \\ D &= D \cdot ABCD = ABCD^2 = ABC \\ AB &= AB \cdot ABCD = A^2B^2CD = CD \\ AC &= AC \cdot ABCD = A^2BC^2D = BD \\ AD &= AD \cdot ABCD = A^2BCD^2 = BC \end{aligned}$$

**Example 14.6**  
(cont.)

2. (Estimation of Effects) Estimate the factor effects. Which effects appear large?

☞ The main effects and interactions are estimated as follows:

$$l_A = A + BCD = \frac{1}{4}(-24 + 32 - 24 + 16 - 37 + 15 - 17 + 18) = -5.25$$

$$l_B = B + ACD = \frac{1}{4}(-24 - 32 + 24 + 16 - 37 - 15 + 17 + 18) = -8.25$$

$$l_C = C + ABD = \frac{1}{4}(-24 - 32 - 24 - 16 + 37 + 15 + 17 + 18) = -2.25$$

$$l_D = D + ABC = \frac{1}{4}(-24 + 32 + 24 - 16 + 37 - 15 - 17 + 18) = 9.75$$

$$l_{AB} = AB + CD = \frac{1}{4}(24 - 32 - 24 + 16 + 37 - 15 - 17 + 18) = 1.75$$

$$l_{AC} = AC + BD = \frac{1}{4}(24 - 32 + 24 - 16 - 37 + 15 - 17 + 18) = -5.25$$

$$l_{AD} = AD + BC = \frac{1}{4}(24 + 32 - 24 - 16 - 37 - 15 + 17 + 18) = -0.25$$

(Note) The interactions are estimated by forming columns of  $AB$ ,  $AC$ , and  $AD$  in the sign table.

The effects  $A$ ,  $B$ ,  $D$ , and  $AC$  are relatively large.

**Exercise 14.6**  
(MR 14-32)

A  $2^{4-1}$  design with  $I = ABCD$  is used to study four factors in a chemical process. The factors are  $A$  = temperature,  $B$  = pressure,  $C$  = concentration, and  $D$  = stirring rate, and the response is filtration rate. The design and data are as follows:

| Run | A | B | C | D = ABC | Treatment Combination | Filtration Rate |
|-----|---|---|---|---------|-----------------------|-----------------|
| 1   | - | - | - | -       | (1)                   | 45              |
| 2   | + | - | - | +       | ad                    | 100             |
| 3   | - | + | - | +       | bd                    | 45              |
| 4   | + | + | - | -       | ab                    | 65              |
| 5   | - | - | + | +       | cd                    | 75              |
| 6   | + | - | + | -       | ac                    | 60              |
| 7   | - | + | + | -       | bc                    | 80              |
| 8   | + | + | + | +       | abcd                  | 96              |

1. Estimate the factor effects. Which factor effects appear large?
2. Project this design into a full factorial including only important factors and provide a practical interpretation of the results.

## 14-9.2 Smaller Fractions: The $2^{k-p}$ Fractional Factorial

### Learning Goals

- ☐ Explain the conditions of design resolutions III, IV, and V in a fractional factorial design.
- ☐ Construct a  $2^{k-p}$  fractional factorial with a designated design resolution.
- ☐ Identify the alias structure of a fractional factorial design.

**Design Resolution**

The term *design resolution* indicates the pattern of aliases in a fractional factorial design. The alias patterns of resolution III, IV, and V designs are compared with each other in Table 14-7. A resolution III design (such as  $2^{3-1}$  design with  $I = ABC$ ) does not alias any main effects with other main effects but aliases main

**Design Resolution  
(cont.)**

effects with two-factor interactions and some two-factor interactions with each other. Next, a resolution IV design (such as  $2^{4-1}$  design with  $I = ABCD$ ) does not alias any main effects with other main effects or two-factor interactions but aliases two-factor interactions with other two-factor interactions. Lastly, a resolution V design (such as  $2^{5-1}$  design with  $I = ABCDE$ ) does not alias any main effects and two-factor interactions with other main effects and two-factor interactions. The resolution of a fractional factorial design is indicated with a subscript (e.g.,  $2^{3-1}_{III}$  denotes a  $2^{3-1}$  design with resolution III).

As the design resolution becomes higher, more information about interactions is produced. For example, a resolution III design provides information about main effects only, while a resolution IV design provides information about two-factor interactions as well as main effects. Resolution III and IV designs are often used in experiments to screen factors.

**Table 14-7** Alias Patterns of Resolution III, IV, and V Designs  
( $\times$ : not aliased;  $\circ$ : aliased)

|                         | Main Effects                  | Two-Factor Interactions       |
|-------------------------|-------------------------------|-------------------------------|
| Main Effects            | $\times$ (III)                | $\circ$ (III)                 |
|                         | $\times$ (IV)<br>$\times$ (V) | $\times$ (IV)<br>$\times$ (V) |
| Two-Factor Interactions | $\circ$ (III)                 | $\circ$ (III)                 |
|                         | $\times$ (IV)                 | $\circ$ (IV)                  |
|                         | $\times$ (V)                  | $\times$ (V)                  |

**Construction of  $2^{k-p}$  Design**

To achieve a designated resolution for a fractional design with  $k$  factors, a set of  $p$  generators should be selected properly. Table 14-29 of MR presents recommended generators for various  $2^{k-p}$  designs ( $k \leq 15$ ), design resolutions (III, IV, and V), and runs ( $n \leq 128$ ). For example, the table recommends two design generators ( $D = AB$  and  $E = AC$ , which are equivalent to the design relation  $I = ABD = ACE$ ) for a  $2^{5-2}_{III}$  design with  $n = 8$  runs.

With the recommended generators of a fractional design, a **complete defining relation** is determined. Incorporating the generalized interactions of the generators (identified by multiplying the generators with each other;  $2^p - p - 1$  generalized interactions are produced by  $p$  generators), the complete defining relation is formulated. For example, the two ( $p = 2$ ) recommended generators,  $ABD$  and  $ACE$ , of the  $2^{5-2}_{III}$  design produces one ( $=2^p - p - 1 = 2^2 - 2 - 1$ ) generalized interaction:

$$ABD \cdot ACE = A^2BCDE = BCDE$$

Thus, the complete defining relation of the  $2^{5-2}_{III}$  design becomes

$$I = ABD = ACE = BCDE$$

**Construction  
of  
 $2^{k-p}$   
Design  
(cont.)**

Like the method to construct a  $2^{k-1}$  design, a  $2^{k-p}$  design is constructed as follows (see Table 14-8 for an example):

Step 1: Prepare the sign table of a factorial design with  $k-p$  factors (basic design).

Step 2: Add  $p$  columns for recommended design generators.

Step 3: Determine the signs of the  $p$  columns with the design generators.

Step 4: Identify the treatment combinations of the  $2^{k-p}$  design row by row.

**Table 14-8** Construction of the  $2_{III}^{5-2}$  Design with  $I = ABD = ACE = BCDE$

| Run | A | B | C | $D = AB$ | $E = AC$ | Fractional Design Treatment Combination |
|-----|---|---|---|----------|----------|---|
| 1   | - | - | - | +        | +        | de                                      |
| 2   | + | - | - | -        | -        | a                                       |
| 3   | - | + | - | -        | +        | be                                      |
| 4   | + | + | - | +        | -        | abd                                     |
| 5   | - | - | + | +        | -        | cd                                      |
| 6   | + | - | + | -        | +        | ace                                     |
| 7   | - | + | + | -        | -        | bc                                      |
| 8   | + | + | + | +        | +        | abcde                                   |

**Alias  
Structure of  
 $2^{k-p}$   
Design**

The alias structure of a  $2^{k-p}$  design is found by multiplying each effect to the complete defining relation. For example, the  $2_{III}^{5-2}$  design with  $I = ABD = ACE = BCDE$  has the following alias structure:

$$A = BD = CE = ABCDE$$

$$BC = ACD = ABE = DE$$

$$B = AD = ABCE = CDE$$

$$CD = ABC = ADE = BE$$

$$C = ABCD = AE = BDE$$

$$D = AB = ACDE = BCE$$

$$E = ABDE = AC = BCD$$

When a number of factors under consideration is large (say,  $k \geq 5$ ), high-order (say, third- or higher-order) interactions are assumed to be negligible, which greatly simplifies the alias structure. For example, the alias structure above of the  $2_{III}^{5-2}$  design with  $I = ABD = ACE = BCDE$  can be simplified as follows by assuming that interactions higher than three factors are assumed negligible:

$$A = BD = CE$$

$$BC = ACD = ABE = DE$$

$$B = AD = CDE$$

$$CD = ABC = ADE = BE$$

$$C = AE = BDE$$

$$D = AB = BCE$$

$$E = AC = BCD$$



**Example 14.7**

1. (**Construction of a  $2^{k-p}$  Design**) Construct a  $2_{IV}^{6-2}$  fractional factorial design.

► Table 14-29 of MR recommends two ( $p = 2$ ) design generators,  $E = ABC$  and  $F = BCD$ , for the  $2_{IV}^{6-2}$  design, which yield the defining relation  $I = ABCE = BCDF$ . The two generators produce one generalized interaction:

$$ABCE \cdot BCDF = AB^2 C^2 DEF = ADEF$$

**Example 14.7  
(cont.)**

Thus, the complete defining relation of the  $2_{IV}^{6-2}$  design is  
 $I = ABCE = BCDF = ADEF$

By using the two design generators, the  $2_{IV}^{6-2}$  design with  $I = ABCE = BCDF = ADEF$  is established as follows:

| Run | A | B | C | D | E =<br>$ABC$ | F =<br>$BCD$ | Fractional<br>Design<br>Treatment<br>Combination |
|-----|---|---|---|---|--------------|--------------|--|
| 1   | - | - | - | - | -            | -            | (1)  |
| 2   | + | - | - | - | +            | -            | ae   |
| 3   | - | + | - | - | +            | +            | bef  |
| 4   | + | + | - | - | -            | +            | abf  |
| 5   | - | - | + | - | +            | +            | cef  |
| 6   | + | - | + | - | -            | +            | acf  |
| 7   | - | + | + | - | -            | -            | bc   |
| 8   | + | + | + | - | +            | -            | abce   |
| 9   | - | - | - | + | -            | +            | df   |
| 10  | + | - | - | + | +            | +            | adef   |
| 11  | - | + | - | + | +            | -            | bde  |
| 12  | + | + | - | + | -            | -            | abd  |
| 13  | - | - | + | + | +            | -            | cde  |
| 14  | + | - | + | + | -            | -            | acd  |
| 15  | - | + | + | + | -            | +            | bcd  |
| 16  | + | + | + | + | +            | +            | abcdef   |

2. **(Alias Structure)** Identify the aliases of the fractional design, assuming that interactions higher than three factors are negligible.
- Assuming that four-factor or higher-order interactions are negligible, the following aliases are found by multiplying each effect to the complete defining relation of the  $2_{III}^{6-3}$  design:

$$\begin{array}{ll}
 A = BCE = DEF & AB = CE \\
 B = ACE = CDF & AC = BE \\
 C = ABE = BDF & AD = EF \\
 D = BCF = AEF & AE = BC = DF \\
 E = ABC = ADF & AF = DE \\
 F = BCD = ADE & BD = CF \\
 & BF = CD
 \end{array}$$

**Exercise 14.7  
(MR 14-39)**

1. Construct a  $2_{III}^{6-3}$  fractional factorial design.
2. Identify the aliases of the fractional design, assuming that only the main effects and two-factor interactions are of interest.

## MINITAB Applications

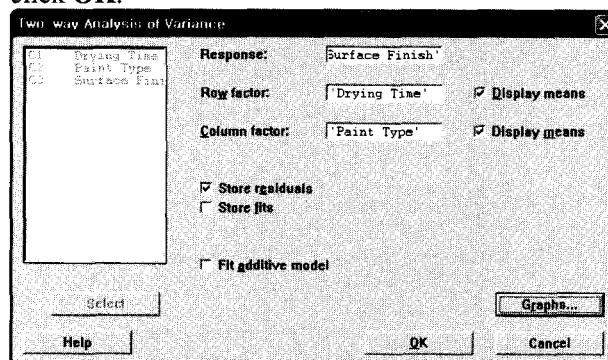
### Example 14.1 (Two-Factor Factorial Design)

(1) Choose File > New, click Minitab Project, and click OK.

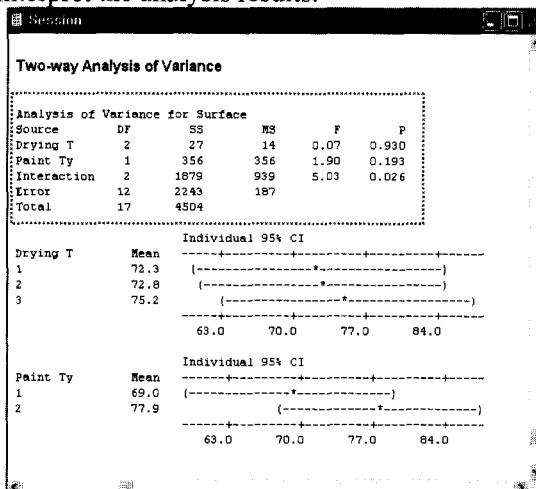
(2) Enter the surface finish data on the worksheet.

|    | C1          | C2         | C3             |
|----|-------------|------------|----------------|
|    | Drying Time | Paint Type | Surface Finish |
| 1  | 1           | 1          | 74             |
| 2  | 1           | 1          | 64             |
| 3  | 1           | 1          | 50             |
| 4  | 1           | 2          | 92             |
| 5  | 1           | 2          | 86             |
| 6  | 1           | 2          | 68             |
| 15 | 3           | 1          | 92             |
| 16 | 3           | 2          | 66             |
| 17 | 3           | 2          | 45             |
| 18 | 3           | 2          | 85             |

(3) Choose Stat > ANOVA > Two-way. In Response select Surface Finish and in Row factor and Column factor select Drying Time and Paint Type, respectively. Check Display means and Store residuals. Then click OK.



(4) Interpret the analysis results.



**Example 14.2 (2<sup>2</sup> Factorial Design)**

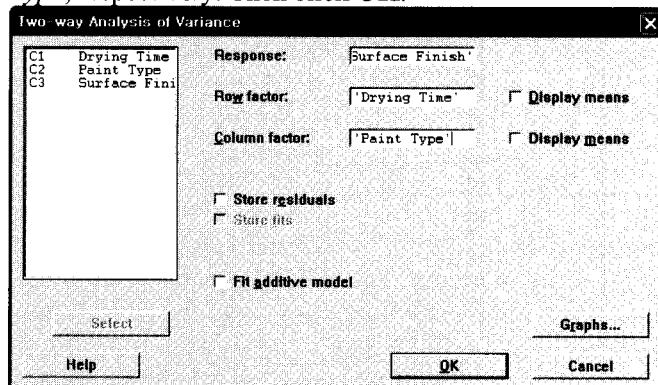
(1) Choose File &gt; New, click Minitab Project, and click OK.

(2) Enter the surface finish data on the worksheet.

Worksheet 1 \*\*\*

|    | C1          | C2         | C3             |
|----|-------------|------------|----------------|
| ↓  | Drying Time | Paint Type | Surface Finish |
| 1  | 1           | 1          | 74             |
| 2  | 1           | 1          | 64             |
| 3  | 1           | 1          | 50             |
| 4  | 1           | 2          | 92             |
| 5  | 1           | 2          | 86             |
| 6  | 1           | 2          | 68             |
| 7  | 3           | 1          | 78             |
| 8  | 3           | 1          | 85             |
| 9  | 3           | 1          | 92             |
| 10 | 3           | 2          | 66             |
| 11 | 3           | 2          | 45             |
| 12 | 3           | 2          | 85             |

(3) Choose Stat &gt; ANOVA &gt; Two-way. In Response select Surface Finish and in Row factor and Column factor select Drying Time and Paint Type, respectively. Then click OK.



(4) Interpret the analysis results.

Session

Two-way Analysis of Variance

| Analysis of Variance for Surface |    |      |      |      |       |
|----------------------------------|----|------|------|------|-------|
| Source                           | DF | SS   | MS   | F    | P     |
| Drying T                         | 1  | 24   | 24   | 0.13 | 0.729 |
| Paint Ty                         | 1  | 0    | 0    | 0.00 | 0.984 |
| Interaction                      | 1  | 1141 | 1141 | 6.08 | 0.039 |
| Error                            | 8  | 1501 | 188  |      |       |
| Total                            | 11 | 2666 |      |      |       |

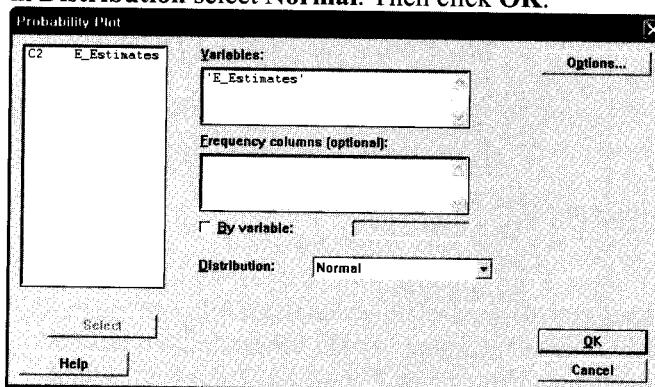
**Example 14.4****(Normal Probability Plot of Effects)**

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the estimates of the effects on the worksheet.

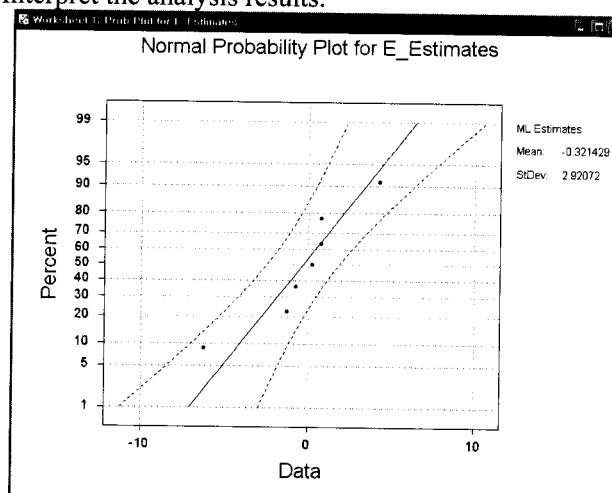
**Worksheet 1 \*\*\***

|   | C1-T    | C2          |
|---|---------|-------------|
|   | Effects | E_Estimates |
| 1 | A       | 4.25        |
| 2 | B       | -6.25       |
| 3 | AB      | -1.25       |
| 4 | C       | 0.75        |
| 5 | AC      | 0.75        |
| 6 | BC      | -0.75       |
| 7 | ABC     | 0.25        |

- (3) Choose Graph > Probability Plot. In Variables select E\_Estimates and in Distribution select Normal. Then click OK.



- (4) Interpret the analysis results.



## Answers to Exercises

### Exercise 14.1

#### 1. (Test on the Significance of Main and Interaction Effects; Two-Factor Factorial Design)

The analysis of variance of the carbon anode density data is as follows:

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{N} = 1,003.1 - \frac{127.79^2}{18} = 95.87$$

$$SS_A = \sum_{i=1}^a \frac{y_{i..}^2}{bn} - \frac{y_{...}^2}{N} = \frac{6,010.6}{6} - \frac{127.79^2}{18} = 94.53$$

$$SS_B = \sum_{j=1}^b \frac{y_{.j.}^2}{an} - \frac{y_{...}^2}{N} = \frac{8,171.6}{9} - \frac{127.79^2}{18} = 0.72$$

$$\begin{aligned} SS_{AB} &= \sum_{i=1}^a \sum_{j=1}^b \frac{y_{ij.}^2}{n} - \frac{y_{...}^2}{N} - SS_A - SS_B \\ &= \frac{3,007.7}{3} - \frac{127.79^2}{18} - 94.53 - 0.72 = 0.08 \end{aligned}$$

$$SS_E = SS_T - (SS_A + SS_B + SS_{AB}) = 95.87 - (94.53 + 0.72 + 0.08) = 0.54$$

| Source of Variation        | Sum of Squares | Degrees of Freedom | Mean Square | $f_0$   |
|----------------------------|----------------|--------------------|-------------|---------|
| Firing Temperature ( $A$ ) | 94.53          | 2                  | 47.27       | 1,056.1 |
| Furnace Position ( $B$ )   | 0.72           | 1                  | 0.72        | 16.0    |
| $AB$                       | 0.08           | 2                  | 0.04        | 0.9     |
| Error                      | 0.54           | 12                 | 0.04        |         |
| Total                      | 95.87          | 17                 |             |         |

Step 1: State  $H_0$  and  $H_1$ .

$$\begin{aligned} H_0: \tau_i &= 0 \text{ for } i = 1 \text{ to } 3 \\ H_1: \tau_i &\neq 0 \text{ for at least one } i \end{aligned} \quad \} \text{ for } A$$

$$\begin{aligned} H_0: \beta_j &= 0 \text{ for } j = 1 \text{ and } 2 \\ H_1: \beta_j &\neq 0 \text{ for at least one } j \end{aligned} \quad \} \text{ for } B$$

$$\begin{aligned} H_0: (\tau\beta)_{ij} &= 0 \text{ for all combinations of } i \text{'s and } j \text{'s} \\ H_1: (\tau\beta)_{ij} &\neq 0 \text{ for at least one combination of } i \text{ and } j \end{aligned} \quad \} \text{ for } AB$$

Step 2: Determine a test statistic and its value.

$$f_0 = \frac{MS_A}{MS_E} = \frac{47.27}{0.04} = 1,056.1 \text{ for } A$$

$$f_0 = \frac{MS_B}{MS_E} = \frac{0.72}{0.04} = 16.0 \text{ for } B$$

**Example 14.1  
(cont.)**

$$f_0 = \frac{MS_{AB}}{MS_E} = \frac{0.04}{0.04} = 0.9 \quad \text{for } AB$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$f_{\alpha, a-1, N-ab} = f_{0.05, 3-1, 18-6} = f_{0.05, 2, 12} = 3.89 \quad \text{for } A$$

$$f_{\alpha, b-1, N-ab} = f_{0.05, 2-1, 18-6} = f_{0.05, 1, 12} = 4.75 \quad \text{for } B$$

$$f_{\alpha, (a-1)(b-1), N-ab} = f_{0.05, (3-1)(2-1), 18-6} = f_{0.05, 2, 12} = 3.89 \quad \text{for } AB$$

Step 4: Make a **conclusion**.

Since  $f_0 = 0.9 < f_{\alpha, (a-1)(b-1), N-ab} = 3.89$ , fail to reject  $H_0$  at  $\alpha = 0.05$  for  $AB$ , which indicates further tests on the main effects  $A$  and  $B$  are meaningful. Next, since  $f_0 = 1.056.1 > f_{\alpha, a-1, N-ab} = 3.89$  for  $A$  and  $f_0 = 16.0 > f_{\alpha, b-1, N-ab} = 4.75$  for  $B$ , we can conclude that both  $A$  (firing temperature) and  $B$  (furnace position) significantly affect the baked density of a carbon anode.

**2. (Multiple Comparison)**

Step 1: Determine the **LSD** for  $\alpha$ .

$$LSD = t_{\alpha/2, N-ab} \sqrt{\frac{2MS_E}{bn}} = t_{0.05/2, 18-3 \times 2} \sqrt{\frac{2 \times 0.04}{2 \times 3}} = 2.179 \times 0.116 = 0.25$$

Step 2: Arrange the means of  $a$  treatments in **descending order**.

$$\bar{y}_{2..} = 10.34, \bar{y}_{1..} = 5.52, \text{ and } \bar{y}_{3..} = 5.44$$

Step 3: Compare the difference between the **largest** and **smallest** means with the LSD. Continue this comparison with the **next smallest** mean as long as the mean difference is greater than the LSD.

$$2 \text{ vs. } 3 = 10.34 - 5.44 = 4.90 > 0.25$$

$$2 \text{ vs. } 1 = 10.34 - 5.52 = 4.82 > 0.25$$

Step 4: Continue Step 3 for the **next largest** mean until this iteration reaches the **second smallest** mean.

$$1 \text{ vs. } 3 = 5.52 - 5.44 = 0.08 < 0.25$$

Step 5: Summarize the pairwise comparison results by arranging the  $a$  treatments in order of mean and then **underlining** treatments whose means are **not significantly different**.

$$\begin{array}{ccc} 2 & \underline{1} & 3 \end{array}$$

**3. (Calculation of Residual)**

$$\bar{y}_{21..} = 10.62$$

$$e_{213} = y_{213} - \hat{y}_{213} = y_{213} - \bar{y}_{21..} = 10.43 - 10.62 = -0.19 \quad (\text{overestimate})$$

**Exercise 14.2****(Calculation of Effects and Sums of Squares;  $2^2$  Design)**

The orthogonal contrasts of the  $2^2$  design for the baked density data are

$$C_A = a + ab - b - (l) = 16.65 + 15.96 - 15.96 - 17.18 = -0.53$$

$$C_B = b + ab - a - (l) = 15.96 + 15.96 - 16.65 - 17.18 = -1.91$$

$$C_{AB} = ab + (l) - a - b = 15.96 + 17.18 - 16.65 - 15.96 = 0.53$$

Thus, the estimates of the main and interaction effects are

$$A = \frac{C_A}{n2^{k-1}} = \frac{-0.53}{3 \times 2^{2-1}} = -0.09 \quad B = \frac{C_B}{n2^{k-1}} = \frac{-1.91}{3 \times 2^{2-1}} = -0.32$$

$$AB = \frac{C_{AB}}{n2^{k-1}} = \frac{0.53}{3 \times 2^{2-1}} = 0.09$$

The corresponding sums of squares are

$$SS_A = \frac{C_A^2}{n2^k} = \frac{(-0.53)^2}{3 \times 2^2} = 0.02 \quad SS_B = \frac{C_B^2}{n2^k} = \frac{(-1.91)^2}{3 \times 2^2} = 0.30$$

$$SS_{AB} = \frac{C_{AB}^2}{n2^k} = \frac{0.53^2}{3 \times 2^2} = 0.02$$

**Exercise 14.3****(Calculation of Effects and Sums of Squares;  $2^k$  Design)**

The orthogonal contrasts of the  $2^3$  design for the tool life length data are

$$C_A = a + ab + ac + abc - (l) - b - c - bc \\ = 760 + 1,024 + 783 + 811 - 532 - 702 - 893 - 1,105 = 146$$

$$C_B = b + ab + bc + abc - (l) - a - c - ac \\ = 702 + 1,024 + 1,105 + 811 - 532 - 760 - 893 - 783 = 674$$

$$C_{AB} = (l) + ab + c + abc - a - b - ac - bc \\ = 532 + 1,024 + 893 + 811 - 760 - 702 - 783 - 1,105 = -90$$

$$C_C = c + ac + bc + abc - (l) - a - b - ab \\ = 893 + 783 + 1,105 + 811 - 532 - 760 - 702 - 1,024 = 574$$

$$C_{AC} = (l) + b + ac + abc - a - ab - c - bc \\ = 532 + 702 + 783 + 811 - 760 - 1,024 - 893 - 1,105 = -954$$

$$C_{BC} = (l) + a + bc + abc - b - ab - c - ac \\ = 532 + 760 + 1,105 + 811 - 702 - 1,024 - 893 - 783 = -194$$

$$C_{ABC} = a + b + c + abc - (l) - ab - ac - bc \\ = 760 + 702 + 893 + 811 - 532 - 1,024 - 783 - 1,105 = -278$$

Thus, the estimates of the main and interaction effects are

$$A = \frac{C_A}{n2^{k-1}} = \frac{146}{2 \times 2^{3-1}} = 18.3 \quad B = \frac{C_B}{n2^{k-1}} = \frac{674}{2 \times 2^{3-1}} = 84.3$$

$$C = \frac{C_C}{n2^{k-1}} = \frac{574}{2 \times 2^{3-1}} = 71.8 \quad AB = \frac{C_{AB}}{n2^{k-1}} = \frac{-90}{2 \times 2^{3-1}} = -11.3$$

$$AC = \frac{C_{AC}}{n2^{k-1}} = \frac{-954}{2 \times 2^{3-1}} = -119.3 \quad BC = \frac{C_{BC}}{n2^{k-1}} = \frac{-194}{2 \times 2^{3-1}} = -24.3$$

**Exercise 14.3  
(cont.)**

$$ABC = \frac{C_{ABC}}{n2^{k-1}} = \frac{-278}{2 \times 2^{3-1}} = -34.8$$

The corresponding sums of squares are

$$SS_A = \frac{C_A^2}{n2^k} = \frac{146^2}{2 \times 2^3} = 1,332.3 \quad SS_B = \frac{C_B^2}{n2^k} = \frac{674^2}{2 \times 2^3} = 28,392.3$$

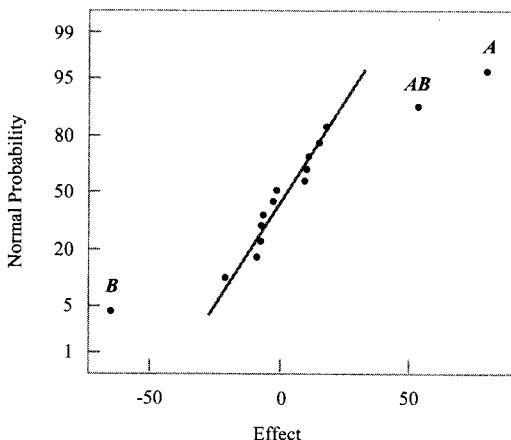
$$SS_C = \frac{C_C^2}{n2^k} = \frac{574^2}{2 \times 2^3} = 20,592.3 \quad SS_{AB} = \frac{C_{AB}^2}{n2^k} = \frac{(-90)^2}{2 \times 2^3} = 506.3$$

$$SS_{AC} = \frac{C_{AC}^2}{n2^k} = \frac{(-954)^2}{2 \times 2^3} = 56,882.3 \quad SS_{BC} = \frac{C_{BC}^2}{n2^k} = \frac{(-194)^2}{2 \times 2^3} = 2,352.3$$

$$SS_{ABC} = \frac{C_{ABC}^2}{n2^k} = \frac{(-278)^2}{2 \times 2^3} = 4,830.3$$

**Exercise 14.4****(Normal Probability Plot of Effects)**

The normal probability plot of the effects below indicates that all the third- and fourth-order interactions are not significant so that we can use these insignificant interactions to form the error mean square.

**Exercise 14.5****1. (Construction of Blocks;  $2^k$  Block Design)**

The defining contrasts are formulated from  $AB$  and  $AC$  as follows:

$$L_1 = x_1 + x_2 \quad \text{and} \quad L_2 = x_1 + x_3$$

The eight treatment combinations are assigned to four blocks according to the values of  $L_1 \pmod{2}$  and  $L_2 \pmod{2}$  as follows:

| Treatment Combination | $L_1 \pmod{2}$<br>[ $x_1 + x_2 \pmod{2}$ ] | $L_2 \pmod{2}$<br>[ $x_1 + x_3 \pmod{2}$ ] | Block No. |
|-----------------------|--|--|-----------|
| (1)                   | $(0 + 0) \pmod{2} = 0$                     | $(0 + 0) \pmod{2} = 0$                     | 1         |
| $a$                   | $(1 + 0) \pmod{2} = 1$                     | $(1 + 0) \pmod{2} = 1$                     | 2         |
| $b$                   | $(0 + 1) \pmod{2} = 1$                     | $(0 + 0) \pmod{2} = 0$                     | 3         |
| $ab$                  | $(1 + 1) \pmod{2} = 0$                     | $(1 + 0) \pmod{2} = 1$                     | 4         |
| $c$                   | $(0 + 0) \pmod{2} = 0$                     | $(0 + 1) \pmod{2} = 1$                     | 4         |
| $ac$                  | $(1 + 0) \pmod{2} = 1$                     | $(1 + 1) \pmod{2} = 0$                     | 3         |
| $bc$                  | $(0 + 1) \pmod{2} = 1$                     | $(0 + 1) \pmod{2} = 1$                     | 2         |
| $abc$                 | $(1 + 1) \pmod{2} = 0$                     | $(1 + 1) \pmod{2} = 0$                     | 1         |

**Exercise 14.5**

(cont.)

**2. (Calculation of Effects and Sums of Squares)**The generalized interaction of  $AB$  and  $AC$  is

$$AB \times AC = A^2 BC = BC$$

Thus, the effects  $AB$ ,  $AC$ , and  $BC$  are confounded with the blocks. The estimates of the effects are

$$A = \frac{C_A}{n2^{k-1}} = \frac{146}{2 \times 2^{3-1}} = 18.3 \quad B = \frac{C_B}{n2^{k-1}} = \frac{674}{2 \times 2^{3-1}} = 84.3$$

$$C = \frac{C_C}{n2^{k-1}} = \frac{574}{2 \times 2^{3-1}} = 71.8 \quad ABC = \frac{C_{ABC}}{n2^{k-1}} = \frac{-278}{2 \times 2^{3-1}} = -34.8$$

$$\begin{aligned} \text{Block effect} &= AB + AC + BC = \frac{C_{AB} + C_{AC} + C_{BC}}{n2^{k-1}} \\ &= \frac{-90 - 954 - 194}{2 \times 2^{3-1}} = 154.8 \end{aligned}$$

The corresponding sums of squares are

$$SS_A = \frac{C_A^2}{n2^k} = \frac{146^2}{2 \times 2^3} = 1,332.3 \quad SS_B = \frac{C_B^2}{n2^k} = \frac{674^2}{2 \times 2^3} = 28,392.3$$

$$SS_C = \frac{C_C^2}{n2^k} = \frac{574^2}{2 \times 2^3} = 20,592.3 \quad SS_{ABC} = \frac{C_{ABC}^2}{n2^k} = \frac{(-278)^2}{2 \times 2^3} = 4,830.3$$

$$\begin{aligned} SS_{\text{Block}} &= SS_{AB} + SS_{AC} + SS_{BC} = \frac{C_{AB}^2 + C_{AC}^2 + C_{BC}^2}{n2^k} \\ &= \frac{(-90)^2 + (-954)^2 + (-194)^2}{2 \times 2^3} = 59,740.8 \end{aligned}$$

**Exercise 14.6****1. (Estimation of Effects)**

The main effects and interactions are estimated as follows:

$$l_A = A + BCD = \frac{1}{4}(-45 + 100 - 45 + 65 - 75 + 60 - 80 + 96) = 19.0$$

$$l_B = B + ACD = \frac{1}{4}(-45 - 100 + 45 + 65 - 75 - 60 + 80 + 96) = 1.5$$

$$l_C = C + ABD = \frac{1}{4}(-45 - 100 - 45 - 65 + 75 + 60 + 80 + 96) = 14.0$$

$$l_D = D + ABC = \frac{1}{4}(-45 + 100 + 45 - 65 + 75 - 60 - 80 + 96) = 16.5$$

$$l_{AB} = AB + CD = \frac{1}{4}(45 - 100 - 45 + 65 + 75 - 60 - 80 + 96) = -1.0$$

$$l_{AC} = AC + BD = \frac{1}{4}(45 - 100 + 45 - 65 - 75 + 60 - 80 + 96) = -18.5$$

$$l_{AD} = AD + BC = \frac{1}{4}(45 + 100 - 45 - 65 - 75 - 60 + 80 + 96) = 19.0$$

Three factors  $A$ ,  $C$ , and  $D$  show large effects on filtration rate, but factor  $B$  displays a relatively very small effect.

**2. (Projection into a Factorial Design)**

The  $2^{4-1}$  design projects into a  $2^3$  design with a single replicate including factors  $A$ ,  $C$ , and  $D$ . The main effects and interactions of this unreplicated  $2^3$  design can be easily determined by using the effect estimates of the  $2^{4-1}$  design as follows:

**Exercise 14.6  
(cont.)**

$$\begin{array}{ll} A = 19.0 & AC = -18.5 \\ C = 14.0 & AD = 19.0 \\ D = 16.5 & CD = -1.0 \\ & ACD = 1.5 \end{array}$$

The effects  $A$ ,  $C$ ,  $D$ ,  $AC$ , and  $AD$  have relatively large influence on filtration rate.

**Exercise 14.7**
**1. (Construction of a  $2^{k-p}$  Design)**

Table 14-29 of MR recommends three ( $p = 3$ ) design generators,  $D = AB$ ,  $E = AC$ , and  $F = BC$ , for the  $2_{III}^{6-3}$  design, which yield the defining relation  $I = ABD = ACE = BCF$ . These three generators produce four ( $= 2^p - p - 1 = 2^3 - 3 - 1$ ) generalized interactions:

$$\begin{aligned} ABD \cdot ACE &= A^2BCDE = BCDE \\ ABD \cdot BCF &= AB^2CDF = ACDF \\ ACE \cdot BCF &= ABC^2EF = ABEF \\ ABD \cdot ACE \cdot BCF &= A^2B^2C^2DEF = DEF \end{aligned}$$

Thus, the complete defining relation of the  $2_{III}^{6-3}$  design is

$$I = ABD = ACE = BCF = BCDE = ACDF = ABEF = DEF$$

By using the three design generators, the  $2_{III}^{6-3}$  design with  $I = ABD = ACE = BCF = BCDE = ACDF = ABEF = DEF$  is established as follows:

| Run | $A$ | $B$ | $C$ | $D = AB$ | $E = AC$ | $F = BC$ | Fractional Design Treatment Combination |
|-----|-----|-----|-----|----------|----------|----------|---|
| 1   | -   | -   | -   | +        | +        | +        | def                                     |
| 2   | +   | -   | -   | -        | -        | +        | af                                      |
| 3   | -   | +   | -   | -        | +        | -        | be                                      |
| 4   | +   | +   | -   | +        | -        | -        | abd                                     |
| 5   | -   | -   | +   | +        | -        | -        | cd                                      |
| 6   | +   | -   | +   | -        | +        | -        | ace                                     |
| 7   | -   | +   | +   | -        | -        | +        | bcf                                     |
| 8   | +   | +   | +   | +        | +        | +        | abcdef                                  |

**2. (Alias Structure)**

Assuming that three-factor or higher-order interactions are negligible, the following aliases are found by multiplying each effect to the complete defining relation of the  $2_{III}^{6-3}$  design:

$$\begin{array}{ll} A = BD = CE & B = AD = CF \\ C = AE = BF & D = AB = EF \\ E = AC = DF & F = BC = DE \\ AF = CD = BE & \end{array}$$

# 15

## Nonparametric Statistics

### OUTLINE

|                                |  |
|--------------------------------|--|
| 15-1 Introduction              | 15-5 Nonparametric Methods in the Analysis of Variance |
| 15-2 Sign Test                 | MINITAB Applications                                   |
| 15-3 Wilcoxon Signed-Rank Test |  |
| 15-4 Wilcoxon Rank-Sum Test    | Answers to Exercises                                   |

### 15-1 Introduction

#### Learning Goals

- Explain nonparametric statistics in comparison with parametric statistics.

#### Nonparametric Statistics

Nonparametric methods do not use information of the distribution of the underlying population, whereas parametric methods (such as  $t$  and  $F$  tests) are based on the sampling distribution of a particular statistic for the parameter of interest. The nonparametric methods make no assumptions except the underlying distribution is continuous, using only signs and/or ranks—the original observations may need to be transformed. Therefore, the nonparametric statistics is considered a distribution-free method and does not include the procedure of parameter estimation (point and interval estimations).

Parametric and nonparametric statistics have their own advantages and disadvantages in terms of ease of use, time efficiency, applicability, and sensitivity (statistical power), as summarized in Table 15-1. Nonparametric tests are easier and quicker to perform and their applications are extended to the following contexts where parametric tests are inappropriate:

- (1) **Underlying distribution unknown:** Information of the underlying distribution is unavailable.
- (2) **Normal approximation inapplicable:** Normal approximation is not applicable when the underlying distribution is significantly deviated from a normal distribution and the sample size is small (say,  $n < 30$ ) (see Section 7-5).
- (3) **Categorical data:** Categorical data include nominal and ordinal data (see Section 9-7).

**Nonparametric Statistics**

However, nonparametric tests are less sensitive (statistically powerful) in detecting a small departure from the hypothesized value because they do not use all the information of the sample. Therefore, the nonparametric methods usually require a larger sample size to achieve the same statistical power.

**Table 15-1** Comparison of Parametric and Nonparametric Statistics

| Criteria            | Parametric | Nonparametric |
|---------------------|------------|---------------|
| Ease of use         | ○          |               |
| Time efficiency     |            | ○             |
| Applicability       |            | ○             |
| Sensitivity         | ○          |               |
| (Note) ○: preferred |            |               |

**15-2 Sign Test****Learning Goals**

- Read the sign test table.
- Test a hypothesis on the median ( $\tilde{\mu}$ ) of a continuous distribution by the sign test.
- Calculate the  $P$ -value of a sign test statistic.
- Apply the normal approximation to the sign statistic when  $n$  is moderately large.
- Test a hypothesis on the median of differences ( $\tilde{\mu}_D$ ) for paired samples by the sign test.

**Sign Test**

The sign test uses the plus and minus signs of the differences between the observations  $X_i$  and the hypothesized median  $\tilde{\mu}_0$ . The sign test assumes that the observations are drawn from a continuous distribution.

The sign test statistics  $R^-$ ,  $R^+$ , and  $R$  are determined by the following procedure:

Step 1: Compute the differences  $X_i - \tilde{\mu}_0$ ,  $i = 1, 2, \dots, n$ .

Step 2: Count the numbers of the minus and plus signs of the differences

$$R^- = \text{number of the minus signs}$$

$$R^+ = \text{number of the plus signs}$$

$$R = \min(R^-, R^+)$$

Note that ties ( $x_i = \tilde{\mu}_0$ ) are not included in the sign test because the probability that a value of  $X_i$  is exactly equal to  $\tilde{\mu}_0$  is zero in a continuous distribution:

$$P(X_i = \tilde{\mu}_0) = 0$$

**Sign Test Table**

The sign test table (see Appendix Table VII in MR) provides critical values ( $r_{\alpha, n}^*$ ) of a sign test statistic for various sample sizes ( $n$ ) and levels of significance ( $\alpha$ ).

**Sign Test** (e.g.) Reading the sign test table

**Table  
(cont.)**

$$(1) r_{0.05,10}^* = 1$$

$$(2) r_{0.025,30}^* = 9$$

$$(3) r_{0.005,25}^* = 5$$

**Inference Context for  $\tilde{\mu}$**

**Parameter of interest:**  $\tilde{\mu}$  (median)

**Test statistic of  $\tilde{\mu}$ :** The appropriate sign statistic is selected depending on the type of  $H_1$  as follows:

(1)  $R^-$  = number of the minus signs of  $X_i - \tilde{\mu}_0$ ,  $i = 1, 2, \dots, n$ , for  $H_1: \tilde{\mu} > \tilde{\mu}_0$

(2)  $R^+$  = number of the plus signs of  $X_i - \tilde{\mu}_0$ ,  $i = 1, 2, \dots, n$ , for  $H_1: \tilde{\mu} < \tilde{\mu}_0$

(3)  $R = \min(R^+, R^-)$  for  $H_1: \tilde{\mu} \neq \tilde{\mu}_0$

**P-value Calculation**

The sign statistics  $R^-$ ,  $R^+$ , and  $R$  follow the binomial distribution  $B(n, 0.5)$ ; therefore, the  $P$ -value (significance probability) of a sign statistic is

$$(1) P = P(R^- \leq r^-) = \sum_{x=0}^{r^-} B\left(n, \frac{1}{2}\right) = \sum_{x=0}^{r^-} \binom{n}{x} \frac{1}{2}^n \quad \text{for } H_1: \tilde{\mu} > \tilde{\mu}_0$$

$$(2) P = P(R^+ \leq r^+) = \sum_{x=0}^{r^+} B\left(n, \frac{1}{2}\right) = \sum_{x=0}^{r^+} \binom{n}{x} \frac{1}{2}^n \quad \text{for } H_1: \tilde{\mu} < \tilde{\mu}_0$$

$$(3) P = 2 \times P(R \leq r) = 2 \times \sum_{x=0}^r B\left(n, \frac{1}{2}\right) = 2 \times \sum_{x=0}^r \binom{n}{x} \frac{1}{2}^n \quad \text{for } H_1: \tilde{\mu} \neq \tilde{\mu}_0$$

Recall that the null hypothesis  $H_0$  is rejected if  $P \leq \alpha$  (see Section 9-1).

**Sign Test Procedure for  $\tilde{\mu}$**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu} = \tilde{\mu}_0$$

$$H_1: \tilde{\mu} \neq \tilde{\mu}_0 \quad \text{for two-sided test}$$

$$\tilde{\mu} < \tilde{\mu}_0 \quad \text{or} \quad \tilde{\mu} > \tilde{\mu}_0 \quad \text{for one-sided test}$$

Step 2: Determine a **test statistic and its value**.

$R^-$  = number of the minus signs of  $X_i - \tilde{\mu}_0$  for upper-sided test

$R^+$  = number of the plus signs of  $X_i - \tilde{\mu}_0$  for lower-sided test

$R = \min(R^-, R^+)$  for two-sided test

Step 3: Determine a **critical value(s) for  $\alpha$** .

$r_{\alpha/2,n}^*$  for two-sided test;  $r_{\alpha,n}^*$  for one-sided test

Step 4: Make a **conclusion**. Reject  $H_0$  if

$r^- \leq r_{\alpha,n}^*$  for upper-sided test

$r^+ \leq r_{\alpha,n}^*$  for lower-sided test

$r \leq r_{\alpha/2,n}^*$  for two-sided test

**Normal Approximation**

Recall that a binomial distribution  $B(n, p)$  approximates to a normal distribution with  $\mu = np$  and  $\sigma^2 = np(1 - p)$  if  $np > 5$  and  $n(1 - p) > 5$  (see Section 4-7). Since  $R^+$  ( $R^-$  or  $R$ ) follows  $B(n, 0.5)$ , if  $n$  is moderately large (say,  $n > 10$ ), the sign statistic has approximately a normal distribution with mean and variance

$$\mu = 0.5n \text{ and } \sigma^2 = 0.5^2 n$$

Therefore, a hypothesis on the median by  $R^+$  can be tested by using the  $z$ -test statistic

$$Z_0 = \frac{R^+ - 0.5n}{0.5\sqrt{n}}$$

**Comparison to the  $t$ -Test**

If the underlying distribution is normal or nonnormal but symmetric, the  $t$ -test is preferred to the sign test for better statistical power.

**Example 15.1**

Test scores of 12 students in a statistics class are as follows:

| No.           | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 | 11 | 12 |
|---------------|----|----|----|----|----|----|----|----|----|----|----|----|
| Score ( $X$ ) | 85 | 75 | 96 | 74 | 87 | 71 | 73 | 80 | 75 | 90 | 94 | 86 |

1. (Test on  $\tilde{\mu}$ ; Sign Test) Test if the median of the test scores is equal to 80 at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu} = 80$$

$$H_1: \tilde{\mu} \neq 80$$

Step 2: Determine a **test statistic and its value**.

| No.        | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 | 11 | 12 |
|------------|----|----|----|----|----|----|----|----|----|----|----|----|
| $x_i$      | 85 | 75 | 96 | 74 | 87 | 71 | 73 | 80 | 75 | 90 | 94 | 86 |
| $x_i - 80$ | 5  | -5 | 16 | -6 | 7  | -9 | -7 | 0  | -5 | 10 | 14 | 6  |
| Sign       | +  | -  | +  | -  | +  | -  | -  | *  | -  | +  | +  | +  |

\* Excluded since  $x_i = \tilde{\mu}_0$ .

$$r = \min(r^-, r^+) = \min(5, 6) = 5$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$r_{\alpha/2,n}^* = r_{0.025,11}^* = 1 \quad (\text{Note}) \text{ number of ties} = 1$$

Step 4: Make a **conclusion**.

Since  $r = 5 \leq r_{\alpha/2,n}^* = 1$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

2. (**P-value Calculation**) Find the  $P$ -value of the sign statistic  $r = 5$  for the two-sided test.

$$\text{► } P = 2 \times P(R \leq 5) = 2 \times \sum_{x=0}^5 \binom{11}{x} \frac{1}{2}^{11} \cong 1.0$$

Since  $P = 1.0 \geq \alpha = 0.05$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Example 15.1**  
(cont.)

3. (**Normal Approximation**) Apply the normal approximation to the sign statistic  $R$  and draw a conclusion at  $\alpha = 0.05$ .

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu} = 80$$

$$H_1: \tilde{\mu} \neq 80$$

Step 2: Determine a **test statistic and its value**.

$$z_0 = \frac{r - 0.5n}{0.5\sqrt{n}} = \frac{5 - 0.5 \times 11}{0.5 \times \sqrt{11}} = -0.30$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_{\alpha/2} = z_{0.05/2} = z_{0.025} = 1.96$$

Step 4: Make a **conclusion**.

Since  $|z_0| = 0.30 < z_{0.025} = 1.96$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.1**  
(MR 15-3)

The impurity level (unit: ppm) is routinely measured in an intermediate chemical product. The following data are observed in an impurity test:

| No.              | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | 11  |
|------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Impurity ( $X$ ) | 2.4 | 2.5 | 1.7 | 1.6 | 1.9 | 2.6 | 1.3 | 1.9 | 2.0 | 2.5 | 2.6 |
| No.              | 12  | 13  | 14  | 15  | 16  | 17  | 18  | 19  | 20  | 21  | 22  |
| Impurity ( $X$ ) | 2.3 | 2.0 | 1.8 | 1.3 | 1.7 | 2.0 | 1.9 | 2.3 | 1.9 | 2.4 | 1.6 |

- Test if the median of the impurity level is less than 2.5 ppm at  $\alpha = 0.05$ .
- Find the  $P$ -value of the sign statistic  $r^+ = 2$  for the lower-sided test.
- Apply the normal approximation to the sign statistic  $R^+$  and draw a conclusion at  $\alpha = 0.05$ .

**Inference Context for  $\tilde{\mu}_D$** 

**Parameter** of interest:  $\tilde{\mu}_D$  (median of the paired differences  $D_j = X_{1j} - X_{2j}$ )

**Test statistic** of  $\tilde{\mu}_D$ : The appropriate sign statistic is selected depending on the type of  $H_1$  as follows:

- $R^-$  = number of the minus signs of  $D_j, j = 1, 2, \dots, n$  for  $H_1: \tilde{\mu}_D > \delta_0$
- $R^+$  = number of the plus signs of  $D_j, j = 1, 2, \dots, n$  for  $H_1: \tilde{\mu}_D < \delta_0$
- $R = \min(R^-, R^+)$  for  $H_1: \tilde{\mu}_D \neq \delta_0$

**Sign Test Procedure for  $\tilde{\mu}_D$** 

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu}_D = \delta_0$$

$$H_1: \tilde{\mu}_D \neq \delta_0 \text{ for two-sided test}$$

$$\tilde{\mu}_D < \delta_0 \text{ or } \tilde{\mu}_D > \delta_0 \text{ for one-sided test}$$

**Sign Test  
Procedure  
for  $\tilde{\mu}_D$   
(cont.)**

Step 2: Determine a **test statistic and its value**.

$R^- =$  number of the minus signs of  $D_j$  for upper-sided test

$R^+ =$  number of the plus signs of  $D_j$  for lower-sided test

$R = \min(R^-, R^+)$  for two-sided test

Step 3: Determine a **critical value(s) for  $\alpha$** .

$r_{\alpha/2,n}^*$  for two-sided test;  $r_{\alpha,n}^*$  for one-sided test

Step 4: Make a **conclusion**. Reject  $H_0$  if

$r^- \leq r_{\alpha,n}^*$  for upper-sided test

$r^+ \leq r_{\alpha,n}^*$  for lower-sided test

$r \leq r_{\alpha/2,n}^*$  for two-sided test



**Example 15.2**

(Test on  $\tilde{\mu}_D$ ; Sign Test) Scores of 10 students for two exams are below. Test

$H_0: \tilde{\mu}_D = 0$  vs.  $H_1: \tilde{\mu}_D \neq 0$  at  $\alpha = 0.05$ .



| No.              | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 |
|------------------|----|----|----|----|----|----|----|----|----|----|
| Exam 1 ( $X_1$ ) | 85 | 75 | 96 | 74 | 87 | 71 | 73 | 80 | 75 | 90 |
| Exam 2 ( $X_2$ ) | 90 | 73 | 98 | 80 | 92 | 72 | 78 | 85 | 75 | 92 |

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu}_D = 0$$

$$H_1: \tilde{\mu}_D \neq 0$$

Step 2: Determine a **test statistic and its value**.

| No.             | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 |
|-----------------|----|----|----|----|----|----|----|----|----|----|
| $X_1$           | 85 | 75 | 96 | 74 | 87 | 71 | 73 | 80 | 75 | 90 |
| $X_2$           | 90 | 73 | 98 | 80 | 92 | 72 | 78 | 85 | 75 | 92 |
| $D = X_1 - X_2$ | -5 | 2  | -2 | -6 | -5 | -1 | -5 | -5 | 0  | -2 |
| Sign            | -  | +  | -  | -  | -  | -  | -  | -  | *  | -  |

\* Excluded since  $d_j = \delta_0$ .

$$r = \min(r^-, r^+) = \min(8, 1) = 1$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$r_{\alpha/2,n}^* = r_{0.025,9}^* = 1 \quad (\text{Note}) \text{ number of ties} = 1$$

Step 4: Make a **conclusion**.

Since  $r = 1 \leq r_{\alpha/2,n}^* = 1$ , reject  $H_0$  at  $\alpha = 0.05$ .



**Exercise 15.2  
(MR 15-12)**

The diameter of a ball bearing was measured by 12 inspectors. The measurements, corresponding differences, and their signs are presented in the table on next page. Test if there is a significant difference between the medians of the populations of measurements by using two different calipers. Use  $\alpha = 0.05$ .

**Exercise 15.2**  
 (cont.)

| Inspector | Measurement            |                        | Difference<br>( $D = X_1 - X_2$ ) | Sign<br>(*: tie) |
|-----------|------------------------|------------------------|-----------------------------------|------------------|
|           | Caliper 1<br>( $X_1$ ) | Caliper 2<br>( $X_2$ ) |                                   |                  |
| 1         | 0.265                  | 0.264                  | 0.001                             | +                |
| 2         | 0.265                  | 0.265                  | 0.000                             | *                |
| 3         | 0.266                  | 0.264                  | 0.002                             | +                |
| 4         | 0.267                  | 0.266                  | 0.001                             | +                |
| 5         | 0.267                  | 0.267                  | 0.000                             | *                |
| 6         | 0.265                  | 0.268                  | -0.003                            | -                |
| 7         | 0.267                  | 0.264                  | 0.003                             | +                |
| 8         | 0.267                  | 0.265                  | 0.002                             | +                |
| 9         | 0.265                  | 0.265                  | 0.000                             | *                |
| 10        | 0.268                  | 0.267                  | 0.001                             | +                |
| 11        | 0.268                  | 0.268                  | 0.000                             | *                |
| 12        | 0.265                  | 0.269                  | -0.004                            | -                |

## 15-3 Wilcoxon Signed-Rank Test

**Learning Goals**

- Read the Wilcoxon signed-rank test table.
- Test a hypothesis on the mean ( $\mu$ ) of a continuous distribution by the Wilcoxon signed-rank test.
- Apply the normal approximation to the signed-rank statistic when  $n$  is moderately large.
- Test a hypothesis on the mean of differences ( $\mu_D$ ) for paired samples by the Wilcoxon signed-rank test.

**Wilcoxon  
Signed-Rank  
Test**

While the sign test uses only the plus and minus signs of the differences between the observations  $X_i$  and the hypothesized median  $\tilde{\mu}_0$ , the Wilcoxon signed-rank test uses both the signs of the differences between the observations  $X_i$  and the hypothesized mean  $\mu_0$  and the ranks of the absolute magnitudes of the differences. The signed-rank test assumes that the underlying distribution is symmetric and continuous, i.e., the mean equals the median.

The Wilcoxon signed-rank statistics  $W^-$ ,  $W^+$ , and  $W$  are determined by the following procedure:

- Step 1: Compute the differences  $X_i - \mu_0$ ,  $i = 1, 2, \dots, n$ .
- Step 2: Rank the absolute differences  $|X_i - \mu_0|$  in ascending order. For ties, use the average of the ranks that would be assigned if they differed.
- Step 3: Assign the signs of the differences to the corresponding ranks.
- Step 4: Calculate the sum of the signed ranks:

$$W^- = \text{sum of the negative ranks}$$

$$W^+ = \text{sum of the positive ranks}$$

$$W = \min(W^-, W^+)$$

### **Wilcoxon Signed-Rank Test Table**

Like the sign test table, the Wilcoxon signed-rank test table (see Appendix Table VIII in MR) provides critical values ( $w_{\alpha,n}^*$ ) of a signed-rank test statistic for various sample sizes ( $n$ ) and levels of significance ( $\alpha$ ).

(e.g.) Reading the signed-rank test table

$$(1) w_{0.05,10}^* = 10$$

$$(2) w_{0.025,20}^* = 52$$

$$(3) w_{0.005,15}^* = 15$$

### **Inference Context for $\mu$**

**Parameter of interest:**  $\mu$

**Test statistic of  $\mu$ :** The appropriate signed-rank statistic is selected depending on the type of  $H_1$  as follows:

$$(1) W^- = \text{sum of the negative ranks of } X_i - \mu_0, i = 1, 2, \dots, n \text{ for } H_1: \mu > \mu_0$$

$$(2) W^+ = \text{sum of the positive ranks of } X_i - \mu_0, i = 1, 2, \dots, n \text{ for } H_1: \mu < \mu_0$$

$$(3) W = \min(W^-, W^+) \text{ for } H_1: \mu \neq \mu_0$$

### **Wilcoxon Signed-Rank Test Procedure for $\mu$**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = \mu_0$$

$$H_1: \mu \neq \mu_0 \text{ for two-sided test}$$

$$\mu < \mu_0 \text{ or } \mu > \mu_0 \text{ for one-sided test}$$

Step 2: Determine a **test statistic and its value**.

$$W^- = \text{sum of the negative ranks of } X_i - \mu_0 \text{ for upper-sided test}$$

$$W^+ = \text{sum of the positive ranks of } X_i - \mu_0 \text{ for lower-sided test}$$

$$W = \min(W^-, W^+) \text{ for two-sided test}$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$w_{\alpha/2,n}^* \text{ for two-sided test; } w_{\alpha,n}^* \text{ for one-sided test}$$

Step 4: Make a **conclusion**. Reject  $H_0$  if

$$w^- \leq w_{\alpha,n}^* \text{ for upper-sided test}$$

$$w^+ \leq w_{\alpha,n}^* \text{ for lower-sided test}$$

$$w \leq w_{\alpha/2,n}^* \text{ for two-sided test}$$

### **Normal Approximation**

If the sample size is moderately large (say,  $n > 20$ ), the signed-rank statistic  $W^+$  ( $W^-$  or  $W$ ) has approximately a normal distribution with mean and variance

$$\mu_{W^+} = \frac{n(n+1)}{4} \text{ and } \sigma_{W^+}^2 = \frac{n(n+1)(2n+1)}{24}$$

Therefore, a hypothesis on the single mean by  $W^+$  can be tested by using the following  $z$ -statistic:

**Normal Approximation  
(cont.)**

$$Z_0 = \frac{W^+ - \frac{n(n+1)}{4}}{\sqrt{\frac{n(n+1)(2n+1)}{24}}}$$

**Example 15.3**

Test scores of 10 students in a statistics class are below.

| No.           | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 |
|---------------|----|----|----|----|----|----|----|----|----|----|
| Score ( $X$ ) | 85 | 75 | 96 | 74 | 87 | 71 | 73 | 80 | 75 | 90 |

1. **(Test on  $\mu$ ; Wilcoxon Signed-Rank Test)** Test if the mean of the test scores is equal to 80 at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 80$$

$$H_1: \mu \neq 80$$

Step 2: Determine a test statistic and its value.

| No.          | 1  | 2  | 3  | 4  | 5   | 6  | 7    | 8  | 9  | 10 |
|--------------|----|----|----|----|-----|----|------|----|----|----|
| $x_i$        | 85 | 75 | 96 | 74 | 87  | 71 | 73   | 80 | 75 | 90 |
| $x_i - 80$   | 5  | -5 | 16 | -6 | 7   | -9 | -7   | 0  | -5 | 10 |
| Sign         | +  | -  | +  | -  | +   | -  | -    | *  | -  | +  |
| $ x_i - 80 $ | 5  | 5  | 16 | 6  | 7   | 9  | 7    | *  | 5  | 10 |
| Rank         | 2  | 2  | 9  | 4  | 5.5 | 7  | 5.5  | *  | 2  | 8  |
| Signed rank  | 2  | -2 | 9  | -4 | 5.5 | -7 | -5.5 | *  | -2 | 8  |

\* Excluded since  $x_i = \mu_0$ .

$$w = \min(w^-, w^+) = \min(20.5, 24.5) = 20.5$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$w_{\alpha/2,n}^* = w_{0.025,9}^* = 5 \quad (\text{Note: number of ties} = 1)$$

Step 4: Make a conclusion.

Since  $w = 20.5 \leq w_{\alpha/2,n}^* = 5$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

2. **(Normal Approximation)** Apply the normal approximation to the signed-rank statistic  $W$  and draw a conclusion at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 80$$

$$H_1: \mu \neq 80$$

Step 2: Determine a test statistic and its value.

$$z_0 = \frac{w - \frac{n(n+1)}{4}}{\sqrt{\frac{n(n+1)(2n+1)}{24}}} = \frac{20.5 - \frac{9 \times (9+1)}{4}}{\sqrt{\frac{9 \times (9+1) \times (2 \times 9 + 1)}{24}}} = -0.24$$



### Exercise 15.3 (MR 15-23)

Example 15.3 (cont.)

Inference for  $\mu_D$   
Difference Context

Wilcoxon Signed-Rank Test  
Procedure for  $\mu_D$

- (1)  $W_- = \text{sum of the negative ranks of } D_j, j = 1, 2, \dots, n$  for  $H_1: \bar{\mu}_D > \bar{\mu}_0$
- (2)  $W_+ = \text{sum of the positive ranks of } D_j, j = 1, 2, \dots, n$  for  $H_1: \bar{\mu}_D < \bar{\mu}_0$
- (3)  $W = \min(W_-, W_+)$  for  $H_1: \bar{\mu}_D \neq \bar{\mu}_0$

Test statistic of  $\mu_D$ : The appropriate signed-rank statistic is selected depending on the type of  $H_1$  as follows:

Parameter of interest:  $\bar{\mu}_D$  (mean of the paired differences  $D_j = X_{1j} - X_{2j}$ )

1. Test if the mean of the impurity level is less than 2.5 ppm at  $\alpha = 0.05$ .
2. Apply the normal approximation to the signed-rank statistic  $W_+$  and draw a conclusion at  $\alpha = 0.05$ .

| No. | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | 11  | Impurity ( $X$ ) |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------------------|
| No. | 12  | 13  | 14  | 15  | 16  | 17  | 18  | 19  | 20  | 21  | 22  | Impurity ( $X$ ) |
|     | 2.4 | 2.5 | 1.7 | 1.6 | 1.9 | 2.6 | 1.3 | 1.3 | 2.0 | 2.5 | 2.6 | Impurity ( $X$ ) |
|     | 2.3 | 2.0 | 1.8 | 1.3 | 1.7 | 2.0 | 1.9 | 2.3 | 1.9 | 2.4 | 1.6 | Impurity ( $X$ ) |
|     | 1.2 | 1.3 | 1.4 | 1.5 | 1.6 | 1.7 | 1.8 | 1.9 | 2.0 | 2.3 | 1.1 | Impurity ( $X$ ) |

The impurity data in Exercise 14.1 is presented again as follows:

- Step 4: Make a conclusion.  
 $|z_0| = 0.24 \Rightarrow z_{0.025} = 1.96$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

Example 15.3

**Example 15.4**

(Test on  $\mu_D$ ; Wilcoxon Signed-Rank Test) The exam scores in Exercise 14.2 is presented again below. Test  $H_0: \mu_D = 0$  vs.  $H_1: \mu_D \neq 0$  at  $\alpha = 0.05$ .

| No.              | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 |
|------------------|----|----|----|----|----|----|----|----|----|----|
| Exam 1 ( $X_1$ ) | 85 | 75 | 96 | 74 | 87 | 71 | 73 | 80 | 75 | 90 |
| Exam 2 ( $X_2$ ) | 90 | 73 | 98 | 80 | 92 | 72 | 78 | 85 | 75 | 92 |

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_D = 0$$

$$H_1: \mu_D \neq 0$$

Step 2: Determine a test statistic and its value.

| No.             | 1    | 2  | 3  | 4  | 5    | 6  | 7    | 8    | 9  | 10 |
|-----------------|------|----|----|----|------|----|------|------|----|----|
| $X_1$           | 85   | 75 | 96 | 74 | 87   | 71 | 73   | 80   | 75 | 90 |
| $X_2$           | 90   | 73 | 98 | 80 | 92   | 72 | 78   | 85   | 75 | 92 |
| $D = X_1 - X_2$ | -5   | 2  | -2 | -6 | -5   | -1 | -5   | -5   | 0  | -2 |
| Sign            | -    | +  | -  | -  | -    | -  | -    | -    | *  | -  |
| $ D $           | 5    | 2  | 2  | 6  | 5    | 1  | 5    | 5    | *  | 2  |
| Rank            | 6.5  | 3  | 3  | 9  | 6.5  | 1  | 6.5  | 6.5  | *  | 3  |
| Signed rank     | -6.5 | 3  | -3 | -9 | -6.5 | -1 | -6.5 | -6.5 | *  | -3 |

\* Excluded since  $d_j = \delta_0$ .

$$w = \min(w^-, w^+) = \min(42, 3) = 3$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$w_{\alpha/2, n}^* = w_{0.025, 9}^* = 5 \quad (\text{Note}) \text{ number of ties} = 1$$

Step 4: Make a conclusion.

Since  $w = 3 \leq w_{\alpha/2, n}^* = 5$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.4  
(MR 15-26)**

Reconsider the ball bearing diameter data in Exercise 15.2. The measurements, corresponding differences, and their signed ranks are presented below. Test  $H_0: \mu_D = 0$  vs.  $H_1: \mu_D \neq 0$  at  $\alpha = 0.05$ .

| Car | Measurement |       | $D$<br>$(X_1 - X_2)$ | Sign | $ D $ | Rank | Signed Rank |
|-----|-------------|-------|----------------------|------|-------|------|-------------|
|     | $X_1$       | $X_2$ |                      |      |       |      |             |
| 1   | 0.265       | 0.264 | 0.001                | +    | 0.001 | 2.0  | 2.0         |
| 2   | 0.265       | 0.265 | 0.000                | *    | *     | *    | *           |
| 3   | 0.266       | 0.264 | 0.002                | +    | 0.002 | 4.5  | 4.5         |
| 4   | 0.267       | 0.266 | 0.001                | +    | 0.001 | 2.0  | 2.0         |
| 5   | 0.267       | 0.267 | 0.000                | *    | *     | *    | *           |
| 6   | 0.265       | 0.268 | -0.003               | -    | 0.003 | 6.5  | -6.5        |
| 7   | 0.267       | 0.264 | 0.003                | +    | 0.003 | 6.5  | 6.5         |
| 8   | 0.267       | 0.265 | 0.002                | +    | 0.002 | 4.5  | 4.5         |
| 9   | 0.265       | 0.265 | 0.000                | *    | *     | *    | *           |
| 10  | 0.268       | 0.267 | 0.001                | +    | 0.001 | 2.0  | 2.0         |
| 11  | 0.268       | 0.268 | 0.000                | *    | *     | *    | *           |
| 12  | 0.265       | 0.269 | -0.004               | -    | 0.004 | 8.0  | -8.0        |

\* ties

## 15-4 Wilcoxon Rank-Sum Test

### Learning Goals

- Read the Wilcoxon rank-sum test table.
- Test a hypothesis on the difference in mean of two continuous populations ( $\mu_1 - \mu_2$ ) by the Wilcoxon rank-sum test.
- Apply the normal approximation to the rank-sum statistic when  $n_1$  and  $n_2$  are moderately large.

### Wilcoxon Rank-Sum Test

The Wilcoxon rank-sum test (often called Mann-Whitney test) uses the ranks of the observations from two independent continuous populations  $X_1$  and  $X_2$  to test the difference in mean ( $\mu_1 - \mu_2$ ).

Let  $X_{11}, X_{12}, \dots, X_{1n_1}$  and  $X_{21}, X_{22}, \dots, X_{2n_2}$  denote two independent random samples of sizes  $n_1$  and  $n_2$  ( $n_1 \leq n_2$ ) from the populations  $X_1$  and  $X_2$ . Then, the Wilcoxon rank-sum statistics  $W_1$  and  $W_2$  are determined by the following procedure:

Step 1: Rank the  $n_1 + n_2$  observations in ascending order. For ties, use the average of the ranks that would be assigned if they differed.

Step 2: Calculate the sum of the ranks for each sample:

$W_1$  = sum of the ranks in the smaller sample (size =  $n_1$ )

$W_2$  = sum of the ranks in the larger sample (size =  $n_2$ )

Note that  $W_1$  and  $W_2$  will be nearly equal for both the samples after adjusting for the difference in sample size.

### Wilcoxon Rank-Sum Test Table

The Wilcoxon rank-sum test table (see Appendix Table IX in MR) provides critical values ( $w_{\alpha, n_1, n_2}^*$ ) of a rank-sum statistic for various sample sizes ( $n_1$  and  $n_2$  where  $n_1 \leq n_2$ ) and levels of significance ( $\alpha = 0.05$  and  $0.01$ ) for a two-sided test.

(e.g.) Reading the rank-sum test table for a two-sided test

$$(1) w_{0.05/2, 10, 15}^* = w_{0.025, 10, 15}^* = 94$$

$$(2) w_{0.01/2, 5, 10}^* = w_{0.005, 5, 10}^* = 19$$

### Inference Context for $\mu_1 - \mu_2$

**Parameter of interest:**  $\mu_1 - \mu_2$

**Test statistic of  $\mu_1 - \mu_2$ :** The appropriate rank-sum statistic is selected depending on the type of  $H_1$  as follows:

(1)  $W_1$  = sum of the ranks of  $X_{1j}, j = 1, 2, \dots, n_1$  for  $H_1: \mu_1 - \mu_2 < \delta_0$

(2)  $W_2$  = sum of the ranks of  $X_{2j}, j = 1, 2, \dots, n_2$  for  $H_1: \mu_1 - \mu_2 > \delta_0$

(3)  $W_1$  or  $W_2$  for  $H_1: \mu_1 - \mu_2 = \delta_0$

### Wilcoxon Rank-Sum Test Procedure for $\mu_1 - \mu_2$

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = \delta_0$$

$$H_1: \mu_1 - \mu_2 \neq \delta_0 \text{ for two-sided test}$$

$$\mu_1 - \mu_2 > \delta_0 \text{ or } \mu_1 - \mu_2 < \delta_0 \text{ for one-sided test}$$

**Wilcoxon  
Rank-Sum  
Test  
Procedure  
(cont.)**

Step 2: Determine a **test statistic and its value**.

$W_1$  = sum of the ranks of  $X_{1j}$  for lower-sided test

$W_2$  = sum of the ranks of  $X_{2j}$  for upper-sided test

$W_1$  or  $W_2$  for two-sided test

Step 3: Determine a **critical value(s) for  $\alpha$** .

$w_{\alpha/2, n_1, n_2}^*$  for two-sided test;  $w_{\alpha, n_1, n_2}^*$  for one-sided test

Step 4: Make a **conclusion**. Reject  $H_0$  if

$w_1 \leq w_{\alpha, n_1, n_2}^*$  for lower-sided test

$w_2 \leq w_{\alpha, n_1, n_2}^*$  for upper-sided test

$w_1 \leq w_{\alpha/2, n_1, n_2}^*$  or  $w_2 \leq w_{\alpha/2, n_1, n_2}^*$  for two-sided test

**Normal  
Approximation**

When  $n_1$  and  $n_2$  are moderately large (say,  $n_1$  and  $n_2 > 8$ ), the rank-sum statistic  $W_1$  (or  $W_2$ ) has approximately a normal distribution with mean and variance

$$\mu_{W_1} = \frac{n_1(n_1 + n_2 + 1)}{2} \text{ and } \sigma_{W_1}^2 = \frac{n_1 n_2 (n_1 + n_2 + 1)}{12}$$

Therefore, a hypothesis on the difference in mean by  $W_1$  can be tested by using the  $z$ -statistic

$$Z_0 = \frac{W_1 - \mu_{W_1}}{\sigma_{W_1}} = \frac{W_1 - \frac{n_1(n_1 + n_2 + 1)}{2}}{\sqrt{\frac{n_1 n_2 (n_1 + n_2 + 1)}{12}}}$$



**Example 15.5**

The life lengths (unit: hour) of INFINITY ( $X_1$ ) and FOREVER ( $X_2$ ) light bulbs are under study. Suppose that no information is available about the underlying distributions of  $X_1$  and  $X_2$ . A random sample selected from each brand results in the following:

| No.                | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  |
|--------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| INFINITY ( $X_1$ ) | 760 | 810 | 775 | 680 | 730 | 725 | 740 | 700 | 720 | -   |
| FOREVER ( $X_2$ )  | 795 | 780 | 820 | 770 | 810 | 765 | 800 | 790 | 750 | 730 |

1. **(Test on  $\mu_1 - \mu_2$ ; Wilcoxon Rank-Sum Test)** Test if the mean life lengths of the two brands are the same at  $\alpha = 0.05$ .

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

Step 2: Determine a **test statistic and its value**.

| No.   | 1   | 2    | 3   | 4   | 5    | 6   | 7   | 8   | 9   | 10  |
|-------|-----|------|-----|-----|------|-----|-----|-----|-----|-----|
| $X_1$ | 760 | 810  | 775 | 680 | 730  | 725 | 740 | 700 | 720 | -   |
| Rank  | 9   | 17.5 | 12  | 1   | 5.5  | 4   | 7   | 2   | 3   | -   |
| $X_2$ | 795 | 780  | 820 | 770 | 810  | 765 | 800 | 790 | 750 | 730 |
| Rank  | 15  | 13   | 19  | 11  | 17.5 | 10  | 16  | 14  | 8   | 5.5 |

$$w_1 = 61 \text{ and } w_2 = 129$$

**Example 15.5**  
(cont.)Step 3: Determine a **critical value(s) for  $\alpha$** .

$$w_{\alpha/2, n_1, n_2}^* = w_{0.05/2, 9, 10}^* = 65$$

Step 4: Make a **conclusion**.Since  $w_1 = 61 \leq w_{\alpha/2, 9, 10}^* = 65$ , reject  $H_0$  at  $\alpha = 0.05$ .2. **(Normal Approximation)** Apply the normal approximation to the rank-sum statistic  $W_1$  and draw a conclusion at  $\alpha = 0.05$ .►► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

Step 2: Determine a **test statistic and its value**.

$$z_0 = \frac{w_1 - \frac{n_1(n_1 + n_2 + 1)}{2}}{\sqrt{\frac{n_1 n_2 (n_1 + n_2 + 1)}{12}}} = \frac{61 - \frac{9 \times (9 + 10 + 1)}{2}}{\sqrt{\frac{9 \times 10 \times (9 + 10 + 1)}{12}}} = -2.37$$

Step 3: Determine a **critical value(s) for  $\alpha$** .

$$z_{\alpha/2} = z_{0.025} = 1.96$$

Step 4: Make a **conclusion**.Since  $|z_0| = 2.37 > z_{0.025} = 1.96$ , reject  $H_0$  at  $\alpha = 0.05$ .**Exercise 15.5**  
(MR 15-30)

The manufacturer of a hot tub is interested in testing two different types of heating elements. The heating element that produces a larger heat gain (unit: °F) after 15 minutes will be preferable. Ten observations of the heat gain for each heating element are obtained as follows:

| No.                 | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 |
|---------------------|----|----|----|----|----|----|----|----|----|----|
| Element 1 ( $X_1$ ) | 25 | 27 | 29 | 31 | 30 | 26 | 24 | 32 | 33 | 38 |
| Element 2 ( $X_2$ ) | 31 | 33 | 32 | 35 | 34 | 29 | 38 | 35 | 37 | 30 |

1. Test if one heating element is superior to the other at  $\alpha = 0.05$ .
2. Apply the normal approximation to the rank-sum statistic  $W_1$  and draw a conclusion at  $\alpha = 0.05$ .

## 15-5 Nonparametric Methods in the Analysis of Variance

### Learning Goals

- Perform the Kruskal-Wallis test in the single-factor analysis of variance (ANOVA).
- Explain use of ranks in ANOVA.

#### Kruskal-Wallis Test

The Kruskal-Wallis test is a nonparametric alternative to the parametric  $F$ -test of the single-factor analysis of variance (ANOVA). While the parametric ANOVA model,  $Y_{ij} = \mu + \tau_i + \varepsilon_{ij}$ ,  $i = 1, 2, \dots, a$  and  $j = 1, 2, \dots, n_i$ , assumes the error

**Kruskal-Wallis Test  
(cont.)**

terms  $\varepsilon_{ij}$  are normally distributed with mean zero and variance  $\sigma^2$ , the nonparametric ANOVA method assumes that the  $\varepsilon_{ij}$  have the same continuous distribution for all the factor levels  $i = 1, 2, \dots, a$ .

The Kruskal-Wallis statistic  $H$  is determined by the following procedure:

Step 1: Rank all  $N (= \sum_{i=1}^a n_i)$  observations in ascending order. For ties, use the average of the ranks that would be assigned if they differed.

Step 2: Calculate the sum ( $R_{i\cdot}$ ) of the ranks  $R_{ij}$  in the  $i^{\text{th}}$  treatment,  $i = 1, 2, \dots, a$ .

Step 3: Calculate the Kruskal-Wallis statistic

$$H = \frac{12}{N(N+1)} \sum_{i=1}^a \frac{R_{i\cdot}^2}{n_i} - 3(N+1) \quad \text{for observations without ties}$$

$$= \frac{1}{S^2} \left[ \sum_{i=1}^a \frac{R_{i\cdot}^2}{n_i} - \frac{N(N+1)^2}{4} \right] \quad \text{for observations with ties}$$

$$\text{where } S^2 = \frac{1}{N-1} \left[ \sum_{i=1}^a \sum_{j=1}^{n_i} R_{ij}^2 - \frac{N(N+1)^2}{4} \right]$$

 **$\chi^2$   
Approximation**

The Kruskal-Wallis static approximates to a  $\chi^2$ -distribution with  $a - 1$  degrees of freedom when the sample sizes  $n_i$  are moderately large ( $n_i \geq 6$  for  $a = 3$ ;  $n_i \geq 5$  for  $a > 3$ ).

**Inference Context**

**Parameters of interest:**  $\tau_1, \tau_2, \dots, \tau_a$

**Test statistic of**  $\tau_1, \tau_2, \dots, \tau_a$

(1) **Case 1: Observations with ties**

$$H = \frac{12}{N(N+1)} \sum_{i=1}^a \frac{R_{i\cdot}^2}{n_i} - 3(N+1)$$

(2) **Case 2: Observations without ties**

$$H = \frac{1}{S^2} \left[ \sum_{i=1}^a \frac{R_{i\cdot}^2}{n_i} - \frac{N(N+1)^2}{4} \right]$$

**Kruskal-Wallis Test Procedure**

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0 \quad (\mu_1 = \mu_2 = \dots = \mu_a)$$

$$H_1: \tau_i \neq 0 \quad \text{for at least one } i, i = 1, 2, \dots, a$$

Step 2: Determine a **test statistic and its value**.

$$H = \frac{12}{N(N+1)} \sum_{i=1}^a \frac{R_{i\cdot}^2}{n_i} - 3(N+1) \quad \text{for observations without ties}$$

$$= \frac{1}{S^2} \left[ \sum_{i=1}^a \frac{R_{i\cdot}^2}{n_i} - \frac{N(N+1)^2}{4} \right] \quad \text{for observations with ties}$$

$$\text{where } S^2 = \frac{1}{N-1} \left[ \sum_{i=1}^a \sum_{j=1}^{n_i} R_{ij}^2 - \frac{N(N+1)^2}{4} \right]$$

**Kruskal-Wallis Test Procedure (cont.)**

Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$\chi^2_{\alpha,a-1}$$

Step 4: Make a **conclusion.** Reject  $H_0$  if

$$h \geq \chi^2_{\alpha,a-1}$$

**F-test on Ranks**

If the ordinary *F*-test were to be applied to the ranks instead of the original data in the single-factor ANOVA, the *F*-test statistic would be

$$F_0 = \frac{H / (a - 1)}{(N - 1 - H) / (N - a)}$$

Note that  $F_0$  is closely related to the Kruskal-Wallis statistic  $H$ , which indicates that the Kruskal-Wallis test is approximately equivalent to the parametric ANOVA to the ranks. Accordingly, the *F*-test on the ranks can be applied when a nonparametric alternative to the analysis of variance is unavailable.

It is recommended that the *F*-test be performed on both the original data and the ranks when the normality assumption and/or the effect of an outlier(s) are concerned. If both the test results are similar, use of the original data is satisfactory; otherwise, use of the ranks is preferred.



**Example 15.6**

**(Nonparametric ANOVA; Kruskal-Wallis Test)** Maximum power grip forces (unit: lb.) of a 45-year-old male at four elbow angles ( $0^\circ$ ,  $45^\circ$ ,  $90^\circ$ , and  $135^\circ$ ) are obtained below. Test if elbow angle has a significant effect on maximum power grip strength at  $\alpha = 0.05$ .

| Elbow angle       | Maximum grip force (lb.) |    |    |    |    |
|-------------------|--------------------------|----|----|----|----|
| $0^\circ (Y_1)$   | 65                       | 68 | 62 | 66 | 69 |
| $45^\circ (Y_2)$  | 70                       | 72 | 69 | 75 | 68 |
| $90^\circ (Y_3)$  | 67                       | 63 | 68 | 64 | 67 |
| $135^\circ (Y_4)$ | 58                       | 60 | 59 | 63 | 60 |

► Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tau_1 = \tau_2 = \cdots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1, 2, 3, 4$$

Step 2: Determine a test statistic and its value.

| Elbow angle          | Maximum grip force (lb.) |     |      |     |      | $R_i$ |
|----------------------|--------------------------|-----|------|-----|------|-------|
| $0^\circ (y_{1j})$   | 65                       | 68  | 62   | 66  | 69   |       |
| Rank ( $r_{1j}$ )    | 9                        | 14  | 5    | 10  | 16.5 | 54.5  |
| $45^\circ (y_{2j})$  | 70                       | 72  | 69   | 75  | 68   |       |
| Rank ( $r_{2j}$ )    | 18                       | 19  | 16.5 | 20  | 14   | 87.5  |
| $90^\circ (y_{3j})$  | 67                       | 63  | 68   | 64  | 67   |       |
| Rank ( $r_{3j}$ )    | 11.5                     | 6.5 | 14   | 8   | 11.5 | 51.5  |
| $135^\circ (y_{4j})$ | 58                       | 60  | 59   | 63  | 60   |       |
| Rank ( $r_{4j}$ )    | 1                        | 3.5 | 2    | 6.5 | 3.5  | 16.5  |

**Example 15.6  
(cont.)**

$$s^2 = \frac{1}{N-1} \left[ \sum_{i=1}^a \sum_{j=1}^{n_i} r_{ij}^2 - \frac{N(N+1)^2}{4} \right]$$

$$= \frac{1}{20-1} \left[ 2,866 - \frac{20 \times (20+1)^2}{4} \right] = 34.79$$

$$h = \frac{1}{s^2} \left[ \sum_{i=1}^a \frac{r_{i.}^2}{n_i} - \frac{N(N+1)^2}{4} \right]$$

$$= \frac{1}{34.79} \left[ \left( \frac{54.5^2}{5} + \frac{87.5^2}{5} + \frac{51.5^2}{5} + \frac{16.5^2}{5} \right) - \frac{20 \times (20+1)^2}{4} \right]$$

$$= 14.52$$

Step 3: Determine a **critical value(s)** for  $\alpha$ .

$$\chi^2_{\alpha, a-1} = \chi^2_{0.05, 4-1} = \chi^2_{0.05, 3} = 7.81$$

Step 4: Make a **conclusion**.

Since  $h = 14.52 > \chi^2_{\alpha, a-1} = 7.81$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.6  
(MR 15-37)**

The tensile strengths (unit: lb./in.<sup>2</sup>) of cements prepared by four different mixing techniques (A, B, C, and D) are measured below. Test if the difference in mixing technique affects the tensile strength at  $\alpha = 0.05$ .

| Mixing technique | Tensile strength (lb./in. <sup>2</sup> ) |       |       |       |       |
|------------------|--|-------|-------|-------|-------|
| A ( $Y_1$ )      | 3,129                                    | 3,000 | 2,865 | 2,890 | 2,971 |
| B ( $Y_2$ )      | 3,200                                    | 3,000 | 2,975 | 3,150 | 3,081 |
| C ( $Y_3$ )      | 2,800                                    | 2,900 | 2,985 | 3,050 | 2,934 |
| D ( $Y_4$ )      | 2,600                                    | 2,700 | 2,600 | 2,765 | 2,666 |

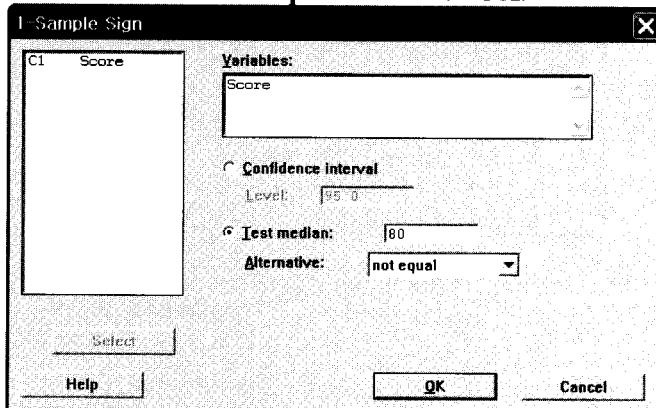
## MINITAB Applications

### Example 15.1 (Inference on $\tilde{\mu}$ ; Sign Test)

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the test score data on the worksheet.

|    | C1    | C2 | C3 |
|----|-------|----|----|
| ↓  | Score |    |    |
| 1  | 85    |    |    |
| 2  | 75    |    |    |
| 3  | 96    |    |    |
| 4  | 74    |    |    |
| 5  | 87    |    |    |
| 6  | 71    |    |    |
| 7  | 73    |    |    |
| 8  | 80    |    |    |
| 9  | 75    |    |    |
| 10 | 90    |    |    |
| 11 | 94    |    |    |
| 12 | 86    |    |    |

- (3) Choose Stat > Nonparametrics > 1-Sample Sign. In Variables select Score. Check Test median, enter '80' (hypothetical median), and in Alternative select not equal. Then click OK.



- (4) Interpret the analysis results.

Session

Sign Test for Median

Sign test of median = 80.00 versus not = 80.00

| Score | N  | Below     | Equal | Above     | P      | Median |
|-------|----|-----------|-------|-----------|--------|--------|
|       |    |           |       |           |        | 82.50  |
| Score | 12 | $r^- = 5$ | 1     | $r^+ = 6$ | 1.0000 |        |

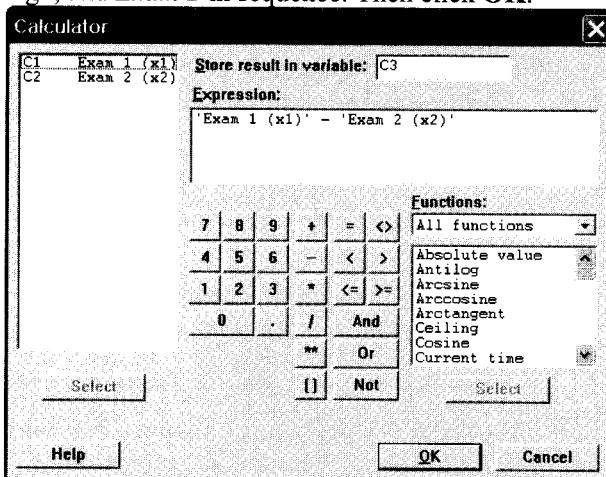
**Example 15.2****(Inference on  $\tilde{\mu}_D$ ; Sign Test)**

(1) Choose **File > New**, click **Minitab Project**, and click **OK**.

(2) Enter the score data of the two exams on the worksheet.

|    | C1          | C2          | C3 |
|----|-------------|-------------|----|
| ↓  | Exam 1 (x1) | Exam 2 (x2) |    |
| 1  | 85          | 90          |    |
| 2  | 75          | 73          |    |
| 3  | 96          | 98          |    |
| 4  | 74          | 80          |    |
| 5  | 87          | 92          |    |
| 6  | 71          | 72          |    |
| 7  | 73          | 78          |    |
| 8  | 80          | 85          |    |
| 9  | 75          | 75          |    |
| 10 | 90          | 92          |    |

(3) Choose **Calc > Calculator**. In **Store result in variable**, enter *C3* as a column to store calculation results. In **Expression**, click *Exam 1*, minus sign, and *Exam 2* in sequence. Then click **OK**.

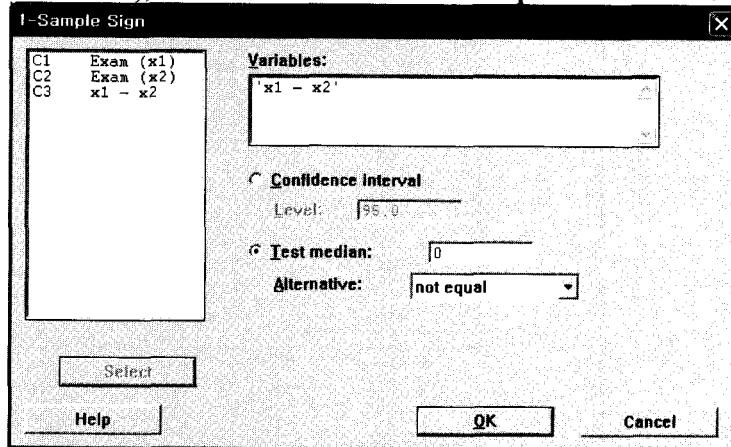


(4) Name the C3 column  $x_1 - x_2$ .

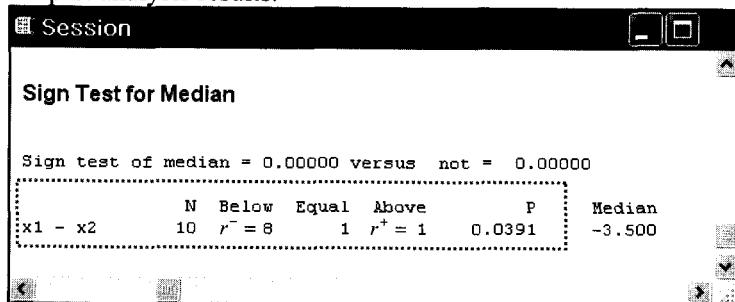
|    | C1          | C2          | C3          |
|----|-------------|-------------|-------------|
| ↓  | Exam 1 (x1) | Exam 2 (x2) | $x_1 - x_2$ |
| 1  | 85          | 90          | -5          |
| 2  | 75          | 73          | 2           |
| 3  | 96          | 98          | -2          |
| 4  | 74          | 80          | -6          |
| 5  | 87          | 92          | -5          |
| 6  | 71          | 72          | -1          |
| 7  | 73          | 78          | -5          |
| 8  | 80          | 85          | -5          |
| 9  | 75          | 75          | 0           |
| 10 | 90          | 92          | -2          |

**Example 15.2  
(cont.)**

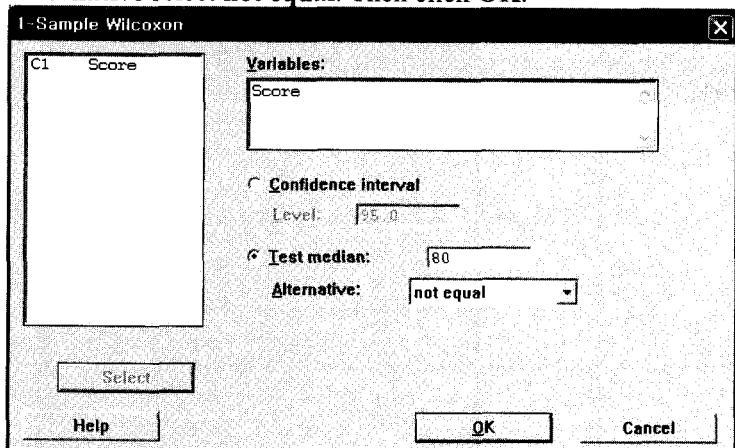
- (5) Choose Stat > Nonparametrics > 1-Sample Sign. In Variables select  $x1 - x2$ . Check Test median, enter '0' (hypothetical median of the score differences), and in Alternative select not equal. Then click OK.



- (6) Interpret analysis results.

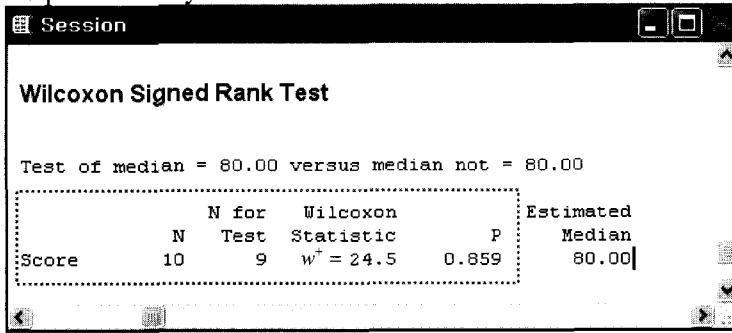

**Example 15.3**
**(Inference on  $\mu$ ; Wilcoxon Signed-Rank Test)**

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the test score data on the worksheet.
- (3) Choose Stat > Nonparametrics > 1-Sample Wilcoxon. In Variables select Score. Check Test median, enter '80' (hypothetical mean), and in Alternative select not equal. Then click OK.



**Example 15.3**  
(cont.)

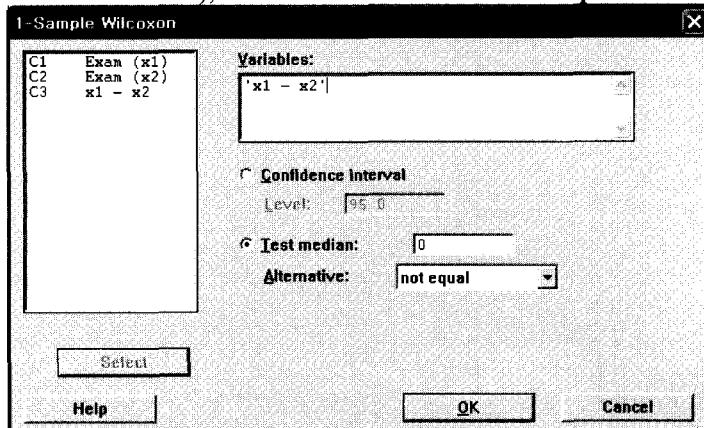
- (4) Interpret the analysis results.



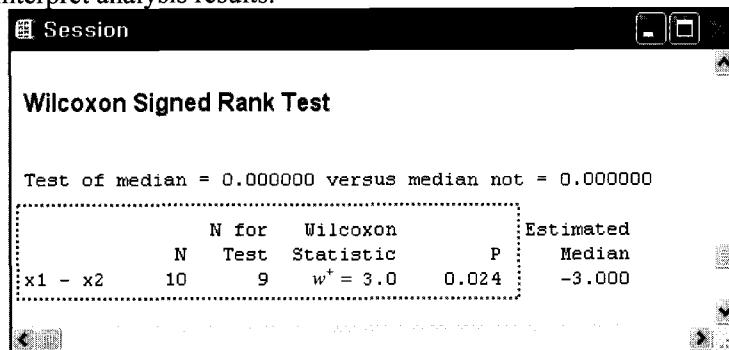
**Example 15.4**

(Inference on  $\mu_D$ ; Wilcoxon Signed-Rank Test)

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the score data of the two exams on the worksheet.
- (3) Choose Calc > Calculator. In Store result in variable, enter C3 as a column to store calculation results. In Expression, click Exam 1, minus sign, and Exam 2 in sequence. Then click OK.
- (4) Name the C3 column  $x1 - x2$ .
- (5) Choose Stat > Nonparametrics > 1-Sample Wilcoxon. In Variables select  $x1 - x2$ . Check Test median, enter '0' (hypothetical mean of the score differences), and in Alternative select not equal. Then click OK.



- (6) Interpret analysis results.



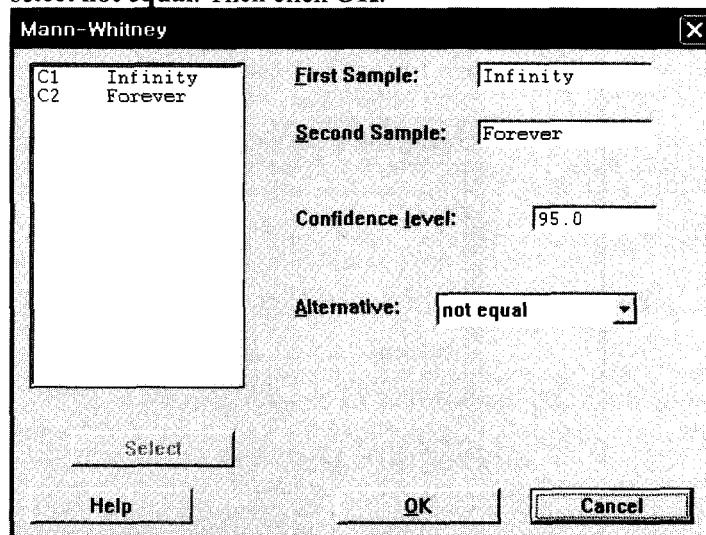
**Example 15.5****(Inference on  $\mu_1 - \mu_2$ ; Wilcoxon Rank-Sum Test)**

- (1) Choose File > New, click Minitab Project, and click OK.
- (2) Enter the life length data of the two light bulb brands on the worksheet.

**Worksheet 1 \*\*\***

|    | C1       | C2      | C3 |
|----|----------|---------|----|
| ↓  | Infinity | Forever |    |
| 1  | 760      | 795     |    |
| 2  | 810      | 780     |    |
| 3  | 775      | 820     |    |
| 4  | 680      | 770     |    |
| 5  | 730      | 810     |    |
| 6  | 725      | 765     |    |
| 7  | 740      | 800     |    |
| 8  | 700      | 790     |    |
| 9  | 720      | 750     |    |
| 10 |          | 730     |    |

- (3) Choose Stat > Nonparametrics > Mann-Whitney. In First Sample select *Infinity*, in Second Sample select *Forever*, and in Alternative select **not equal**. Then click OK.



- (4) Interpret the analysis results.

**Session**

**Mann-Whitney Confidence Interval and Test**

---

|   |     |    |          |        |
|---|-----|----|----------|--------|
| Infinity  | N = | 9  | Median = | 730.00 |
| Forever   | N = | 10 | Median = | 785.00 |
| Point estimate for ETA1-ETA2 is -47.50                          |     |    |          |        |
| 95.5 Percent CI for ETA1-ETA2 is (-79.99, -10.01)               |     |    |          |        |
| U = 61.0 = w  |     |    |          |        |
| Test of ETA1 = ETA2 vs ETA1 not = ETA2 is significant at 0.0200 |     |    |          |        |
| The test is significant at 0.0199 (adjusted for ties)           |     |    |          |        |

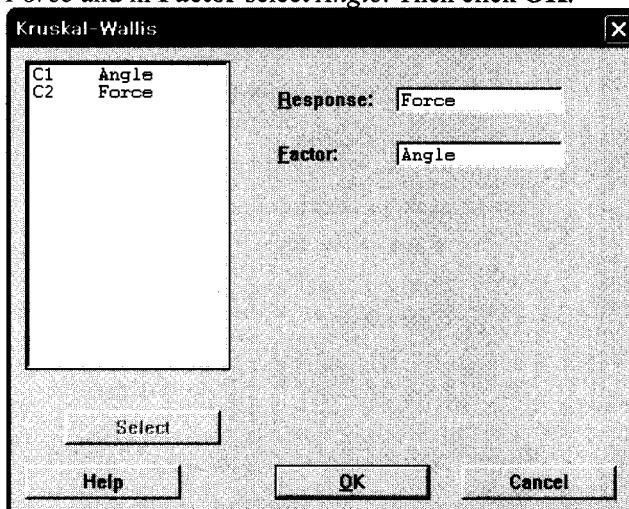
**Example 15.6 (Nonparametric ANOVA; Kruskal-Wallis Test)**

(1) Choose **File > New**, click **Minitab Project**, and click **OK**.

(2) Enter the grip force data on the worksheet.

|    | C1    | C2    | C3 |
|----|-------|-------|----|
|    | Angle | Force |    |
| 1  | 0     | 65    |    |
| 2  | 0     | 68    |    |
| 3  | 0     | 62    |    |
| 4  | 0     | 66    |    |
| 5  | 0     | 69    |    |
| 6  | 45    | 70    |    |
| 17 | 135   | 60    |    |
| 18 | 135   | 59    |    |
| 19 | 135   | 63    |    |
| 20 | 135   | 60    |    |

(3) Choose **Stat > Nonparametrics > Kruskal-Wallis**. In **Response** select **Force** and in **Factor** select **Angle**. Then click **OK**.



(4) Interpret the analysis results.

| Kruskal-Wallis Test                            |    |        |          |       |  |
|--|----|--------|----------|-------|--|
| Kruskal-Wallis Test on Force                   |    |        |          |       |  |
| Angle  | N  | Median | Ave Rank | Z     |  |
| 0  | 5  | 66.00  | 10.9     | 0.17  |  |
| 45   | 5  | 70.00  | 17.5     | 3.06  |  |
| 90   | 5  | 67.00  | 10.3     | -0.09 |  |
| 135  | 5  | 60.00  | 3.3      | -3.14 |  |
| Overall  | 20 |        | 10.5     |       |  |
| H = 14.43 DF = 3 P = 0.002                     |    |        |          |       |  |
| H = 14.52 DF = 3 P = 0.002 (adjusted for ties) |    |        |          |       |  |

## Answers to Exercises

### Exercise 15.1

#### 1. (Test on $\tilde{\mu}$ ; Sign Test)

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu} = 2.5$$

$$H_1: \tilde{\mu} < 2.5$$

Step 2: Determine a test statistic and its value.

| No.  | 1           | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | 10   | 11   |
|------|-------------|------|------|------|------|------|------|------|------|------|------|
|      | $x_i$       | 2.4  | 2.5  | 1.7  | 1.6  | 1.9  | 2.6  | 1.3  | 1.9  | 2.0  | 2.5  |
|      | $x_i - 2.5$ | -0.1 | 0.0  | -0.8 | -0.9 | -0.6 | 0.1  | -1.2 | -0.6 | -0.5 | 0.0  |
| Sign | -           | *    | -    | -    | -    | +    | -    | -    | -    | *    | +    |
| No.  | 12          | 13   | 14   | 15   | 16   | 17   | 18   | 19   | 20   | 21   | 22   |
|      | $x_i$       | 2.3  | 2.0  | 1.8  | 1.3  | 1.7  | 2.0  | 1.9  | 2.3  | 1.9  | 2.4  |
|      | $x_i - 2.5$ | -0.2 | -0.5 | -0.7 | -1.2 | -0.8 | -0.5 | -0.6 | -0.2 | -0.6 | -0.9 |
| Sign | -           | -    | -    | -    | -    | -    | -    | -    | -    | -    | -    |

\* Excluded since  $x_i = \tilde{\mu}_0$ .

$$r^+ = 2$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$r_{\alpha,n}^* = r_{0.05,20}^* = 5 \quad (\text{Note}) \text{ number of ties} = 2$$

Step 4: Make a conclusion.

Since  $r^+ = 2 \leq r_{\alpha,n}^* = 5$ , reject  $H_0$  at  $\alpha = 0.05$ .

#### 2. (P-value Calculation)

$$P = P(R^+ \leq 2) = \sum_{x=0}^2 \binom{20}{x} \frac{1}{2}^{20}$$

Since  $P = 0.0002 < \alpha = 0.05$ , reject  $H_0$  at  $\alpha = 0.05$ .

#### 3. (Normal Approximation)

Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu} = 2.5$$

$$H_1: \tilde{\mu} < 2.5$$

Step 2: Determine a test statistic and its value.

$$z_0 = \frac{r^+ - 0.5n}{0.5\sqrt{n}} = \frac{2 - 0.5 \times 20}{0.5 \times \sqrt{20}} = -3.58$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$z_\alpha = z_{0.05} = z_{0.05} = 1.65$$

Step 4: Make a conclusion.

Since  $z_0 = -3.58 < -z_{0.05} = -1.65$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.2**(Test on  $\tilde{\mu}_D$ ; Sign Test)Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \tilde{\mu}_D = 0$$

$$H_1: \tilde{\mu}_D \neq 0$$

Step 2: Determine a test statistic and its value.

$$r = \min(r^-, r^+) = \min(2, 6) = 2$$

Step 3: Determine a critical value(s) for  $\alpha$ .

$$r_{\alpha/2,n}^* = r_{0.025,8}^* = 0 \quad (\text{Note}) \text{ number of ties} = 4$$

Step 4: Make a conclusion.

Since  $r = 2 \leq r_{\alpha/2,n}^* = 0$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.3**1. (Test on  $\mu$ ; Wilcoxon Signed-Rank Test)Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 2.5$$

$$H_1: \mu < 2.5$$

Step 2: Determine a test statistic and its value.

| No | $x_i$ | $x_i - 2.5$ | Sign | $ x_i - 2.5 $ | Rank | Signed rank |
|----|-------|-------------|------|---------------|------|-------------|
| 1  | 2.4   | -0.1        | -    | 0.1           | 2.5  | -2.5        |
| 2  | 2.5   | 0.0         | *    | *             | *    | *           |
| 3  | 1.7   | -0.8        | -    | 0.8           | 15.5 | -15.5       |
| 4  | 1.6   | -0.9        | -    | 0.9           | 17.5 | -17.5       |
| 5  | 1.9   | -0.6        | -    | 0.6           | 11.5 | -11.5       |
| 6  | 2.6   | 0.1         | +    | 0.1           | 2.5  | 2.5         |
| 7  | 1.3   | -1.2        | -    | 1.2           | 19.5 | -19.5       |
| 8  | 1.9   | -0.6        | -    | 0.6           | 11.5 | -11.5       |
| 9  | 2.0   | -0.5        | -    | 0.5           | 8.0  | -8.0        |
| 10 | 2.5   | 0.0         | *    | *             | *    | *           |
| 11 | 2.6   | 0.1         | +    | 0.1           | 2.5  | 2.5         |
| 12 | 2.3   | -0.2        | -    | 0.2           | 5.5  | -5.5        |
| 13 | 2.0   | -0.5        | -    | 0.5           | 8.0  | -8.0        |
| 14 | 1.8   | -0.7        | -    | 0.7           | 14.0 | -14.0       |
| 15 | 1.3   | -1.2        | -    | 1.2           | 19.5 | -19.5       |
| 16 | 1.7   | -0.8        | -    | 0.8           | 15.5 | -15.5       |
| 17 | 2.0   | -0.5        | -    | 0.5           | 8.0  | -8.0        |
| 18 | 1.9   | -0.6        | -    | 0.6           | 11.5 | -11.5       |
| 19 | 2.3   | -0.2        | -    | 0.2           | 5.5  | -5.5        |
| 20 | 1.9   | -0.6        | -    | 0.6           | 11.5 | -11.5       |
| 21 | 2.4   | -0.1        | -    | 0.1           | 2.5  | -2.5        |
| 22 | 1.6   | -0.9        | -    | 0.9           | 17.5 | -17.5       |

\* Excluded since  $x_i = \mu_0$ .

$$w^+ = 5$$

**Exercise 15.3**  
*(cont.)*Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$w_{\alpha,n}^* = w_{0.05,20}^* = 60 \quad (\text{Note}) \text{ number of ties} = 2$$

Step 4: Make a **conclusion.**

Since  $w^+ = 5 \leq w_{\alpha,n}^* = 60$ , reject  $H_0$  at  $\alpha = 0.05$ .

**2. (Normal Approximation)**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu = 2.5$$

$$H_1: \mu < 2.5$$

Step 2: Determine a **test statistic and its value.**

$$z_0 = \frac{\frac{w^+ - \frac{n(n+1)}{4}}{4}}{\sqrt{\frac{n(n+1)(2n+1)}{24}}} = \frac{\frac{5 - \frac{20 \times (20+1)}{4}}{4}}{\sqrt{\frac{20 \times (20+1) \times (2 \times 20+1)}{24}}} = -3.73$$

Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$z_\alpha = z_{0.05} = 1.65$$

Step 4: Make a **conclusion.**

Since  $z_0 = -3.73 < -z_{0.05} = -1.65$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.4****(Test on  $\mu_D$ ; Wilcoxon Signed-Rank Test)**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_D = 0$$

$$H_1: \mu_D \neq 0$$

Step 2: Determine a **test statistic and its value.**

$$w = \min(w^-, w^+) = \min(14.5, 21.5) = 14.5$$

Step 3: Determine a **critical value(s) for  $\alpha$ .**

$$w_{\alpha/2,n}^* = w_{0.025,8}^* = 3 \quad (\text{Note}) \text{ number of ties} = 4$$

Step 4: Make a **conclusion.**

Since  $w = 14.5 \not\leq w_{\alpha/2,n}^* = 3$ , fail to reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.5****1. (Test on  $\mu_1 - \mu_2$ ; Wilcoxon Rank-Sum Test)**Step 1: State  $H_0$  and  $H_1$ .

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

**Exercise 15.5  
(cont.)**
**Step 2: Determine a test statistic and its value.**

| No.   | 1   | 2    | 3    | 4    | 5   | 6   | 7    | 8    | 9    | 10   |
|-------|-----|------|------|------|-----|-----|------|------|------|------|
| $X_1$ | 25  | 27   | 29   | 31   | 30  | 26  | 24   | 32   | 33   | 38   |
| Rank  | 2   | 4    | 5.5  | 9.5  | 7.5 | 3   | 1    | 11.5 | 13.5 | 19.5 |
| $X_2$ | 31  | 33   | 32   | 35   | 34  | 29  | 38   | 35   | 37   | 30   |
| Rank  | 9.5 | 13.5 | 11.5 | 16.5 | 15  | 5.5 | 19.5 | 16.5 | 18   | 7.5  |

$w_1 = 77$  and  $w_2 = 133$

**Step 3: Determine a critical value(s) for  $\alpha$ .**

$$w_{\alpha/2, n_1, n_2}^* = w_{0.05/2, 10, 10}^* = 78 \text{ for two-sided test}$$

**Step 4: Make a conclusion.**

Since  $w_1 = 77 \leq w_{\alpha/2, 10, 10}^* = 78$ , reject  $H_0$  at  $\alpha = 0.05$ .

**2. (Normal Approximation)**
**Step 1: State  $H_0$  and  $H_1$ .**

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

**Step 2: Determine a test statistic and its value.**

$$z_0 = \frac{w_1 - \frac{n_1(n_1 + n_2 + 1)}{2}}{\sqrt{\frac{n_1 n_2 (n_1 + n_2 + 1)}{12}}} = \frac{77 - \frac{10 \times (10 + 10 + 1)}{2}}{\sqrt{\frac{10 \times 10 \times (10 + 10 + 1)}{12}}} = -2.12$$

**Step 3: Determine a critical value(s) for  $\alpha$ .**

$$z_{\alpha/2} = z_{0.025} = 1.96$$

**Step 4: Make a conclusion.**

Since  $|z_0| = 2.12 > z_{0.025} = 1.96$ , reject  $H_0$  at  $\alpha = 0.05$ .

**Exercise 15.6**
**(Nonparametric ANOVA; Kruskal-Wallis Test)**
**Step 1: State  $H_0$  and  $H_1$ .**

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i, i = 1, 2, 3, 4$$

**Step 2: Determine a test statistic and its value.**

| Mixing technique  | Tensile strength (lb./in. <sup>2</sup> ) |       |       |       |       | $R_i$ |
|-------------------|--|-------|-------|-------|-------|-------|
| A ( $y_{1j}$ )    | 3,129                                    | 3,000 | 2,865 | 2,890 | 2,971 |       |
| Rank ( $r_{1j}$ ) | 18                                       | 14.5  | 7     | 8     | 11    | 58.5  |
| B ( $y_{2j}$ )    | 3,200                                    | 3,000 | 2,975 | 3,150 | 3,081 |       |
| Rank ( $r_{2j}$ ) | 20                                       | 14.5  | 12    | 19    | 17    | 82.5  |
| C ( $y_{3j}$ )    | 2,800                                    | 2,900 | 2,985 | 3,050 | 2,934 |       |
| Rank ( $r_{3j}$ ) | 6  | 9     | 13    | 16    | 10    | 54.0  |
| D ( $y_{4j}$ )    | 2,600                                    | 2,700 | 2,600 | 2,765 | 2,666 |       |
| Rank ( $r_{4j}$ ) | 1.5                                      | 4     | 1.5   | 5     | 3     | 15.0  |

### Exercise 15.6 (cont.)

Determine a critical value(s) for  $\alpha$ .

$$\chi_{\alpha, \alpha-1}^2 = \chi_{0.05, 4-1}^2 = \chi_{0.05, 3}^2 = 7.81$$

**Step 4:** Make a conclusion.

Since  $h = 13.42 > \chi_{\alpha, \alpha-1}^2 = 7.81$ , reject  $H_0$  at  $\alpha = 0.05$ .

$$h = \frac{1}{N(N+1)^2} \left[ \sum_{i=1}^n f_i^2 - \frac{N(N+1)}{4} \right] = 13.42$$

$$= \frac{1}{20(20+1)^2} \left[ \sum_{i=1}^5 f_i^2 - \frac{20(20+1)}{4} \right] = 34.95$$

$$= \frac{1}{20-1} \left[ 2,869 - \frac{20 \times (20+1)}{4} \right] = 34.95$$

$$s^2 = \frac{1}{N-1} \left[ \sum_{i=1}^n f_i^2 - \frac{N(N+1)}{4} \right]$$