(11) Specifying the print mode all at once (ESC ! n)

Code: [1B]h + [21]h + n

* $(0 \le n \le FF)$ Data are expressed in Hex code.

This command specifies the print mode.

• Each bit of n is as shown in the following table.

Bit	Function	Value	
		0	1
0	Character Font	Font A	Font B
1	Not defined		
2	Not defined		
3	Bold	Clear	Specify
4	Vertical double enlargement	Clear	Specify
5	Horizontal double enlargement	Clear	Specify
6	Not defined		
7	Underline	Clear	Specify

- If both vertical and horizontal double enlargement are specified at the same time, quadruple enlargement characters can be configured.
- Underlines are applied to all the characters printed, but portions skipped with a
 horizontal tab (HT) and portions with characters which are rotated 90 degrees to
 the right are not underlined.
- The underline width is the width set in ESC _ with no relation to the character size.
- Mixed printing with double enlarged characters, and with characters of different sizes, is possible.
- Character sizes can also be specified by GS!, but the command that is set last is the
 one that is valid.
- The initial value is "n = 0".