



正基科技股份有限公司

# **SPECIFICATION**

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SPEC. NO. : \_\_\_\_\_ REV : \_\_\_\_\_ 1.3

DATE : \_\_\_\_\_ 04.26. 2013

PRODUCT NAME : \_\_\_\_\_ AP6441

|      | APPROVED | CHECKED | PREPARED | DCC ISSUE |
|------|----------|---------|----------|-----------|
| NAME |          |         |          |           |

# AMPAK

## AP6441

WiFi 11a/b/g/n +Bluetooth 4.0 +NFC  
SIP Module Spec Sheet

# Revision History

| Date       | Revision Content        | Revised By | Version |
|------------|-------------------------|------------|---------|
| 2012/10/18 | - Initial released      | Brian      | 1.0     |
| 2012/12/18 | - Pin definition modify | Joe        | 1.1     |
| 2013/01/23 | - Pin definition modify | Joe        | 1.2     |
| 2013/04/26 | - Specification modify  | Joe        | 1.3     |
|            |                         |            |         |

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# 1. Introduction

AMPAK Technology would like to announce a low-cost and low-power consumption module, with integrated dual band (2.4GHz/5GHz) IEEE 802.11 a/b/g and single-stream IEEE 802.11n MAC/baseband/radio and Bluetooth 4.0. It also integrates a low power NFC controller .

The integrated module provides SDIO V2.0 Host interface for Wi-Fi, high-speed UART is provided for the Bluetooth Host interface. Separate independent interface I2C for NFC are also provided.

This compact module is a total solution for a combination of WiFi dual mode + BT4.0 + NFC technologies. The module is specifically developed for mobiles, tablets or handheld wireless system devices.

## 2. Features

### IEEE 802.11x Key Features

- Dual-band 2.4GHz/5GHz 802.11a/b/g/n.
- Single-stream IEEE 802.11n support for 20MHz and 40MHz channels provides PHY layer rates up to 150Mbps.
- WLAN host interface options: SDIO v2.0 — up to 50 MHz clock rate
- Support a single antenna shared between WLAN and Bluetooth.
- Security: WEP, WPS, WPA, WPA2, WMM, WAPI, AES,...

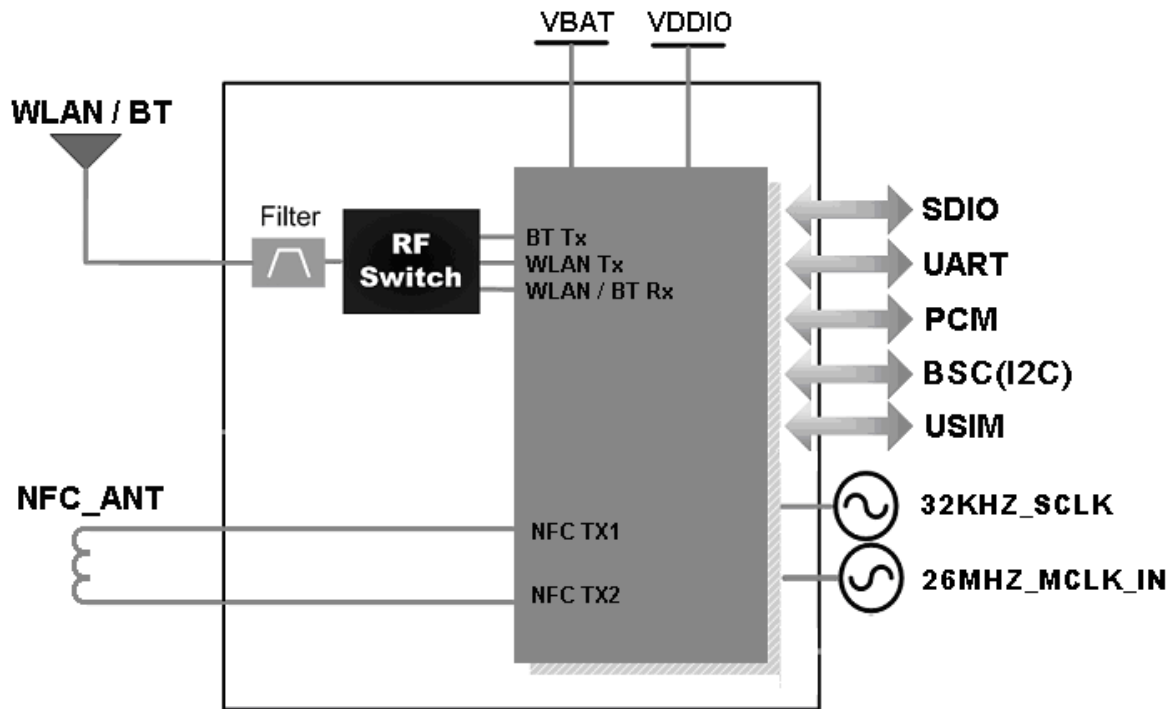
### Bluetooth Features

- Bluetooth V4.0(BLE) Low Energy with provisions for supporting future specifications.
- Bluetooth Class1 or Class2 transmitter operation.
- BT host digital interface UART(up to 4 Mbps) with support all Bluetooth4.0 package types
- Multipoint operation with up to seven active ACL links, three active SCO and eSCO connections.
- Full support for power savings modes (standard sniff, deep sleep modes)
- ECI - enhanced coexistence support, ability to coordinate BT SCO transmissions around WLAN receives

### NFC Features

- Reader/Writer (R/W) mode
- Active and Passive Peer-to-Peer (P2P) mode
- Tag/card Emulation mode with supports dual Single Wire Protocol (SWP) interfaces for SWP\_0/SWP\_1 dual UICC SIM card.

A simplified block diagram of the module is depicted in the figure below.



## 3. Deliverables

### 3.1 Deliverables

The following products and software will be part of the product.

- Module with packaging
- Evaluation Kits
- Software utility for integration, performance test.
- Product Datasheet.
- Agency certified pre-tested report with the adapter board.

### 3.2 Regulatory certifications

The product delivery is a pre-tested module, without the module level certification. For module approval, the platform's antennas are required for the certification.

## 4. General Specification

### 4.1 General Specification

|                       |  |
|-----------------------|--|
| Model Name            | AP6441                                       |
| Product Description   | Supports Wi-Fi dual mode /Bluetooth/NFC      |
| Dimension             | L x W x H: 12.0 x 12.0 x 1.5 (typical) mm    |
| WiFi Interface        | SDIOV2.0 (4bit/1bit)                         |
| BT Interface          | UART/ PCM                                    |
| NFC Interface         | I2C  |
| Operating temperature | -30°C to 85°C                                |
| Storage temperature   | -40°C to 85°C                                |
| Humidity              | Operating Humidity 10% to 95% Non-Condensing |

### 4.2 Voltages

#### 4.2.1 Absolute Maximum Ratings

| Symbol | Description                         | Min. | Max. | Unit |
|--------|-------------------------------------|------|------|------|
| VBAT   | Input supply Voltage                | -0.5 | 5    | V    |
| VDDIO  | Digital/Bluetooth/SDIO/ I/O Voltage | -0.5 | 3.6  | V    |

#### 4.2.2 Recommended Operating Rating

The module requires two power supplies: VBAT and VDDIO.

|                       | Min. | Typ. | Max. | Unit  |
|-----------------------|------|------|------|-------|
| Operating Temperature | -30  | 25   | 85   | deg.C |
| VBAT                  | 3.0  | 3.6  | 4.8  | V     |
| VDDIO                 | 1.6  | 3.3  | 3.4  | V     |



## 5. WiFi RF Specification

### 5.1 2.4GHz & 5GHz RF Specification

Conditions : VBAT=3.6V ; VDDIO=3.3V ; Temp:25°C

| Feature  | Description  |
|--|--|
| WLAN Standard                                  | IEEE 802.11a/b/g/n, WiFi compliant   |
| Frequency Range                                | 2.400 GHz ~ 2.497 GHz (2.4 GHz ISM Band)<br>4.900 GHz ~ 5.845 GHz (5.0 GHz ISM Band)                                       |
| Number of Channels                             | 2.4GHz : Ch1 ~ Ch14<br>5.0GHz : Please see the table <sup>1</sup>  |
| Modulation                                     | 802.11a : OFDM /64-QAM, 16-QAM, QPSK, BPSK<br>802.11b : DQPSK, DBPSK, CCK<br>802.11 g/n : OFDM /64-QAM, 16-QAM, QPSK, BPSK |
| Output Power                                   | 802.11a /54Mbps : 13 dBm $\pm$ 1.5 dB @ EVM $\leq$ -25dB   |
|  | 802.11b /11Mbps : 16 dBm $\pm$ 1.5 dB @ EVM $\leq$ -9dB  |
|  | 802.11g /54Mbps : 15 dBm $\pm$ 1.5 dB @ EVM $\leq$ -25dB   |
|  | 802.11n /65Mbps : 14 dBm $\pm$ 1.5 dB @ EVM $\leq$ -28dB   |
| Receive Sensitivity<br>(11n,20MHz)<br>@10% PER | - MCS=0 PER @ -88 dBm, typical   |
|  | - MCS=1 PER @ -84 dBm, typical   |
|  | - MCS=2 PER @ -82 dBm, typical   |
|  | - MCS=3 PER @ -80 dBm, typical   |
|  | - MCS=4 PER @ -77 dBm, typical   |
|  | - MCS=5 PER @ -74dBm, typical  |
|  | - MCS=6 PER @ -72 dBm, typical   |
| Receive Sensitivity<br>(11n,40MHz)<br>@10% PER | - MCS=7 PER @ -70 dBm, typical   |
|  | - MCS=0 PER @ -87 dBm, typical   |
|  | - MCS=1 PER @ -83 dBm, typical   |
|  | - MCS=2 PER @ -81 dBm, typical   |
|  | - MCS=3 PER @ -79 dBm, typical   |
|  | - MCS=4 PER @ -77 dBm, typical   |
|  | - MCS=5 PER @ -76 dBm, typical   |
| Receive Sensitivity (11g)<br>@10% PER          | - MCS=6 PER @ -71 dBm, typical   |
|  | - MCS=7 PER @ -69 dBm, typical   |
|  | - 6Mbps PER @ -89 dBm, typical   |
|  | - 9Mbps PER @ -88 dBm, typical   |
|  | - 12Mbps PER @ -86 dBm, typical  |

|                                       |                                       |                        |
|---------------------------------------|---------------------------------------|------------------------|
|                                       | - 18Mbps                              | PER @ -84 dBm, typical |
|                                       | - 24Mbps                              | PER @ -82 dBm, typical |
|                                       | - 36Mbps                              | PER @ -78 dBm, typical |
|                                       | - 48Mbps                              | PER @ -75 dBm, typical |
|                                       | - 54Mbps                              | PER @ -72 dBm, typical |
| Receive Sensitivity (11b)<br>@8% PER  | - 1Mbps                               | PER @ -95 dBm, typical |
|                                       | - 2Mbps                               | PER @ -94 dBm, typical |
|                                       | - 5.5Mbps                             | PER @ -90 dBm, typical |
|                                       | - 11Mbps                              | PER @ -87 dBm, typical |
| Receive Sensitivity (11a)<br>@10% PER | - 6Mbps                               | PER @ -88 dBm, typical |
|                                       | - 9Mbps                               | PER @ -86 dBm, typical |
|                                       | - 12Mbps                              | PER @ -84 dBm, typical |
|                                       | - 18Mbps                              | PER @ -82 dBm, typical |
|                                       | - 24Mbps                              | PER @ -80 dBm, typical |
|                                       | - 36Mbps                              | PER @ -78 dBm, typical |
|                                       | - 48Mbps                              | PER @ -75 dBm, typical |
| Maximum Input Level                   | 802.11b : -10 dBm                     |                        |
|                                       | 802.11a/g/n : -20 dBm                 |                        |
| Antenna Reference                     | Small antennas with 0~2 dBi peak gain |                        |

<sup>1</sup>5GHz Channel table

| Band (GHz)        | Operating Channel Numbers | Channel center frequencies(MHz) |
|-------------------|---------------------------|---------------------------------|
| 5.15GHz~5.25GHz   | 36                        | 5180                            |
|                   | 40                        | 5200                            |
|                   | 44                        | 5220                            |
|                   | 48                        | 5240                            |
| 5.25GHz~5.35GHz   | 52                        | 5260                            |
|                   | 56                        | 5280                            |
|                   | 60                        | 5300                            |
|                   | 64                        | 5320                            |
| 5.5GHz~5.7GHz     | 100                       | 5500                            |
|                   | 104                       | 5520                            |
|                   | 108                       | 5540                            |
|                   | 112                       | 5560                            |
|                   | 116                       | 5580                            |
|                   | 120                       | 5600                            |
|                   | 124                       | 5620                            |
|                   | 128                       | 5640                            |
|                   | 132                       | 5660                            |
|                   | 136                       | 5680                            |
| 5.725GHz~5.825GHz | 140                       | 5700                            |
|                   | 149                       | 5745                            |
|                   | 153                       | 5765                            |
|                   | 157                       | 5785                            |
|                   | 161                       | 5805                            |

## 6. Bluetooth Specification

### 6.1 Bluetooth Specification

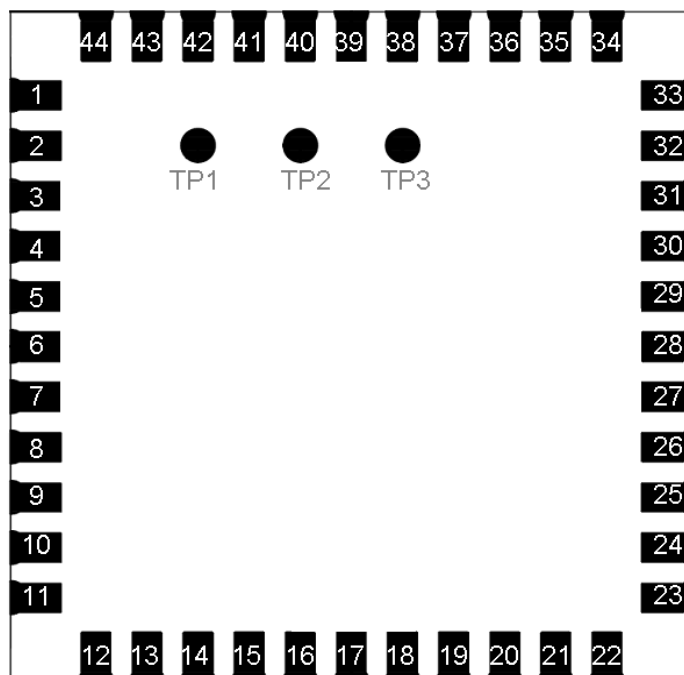
Conditions : VBAT=3.6V ; VDDIO=3.3V ; Temp:25°C

| Feature   | Description                           |          |      |
|---|---------------------------------------|----------|------|
| <b>General Specification</b>                          |                                       |          |      |
| Bluetooth Standard                                    | Bluetooth V4.0 of 1, 2 and 3 Mbps.    |          |      |
| Host Interface  | UART                                  |          |      |
| Antenna Reference                                     | Small antennas with 0~2 dBi peak gain |          |      |
| Frequency Band  | 2.400 GHz ~ 2483.5 GHz                |          |      |
| Number of Channels                                    | 79 channels                           |          |      |
| Modulation  | FHSS, GFSK, DPSK, DQPSK               |          |      |
| <b>RF Specification</b>                               |                                       |          |      |
|   | Min.                                  | Typical. | Max. |
| Output Power (Class 1.5)                              |                                       | 10 dBm   |      |
| Output Power (Class 2)                                |                                       | 2 dBm    |      |
| Sensitivity @ BER=0.1%<br>for GFSK (1Mbps)            |                                       | -86 dBm  |      |
| Sensitivity @ BER=0.01%<br>for $\pi/4$ -DQPSK (2Mbps) |                                       | -86 dBm  |      |
| Sensitivity @ BER=0.01%<br>for 8DPSK (3Mbps)          |                                       | -80 dBm  |      |
| Maximum Input Level                                   | GFSK (1Mbps):-20dBm                   |          |      |
|   | $\pi/4$ -DQPSK (2Mbps) :-20dBm        |          |      |
|   | 8DPSK (3Mbps) :-20dBm                 |          |      |

## 7. Pin Assignments

### 7.1 Pin Outline

< TOP VIEW >



### 7.2 Pin Definition

| NO | Name         | Type | Description                              |
|----|--------------|------|--|
| 1  | GND          | —    | Ground connections                       |
| 2  | WL_BT_ANT    | I/O  | RF I/O port                              |
| 3  | GND          | —    | Ground connections                       |
| 4  | NC           | —    | Floating (Don't connected to ground)     |
| 5  | N_WAKE       | I    | HOST wake-up NFC device                  |
| 6  | BT_WAKE      | I    | HOST wake-up Bluetooth device            |
| 7  | BT_HOST_WAKE | O    | Bluetooth device to wake-up HOST         |
| 8  | N_HOST_WAKE  | O    | NFC device to wake-up HOST               |
| 9  | VBAT         | P    | Main power voltage source input          |
| 10 | XTAL_IN      | I    | XTAL oscillator input                    |
| 11 | XTAL_OUT     | O    | XTAL oscillator output                   |
| 12 | WL_REG_ON    | I    | Internal regulators power enable/disable |
| 13 | WL_HOST_WAKE | O    | WLAN to wake-up HOST                     |

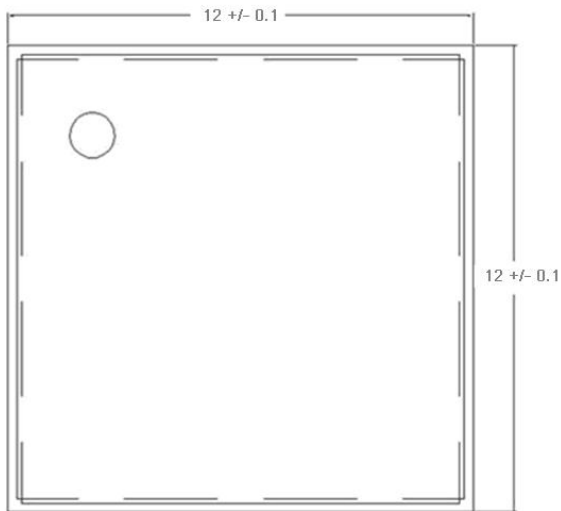
|    |               |     |  |
|----|---------------|-----|--|
| 14 | SDIO_DATA_2   | I/O | SDIO data line 2                             |
| 15 | SDIO_DATA_3   | I/O | SDIO data line 3                             |
| 16 | SDIO_DATA_CMD | I/O | SDIO command line                            |
| 17 | SDIO_DATA_CLK | I/O | SDIO clock line                              |
| 18 | SDIO_DATA_0   | I/O | SDIO data line 0                             |
| 19 | SDIO_DATA_1   | I/O | SDIO data line 1                             |
| 20 | GND           | —   | Ground connections                           |
| 21 | VIN_LDO_OUT   | P   | Internal Buck voltage generation pin         |
| 22 | VDDIO         | P   | I/O Voltage supply input                     |
| 23 | VIN_LDO       | P   | Internal Buck voltage generation pin         |
| 24 | LPO           | I   | Low power oscillator clock input (32.768KHz) |
| 25 | PCM_OUT       | I/O | PCM Data output                              |
| 26 | PCM_CLK       | I/O | PCM clock                                    |
| 27 | PCM_IN        | I/O | PCM data input                               |
| 28 | PCM_SYNC      | I/O | PCM sync signal                              |
| 29 | EE_I2C_SDA    | I/O | 1.8V EEPROM I2C data line                    |
| 30 | EE_I2C_SCL    | I/O | 1.8V EEPROM I2C clock line                   |
| 31 | GND           | —   | Ground connections                           |
| 32 | NC            | —   | Floating (Don't connected to ground)         |
| 33 | GND           | —   | Ground connections                           |
| 34 | BT_RST_N      | I   | Low asserting reset for Bluetooth core       |
| 35 | N_I2C_SDA     | I   | BSC Serial Data Line                         |
| 36 | GND           | —   | Ground connections                           |
| 37 | N_I2C_SCL     | I   | BSC Serial Clock                             |
| 38 | N_REG_PU      | I   | NFC Internal regulators power enable/disable |
| 39 | TX2           | O   | NFC Tx coil output 2                         |
| 40 | TX1           | O   | NFC Tx coil output 1                         |
| 41 | UART_RTS_N    | O   | Bluetooth UART interface                     |
| 42 | UART_TXD      | O   | Bluetooth UART interface                     |
| 43 | UART_RXD      | I   | Bluetooth UART interface                     |
| 44 | UART_CTS_N    | I   | Bluetooth UART interface                     |
| 45 | TP1           | I/O | NFC_VDDSWPIO(SWP I/O)                        |
| 46 | TP2           | O   | NFC_VDDSWP_OUT(UICC support out)             |
| 47 | TP3           | I   | NFC_VDDSWP_IN(Platform UICC supply in)       |

## 8. Dimensions

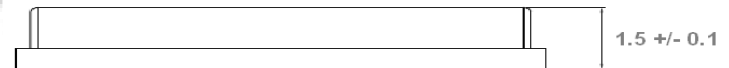
### 8.1 Physical Dimensions

(Unit: mm)

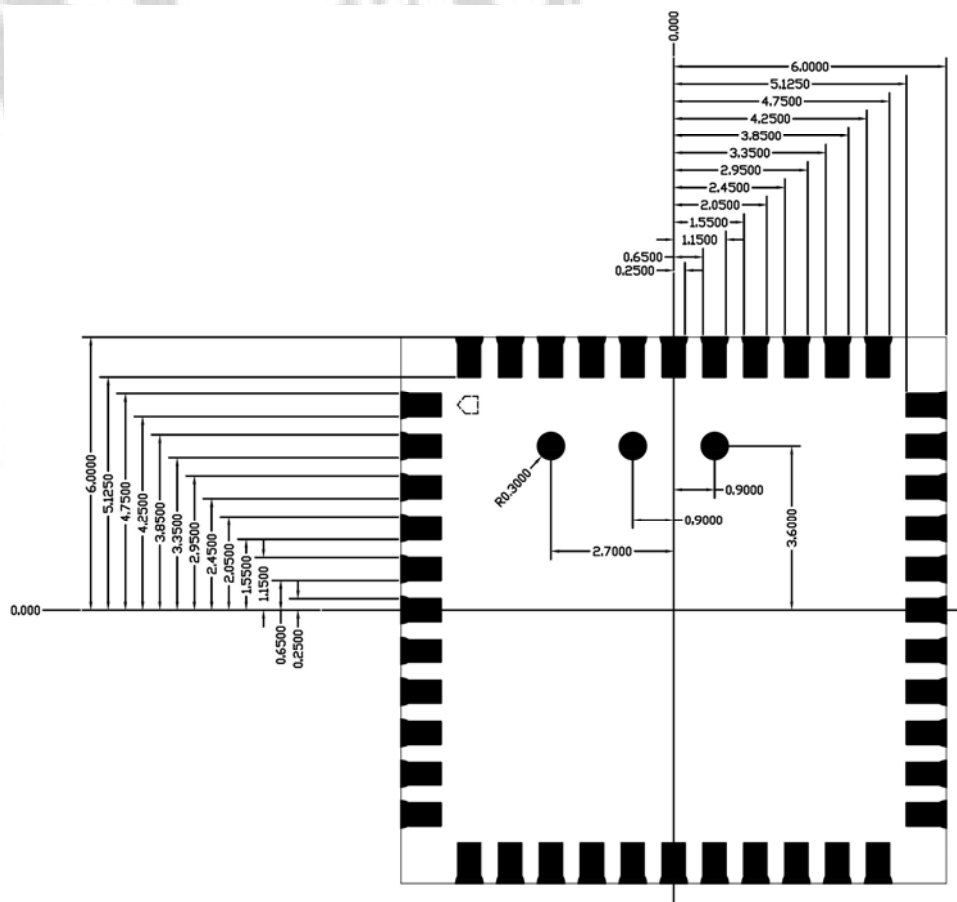
< TOP VIEW >



< Side View >



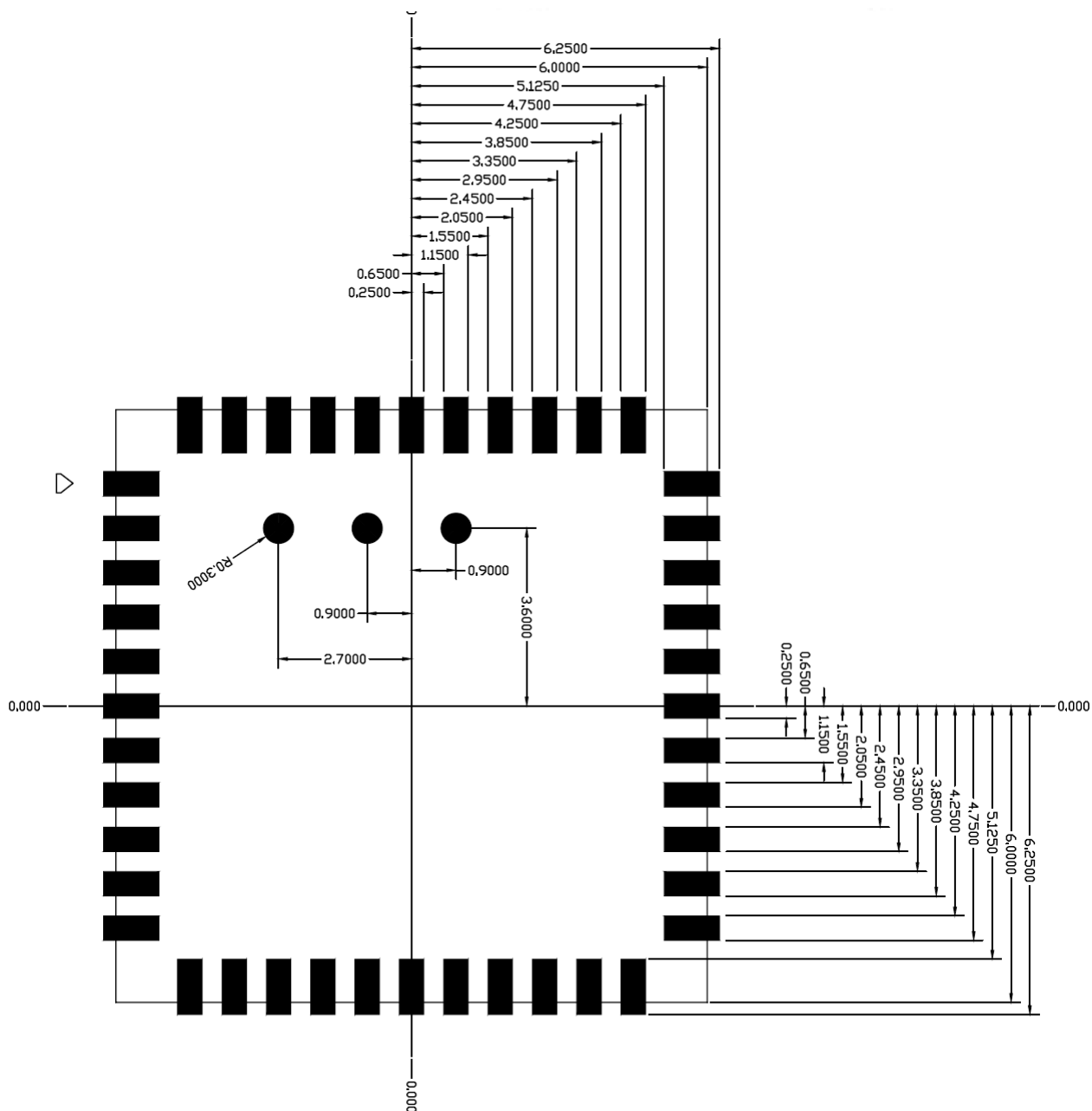
< TOP VIEW >



## 8.2 Layout Recommendation

(Unit: mm)

< TOP VIEW >



## 9. External clock reference

External LPO signal characteristics

| Parameter                                    | Specification                        | Units          |
|--|--------------------------------------|----------------|
| Nominal input frequency                      | 32.768                               | kHz            |
| Frequency accuracy                           | $\pm 30$                             | ppm            |
| Duty cycle                                   | 30 - 70                              | %              |
| Input signal amplitude                       | 400 to 1800                          | mV, p-p        |
| Signal type                                  | Square-wave                          | -              |
| Input impedance                              | >100k<br><5                          | $\Omega$<br>pF |
| Clock jitter (integrated over 300Hz – 15KHz) | <1                                   | Hz             |
| Output high voltage                          | 0.7V <sub>io</sub> - V <sub>io</sub> | V              |

### 9.1 SDIO Pin Description

The module supports SDIO version 2.0 for 4-bit modes (100 Mbps), and high speed 4-bit (50 MHz clocks – 200 Mbps). It has the ability to stop the SDIO clock and map the interrupt signal into a GPIO pin. This 'out-of-band' interrupt signal notifies the host when the WLAN device wants to turn on the SDIO interface. The ability to force the control of the gated clocks from within the WLAN chip is also provided.

- ❖ Function 0 Standard SDIO function (Max BlockSize / ByteCount = 32B)
- ❖ Function 1 Backplane Function to access the internal System On Chip (SOC) address space (Max BlockSize / ByteCount = 64B)
- ❖ Function 2 WLAN Function for efficient WLAN packet transfer through DMA (Max BlockSize/ByteCount=512B)

SDIO Pin Description

| SD 4-Bit Mode |                          |
|---------------|--------------------------|
| DATA0         | Data Line 0              |
| DATA1         | Data Line 1 or Interrupt |
| DATA2         | Data Line 2 or Read Wait |
| DATA3         | Data Line 3              |
| CLK           | Clock                    |
| CMD           | Command Line             |



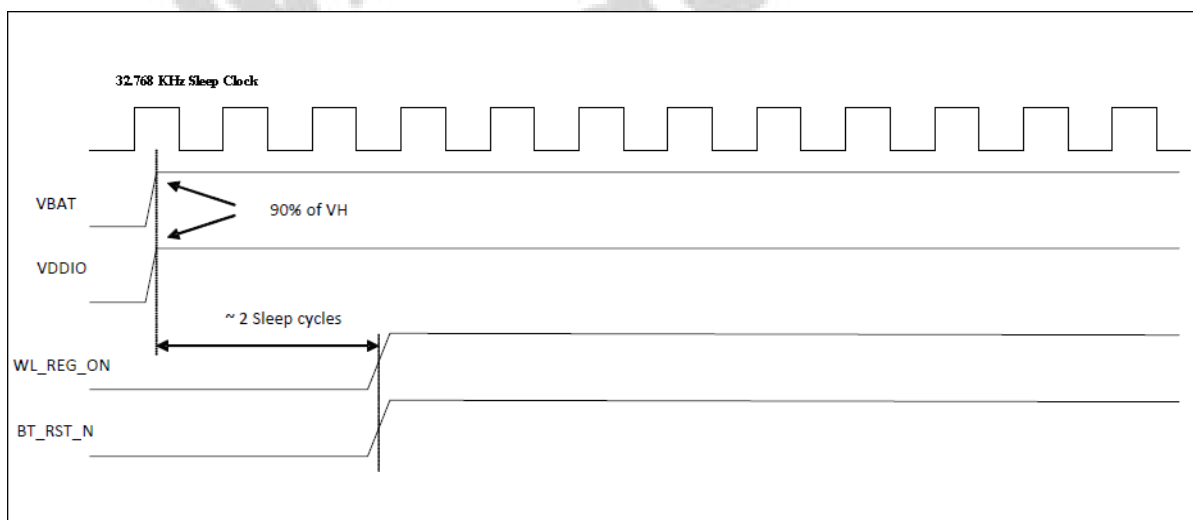
## 10. Host Interface Timing Diagram

### 10.1 Power-up Sequence Timing Diagram

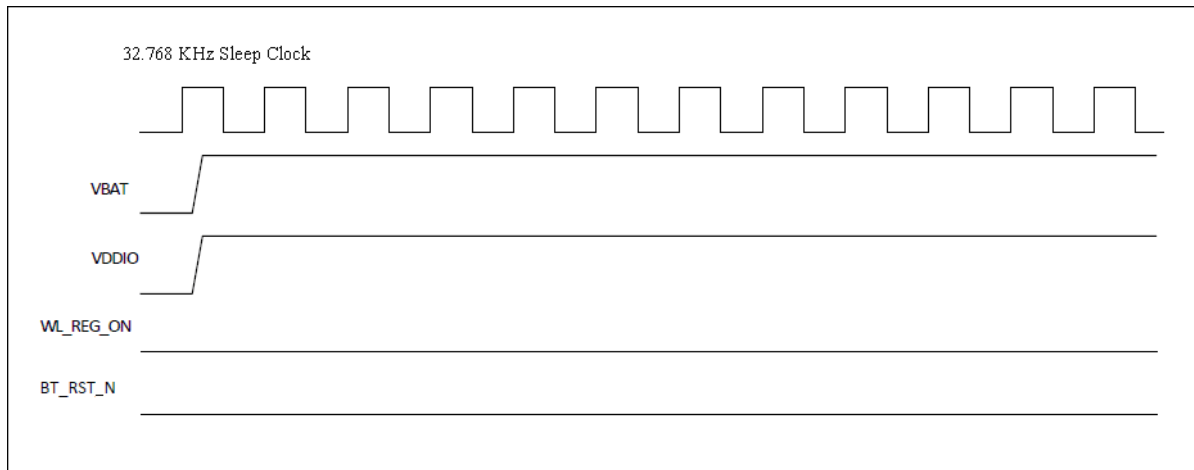
The module has signals that allow the host to control power consumption by enabling or disabling the Bluetooth, WLAN and internal regulator blocks. These signals are described below.

Additionally, diagrams are provided to indicate proper sequencing of the signals for various operating states. The timing value indicated are minimum required values: longer delays are also acceptable.

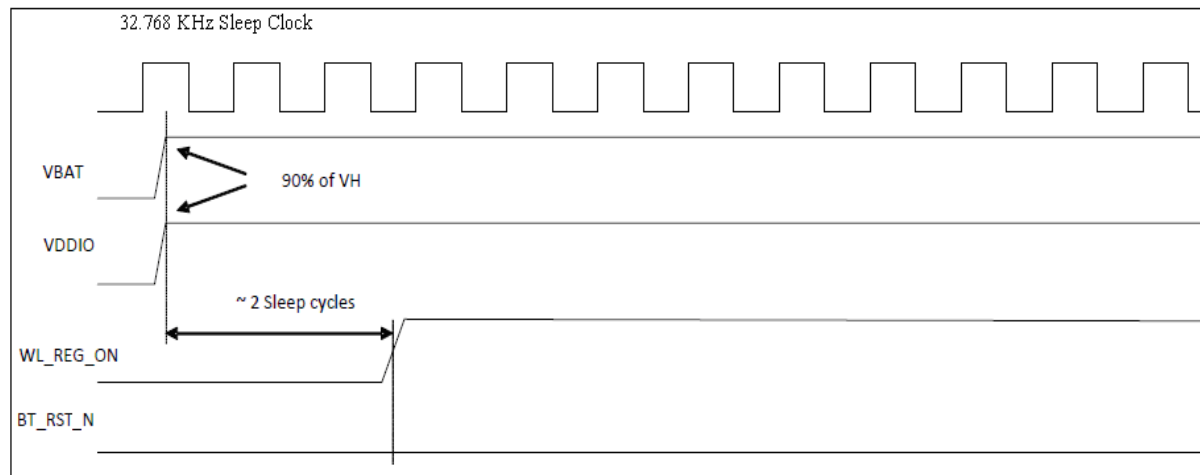
- ※ WL\_REG\_ON: Used by the PMU to power up the WLAN section. When this pin is high, the regulators are enabled and the WLAN section is out of reset. When this pin is low the WLAN section is in reset.
- ※ BT\_RST\_N: Low asserting reset for Bluetooth only. This pin has no effect on WLAN and does not control any PMU functions. This pin must be driven high or low (not left floating).



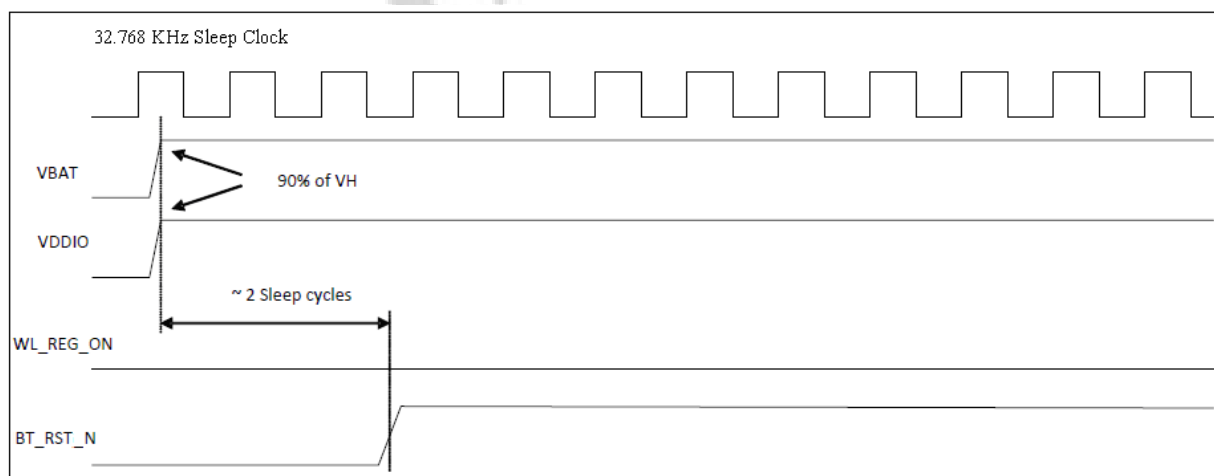
WLAN=ON, Bluetooth=ON



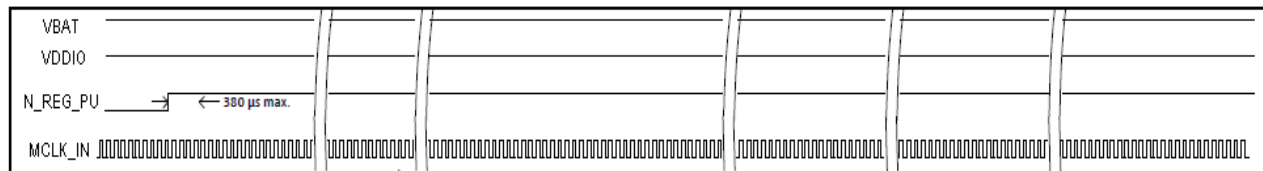
WLAN=OFF, Bluetooth=OFF



WLAN=ON, Bluetooth=OFF

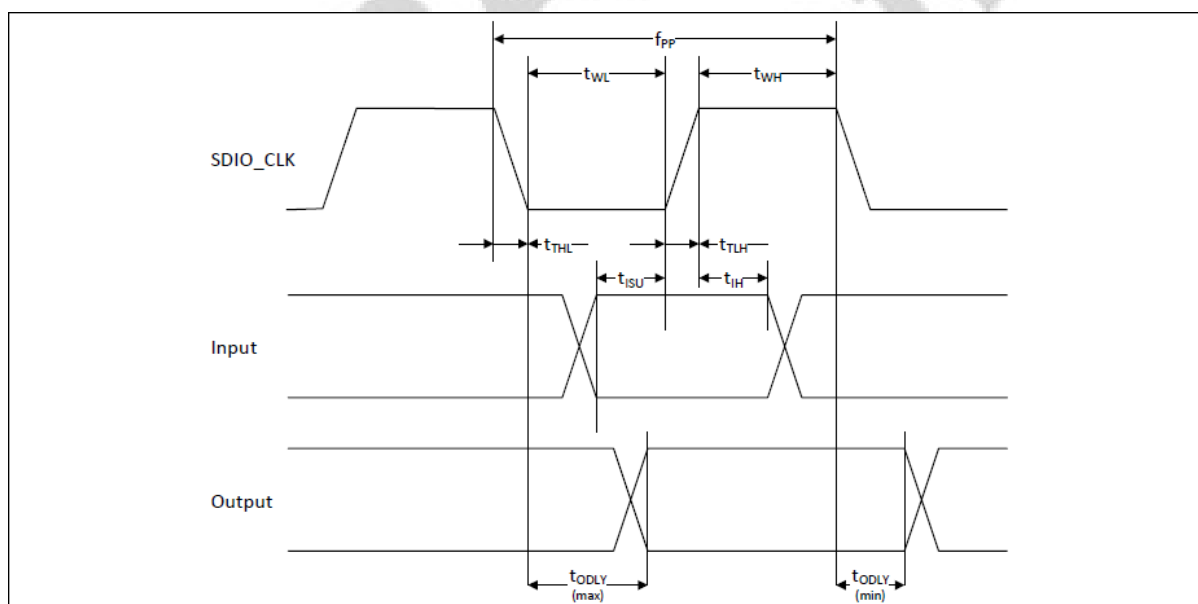


WLAN=OFF, Bluetooth=ON



NFC ON

## 10.2 SDIO Default Mode Timing Diagram

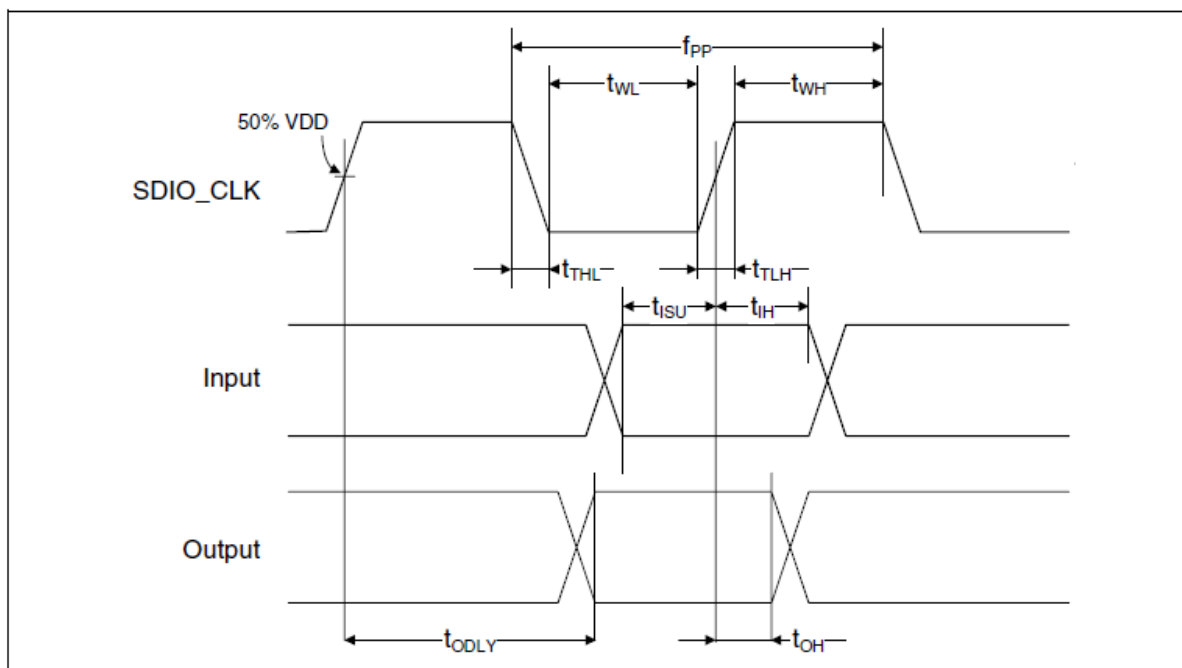


| Parameter  | Symbol            | Minimum | Typical | Maximum | Unit |
|--|-------------------|---------|---------|---------|------|
| <b>SDIO CLK (All values are referred to minimum VIH and maximum VIL<sup>b</sup>)</b> |                   |         |         |         |      |
| Frequency-Data Transfer mode   | f <sub>PP</sub>   | 0       | -       | 25      | MHz  |
| Frequency-Identification mode  | f <sub>OD</sub>   | 0       | -       | 400     | kHz  |
| Clock low time   | t <sub>WL</sub>   | 10      | -       | -       | ns   |
| Clock high time  | t <sub>WH</sub>   | 10      | -       | -       | ns   |
| Clock rise time  | t <sub>TLH</sub>  | -       | -       | 10      | ns   |
| Clock low time   | t <sub>THL</sub>  | -       | -       | 10      | ns   |
| <b>Inputs: CMD, DAT (referenced to CLK)</b>  |                   |         |         |         |      |
| Input setup time   | t <sub>ISU</sub>  | 5       | -       | -       | ns   |
| Input hold time  | t <sub>IH</sub>   | 5       | -       | -       | ns   |
| <b>Outputs: CMD, DAT (referenced to CLK)</b>   |                   |         |         |         |      |
| Output delay time - Data Transfer mode   | t <sub>ODLY</sub> | 0       | -       | 14      | ns   |
| Output delay time - Identification mode  | t <sub>ODLY</sub> | 0       | -       | 50      | ns   |

a. Timing is based on CL ≤ 40pF load on CMD and Data.

b. min(V<sub>ih</sub>) = 0.7 × VDDIO and max(V<sub>il</sub>) = 0.2 × VDDIO.

### 10.3 SDIO High Speed Mode Timing Diagram



| Parameter  | Symbol            | Minimum | Typical | Maximum | Unit |
|--|-------------------|---------|---------|---------|------|
| <b>SDIO CLK (All values are referred to minimum V<sub>IH</sub> and maximum V<sub>IL</sub><sup>b</sup>)</b> |                   |         |         |         |      |
| Frequency-Data Transfer mode   | f <sub>PP</sub>   | 0       | -       | 50      | MHz  |
| Frequency-Identification mode  | f <sub>OD</sub>   | 0       | -       | 400     | kHz  |
| Clock low time   | t <sub>WL</sub>   | 7       | -       | -       | ns   |
| Clock high time  | t <sub>WH</sub>   | 7       | -       | -       | ns   |
| Clock rise time  | t <sub>TLH</sub>  | -       | -       | 3       | ns   |
| Clock low time   | t <sub>THL</sub>  | -       | -       | 3       | ns   |
| <b>Inputs: CMD, DAT (referenced to CLK)</b>  |                   |         |         |         |      |
| Input setup time   | t <sub>ISU</sub>  | 6       | -       | -       | ns   |
| Input hold time  | t <sub>IH</sub>   | 2       | -       | -       | ns   |
| <b>Outputs: CMD, DAT (referenced to CLK)</b>   |                   |         |         |         |      |
| Output delay time - Data Transfer mode   | t <sub>ODLY</sub> | -       | -       | 14      | ns   |
| Output hold time   | t <sub>OH</sub>   | 2.5     | -       | -       | ns   |
| Total system capacitance (each line)   | CL                | -       | -       | 40      | pF   |

a. Timing is based on CL ≤ 40pF load on CMD and Data.

b. min(V<sub>IH</sub>) = 0.7 × VDDIO and max(V<sub>IL</sub>) = 0.2 × VDDIO.

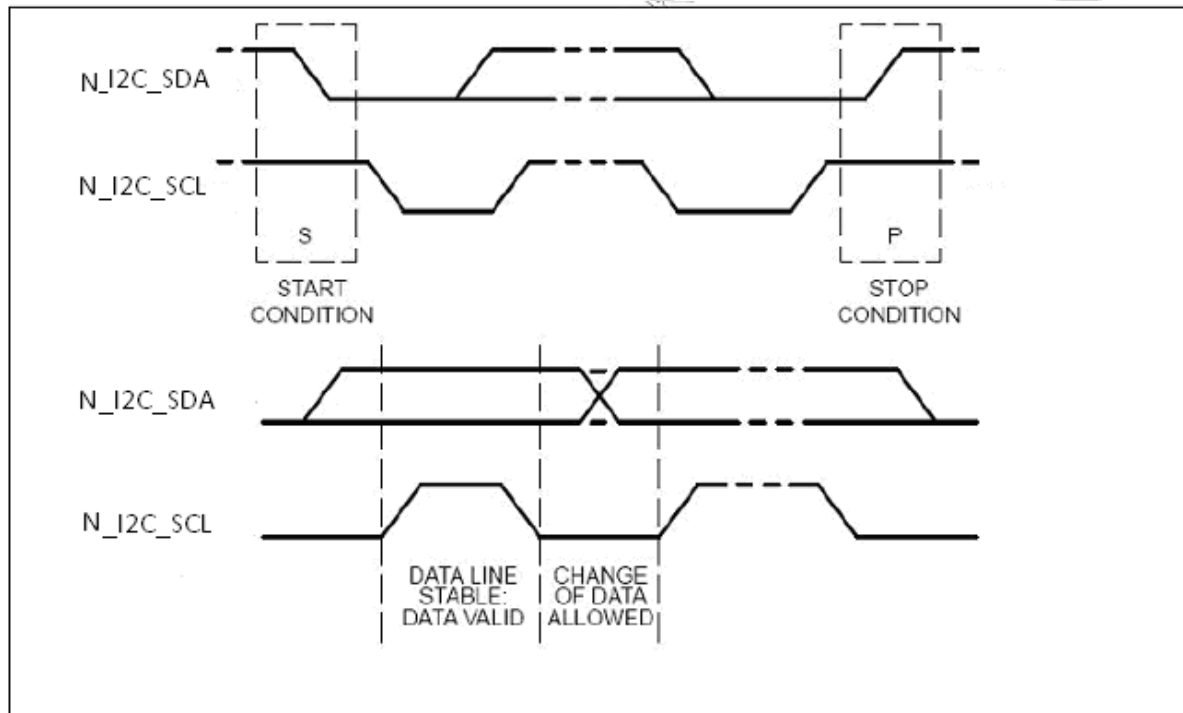
### 10.4 BSC (I2C-Compatible)

Following are the main features of the BSC host interface:

- Slave mode
- Low-speed mode (100 kbps), fast mode (400 kbps), and high-speed mode (3.4 Mbps) supported. Due to practical constraints imposed by parasitic capacitance and pull-up resistor values, especially in a multidrop system, recommend that this be limited to 1.7 Mbps.
- 7-bit or 10-bit addressing mode; default boot-up of fixed 10-bit address (0x1FA), thereafter configurable to 7-bit or 10-bit addresses

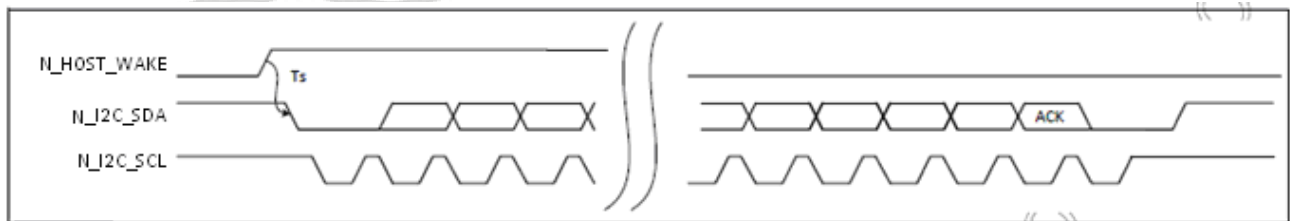
- Dedicated TX and RX FIFOs, 272 bytes each.
- Digital deglitching filter implemented. Uses simple majority of 3 and will filter spikes up to 42 ns.
- High-speed reference not required for operation. (Certain accesses in sleep mode will initiate the wakeup function.)

The BSC timing waveform is shown in



I2C Timing Waveform

NFC\_HOST\_WAKE is an output signal from the Module to the host that it wishes to communicate. The timing diagram shows NFC\_HOST\_WAKE as active high. The NFC\_HOST\_WAKE signal stays high until after the first byte has been read by the host.



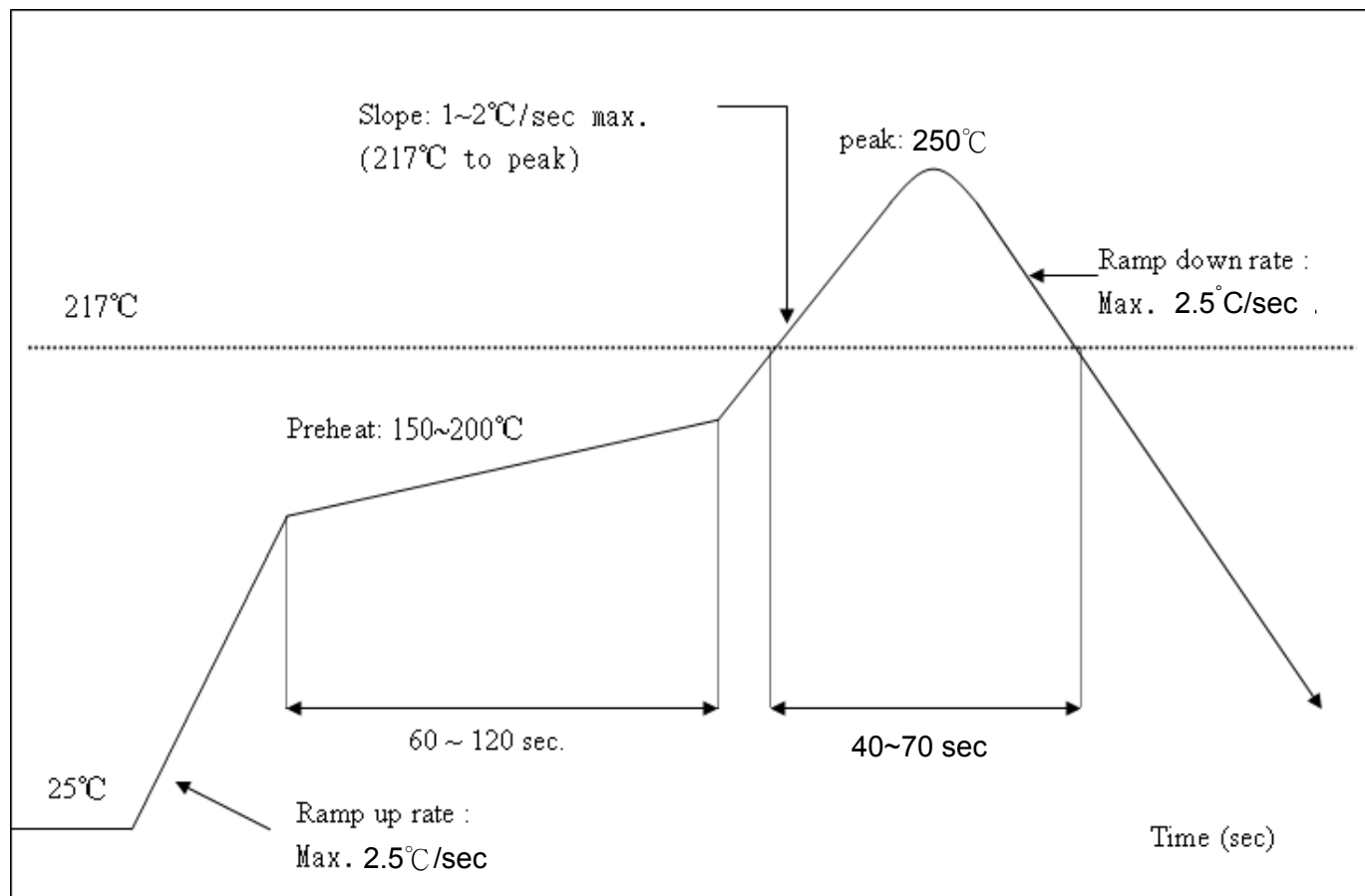
N\_HOST\_WAKE Timing Waveform

# 11. Recommended Reflow Profile

Referred to IPC/JEDEC standard.

Peak Temperature : <250°C

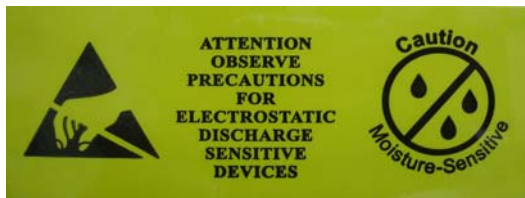
Number of Times : ≤2 times



## 12. Package Information

### 12.1 Label

Label A→ Anti-static and humidity notice








Label B→ MSL caution / Storage Condition

| Caution  |  | LEVEL  |
|--|--|--|
| This bag contains<br>MOISTURE-SENSITIVE DEVICES  |  | <input type="checkbox"/><br><small>If blank, see adjacent bar code label</small> |
| 1. Calculated shelf life in sealed bag: 12 months at <40°C and <90% relative humidity (RH)<br>2. Peak package body temperature: _____ °C<br><small>If blank, see adjacent bar code label</small><br>3. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must be<br>a) Mounted within: _____ hours of factory conditions<br><small>If blank, see adjacent bar code label</small><br>≤30°C/60% RH, or<br>b) Stored per J-STD-033<br>4. Devices require bake, before mounting, if:<br>a) Humidity Indicator Card reads >10% for level 2a - 5a devices or >60% for level 2 devices when read at 23 ± 5°C<br>b) 3a or 3b are not met<br>5. If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure<br>Bag Seal Date: _____<br><small>If blank, see adjacent bar code label</small><br><small>Note: Level and body temperature defined by IPC/JEDEC J-STD-020</small> |  |  |

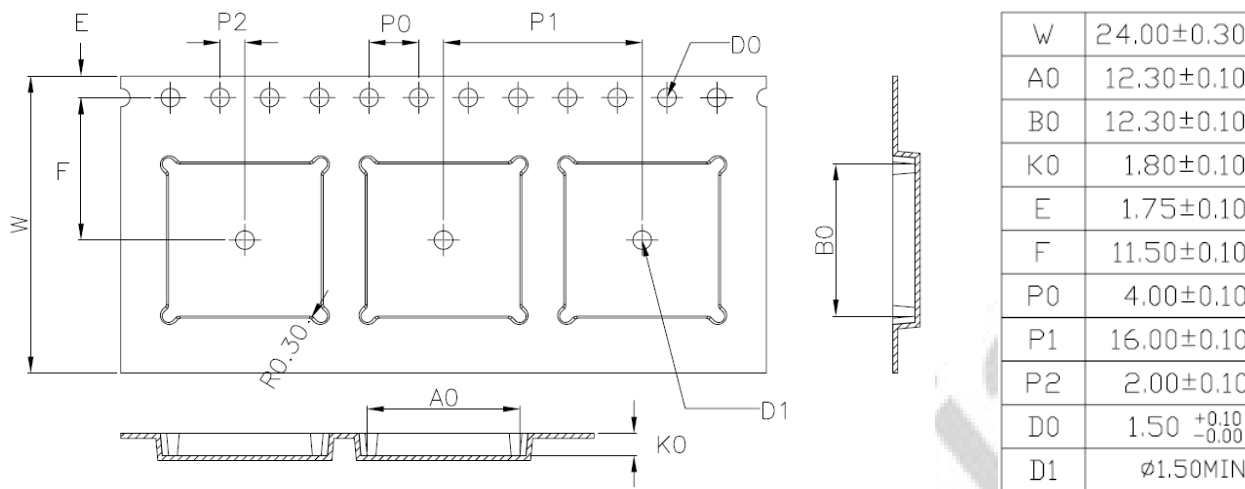
Label C→ Inner box label .

|             |  |
|-------------|--|
| PKG S/N :   | <br>9PKG12013100001 |
| Model:      | <br>XXXXXXXXXXXX   |
| P/N :       | <br>99P-W01-0048R  |
| Qty :       | <br>1500            |
| Date Code : | <br>1205            |
| Lot Code :  | <br>T0C102B         |

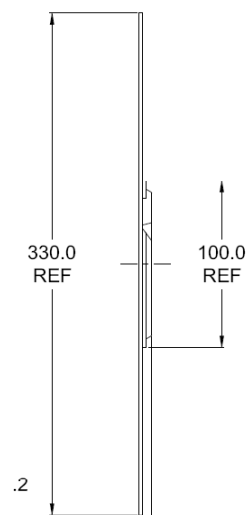
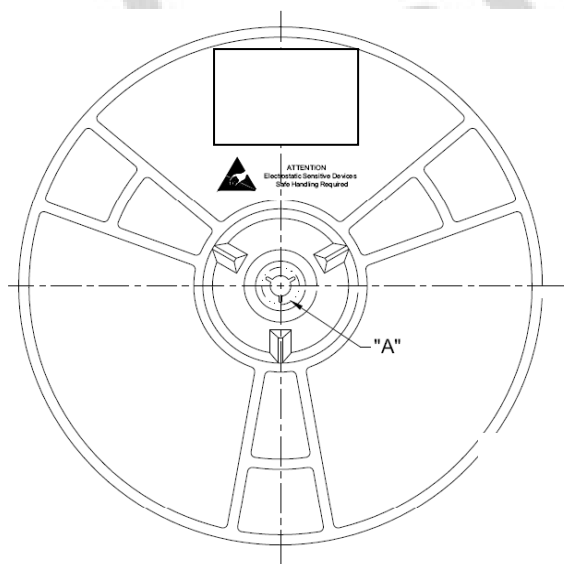
Label D→ Carton box label .

| AMPAK Technology |  |
|------------------|--|
| Model Name :     | <br>XXXXXXXXXXXX  |
| Part No :        | <br>99P-W01-0048R |
| Quantity :       | <br>7500 ea       |
| Lot D/C :        | <br>20081000033   |
| Manufacture :    | <br>2012/02/22    |

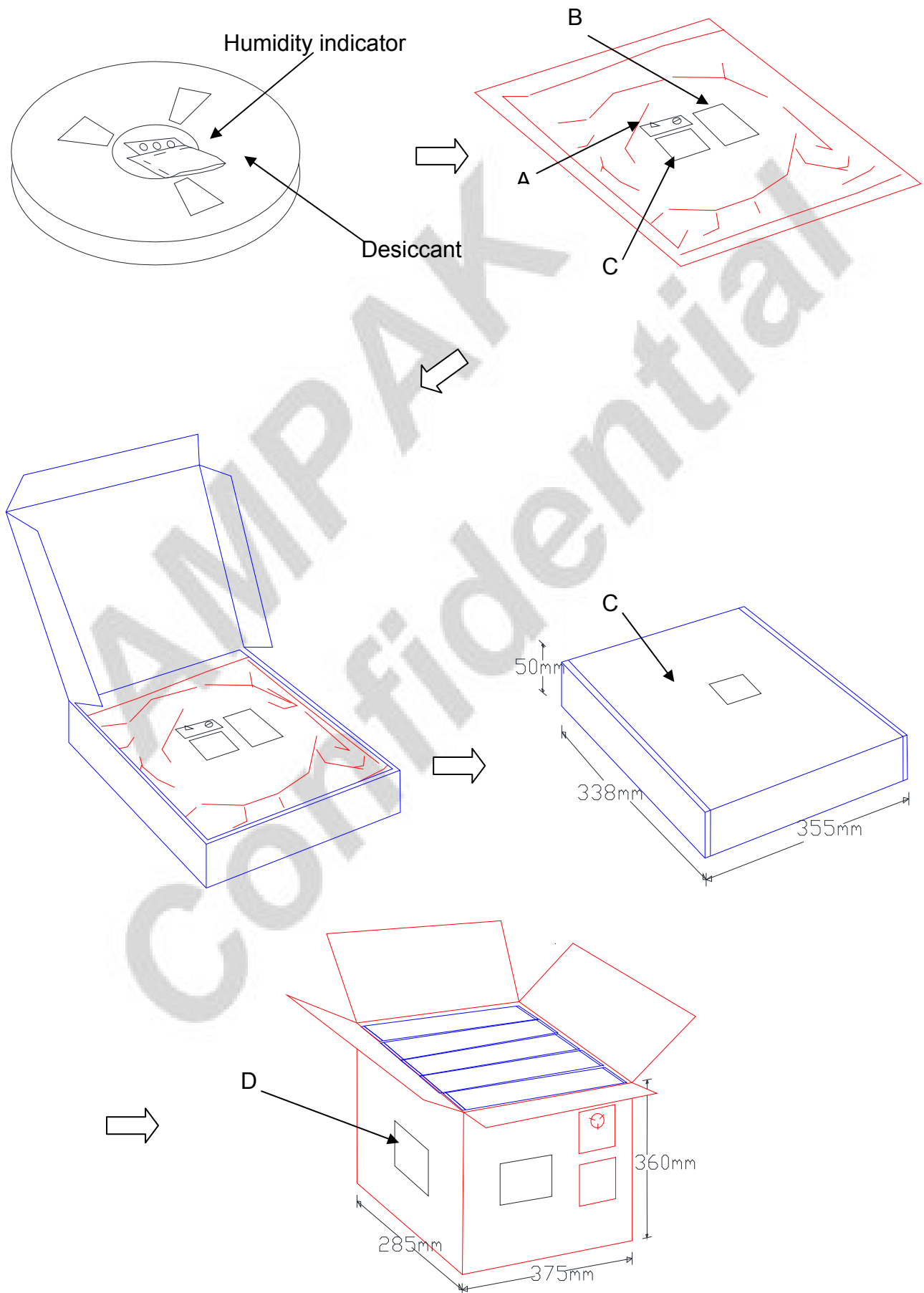
## 12.2 Dimension




1. 10 sprocket hole pitch cumulative tolerance  $\pm 0.20$ .
2. Carrier camber is within 1 mm in 250 mm.
3. Material : Black Conductive Polystyrene Alloy.
4. All dimensions meet EIA-481-D requirements.
5. Thickness :  $0.30 \pm 0.05$ mm.
6. Packing length per 22" reel : 98.5 Meters.(1:3)
7. Component load per 13" reel : 1500 pcs.







## 12.3 MSL Level / Storage Condition

|   |  |  |
|---|--|--|
|  | <p><b>Caution</b></p> <p>This bag contains</p> <p><b>MOISTURE-SENSITIVE DEVICES</b></p> <p>Do not open except under controlled conditions</p> <p>1. Calculated shelf life in sealed bag: 12 months at <math>&lt; 40^{\circ}\text{C}</math> and <math>&lt; 90\%</math> relative humidity(RH)</p> <p>2. Peak package body temperature:      <math>225^{\circ}\text{C}</math>   <math>240^{\circ}\text{C}</math>   <math>250^{\circ}\text{C}</math>   <math>260^{\circ}\text{C}</math></p> <p style="margin-left: 100px;"> <input type="checkbox"/>      <input type="checkbox"/>      <input checked="" type="checkbox"/>      <input type="checkbox"/> </p> <p>3. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must</p> <p style="margin-left: 20px;">a) Mounted within: 48 hours of factory conditions</p> <p style="margin-left: 40px;"><math>&lt; 30^{\circ}\text{C}/60\% \text{ RH}</math>, OR</p> <p style="margin-left: 20px;">b) Stored at <math>&lt; 10\% \text{ RH}</math></p> <p>4. Devices require bake, before mounting, if:</p> <p style="margin-left: 20px;">a) Humidity Indicator Card is <math>&gt; 10\%</math> when read at <math>23 \pm 5^{\circ}\text{C}</math></p> <p style="margin-left: 20px;">b) 3a or 3b not met</p> <p>5. If baking is required, devices may be baked for 24 hours at <math>125 \pm 5^{\circ}\text{C}</math></p> <p style="margin-top: 20px;">Note : If device containers cannot be subjected to high temperature or shorter bake times are desired, reference IPC/JEDEC J-STD-033 for bake procedure</p> <p style="margin-top: 20px;">Bag Seal Date:      <b>See-SEAL DATE LABEL</b></p> <p style="margin-top: 10px;">Note: Level and body temperature defined by IPC/JEDEC J-STD-020</p> | <p>LEVEL</p> <div style="border: 1px solid black; width: 60px; height: 60px; margin: 0 auto; display: flex; align-items: center; justify-content: center; font-size: 24px; font-weight: bold;">4</div> |
|---|--|--|

※NOTE : Accumulated baking time should not exceed 96hrs