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**SECOND SEMESTER 2015-16**

**Course Handout (Part II)**

Date: 11/1/2016

In addition to part -I (General Handout for all courses appended to the time table) this portion provides further details regarding the course.

**Course No.** : CHE F419

**Course Title** : Chemical Process Technology

**Instructor-in-charge** : SMITA RAGHUVANSHI

**Scope and Objective of the Course:**

The aim of the course is to study Chemical manufacturing processes and their applications to specific Chemical Industries. The main focus is on the raw materials, flow sheet, synthesis and detailed analysis of the processes. It bridges the gap between the chemical sciences and the chemical industry. It enables the students to integrate the fundamental knowledge learnt in other courses so far. It helps them to apply this knowledge and understanding in the industrial processes.

**Text Book:**

1. Moulijn A J., Makkee, M., Diepen, A V., "Chemical Process Technology, 2nd Edition" Wiley, 2013.

**Reference Books:**

1. Rao M G., Sittig M., "Dryden's Outlines of Chemical Technology for the 21st Century", East West Press, 3rd Ed., 1997.
2. Austin G T., Shreve R.N., "Shreve's Chemical Process Industries", McGraw Hill, 5th Ed., 1984.
3. Research Papers from Refereed Journals / Resources.
4. Dynamic addition of reference material will be shared.

**Course Plan:**





| Lect. No. | Learning Objectives   | Topics to be covered   | Ref. Chap./Sec. # (Book)             |
|-----------|---|--|--------------------------------------|
| 1         | Overview of the course  | Introduction to the course, Chemical Industries, Status of old and new technologies  | Ch 1, T1                             |
| 2         | To know the present status of chemical industries in India  | Chemical Industries – Facts and figures  | Ch.I, T1                             |
| 3 – 4     | To understand the species allocation and separation task selection                                      | Unit operations and Unit Process concepts, General Principles applied in studying an Industry  | Ch.I A-D, R1                         |
| 5 – 7     | To understand the various processes in the oil refinery   | Oil refinery-an overview, Physical and Thermal Processes, Catalytic Processes, Treatment of refinery gas streams   | Ch 1- T1                             |
| 8 - 10    | To understand the chronological development in the sulfuric acid production (Inorganic bulk chemicals)  | Chamber Process, Contact Process, Modern Sulphuric Acid Production Plant, Catalyst Deactivation  | Ch II A - R1, Ch 7 - T1              |
| 11 - 14   | To understand the chronological development in the Nitric acid production (Inorganic bulk chemicals)    | Ammonia Oxidation Processes: Mono Pressure and Mixed Pressure Processes  | Ch II E - R1, Ch 7 - T1              |
| 15 - 18   | To understand the steam cracking process  | Cracking reactions, Kinetics involved, Industrial Process, Product Processing  | Ch 4 - T1                            |
| 19 - 21   | To understand the synthesis gas production  | Syn gas from natural gas, coal gasification, purification and adjustment of synthesis gas  | Ch 5 - T1                            |
| 22 - 24   | To understand the production of bulk chemicals and synthetic fuels derived from syn gas                 | Ammonia production, methanol production, Fischer - Tropsch process   | Ch 6 - T1                            |
| 25 - 28   | To understand the chronological development in the Nitrogen based fertilizer production, NPK fertilizer | Urea Production Processes; Ammonium Nitrate Production Processes; Phosphate and Potash based fertilizers production processes; Phosphoric acid manufacturing processes | Ch II E - R1, R2<br>Ch II F - R1, R2 |
| 29 -30    | To understand the processes for conversion  | Biofuels, Different types of fuels   | Ch 7 - T1                            |





|         |   |  |              |
|---------|---|--|--------------|
|         | of biomass  |  |              |
| 30 - 31 | To understand the concept of heterogeneous catalysis  | Case study, Review of reactors used in the process   | Ch 10 - T1   |
| 32 - 33 | To understand the pulp and paper production processes | Kraft Process, sulfite Process, Mechanical Pulping; Paper making, Production of lignin chemicals | Ch III F, R1 |
| 34 - 35 | To understand the cement manufacturing processes      | Dry and wet cement manufacturing processes   | Ch II K, T1  |
| 36 - 38 | To understand the biotechnology processes             | Conversion process, fermentation technologies, enzyme technology                                 | Ch 13 - T1   |
| 39      | Concept of Process Intensification                    | Introduction, Microreactors, Structured catalytic reactors                                       | Ch 14 - T1   |
| 40      | To understand the Process Development                 | Introduction, Pilot plants/mini plants, scale up concepts  | Ch 15 - T1   |





**Evaluation Scheme:**

| Component                                      | Duration | Weightage<br>300M | Date &<br>Time         | Remarks |
|--|----------|-------------------|------------------------|---------|
| Mid sem test                                   | 90 min   | 90                | 18/3 2:00 -<br>3:30 PM | CB / OB |
| Written surprise quiz (Best 4 out of 5)        | 15 min   | 40                | -                      | CB / OB |
| Discussion based quiz (Best 2 out of 3)        | 30 min   | 20                | -                      | CB / OB |
| Assignments (1 before midsem & 1 after midsem) | -        | 30                | -                      | OB      |
| Comprehensive exam                             | 3 hours  | 120               | 9/5 FN                 | CB / OB |

- Students have to follow the class timings.
- Chamber consultation hour will be announced in the class.
- Notices will be displayed on the Chemical Engineering Department notice board & Nalanda.
- Make-up will be granted for **genuine cases only**. Certificate from authenticated doctor from the Medical Center must accompany make-up application (*only prescription or vouchers for medicines will not be sufficient*). **Prior permission of IC is compulsory.**
- No make up for surprise quiz and discussion based components.

