University of Houston - Cullen College of Engineering

Project Stride: Energy Generating Shoes

Team 7
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December 3, 2017

Dr. Steven Pei, Facilitator, ECE 4335 Capstone Design W322 Engineering Building 2 Houston, TX 77004

Dear Dr. Steven Pei,

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Please find attached the report for team 7, Project Stride: Energy Generating Shoes. In this report we describe the progress with respect to our timelines, highlight the testing procedures we have designed, determine if we are meeting engineering standards, and discuss our upcoming goals. Please let us know if further information is required. Your consideration is greatly appreciated.

Sincerely,

Lillian Lin

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ABSTRACT

Project Stride strives to provide a means for caretakers to have peace of mind while offering users freedom in the form of a location reporting shoe that is completely sustained on the kinetic energy a human generates by walking. This is accomplished by taking advantage of the voltage generating properties of piezoceramics and transferring them to electronics built into the sole of a shoe. This shoe will then communicate to the caretaker's mobile device via an antenna to determine the shoe user's location.

With the first semester wrapping up, the project has had to push back the software portion of the schedule because of unexpected realizations of milestones relying on other milestones. However, hardware prototyping is operational and ready to demonstrate.

I. PURPOSE

This report describes our project details and progress made towards achieving our goals. This includes a background and summary of the project, the target objective and goals planned to meet our target objective, as well as constraints and specifications we will be considering while making our design. The report will also briefly discuss the budget and risk minimization needed for the project.

II. BACKGROUND

Each year 125,000 search and rescue missions are done to locate Alzheimer patients. The National Park Services have reported over \$5 million and hundreds of thousands of hours in annual costs for search across the United States. This issue could be solved if there was a reliable way to know the location of those who are prone to getting lost, people with disabilities, elderly with memory issues, and children.

Enter, Project Stride. Project Stride proposes a low power system that automatically logs the users location from the sole of their shoe with no other equipment required. This location wireless transfers to a caretakers phone and alerts this phone of the user's location when they get outside a specified area. All of this is powered solely by the energy generated by walking, leaving the caretaker without worry that the device will run out of battery life.

III. OVERVIEW

The project we are designing is an incredibly low powered system and can be considered to only have two main systems, the energy system and the data transfer system. This flow can be seen in Fig. 1, where green arrows represent the flow of energy and blue arrows represent the flow of information.

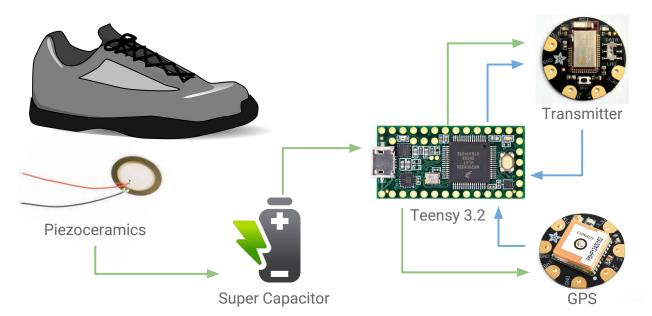


Fig. 1. Goal Analysis for the Entire Year

The energy system is centered around the use of piezoceramic disks as a means to convert kinetic energy from walking into electrical energy. As piezo ceramics are known for generating

a voltage whenever pressure is applied to them, this voltage will then be harvested into an energy bank taking the form of either a battery or super capacitor. The energy then feeds into the microprocessor which powers the transmitter and GPS module.

The microprocessor will be used as a means to interpret location data from the GPS. This location data is then sent to the transmitter when the microprocessor determines that the user is no longer within a specified area or if the transmitter receives a request from a cell phone for the location data. While this transmitter is intended to be a long range antenna for use without a cell phone, for testing purposes we will be using a bluetooth module as it is cheaper and easier to implement.

IV. GOAL ANALYSIS

Our target objective for this project is to create a shoe that will be able to convert kinetic energy made by walking into usable electrical energy. This energy will power a microcontroller that will relay the location of the user's shoe to an android app on another user's phone. In order to reach this target objective, subgoals have been defined as seen in Fig. 2 to create benchmarks for progress.

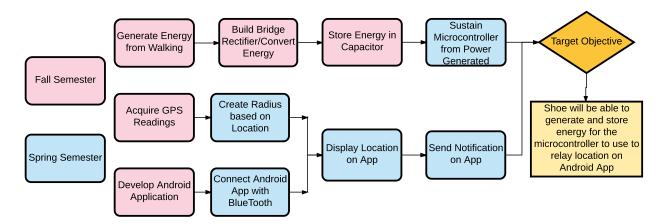


Fig. 2. Goal Analysis for the Entire Year

The first and current semester, highlighted in pink, will work on hardware capabilities of the system. This includes generating energy, determining an energy threshold for data transfer and ensuring that all sensors are functional. While currently parts are being used for testing, it is still possible for these to changed based on the amount of energy the system can provide. The second semester will work on software and reliability.

Our goal analysis has slightly changed since the last report, however it doesn't not affect the fall semester. It was determined that two of the previous goals were dependant on the other. This can be seen in "Display Location on App" being moved to a new branch.

V. ENGINEERING STANDARDS AND CONSTRAINTS

As this system will be working with piezoceramics as the method of generating energy, this will restrict the entire system to operate in a low energy state since, despite the piezoceramics making a noticeable voltage spike, the current from most piezoceramics are in the milliampere range. This means the available energy to harvest is in the milliwatts.

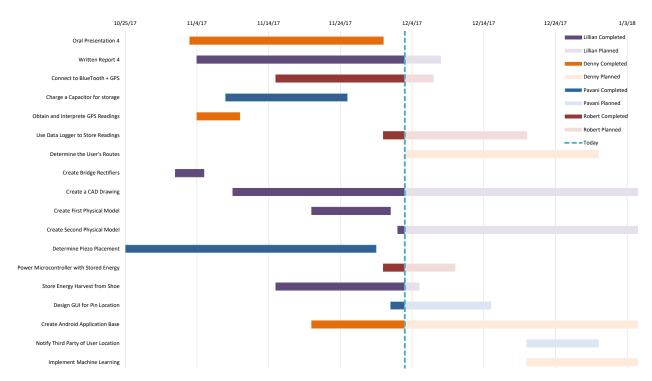


Fig. 3. Gantt Chart for the rest of Fall Semester

Another main constraint with our system is the usable workspace inside the shoe. Although the end goal is to completely replace the shoe sole with a Project Stride sole, the average shoe only gives a 1 centimeter depth of workspace for a circuit to operate in and requires a flexible enough material to allow the person wearing it to walk normally. In order to satisfy both of these conditions, we have chosen the Teensy 3.2 and Adafruit Flora products because of their size and low energy consumption.

As people will be directly interacting with our shoe as well, there is a certain level of safety we should uphold to not only keep people safe but maintain engineering standards. For instance, we will be following IEEE 11073: Wireless Communication Safety

VI. TEST PLAN

The final project should be able to convert 70% of human walking energy to electrical power, communicate to a smartphone application at least 10 feet away, and fit inside the confines of a completed shoe. By the end of the fall semester, the project should be able to transfer regulated energy to the microprocessor and read data from all intended sensors autonomously.

VII. PROGRESS DESCRIPTION

In Fig. 3, a gantt chart can be seen with the projected schedule for the rest of the fall semester, color coded by member assigned tasks. Each member has a dark and a light color to denote the amount of progress that has been made on each task. A dotted line has been added to denote the current date. While there are many other tasks that need to be done to complete our target objective, this paper will only be focusing on those relevant to the remaining fall semester as those in the spring semester are more susceptible to change and are less concrete.

From the last report, many software milestones have been extended and pushed back since we were unable to foresee circumstances of hardware specifications limiting progress on software progress. This has already been reflected in Fig. 3.

A. Objectives Accomplished

In the previous months of work, the team has been able to complete all tasks on time as scheduled in previous Gantt charts. These were mainly research based tasks including researching kinetic energy harvesters, determining low power thresholds, and purchasing relevant parts.

However there have been many design based tasks that have been accomplished including generating CAD models for sole specifications, creating possible circuit configurations for transformers, and making sensor placement mark-ups for their in-shoe placement. For these, actual shoes were studied and a CAD model was created based on the measurements of a size 12 shoe. This CAD model was then used toe create mark-ups of where piezoceramic disks would be placed based on Dr. Scholl's foot pressure point map.

B. Objectives in Progress

From these research and design based tasks, we have moved to the testing stage for each of the components and circuit designs to test the efficiency and of each. In Figs. 4 & 5 the measured values of voltage and current generate from the piezoceramic disks can seen plotted on the same axis with different configurations to compare their raw values. For all of these tests, 4 piezoceramic disks were sandwiched between insulating foam and hit twenty times to see the raw values they produced. These disks were tested in 3 different combinations, series, parallel, or a combination of the two. For both current and voltage, the values for the combination of series and parallel elements created the largest value.

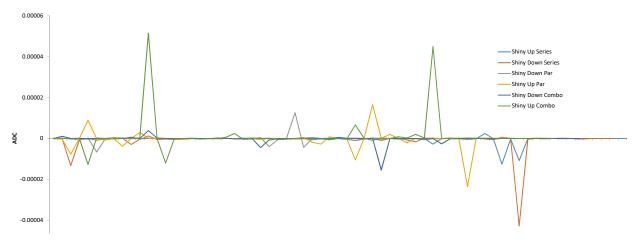


Fig. 4. Current readings from 4 piezoceramic sensors in 6 different combinations

Using the ideal combination of piezoceramic disks as seen in these two graphs, we will be testing transformer circuit configurations to determine which circuit is the most efficient at transferring the energy being generated into the energy bank, which for our testing purposes will be a capacitor. While preliminary tests have been run, the amount of noise being found in the tests have made the current data uncertain. From these tests, we will determine the proper placement for the piezoceramic disks inside the shoe for the maximum energy generation.

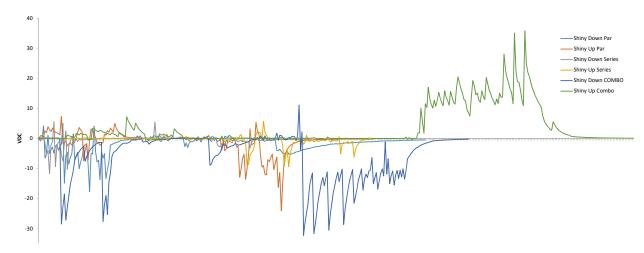


Fig. 5. Voltage readings from 4 piezoceramic sensors in 6 different combinations

We have also began to test the ability to connect our sensors to our microprocessor and how much energy the total circuit will be drawing. While we have an approximate energy draw of 75 milliwatts, we have been considering even more low powered devices to decrease this draw further as Figs. 4 & 5 do not approximate a large enough average wattage to power these electronics consistently enough.

In order to implement the piezos, a model of one of our team members shoe sole was created as seen in Fig. 6. This sole had two parts (these can be seen in the Appendix), that inserted into each other such that the person does not directly interact with the electronics.

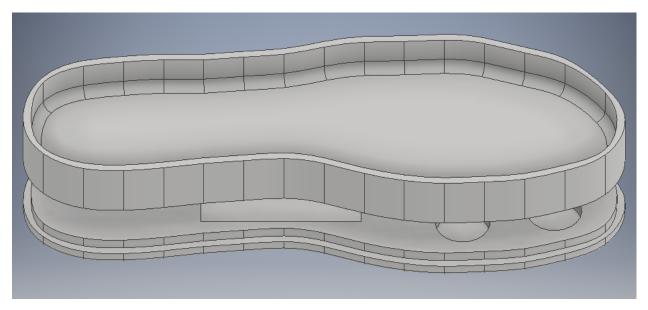


Fig. 6. CAD model of sole configuration

This model was then 3D printed into a negative mold so that a rubber model could be made. This model turned exactly as planned and is currently planned to start testing in the following weeks.

C. Objectives Remaining

The rest of this semester efforts will mainly focus on continuing tests for the circuit design with the main goal for the fall semester culminating into the ability to transfer the energy currently being stored in the energy bank into the microprocessor. We would also like a basic phone application that can read the sensor values from a microprocessor in ideal settings set up prior to connecting the processor and sensors to our unideal energy source.

VIII. BUDGET

In Table I, the approximate cost in labor and consulting for the project can be seen. Although no one is currently being paid for the project we assume that each team member would earn a rate of \$50/hour and each team member would spend approximately 25 hours a week for the 16 weeks the project will cover.

 $\begin{array}{c} \text{TABLE I} \\ \text{Labor and Consulting Budget} \end{array}$

Item	Projected Cost	Cost/rate	Amount	Actual Cost
Workers	\$64,000.00	\$50/hr	450	\$22,5000.00
Consulting	\$2,500.00	\$100/hr	3.5	\$350.00
Total	\$66,500.00			\$19,350.00

The total cost of the shoe, seen in Table II, is projected to be around \$265.05. While this is considered to be a more expensive price for a pair of shoes, this is not an unreasonable price for a pair of shoes. As these shoes will also have advance technology inside of them and the possible mass production of the shoes when put on the market creates a lower price, the estimated cost of the shoes remains within a reasonable range. Another thing to note is that not all of the components will be in the final product since it is some of the components we have bought were determined not to be needed or a replacement was needed.

TABLE II COMPONENTS BUDGET

Item	Projected Cost	Cost/rate	Amount	Actual Cost
Microprocessor	\$30.00	\$19.80/unit	2	\$39.00
Piezoceramics	\$50.00	\$1.00/sensor	62	\$62.00
Bluetooth	\$30.00	\$39.95/sensor	1	\$39.95
GPS	\$20.00	\$17.50/sensor	1	\$17.50
Shoe	\$80.00	\$0.00/pair	1	0.00
Battery	\$40.00	\$15.00/battery	1	\$15.00
Other	\$200.00	\$91.00	1	\$91.00
Total	\$450.00			\$265.05

IX. CONCLUSION

The first semester for project stride is intended to focus on hardware and design issues. While we have encountered minor setbacks in the power specifications of our microprocessor and sensor modules from the our expected power output to our actual, we have not encountered any major setbacks from this and should continue on schedule to reach our target objectives at the end of the academic year.

ACKNOWLEDGEMENTS

Project Stride would like to thank Doug Verret for his valuable input an guidance as the project sponsor as well as the Dr Steven Pei for leading the class as section facilitator.

APPENDIX A CAD Model of the Individual Halves

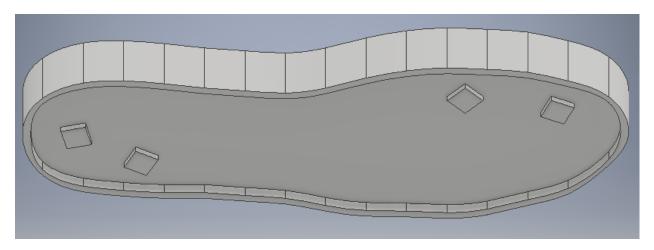


Fig. 7. Bottom half of proposed sole design

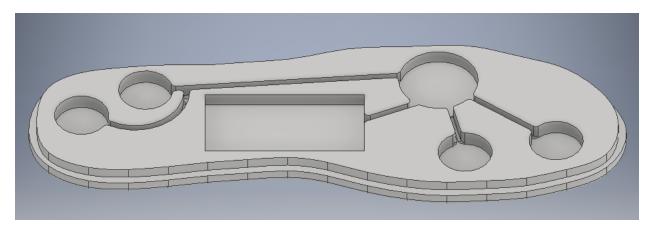


Fig. 8. Top half of proposed sole design