CIE Matricon	PART NAME :	SUPPORT BOITE Q1		DRAWING DATA / REV	K1041 : --A	iulie 27, 2021	17:29
	CLIENT	REV NUMBER :	SER NUMBER :	NR PIESA	OPERATOR	TOTAL MEAS	OUTTOL
00:03:58	K1053 : Dacia	R03.31.10.2011	11253 3062 R (DA04)	K0010 : 722	K1222 : Poczo Andor	18	1

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Matrita: K0007: 411, Masina: K0010: 722, Nr. de productie: K0016: 1, Observatii: K1900: 1
DIM ANGL1= 2D ANGLE FROM PLANE PLN8 TO   XAXIS
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
A    -20.633    -21.115     0.500      0.500     -0.482      0.000 #---
DIM LOC4= LOCATION OF POINT PNT6  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
Y     98.960     99.053     0.500      0.500      0.093      0.000 --#-
DIM 300= LOCATION OF CIRCLE CIR_B  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
D     11.200     11.422     0.400      0.000      0.222      0.000 --#-
DIM 301= PERPENDICULARITY OF CONE CON_B,RFS TO PLANE CZ_A,RFS EXTENDLENGTH=20.000  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
M      0.000      0.048     0.400      0.000      0.048      0.000 #---
DIM 600_= LOCATION OF CONE CON3  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
A    120.000    119.994     0.500      0.500     -0.006      0.000 -#--
DIM _602= POSITION OF PLANE PLN8  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL       BONUS       DEV       OUTTOL
Y     76.700     76.687                                               -0.013
TP       RFS        0.027     1.000                 0.000      0.027      0.000 #---
DIM 603= PERPENDICULARITY OF CYLINDER CYL_D,RFS TO PLANE PLN8,RFS EXTENDLENGTH=0.000  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
M      0.000      0.112     1.000      0.000      0.112      0.000 #---
DIM _610= POSITION OF CYLINDER CYL_D  USE AXIS=AVERAGE  REF LENGTH=-0.000  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL       BONUS       DEV       OUTTOL
X     76.300     76.570                                                0.270
Z     67.500     67.598                                                0.098
TP       RFS        0.575     1.200                 0.000      0.575      0.000 -#--
DIM _601= POSITION OF CYLINDER CYL2  USE AXIS=AVERAGE  REF LENGTH=-0.000  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL       BONUS       DEV       OUTTOL
X      0.000     -0.080                                               -0.080
Z      0.000      0.033                                                0.033
DF    18.000     17.498     0.000      1.000                          -0.502      0.000 -#--
TP       RFS        0.173     0.500                 0.000      0.173      0.000 -#--
DIM 706= LOCATION OF CIRCLE CIR_R  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
D     13.200     13.360     0.200      0.200      0.160      0.000 ---#
DIM _708= POSITION OF CIRCLE CIR_R  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL       BONUS       DEV       OUTTOL
X    154.000    153.972                                               -0.028
TP       RFS        0.056     1.000                 0.000      0.056      0.000 #---
DIM 801= 2D DISTANCE FROM LINE LIN3 TO LINE LIN2 PAR TO   ZAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
M     10.200     10.547     0.400      0.000      0.347      0.000 ---#
DIM _802= POSITION OF LINE LIN_C  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL       BONUS       DEV       OUTTOL
Z      0.000      0.059                                                0.059
TP       RFS        0.118     0.400                 0.000      0.118      0.000 -#--
DIM 902= LOCATION OF CYLINDER CYL1  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
D     11.200     11.309     0.200      0.000      0.109      0.000 --#-
DIM _903= POSITION OF CYLINDER CYL1  USE AXIS=AVERAGE  REF LENGTH=-0.000  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL       BONUS       DEV       OUTTOL
X     67.300     67.474                                                0.174
Y     47.890     47.639                                               -0.251
TP       RFS        0.611     1.000                 0.000      0.611      0.000 --#-
DIM 1000= FLATNESS OF PLANE PLN7  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
M      0.000      0.064     0.300      0.000      0.064      0.000 #---
DIM LOC1= LOCATION OF CIRCLE CIR3  UNITS=MM
AX    NOMINAL      MEAS      +TOL       -TOL        DEV       OUTTOL
D     26.000     26.526     0.500      0.500      0.526      0.026 --->
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