Measuring point	Tolerance (new) mm	Wear limit mm	
(measured in clutch plate recess) eccentricity D	max. 0.100		D
when mounted on crankshaft (combined out of balance force)	max. 5 cmg	_	
Hub outer dia. E	59.900 – 60.100	59.700	E
Depth of recess to web	3.10 3.15	_	
Web thickness	6.3 – 6.85	min. 4.800	
Width of oil seal surface	9.250 — 10.250 ·		T T
Turning down of damaged tooth edges	_	max. 2.000	
24. Valve stem dia. Intake Exhaus		9.940 *) 9.940 *)	See page E 48

^{*} Valid only if stem to guide clearance limit is not exceeded.