Component ID	C11F41K542404600001	Overall Status	good
Overall Start Time	2024-02-27 11:12:23	Overall End Time	2024-02-27 12:25:06

Current Process ID	1.0	Current Machine ID	15
Start Time	2024-02-27 11:12:23	End Time	2024-02-27 12:25:06

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
m30	ON', '', 'OFF
left	', 'OFF', 'ON
alert	', 'OFF
right	', 'OFF', 'ON
alert1	', 'OFF
job_name	', '(PJ-3228 ISO-M12 /MK100ESC OP10-CALL)
mpallet1	ON', '', 'OFF
mpallet2	', 'OFF', 'ON
machine_ip	192.168.0.225
alarm_status	0
programe_numberr	160

Parameter	MIN	MAX	AVG
sp	0	192	25.99
sv_a	0	59	9.0
sv_b	0	36	13.75
sv_x	0	141	3.41
sv_y	0	243	17.29
sv_z	0	451	50.5
sp_temp	30	44	35.02
run_time	0	7	3.38
feed_rate	0	61470	5598.59
sv_tempxx	0	36	27.47
sv_tempyy	0	36	28.66
sv_tempzz	0	65	43.39
sv_pulsexx	0	43	33.92
sv_pulseyy	0	44	39.53
sv_pulsezz	0	63	42.57
parts_count	0	62	32.22
cutting_speed	0	12000	5178.56
machine_status	0	3	1.29
total_run_time	0	43778	26466.63
total_cutting_time	0	1580746	873568.26
total_run_time_seconds	0	59408	27585.73

Current Process ID	2.0	Current Machine ID	17
Start Time	2024-02-27 12:33:37	End Time	2024-02-27 12:46:38

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	
machine_ip	192.168.0.229
sv_pulsexx	44
alarm_status	0
programe_numberr	260

Parameter	MIN	MAX	AVG
sp	0	208	28.59
sv_a	0	109	14.51
sv_b	0	57	16.75
sv_x	0	272	17.17
sv_y	0	282	13.76
sv_z	0	474	59.45
sp_temp	47	56	52.59
run_time	0	12	6.43
feed_rate	0	83138	5642.85
sv_tempxx	40	41	40.5
sv_tempyy	36	40	38.0
sv_tempzz	73	80	75.75
sv_pulseyy	43	44	43.5
sv_pulsezz	66	69	67.5
parts_count	242	243	242.5
cutting_speed	0	16000	6656.93
machine_status	0	3	1.0
total_run_time	47064	47077	47070.5
total_cutting_time	1381753	1381759	1381756.0
total_run_time_seconds	48	59712	30092.78

Current Process ID	3.0	Current Machine ID	21
Start Time	2024-02-27 12:52:50	End Time	2024-02-27 12:54:35

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
sp	0
sv_b	0
sp_temp	0
job_name	
sv_tempxx	36
sv_tempyy	36
sv_tempzz	40

machine_ip	192.168.0.241
sv_pulsexx	42
sv_pulseyy	42
sv_pulsezz	44
alarm_status	0
cutting_speed	0
programe_numberr	2
total_cutting_time	35400

Parameter	MIN	MAX	AVG
sv_a	1	28	11.86
sv_x	0	95	20.0
sv_y	0	76	9.66
sv_z	0	86	15.32
run_time	0	1	0.67
feed_rate	0	55231	12242.44
parts_count	8	9	8.5
machine_status	0	3	1.0
total_run_time	1646	1648	1647.0
total_run_time_seconds	240	59744	26813.47

Current Process ID	4.0	Current Machine ID	22
Start Time	2024-02-27 13:02:13	End Time	2024-02-27 13:07:24

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	not_good
machine_name	BCL5-DRYER
Machine_Status	Idle', 'Running
operation_name	DRYER
opertor_name	SaravananS

Parameter	MIN	MAX	AVG

Current Process ID	5.0	Current Machine ID	23
Start Time		End Time	2024-02-27 13:25:13

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
time	2024-02-27 13:25:13
customer_dmc	['"undefined"']

Machine_Etching_position	Right

Parameter	MIN	MAX	AVG

Current Process ID	6.0	Current Machine ID	24

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
DMC	5181002063059133240310101011130
Cell	1
Date	2024/1/31 14:27:19
Item	23
OP10	1
OP20	3
DMC_60	1
OP10_A	0
OP10_R	0
OP20_A	1
OP20_R	0
PJ_Miss	1
ItemType	PJ3059
Material	****
Space_46	0
Space_47	0
Space_48	0
Space_49	0
Space_50	0
Space_51	0
Space_52	0
Space_53	0
Space_54	0
Space_55	0
Space_56	0
Space_57	0
Space_58	0
Space_59	0
Space_62	0
Space_63	0
Space_64	0
Space_65	0
Space_66	0
Space_67	0
Space_68	0
Space_69	0
Judgement	1
A_PS_Value	6.0103
B_M6_Value	0.0000

F_DC_Value	16.0000
F_M6_Value	5.0411
Space_32_0	0
Space_32_1	0.0000
Space_33_0	0
Space_33_1	0.0000
Space_34_0	0
Space_34_1	0.0000
Space_35_0	0
Space_35_1	0.0000
Space_36_0	0
Space_36_1	0.0000
Space_37_0	0
Space_37_1	0.0000
Space_38_0	0
Space_38_1	0.0000
Space_39_0	0
Space_39_1	0.0000
A_ES1_Value	11.4171
A_NC1_Value	11.4299
A_NO1_Value	10.3686
B_4_4_Value	4.4229
B_PD1_Value	9.7217
C_4_4_Value	4.4058
C_LPA_Value	24.0172
C_PRV_Value	5.2082
F_3_2_Value	3.1770
F_4_4_Value	4.3913
A_TCS1_Value	11.4124
C_M6_1_Value	5.0006
C_M6_2_Value	5.0032
F_Pump_Value	15.8641
B_M12_1_Value	11.0358
B_M12_2_Value	11.0279
B_Motor_Value	18.8119
D_3_2_1_Value	3.1901
D_3_2_2_Value	3.1894
D_M10_1_Value	9.0379
D_M10_2_Value	11.0674
D_M10_3_Value	9.0395
D_M10_4_Value	11.0712
A_PS_Judgement	1
B_M12_1_Damage	1
B_M12_2_Damage	1
B_M6_Judgement	0
D_M10_1_Damage	1
D_M10_2_Damage	1
D_M10_3_Damage	1
D_M10_4_Damage	1
F_DC_Judgement	1
F_M6_Judgement	1
F_Orifis_Value	6.9930
A_ES1_Judgement	1

A_NC1_Judgement	1
A_NO1_Judgement	1
B_4_4_Judgement	1
B_Membern_Value	5.8622
B_PD1_Judgement	1
C_4_4_Judgement	1
C_LPA_Judgement	1
C_PRV_Judgement	1
F_3_2_Judgement	1
F_4_4_Judgement	1
A_TCS1_Judgement	1
A_Terminal_Value	10.0013
C_M6_1_Judgement	1
C_M6_2_Judgement	1
F_Pump_Judgement	1
A_7_1_in_NO_Value	0.0000
B_M12_1_Judgement	1
B_M12_2_Judgement	1
B_Motor_Judgement	1
D_3_2_1_Judgement	1
D_3_2_2_Judgement	1
D_M10_1_Judgement	1
D_M10_2_Judgement	1
D_M10_3_Judgement	1
D_M10_4_Judgement	1
F_Orifis_Judgement	1
B_Membren_Judgement	1
A_Terminal_Judgement	1
A_7_1_in_NO_Judgement	0

Parameter	MIN	MAX	AVG

Current Process ID	7.0	Current Machine ID	27
Start Time		End Time	2024-02-27 17:53:14

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
time	2024-02-27 17:53:14
VI_Status	GOOD
machine_name	VI-3
opertor_name	SaravananS
operation_name	VI

Parameter	MIN	MAX	AVG