


**Wicks Aircraft and Motorsports**

410 Pine Street  
Highland, IL 62249

**Orders:** 1-800-221-9425 • **Help Line:** 618-654-7447 • **Toll-Free Fax:** 888-440-5727

**E-Mail:** [info@wicksaircraft.com](mailto:info@wicksaircraft.com) • **Web site:** [www.wicksaircraft.com](http://www.wicksaircraft.com)


**Item # R-M10, BAILEIGH MANUAL ROLL BENDER**

**List Price \$1,549.00**

Baileigh's R-M10 tube roller has a powerful manual drive system that has a maximum capacity of 1-1/4" (.078" wall) round tubing capacity (mild steel). It comes standard with segment rolls that allows for many different types of flat bar, some angle iron and some square to be rolled. This roll bender has optional rolls for round tube and pipe, as well as other profiles. This tube roller is typically in stock for fast deliveries. For further information on the R-M10 roll bender, please contact your Baileigh representative. Capacity / Size / Diameter Pipe - 1" (Sch.40) / 28" dia Round Tube - 1.25"(.078") / 31.5" dia Square Tube - 1.2" (.078") / 35" dia Angle Iron - 1.25" (.157") / 30" dia Solid Square - .75" / 20" dia Solid Round - .875" / 20" dia Flat Bar Easy Way - 2" / 15.75" dia Flat Bar Hard Way - .75" / 6.5" dia All Specs based on 60,000 PSI (42 kg/mm2) Tensile Strength - Mild Steel Specs are to be used as a base line for purchase purposes only. Baileigh Industrial cannot control Variations in Material. Technical Specifications and Standard Equipment Two rolls are manually powered Special cast frame Shafts are hardened with special steel material Rolls are special steel material hardened and ground Gears milled with full material Standard rolls, guide rollers, manual working Users manual