Component ID	C11F41K542404600001	Overall Status	good
Overall Start Time	2024-02-27 11:12:23	Overall End Time	2024-02-27 12:25:06

Current Process ID	1.0	Current Machine ID	15
Start Time	2024-02-27 11:12:23	End Time	2024-02-27 12:25:06

Parameter	Value	
Alarm NO	0.0	
Alarm Type	0.0	
Alarm Message	No alarm	
Component Status	good	
m30	ON', ", 'OFF	
left	', 'OFF', 'ON	
alert	', 'OFF	
right	', 'OFF', 'ON	
alert1	', 'OFF	
job_name	', '(PJ-3228 ISO-M12 /MK100ESC OP10-CALL)	
mpallet1	ON', ", 'OFF	
mpallet2	', 'OFF', 'ON	
machine_ip	192.168.0.225	
alarm_status	0	
programe_numberr	160	

Parameter	MIN	MAX	AVG
sp	0	192	25.99
sv_a	0	59	9.0
sv_b	0	36	13.75
SV_X	0	141	3.41
sv_y	0	243	17.29
sv_z	0	451	50.5
sp_temp	30	44	35.02
run_time	0	7	3.38
feed_rate	0	61470	5598.59
sv_tempxx	0	36	27.47
sv_tempyy	0	36	28.66
sv_tempzz	0	65	43.39
sv_pulsexx	0	43	33.92
sv_pulseyy	0	44	39.53
sv_pulsezz	0	63	42.57
parts_count	0	62	32.22
cutting_speed	0	12000	5178.56
machine_status	0	3	1.29
total_run_time	0	43778	26466.63
total_cutting_time	0	1580746	873568.26
total_run_time_seconds	0	59408	27585.73

Current Process ID	2.0	Current Machine ID	17
Start Time	2024-02-27 12:33:37	End Time	2024-02-27 12:46:38

Parameter	Value	
Alarm NO	0.0	
Alarm Type	0.0	
Alarm Message	No alarm	
Component Status	good	
job_name		
machine_ip	192.168.0.229	
sv_pulsexx	44	
alarm_status	0	
programe_numberr	260	

Parameter	MIN	MAX	AVG
sp	0	208	28.59
sv_a	0	109	14.51
sv_b	0	57	16.75
sv_x	0	272	17.17
sv_y	0	282	13.76
sv_z	0	474	59.45
sp_temp	47	56	52.59
run_time	0	12	6.43
feed_rate	0	83138	5642.85
sv_tempxx	40	41	40.5
sv_tempyy	36	40	38.0
sv_tempzz	73	80	75.75
sv_pulseyy	43	44	43.5
sv_pulsezz	66	69	67.5
parts_count	242	243	242.5
cutting_speed	0	16000	6656.93
machine_status	0	3	1.0
total_run_time	47064	47077	47070.5
total_cutting_time	1381753	1381759	1381756.0
total_run_time_seconds	48	59712	30092.78

Current Process ID	3.0	Current Machine ID	21
Start Time	2024-02-27 12:52:50	End Time	2024-02-27 12:54:35

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
sp	0
sv_b	0
sp_temp	0
job_name	
sv_tempxx	36
sv_tempyy	36
sv_tempzz	40

machine_ip	192.168.0.241
sv_pulsexx	42
sv_pulseyy	42
sv_pulsezz	44
alarm_status	0
cutting_speed	0
programe_numberr	2
total_cutting_time	35400

Parameter	MIN	MAX	AVG
sv_a	1	28	11.86
SV_X	0	95	20.0
sv_y	0	76	9.66
sv_z	0	86	15.32
run_time	0	1	0.67
feed_rate	0	55231	12242.44
parts_count	8	9	8.5
machine_status	0	3	1.0
total_run_time	1646	1648	1647.0
total_run_time_seconds	240	59744	26813.47

Current Process ID	4.0		22
Start Time	2024-02-27 13:02:13	End Time	2024-02-27 13:07:24

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	not_good
machine_name	BCL5-DRYER
Machine_Status	Idle', 'Running
operation_name	DRYER
opertor_name	SaravananS

Parameter MIN	MAX	AVG
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Current Process ID	5.0	Current Machine ID	23
Start Time		End Time	2024-02-27 13:25:13

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
time	2024-02-27 13:25:13
customer_dmc	['"undefined''']

Machine_Etching_position	Right

Parameter	MIN	MAX	AVG

Current Process ID	6.0	Current Machine ID	24

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
DMC	51810020630591332403101011130
Cell	1
Date	2024/1/31 14:27:19
Item	23
OP10	1
OP20	3
DMC_60	1
OP10_A	0
OP10_R	0
OP20_A	1
OP20_R	0
PJ_Miss	1
ItemType	PJ3059
Material	****
Space_46	0
Space_47	0
Space_48	0
Space_49	0
Space_50	0
Space_51	0
Space_52	0
Space_53	0
Space_54	0
Space_55	0
Space_56	0
Space_57	0
Space_58	0
Space_59	0
Space_62	0
Space_63	0
Space_64	0
Space_65	0
Space_66	0
Space_67	0
Space_68	0
Space_69	0
Judgement	1
A PS Value	6.0103
B M6 Value	0.0000
B_M6_Value	0.0000

F_M6_Value	E DC VI	17,0000
Space 32 0 0	F_DC_Value	16.0000
Space 32	F_M6_Value	5.0411
Space_33_0 0 Space_33_1 0.0000 Space_34_0 0 Space_34_1 0.0000 Space_35_0 0 Space_35_1 0.0000 Space_36_0 0 Space_36_0 0 Space_36_1 0.0000 Space_37_1 0.0000 Space_38_0 0 Space_38_1 0.0000 Space_38_1 0.0000 Space_39_0 0 Space_39_1 0.0000 A_ES1_Value 11.4171 A_NCI_Value 10.3686 B_4_4_Value 4.4229 B_PDI_Value 9.7217 C_4_4_Value 4.4058 C_LPA_Value 24.0172 C_PRV_Value 5.2082 F_3_2_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 10.074 D_M10_1_Value 9.0379 D_M10_1_Value 10.074 D_M10_1_Value 0.0006 D_M10_1_Value 0.0395 D_M10_1_Damage 1 D_M	Space_32_0	0
Space_33_1 0.0000	Space_32_1	0.0000
Space 34 0 0 Space 34 1 0.0000 Space 35 0 0 Space 35 0 0 Space 35 1 0.0000 Space 36 0 0 Space 36 1 0.0000 Space 36 1 0.0000 Space 37 0 0 Space 37 1 0.0000 Space 37 1 0.0000 Space 38 0 0 Space 38 1 0.0000 Space 39 0 0 Space 39 1 0.0000 A_ES1_Value 11.4171 A_NC1_Value 10.3686 B_4_4_Value 4.4229 B_PD1_Value 9.7217 C_4_4_Value 4.4058 C_LPA_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCS1_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0358 B_M12_1_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 10.074 D_M10_1_Value 9.0379 D_M10_2_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M12_1_Damage 1 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 D_M	Space_33_0	0
Space 34 1 0.0000 Space 35 0 0 Space 35 1 0.0000 Space 36 0 0 Space 36 1 0.0000 Space 36 1 0.0000 Space 37 0 0 Space 37 0 0 Space 37 0 0 Space 38 0 0.0000 Space 38 1 0.0000 Space 39 1 0.0000 Space 39 1 0.0000 A_ESI_Value	Space 33 1	0.0000
Space 35 0 0	Space 34 0	0
Space 35_1 0.0000	Space 34 1	0.0000
Space 36_1 0.0000 Space 37_0 0 Space 37_0 0 Space 37_1 0.0000 Space 38_0 0 Space 38_1 0.0000 Space 38_1 0.0000 Space 39_0 0 Space 39_1 0.0000 A_ES1_Value 11.4171 A_NCI_Value 11.4299 A_NOI_Value 10.3686 B_4_4_Value 4.4229 B_PDI_Value 9.7217 C_4_4_Value 4.4058 C_LPA_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCSI_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 10.079 B_Motor_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M12_1_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 D_M10	Space 35 0	0
Space 36_1 0.0000 Space 37_0 0 Space 37_1 0.0000 Space 38_0 0 Space 38_1 0.0000 Space 39_0 0 Space 39_1 0.0000 A_ES1_Value 11.4171 A_NC1_Value 10.3686 B_4_4_Value 4.4229 B_PD1_Value 9.7217 C_4_4_Value 4.4058 C_LPA_Value 24.0172 C_PRV_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCS1_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0279 B_Motor_Value 11.0279 B_Motor_Value 3.1894 D_M10_1_Value 9.0379 D_M10_1_Value 11.0674 D_M10_3_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 D_M10_1_Damage 1 D_M10_1_Dam	Space_35_1	0.0000
Space 37 0	Space_36_0	0
Space 37 1 0.0000 Space 38 0 0 Space 38 1 0.0000 Space 39 0 0 Space 39 1 0.0000 A_ES1_Value 11.4171 A_NC1_Value 11.4299 A_NO1_Value 10.3686 B_4_4_Value 4.4229 B_PD1_Value 9.7217 C_4_4_Value 4.4058 C_LPA_Value 24.0172 C_PRV_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCS1_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 11.0279 B_Motor_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 11.0712 A_PS_Judgement 0 D_M10_4_Value 11.0712 A_PS_Judgement 0 D_M10_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1	Space_36_1	0.0000
Space 38 0 0 Space 38 1 0.0000 Space 39 0 0 Space 39 1 0.0000 A ES1 Value 11.4171 A NC1 Value 10.3686 B 4 4 Value 4.4229 B PD1 Value 9.7217 C 4 4 Value 4.4058 C LPA Value 24.0172 C PRV Value 5.2082 F 3 2 Value 3.1770 F 4 4 Value 4.3913 A TCS1 Value 11.4124 C M6_1 Value 5.0006 C M6_2 Value 5.0032 F Pump Value 15.8641 B M12_1 Value 11.0279 B Motor Value 11.0279 B Motor Value 3.1894 D M10_1 Value 9.0379 D M10_2 Value 11.0712 A PS_Judgement 1 B M12_1 Damage 1 B M12_1 Damage 1 B M12_1 Damage 1 D M10_1 Damage 1	Space 37 0	0
Space 38 1 0.0000	Space 37 1	0.0000
Space 38 1 0.0000	Space 38 0	0
Space 39_1 0.0000 A_ES1_Value	Space 38 1	0.0000
Space 39_1 0.0000 A_ES1_Value		0
A_ESI_Value		0.0000
A_NO1_Value	1 = =	11.4171
A_NO1_Value	A NC1 Value	11.4299
B_PD1_Value 9.7217 C_4_4_Value 4.4058 C_LPA_Value 24.0172 C_PRV_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCS1_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 11.0358 B_M12_1_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_1_Value 9.0379 D_M10_3_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_OC-Judgement 1 F_OC-Judgement 1 F_OC-Judgement 1 F_OC-Judgement 1		10.3686
C_4_4_Value	B 4 4 Value	4.4229
C_4_4_Value		
C_PRV_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCS1_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 15.8641 B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 6.9930		
C_PRV_Value 5.2082 F_3_2_Value 3.1770 F_4_4_Value 4.3913 A_TCS1_Value 11.4124 C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_4_Damage 1 D_M10_4_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930		24.0172
F_4_4_Value		5.2082
A_TCS1_Value	F 3 2 Value	3.1770
C_M6_1_Value 5.0006 C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_1_Damage 1 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	F 4 4 Value	4.3913
C_M6_2_Value 5.0032 F_Pump_Value 15.8641 B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	A_TCS1_Value	11.4124
F_Pump_Value 15.8641 B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_3_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	C_M6_1_Value	5.0006
B_M12_1_Value 11.0358 B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_2_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	C_M6_2_Value	5.0032
B_M12_2_Value 11.0279 B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	F_Pump_Value	15.8641
B_Motor_Value 18.8119 D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	B_M12_1_Value	11.0358
D_3_2_1_Value 3.1901 D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	B_M12_2_Value	11.0279
D_3_2_2_Value 3.1894 D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	B_Motor_Value	18.8119
D_M10_1_Value 9.0379 D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_3_2_1_Value	3.1901
D_M10_2_Value 11.0674 D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_3_2_2_Value	3.1894
D_M10_3_Value 9.0395 D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_1_Value	9.0379
D_M10_4_Value 11.0712 A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_2_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_2_Value	11.0674
A_PS_Judgement 1 B_M12_1_Damage 1 B_M12_2_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_3_Value	9.0395
B_M12_1_Damage 1 B_M12_2_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_4_Value	11.0712
B_M12_2_Damage 1 B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	A_PS_Judgement	1
B_M6_Judgement 0 D_M10_1_Damage 1 D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	B_M12_1_Damage	1
D_M10_1_Damage	B_M12_2_Damage	1
D_M10_2_Damage 1 D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	B_M6_Judgement	0
D_M10_3_Damage 1 D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_1_Damage	1
D_M10_4_Damage 1 F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_2_Damage	1
F_DC_Judgement 1 F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_3_Damage	1
F_M6_Judgement 1 F_Orifis_Value 6.9930	D_M10_4_Damage	1
F_Orifis_Value 6.9930	F_DC_Judgement	1
	F_M6_Judgement	1
A_ES1_Judgement 1	F_Orifis_Value	6.9930
	A_ES1_Judgement	1

A_NC1_Judgement	1
A_NO1_Judgement	1
B_4_4_Judgement	1
B_Membern_Value	5.8622
B_PD1_Judgement	1
C_4_4_Judgement	1
C_LPA_Judgement	1
C_PRV_Judgement	1
F_3_2_Judgement	1
F_4_4_Judgement	1
A_TCS1_Judgement	1
A_Terminal_Value	10.0013
C_M6_1_Judgement	1
C_M6_2_Judgement	1
F_Pump_Judgement	1
A_7_1_in_NO_Value	0.0000
B_M12_1_Judgement	1
B_M12_2_Judgement	1
B_Motor_Judgement	1
D_3_2_1_Judgement	1
D_3_2_2_Judgement	1
D_M10_1_Judgement	1
D_M10_2_Judgement	1
D_M10_3_Judgement	1
D_M10_4_Judgement	1
F_Orifis_Judgement	1
B_Membren_Judgement	1
A_Terminal_Judgement	1
A_7_1_in_NO_Judgement	0

Parameter MIN	MAX	AVG
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Current Process ID	7.0	Current Machine ID	27
Start Time		End Time	2024-02-27 17:53:14

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
time	2024-02-27 17:53:14
VI_Status	GOOD
machine_name	VI-3
opertor_name	SaravananS
operation_name	VI

Parameter	MIN	MAX	AVG