

In vitro degradation behaviour of non-porous ultra-fine poly(glycolic acid)/poly(L-lactic acid) fibres and porous ultra-fine poly(glycolic acid) fibres

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Received 17 February 2005; received in revised form 6 April 2005; accepted 12 April 2005

Available online 14 June 2005

Abstract

The in vitro degradation behaviour of non-porous ultra-fine poly(glycolic acid)/poly(L-lactic acid) (PGA/PLA) fibres and porous ultra-fine PGA fibres was investigated. The non-porous ultra-fine PGA/PLA fibres were prepared by electrospinning of a PGA/PLA solution in 1,1,1,3,3,3-hexafluoro-2-propanol and the porous ultra-fine PGA fibres were obtained from them via selective removal of PLA with chloroform. Since PLA has a lower degradation rate than PGA, the degradation rates of the ultra-fine PGA/PLA fibres decreased with increasing content of PLA. The porous ultra-fine PGA fibres were degraded in vitro in the order of non-porous PGA > P-PGA/PLA(90/10) > P-PGA/PLA(70/30) > P-PGA/PLA(50/50) > P-PGA/PLA(30/70) due to autocatalytic hydrolysis. © 2005 Elsevier Ltd. All rights reserved.

Keywords: Poly(glycolic acid); Poly(L-lactic acid); Electrospinning; Porous ultra-fine fibre; Biodegradability

1. Introduction

Electrospinning is a unique technique for preparation of non-woven mats of ultra-fine fibres, exhibiting high specific surface area and high porosity [1]. Interestingly, it is possible to electrospin porous ultra-fine fibres by using highly volatile solvents [2]. A porous structure can be generated by phase separation resulting from the evaporation of solvents during the electrospinning process. The polymer-rich phase forms the fibre matrix and the solvent-rich phase the pores. However, the rapid

evaporation of solvents induces the blockage of a spinning tip and prevents continuous electrospinning. Porous ultra-fine fibres can also be prepared via the electrospinning of immiscible polymer pairs, followed by removal of one component from the phase-separated composite fibres via selective dissolution, thermal degradation or photo degradation [3–7]. It was suggested that these porous ultra-fine fibres have potential applications in nanofiltration and functional nanotubes [8–10].

Poly(glycolic acid) (PGA), poly(L-lactic acid) (PLA), and poly(lactic-co-glycolic acid) (PLGA) have been widely used in biomedical fields because they have good biodegradability, biocompatibility, and mechanical properties [11–13]. Recently, the electrospinning of these polymers has attracted a great deal of attention

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due to their potential applications in drug delivery, surgical implantation, enzyme immobilization, tissue regeneration, prevention of post-operative induced adhesion, etc. [14–21]. In our previous study [7], porous ultra-fine PGA fibres were prepared via a selective dissolution technique. Ultra-fine PGA/PLA fibres were first prepared by electrospinning a PGA/PLA solution in 1,1,1,3,3,3-hexafluoro-2-propanol (HFIP) and then most of PLA was removed with chloroform. PGA and PLA were immiscible and that a co-continuous phase morphology was developed during the electrospinning process.

In this study, *in vitro* degradation behaviour of the non-porous ultra-fine PGA/PLA fibres and the resulting porous ultra-fine PGA fibres were investigated. It was reported that ultra-fine PGA, PLA, and PLGA fibres were degraded in the order of $\text{PGA} > \text{PLGA} \gg \text{PLA}$ [22]. The average diameters of the ultra-fine PGA, PLA, and PLGA fibres were 310, 290, and 760 nm, respectively. For biomedical applications, a suitable degradation rate is one of the most important requirements for matrix materials. It is expected that porous ultra-fine PGA fibres will show different biodegradability according to their porosity.

2. Experimental

2.1. Materials

PGA ($M_w = 14,000$ – $20,000$) and PLA ($M_w = 450,000$) were purchased from Purac Co. and Boehringer Ingelheim, respectively. HFIP and chloroform were purchased from Aldrich Co. and used as received.

2.2. Electrospinning of PGA/PLA blend solutions

In order to prepare PGA/PLA blend solutions, 8 wt% of PGA and 5 wt% of PLA solutions in HFIP were prepared and mixed at predetermined ratios (PGA/PLA = 90/10, 70/30, 50/50, 30/70 w/w). The electrospinning setup used in this study consisted of a syringe and needle (ID = 0.495 mm), an aluminium collecting plate, and a high voltage supply (Chungpa EMT). All the PGA/PLA solutions were electrospun at a positive voltage of 17 kV and a working distance of 7 cm (the distance between the needle tip and the collecting plate). The mass flow rate of the PGA/PLA solutions was 4 mL/h.

2.3. Preparation of porous ultra-fine PGA fibres

Porous ultra-fine PGA fibres were prepared from non-porous ultra-fine PGA/PLA fibres via selective

dissolution of PLA with chloroform. The porous ultra-fine PGA fibres obtained from the non-porous ultra-fine PGA/PLA fibres are referred to as P-PGA/PLA fibres. For example, porous ultra-fine PGA fibres obtained from ultra-fine PGA/PLA(90/10) fibres are referred to as P-PGA/PLA(90/10) fibres.

2.4. *In vitro* degradation

Ultra-fine fibre mats were cut into a rectangular shape with dimensions of $40 \times 40 \times 0.1$ mm, placed in closed bottles containing 50 mL of phosphate buffer solution (PBS, pH 7.3), and then incubated *in vitro* at 37 °C for different periods of time. After each degradation period, the samples were washed, dried in a vacuum oven at 25 °C for 24 h, and then weighed. The weight-loss percentages of the samples were calculated from the dried weights obtained before and after degradation.

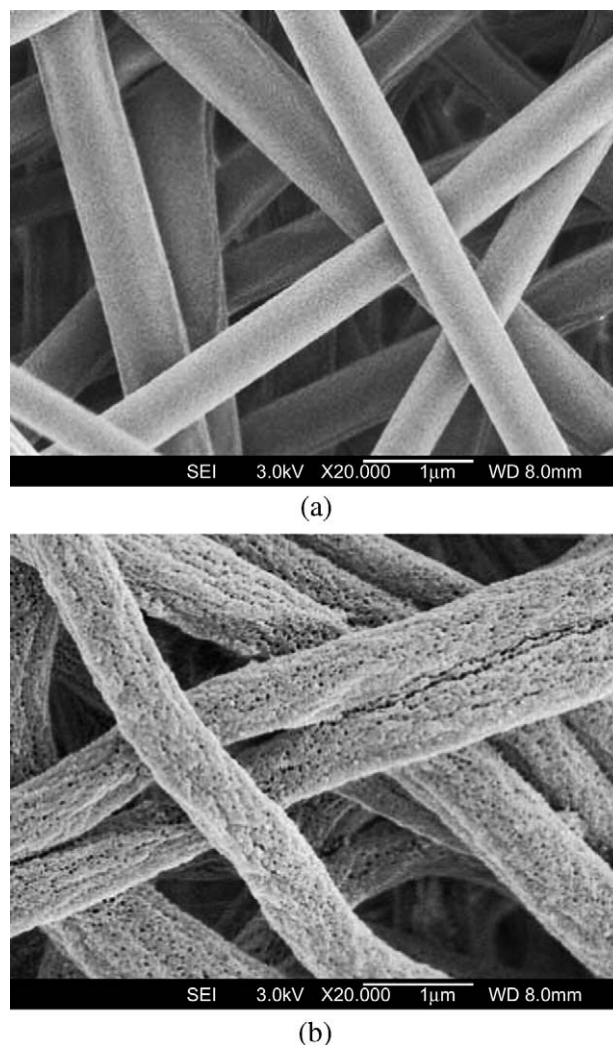


Fig. 1. SEM images of (a) ultra-fine PGA/PLA(50/50) fibres and (b) P-PGA/PLA(50/50) fibres.

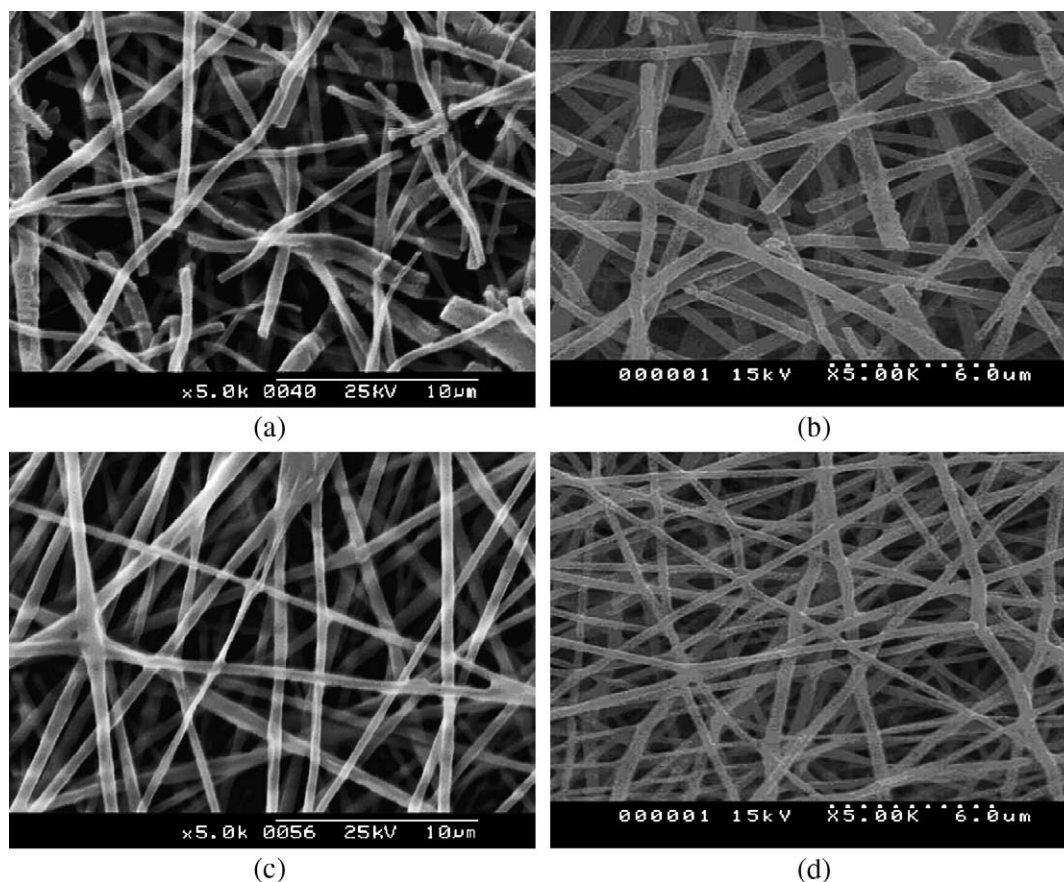


Fig. 2. Morphological changes in ultra-fine PGA/PLA fibres after 8 days of in vitro degradation: (a) PGA/PLA(90/10), (b) PGA/PLA(70/30), (c) PGA/PLA(50/50), and (d) PGA/PLA(30/70).

2.5. Characterization

The morphology of ultra-fine fibres was observed by a field emission scanning electron microscope (FE-SEM, JSM-6335F, JEOL). Prior to the observation, platinum was coated by ion sputtering for a few seconds. Differential scanning calorimetry (DSC) measurements were conducted with a Perkin–Elmer DSC-7 under a nitrogen atmosphere. About 10 mg of sample was sealed in an aluminium pan for the measurements. In order to remove thermal history, the sample was heated to 250 °C, held at this temperature for 1 min, and then quenched to 10 °C. The sample was reheated to 250 °C at a heating rate of 20 °C/min. The crystalline type in ultra-fine fibres was analysed on a wide angle X-ray diffractometer (model D/max-IIIB, Rigaku International Corp.).

3. Results and discussion

3.1. Porous ultra-fine PGA fibres

Fig. 1 shows the representative SEM images of non-porous ultra-fine PGA/PLA fibres and porous ultra-fine

PGA fibres obtained therefrom (for more details see Ref. [7]). In this study, non-porous ultra-fine PGA/PLA(90/10), PGA/PLA(70/30), PGA/PLA(50/50), and PGA/PLA(30/70) fibres were electrospun. The average diameters of the ultra-fine PGA/PLA fibres ranged from 200 to 500 nm. Porous ultra-fine PGA fibres were prepared from the ultra-fine PGA/PLA fibres via selective dissolution of PLA with chloroform. After the PLA extraction, the resulting PGA fibres were round-shaped and had three-dimensionally interconnected pores with a circular shape. With increasing the content of PLA in the ultra-fine PGA/PLA fibres, the resulting ultra-fine PGA fibres had a thinner wall thickness between pores.

3.2. In vitro degradation of non-porous ultra-fine PGA/PLA fibres

Fig. 2 shows the morphological changes in the non-porous ultra-fine PGA/PLA fibres after 8 days of in vitro degradation. Ultra-fine PGA/PLA(90/10) and PGA/PLA(70/30) fibres were broken down into short fibre fragments. However, no significant morphological change was observed for ultra-fine PGA/PLA(50/50)

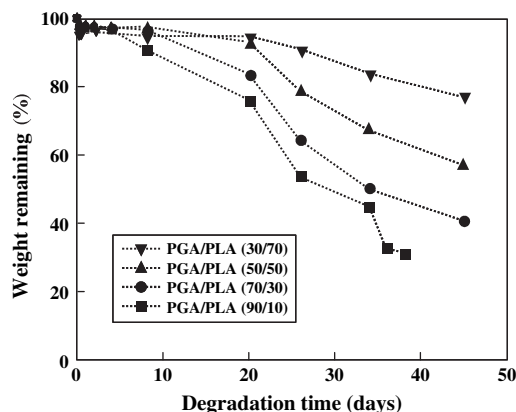


Fig. 3. The weight loss of ultra-fine PGA/PLA fibres according to the degradation time.

and PGA/PLA(30/70) fibres. Fig. 3 shows the weight loss of the ultra-fine PGA/PLA fibres according to the degradation time. It is known that PLA has a lower degradation rate than PGA due to its hydrophobic methyl group in the repeating unit. Also, in this study, the molecular weight of PGA was much lower than that

of PLA. As expected, the degradation rates of blend fibres decreased with increasing content of PLA. The residual weight of the PGA/PLA(90/10) fibres was about 40% after 35 days, while that of the PGA/PLA(30/70) was over 80%. Fig. 4 shows the changes in thermal properties of the ultra-fine PGA/PLA fibres during in vitro degradation. PGA usually has higher crystallinity than PLA. It was found in our previous study that crystallinities of ultra-fine PGA and PLA fibres were first increased by the cleavage-induced crystallization and then gradually decreased during in vitro degradation [22]. The melting endotherm of PGA ($\sim 220^\circ\text{C}$) in the ultra-fine PGA/PLA fibres became weaker and broader after 8 days as the degradation of crystalline regions in PGA started. In the case of PGA/PLA(50/50) fibres, the melting endotherm of PGA almost disappeared after 26 days. In contrast, the melting endotherm of PLA ($\sim 180^\circ\text{C}$) became stronger and slightly shifted to lower temperatures as PGA was degraded preferentially. Fig. 5 shows the WAXD patterns of the ultra-fine PGA/PLA fibres during in vitro degradation. For ultra-fine PGA/PLA(90/10) and PGA/PLA(70/30) fibres, the characteristic WAXD

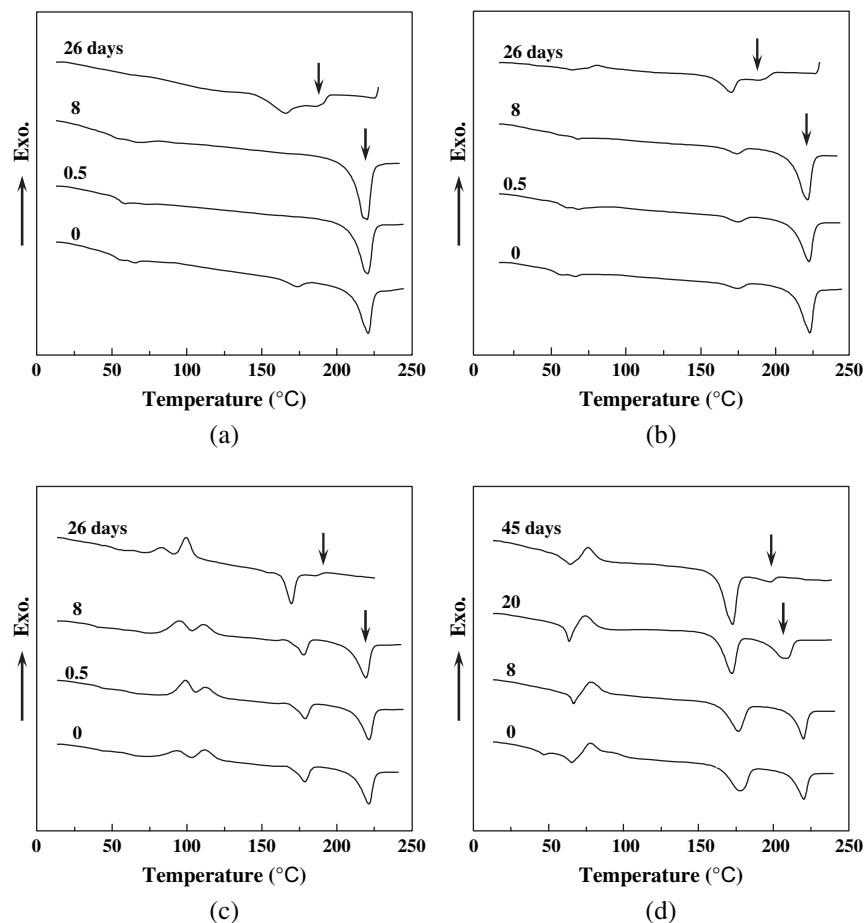


Fig. 4. DSC thermograms for ultra-fine PGA/PLA fibres during in vitro degradation: (a) PGA/PLA(90/10), (b) PGA/PLA(70/30), (c) PGA/PLA(50/50), and (d) PGA/PLA(30/70).

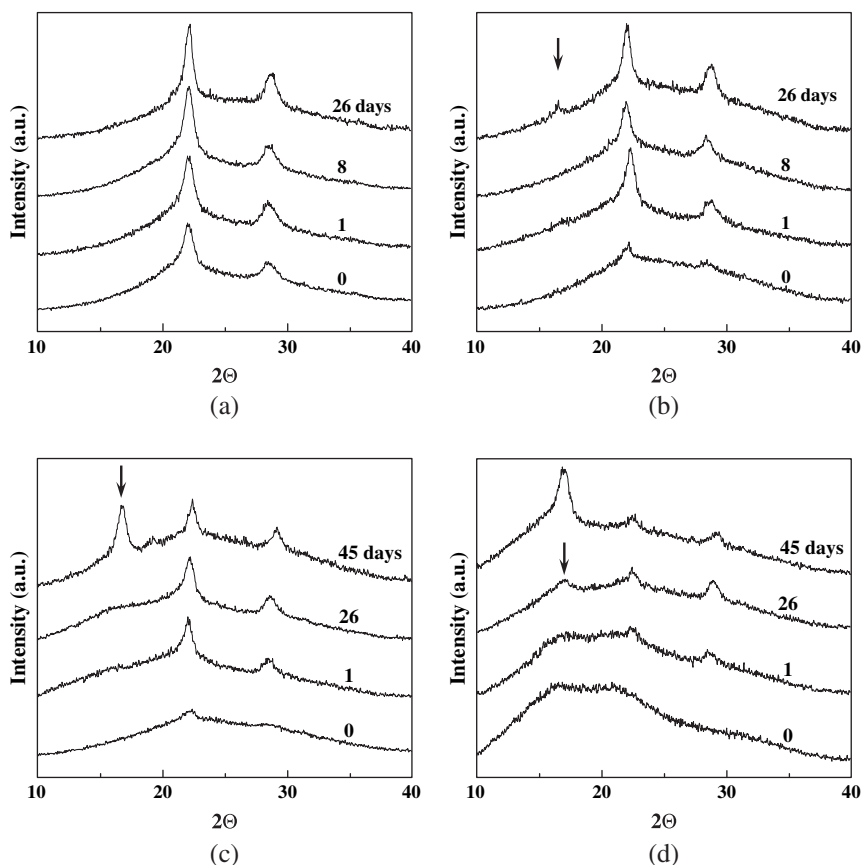


Fig. 5. WAXD patterns of ultra-fine PGA/PLA fibres during in vitro degradation: (a) PGA/PLA(90/10), (b) PGA/PLA(70/30), (c) PGA/PLA(50/50), and (d) PGA/PLA(30/70).

peaks for PGA at 22° and 29° were clearly observed, which were assigned to (110) and (020) planes, respectively [23]. In cases of ultra-fine PGA/PLA(50/50) and PGA/PLA(30/70) fibres, the diffraction peak at $\sim 16^\circ$ corresponding to the most distinctive peak for crystalline PLA appeared and became stronger according to the degradation time due to the crystallization of PLA.

3.3. In vitro degradation of porous ultra-fine PGA fibres

Fig. 6 shows the morphological changes in the porous ultra-fine PGA fibres after 8 days of in vitro degradation. P-PGA/PLA(90/10), P-PGA/PLA(70/30), and P-PGA/PLA(50/50) fibres showed very similar morphological changes to their original ultra-fine PGA/PLA fibres after 8 days of in vitro degradation. However, P-PGA/PLA(30/70) fibres showed a porous membrane-like structure (Fig. 6(d)). As observed in our previous study, the P-PGA/PLA(30/70) fibres had a somewhat flat shape after extraction of PLA. This highly porous three-dimensionally interconnected fibre structure was collapsed and adhered together during in vitro

degradation. Fig. 7 shows the weight loss of the porous ultra-fine PGA fibres according to the degradation time. Their degradation rates were lower than that of non-porous ultra-fine PGA fibres, which were electrospun from an 8 wt% PGA solution in HFIP and had average diameter of 301 nm. Interestingly, porous ultra-fine PGA fibres resulted from a lower PLA content showed a higher degradation rate. The degradation rates of aliphatic polyesters were affected by numerous parameters such as molecular characteristics, crystallinity, and crystalline thickness. It was reported that the degradation rate of PLGA films was increased with increasing thickness from 10 to 100 μm [24], which resulted from a greater extent of the autocatalytic hydrolysis [24–27]. The degradation proceeded more rapidly in the centre of the thicker film due to the autocatalytic action of carboxylic acid end groups and degradation products that were trapped in the matrix. It is considered that the degradation rate of the porous ultra-fine PGA fibres is affected by the autocatalytic hydrolysis. With increasing the content of PLA in ultra-fine PGA/PLA fibres, the resulting ultra-fine PGA fibres had a thinner wall thickness between pores. Consequently, the P-PGA/PLA(30/70) fibres were degraded most slowly due to the fastest diffusion of the degraded products.

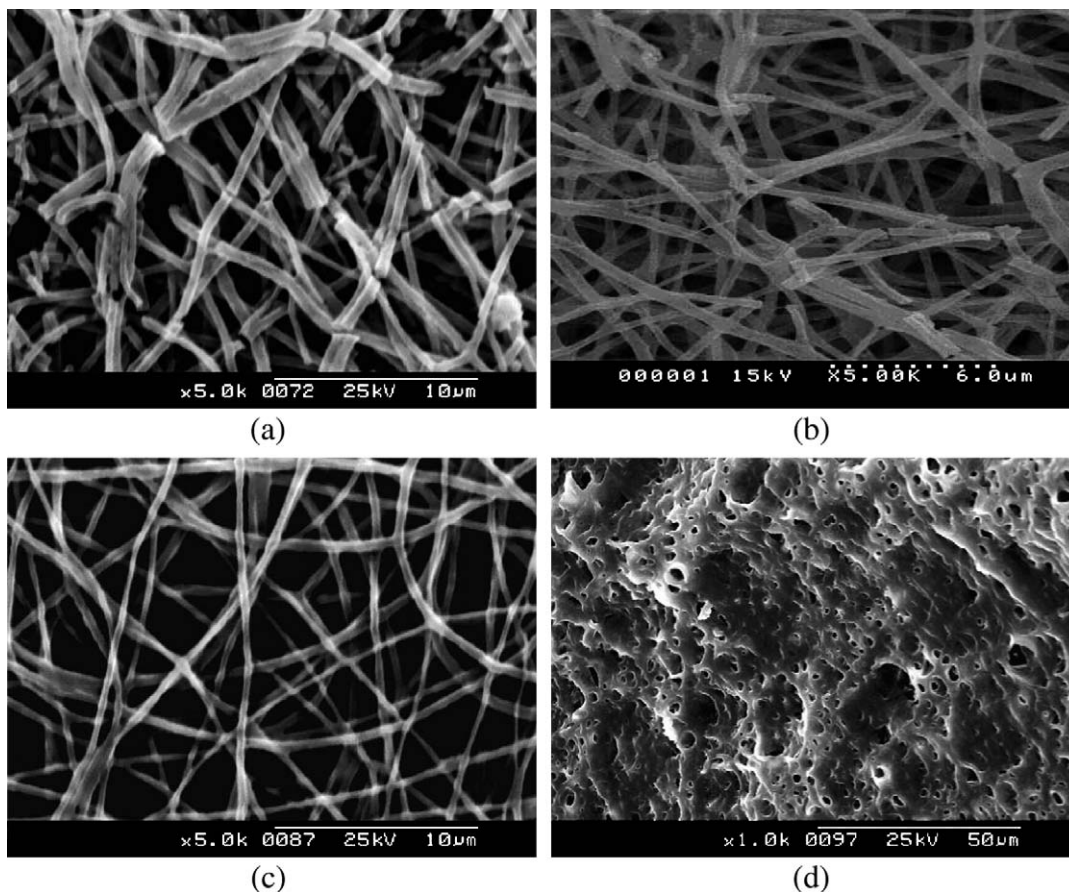


Fig. 6. Morphological changes in porous ultra-fine PGA fibres after 8 days of in vitro degradation: (a) P-PGA/PLA(90/10), (b) P-PGA/PLA(70/30), (c) P-PGA/PLA(50/50), and (d) P-PGA/PLA(30/70).

Figs. 8 and 9 show the changes in DSC thermograms and WAXD patterns of the porous ultra-fine PGA fibres during in vitro degradation, respectively. In the case of P-PGA/PLA(90/10) fibres, the melting endotherm of PGA became weaker and broader after 8 days. The two characteristic WAXD peaks for PGA at 22° and 29° became stronger in the early stage and weaker after 8 days of in vitro degradation. These results are in good

accordance with our previous study that the crystallinity of ultra-fine PGA fibres was increased for 2 days by the cleavage-induced crystallization and then gradually decreased during in vitro degradation. The tie molecules in amorphous regions degraded and that the crystallization in the amorphous regions became more effective. For P-PGA/PLA(70/30), P-PGA/PLA(50/50), and P-PGA/PLA(30/70) fibres, the reflection peak at $\sim 16^\circ$ was observed due to the crystallization of residual PLA.

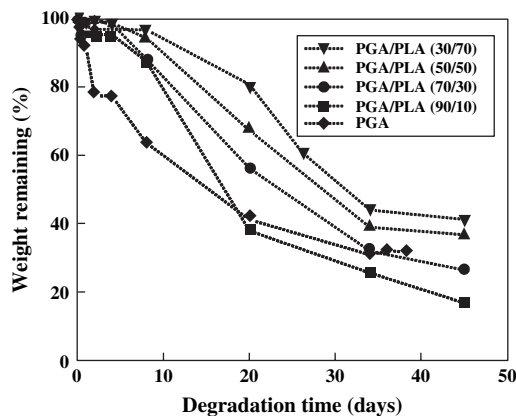


Fig. 7. The weight loss of porous ultra-fine PGA fibres according to the degradation time.

4. Conclusions

The non-porous ultra-fine PGA/PLA fibres were degraded in vitro in the order of PGA/PLA(90/10) > PGA/PLA(70/30) > PGA/PLA(50/50) > PGA/PLA(30/70). In the case of the porous ultra-fine PGA fibres, they were degraded in the order of non-porous PGA > P-PGA/PLA(90/10) > P-PGA/PLA(70/30) > P-PGA/PLA(50/50) > P-PGA/PLA(30/70) due to the autocatalytic hydrolysis. The crystallinities of the non-porous ultra-fine PGA/PLA and the porous PGA fibres were first increased by the cleavage-induced crystallization and then gradually decreased during in vitro degradation.

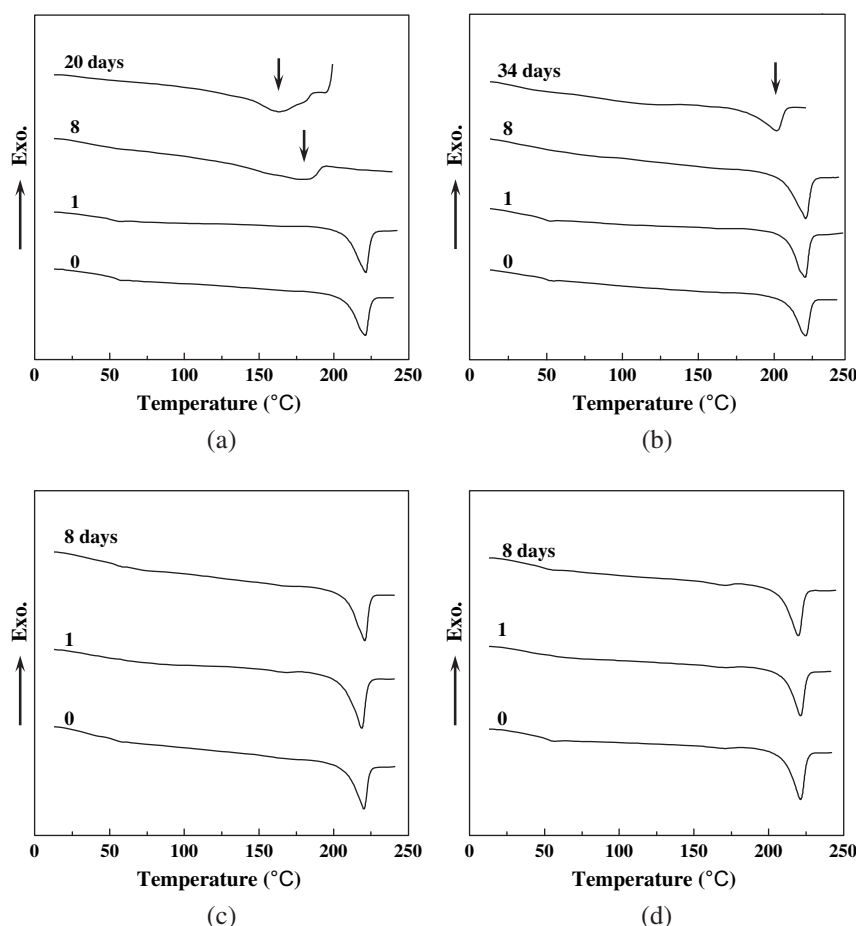


Fig. 8. DSC thermograms of porous ultra-fine PGA fibres during in vitro degradation: (a) P-PGA/PLA(90/10), (b) P-PGA/PLA(70/30), (c) P-PGA/PLA(50/50), and (d) P-PGA/PLA(30/70).

Acknowledgments

This work was supported by the Ministry of Science and Technology, Korea.

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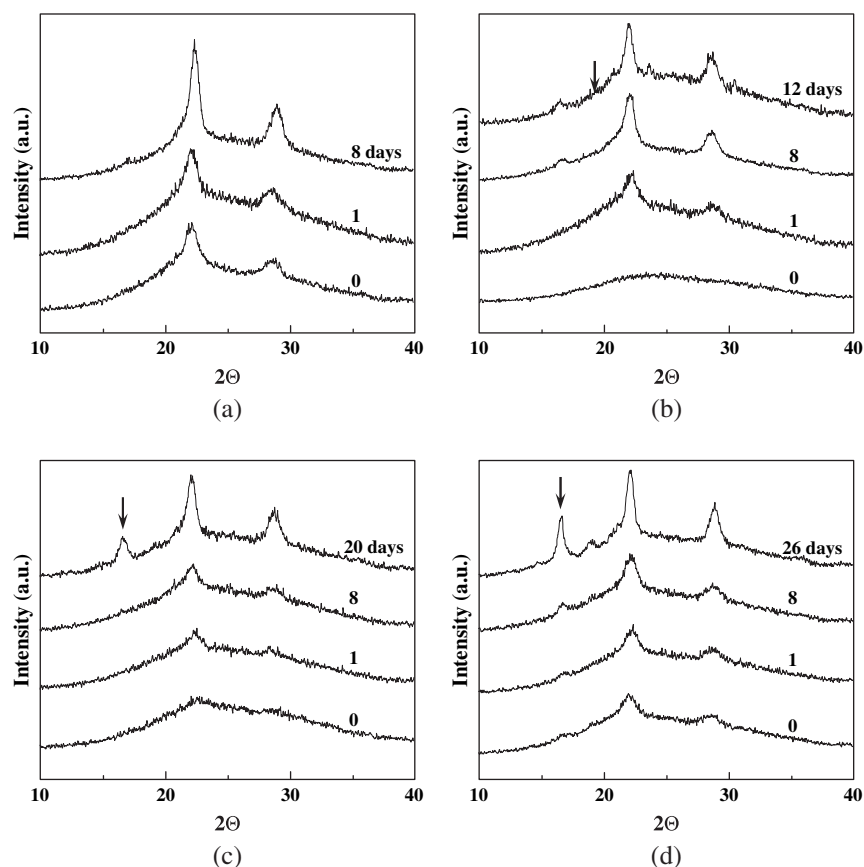


Fig. 9. WAXD patterns of porous ultra-fine PGA fibres during in vitro degradation: (a) P-PGA/PLA(90/10), (b) P-PGA/PLA(70/30), (c) P-PGA/PLA(50/50), and (d) P-PGA/PLA(30/70).

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