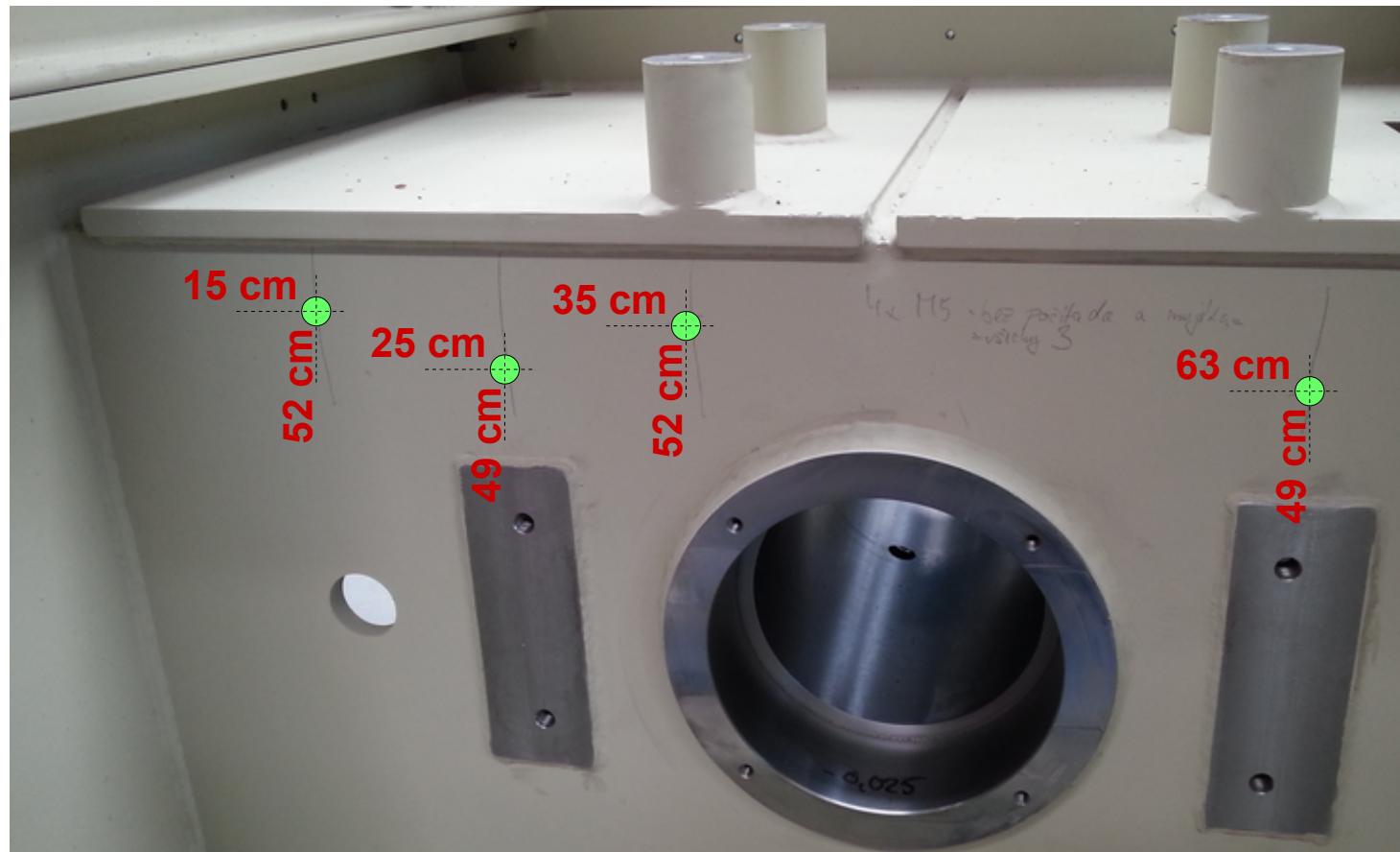


1. Machine drilling



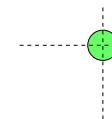
1. Button

- use template for measuring
- 3x M6

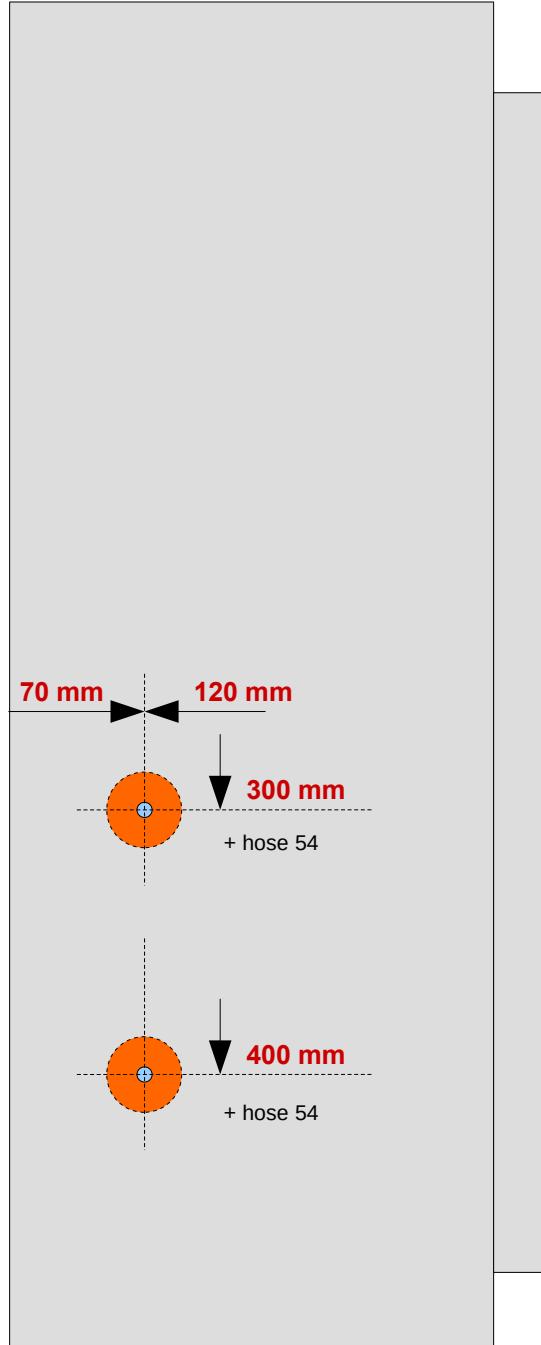


2. Cable holders

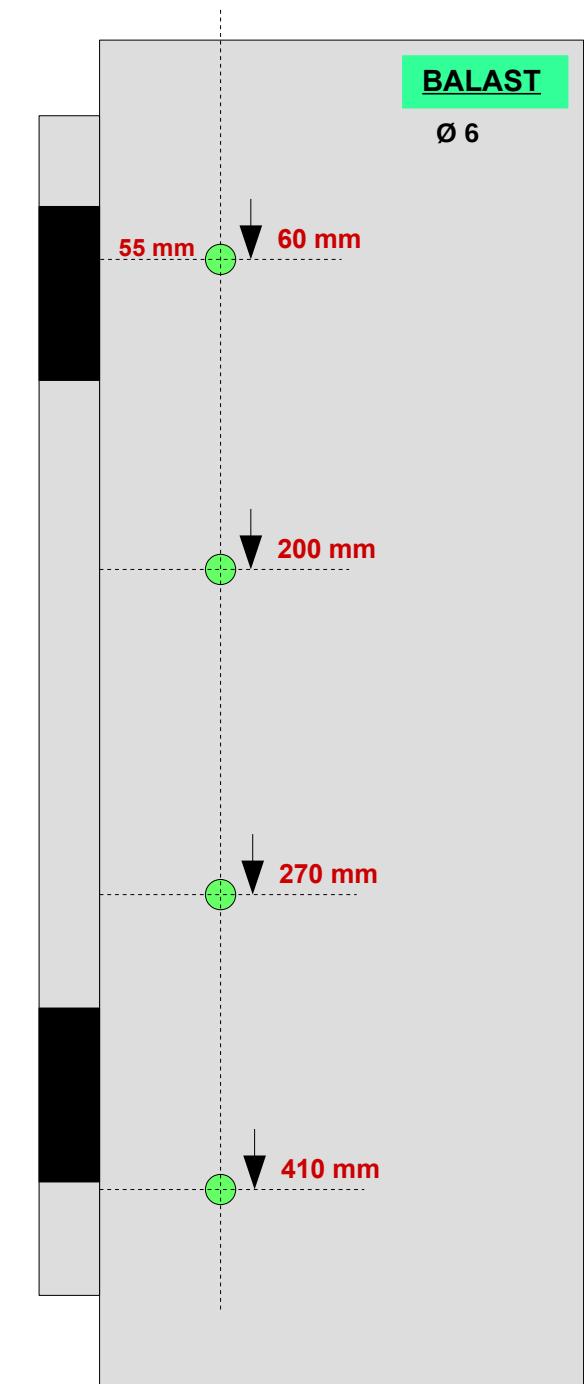
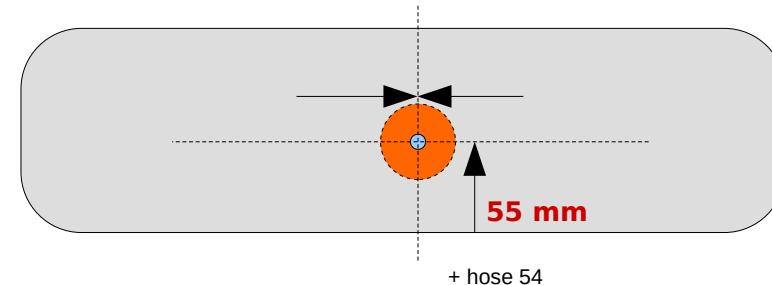
- 4 x M5



2a. Switchboard - outer



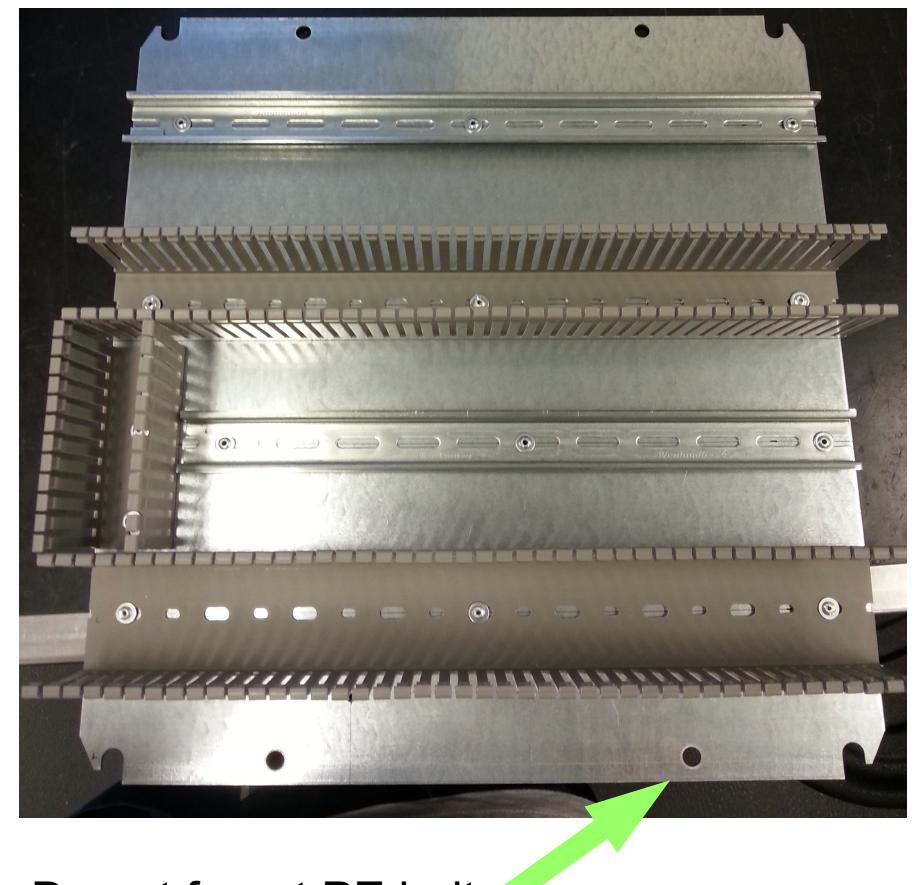
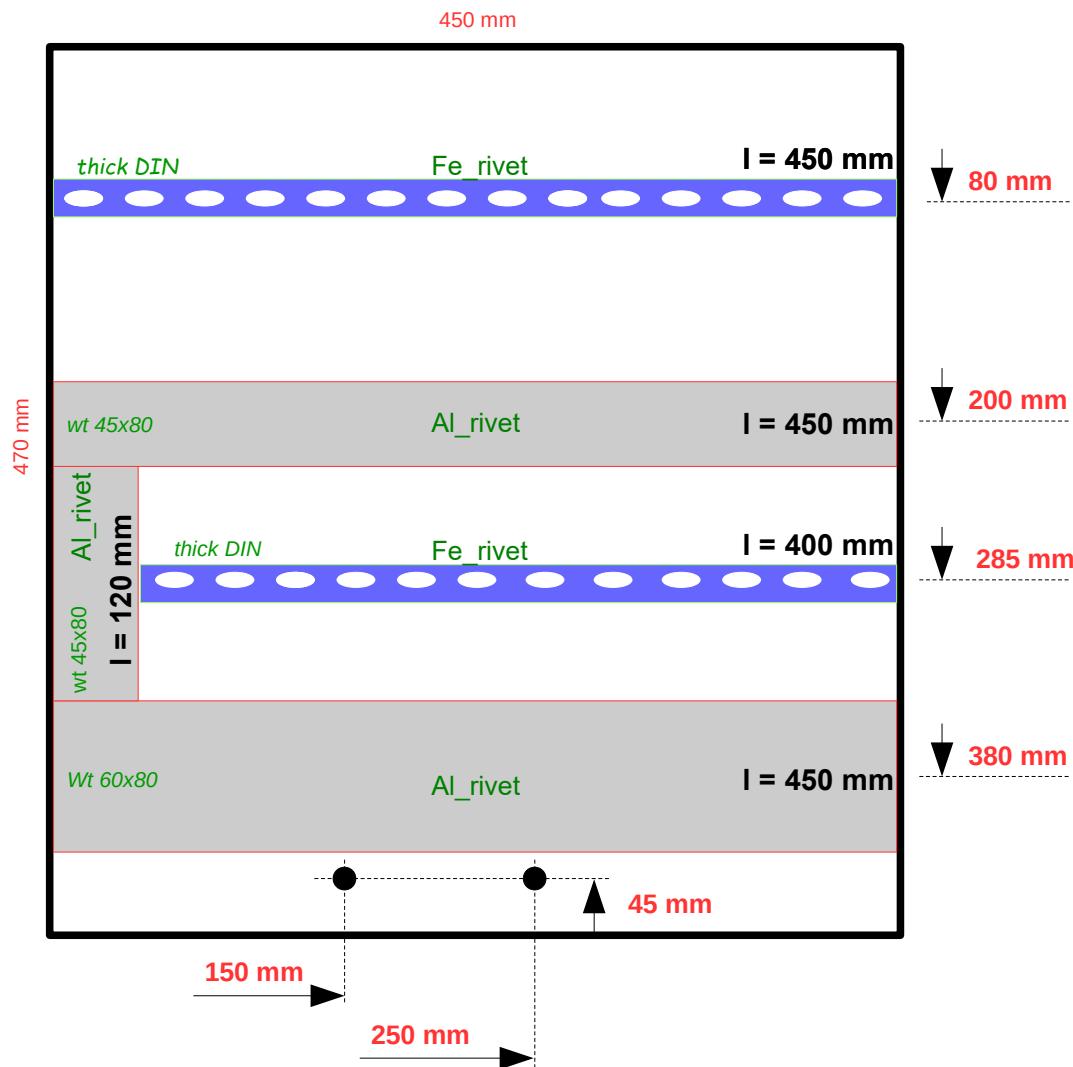
 = Black pipe glance 54
- punch ø 20
- punch ø 50,5
+ black pipe glance in warehouse
+ metallic ring in warehouse



2b. Switchboard - inner

Ø 4,2 M5

- + thick DIN – 450 mm, 400 mm
- + wt 60x80 – 450 mm
- + wt 45x80 – 450 mm, 120 mm



Do not forget PE bolt

cable nr.	type	label	length	info
w 101 / 05	5 x .75	101, S200 -S02	5,5 m	pedal

Cable :

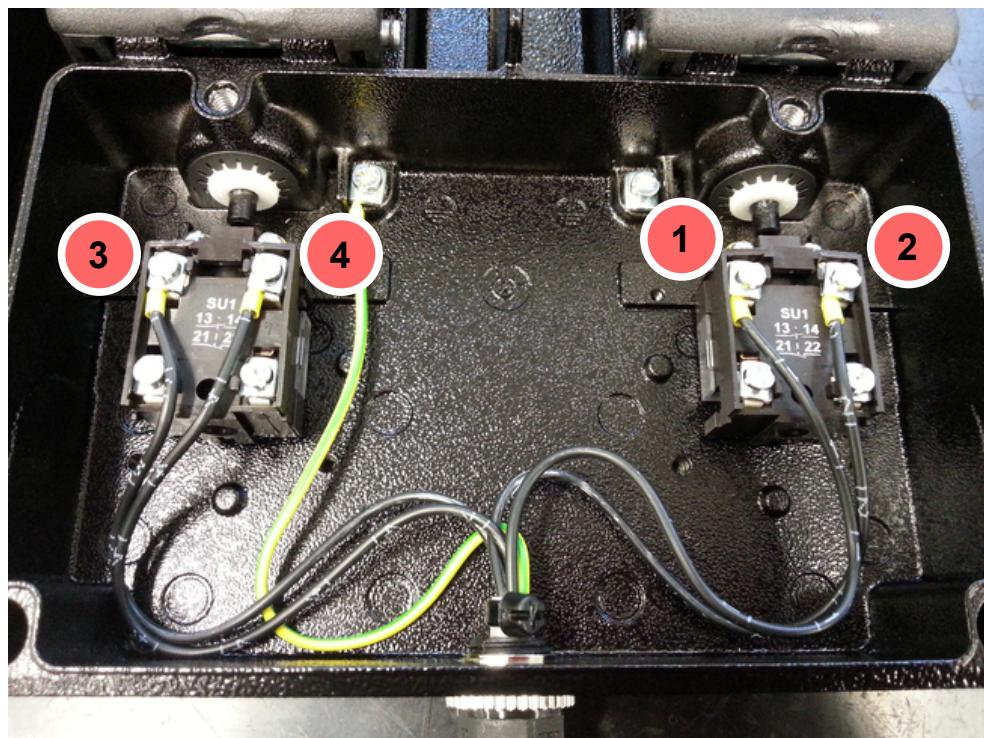
- shave 18 cm
- PE insulate
- 1 – 5 YELLOW wire-ends

Stuff :

- + black hard hose 9, l = 130 cm
- + black pipe streight glance MSV M16 x 1,5 / 9 – **269 281**
- + metallic reduction M20/M16 – **298 963**

Montage :

- + 2 x inox M6 allen, thread length = 1,5 cm
- + 2 x toothed lock washer



cable nr.	type	label	length	info
w 101 / 01	4 x 6	See below	import	M

inner-end let loose

- shave 20 cm
- wire-ends BLACK
- SH cut like half, undo spirals
 - final length will be 8 cm
 - visible length will be 4 cm
 - shrinking tube is 8 cm



outer-end goes to M

- shave 15 cm
- SH cut like half, undo spirals and secure
 - (when connecting to , will be cut for a metallic glance like 4cm)
- wire-eyes 6, M5

Montage :

- SH length = 4 cm
- U, V, W according to drawing
- label: 101 + S200 , -M01
- sticker: +S200, W101/01

cable nr.	type	label	length	info
-	16	Stickers	12 cm	PE

Cable :

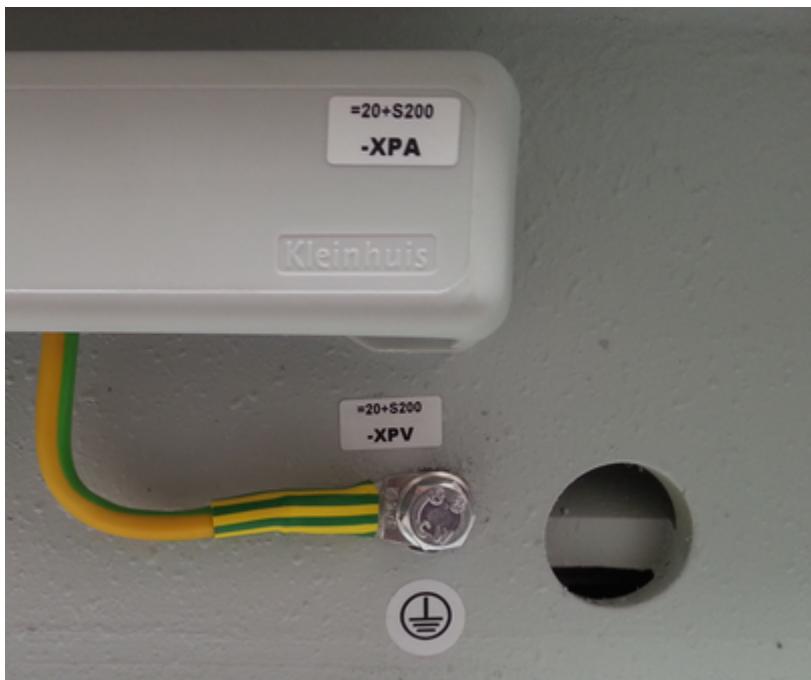
- + sq. 16, length = 12 cm
- + cable eye 16 / 8
- + PE shrinking tube, length = 3 cm
- + sq. 16 wire-end

Montage :

+ end mill M8

- + 4 x allen bolt **M4**, thread length = 1,6 cm
- + 4 x toothed-lock washer & washer
- + 1 x hexagon bolt **M8**, thread length =
- + 1 x toothed-lock washer & washer
- + label : +S200

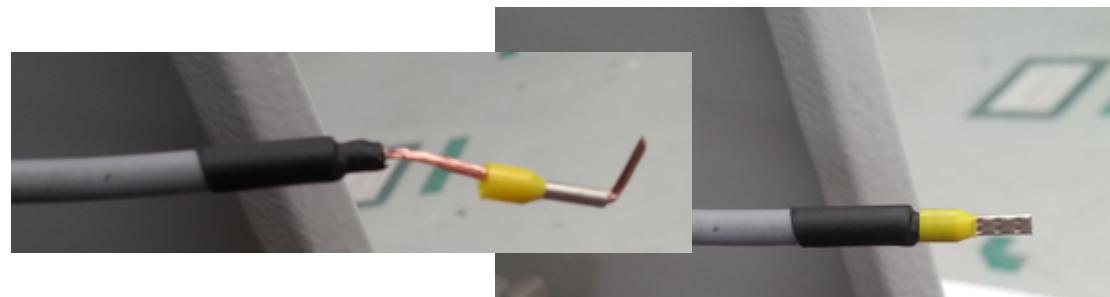
-W010/02 GNYE



cable nr.	type	label	length	info
022 / 01	1x.75	022, B01	4,5 m	rupture safety

Cable :

- special connection with **BLUE** wire-eye ø6



Stuff :

+ black hard hose 9, length = 1,5 m
+ middle cable-tie for securing hose

Montage :

- hang inside hose from duplex on length = 35cm
+ middle cable tie

- prepare "tube" for mr. Mechanic

+ shrinking pipe length = 4 cm

Switch board :

- small SH clamp right
- special connection with wire-end **YELLOW**

