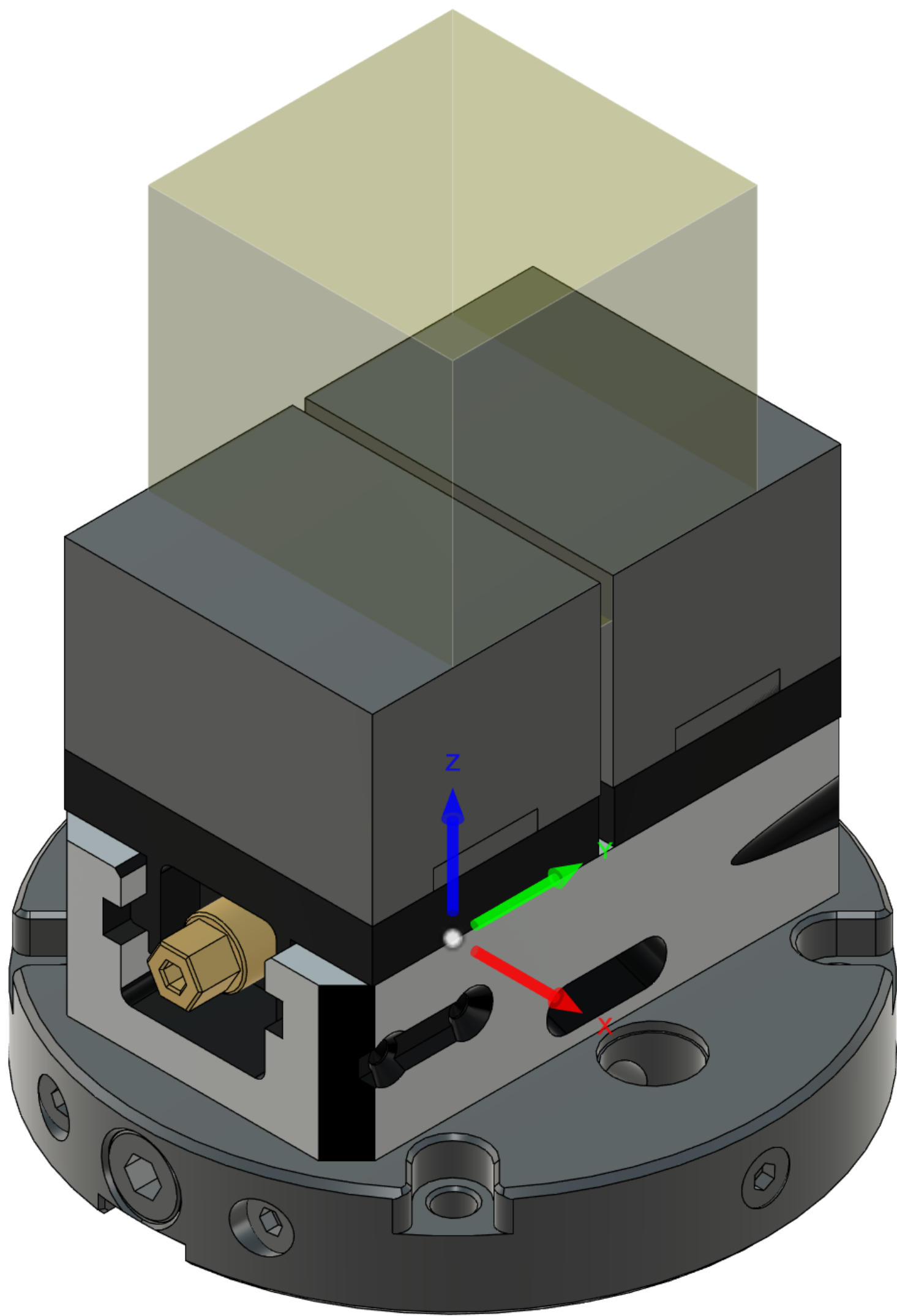


Setup 1



SETUP : OP 2

Setup Stock Part Position Post Process

Machine

Select... Edit... X

Kern Micro Vario HD

Setup

Milling

Work Coordinate System (WCS)

OrientationZ axis/plane & X axis

Z AxisFace X

Flip Z Axis

X AxisFace X

Flip X Axis

OriginSelected point

WCS OriginWCS X

Accessibility Analysis

Model

Model Component:1 X

Fixture

Fixture Container:1 , Softjaw... X

Fixture AttachmentSelect

OK Cancel

SETUP : OP 1

Setup Stock Part Position Post Process

Part Position

Part Attach PointSelected point

Selected PointMachine Model Attachment X

Table Attach PointEdge X

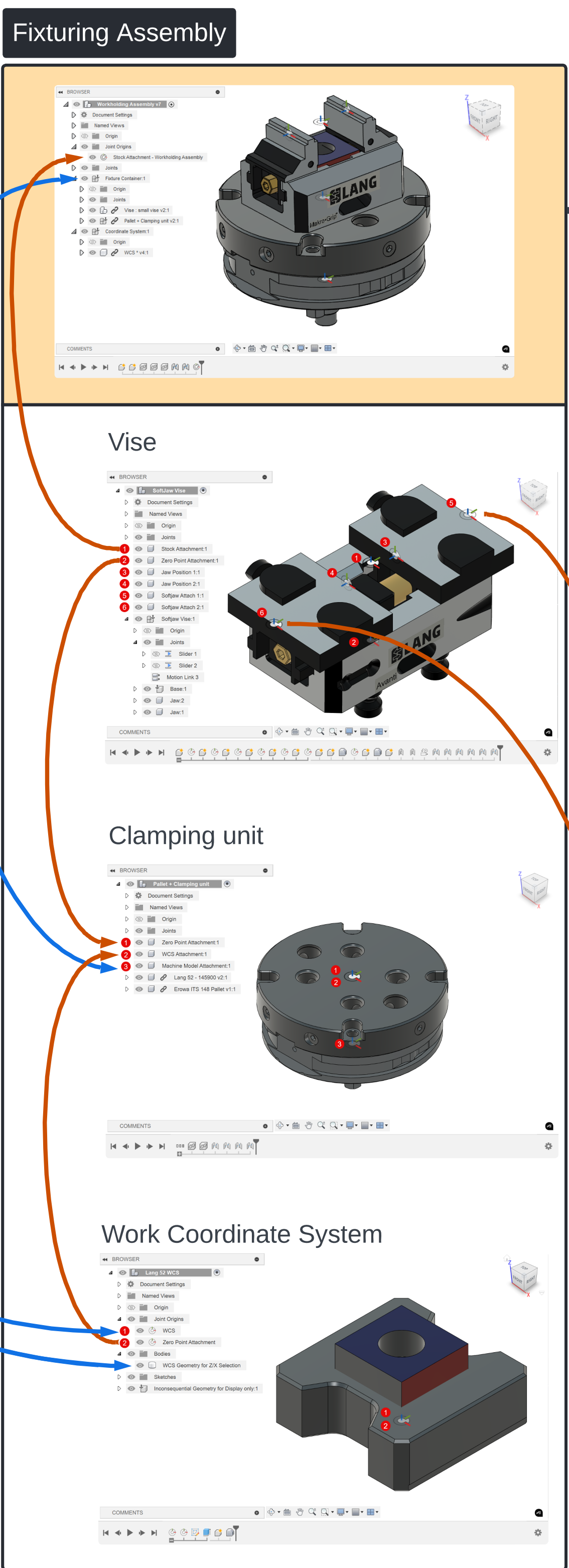
X Distance0 mm

Y Distance0 mm

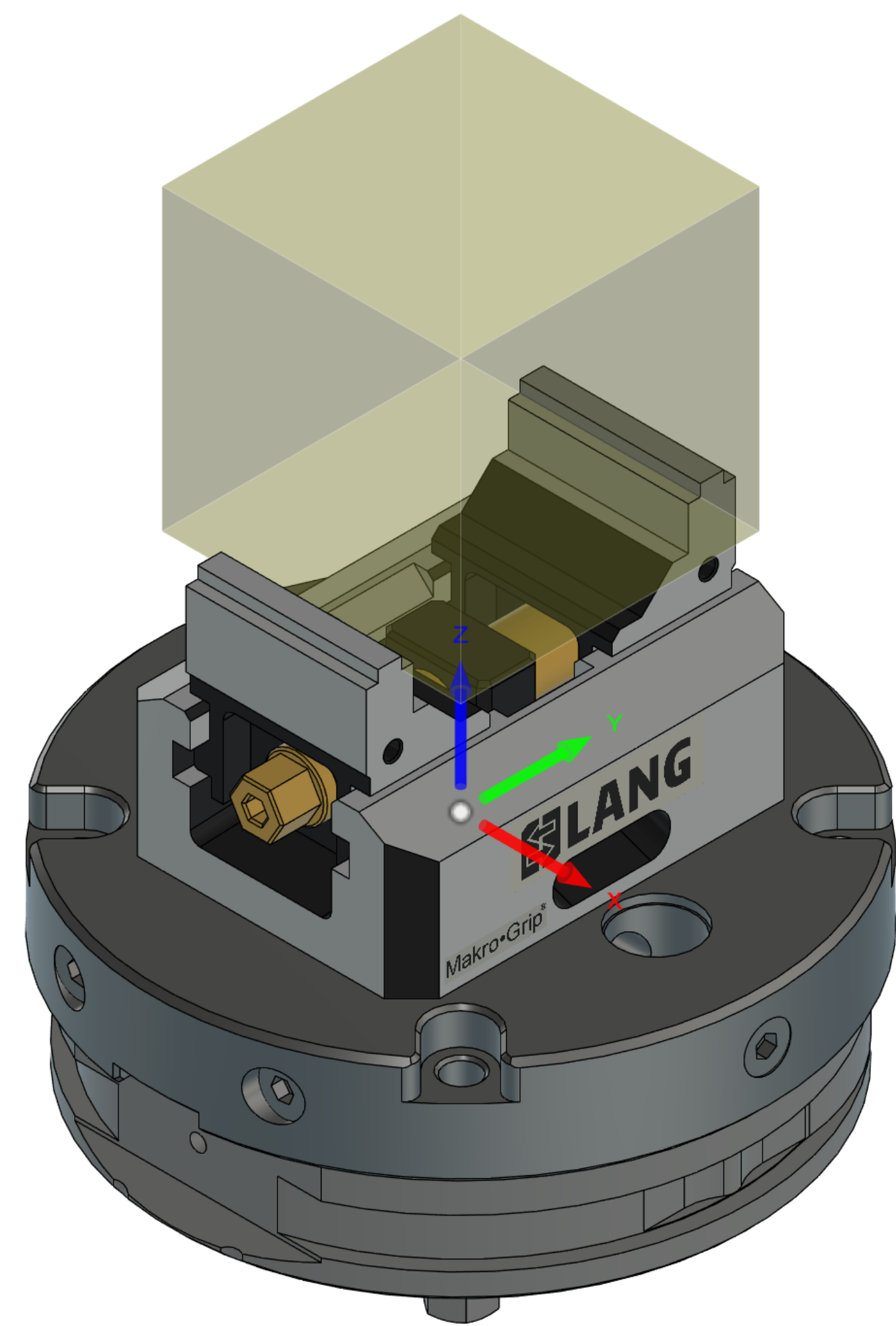
Z Distance0 mm

Preview MachineOpen...

OK Cancel



Setup 1



SETUP : OP 1

Setup Stock Part Position Post Process

Machine

Select... Edit... X

Kern Micro Vario HD

Setup

Milling

Work Coordinate System (WCS)

OrientationZ axis/plane & X axis

Z AxisFace X

Flip Z Axis

X AxisFace X

Flip X Axis

OriginSelected point

WCS OriginWCS X

Accessibility Analysis

Model

Model Component:1 X

Fixture

Fixture Container:1 X

Fixture AttachmentSelect

OK Cancel

SETUP : OP 1

Setup Stock Part Position Post Process

Part Position

Part Attach PointSelected point

Selected PointMachine Model Attachment X

Table Attach PointEdge X

X Distance0 mm

Y Distance0 mm

Z Distance0 mm

Preview MachineOpen...

OK Cancel

