Component ID	jey ram	Overall Status	good
Overall Start Time	2024-02-15 19:38:00	Overall End Time	2024-02-15 19:45:33

Current Process ID	1.0	Current Machine ID	14
Start Time	2024-02-15 19:38:00	End Time	2024-02-15 19:45:33

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	
machine_ip	192.168.0.224
alarm_status	0
programe_numberr	160

Parameter	MIN	MAX	AVG
sp	0	211	27.57
sv_a	0	148	14.23
sv_b	0	24	12.0
sv_x	0	262	13.85
sv_y	0	233	16.06
sv_z	0	424	57.64
sp_temp	49	56	53.07
run_time	0	7	3.89
feed_rate	0	75227	6843.38
sv_tempxx	36	40	38.0
sv_tempyy	36	40	38.0
sv_tempzz	70	74	72.25
sv_pulsexx	41	42	41.5
sv_pulseyy	43	44	43.5
sv_pulsezz	64	66	65.0
parts_count	1315	1316	1315.5
cutting_speed	0	12003	6650.52
machine_status	0	3	1.0
total_run_time	90711	90718	90714.5
total_cutting_time	1644143	1644147	1644145.0
total_run_time_seconds	352	59760	29916.07

Current Process ID	2.0	Current Machine ID	16
Start Time	2024-02-15 19:55:03	End Time	2024-02-15 20:41:11

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	', '(PJ-3228 ISO-M10,M12 /MK100ESC OP20-CALL)
machine_ip	192.168.0.228
alarm_status	0
programe_numberr	260

Parameter	MIN	MAX	AVG
sp	0	208	34.02
sv_a	0	130	14.47
sv_b	0	81	23.6
sv_x	0	254	8.02
sv_y	0	274	16.57
sv_z	1	437	54.31
sp_temp	28	50	39.45
run_time	0	12	6.43
feed_rate	0	77252	5250.5
sv_tempxx	32	40	34.86
sv_tempyy	32	36	34.03
sv_tempzz	59	69	63.5
sv_pulsexx	41	43	41.86
sv_pulseyy	43	44	43.5
sv_pulsezz	63	66	64.56
parts_count	121	122	121.5
cutting_speed	0	16003	6897.25
machine_status	0	3	1.0
total_run_time	3124872	3124885	3124878.5
total_cutting_time	1367852	1367859	1367855.5
total_run_time_seconds	96	59872	30170.53

Current Process ID	3.0	Current Machine ID	21
Start Time	2024-02-15 20:48:10	End Time	2024-02-15 20:50:13

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
sp	0
sv_b	0
sp_temp	0
job_name	
sv_tempxx	40
sv_tempyy	40
machine_ip	192.168.0.241
sv_pulsexx	44
sv_pulseyy	45
sv_pulsezz	47
alarm_status	0
cutting_speed	0
programe_numberr	2
total_cutting_time	35328

Parameter	MIN	MAX	AVG
sv_a	1	28	8.2
sv_x	0	92	11.78
sv_y	0	73	9.1
sv_z	0	72	13.76
run_time	0	1	0.67
feed_rate	0	49381	11744.23
sv_tempzz	41	42	41.5
parts_count	67	68	67.5
machine_status	0	3	1.0
total_run_time	136	138	137.0
total_run_time_seconds	384	59312	27310.07

Current Process ID	4.0	Current Machine ID	22
Start Time	2024-02-15 21:00:12	End Time	2024-02-15 21:01:31

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0

Alarm Message	No Alarm
Component Status	good
machine_name	BCL5-DRYER
opertor_name	Shailender
Machine_Status	Running
operation_name	DRYER

Parameter	MIN	MAX	AVG

Current Process ID	5.0	Current Machine ID	23
Start Time		End Time	2024-02-15 21:59:13

Parameter	Value
Alarm NO	33.0
Alarm Type	33.0
Alarm Message	DMC Alarm
Component Status	not_good
time	2024-02-15 21:59:13
customer_dmc	['"5311002063228100240460040031 6"']
internal_dmc	C11F41K532404600004
Machine_Etching_position	Right

Parameter	MIN	MAX	AVG

Current Process ID	6.0	Current Machine ID	24

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
DMC	5311002063228100240460040031 6
Cell	1
Date	2024/2/15 22:21:51
Item	23
OP10	1
OP20	3

DMC_60	1
OP10_A	0
OP10_R	1
OP20_A	1
OP20_R	1
PJ_Miss	1
ItemType	PJ3059
Material	****
Space_46	0
Space_47	0
Space_48	0
Space_49	0
Space_50	0
Space_51	0
Space_52	0
Space_53	0
Space_54	0
Space_55	0
Space_56	0
Space_57	0
Space_58	0
Space_59	0
Space_62	0
Space_63	0
Space_64	0
Space_65	0
Space_66	0
Space_67	0
Space_68	0
Space_69	0
Judgement	1
A_PS_Value	6.0132
B_M6_Value	0.0000
F_DC_Value	15.9834
F_M6_Value	5.0486
Space_32_0	0
Space_32_1	0.0000
Space_33_0	0
Space_33_1	0.0000
Space_34_0	0
Space_34_1	0.0000
Space_35_0	0
Space_35_1	0.0000
Space_36_0	0

Space_36_1	0.0000
Space_37_0	0
Space_37_1	0.0000
Space_38_0	0
Space_38_1	0.0000
Space_39_0	0
Space_39_1	0.0000
A_ES1_Value	11.4111
A_NC1_Value	11.4329
A_NO1_Value	10.3651
B_4_4_Value	4.4407
B_PD1_Value	9.7193
C_4_4_Value	4.4127
C_LPA_Value	24.0055
C_PRV_Value	5.2076
F_3_2_Value	3.1765
F_4_4_Value	4.3923
A_TCS1_Value	11.4081
C_M6_1_Value	4.9926
C_M6_2_Value	5.0028
F_Pump_Value	15.8699
B_M12_1_Value	11.0320
B_M12_2_Value	11.0294
B_Motor_Value	18.8173
D_3_2_1_Value	3.1793
D_3_2_2_Value	3.1938
D_M10_1_Value	9.0358
D_M10_2_Value	11.0707
D_M10_3_Value	9.0394
D_M10_4_Value	11.0710
A_PS_Judgement	1
B_M12_1_Damage	1
B_M12_2_Damage	1
B_M6_Judgement	0
D_M10_1_Damage	1
D_M10_2_Damage	1
D_M10_3_Damage	1
D_M10_4_Damage	1
F_DC_Judgement	1
F_M6_Judgement	1
F_Orifis_Value	6.9963
A_ES1_Judgement	1
A_NC1_Judgement	1
A_NO1_Judgement	1

B_4_4_Judgement	1
B_Membern_Value	5.8649
B_PD1_Judgement	1
C_4_4_Judgement	1
C_LPA_Judgement	1
C_PRV_Judgement	1
F_3_2_Judgement	1
F_4_4_Judgement	1
A_TCS1_Judgement	1
A_Terminal_Value	10.0089
C_M6_1_Judgement	1
C_M6_2_Judgement	1
F_Pump_Judgement	1
A_7_1_in_NO_Value	0.0000
B_M12_1_Judgement	1
B_M12_2_Judgement	1
B_Motor_Judgement	1
D_3_2_1_Judgement	1
D_3_2_2_Judgement	1
D_M10_1_Judgement	1
D_M10_2_Judgement	1
D_M10_3_Judgement	1
D_M10_4_Judgement	1
F_Orifis_Judgement	1
B_Membren_Judgement	1
A_Terminal_Judgement	1
A_7_1_in_NO_Judgement	0

Parameter	MIN	MAX	AVG

Current Process ID	7.0	Current Machine ID	25
Start Time		End Time	2024-02-16 10:57:03

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
VI_Status	GOOD
opertor_name	Suresh

operation_name	VI
machine_name	VI-1
time	2024-02-16 10:57:03

Parameter	MIN	MAX	AVG