



GS1011MxxS

LOW-POWER WIRELESS SYSTEM-ON-CHIP WI-FI MODULE

DATA SHEET

PRELIMINARY RELEASE

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1 Overview

1.1 Document Overview

THIS DOCUMENT describes the GS1011MxxS Low Power module hardware specification. The GS1011 based modules provide cost effective, low power, and flexible platform to add Wi-Fi® connectivity for embedded devices for a variety of applications, such as wireless sensors and thermostats. It combines ARM7-based processors with an RF transceiver, 802.11 MAC, security, & PHY functions, FLASH and SRAM, onboard and off module certified antenna options, and various RF front end options for end customer range needs in order to provide a WiFi and regulatory certified IEEE 802.11 radio with concurrent application processing services for variety of applications, while leverage existing 802.11 wireless network infrastructures.

1.2 Features

Family of modules with different antenna and output power options:

- GS1011MxxS 28.7mm by 19.4mm by 3.35mm (Length * Width * Height) 36-pin Dual Flat pack PCB Surface Mount Package.
- GS1011MIPS, GS1011MIES, GS1011MEPS and GS1011MEES are all pin to pin compatible (see Section XX Ordering Information), and the user has to account only for power consumption.
- Simple API for embedded markets covering large areas of applications.

Compliant with IEEE 802.11 and regulatory domains:

- DSSS modulation for data rate of 1 Mb/s and 2 Mb/s; CCK modulation rates of 5.5 and 11 Mb/s.
- Compatible with IEEE 802.11b/g/n.
- Supports short preamble and short slot times.
- WiFi Certified Solution:
 - Supports 802.11i security:
 - WPA™ - Enterprise, Personal.
 - WPA2™ - Enterprise, Personal.
 - Vendor EAP Type(s):
 - EAP-TTLS/MSCHAPv2, PEAPv0/EAP-MSCHAPv2, PEAPv1/EAP-GTC, EAP-FAST, EAP-TLS.
- High-throughput hardware AES and RC4 encryption/decryption engines.
- RoHS and CE compliant.

Dual ARM7 Processor Platform:

- 1st ARM7 processor (WLAN CPU) for WLAN software.
- 2nd ARM7 (APP CPU) for networking software.
- Based on Advanced Microprocessor Bus Architecture (AMBA) system:

- AMBA High-Speed Bus (AHB).
- AMBA Peripheral Bus (APB).
- On-chip WLAN boot code located in dedicated boot ROM.

Interfaces:

- PCB or external antenna options.
- Two general-purpose SPI interfaces (each configurable as master or slave) for external sensors, memory, or external CPU interface; one interface may be configured as a high-speed Slave-only.
- Two multi-purpose UART interfaces.
- Up to 20 configurable general purpose I/Os.
- Single 3.3V supply option:
 - I/O supply voltage 1.8 ~ 3.3V option.
- One PWM output.
- I²C master/slave interface.
- One 10-bit ADC channels, aggregate sample rate 32 kS/s.
- Two alarm inputs to asynchronously awaken the chip.
- Support of up to two control outputs for power supply and sensors.

Embedded RTC (Real Time Clock) can run directly from battery.

Power supply monitoring capability.

Low-power mode operations.

Sleep, Deep Sleep, and Standby.

2 Architecture

2.1 Block Diagram

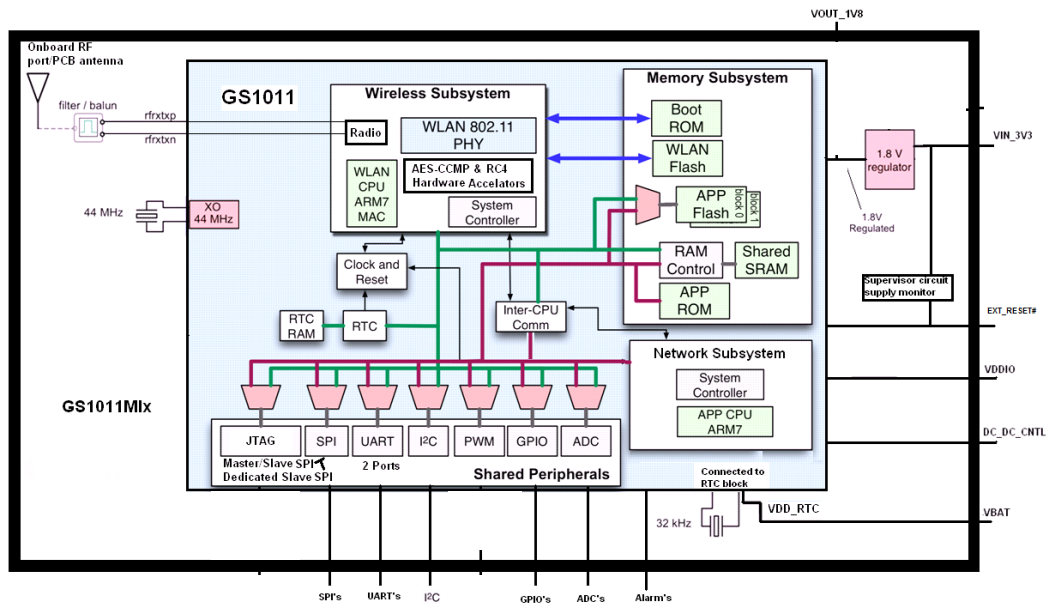


Figure 2-1: GS1011MIPS/GS1011MIES Block Diagram

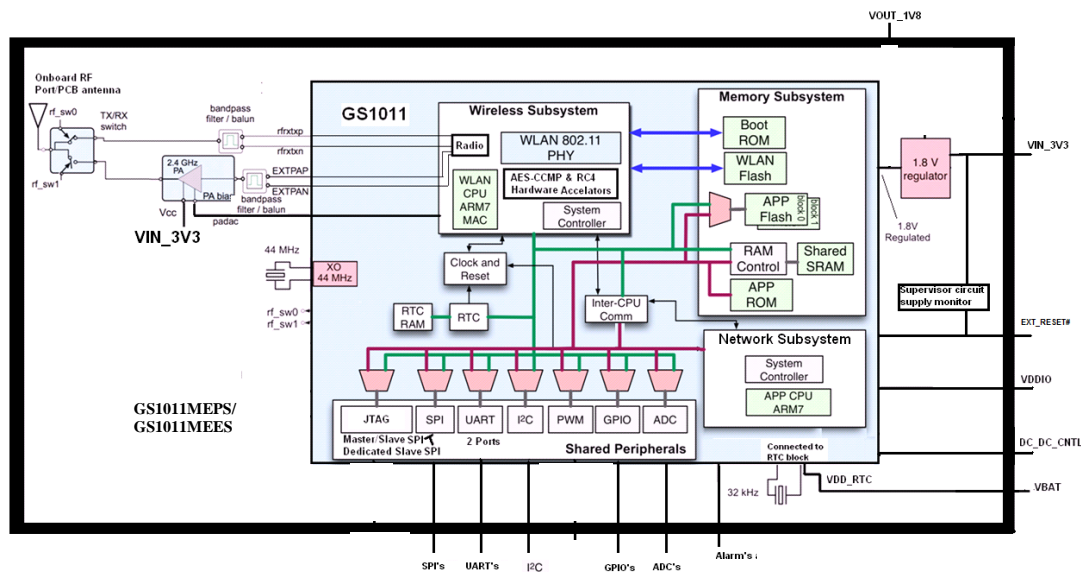


Figure 2-2: GS1011MEPS/GS1011MEES Block Diagram

2.2 Block Diagram Description

2.2.1 Overview

GS1011MxxS module is a highly integrated ultra low power Wi-Fi system-on-chip (SOC) that contains the following:

- The module includes GS1011 SoC, which contains media access controller (MAC), baseband processor, security, on-chip flash memory and SRAM, and an applications processor in a single package.
- The module contains two ARM7-based processors, one dedicated to Networking Subsystems, and the other dedicated to Wireless Subsystems.
- The module carries an 802.11 radio with onboard 32 KHz & 44 MHz crystal circuitries, RF, and certified PCB antenna or external antenna options.
 - The low power module option has a capability of +8dBm output power at the antenna (see Figure 2-1).
 - The extended range module option has a capability of +18dBm output power at the antenna (see Figure 2-2).
- Variety of interfaces are available such as two UART blocks using only two data lines per port with optional hardware flow controls, two SPI block (one dedicated as a serial slave with configurable hardware interrupt to the HOST), I²C with Master or slave operation, low-power 10-bit ADC capable of running at up to 32 Ksamples/Sec., GPIO's and LED drivers/GPIO with 20mA capability.
- GS1011MxxS contains single power supply (VIN_3V3) with optional module controlled external regulator enable control pin (DC_DC_CNTL), a separate I/O supply (VDDIO) that can be tied to the HOST supply rail without the use of external voltage translators, Real Time Clock (RTC) with battery supply monitor option (VBAT), and two external alarm inputs enable wake-up of the system on external events (ALARM) to enable periodic wake-up of the remainder of the system.
 - The Module carries onboard single supply monitor for under voltage supply and onboard 1.8V regulator with enable/disable capabilities for power critical applications.

2.2.2 Wireless Subsystem

The Wireless subsystem provides the WLAN PHY, MAC and baseband functionality. It contains the WLAN CPU, a 32-bit ARM7 TDMI-S core running at up to 44 MHz. It includes an IEEE 802.11b/g - compatible RF transceiver, which supports Direct Sequence Spread Spectrum (DSSS) 1 Mb/s and 2 Mb/s data rates, and Complementary Code Keyed (CCK) 5.5 Mb/s and 11 Mb/s data rates. The WLAN subsystem includes an integrated power amplifier, and provides management capabilities for an optional external power amplifier. In addition, it contains hardware support for AES-CCMP encryption (for WPA2) and RC4 encryption (for WEP & WPA/WPA2 TKIP) encryption/decryption.

The WLAN subsystem contains the control logic and state machines required to drive the low power DSSS modem, and perform pre-processing (in transmit mode) or post-processing (in receive mode) of the data stream. The WLAN subsystem manages DMA accesses, data encryption/decryption using the AES algorithm, and CRC computation.

2.2.2.1 Onboard Antenna/Rf port/Radio

The GS1011MxxS modules have fully integrated RF frequency synthesizer, reference clock, low power PA, and high power PA for extended range applications. Both TX and RX chain in the module incorporate internal power control loops. The GS1011MxxS modules also incorporate onboard printed antenna option plus a variety of regulatory certified antenna options for various application needs.

2.2.3 Network Subsystem

2.2.3.1 APP CPU

The APP CPU is an ARM7 TDMI-S. It incorporates an AHB interface. The network RTOS, network stack, and customer application code can reside on this CPU. For more information, consult the GS1011 Peripheral and Register Description and GS1011 SoC data sheet for detailed descriptions.

2.2.4 Memory Subsystem

2.2.4.1 Overview

The GS1011 Chip contains several memory blocks:

- ▶ Boot ROM blocks.
 - ▶ The software contained in this ROM provides the capability to download new firmware via the SPI Slave or UART interfaces and to control the update of WLAN and APP Flash Memory.
- ▶ 384 KBytes of Embedded Flash to store program code.
 - ▶ Three embedded Flash blocks of 128K bytes each.
 - ▶ WLAN Flash (contains the WLAN Software).
 - ▶ APP Flash 0 and 1 (contain the Network/Application Software).
- ▶ 128 KBytes of RAM shared between the two integrated CPU's.
- ▶ 512 bytes of RTC memory (retains data in all states including Standby, as long as the battery or other voltage supply is present)

For more information, consult the GS1011 Peripheral and Register Description and GS1011 IC data sheet for detailed descriptions.

2.2.5 Clock Circuitries

The GS1011MxxS architecture uses a low-power oscillator (i.e. 32 kHz) to provide a minimal subset of functions when the chip is in its low-power Standby mode, and a high-speed 44 MHz oscillator to provide clock signals for the processors, bus, and interfaces during active operation. Intermediate modes of operation, in which the 44 MHz oscillator is active but some modules are inactive, are obtained by gating the clock signal to different subsystems. The Clock & Reset Controller, within the device, is responsible for generation, selection and gating of the clocks used in the module to reduce power consumption in various power states.

2.2.5.1 Real Time Clock (RTC)

To provide global time (and date) to the system, the GS1011MxxS Module is equipped with a low-power Real Time Clock (RTC).

RTC key features include:

- ▶ 32.768 kHz crystal support.
- ▶ Two external alarm inputs to wake up the device.
- ▶ Two programmable periodic outputs (one for a DC/DC regulator and one for a sensor).
- ▶ Embedded 128x32 non-volatile (battery-powered) RAM.
- ▶ Embedded Power On Reset.
- ▶ Real Time Counter (48 bits; 46 bits effective).

An overview of RTC block diagram is shown in Figure 2-3. The RTC contains a low-power oscillator that can use 32.768 kHz crystals. In normal operation the RTC is always powered up, even in the Stand-by state.

One programmable embedded alarm counters (wrap-around) is provided to enable periodic wake-up of the remainder of the system, or one independent external component (typically a sensor). One external alarm inputs enable wake-up of the system on external events. The global times are recorded on each external event and if the system is in the Power-ON state (see Figure 3-9), an interrupt is provided. The RTC includes a Power-On Reset (POR) circuit, to eliminate the need for an external component. The RTC contains low-leakage non-volatile (battery-powered) RAM, to enable storage of data that needs to be preserved while in Standby.

Total current consumption of the RTC in the worst case is typically less than 5 μ A without data storage, using the 32.768 kHz oscillator.

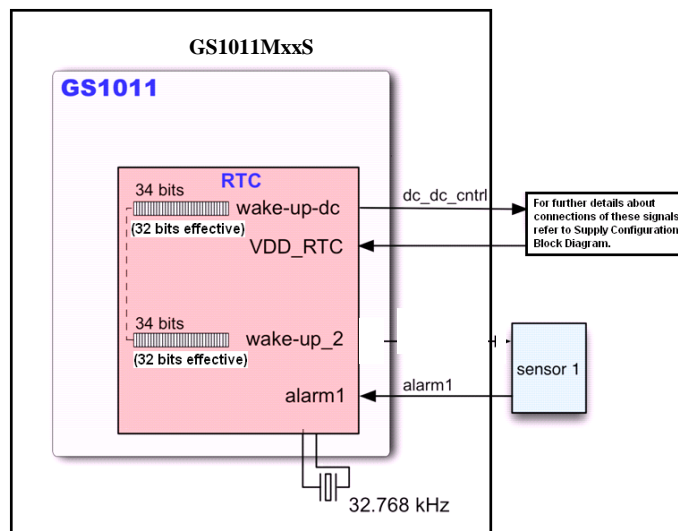


Figure 2-3: RTC Interface Diagram

Resolution of the wake-up timer is one clock cycle, and, with onboard 32KHz. CLK, each 32bit effective register can provide up to 1.5 days worth of standby duration as the longest standby period.

2.2.5.2 Real Time Counter

The Real Time Counter features:

- ▶ 48-bit length (with absolute duration dependent on the crystal frequency used).
- ▶ Low-power design.

This counter is automatically reset by power-on-reset.

This counter wraps around (returns to “all-0” once it has reached the highest possible “all-1” value).

2.2.5.3 RTC Outputs

There are one RTC outputs (dc_dc_cntl) that can be used to control external devices, such as sensors or voltage regulators. For more information, consult the GS1011 Peripheral and Register Description and GS1011 SoC data sheet for detailed descriptions.

2.2.5.3.1 DC_DC_CNTL

During Power-on-Reset (e.g. when the battery is connected), the dc_dc_cntl pin is held low; it goes high to indicate completion of RTC power-on-reset. This pin can be used as an enable into an external device such as voltage regulator. For more information, consult the GS1011 Peripheral and Register Description and GS1011 SoC data sheet for detailed descriptions.

2.2.5.4 RTC Alarm Inputs 1 and 2

The RTC inputs alarm1 and alarm2 operate as follows:

- ▶ dc_dc_cntl is set to “1” (typically enabling the power supply to the rest of the GS1011) whenever either of these inputs changes state.
- ▶ The RTC counter value is stored each time either of these inputs changes state.

The inputs alarm1 and alarm2 have programmable polarity. Their task is to wake up the system (by setting dc_dc_cntl output pin to “1”) when an external event occurs. For more information, consult the GS1011 Peripheral and Register Description and GS1011 SoC data sheet for detailed descriptions.

2.3 Peripherals

Note: For register identification and additional details on the use of shared peripherals, refer to the GS1011 Peripheral and Register Description.

2.3.1 SPI

There are two general-purpose SPI interfaces (each configurable as master or slave) for external sensors, memory, or external CPU interface; one interface may be configured as a high-speed Slave-only. The master SPI block provides dual synchronous serial communication interfaces. The Master SPI block can be used in one of two modes of operations: as a serial master or a serial slave. Each block provides synchronous serial communication with slave or master devices, using one of the following protocols:

- ▶ Motorola Serial Peripheral Interface (SPI).
- ▶ Texas Instruments Synchronous Serial Protocol (SSP).

- ▶ National Semiconductor Microwire Protocol.

Only Motorola Serial Peripheral Interface (SPI) timing is shown in this data sheet; however, National Semiconductor Microwire Protocol or Texas Instruments Synchronous Serial Protocol (SSP) modes are certainly supported. The SPI interface can also be used to access non-volatile external memory, such as an EEPROM block. The interface uses the SPI master mode to allow easy connection to industry-standard EEPROMs.

The shared SPI blocks provide the following general features:

- ▶ 32-bit AMBA APB interface to allow access to data, control, and status information by the host processor.
- ▶ Full-duplex serial-master or serial-slave operation.
- ▶ Two clock design:
 - APB bus clock for bus interface and registers.
 - Serial input clock for core logic.
- ▶ Support of external EEPROM or other non-volatile memory.
- ▶ Programmable choice of Motorola SPI, Texas Instruments Synchronous Serial Protocol or National Semiconductor Microwire.
- ▶ Programmable control of the serial bit rate of the data transfer in serial-master mode of operation.
- ▶ Programmable phase and polarity of the bit rate clock.
- ▶ Programmable transfer modes to perform transmit and receive, transmit only, receive only and EEPROM read transfers.
- ▶ Programmable data word size (8, 16, 24 & 32 bits) for each data transfer.
- ▶ Transmit and receive FIFO buffer depth 8 words (of the selected size).
- ▶ Configurable number of slave select outputs in serial-master mode of operation: 1 to 4 serial slave-select output signals can be generated.
- ▶ Combined interrupt line with independent masking of interrupts.
- ▶ Transmit FIFO overflow, transmit FIFO empty, transmit FIFO underflow, receive FIFO full, receive FIFO underflow, receive FIFO overflow, and receive FIFO timeout interrupts.
- ▶ Transmit FIFO empty and receive FIFO full interrupts provide programmable threshold values.

Both SPI blocks are configured to provide a FIFO depth of four entries.

The SPI master interface can be used to access external sensor devices, and EEPROM containing system parameters, under software control. The main purpose of the SPI slave interface is to provide control of the GS1011MxxS from an external CPU.

SPI chip select (MPSISI_CS1 or MPSI_CS2) signals frame each data word. If the chip select is required to remain asserted for multiple data words, then a GPIO pin should be used for the chip select instead of the SPI chip select signals. For clock architecture and rates, please refer to section 7.1 Clock Architecture of GS1011 Peripheral and Register Description. For other SPI Interface Timing, please refer to section 5-8.

2.3.2 I2C

The I²C block provides a two-wire I²C serial interface. It provides the following features:

- ▶ 32-bit AMBA APB interface to allow access to data, control, and status Information by the host processor.
- ▶ Serial 2-wire I²C bus, compliant to the I²C Bus Specification Version 2.1.
- ▶ Supports only one transfer in Standard mode (100 Kb/s) and fast speed mode with a bit rate of up to 392 Kb/s.
- ▶ Supports Multi-Master System Architecture through I²C bus SCL line Synchronization and Arbitration.
- ▶ Transmitter and Receiver: The I²C block can act as the Transmitter or Receiver depending on the operation being performed.
- ▶ Master or slave I²C operation.
- ▶ 7- or 10-bit addressing.
- ▶ Ignores CBUS addresses (an older ancestor of I²C that used to share the I²C bus).
- ▶ Interrupt or polled mode operation.
- ▶ Combined interrupt line triggered by:
 - Tx FIFO not FULL.
 - Rx FIFO not EMPTY.
 - Rx FIFO FULL (can be used to transfer data by host interface in bursts).
 - Tx FIFO EMPTY (can be used to transfer data by host interface in bursts).
 - Rx FIFO OVER RUN.
 - Master mode to Slave Transfer Request.
 - Slave Transmit Request.
 - Break Interrupt (master mode): No Acknowledge received from slave for slave address or write data.
- ▶ Digital debounce logic for the received SDA and SCL lines.
- ▶ Hold Delay Insertion on SDA line.

2.3.3 UART

The GS1011MxxS includes two UART blocks. Each UART block provides an asynchronous communication interface, using only two data lines: Rx data and Tx data. Hardware flow control using RTS/CTS signaling is provided as an option. The UART is a standard asynchronous serial interface, 16450/16550 compatible. It provides the following features:

- ▶ Operation in full-duplex mode.
- ▶ All standard bit rates up to 921.6 kbps are supported.
- ▶ RTS/CTS flow control handshake (standard 16550 approach).
- ▶ 5, 6, 7 and 8-bit character format.
- ▶ 1 or 2 stop bits (1.5 in case of a 5-bit character format).
- ▶ Parity bit: none, even, odd, mark, or space.
- ▶ 16-byte Rx and 16-byte Tx FIFOs.

The UART Serial port can be used to communicate with a PC or other devices, for debug or additional functionality.

2.3.4 GPIO & LED Driver / GPIO

The GPIO ports are referenced to VDDIO. One GPIO pin call GPIO31 have the capability to sink/source 20 mA typical (VDDIO=3.3V) to connect to devices such as switch contacts or LED. I2C_DATA/GPIO8 & I2C_CLK/GPIO9 have the capability to sink/source 12 mA typical (VDDIO=3.3V). Other GPIO's have the capability to sink/source 4 mA typical (VDDIO=3.3V). All inputs are capable of generating processor interrupts. They can be individually programmed to provide edge- or level-triggered interrupts. For details on configuring GPIO ports, refer to the GS1011 Peripheral and Register Description.

2.3.5 ADC

The ADC is a 10-bit, low-power, A-to-D converter capable of running at up to 32 kbps. The ADC contains an internal band-gap reference which provides a stable 1.2 V reference voltage. The ADC can be programmed to use the 1.8 V supply as the full-scale reference. The ADC uses an input clock with a maximum frequency of 1 MHz. A conversion requires 32 clock cycles.

When the internal band-gap reference is used, the reported integer *Value* at temperature T (°C) is related to the voltage V_{actual} at the input pin as:

$$V_{actual} = Value \left(\frac{1.2444 - 0.00014(25 - T)}{1023} \right)$$

When the 1.8V supply voltage is used as the reference, the corresponding relation is:

$$V_{actual} = Value \left(\frac{V_{DD,ADC} - 0.036}{1023} \right)$$

To reduce power consumption the ADC can be disabled automatically between periodic measurements and after single measurements.

For more information, consult the GS1011 Peripheral and Register Description and GS1011 SoC data sheet for detailed descriptions.

2.4 Power Supply

In this section, diagrams are shown for various application power supply connection.

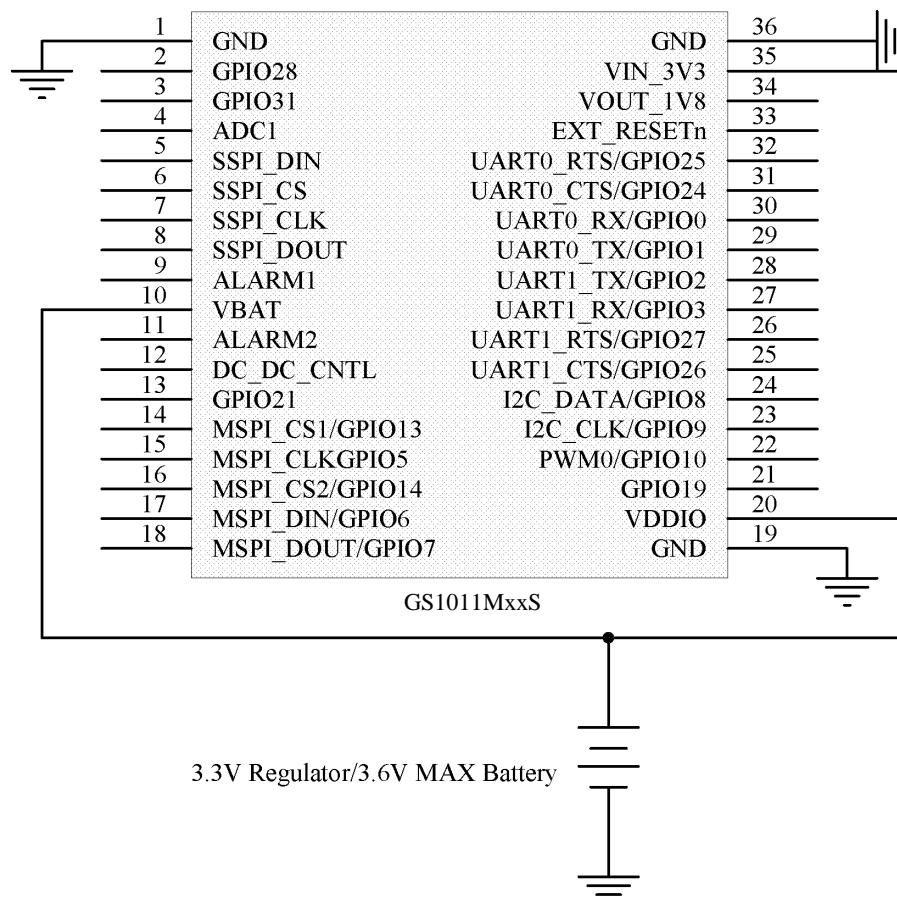


Figure 2-4 : GS1011MxxS Always ON Power Supply Connection

Notes:

- 1) This connection applies generally for designs that target to keep system power on always and use 3.3V I/O.
- 2) In this state system can still go to deep sleep state and take advantage of low power consumption, but system will not go into the lowest power consumption state (i.e standby state).

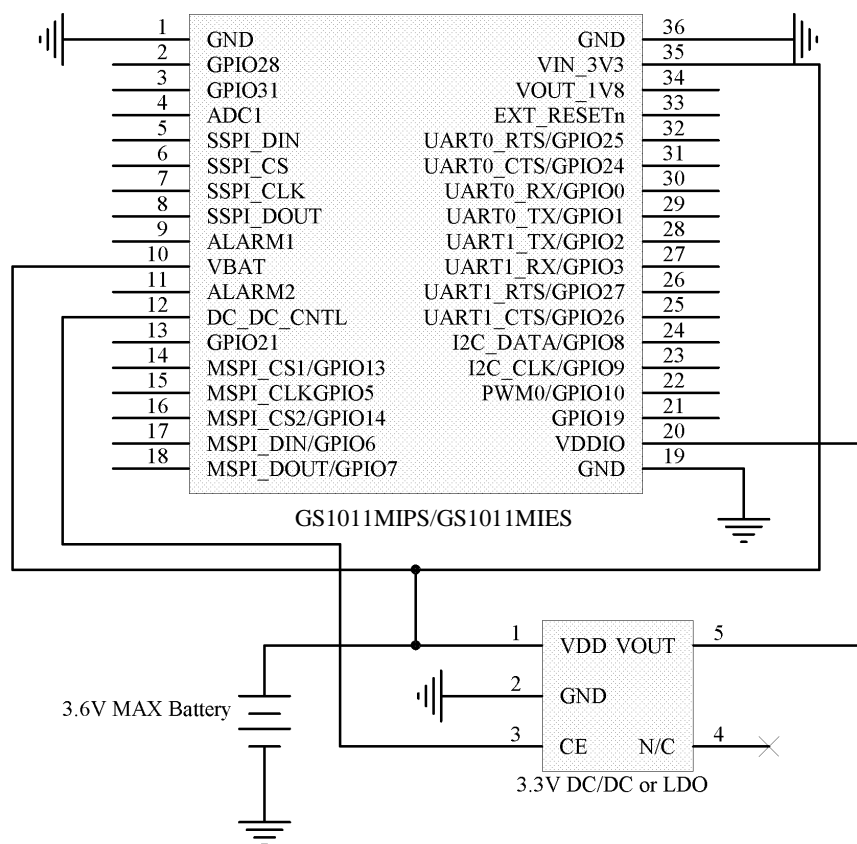


Figure 2-5: GS1011MIPS/GS1011MIES Battery Powered with 3.3V IO and Standby Support

This connection applies for designs (typically battery operated) using GS1011MIPS/GS1011MIES module and want to utilize standby (lowest current consumption) state of the module. In this connection it is important to note the following:

- 1) VIN_3V3 must also be kept ON to take advantage of the low latency wake up time (< 15ms) from standby.
- 2) VDDIO power should be OFF during this state. Recommendation is to use DC_DC_CNTL to also control the unit supplying the voltage to VDDIO.
- 3) Input voltage to VBAT must always be ON to keep the RTC powered so that the 32KHz crystal is running.

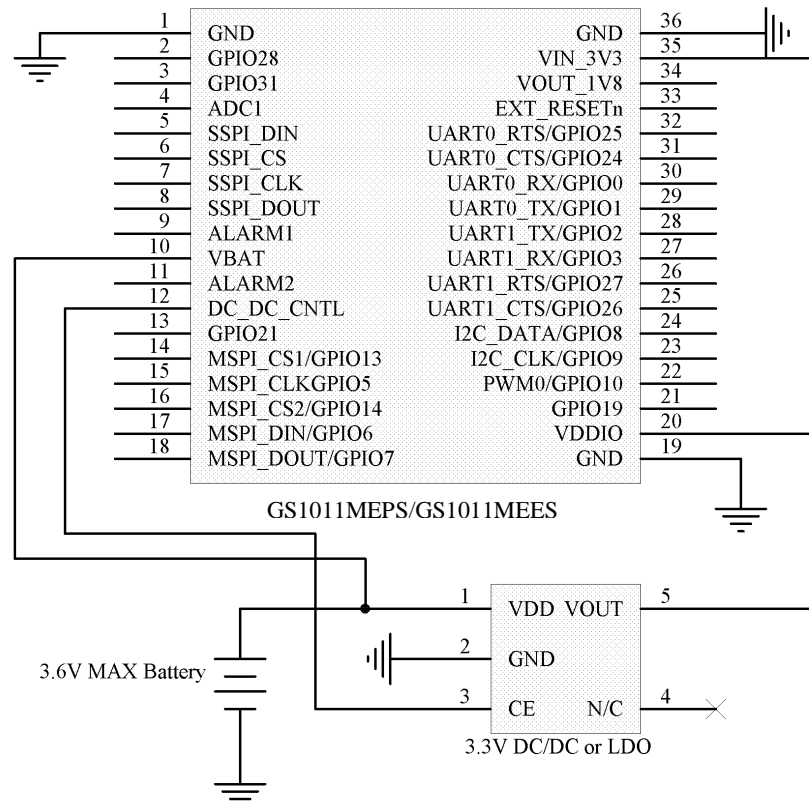


Figure 2-6 : GS1011MEPS/GS1011MEES Battery Powered with 3.3V IO and Standby Support

Applications that require Standby Mode and use GS1011MEPS/GS1011MEES MUST use this connection configuration to take advantage of the lowest power consumption during standby mode. In this connection it is important to note the following:

- 1) GS1011MEPS/GS1011MEES, module PA is supplied with VIN_3V3 and in-rush current for PA transmission; thus, the 3.3V DC/DC Regulator may have to be an Up/Down regulator depending on the battery used.
- 2) For GS1011MEPS/GS1011MEES, VDDIO and VIN_3V3 power MUST be shut OFF in standby mode so there is no leakage from PA device and thus achieve the lowest current consumption.
- 3) Since power to VIN_3V3 is turned off, when power is applied again, the GS1011 device will be kept in reset until the voltage supervisor device releases reset.

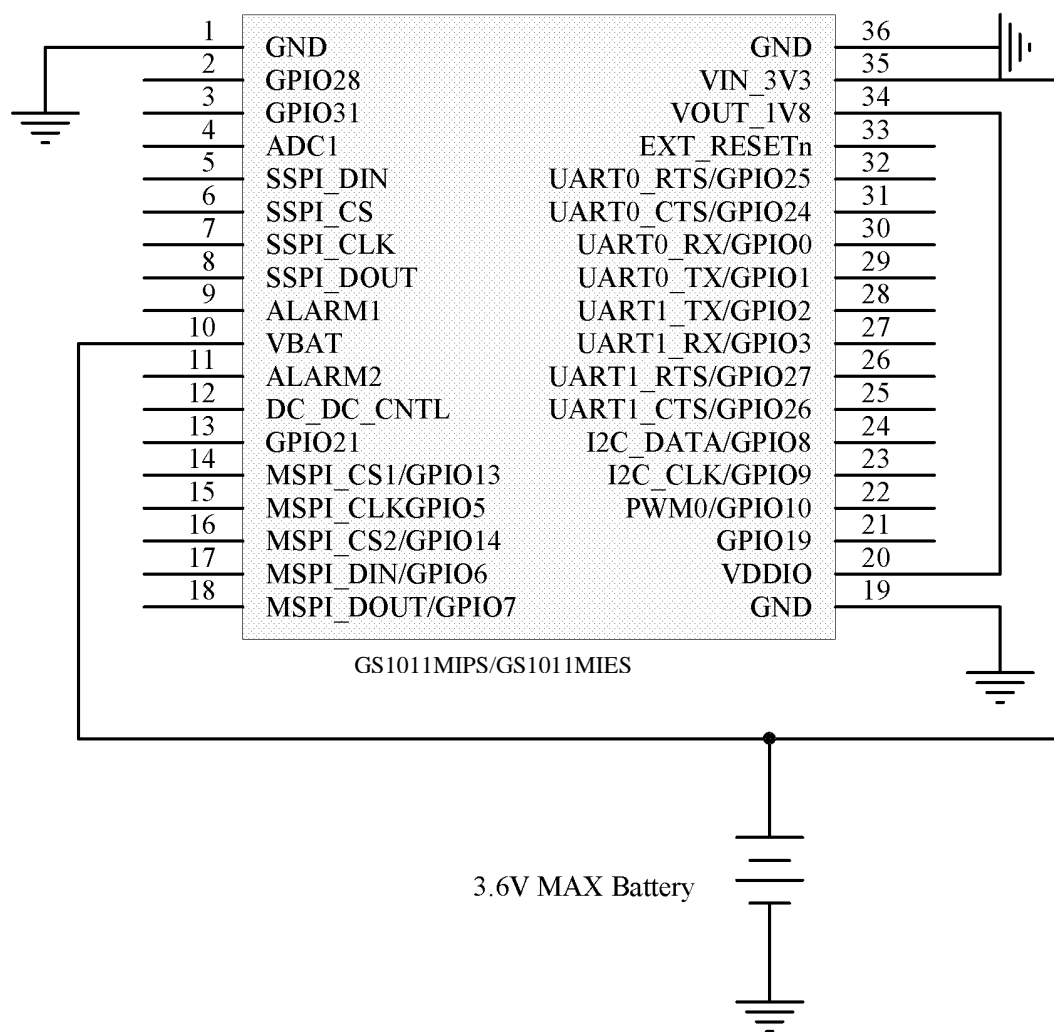


Figure 2-7 : GS1011MIPS/GS1011MIES Battery Powered with 1.8V only and Standby Support

This connection applies only to GS1011MIPS/GS1011MIES based designs that want standby support and use 1.8V power.

2.4.1 Power Supply Connection Summary

Module	Standby Support required	VIN_3V3 in Standby	VDDIO	VDDIO in Standby	Standby Wake-Up Latency	Refer to Figure
GS1011MIPS/ GS1011MIES	No (always on or deep sleep)	ON	3.3V	ON	NA	Fig 2.4
GS1011MIPS/ GS1011MIES	Yes	ON	3.3V	OFF	< 15ms	Fig 2.5
GS1011MIPS/ GS1011MIES	Yes	ON	1.8V	OFF	< 15ms	Fig 2.7
GS1011MEPS/ GS1011MEES	Yes	OFF	3.3V	OFF	< 15ms	Fig 2.6
GS1011MEPS/ GS1011MEES	No (always on or deep sleep)	ON	3.3V	ON	NA	Fig 2.4

For designs that plan to use standby and would like to use a single baseboard that supports all the GS1011MxxS module, then they should follow Figure 2-8 example for connections.

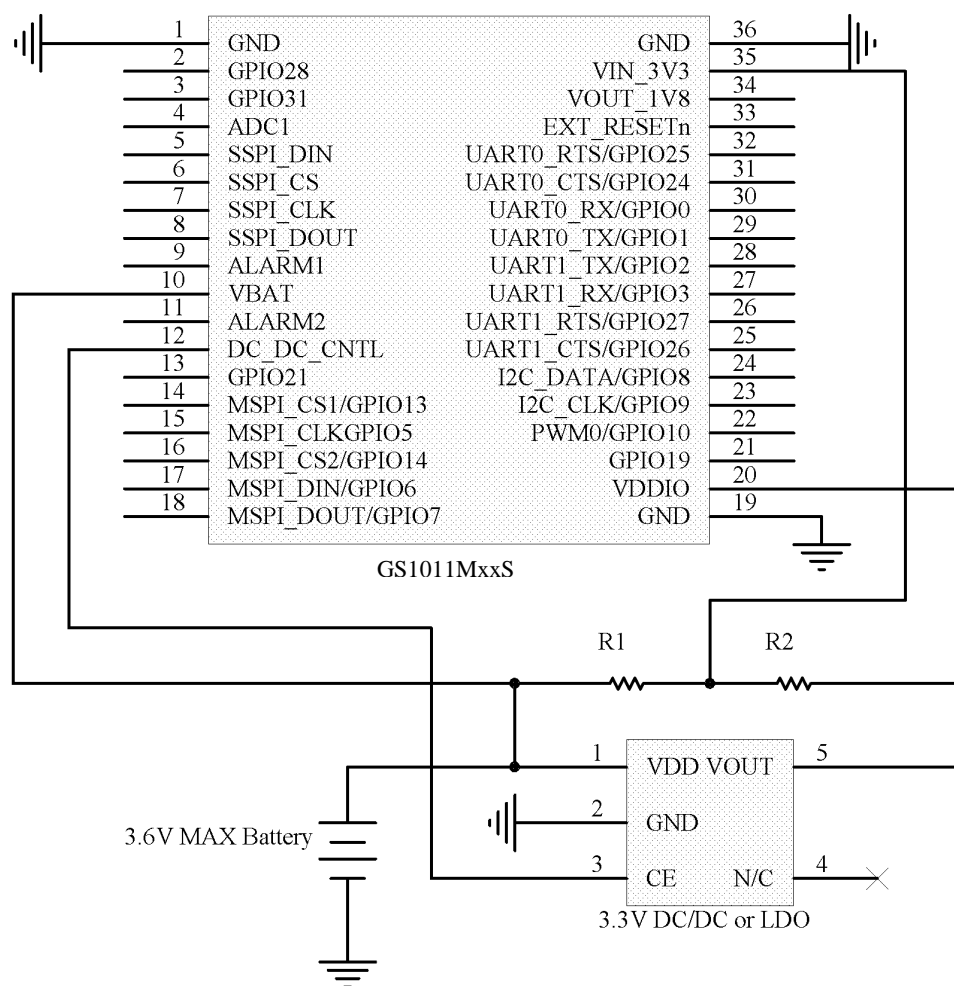


Figure 2-8: Single board design using GS1011MxxS modules with Standby Support

Resistor R1 and R2 are stuffing options depending on the type of Module used. See table below:

Module	Stuffing Option	Equivalent Circuit
GS1011MIPS/GS1011MIES	R1 Only	Fig 2.5
GS1011MEPS/GS1011MEEPS	R2 Only	Fig 2.6

2.5 System States

Figure 2-9 shows the power management/clock states of the GS1011MxxS system.

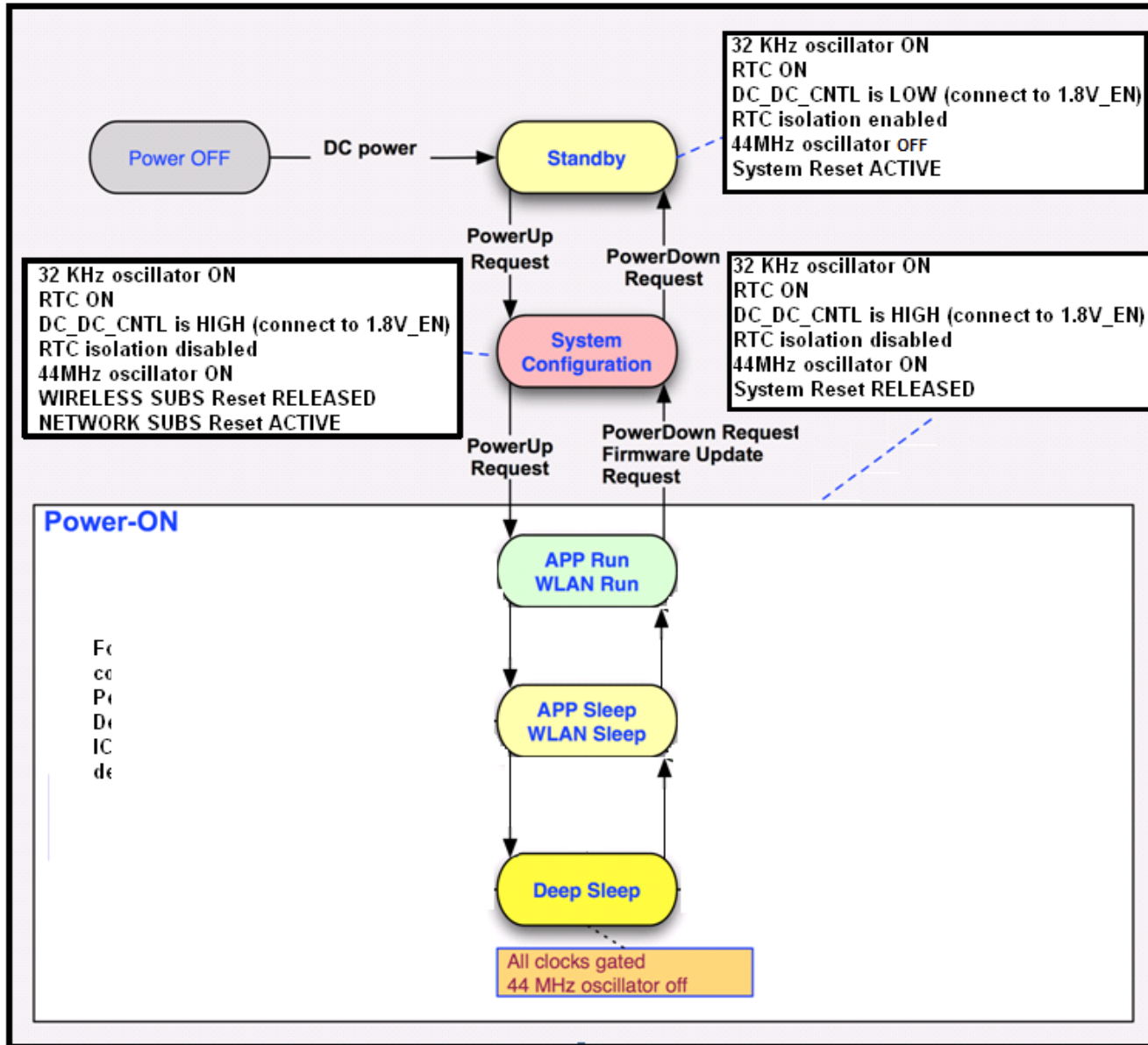


Figure 2-9: GS1011MxxS System States

The system states of the GS1011MxxS system are as follows:

Power OFF: No power source connected to the system. I/Os should not be driven high by an external device during this state.

Standby: When supply voltage is stable and the RTC is powered up, and the system transitions from the Power OFF state to the Standby state. In this state only the 32.768 kHz clock is running, and the RTC is powered directly by the battery or DC supply. VDDIO to the system is off and 1.8V regulator is off as

DC_DC_CNTL to the 1.8V enable of the internal regulator is de-asserted. In this state only the RTC RAM retains the state, SRAM, CPUs and I/Os are all in OFF state, as there is no 1.8V being supplied to the GS1011 device. VDDIO should be off, and the I/Os should not be driven high by an external device during this state.

This is the lowest-power-consumption state. In a typical application, the system returns to the Standby state between periods of activity, to keep the average power very low and enable years of operation using conventional batteries.

Note: During first battery plug, i.e when power is applied first time to the RTC power rail (VBAT), the RTC startup up latency will be at least couple of hundred ms as it is waiting for stabilization of the 32KHz crystal.

System Configuration: When a power-up is requested, the system transitions from the Standby state to the System Configuration state. In this state, the WLAN CPU is released from reset by the RTC. The APP CPU remains in the reset state during System Configuration. The WLAN CPU then executes the required system configurations, releases the APP CPU from reset, and transitions to the Power-ON state.

The System Configuration state is also entered on transition from the Power-ON state to the Standby state, to complete necessary preparations before shutting off the power to the core system. Finally, the System Configuration state is used for firmware updates.

Power-ON: This is the active state where all system components can be running. The Power-ON state has various sub-states, in which unused parts of the system can be in sleep mode, reducing power consumption. Sleep states are implemented by gating the clock signal off for a specific system component. The Deep-Sleep sub-state, in which all clocks are gated off, allows minimum power consumption while permitting rapid resumption of normal operation. In this state, the 1.8V supply is on, the SRAM retains its state and the I/Os retain their state. The 44 MHz reference oscillator is turned off to further reduce power consumption. The IO pins can generate interrupt and wake up the system from deep sleep.

For more information, consult the GS1011 Peripheral and Register Description and GS1011 IC data sheet for detailed descriptions.

3 Pin-out and Signal Description

3.1 Device Pin-out Diagram (Module top view)

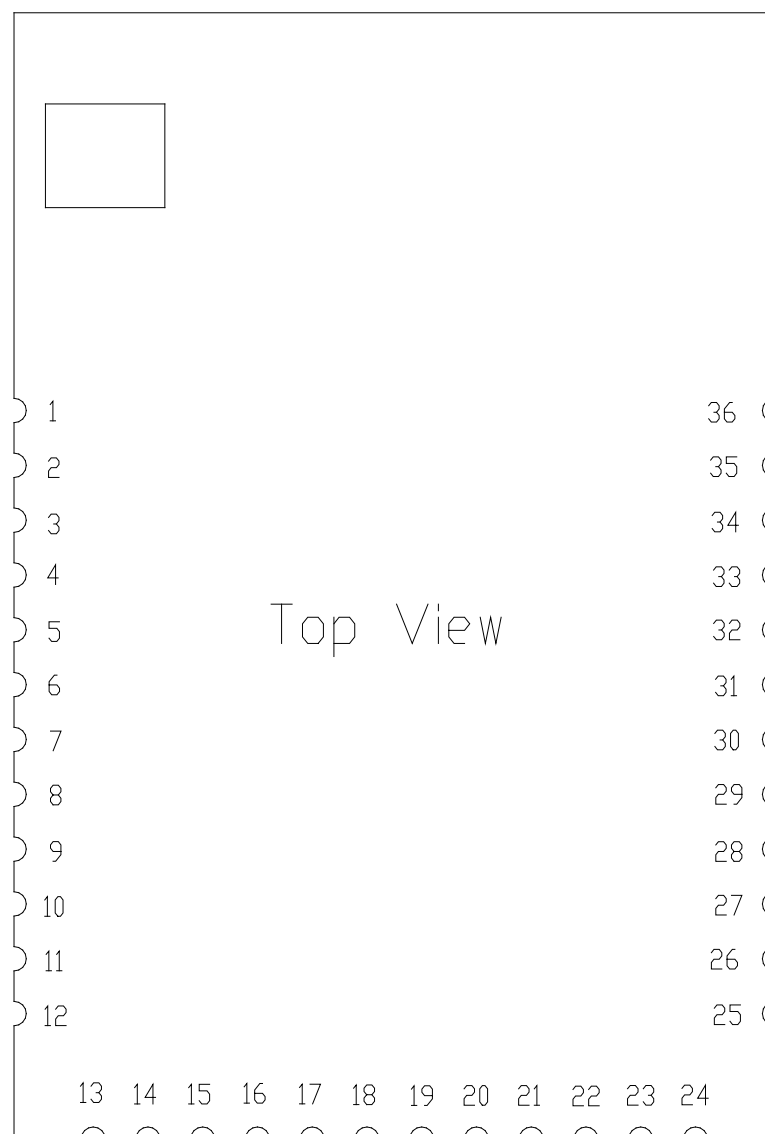


Figure 4-1: GS1011MxxS Device Pin-out Diagram (Module top view)

3.2 Module Pins Description

Pins	Name	Voltage Domain	Internal Bias after hardware reset	Signal State	Description
1	GND	0V	Not Applicable	Analog port	Ground
2	GPIO28	VDDIO	Pull-down (See Note 3)	Digital Input / Output	General Purpose Input Output
3	GPIO31	VDDIO	Pull-down	Digital Input / Output	Light Emitting Diode Driver / General Purpose Input Output
4	ADC1	VDD18 (internal)	Not Applicable	Analog Out-	General Analog to Digital Converter 1
5	SSPI_DIN	VDDIO	Pull-down (See Note 1)	Digital Input	SPI Slave Receive Data Input from the HOST
6	SSPI_CS	VDDIO	Pull-up (See Note 1)	Digital Input	SPI Slave Chip Select Input from the HOST
7	SSPI_CLK	VDDIO	Pull-up (See Note 1)	Digital Input	SPI Slave Clock Input from the HOST
8	SSPI_DOUT	VDDIO	Pull-up (See Note 1)	Digital Output	SPI Slave Transmit Data Output to the HOST
9	ALARM1	VBAT	Pull-down (See Note 1)	RTC Input	Embedded Real Time Clock Wake Up Input 1
10	VBAT	VBAT	Not Applicable	Analog port	Embedded Real Time Clock Power Supply
11	ALARM2	VBAT	Pull-down (See Note 1)	RTC Input	Embedded Real Time Clock Wake Up input 2
12	DC_DC_CNTL	VBAT	Not Applicable	Digital Output	VIN_3V3 Regulator Control Output
13	GPIO21	VDDIO	Pull-down	Digital Input / Output	Internal Clock Circuit Test Point / General Purpose Input Output
14	MSPI_CS1 / GPIO13	VDDIO	Pull-down	Digital Input / Output	Master Serial Peripheral Interface Bus Chip Select 1 / General Purpose Input Output
15	MSPI_CLK / GPIO5	VDDIO	Pull-down	Digital Input / Output	Master Serial Peripheral Interface Bus Clock / General Purpose Input Output
16	MSPI_CS2 / GPIO14	VDDIO	Pull-down	Digital Input / Output	Master Serial Peripheral Interface Bus Chip Select 2 / General Purpose Input Output
17	MSPI_DIN / GPIO6	VDDIO	Pull-down	Digital Input / Output	Master Serial Peripheral Interface Bus Data Input / General Purpose Input Output
18	MSPI_DOUT / GPIO7	VDDIO	Pull-down	Digital Input / Output	Master Serial Peripheral Interface Bus Data Output / General Purpose Input Output
19	GND	0V	Not Applicable	Analog port	Ground
20	VDDIO	VDDIO	Not Applicable	Analog port	All I/O voltage domain (can be tied to VIN_3V3 or tied to HOST I/O supply)

21	GPIO19	VDDIO	Pull-down	Digital Input / Output	Internal Clock Circuit Test Point / General Purpose Input Output
22	PWM0 / GPIO10	VDDIO	Pull-down	Digital Input / Output	Pulse Width Modulator / General Purpose Input Output
23	I2C_CLK / GPIO9	VDDIO	Pull-down (See Note 4)	Digital Input / Output	Inter-Integrated Circuit Clock / General Purpose Input Output
24	I2C_DATA / GPIO8	VDDIO	Pull-down (See Note 4)	Digital Input / Output	Inter-Integrated Circuit Data / General Purpose Input Output
25	UART1_CTS / GPIO26	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 1 Clear to Send Input (See Note 6) / General Purpose Input Output
26	UART1_RTS / GPIO27	VDDIO	Pull-down (See Note 2)	Digital Input / Output	Universal Asynchronous Receiver Transmitter 1 Request to Send Output (See Note 6) / General Purpose Input Output
27	UART1_RX / GPIO3	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 1 Receive Input / General Purpose Input Output
28	UART1_TX / GPIO2	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 1 Transmitter Output / General Purpose Input Output
29	UART0_TX / GPIO1	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 0 Transmitter Output / General Purpose Input Output
30	UART0_RX / GPIO0	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 0 Receive Input / General Purpose Input Output
31	UART0_CTS / GPIO24	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 0 Clear to Send Input (See Note 6) / General Purpose Input Output
32	UART0_RTS / GPIO25	VDDIO	Pull-down	Digital Input / Output	Universal Asynchronous Receiver Transmitter 0 Request to Send Output (See Note 6) / General Purpose Input Output
33	EXT_RESETn (See Note 5)	VDDIO	Pull-up	Digital Open Drain	Module Hardware Reset Input and Power Supply Reset Monitor Indicator
34	VOUT_1V8	VIN_3V3 (Internal regulated)	Not Applicable	Analog port	Internal 1.8V Vout
35	VIN_3V3	VIN_3V3	Not Applicable	Analog port	Single Supply Port
36	GND	0V	Not Applicable	Analog port	Ground

Notes:

1. These pins have onboard hardware configured pull-ups/downs and cannot be changed by software.

2. If UART1_RTS is high during boot, then the WLAN will wait for Flash download via UART0. Route this pin on the base board so it can be pulled up to VDDIO for programming the module.
3. GPIO 28 is sampled at reset to establish JTAG configuration for debugging. The signal should not be driven from an external device. If using JTAG, configure the pin as output.
4. If I²C interface is used, provide 2K Ohm pull-ups, to VDDIO, for pins 23 and 24 (I2C_CLK and I2C_DATA).
5. EXT_RESETh is an active low signal. It is an output during power up, indicating to the system when GS1011 device is out of power-on-reset. After power-on-reset, this pin is an input. It is not necessary to assert reset to the GS1011MxxS after power on, since the GS1011 has a built-in power on reset. Also, the EXT_RESETh signal does not clear the RTC RAM or the SRAM.
6. CTS and RTS signals indicate it is clear to send or ready to send when they are LOW. If signals are high, indicates device is not ready.

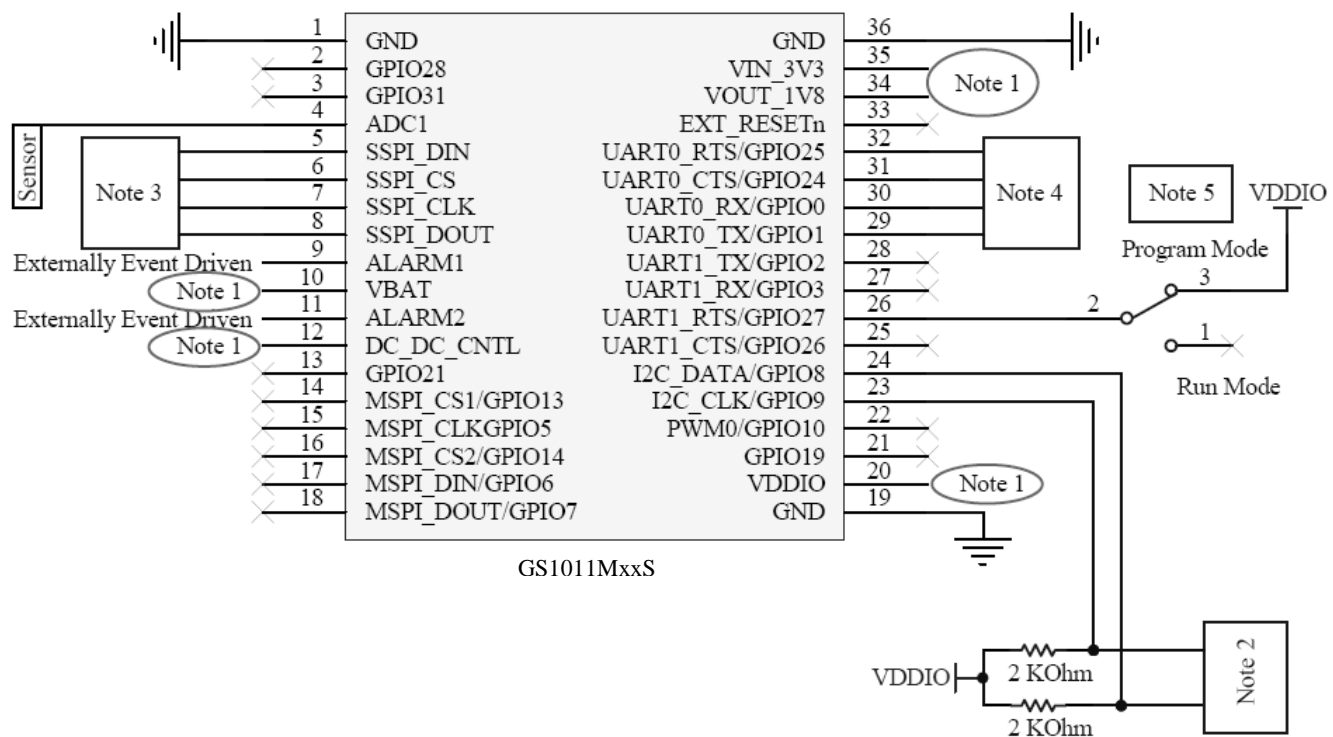


Figure 4-2: Module pin connection diagram

Note 1) For the noted pin configurations, please refer to data sheet power supply section.

Note 2) If I²C interface is used, provide 2KOhm pull-ups, to VDDIO, for pins 23 and 24 (I2C_CLK and I2C_DATA). If not used, leave pins 25 and 26 as No Connects.

Note 3) Connect to external HOST SPI (can be left as No Connects if not used).

Note 4) Connect to external serial HOST UART (can be left as No Connections if not used).

Note 5) This switch enables the programming of GS1011 onboard flash. Switch is recommended for development purposes and is not needed for production.

4 Electrical Characteristics

4.1 Absolute Maximum Rating

Conditions beyond those cited in Table 5-1 may cause permanent damage to the GS1011MxxS, and must be avoided.

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Storage temperature	T _{ST}	-55		+125	°C
RTC Power Supply	Vbat	-0.5		4.0	V
I/O Supply voltage	VDDIO	-0.5		4.0	V
Single Supply Port	VIN_3V3	2.7	3.3	4.0	V

Table 4-1: Absolute Maximum Ratings

NOTE: For limitations on state voltage ranges, please consult section 2.4 Power supply.

4.2 Operating Conditions

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Extended temp. Range	T _A	-40		+85	°C
RTC Power Supply	VBAT	1.6	3.3	3.6	V
I/O Supply voltage	VDDIO	1.7	3.3	3.6	V
Single Supply Port GS1011MIPS/GS1011MIES (as configured per Figure 2-4, 5, & 7)	VIN_3V3	2.7	3.3	3.6	V
Single Supply Port GS1011MEPS/GS1011MEES (as configured per Figure 2-6)	VIN_3V3	3.0	3.3	3.6	V

Table 4-2: Operating Conditions

4.3 Internal 1.8V Regulator

VIN_3V3=VDDIO=VBAT=3.3V, Temp=25°C, fOSC=3.0MHz

Parameter	Symbol	Test conditions	Minimum	Typical	Maximum	Unit
Output Voltage	VOUT_1V8			1.8		V
Maximum Output Current	IVOUT_1V8			30	50	mA
Oscillation Frequency	fOSC		1.6		3.45	MHz

Table 4-3: Internal 1.8V Regulator

4.4 I/O DC Specification

4.4.1 Digital Input Specifications

Parameter	Symbol	Minimum	Typical	Maximum	Unit	Note
Input Low Voltage	V_{IL}	-0.3		$0.25 \cdot V_{DDIO}$	V	
Input High Voltage	V_{IH}	$0.8 \cdot V_{DDIO}$		V_{DDIO}	V	

Table 4-4: Digital Input Parameters

4.4.2 Digital Output Specification

Parameter	Symbol	Minimum	Typical	Maximum	Unit	Note
Output Low Voltage	V_{OL}	0		0.4	V	With 4 mA load
Output High Voltage	V_{OH}	2.4V		V_{DDIO}	V	$V_{DDIO}=3.0V$, DC current load 4.0 mA
		1.3V				$V_{DDIO}=1.62V$, DC current load 2.0 mA
Output rise time @ $V_{DDIO}=3.3V$	t_{TLH}			7	ns	With 4 mA, 33 pF load
Output fall time @ $V_{DDIO}=3.3V$	t_{THL}			7	ns	With 4 mA, 33 pF load

Table 4-5: Digital Output Parameters

4.4.3 I/O Digital Specifications (Tri-State)

Parameter	Symbol	Minimum	Typical	Maximum	Unit	Note
Input Low Voltage	V_{IL}	-0.3		$0.25 \cdot V_{DDIO}$	V	
Input High Voltage	V_{IH}	$0.8 \cdot V_{DDIO}$		V_{DDIO}	V	
Schmitt trig. Low to High threshold point	V_{T+}	1.5			V	
Schmitt trig. High to Low threshold point	V_{T-}			1	V	
Input Leakage Current	I_L			5	μA	Pull up/down disabled
Tri-State Output Leakage Current	Oz_L			5	μA	Pull up/down disabled
Pull-Up Resistor	R_u	0.05		1	$M\Omega$	
Pull-Down Resistor	R_d	0.05		1	$M\Omega$	
Output Low Voltage	V_{OL}	0		0.4	V	With 4/12/20 mA load
Output High Voltage	V_{OH}	2.4V		V_{DDIO}	V	$V_{DDIO}=3.0V$ With 4/12/20 mA load
		1.3 V				$V_{DDIO} = 1.62 V$ With 2/6/10 mA load
Output rise time @ $V_{DDIO} = 3.3V$	t_{ToLH}			7	ns	With 4/12/20 mA load, 33 pF
Output fall time @ $V_{DDIO} = 3.3V$	t_{ToHL}			7	ns	With 4/12/20 mA load, 33 pF
Input rise time	t_{TiLH}			7	ns	
Input fall time	t_{TiHL}			7	ns	

Table 4-6: I/O Digital Parameters

4.4.4 RTC Input Specifications (With Schmitt Trigger)

Parameter	Symbol	Minimum	Typical	Maximum	Unit	Note
I/O Supply Voltage	V_{DDRTC}	1.2		V_{bat}	V	
Input Low Voltage	V_{IL}	-0.3		$0.25 \cdot V_{DDRTC}$	V	
Input High Voltage	V_{IH}	$0.8 \cdot V_{DDRTC}$		V_{DDRTC}	V	
Schmitt trig. Low to High threshold point	V_{T+}	$0.57 \cdot V_{DDRTC}$		$0.68 \cdot V_{DDRTC}$	V	
Schmitt trig. High to Low threshold point	V_{T-}	$0.27 \cdot V_{DDRTC}$		$0.35 \cdot V_{DDRTC}$	V	
Input Leakage Current	I_L		260		pA	

Table 4-7: RTC Input Parameters

4.4.5 RTC Output Specifications

Parameter	Symbol	Mininum	Typical	Maximum	Unit	Note
I/O Supply Voltage	V_{DDRTC}	1.2		Vbat	V	
Output Low Voltage	V_{OL}	0		0.4	V	
Output High Voltage	V_{OH}	$0.8 \cdot V_{DDRTC}$		V_{DDRTC}	V	
Output rise time	t_{TLH}	19		142	ns	50 pF load
Output fall time	t_{THL}	21		195	ns	50 pF load
Input Leakage Current	I_L		730		pA	

Table 4-8: RTC Output Parameters

4.5 Power Consumption

Test Conditions: VDD33=VDDIO=VBAT=3.3V, Temp=25°C

System state	Current (Typ.)
Standby	7uA
Deep Sleep (GS1011MIPS/GS1011MIES)	150uA
Deep Sleep (GS1011MEPS/GS1011MEES)	200uA
Receive (GS1011MxxS; -81 dBm RX sens. @ 11Mb/Sec.)	140 mA
Transmit (GS1011MIPS/GS1011MIES; +8 dBm at antenna port @ 11Mb/Sec.)	150 mA
Transmit (GS1011MEPS/GS1011MEES; +18 dBm at antenna port @ 11Mb/Sec.)	250 mA

Table 4-9: Power Consumption in Different States

4.6 Radio Parameters

Test Conditions: VIN_3V3=VDDIO=VBAT=3.3V Temp=25°C

Parameter	Minimum	Typical	Maximum	Unit	Notes
RF Frequency range	2412		2484	MHz	
Radio bit rate	1		11	Mbps	Ch 14 max is 2 Mbps
TX/RX specification for GS1011MIPS/GS1011MIES					
Output power (average)		8		dBm	Modulated signal at antenna port; 11Mb/Sec.
Spectrum Mask F0 +/- 11 MHz Offset >= 22 MHz	-30 -50			dBr	Modulated signal at antenna port
Receive Sensitivity at antenna port		-83 -86 -90 -92		dBm	11 Mbps CCK, 8% PER 5.5 Mbps CCK, 8% PER 2 Mbps QPSK, 8% PER 1 Mbps BPSK, 8% PER
TX/RX specification for GS1011MEPS/GS1011MEES					
Output power (average)		18		dBm	Modulated signal at antenna port; 11Mb/Sec.
Spectrum Mask F0 +/- 11 MHz Offset >= 22 MHz	-30 -50			dBr	Modulated signal at antenna port
Receive Sensitivity at antenna port 100-byte packet		-83 -86 -90 -92		dBm	11 Mbps CCK, 8% PER 5.5 Mbps CCK, 8% PER 2 Mbps QPSK, 8% PER 1 Mbps BPSK, 8% PER

Table 4-10: Radio Parameters

4.7 ADC Parameters

Test Conditions: VIN_3V3=VDDIO=VBAT=3.3V, Temp=25°C

Parameter	Minimum	Typical	Maximum	Unit	Notes
ADC Resolution	-	10	-	Bits	
ADC Sample Freq	1.024	-	31.25	ksps	
ADC input Clock Freq	32.768	-	1000	kHz	
ADC Full Scale Voltage	-	VOUT_1V8 – 0.036	VOUT_1V8	V	Reference =VOUT_1V8
	1.169	1.24	1.311		Reference = bandgap
	3.527	3.73	3.913		Measuring VBAT
Conversion Time		32		Clocks	Based on internally generated 1MHz or 32.768 KHz Clocks
ADC Integral Non-Linearity (INL)	-2.0	-	2.0	LSB	
ADC Differential non-linearity (DNL)	-1.0	-	1.0	LSB	
AVDD Power Supply current (operational)	-	400	800	μA	
ADC Offset Error	-10	-	10	mV	
ADC Gain Error	-10	-	10	mV	
Settling Time		-	1	μS	
Input resistance	1	-	-	MOhm	
Input Capacitance	-	10	-	pF	
Bandgap Output Voltage (Vref) (T = 25 °C)	1.179	1.24	1.301	V	

Table 4-11: ADC Parameters

4.8 SPI Interface Timing

Test Conditions: VIN_3V3=VDDIO=VBAT=3.3V, Temp=25°C

4.8.1 Motorola SPI, clock polarity SPO=0, clock phase SPH=0

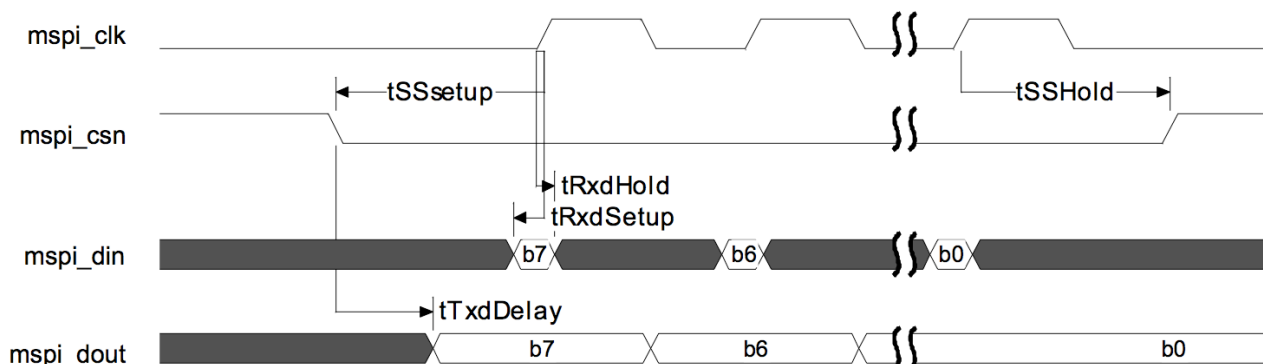


Figure 5-1: timing diagram, Master mode, SPO=SPH=0.

Parameter	Description	Minimum	Maximum	Unit
tSSSetup	Minimum time between falling edge of Select line and first rising edge of SPI clock	1		MSPI clock period
tTxdDelay	Delay in Master asserting TX line after falling edge of Select line		2 core SPI clock periods + 3 nsec	mixed
tRxdSetup	Time before rising edge of SPI clock by which received data must be ready	30		nsec
tRxdHold	Time for which received data must be stable after rising edge of SPI clock	10		nsec
tSSHold	Time for which the Select line will be held after the sampling edge for the final bit to be transferred	1		MSPI clock period

Table 5-12: timing parameters, Master mode, SPO=SPH=0.

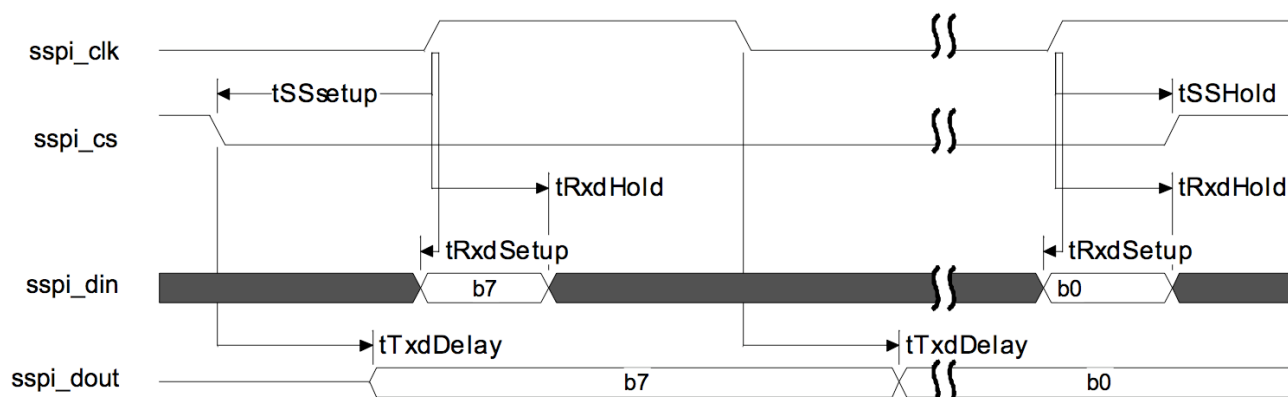


Figure 5-2: timing diagram, Slave mode, SPO=SPH=0.

Parameter	Description	Minimum	Maximum	Unit
tSSSetup	Minimum time between falling edge of Select line and first rising edge of SPI clock.	4 core SPI clock periods + 68 ns		mixed
tTxdDelay	Delay in Slave asserting TX line after falling edge of SPI clock, or the first bit after falling edge of the Select line.		4 core SPI clock periods + 68 ns	mixed
tRxdSetup	Time before rising edge of SPI clock by which received data must be ready	15		ns
tRxdHold	Time for which received data must be stable after rising edge of SPI clock	3 core SPI clock periods + 14 ns		mixed
tSSHold	Time for which the Select line will be held after the sampling edge for the final bit to be transferred	3 core SPI clock periods + 14 ns		mixed

Table 5-13: timing parameters, Slave mode, SPO=SPH=0.

4.8.2 5-8-2.Motorola SPI, clock polarity SPO=0, clock phase SPH=1

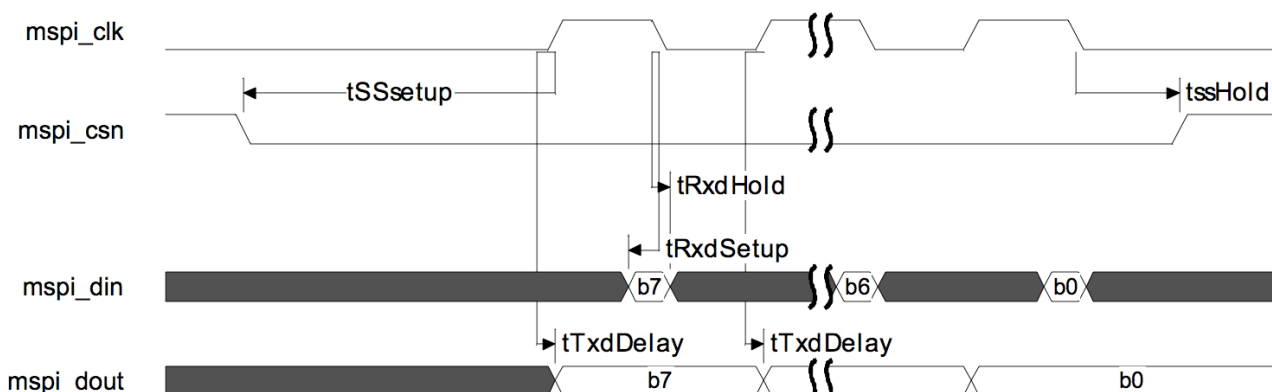


Figure 5-3: timing diagram, Master, SPO=0, SPH=1.

Parameter	Description	Minimum	Maximum	Unit
tSSSetup	Minimum time between falling edge of select line and first rising edge of SPI clock.	1.5		MSPI clock period
tTxdDelay	Delay in Master asserting TX line after rising edge of SPI clock.		0	ns
tRxdSetup	Time before falling edge of SPI clock by which received data must be ready.	30		ns
tRxdHold	Time for which received data must be stable after falling edge of SPI clock.	10		ns
tSSHold	Time for which the Select line will be held low after the sampling edge for the final bit to be transferred.	0.5		MSPI clock period

Table 5-14: timing parameters, Master mode; SPO=0, SPH=1.

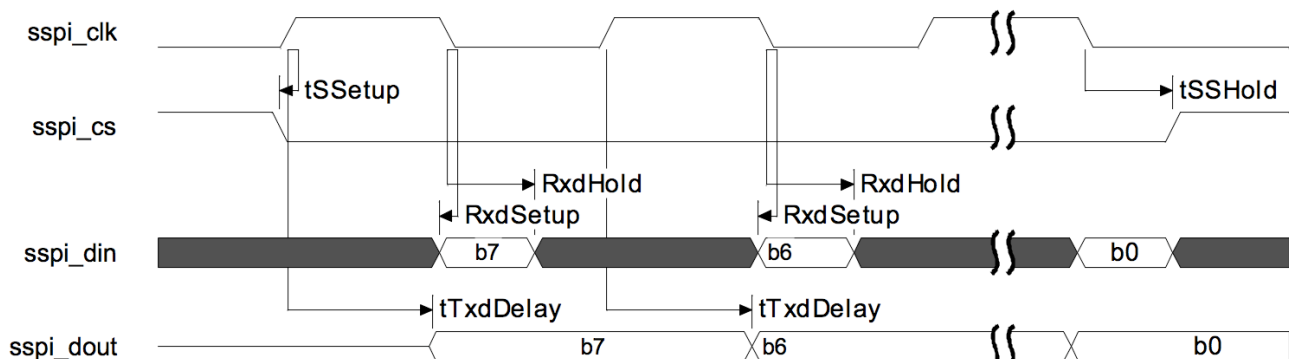


Figure 5-4: timing diagram, Slave, SPO=0, SPH=1.

Parameter	Description	Minimum	Maximum	Unit
tSSetup	Minimum time between falling edge of select line and first rising edge of SPI clock.	15		ns
tTxdDelay	Delay in Slave asserting TX line after rising edge of SPI clock.		4 core SPI clock periods + 68 ns	mixed
tRxdSetup	Time before falling edge of SPI clock by which received data must be ready.	15		ns
tRxdHold	Time for which received data must be stable after falling edge of SPI clock.	3 core SPI clock periods + 14 ns		mixed
tSSHold	Time for which the Select line will be held low after the sampling edge for the final bit to be transferred.	3 core SPI clock periods + 14 ns		mixed

Table 5-15: timing parameters, Slave mode, SPO=0, SPH=1.

4.8.3 Motorola SPI, clock polarity SPO=1, clock phase SPH=0

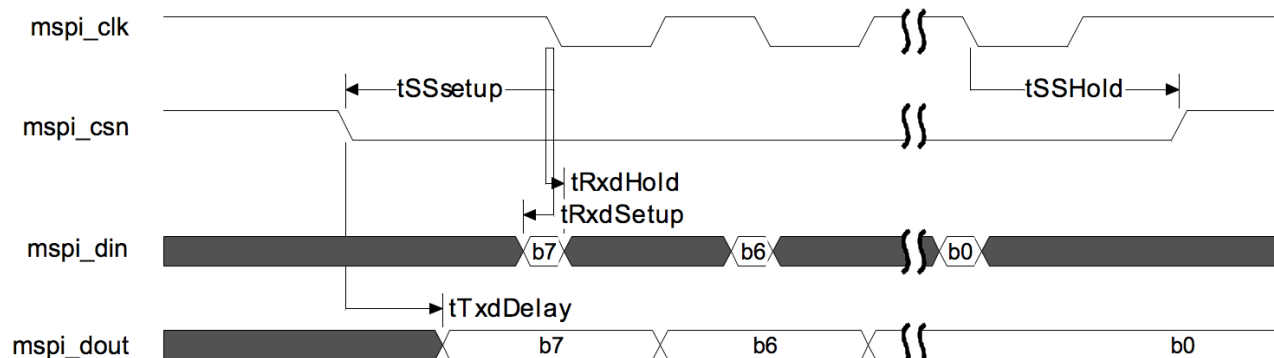


Figure 5-5: timing diagram, Master mode, SPO=1, SPH=0.

Parameter	Description	Minimum	Maximum	Unit
tSSSetup	Minimum time between falling edge of select line and first falling edge of SPI clock.	1		MSPI clock period
tTxdDelay	Delay in Master asserting TX line after falling edge of Select line.		2 core SPI clock periods + 3 ns	mixed
tRxdSetup	Time before falling edge of SPI clock by which received data must be ready.	30		ns
tRxdHold	Time for which received data must be stable after falling edge of SPI clock.	10		ns
tSSHold	Time for which the Select line will be held low after the sampling edge for the final bit to be transferred.	1		MSPI clock period

Table 5-16: timing parameters, Master mode, SPO=1, SPH=0.

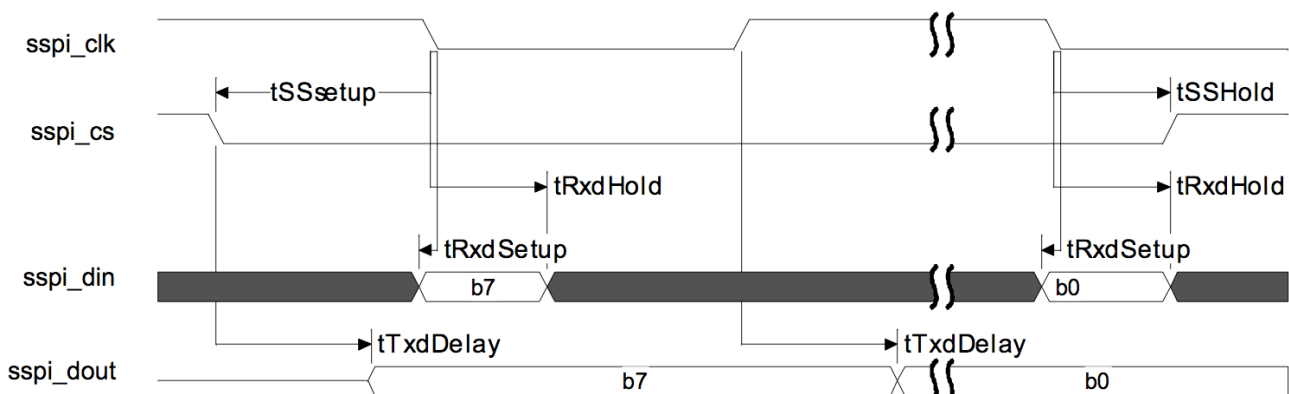


Figure 5-6: timing diagram, Slave mode, SPO=1, SPH=0.

Parameter	Description	Minimum	Maximum	Unit
tSSSetup	Minimum time between falling edge of Select line and first falling edge of SPI clock.	4 core SPI clock periods + 68 ns		Mixed
tTxdDelay	Delay in Slave asserting TX line after rising edge of SPI clock, or the first bit after falling edge of the Select line.		4 core SPI clock periods + 68 ns	Mixed
tRxdSetup	Time before falling edge of SPI clock by which received data must be ready.	15		ns
tRxdHold	Time for which received data must be stable after falling edge of SPI clock.	3 core SPI clock periods + 14 ns		Mixed
tSSHold	Time for which the Select line will be held low after the sampling edge for the final bit to be transferred.	3 core SPI clock periods + 14 ns		MSPI clock period

Table 5-17: timing parameters, Slave mode, SPO=1, SPH=0.

4.8.4 Motorola SPI, clock polarity SPO=1, clock phase SPH=1

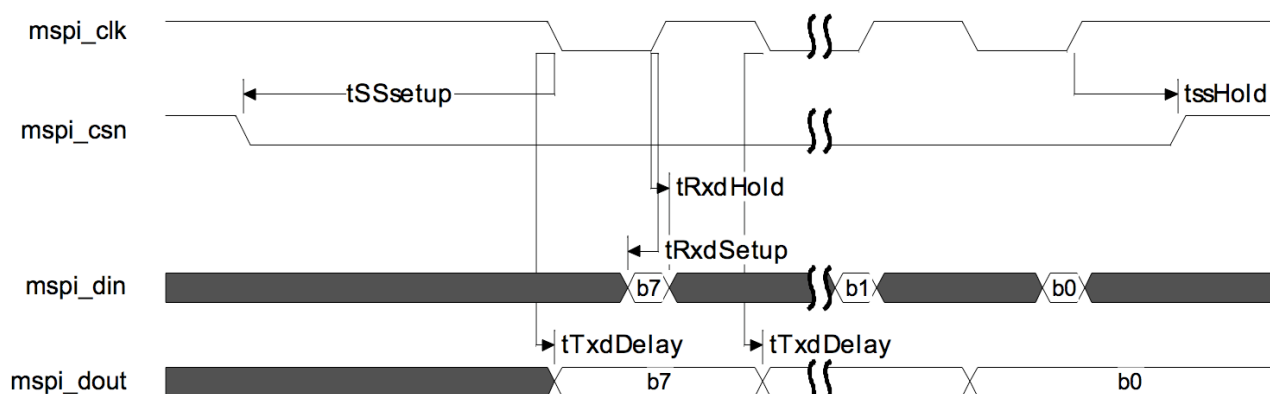


Figure 5-7: timing diagram, Master mode, SPO=SPH=1.

Parameter	Description	Minimum	Maximum	Unit
tSSSetup	Minimum time between falling edge of select line and first falling edge of SPI clock.	1.5		MSPI clock period
tTxdDelay	Delay in Master asserting TX line after falling edge of SPI clock.		0	ns
tRxdSetup	Time before rising edge of SPI clock by which received data must be ready.	30		ns
tRxdHold	Time for which received data must be stable after rising edge of SPI clock.	10		ns
tSSHold	Time for which the Select line will be held low after the sampling edge for the final bit to be transferred.	0.5		MSPI clock period

Table 5-18: timing parameters, Master mode, SPO=SPH=1.

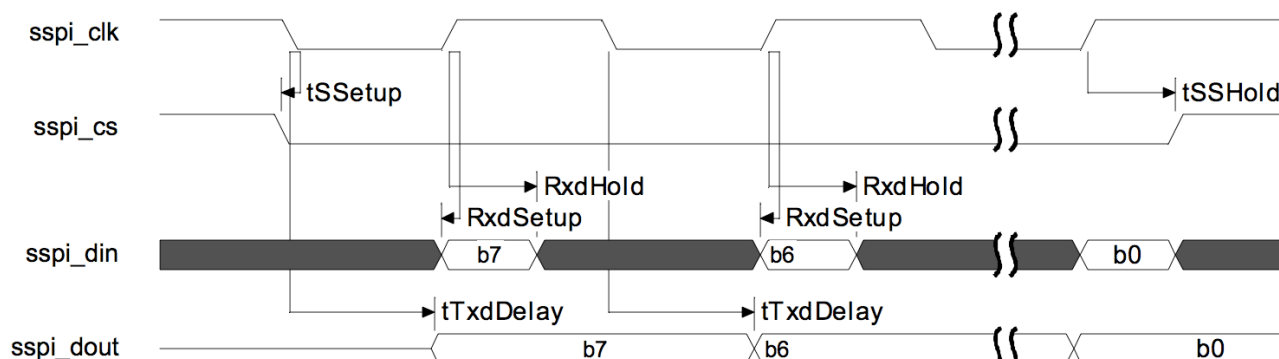


Figure 5-8: timing diagram, Slave mode, SPO=SPH=1.

Parameter	Description	Minimum	Maximum	Unit
tSSetup	Minimum time between falling edge of select line and first falling edge of SPI clock.	15		ns
tTxdDelay	Delay in Slave asserting TX line after falling edge of SPI clock.		4 core SPI clock periods + 68 ns	Mixed
tRxdSetup	Time before rising edge of SPI clock by which received data must be ready.	15		ns
tRxdHold	Time for which received data must be stable after rising edge of SPI clock.	3 core SPI clock periods + 14 ns		Mixed
tSSHold	Time for which the Select line will be held low after the sampling edge for the final bit to be transferred.	3 core SPI clock periods + 14 ns		Mixed

Table 5-19: timing parameters, Master mode, SPO=SPH=1.

5 Package and Layout Guidelines

5.1 Recommended PCB Footprint and Dimensions

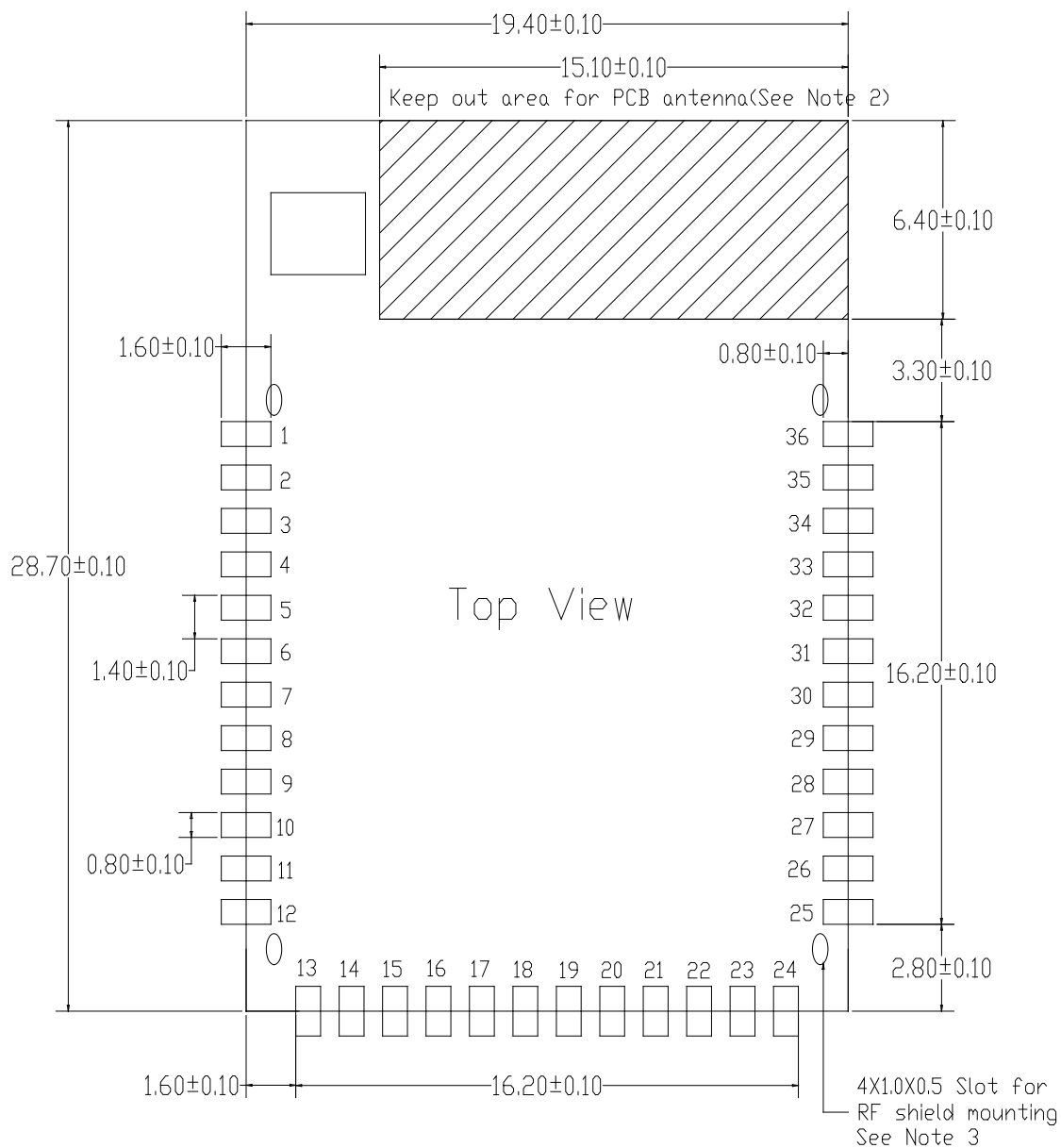


Figure 6-1: GS1011MxxS Module Recommended PCB Footprint (in mm)

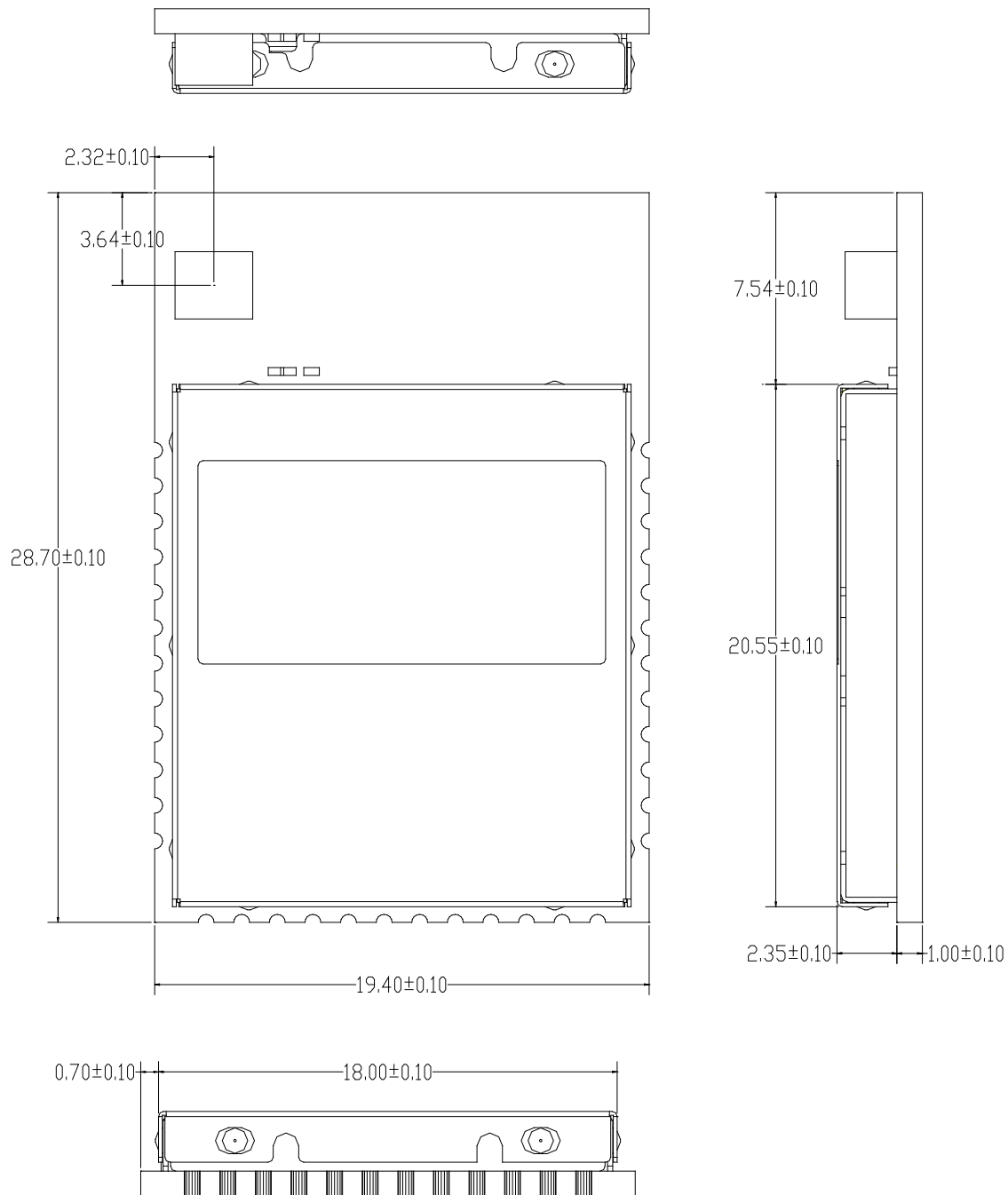
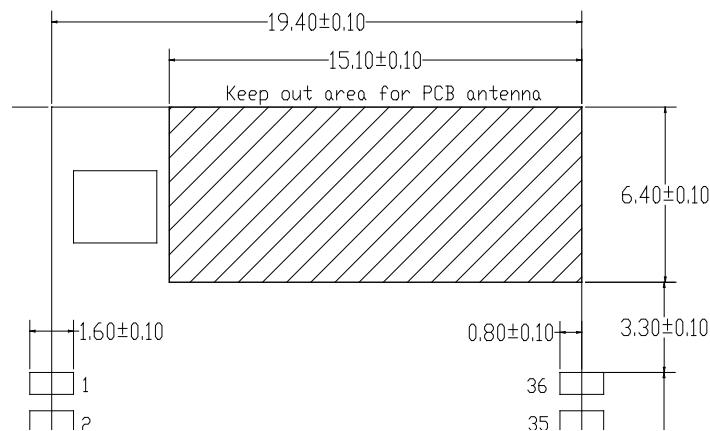


Figure 6-2: GS1011MxxS Module Dimensions (in mm)

5.2 Layout Guidelines



Keep out area for onboard PCB antenna. All layers on the PCB must be clear.

(i.e. No GND, Power trace/plane, traces.)

Note: If guidelines are not followed, GS1011MxxS range with onboard antenna will be compromised.

Figure 6-3: GS1011MxxS module onboard antenna keep-out layout guidelines (in mm)

Notes:

1. All Dimensions are in mm. Tolerances shall be ± 0.10 mm.
2. Absolutely no metal trace or ground layer underneath this area.
3. It is recommended not to run circuit traces underneath the module especially near these holes; The RF shield mounting holes are grounded.
4. In performing SMT or manual soldering of the module to the base board, first align the row of pins from #13 thru 24 onto the base board and then match the other two rows.

In addition to the guidelines in Figure 6-3, note the following suggestions:

GS1011MxxS

- External Bypass capacitors for all module supplies should be as close as possible to the module pins.
- Never place the antenna very close to metallic objects.
- The external dipole antennas need a reasonable ground plane area for antenna efficiency.

GS1011MIPS; GS1011MEPS onboard PCB antenna specific

- The PCB antenna keep out area, as shown in Figure 6-3, must be adhered to. In addition it is recommended to have clearance above and below the PCB trace antenna (Figure 6-4) for optimal range performance.
- Do not use a metallic or metalized plastic for the end product enclosure.
- Recommendation is to keep plastic enclosure clearance of 1cm from top and bottom of the GS1011MxxS PCB antenna keep-out area, if possible. 5-mm (0.2 in) clearance shall be the minimum as shown in Figure 6-4.

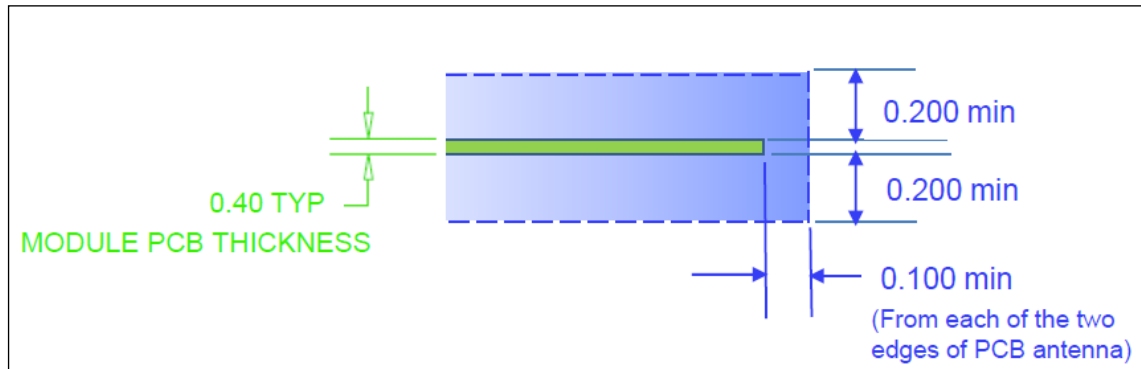


Figure 6-4: Recommended clearance above and below the PCB trace antenna

5.2.1 Surface Mount Assembly

The reflow profile is shown in Figure 6-5. Recommended reflow parameters are summarized in Table 6-1.

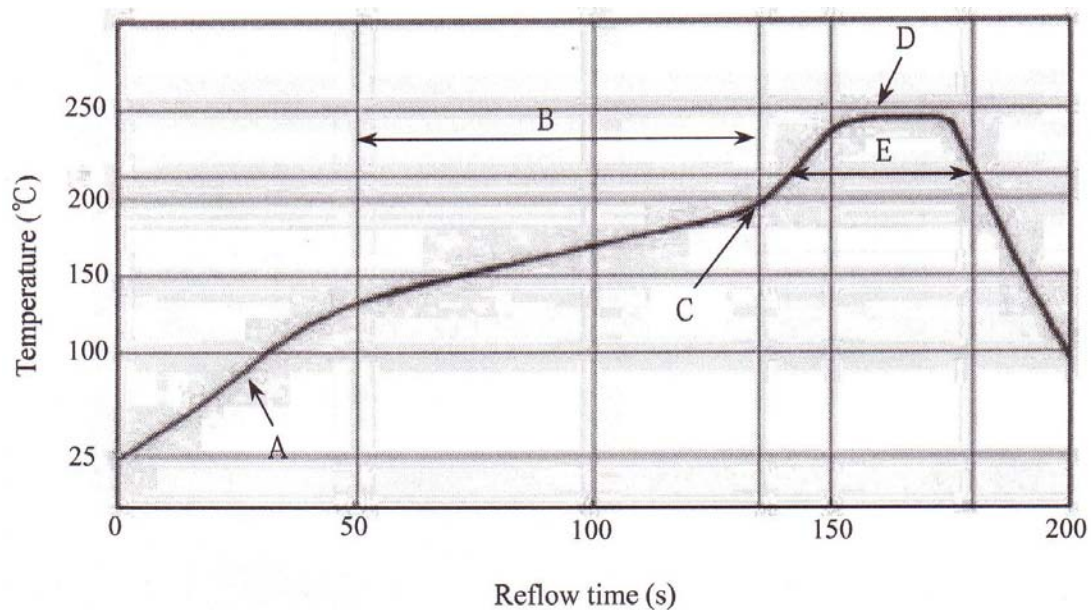


Figure 6-5: Reflow temperature profile.

PreHeat	
Temperature Ramp up rate for (A) ²	2~4 °C/s
Pre-heat time (B) ³	60 to 120 seconds
Pre-heat ending temperature (C) ⁴	180 to 200 °C
Heating ⁵	
Peak Temperature range (D)	230 to 240 °C
Melting time that is the time over 220 °C (E)	20 to 40 seconds

Table 6-1: Recommended reflow parameters.

Note:

1. Perform adequate test in advance as the reflow temperature profile will vary accordingly to the conditions of the parts and boards, and the specifications of the reflow furnace.
2. Be careful about rapid temperature rise in preheat zone as it may cause excessive slumping of the solder paste.
3. If the preheat is insufficient, rather large solder balls tend to be generated. Conversely, if performed excessively, fine balls and large balls will generate in clusters at a time.
4. If the temperature is too low, non-melting tends to be caused in the area with large heat capacity after reflow.
5. Be careful about sudden rise in temperature as it may worsen the slump of solder paste.
6. Be careful about slow cooling as it may cause the positional shift of parts and decline in joining strength at times.

6 Ordering Information

DEVICE DESCRIPTION	ORDERING NUMBER
Extended range module using PCB antenna	GS1011MEPS
Extended range module using external antenna	GS1011MEES
Low power module using PCB antenna	GS1011MIPS
Low power module using external antenna	GS1011MIES