

Component ID	C11F41K532404600004	Overall Status	good
Overall Start Time	2024-02-15 19:38:00	Overall End Time	2024-02-15 19:45:33

Current Process ID	1.0	Current Machine ID	14
Start Time	2024-02-15 19:38:00	End Time	2024-02-15 19:45:33

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	
machine_ip	192.168.0.224
alarm_status	0
programe_numherr	160

Parameter	MIN	MAX	AVG
sp	0	211	27.57
sv_a	0	148	14.23
sv_b	0	24	12.0
sv_x	0	262	13.85
sv_y	0	233	16.06
sv_z	0	424	57.64
sp_temp	49	56	53.07
run_time	0	7	3.89
feed_rate	0	75227	6843.38
sv_tempxx	36	40	38.0
sv_tempyy	36	40	38.0
sv_tempzz	70	74	72.25
sv_pulsexx	41	42	41.5
sv_pulseyy	43	44	43.5
sv_pulsezz	64	66	65.0
parts_count	1315	1316	1315.5
cutting_speed	0	12003	6650.52
machine_status	0	3	1.0
total_run_time	90711	90718	90714.5
total_cutting_time	1644143	1644147	1644145.0
total_run_time_seconds	352	59760	29916.07

Current Process ID	2.0	Current Machine ID	16
Start Time	2024-02-15 19:55:03	End Time	2024-02-15 20:41:11

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
job_name	','(PJ-3228 ISO-M10,M12 /MK100ESC OP20-CALL)
machine_ip	192.168.0.228
alarm_status	0
programe_numherr	260

Parameter	MIN	MAX	AVG
sp	0	208	34.02
sv_a	0	130	14.47
sv_b	0	81	23.6
sv_x	0	254	8.02
sv_y	0	274	16.57
sv_z	1	437	54.31
sp_temp	28	50	39.45
run_time	0	12	6.43
feed_rate	0	77252	5250.5
sv_tempxx	32	40	34.86
sv_tempyy	32	36	34.03
sv_tempzz	59	69	63.5
sv_pulsexx	41	43	41.86
sv_pulseyy	43	44	43.5
sv_pulsezz	63	66	64.56
parts_count	121	122	121.5
cutting_speed	0	16003	6897.25
machine_status	0	3	1.0
total_run_time	3124872	3124885	3124878.5
total_cutting_time	1367852	1367859	1367855.5
total_run_time_seconds	96	59872	30170.53

Current Process ID	3.0	Current Machine ID	21
Start Time	2024-02-15 20:48:10	End Time	2024-02-15 20:50:13

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No alarm
Component Status	good
sp	0
sv_b	0
sp_temp	0
job_name	
sv_tempxx	40
sv_tempyy	40
machine_ip	192.168.0.241
sv_pulsexx	44
sv_pulseyy	45
sv_pulsezz	47
alarm_status	0
cutting_speed	0
programe_numherr	2
total_cutting_time	35328

Parameter	MIN	MAX	AVG
sv_a	1	28	8.2
sv_x	0	92	11.78
sv_y	0	73	9.1
sv_z	0	72	13.76
run_time	0	1	0.67
feed_rate	0	49381	11744.23
sv_tempzz	41	42	41.5
parts_count	67	68	67.5
machine_status	0	3	1.0
total_run_time	136	138	137.0
total_run_time_seconds	384	59312	27310.07

Current Process ID	4.0	Current Machine ID	22
Start Time	2024-02-15 21:00:12	End Time	2024-02-15 21:01:31

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0

Alarm Message	No Alarm
Component Status	good
machine_name	BCL5-DRYER
opertor_name	Shailender
Machine_Status	Running
operation_name	DRYER

Parameter	MIN	MAX	AVG
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Current Process ID	5.0	Current Machine ID	23
Start Time		End Time	2024-02-15 21:59:13

Parameter	Value
Alarm NO	33.0
Alarm Type	33.0
Alarm Message	DMC Alarm
Component Status	not_good
time	2024-02-15 21:59:13
customer_dmc	["53110020632281002404600400316"]
internal_dmc	C11F41K532404600004
Machine_Etching_position	Right

Parameter	MIN	MAX	AVG
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Current Process ID	6.0	Current Machine ID	24
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Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
DMC	53110020632281002404600400316
Cell	1
Date	2024/2/15 22:21:51
Item	23
OP10	1
OP20	3

DMC_60	1
OP10_A	0
OP10_R	1
OP20_A	1
OP20_R	1
PJ_Miss	1
ItemType	PJ3059
Material	****
Space_46	0
Space_47	0
Space_48	0
Space_49	0
Space_50	0
Space_51	0
Space_52	0
Space_53	0
Space_54	0
Space_55	0
Space_56	0
Space_57	0
Space_58	0
Space_59	0
Space_62	0
Space_63	0
Space_64	0
Space_65	0
Space_66	0
Space_67	0
Space_68	0
Space_69	0
Judgement	1
A_PS_Value	6.0132
B_M6_Value	0.0000
F_DC_Value	15.9834
F_M6_Value	5.0486
Space_32_0	0
Space_32_1	0.0000
Space_33_0	0
Space_33_1	0.0000
Space_34_0	0
Space_34_1	0.0000
Space_35_0	0
Space_35_1	0.0000
Space_36_0	0

Space_36_1	0.0000
Space_37_0	0
Space_37_1	0.0000
Space_38_0	0
Space_38_1	0.0000
Space_39_0	0
Space_39_1	0.0000
A_ES1_Value	11.4111
A_NC1_Value	11.4329
A_NO1_Value	10.3651
B_4_4_Value	4.4407
B_PD1_Value	9.7193
C_4_4_Value	4.4127
C_LPA_Value	24.0055
C_PRV_Value	5.2076
F_3_2_Value	3.1765
F_4_4_Value	4.3923
A_TCS1_Value	11.4081
C_M6_1_Value	4.9926
C_M6_2_Value	5.0028
F_Pump_Value	15.8699
B_M12_1_Value	11.0320
B_M12_2_Value	11.0294
B_Motor_Value	18.8173
D_3_2_1_Value	3.1793
D_3_2_2_Value	3.1938
D_M10_1_Value	9.0358
D_M10_2_Value	11.0707
D_M10_3_Value	9.0394
D_M10_4_Value	11.0710
A_PS_Judgement	1
B_M12_1_Damage	1
B_M12_2_Damage	1
B_M6_Judgement	0
D_M10_1_Damage	1
D_M10_2_Damage	1
D_M10_3_Damage	1
D_M10_4_Damage	1
F_DC_Judgement	1
F_M6_Judgement	1
F_Orifis_Value	6.9963
A_ES1_Judgement	1
A_NC1_Judgement	1
A_NO1_Judgement	1

B_4_4_Judgement	1
B_Membern_Value	5.8649
B_PD1_Judgement	1
C_4_4_Judgement	1
C_LPA_Judgement	1
C_PRV_Judgement	1
F_3_2_Judgement	1
F_4_4_Judgement	1
A_TCS1_Judgement	1
A_Terminal_Value	10.0089
C_M6_1_Judgement	1
C_M6_2_Judgement	1
F_Pump_Judgement	1
A_7_1_in_NO_Value	0.0000
B_M12_1_Judgement	1
B_M12_2_Judgement	1
B_Motor_Judgement	1
D_3_2_1_Judgement	1
D_3_2_2_Judgement	1
D_M10_1_Judgement	1
D_M10_2_Judgement	1
D_M10_3_Judgement	1
D_M10_4_Judgement	1
F_Orifis_Judgement	1
B_Membren_Judgement	1
A_Terminal_Judgement	1
A_7_1_in_NO_Judgement	0

Parameter	MIN	MAX	AVG
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Current Process ID	7.0	Current Machine ID	25
Start Time		End Time	2024-02-16 10:57:03

Parameter	Value
Alarm NO	0.0
Alarm Type	0.0
Alarm Message	No Alarm
Component Status	good
VI_Status	GOOD
opertor_name	Suresh

operation_name	VI
machine_name	VI-1
time	2024-02-16 10:57:03

Parameter	MIN	MAX	AVG
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