

6. Insert rocker spindle and secure with lock ring.
7. Adjust valves.
8. Oil spindle and push rods and install rocker box cover.

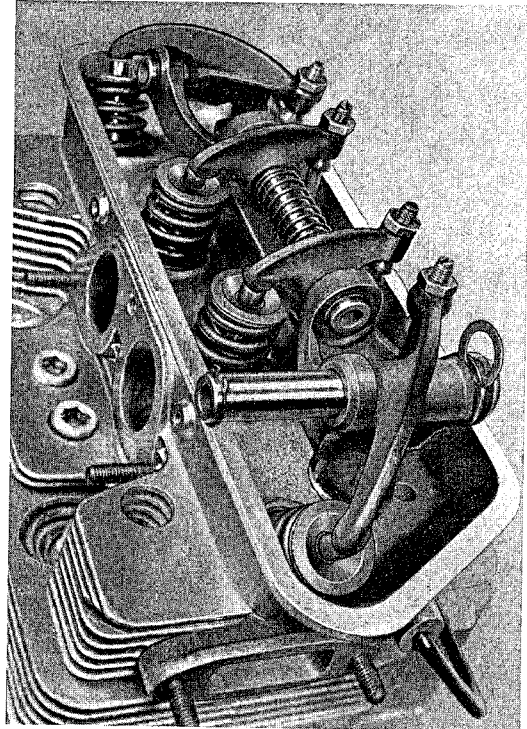


Fig. 128

20 EN

Disassembling and Assembling Rocker Arm Bracket 1600 Engine

Disassembly

1. Remove rocker arm bracket (19 EN).
2. Remove circlips from spindles and push out spindles.
3. Remove adjusting screws.

Assembly

The assembly is accomplished in the reverse order of disassembly observing the following points:

1. Inspect spindles and rocker arms for wear, replace if necessary.
2. Clean oil passages in adjusting screws and rocker arms.
3. Insert thrust washers in such a manner that rocker arms are centered over the valve stems. Also note that push rods do not touch the push rod tubes. Rocker arm lateral clearance must be 0.1 mm (.004 in.).
4. Insert spindles and secure with lock rings.
5. Install long rocker arm after installing rocker arm bracket.

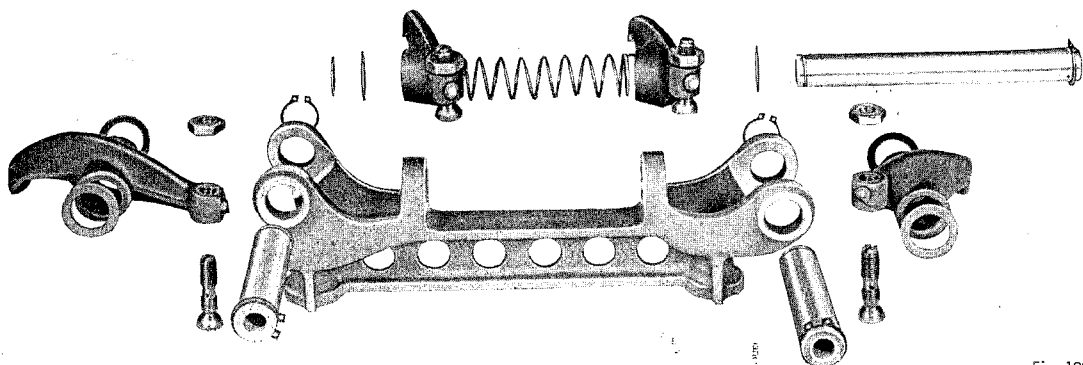


Fig. 129