



## Standard Test Method for Oxidation Characteristics of Inhibited Mineral Oils<sup>1</sup>

This standard is issued under the fixed designation D943; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the U.S. Department of Defense.*

### 1. Scope\*

1.1 This test method covers the evaluation of the oxidation stability of inhibited steam-turbine oils in the presence of oxygen, water, and copper and iron metals at an elevated temperature. This test method is limited to a maximum testing time of 10 000 h. This test method is also used for testing other oils, such as hydraulic oils and circulating oils having a specific gravity less than that of water and containing rust and oxidation inhibitors.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.2.1 *Exception*—The values in parentheses in the figures are provided for information for those using old equipment based on non-SI units.

1.3 **WARNING**—Mercury has been designated by many regulatory agencies as a hazardous substance that can cause serious medical issues. Mercury, or its vapor, has been demonstrated to be hazardous to health and corrosive to materials. Use Caution when handling mercury and mercury-containing products. See the applicable product Safety Data Sheet (SDS) for additional information. The potential exists that selling mercury or mercury-containing products, or both, is prohibited by local or national law. Users must determine legality of sales in their location.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* For specific warning statements, see Section 7.

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the*

*Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

**A510** Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Metric) A0510\_ A0510M

**B1** Specification for Hard-Drawn Copper Wire

**D664** Test Method for Acid Number of Petroleum Products by Potentiometric Titration

**D1193** Specification for Reagent Water

**D3244** Practice for Utilization of Test Data to Determine Conformance with Specifications

**D3339** Test Method for Acid Number of Petroleum Products by Semi-Micro Color Indicator Titration

**D4057** Practice for Manual Sampling of Petroleum and Petroleum Products

**D4310** Test Method for Determination of Sludging and Corrosion Tendencies of Inhibited Mineral Oils

**D5770** Test Method for Semiquantitative Micro Determination of Acid Number of Lubricating Oils During Oxidation Testing

**E1** Specification for ASTM Liquid-in-Glass Thermometers

**E2877** Guide for Digital Contact Thermometers

#### 2.2 Energy Institute Standards:<sup>3</sup>

**Specifications for IP Standard Thermometers**

#### 2.3 British Standard:<sup>4</sup>

**BS 1829**

### 3. Terminology

#### 3.1 Definitions:

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.09.0C on Oxidation of Turbine Oils.

Current edition approved June 1, 2020. Published July 2020. Originally approved in 1947. Last previous edition approved in 2019 as D943 – 19. DOI: 10.1520/D0943-20.

In 1976, this test method ceased to be a joint ASTM-IP standard.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> Available from Energy Institute, 61 New Cavendish St., London, W1G 7AR, U.K., http://www.energyinst.org.

<sup>4</sup> Available from British Standards Institution (BSI), 389 Chiswick High Rd., London W4 4AL, U.K., http://www.bsigroup.com.

3.1.1 *acid number, n*—the quantity of a specified base, expressed in milligrams of potassium hydroxide per gram of sample, required to titrate a sample in a specified solvent to a specified endpoint using a specified detection system.

#### 4. Summary of Test Method

4.1 The oil sample is contacted with oxygen in the presence of water and an iron-copper catalyst at 95 °C. The test continues until the measured acid number of the oil is 2.0 mg KOH/g or above. The number of test hours required for the oil to reach the measured acid number of 2.0 mg KOH/g is the “oxidation lifetime.”

#### 5. Significance and Use

5.1 This test method is widely used for specification purposes and is considered of value in estimating the oxidation stability of lubricants, especially those that are prone to water contamination. It should be recognized, however, that correlation between results of this method and the oxidation stability of a lubricant in field service may vary markedly with field service conditions and with various lubricants. The precision statement for this method was determined on steam turbine oils.

NOTE 1—Furthermore, in the course of testing a lubricant by this method, other signs of deterioration, such as sludge formation or catalyst coil corrosion, may appear that are not reflected in the calculated oxidation lifetime. The subcommittee responsible for this method is investigating the application of alternative criteria for evaluation of lubricants using this test apparatus. Test Method D4310 is now available for sludge measurement.

#### 6. Apparatus

6.1 *Oxidation Cell*, of borosilicate glass, as shown in Fig. 1, consisting of a test tube, condenser, and oxygen delivery tube. The test tube has a calibration line at 300 mL ± 1 mL. This calibration applies to the test tube alone using water at 20 °C.

6.2 *Heating Bath*, thermostatically controlled, capable of maintaining the oil sample in the oxidation cell at a temperature of 95 °C ± 0.2 °C, fitted with a suitable stirring device to provide a uniform temperature throughout the bath, and large enough to hold the desired number of oxidation cells immersed in the heating bath to a depth of 390 mm ± 10 mm and in the heating liquid itself to a depth of 355 mm ± 10 mm.

NOTE 2—Metal block heaters meeting the test method requirements may also be used. It is not known what types of heating baths were used in developing the precision statement.

6.2.1 Studies have suggested that direct sunlight or artificial light may adversely influence the results of this test.<sup>5</sup> To minimize effects of light exposure on the lubricant being tested, light shall be excluded from the lubricant by one or more of the following ways:

6.2.1.1 Use of heated liquid baths that are designed and constructed of metal, or combinations of metals and other suitable opaque materials, that prevent light from entering the

test cell from the sides is preferred. If a *viewing window* is included in the design, this *viewing window* shall be fitted with a suitable opaque cover and be kept closed when no observation is being made.

6.2.1.2 If glass heating baths are used, the bath shall be wrapped with aluminum foil or other opaque material.

6.2.1.3 Bright light entering the test cell from directly overhead can be eliminated by use of an opaque shield.

6.3 *Flowmeter*, with a capacity of at least 3 L/h of oxygen, and an accuracy of ±0.1 L/h.

6.4 *Heating Bath Thermometer*—ASTM Solvents Distillation Thermometer having a range from 72 °C to 126 °C, and conforming to the requirements for Thermometer 40C as prescribed in Specification E1, or for Thermometer 70C as prescribed in Specifications for IP Standard Thermometers. Alternatively, digital contact thermometers such as PRTs (platinum resistance thermometers), thermistors, or thermocouples in accordance with Specification E2877 of equal or better accuracy may be used.

6.5 *Oxidation Cell Thermometer*,<sup>3</sup> having a range from 80 °C to 100 °C, graduated in 0.1 °C, total length—250 mm, stem diameter—6.0 mm to 7.0 mm, calibrated for 76 mm immersion.<sup>6,7</sup> Alternatively, digital contact thermometers such as PRTs, thermistors, or thermocouples in accordance with Specification E2877 of equal or better accuracy may be used.

6.6 *Thermometer Bracket*—Optional, for holding the oxidation cell thermometer, of 18-8 stainless steel, having the dimensions shown in Fig. 2. The thermometer is held in the bracket by two fluoroelastomer O-rings of approximately 5 mm inside diameter. Alternatively, thin stainless steel wire may be used.

6.7 *Wire Coiling Mandrel*, as shown in Fig. 3.

6.8 *Abrasive Cloth*, silicon carbide, 100 grit with cloth backing.

6.9 *Syringes*, glass or plastic, with Luer-Lok locking connectors, 10 mL and 60 mL capacities for sampling, and water additions, respectively.

6.10 *Syringe Sampling Tube*, Grade 304 stainless steel tubing, 2.11 mm (0.083 in.) in outside diameter, 1.60 mm (0.063 in.) in inside diameter, 559 mm ± 2 mm (22.0 in. ± 0.08 in.) long, with one end finished at 90° and the other end fitted with a Luer-Lok female connector. For glass syringes, the Luer-Lok connector is preferably of elastomeric material, such as polyfluorovinylchloride to provide a good seal with the syringe.<sup>8,7</sup>

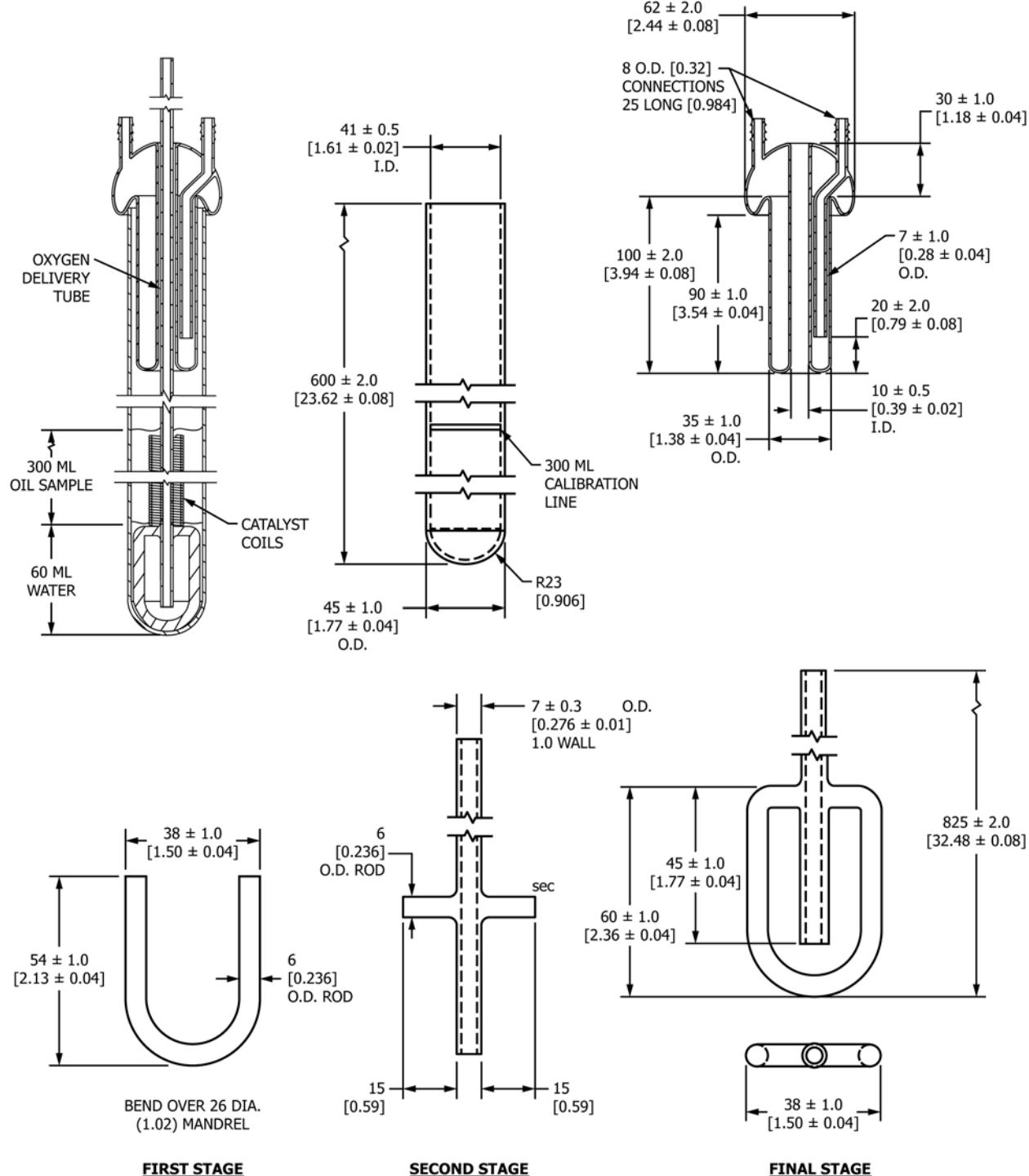
6.11 *Syringe Water Addition Tube*—Optional, 304.8 mm ± 2 mm (12 in. ± 0.08 in.) long, with one end fitted with a Luer-Lok female connector.

<sup>6</sup> The sole source of supply of the Brooklyn thermometer No. 21276-RM known to the committee at this time is the Brooklyn Thermometer Co., Farmingdale, NY.

<sup>7</sup> If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,<sup>1</sup> which you may attend.

<sup>8</sup> The sole source of supply of syringe needles with polychloro-trifluoroethylene hub known to the committee at this time is Hamilton Co., catalog number KF-714.

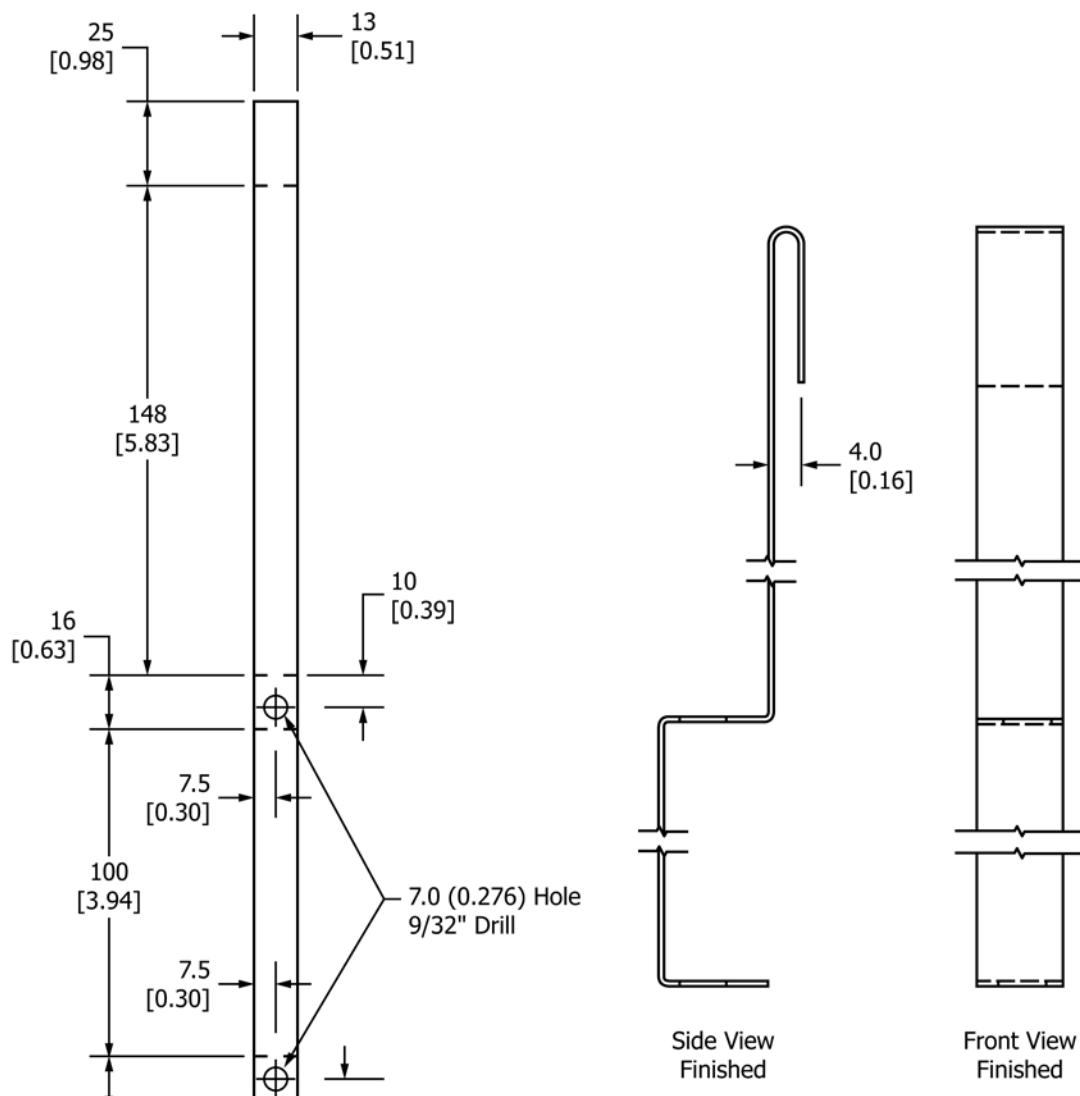
<sup>5</sup> Supporting data (a summary of these results) have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1365. Contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org).



NOTE 1—All dimensions are in millimetres (inches).

NOTE 2—Open tube ends to be ground and fire-polished.

**FIG. 1 Oxidation Cell**



NOTE 1—All dimensions are in millimetres (inches).

NOTE 2—Material: 18-8 Stainless Steel, 22 Gage (0.792 mm).

**FIG. 2 Thermometer Bracket**

6.12 *Stopper*, for Luer fitting of syringe sampling tube, made of polytetrafluoroethylene or polyfluorovinylchloride.<sup>9</sup>

6.13 *Sampling Tube Holder*, for supporting the syringe sampling tube, made of methyl methacrylate resin, having the dimensions shown in Fig. 4.

6.14 *Sampling Tube Spacer*, for positioning the end of the sampling tube above the sampling tube holder, made of a length of plastic tubing polyvinyl chloride, polyethylene, polypropylene, or polytetrafluoroethylene having an inside diameter of approximately 3 mm and 51 mm  $\pm$  1 mm length.

6.15 *Flexible Tubing*, polyvinyl chloride or fluoroelastomer copolymer<sup>10</sup> approximately 6.4 mm ( $\frac{1}{4}$  in.) inside diameter with a 2.4 mm ( $\frac{3}{32}$  in.) wall for delivery of oxygen to the oxidation cell.

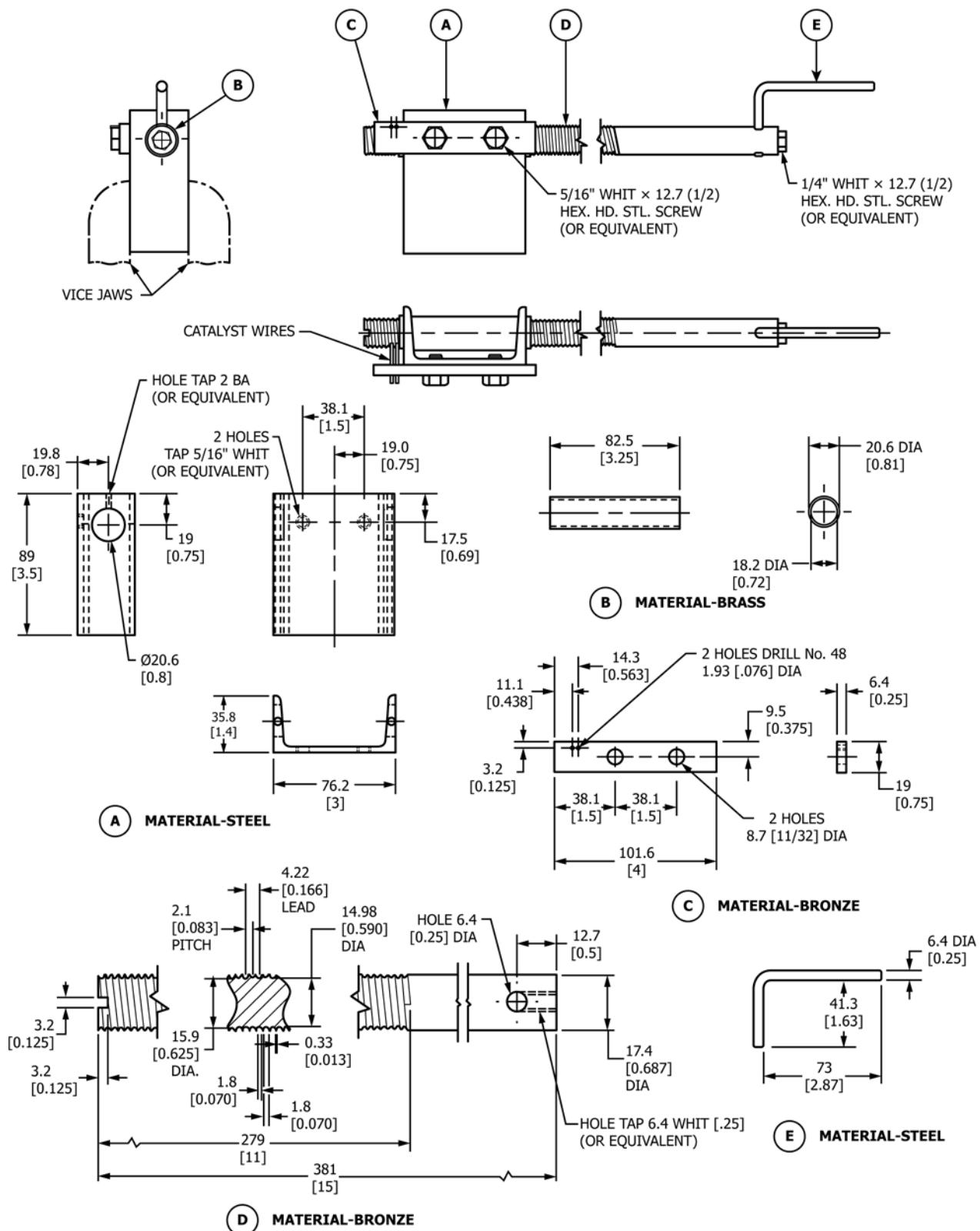
## 7. Reagents and Materials

7.1 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water as defined by Type II of Specification D1193.

7.2 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that

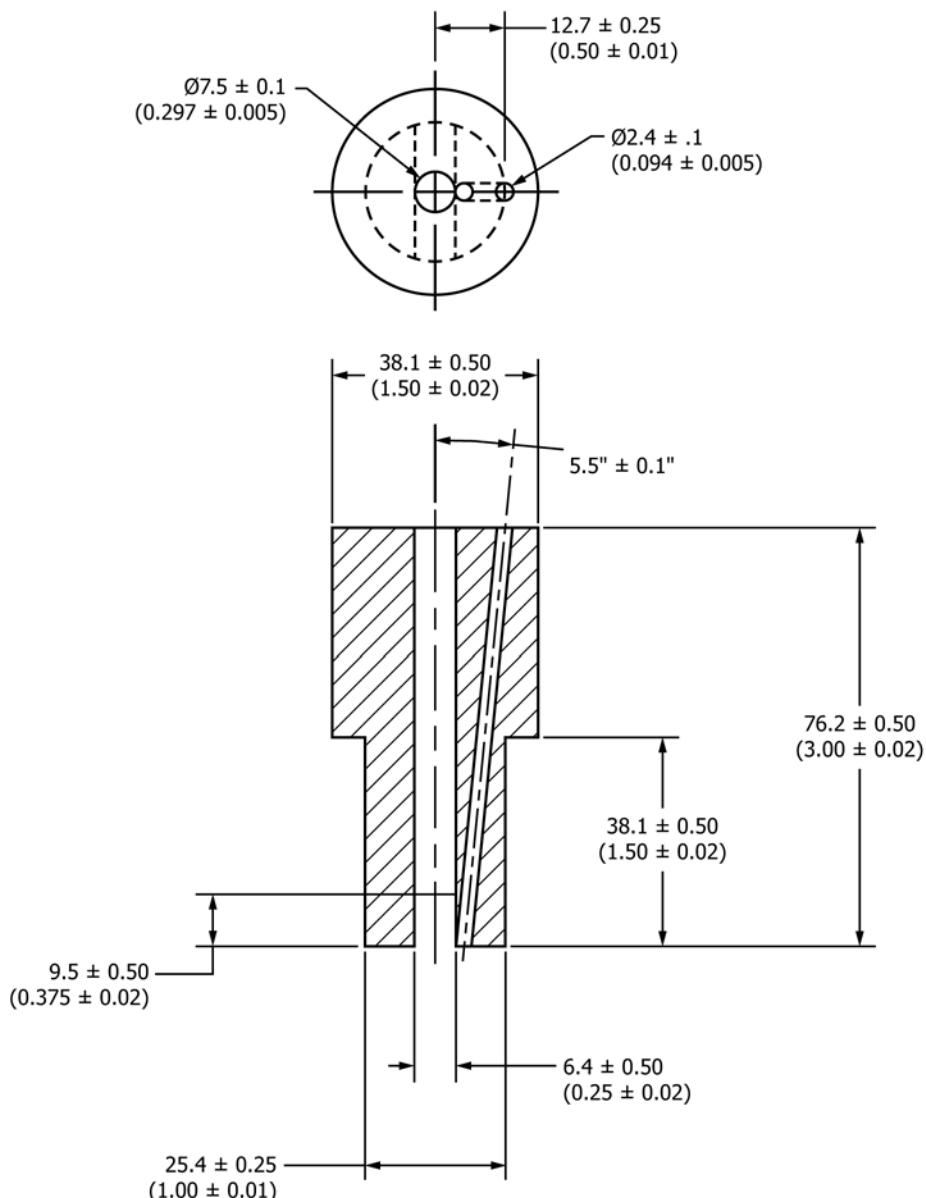
<sup>9</sup> Suitable stoppers are available from suppliers of infrared spectrometer sample cells.

<sup>10</sup> Fluoroelastomer copolymer is manufactured as Viton, a trademark owned by E.I. duPont de Nemours.



NOTE 1—Dimensions are in millimetres (inches).

FIG. 3 Mandrel for Winding Catalyst Coils



NOTE 1—Dimensions are in millimetres (inches).

FIG. 4 Sampling Tube Holder

all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.<sup>11</sup> Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

7.3 Acetone, reagent grade. (**Warning**—Health hazard; flammable.)

#### 7.4 Catalyst Wires:

7.4.1 Low-Metalloid Steel Wire,<sup>12</sup> 1.59 mm in diameter (No. 16 Washburn and Moen Gage).

7.4.2 Electrolytic Copper Wire, 1.63 mm in diameter (No. 16 Imperial Standard Wire Gage or No. 14 American Wire

<sup>11</sup> ACS Reagent Chemicals, Specifications and Procedures for Reagents and Standard-Grade Reference Materials, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

<sup>12</sup> Carbon steel wire, soft bright annealed and free from rust, of Grade 1008 as described in Specification A510 is satisfactory. Similar wire conforming to BS 1829 is also satisfactory. If these steels are not available, other equivalent steels may be used, provided they are found to be satisfactory in comparative tests using Test Method D943.

Gage), 99.9 % purity, conforming to Specification B1. Soft copper wire of an equivalent grade may also be used.

NOTE 3—Alternatively, suitably prepared catalyst coils may be purchased from a supplier.

### 7.5 Detergent, water-soluble.

7.6 *n*-Heptane, reagent grade. (Warning—Flammable. Harmful if inhaled.)

7.7 Hydrochloric Acid, concentrated [36 % by mass (relative density 1.19)]. (Warning—Toxic and corrosive.)

7.8 Isopropyl Alcohol, reagent grade. (Warning—Flammable.)

7.9 Oxygen, 99.5 % minimum purity, with pressure regulation adequate to maintain a constant flow of gas through the apparatus. The use of a two-stage pressure regulator on tank oxygen is recommended. (Warning—Vigorously accelerates combustion.)

7.10 Cleaning Reagent, cleaning by a 24 h soak at room temperature either in Nochromix<sup>13,7</sup> (Warning—Corrosive. Health Hazard.) or in Micro<sup>7,14</sup> solution.

## 8. Sampling

8.1 Samples for this test can come from tanks, drums, small containers, or even operating equipment. Therefore, use the applicable apparatus and techniques described in Practice D4057.

8.2 For one single determination the minimum required sample size is 300 mL.

## 9. Preparation of Apparatus

9.1 Cleaning Catalyst—Immediately prior to winding a catalyst coil, clean a  $3.00\text{ m} \pm 0.01\text{ m}$  length of iron wire and an equal length of copper wire with wads of absorbent cotton wet with *n*-Heptane and follow by abrasion with abrasive cloth until a fresh metal surface is exposed. Then wipe with dry absorbent cotton until all loose particles of metal and abrasive have been removed. In subsequent operations handle the catalyst wires with clean gloves (cotton, rubber, or plastic) to prevent contact with the skin.

9.2 Preparation of Catalyst Coil—Twist the iron and copper wires tightly together at one end for three turns and then wind them simultaneously alongside each other on a threaded mandrel (Fig. 3), inserting the iron wire in the deeper thread. Remove the coil from the mandrel, twist the free ends of the iron and copper wires together for three turns, and bend the twisted ends to conform to the shape of the spiral coil. The overall length of the finished coil should be  $225\text{ mm} \pm 5\text{ mm}$ . If necessary, the coil may be stretched to give the required length (Note 3 and Note 4).

NOTE 4—The finished catalyst coil is a double spiral of copper and iron wire,  $225\text{ mm} \pm 5\text{ mm}$  overall length and 15.9 mm to 16.5 mm inside diameter. The turns of wire are evenly spaced, and two consecutive turns

of the same wire are 3.96 mm to 4.22 mm apart, center to center. The mandrel shown in Fig. 3 is designed to produce such a coil. Using this mandrel, the iron wire is wound on a thread of 14.98 mm diameter, while the copper wire is wound on a thread of 15.9 mm diameter. The smaller diameter is to allow for *springback* of the steel wire after winding, so as to give 15.9 mm consistent inside diameter. Use of a very soft annealed steel wire may allow use of identical thread diameters for the two wires. Any arrangement that leads to the coil configuration described above is satisfactory.

9.3 Catalyst Storage—The catalyst coil may be stored in a dry, inert atmosphere prior to use. A suitable procedure for catalyst storage is given in Appendix X1. Before use it should be inspected to ensure that no corrosion products or contaminating materials are present. For overnight storage (less than 24 h) the coil may be stored in *n*-Heptane.

9.3.1 *n*-Heptane used for catalyst storage must be free of traces of water and corrosive materials. Redistilled *n*-Heptane conforming to 7.6 and stored in a tightly sealed bottle is suitable.

9.4 Cleaning New Glassware—Wash new oxygen delivery tubes, condensers, and test tubes with a hot detergent solution and rinse thoroughly with tap water. Clean the interiors of the test tubes, exteriors of the condensers, and both interiors and exteriors of the oxygen delivery tubes with cleaning reagent. Rinse thoroughly with tap water until all cleaning solution is removed. Rinse all parts with reagent water and allow to dry at room temperature or in an oven. The final reagent water rinse may be followed by an isopropyl alcohol rinse, or acetone rinse, optionally followed by dry air blowing, to hasten drying at room temperature.

9.5 Cleaning Used Glassware—Immediately following termination of a test, drain the oil completely from the test tube. Rinse all the glassware with *n*-Heptane to remove traces of oil, wash with a hot detergent solution using a long-handled brush, and rinse thoroughly with tap water. If deposits still adhere to the glassware, a method that has been found useful is to fill the test tubes with detergent solution, insert the oxygen delivery tubes and condensers, and place the tubes in the bath at test temperature. Several hours soaking in this manner often serves to loosen all adhering deposits except iron oxide. Subsequent rinsing with hot (50 °C) hydrochloric acid will serve to remove iron oxide. After all deposits are removed, rinse all glassware with a cleaning reagent. Rinse thoroughly with tap water until all acid is removed. Rinse all parts with reagent water and allow to dry at room temperature or in an oven. The final reagent water rinse may be followed by an isopropyl alcohol rinse, or acetone rinse, optionally followed by dry air blowing, to hasten drying at room temperature. Store glassware in a dry dust-free condition until ready to use.

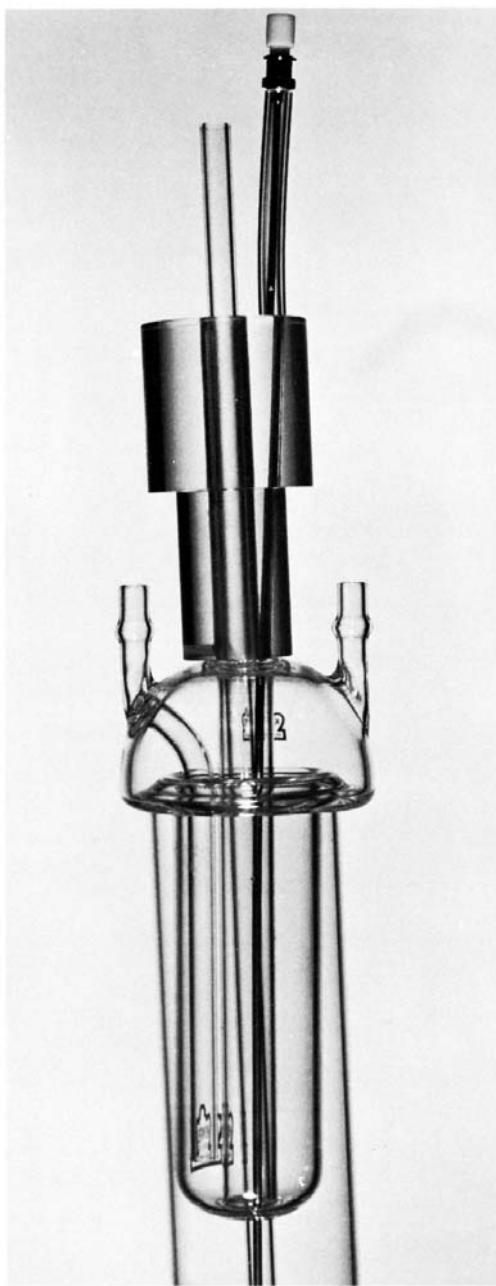
9.6 Cleaning Used Sampling Tube—Immediately following termination of a test, drain the oil completely from the sampling tube. Rinse the tube with *n*-Heptane to remove traces of oil and any tenacious organic residues. Repeat the rinsing procedure with *n*-Heptane and blow dry with air or nitrogen.

## 10. Procedure

10.1 Adjust the heating bath temperature to approximately 95 °C before proceeding. The final bath temperature adjustment is described in detail in 10.5.

<sup>13</sup> The sole source of supply of Nochromix known to the committee at this time is Godax Laboratories, Inc., 720-B Erie Ave., Takoma Park, MD 20912.

<sup>14</sup> The sole source of supply of the Micro solution known to the committee at this time is International Products Corp., P.O. Box 70, Burlington, NJ 08016.



**FIG. 5 Oxidation Cell with Sampling Tube**

10.2 Fill the empty oxidation test tube with 300 mL of the oil sample to the calibration line. The oil level shall be read with the tube vertical and the meniscus resting on the top of the calibration line. Slide the catalyst coil over the inlet of the oxygen delivery tube. If the wires are uneven at one end of the coil, position the coil so that this end is down. Place the oxygen delivery tube with the coil into the test tube. Place the condenser over the oxygen delivery tube and test tube. Place the sampling tube holder over the oxygen delivery tube. Insert the syringe sampling tube through the syringe sampling tube spacer, and into the sampling tube holder, as shown in Fig. 5. Position the bottom end of the sampling tube inside the catalyst coil. Insert a stopper in the Luer-Lok fitting end of the sampling

tube. Immerse the test tube in the heating bath. Adjust the heating bath liquid level so that the tube is immersed in the liquid to a depth of 355 mm  $\pm$  10 mm. Connect the condenser to the cooling water. The temperature of the outlet water should not exceed 32 °C at any time during the test.

NOTE 5—As an alternative to using the sampling tube holder and sampling tube spacer, the sampling tube may be secured in position by taping or clamping to the oxygen delivery tube using a suitable adhesive tape or clamp. The sampling tube is taped or clamped to the oxygen delivery tube at a distance of approximately 25 mm above the top of the condenser. The bottom of the sampling tube is positioned at 152 mm  $\pm$  6 mm from the bottom curved end of the oxygen delivery tube.

10.3 Connect the oxygen delivery tube to the oxygen supply (see 7.9) through the flowmeter using new flexible tubing no more than 900 mm in length. Before using, the interior of the new tubing should be rinsed with *n*-Heptane and blown dry with air. Adjust the rate of flow to 3 L/h  $\pm$  0.1 L/h and continue flow for 30 min.

10.4 Raise the condenser unit from the oxidation cell and add 60 mL of reagent water through the opening thus provided. The test is considered to start at this point.

10.5 To set the bath temperature use only a new, undepleted, oil sample with water and oxygen flowing as described in 10.2 or a dummy cell used specifically for temperature measurement. The dummy cell shall contain undepleted oil with water and oxygen flowing as described in 10.2.

NOTE 6—The oil in the dummy cell may need to be periodically changed when oil degradation is evident.

NOTE 7—With the arrangement shown in Fig. 6, the 76 mm immersion point of the thermometer is positioned at the oil surface. To allow for heating of the stem portion of the thermometer above the immersion point in the upper portion of the test cell, subtract 0.10 °C from the thermometer reading to obtain the true test temperature.

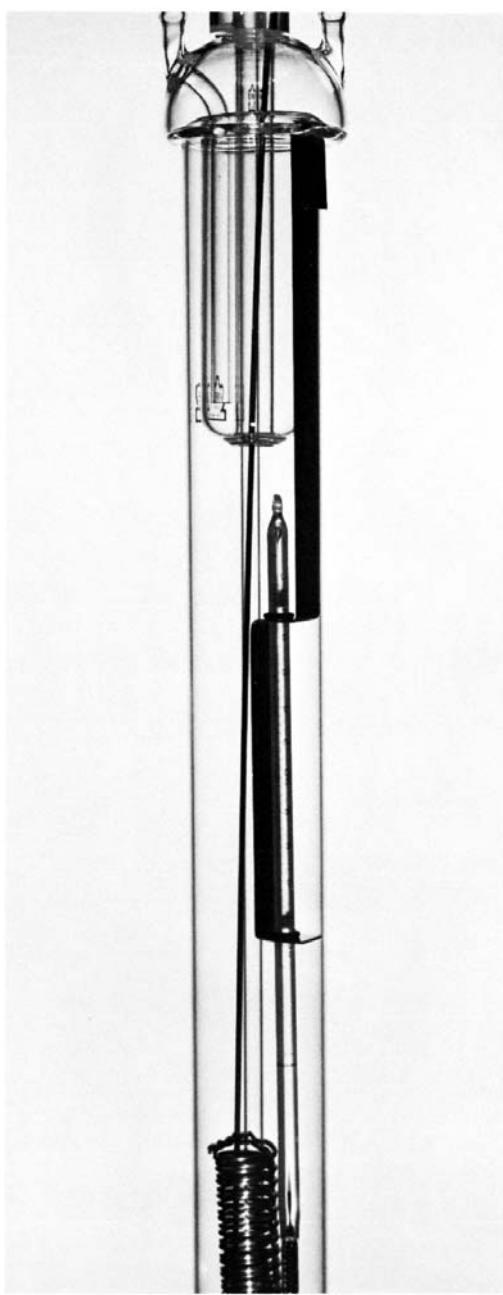
10.5.1 Set the bath temperature required to maintain the undepleted oil sample or dummy cell at 95 °C  $\pm$  0.2 °C by using a thermometer or other temperature measuring device positioned in the oxidation cell by a thermometer bracket, as in Fig. 2. When a dummy cell is used, remove it immediately after the bath temperature has been set. When an actual test sample is used, remove the temperature measuring device immediately after the bath temperature has been set. The temperature of the heating bath is always higher than the sample temperature due to the cooling effect of the oxygen gas flow, and it depends on the heating bath medium, capacity, circulation, and on the number of test cells in the bath.

10.5.2 Check the uniformity of the bath temperature by measuring the temperature of the dummy cell or a new, undepleted test sample in various positions in the bath.

10.5.3 During the duration of the test, periodically check and adjust the bath temperature using a new, undepleted oil sample or dummy cell as described in 10.5 and 10.5.1.

10.6 Add additional reagent water to the oxidation cell as required (Note 8), at least every two weeks during the test, to restore the water level to the shoulder of the oxygen delivery tube. Add the water using the water addition tube or sampling tube and the 60 mL capacity syringe.

NOTE 8—Under some circumstances, the level of water cannot be observed because of deposits or emulsion formation. Marking the upper



**FIG. 6 Oxidation Cell with Thermometer**

oil level of the filled oxidation tube by some suitable means and maintaining this level by periodic water additions will keep the proper amount of water in the cell. The correct level for water additions may, if desired, be indicated by a movable metal strip (Fig. 7), which is clamped to the outside of the oxidation test tube by, for example, an adjustable ring-type hose clamp. To use this indicator, the lower end of the strip is set at the upper oil level when the test is started. As the test proceeds and water evaporates to cause the oil level to fall, sufficient makeup water is added, particularly just before oil samples are taken, to return the oil level to the level marked by the indicator strip. After each oil sample is taken, the indicator is moved to the new oil level before continuing the test.

**10.7 Monitor the oil for signs of oxidation by periodically withdrawing samples for measurement of acid number.**

**10.7.1** After 500 h of test time, and every 168 h (every week) thereafter, withdraw 3 mL of test oil from the oxidation test cell (Note 9) using the 10 mL syringe. This can be accomplished as follows. Without interrupting the oxygen flow, and without changing the position of the sampling tube, remove the sampling tube stopper and twice draw out into the syringe and return approximately 3 mL of test oil to the test cell in order to flush out the sampling tube. Then withdraw 6 mL of test oil into the syringe, hold the syringe tube vertically for 15 s to 20 s to allow water to settle to the bottom of the syringe tube, and adjust the sample size to 3 mL while holding the syringe vertically. This method allows most of the water withdrawn with the test oil to be returned to the test cell. Replace the sampling tube stopper. The 3 mL sample is dispensed into a sample vial for acid number analysis by Test Methods D3339 or D5770 (Note 10). Shake the test oil sample thoroughly before taking a sample from the vial for titration.

**NOTE 9**—Test results by this method are greatly affected by differences in sampling procedure. It is important to strictly adhere to the procedure and schedule for sampling for acid number. An exception is where the oil is known to have a life shorter than 500 h, the sampling is at the discretion of the operator.

**NOTE 10**—Test Method D5770 is preferred but Test Method D3339 is permitted when the acid number of the oil is no greater than 0.50 mg KOH/g. Use Test Method D3339 when the acid number exceeds 0.50. Test Methods D3339 and D5770 use a color change to indicate the titration end point. For dark-colored oils, the use of potentiometric titration (such as Test Method D664) to measure the end point may be advantageous. It is recognized that there is no ASTM semi-micro method now available for potentiometric titration.

**10.7.2** After 3000 h, take monitoring samples at 500 h  $\pm$  25 h intervals.

**10.7.3** When observation indicates that the oil is nearing the end of its test life, additional samples may be taken at the discretion of the operator.

**10.8 Discontinue the test when the measured acid number is 2.0 mg KOH/g or above (Note 11).**

**NOTE 11**—The value 2.0 mg KOH/g is taken as the limiting value when testing steam-turbine oils by this method. When oxidation is proceeding rapidly in such oils, values much higher than 2.0 are frequently encountered. At that time, the state of severe oxidation of the oil, as indicated by the high acid number, is generally confirmed by other signs of degradation such as disagreeable odor, formation of deposits, corrosion of the catalyst coil, severe darkening of the oil, and emulsification of the oil-water mixture. If such signs of oxidation are noted before the scheduled time for sampling for acid number, a sample may be taken then and the test discontinued if the measured acid number is 2.0 mg KOH/g or above.

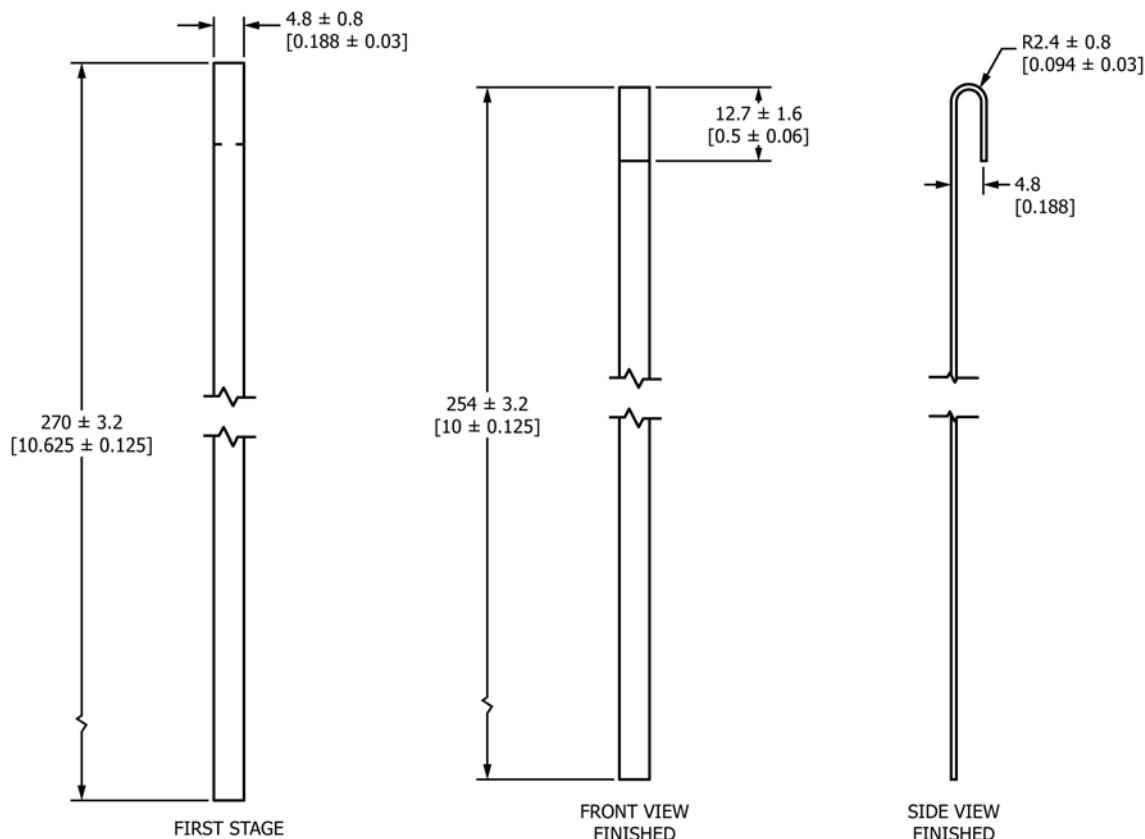
**10.8.1** If the acid number is still less than 2.0 mg KOH/g, after 10 000 h, the test shall be terminated (Note 12).

**NOTE 12**—Beyond 10 000 h, oil removal causes the metal catalyst coil to be exposed to the atmosphere. The effect of such exposure on oil life has not been determined, nor has the test method precision been determined by cooperative testing.

## 11. Calculation

**11.1 Calculate the hours to acid number 2.0 mg KOH/g, (oxidation lifetime)  $H$ , as follows:**

$$H = A + [(2.0 - C)/(D - C)] \times (B - A) \quad (1)$$



NOTE 1—All dimensions are in millimetres (inches).

NOTE 2—Material: Type 304 Stainless Steel, 22 Gage (0.792 mm).

**FIG. 7 Oil Level Indicator Strip**

where:

- A = number of test hours when acid number was last measured below 2.0,
- B = number of test hours when acid number was measured above 2.0,
- C = acid number at A hours, and
- D = acid number at B hours.

## 12. Report

12.1 Report the calculated hours to acid number 2.0 mg KOH/g, (oxidation lifetime).

12.2 If the acid number of the oil is still less than 2.0 mg KOH/g, after 10 000 h, the test shall be terminated. Since the maximum oil lifetime is limited to 10 000 h, report the test life and acid number as >10 000 h (AN=x.xx).

## 13. Precision and Bias<sup>15</sup>

13.1 The following criteria should be used for judging the acceptability of results (95 % confidence) in the data range from 700 h to 3900 h:

13.1.1 *Repeatability*—The difference between concurrent test results obtained by the same operator with the same apparatus under constant operating conditions on identical test materials, would, in the long run, and in the normal and correct operation of the test method, exceed the following values only in 1 case in 20:

$$0.192 \bar{x} \quad (2)$$

where:

$\bar{x}$  = denotes mean value.

13.1.2 *Reproducibility*—The difference between two single and independent results, obtained by different operators working in different laboratories on identical test material, would, in the long run, and in the normal and correct operation of the test method, exceed the following values only in one case in 20:

$$0.332 \bar{x} \quad (3)$$

where:

$\bar{x}$  = denotes mean value.

NOTE 13—*Reproducibility with Duplicate Tests*—If two successive tests are performed by each operator in 13.1.2, the difference between the averages of the two sets of results from the tests would exceed the following values in one case in 20:

$$0.302 \bar{x} \quad (4)$$

<sup>15</sup> Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1026. Contact ASTM Customer Service at service@astm.org.

where:

$\bar{x}$  = denotes the mean value of the averaged results from the two laboratories.

If more than two results are obtained by one or both of the laboratories, reproducibility can be calculated as indicated in subsection 4.4 of Practice D3244.

## 14. Keywords

14.1 acid number; circulating oils; corrosion; hydraulic oils; inhibited steam-turbine oils; iron-coffer catalyst; metal catalyst; oxidation; oxidation lifetime; oxidation stability; test life; turbine oils

## APPENDIX

### (Nonmandatory Information)

## X1. PROCEDURE FOR PACKAGING CATALYST COILS

### X1.1 Materials

X1.1.1 *Test Tubes*, borosilicate glass, 250 mm length, 25 mm outside diameter, approximately 22 mm inside diameter.

X1.1.2 *Caps*, for test tubes, polyethylene cylindrical shape designed to closely grip outside surface of test tube.

X1.1.3 *Desiccant Bags*, of silica gel granules.

X1.1.4 *Flushing Tube*, stainless steel or glass, approximately 5 mm outside diameter, 305 mm long, to deliver nitrogen to bottom of test tube.

X1.1.5 *Nitrogen Gas*, 99.7 % minimum purity. (**Warning—** Compressed gas under high pressure. Gas reduces oxygen available for breathing.)

### X1.2 Procedure

X1.2.1 Flush a new test tube with nitrogen gas, using the flushing tube, to blow out any loose particles. The tube must be visibly clean and dry. Hold the tube on an angle and gently slide the catalyst coil into the tube. Add a desiccant bag that has been folded lengthwise to fit in the tube. Insert the nitrogen flushing tube down the middle of the test tube, to the bottom, and blow nitrogen through the tube for several seconds. Immediately after withdrawing the flushing tube, seal the test tube with a polyethylene cap.

## SUMMARY OF CHANGES

Subcommittee D02.09 has identified the location of selected changes to this standard since the last issue (D943 – 19) that may impact the use of this standard. (Approved June 1, 2020.)

- (1) Revised subsections 6.1, 6.9, 6.10, 10.2, 10.6, and 10.7.1.      (3) Removed Note 2 of Fig. 1.  
 (2) Added subsection 6.11.

Subcommittee D02.09 has identified the location of selected changes to this standard since the last issue (D943 – 18) that may impact the use of this standard. (Approved Dec. 1, 2019.)

- (1) Revised subsections 6.6, 6.15, and 10.3.

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