



**Birla Institute of Technology and Science, Pilani – Pilani Campus**  
**Instruction Division**  
**First Semester 2016-2017**  
**Course Handout (Part-II)**

**Date: 02/08/2016**

In addition to Part I (General Handout for all courses appended to the Time Table), this portion gives further specific details regarding the course.

**Course No.** : CHE F313  
**Course Title** : Separation Processes II  
**Instructor-in-Charge** : HARE KRISHNA MOHANTA  
**Instructors (Tutorial)** : Priya C Sande, Hare Krishna Mohanta

**Course Description:**

Chemical engineering operations such as size reduction, mechanical separation, filtration, crystallization, drying, adsorption, membrane separation processes etc.

**Scope & Objective:**

There are many physical operations that are common to many industrial processes. Each of these processes is classified according to their function without regard to the industry. Each such operation is studied as a unit operation. Some selected unit operations are dealt with in this course.

**Text Book:**

TB McCabe W. L., and Smith J. M., & Harriott P., *Unit Operations of Chemical Engineering*, 7<sup>th</sup> Ed., McGraw-Hill International Edition, 2006.

**Reference Books:**

RB Coulson J. M., Richardson J. F., *Chemical Engineering* (Volumes 1-6), Pergamon Press, London, 1978 & 1997.

**Course Plan:**

| Lecture No. | Learning Objectives  | Topics to be covered               | Ref. to TB Chap. |
|-------------|----------------------|------------------------------------|------------------|
| 1           | Drying of Solids     | Principles of drying               | 24               |
| 2           | -do-                 | Cross circulation drying           | 24               |
| 3-5         | -do-                 | Through circulation drying, dryers | 24               |
| 6-12        | Fixed bed separation | Adsorption                         | 25               |
| 13          | -do-                 | Ion Exchange                       | 25               |
| 14          | -do-                 | Chromatography                     | 25               |
| 15-16       | Membrane separation  | Separation of gases                | 26               |
| 17-18       | -do-                 | Separation of liquids              | 26               |



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|                   |   |  |    |
|-------------------|---|--|----|
| 19-20             | Crystallization                             | Introduction, crystal geometry, equilibria, super saturation, Nucleation Crystal growth, equipment Crystallizer design                                 | 27 |
| Mid-Semester Test |   |  |    |
| 21-22             | Properties & Handling of particulate solids | Characterization of Solid particles, properties of masses of particles   | 28 |
| 23-25             | -do-  | Storage and conveying of solids, mixing of solids, Mixers  | 28 |
| 26-28             | -do-  | Size reduction, equipment for size reduction   | 28 |
| 29                | Mechanical separation                       | Screening, screening equipment   | 29 |
| 30-34             | -do-  | Basic Principles of Filtration , Batch and Continuous Filtration Calculations, Filtration equipments, Membrane filtration                              | 29 |
| 35-36             | -do-  | Gravity Sedimentation processes  | 29 |
| 37-40             |   | Clarifiers and Thickeners, Design principles of Clarifiers and Thickeners, Batch Sedimentation and Continuous Sedimentation, Centrifugal Sedimentation | 29 |

#### Evaluation Scheme:

| EC No. | Component                   | Duration (Minutes) | Weightage (%) | Date & Time | Remarks               |
|--------|-----------------------------|--------------------|---------------|-------------|-----------------------|
| 1.     | Mid-Semester Test           | 90                 | 90 (30%)      | <TEST_1>    | CB (10%)<br>+OB (20%) |
| 2.     | Tutorials (Best 7 out of 8) | -                  | 70            |             | CB/OB                 |
| 3.     | Surprise Tests (4)          | -                  | 20            |             | CB/OB                 |
| 3.     | Comprehensive Exam.         | 180                | 120 (40%)     | <TEST_C>    | CB                    |

**Chamber Consultation Hour:** To be announced in the class

#### Notices:

All notices concerning this course will be displayed in Nalanda Portal (<http://nalanda.bits-pilani.ac.in/>) and on the Chemical Engineering Notice Board.

#### Make-up Policy:

Make-up will be granted only for genuine cases.

**Instructor-in-charge**  
**CHE F313**



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