

REVISION HISTORY				
REV	DESCRIPTION	ECO / EPN	BY	DATE
A	INITIAL RELEASE	25-004	KL	4/3/25
R1	RELEASE FOR SOURCING	EPN VP0149	Tinh P	10/06/2025

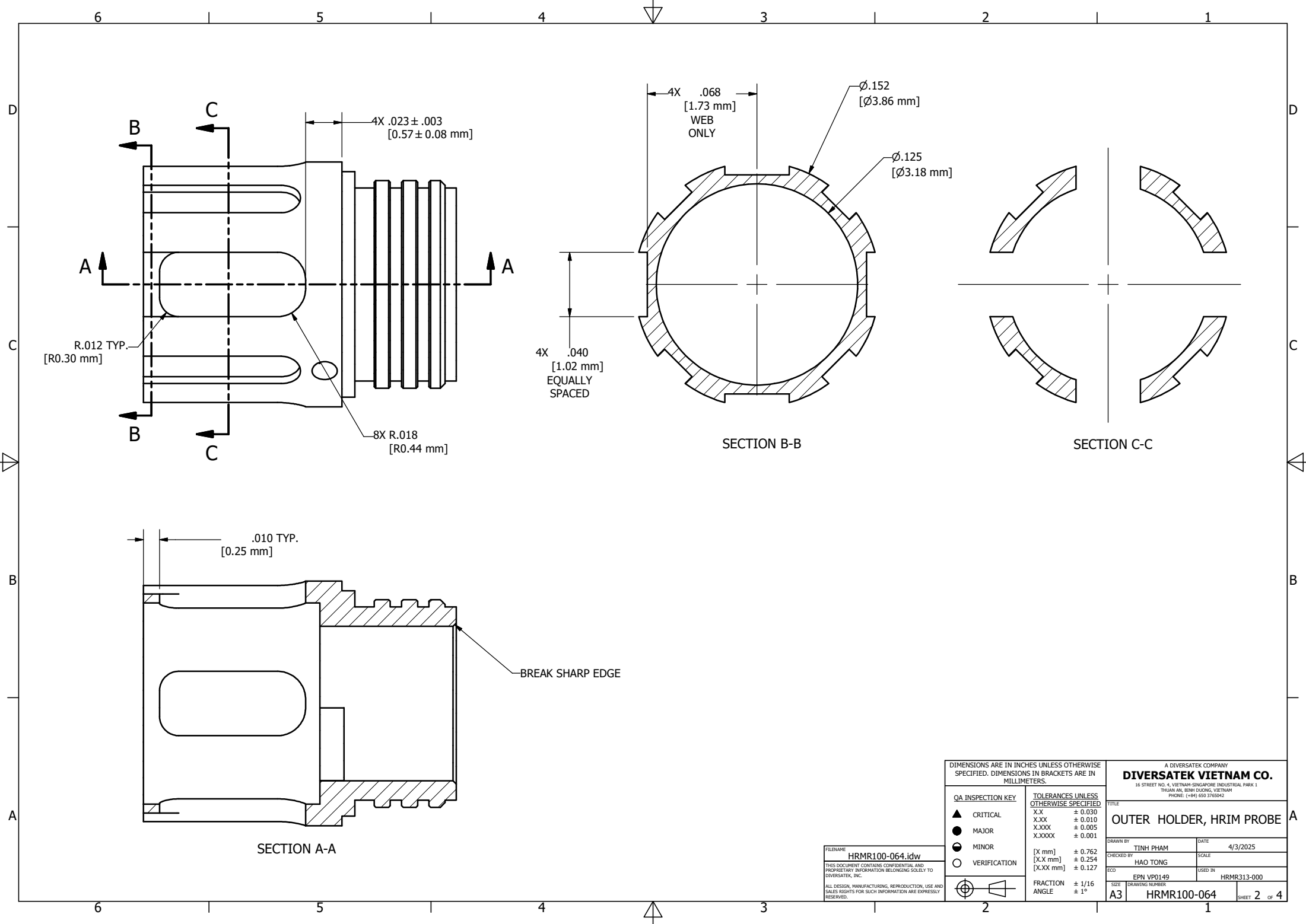
- NOTES:**
- CERTIFICATE OF COMPLIANCE MUST ACCOMPANY ORDER.
  - PART MUST BE RoHS COMPLIANT.
  - MATERIAL: PEEK 1000.
  - PART TO BE FREE OF CONTAMINATION AND PROCESS MATERIALS.
  - PART TO BE FREE OF BURRS AND EXTRA MATERIAL.
  - PART TO BE PACKAGED TO PREVENT DAMAGE DURING SHIPPING AND HANDLING.
  - INSPECT FOR PRECISE MEASUREMENT USING PROGRESSIVE GAUGE PINS.

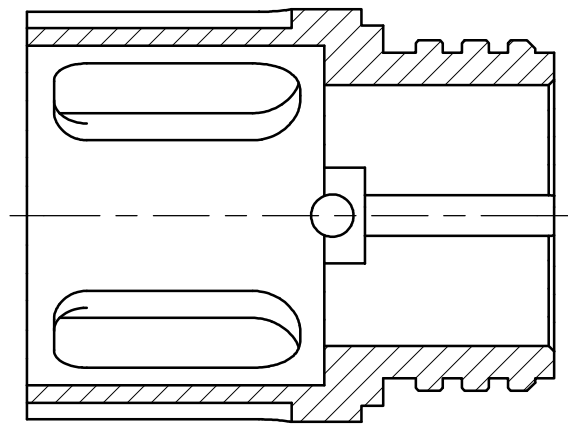
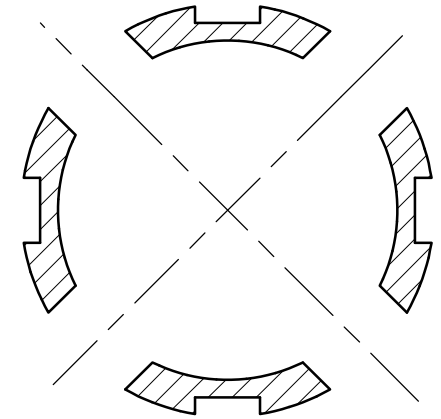
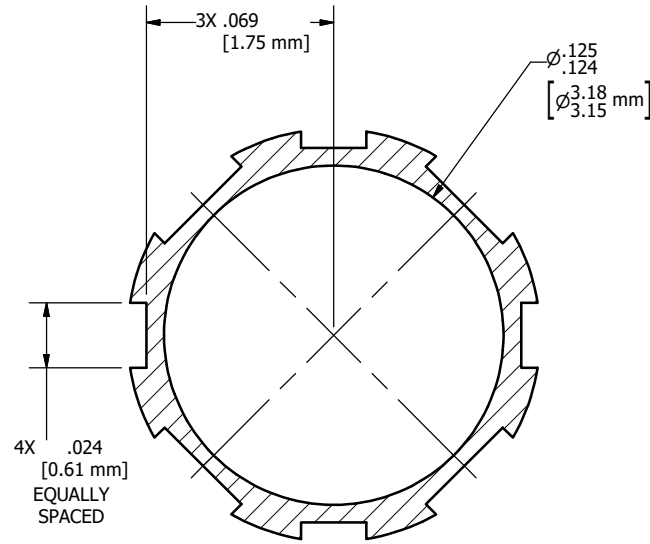
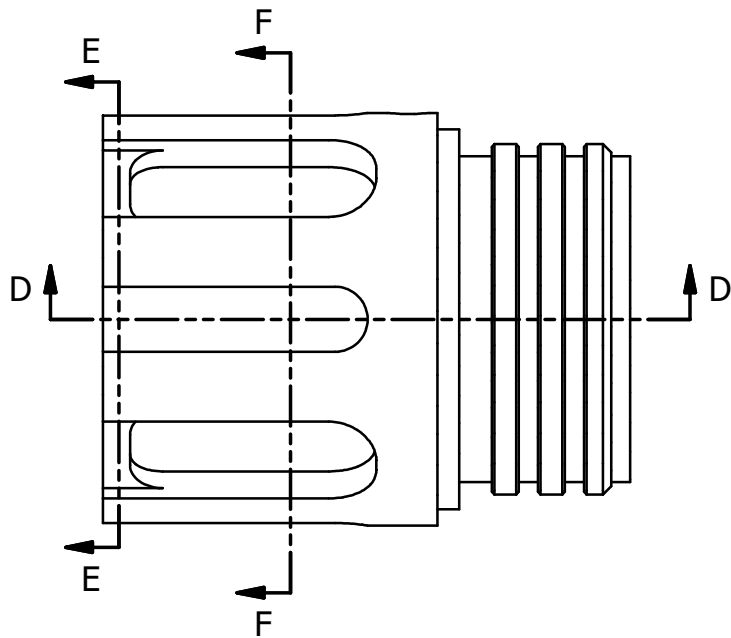
- GHI CHÚ:**
- GIẤY CHỨNG NHẬN HỢP CHUẨN PHẢI ĐI KÈM THEO ĐƠN HÀNG.
  - VẬT TƯ PHẢI CÓ CHỨNG NHẬN RoHS.
  - VẬT LIỆU: PEEK 1000.
  - VẬT TƯ KHÔNG ĐƯỢC ĐÍNH BẮN HOẶC VẬT LIỆU GIA CÔNG.
  - VẬT TƯ KHÔNG ĐƯỢC ĐÍNH BAVIA HOẶC VẬT LIỆU DƯ THỪA.
  - VẬT TƯ PHẢI ĐƯỢC ĐÓNG GÓI CHỐNG VA ĐẬP TRONG QUÁ TRÌNH VẬN CHUYỂN VÀ LƯU TRỮ.
  - SỬ DỤNG PIN GAUGE PHÙ HỢP ĐỂ KIỂM TRA KÍCH THƯỚC SẢN PHẨM.

CUSTOMER DIVERSATEK HC  
CUSTOMER NO. 565250  
CUSTOMER PART NO. HRMR100-064  
CUSTOMER REV. D

FILENAME: HRMR100-064.idw  
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DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN BRACKETS ARE IN MILLIMETERS.		A DIVERSATEK COMPANY <b>DIVERSATEK VIETNAM CO.</b> 16 STREET NO. 4, VIETNAM-SINGAPORE INDUSTRIAL PARK 1 THUAN AN, BINH DUONG, VIETNAM PHONE: (+84) 650 3765042	
<b>QA INSPECTION KEY</b> ▲ CRITICAL ● MAJOR ● MINOR ○ VERIFICATION		<b>TOLERANCES UNLESS OTHERWISE SPECIFIED</b> X.X ± 0.030 X.XX ± 0.010 X.XXX ± 0.005 X.XXXX ± 0.001 [X mm] ± 0.762 [X.X mm] ± 0.254 [X.XX mm] ± 0.127 FRACTION ± 1/16 ANGLE ± 1°	
DRAWN BY: TINH PHAM CHECKED BY: HAO TONG ECO: EPN VP0149 SIZE: A3		DATE: 4/3/2025 SCALE: USED IN: HRMR313-000 DRAWING NUMBER: HRMR100-064 SHEET 1 OF 4	
TITLE: OUTER HOLDER, HRIM PROBE			





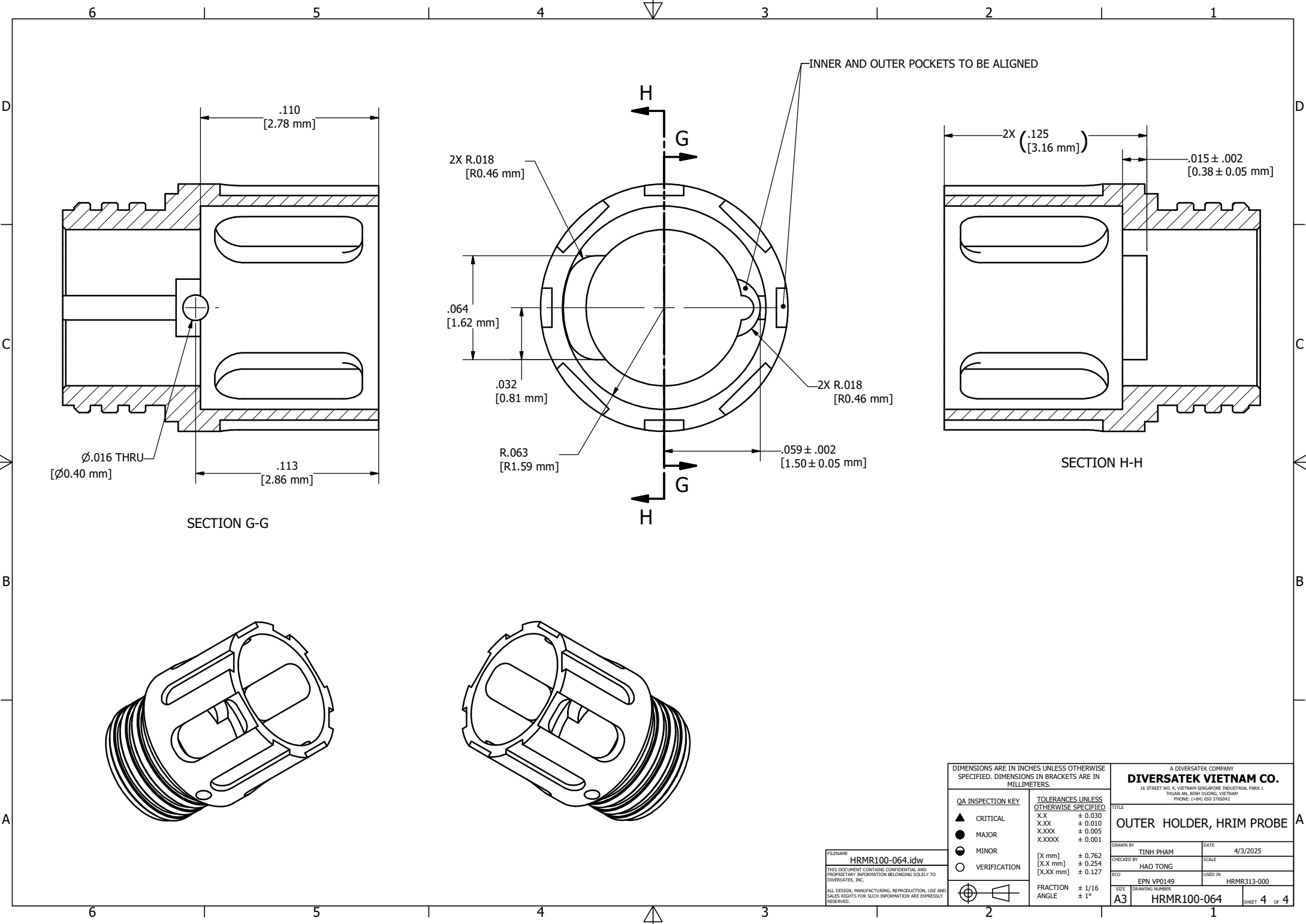
SECTION D-D

SECTION E-E

SECTION F-F

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<p><b>QA INSPECTION KEY</b></p> <p>▲ CRITICAL ● MAJOR ● MINOR ○ VERIFICATION</p>		<p><b>TOLERANCES UNLESS OTHERWISE SPECIFIED</b></p> <p>X.X ± 0.030 X.XX ± 0.010 X.XXX ± 0.005 X.XXXX ± 0.001</p> <p>[X mm] ± 0.762 [X.X mm] ± 0.254 [X.XX mm] ± 0.127</p> <p>FRACTION ± 1/16 ANGLE ± 1°</p>	
<p>TITLE <b>OUTER HOLDER, HRIM PROBE</b></p>		<p>DRAWN BY <b>TINH PHAM</b> DATE <b>4/3/2025</b></p>	
<p>CHECKED BY <b>HAO TONG</b> SCALE</p>		<p>ECO <b>EPN VP0149</b> USED IN <b>HRMR313-000</b></p>	
<p>SIZE <b>A3</b> DRAWING NUMBER <b>HRMR100-064</b></p>		<p>SHEET <b>3</b> OF <b>4</b></p>	



D

C

B

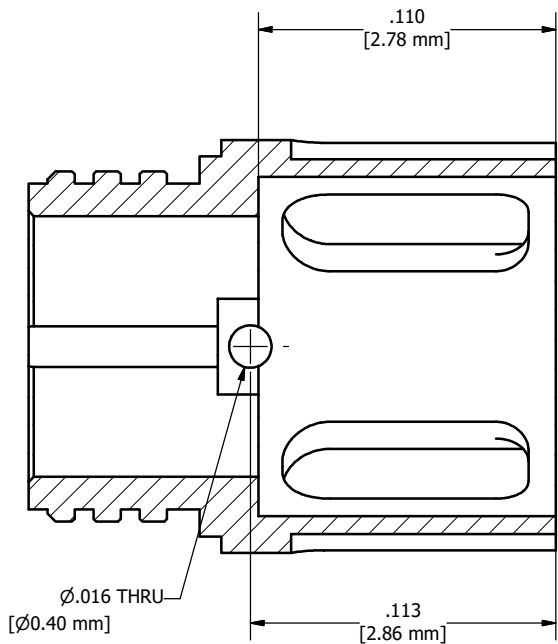
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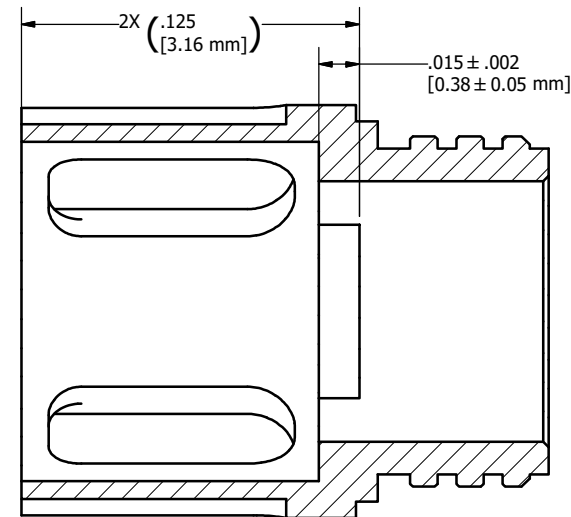
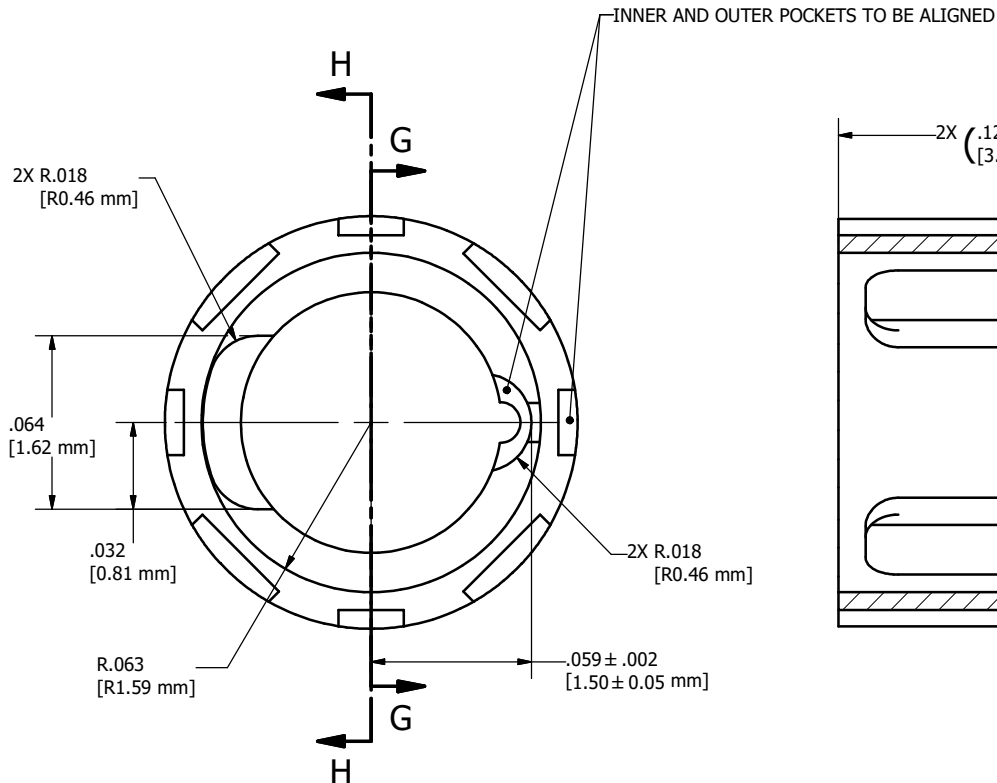
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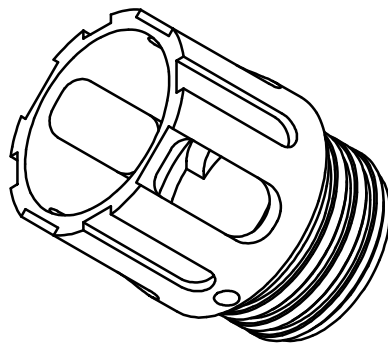
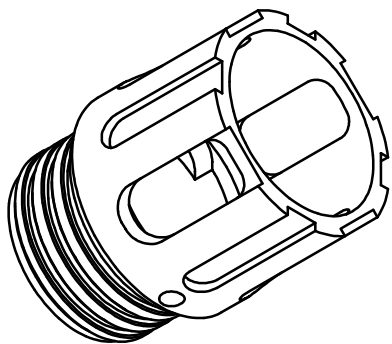
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SECTION G-G



SECTION H-H



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<b>QA INSPECTION KEY</b>		<b>TOLERANCES UNLESS OTHERWISE SPECIFIED</b>	
▲	CRITICAL	X.X	± 0.030
●	MAJOR	X.XX	± 0.010
●	MINOR	X.XXX	± 0.005
○	VERIFICATION	X.XXXX	± 0.001
		[X mm]	± 0.762
		[X.X mm]	± 0.254
		[X.XX mm]	± 0.127
		FRACTION	± 1/16
		ANGLE	± 1°
		SIZE	A3
		DRAWING NUMBER	HRMR100-064
		SHEET	4 OF 4