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|--------------------|---------------------|------------------|---------------------|
| Component ID | Jeyaram | Overall Status | good |
| Overall Start Time | 2024-02-15 19:38:00 | Overall End Time | 2024-02-15 19:45:33 |

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|--------------------|---------------------|--------------------|---------------------|
| Current Process ID | 1.0 | Current Machine ID | 14 |
| Start Time | 2024-02-15 19:38:00 | End Time | 2024-02-15 19:45:33 |

| Parameter | Value |
|------------------|---------------|
| Alarm NO | 0.0 |
| Alarm Type | 0.0 |
| Alarm Message | No alarm |
| Component Status | good |
| job_name | |
| machine_ip | 192.168.0.224 |
| alarm_status | 0 |
| programe_numherr | 160 |

| Parameter | MIN | MAX | AVG |
|------------------------|---------|---------|-----------|
| sp | 0 | 211 | 27.57 |
| sv_a | 0 | 148 | 14.23 |
| sv_b | 0 | 24 | 12.0 |
| sv_x | 0 | 262 | 13.85 |
| sv_y | 0 | 233 | 16.06 |
| sv_z | 0 | 424 | 57.64 |
| sp_temp | 49 | 56 | 53.07 |
| run_time | 0 | 7 | 3.89 |
| feed_rate | 0 | 75227 | 6843.38 |
| sv_tempxx | 36 | 40 | 38.0 |
| sv_tempyy | 36 | 40 | 38.0 |
| sv_tempzz | 70 | 74 | 72.25 |
| sv_pulsexx | 41 | 42 | 41.5 |
| sv_pulseyy | 43 | 44 | 43.5 |
| sv_pulsezz | 64 | 66 | 65.0 |
| parts_count | 1315 | 1316 | 1315.5 |
| cutting_speed | 0 | 12003 | 6650.52 |
| machine_status | 0 | 3 | 1.0 |
| total_run_time | 90711 | 90718 | 90714.5 |
| total_cutting_time | 1644143 | 1644147 | 1644145.0 |
| total_run_time_seconds | 352 | 59760 | 29916.07 |

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|--------------------|---------------------|--------------------|---------------------|
| Current Process ID | 2.0 | Current Machine ID | 16 |
| Start Time | 2024-02-15 19:55:03 | End Time | 2024-02-15 20:41:11 |

| Parameter | Value |
|------------------|--|
| Alarm NO | 0.0 |
| Alarm Type | 0.0 |
| Alarm Message | No alarm |
| Component Status | good |
| job_name | ','(PJ-3228 ISO-M10,M12 /MK100ESC OP20-CALL) |
| machine_ip | 192.168.0.228 |
| alarm_status | 0 |
| programe_numherr | 260 |

| Parameter | MIN | MAX | AVG |
|------------------------|---------|---------|-----------|
| sp | 0 | 208 | 34.02 |
| sv_a | 0 | 130 | 14.47 |
| sv_b | 0 | 81 | 23.6 |
| sv_x | 0 | 254 | 8.02 |
| sv_y | 0 | 274 | 16.57 |
| sv_z | 1 | 437 | 54.31 |
| sp_temp | 28 | 50 | 39.45 |
| run_time | 0 | 12 | 6.43 |
| feed_rate | 0 | 77252 | 5250.5 |
| sv_tempxx | 32 | 40 | 34.86 |
| sv_tempyy | 32 | 36 | 34.03 |
| sv_tempzz | 59 | 69 | 63.5 |
| sv_pulsexx | 41 | 43 | 41.86 |
| sv_pulseyy | 43 | 44 | 43.5 |
| sv_pulsezz | 63 | 66 | 64.56 |
| parts_count | 121 | 122 | 121.5 |
| cutting_speed | 0 | 16003 | 6897.25 |
| machine_status | 0 | 3 | 1.0 |
| total_run_time | 3124872 | 3124885 | 3124878.5 |
| total_cutting_time | 1367852 | 1367859 | 1367855.5 |
| total_run_time_seconds | 96 | 59872 | 30170.53 |

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|--------------------|---------------------|--------------------|---------------------|
| Current Process ID | 3.0 | Current Machine ID | 21 |
| Start Time | 2024-02-15 20:48:10 | End Time | 2024-02-15 20:50:13 |

| Parameter | Value |
|--------------------|---------------|
| Alarm NO | 0.0 |
| Alarm Type | 0.0 |
| Alarm Message | No alarm |
| Component Status | good |
| sp | 0 |
| sv_b | 0 |
| sp_temp | 0 |
| job_name | |
| sv_tempxx | 40 |
| sv_tempyy | 40 |
| machine_ip | 192.168.0.241 |
| sv_pulsexx | 44 |
| sv_pulseyy | 45 |
| sv_pulsezz | 47 |
| alarm_status | 0 |
| cutting_speed | 0 |
| programe_numherr | 2 |
| total_cutting_time | 35328 |

| Parameter | MIN | MAX | AVG |
|------------------------|-----|-------|----------|
| sv_a | 1 | 28 | 8.2 |
| sv_x | 0 | 92 | 11.78 |
| sv_y | 0 | 73 | 9.1 |
| sv_z | 0 | 72 | 13.76 |
| run_time | 0 | 1 | 0.67 |
| feed_rate | 0 | 49381 | 11744.23 |
| sv_tempzz | 41 | 42 | 41.5 |
| parts_count | 67 | 68 | 67.5 |
| machine_status | 0 | 3 | 1.0 |
| total_run_time | 136 | 138 | 137.0 |
| total_run_time_seconds | 384 | 59312 | 27310.07 |

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|--------------------|---------------------|--------------------|---------------------|
| Current Process ID | 4.0 | Current Machine ID | 22 |
| Start Time | 2024-02-15 21:00:12 | End Time | 2024-02-15 21:01:31 |

| Parameter | Value |
|------------|-------|
| Alarm NO | 0.0 |
| Alarm Type | 0.0 |

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|------------------|------------|
| Alarm Message | No Alarm |
| Component Status | good |
| machine_name | BCL5-DRYER |
| opertor_name | Shailender |
| Machine_Status | Running |
| operation_name | DRYER |

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| Parameter | MIN | MAX | AVG |
|-----------|-----|-----|-----|

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| Current Process ID | 5.0 | Current Machine ID | 23 |
| Start Time | | End Time | 2024-02-15 21:59:13 |

| Parameter | Value |
|--------------------------|-----------------------------------|
| Alarm NO | 33.0 |
| Alarm Type | 33.0 |
| Alarm Message | DMC Alarm |
| Component Status | not_good |
| time | 2024-02-15 21:59:13 |
| customer_dmc | ["53110020632281002404600400316"] |
| internal_dmc | C11F41K532404600004 |
| Machine_Etching_position | Right |

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|-----------|-----|-----|-----|
| Parameter | MIN | MAX | AVG |
|-----------|-----|-----|-----|

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| Current Process ID | 6.0 | Current Machine ID | 24 |
|--------------------|-----|--------------------|----|

| Parameter | Value |
|------------------|-------------------------------|
| Alarm NO | 0.0 |
| Alarm Type | 0.0 |
| Alarm Message | No Alarm |
| Component Status | good |
| DMC | 53110020632281002404600400316 |
| Cell | 1 |
| Date | 2024/2/15 22:21:51 |
| Item | 23 |
| OP10 | 1 |
| OP20 | 3 |

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|-------------------|---------|
| DMC_60 | 1 |
| OP10_A | 0 |
| OP10_R | 1 |
| OP20_A | 1 |
| OP20_R | 1 |
| PJ_Miss | 1 |
| ItemType | PJ3059 |
| Material | **** |
| Space_46 | 0 |
| Space_47 | 0 |
| Space_48 | 0 |
| Space_49 | 0 |
| Space_50 | 0 |
| Space_51 | 0 |
| Space_52 | 0 |
| Space_53 | 0 |
| Space_54 | 0 |
| Space_55 | 0 |
| Space_56 | 0 |
| Space_57 | 0 |
| Space_58 | 0 |
| Space_59 | 0 |
| Space_62 | 0 |
| Space_63 | 0 |
| Space_64 | 0 |
| Space_65 | 0 |
| Space_66 | 0 |
| Space_67 | 0 |
| Space_68 | 0 |
| Space_69 | 0 |
| Judgement | 1 |
| A_PS_Value | 6.0132 |
| B_M6_Value | 0.0000 |
| F_DC_Value | 15.9834 |
| F_M6_Value | 5.0486 |
| Space_32_0 | 0 |
| Space_32_1 | 0.0000 |
| Space_33_0 | 0 |
| Space_33_1 | 0.0000 |
| Space_34_0 | 0 |
| Space_34_1 | 0.0000 |
| Space_35_0 | 0 |
| Space_35_1 | 0.0000 |
| Space_36_0 | 0 |

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|------------------------|---------|
| Space_36_1 | 0.0000 |
| Space_37_0 | 0 |
| Space_37_1 | 0.0000 |
| Space_38_0 | 0 |
| Space_38_1 | 0.0000 |
| Space_39_0 | 0 |
| Space_39_1 | 0.0000 |
| A_ES1_Value | 11.4111 |
| A_NC1_Value | 11.4329 |
| A_NO1_Value | 10.3651 |
| B_4_4_Value | 4.4407 |
| B_PD1_Value | 9.7193 |
| C_4_4_Value | 4.4127 |
| C_LPA_Value | 24.0055 |
| C_PRV_Value | 5.2076 |
| F_3_2_Value | 3.1765 |
| F_4_4_Value | 4.3923 |
| A_TCS1_Value | 11.4081 |
| C_M6_1_Value | 4.9926 |
| C_M6_2_Value | 5.0028 |
| F_Pump_Value | 15.8699 |
| B_M12_1_Value | 11.0320 |
| B_M12_2_Value | 11.0294 |
| B_Motor_Value | 18.8173 |
| D_3_2_1_Value | 3.1793 |
| D_3_2_2_Value | 3.1938 |
| D_M10_1_Value | 9.0358 |
| D_M10_2_Value | 11.0707 |
| D_M10_3_Value | 9.0394 |
| D_M10_4_Value | 11.0710 |
| A_PS_Judgement | 1 |
| B_M12_1_Damage | 1 |
| B_M12_2_Damage | 1 |
| B_M6_Judgement | 0 |
| D_M10_1_Damage | 1 |
| D_M10_2_Damage | 1 |
| D_M10_3_Damage | 1 |
| D_M10_4_Damage | 1 |
| F_DC_Judgement | 1 |
| F_M6_Judgement | 1 |
| F_Orifis_Value | 6.9963 |
| A_ES1_Judgement | 1 |
| A_NC1_Judgement | 1 |
| A_NO1_Judgement | 1 |

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|-----------------------|---------|
| B_4_4_Judgement | 1 |
| B_Membern_Value | 5.8649 |
| B_PD1_Judgement | 1 |
| C_4_4_Judgement | 1 |
| C_LPA_Judgement | 1 |
| C_PRV_Judgement | 1 |
| F_3_2_Judgement | 1 |
| F_4_4_Judgement | 1 |
| A_TCS1_Judgement | 1 |
| A_Terminal_Value | 10.0089 |
| C_M6_1_Judgement | 1 |
| C_M6_2_Judgement | 1 |
| F_Pump_Judgement | 1 |
| A_7_1_in_NO_Value | 0.0000 |
| B_M12_1_Judgement | 1 |
| B_M12_2_Judgement | 1 |
| B_Motor_Judgement | 1 |
| D_3_2_1_Judgement | 1 |
| D_3_2_2_Judgement | 1 |
| D_M10_1_Judgement | 1 |
| D_M10_2_Judgement | 1 |
| D_M10_3_Judgement | 1 |
| D_M10_4_Judgement | 1 |
| F_Orifis_Judgement | 1 |
| B_Membren_Judgement | 1 |
| A_Terminal_Judgement | 1 |
| A_7_1_in_NO_Judgement | 0 |

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|-----------|-----|-----|-----|
| Parameter | MIN | MAX | AVG |
|-----------|-----|-----|-----|

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|--------------------|-----|--------------------|---------------------|
| Current Process ID | 7.0 | Current Machine ID | 25 |
| Start Time | | End Time | 2024-02-16 10:57:03 |

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|------------------|----------|
| Parameter | Value |
| Alarm NO | 0.0 |
| Alarm Type | 0.0 |
| Alarm Message | No Alarm |
| Component Status | good |
| VI_Status | GOOD |
| opertor_name | Suresh |

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|----------------|---------------------|
| operation_name | VI |
| machine_name | VI-1 |
| time | 2024-02-16 10:57:03 |

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|-----------|-----|-----|-----|
| Parameter | MIN | MAX | AVG |
|-----------|-----|-----|-----|