

Component ID	C11F41K532404600004ram	Overall Status	good
Overall Start Time	2024-02-15 19:38:00	Overall End Time	2024-02-15 19:45:33

Current Process ID	1.0	Current Machine ID	14
Start Time	2024-02-15 19:38:00	End Time	2024-02-15 19:45:33

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	
machine_ip	192.168.0.224
alarm_status	0
programe_numherr	160

Parameter	MIN	MAX	AVG
sp	0	211	27.57
sv_a	0	148	14.23
sv_b	0	24	12.0
sv_x	0	262	13.85
sv_y	0	233	16.06
sv_z	0	424	57.64
sp_temp	49	56	53.07
run_time	0	7	3.89
feed_rate	0	75227	6843.38
sv_tempxx	36	40	38.0
sv_tempyy	36	40	38.0
sv_tempzz	70	74	72.25
sv_pulsexx	41	42	41.5
sv_pulseyy	43	44	43.5
sv_pulsezz	64	66	65.0
parts_count	1315	1316	1315.5
cutting_speed	0	12003	6650.52
machine_status	0	3	1.0
total_run_time	90711	90718	90714.5
total_cutting_time	1644143	1644147	1644145.0
total_run_time_seconds	352	59760	29916.07

Current Process ID	2.0	Current Machine ID	16
Start Time	2024-02-15 19:55:03	End Time	2024-02-15 20:41:11

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	','(PJ-3228 ISO-M10,M12 /MK100ESC OP20-CALL)
machine_ip	192.168.0.228
alarm_status	0
programe_numherr	260

Parameter	MIN	MAX	AVG
sp	0	208	34.02
sv_a	0	130	14.47
sv_b	0	81	23.6
sv_x	0	254	8.02
sv_y	0	274	16.57
sv_z	1	437	54.31
sp_temp	28	50	39.45
run_time	0	12	6.43
feed_rate	0	77252	5250.5
sv_tempxx	32	40	34.86
sv_tempyy	32	36	34.03
sv_tempzz	59	69	63.5
sv_pulsexx	41	43	41.86
sv_pulseyy	43	44	43.5
sv_pulsezz	63	66	64.56
parts_count	121	122	121.5
cutting_speed	0	16003	6897.25
machine_status	0	3	1.0
total_run_time	3124872	3124885	3124878.5
total_cutting_time	1367852	1367859	1367855.5
total_run_time_seconds	96	59872	30170.53

Current Process ID	3.0	Current Machine ID	21
Start Time	2024-02-15 20:48:10	End Time	2024-02-15 20:50:13

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
sp	0
sv_b	0
sp_temp	0
job_name	
sv_tempxx	40
sv_tempyy	40
machine_ip	192.168.0.241
sv_pulsexx	44
sv_pulseyy	45
sv_pulsezz	47
alarm_status	0
cutting_speed	0
programe_numherr	2
total_cutting_time	35328

Parameter	MIN	MAX	AVG
sv_a	1	28	8.2
sv_x	0	92	11.78
sv_y	0	73	9.1
sv_z	0	72	13.76
run_time	0	1	0.67
feed_rate	0	49381	11744.23
sv_tempzz	41	42	41.5
parts_count	67	68	67.5
machine_status	0	3	1.0
total_run_time	136	138	137.0
total_run_time_seconds	384	59312	27310.07

Current Process ID	4.0	Current Machine ID	22
Start Time	2024-02-15 21:00:12	End Time	2024-02-15 21:01:31

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0

Alarm Message	No Alarm
Component Status	good
machine_name	BCL5-DRYER
opertor_name	Shailender
Machine_Status	Running
operation_name	DRYER

Parameter	MIN	MAX	AVG
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Current Process ID	5.0	Current Machine ID	23
Start Time		End Time	2024-02-15 21:59:13

Parameter	Value
Alarm NO	33.0
Alarm Type	33.0
Alarm Message	DMC Alarm
Component Status	not_good
time	2024-02-15 21:59:13
customer_dmc	["53110020632281002404600400316"]
internal_dmc	C11F41K532404600004
Machine_Etching_position	Right

Parameter	MIN	MAX	AVG
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Current Process ID	6.0	Current Machine ID	24
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Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
DMC	53110020632281002404600400316
Cell	1
Date	2024/2/15 22:21:51
Item	23
OP10	1
OP20	3

<b>DMC_60</b>	1
<b>OP10_A</b>	0
<b>OP10_R</b>	1
<b>OP20_A</b>	1
<b>OP20_R</b>	1
<b>PJ_Miss</b>	1
<b>ItemType</b>	PJ3059
<b>Material</b>	****
<b>Space_46</b>	0
<b>Space_47</b>	0
<b>Space_48</b>	0
<b>Space_49</b>	0
<b>Space_50</b>	0
<b>Space_51</b>	0
<b>Space_52</b>	0
<b>Space_53</b>	0
<b>Space_54</b>	0
<b>Space_55</b>	0
<b>Space_56</b>	0
<b>Space_57</b>	0
<b>Space_58</b>	0
<b>Space_59</b>	0
<b>Space_62</b>	0
<b>Space_63</b>	0
<b>Space_64</b>	0
<b>Space_65</b>	0
<b>Space_66</b>	0
<b>Space_67</b>	0
<b>Space_68</b>	0
<b>Space_69</b>	0
<b>Judgement</b>	1
<b>A_PS_Value</b>	6.0132
<b>B_M6_Value</b>	0.0000
<b>F_DC_Value</b>	15.9834
<b>F_M6_Value</b>	5.0486
<b>Space_32_0</b>	0
<b>Space_32_1</b>	0.0000
<b>Space_33_0</b>	0
<b>Space_33_1</b>	0.0000
<b>Space_34_0</b>	0
<b>Space_34_1</b>	0.0000
<b>Space_35_0</b>	0
<b>Space_35_1</b>	0.0000
<b>Space_36_0</b>	0

<b>Space_36_1</b>	0.0000
<b>Space_37_0</b>	0
<b>Space_37_1</b>	0.0000
<b>Space_38_0</b>	0
<b>Space_38_1</b>	0.0000
<b>Space_39_0</b>	0
<b>Space_39_1</b>	0.0000
<b>A_ES1_Value</b>	11.4111
<b>A_NC1_Value</b>	11.4329
<b>A_NO1_Value</b>	10.3651
<b>B_4_4_Value</b>	4.4407
<b>B_PD1_Value</b>	9.7193
<b>C_4_4_Value</b>	4.4127
<b>C_LPA_Value</b>	24.0055
<b>C_PRV_Value</b>	5.2076
<b>F_3_2_Value</b>	3.1765
<b>F_4_4_Value</b>	4.3923
<b>A_TCS1_Value</b>	11.4081
<b>C_M6_1_Value</b>	4.9926
<b>C_M6_2_Value</b>	5.0028
<b>F_Pump_Value</b>	15.8699
<b>B_M12_1_Value</b>	11.0320
<b>B_M12_2_Value</b>	11.0294
<b>B_Motor_Value</b>	18.8173
<b>D_3_2_1_Value</b>	3.1793
<b>D_3_2_2_Value</b>	3.1938
<b>D_M10_1_Value</b>	9.0358
<b>D_M10_2_Value</b>	11.0707
<b>D_M10_3_Value</b>	9.0394
<b>D_M10_4_Value</b>	11.0710
<b>A_PS_Judgement</b>	1
<b>B_M12_1_Damage</b>	1
<b>B_M12_2_Damage</b>	1
<b>B_M6_Judgement</b>	0
<b>D_M10_1_Damage</b>	1
<b>D_M10_2_Damage</b>	1
<b>D_M10_3_Damage</b>	1
<b>D_M10_4_Damage</b>	1
<b>F_DC_Judgement</b>	1
<b>F_M6_Judgement</b>	1
<b>F_Orifis_Value</b>	6.9963
<b>A_ES1_Judgement</b>	1
<b>A_NC1_Judgement</b>	1
<b>A_NO1_Judgement</b>	1

B_4_4_Judgement	1
B_Membern_Value	5.8649
B_PD1_Judgement	1
C_4_4_Judgement	1
C_LPA_Judgement	1
C_PRV_Judgement	1
F_3_2_Judgement	1
F_4_4_Judgement	1
A_TCS1_Judgement	1
A_Terminal_Value	10.0089
C_M6_1_Judgement	1
C_M6_2_Judgement	1
F_Pump_Judgement	1
A_7_1_in_NO_Value	0.0000
B_M12_1_Judgement	1
B_M12_2_Judgement	1
B_Motor_Judgement	1
D_3_2_1_Judgement	1
D_3_2_2_Judgement	1
D_M10_1_Judgement	1
D_M10_2_Judgement	1
D_M10_3_Judgement	1
D_M10_4_Judgement	1
F_Orifis_Judgement	1
B_Membren_Judgement	1
A_Terminal_Judgement	1
A_7_1_in_NO_Judgement	0

Parameter	MIN	MAX	AVG
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Current Process ID	7.0	Current Machine ID	25
Start Time		End Time	2024-02-16 10:57:03

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
VI_Status	GOOD
opertor_name	Suresh

operation_name	VI
machine_name	VI-1
time	2024-02-16 10:57:03

Parameter	MIN	MAX	AVG
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