

Fig. 38

Installation

When installing king pin bushings, attention should be paid to the following points:

1. Press in new bushings from inside of suspension arm link on VW repair press with punch VW 411 in connection with VW 431, VW 432 and VW 401

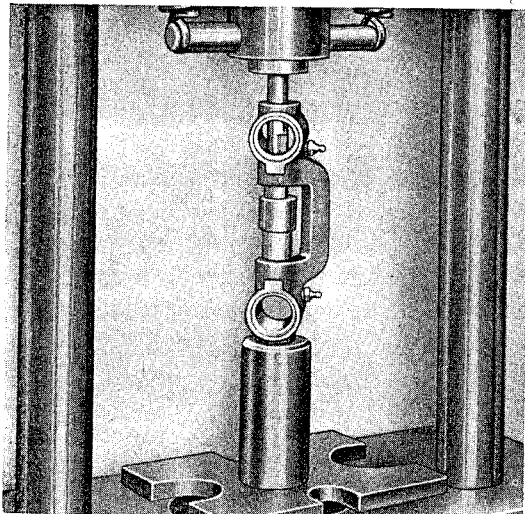


Fig. 39

2. When fitting upper bushing, take care that the groove in the bushing is in line with the groove in the sus-

pension arm link. If not provided, file groove into the bushing after installation

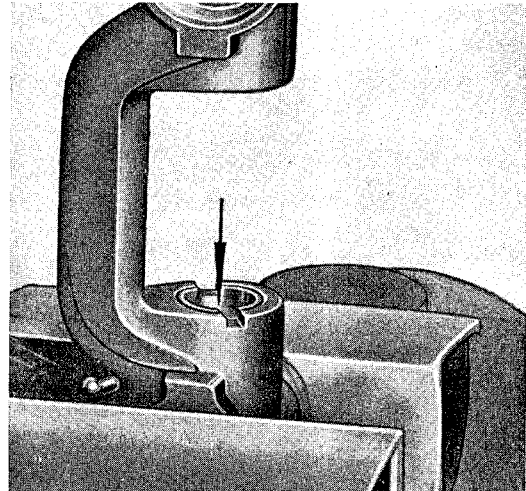


Fig. 40

3. Ream out bushings with reamer VW 224 (18 to 21 mm dia.). The tapered bushing of the reamer serves as a guide

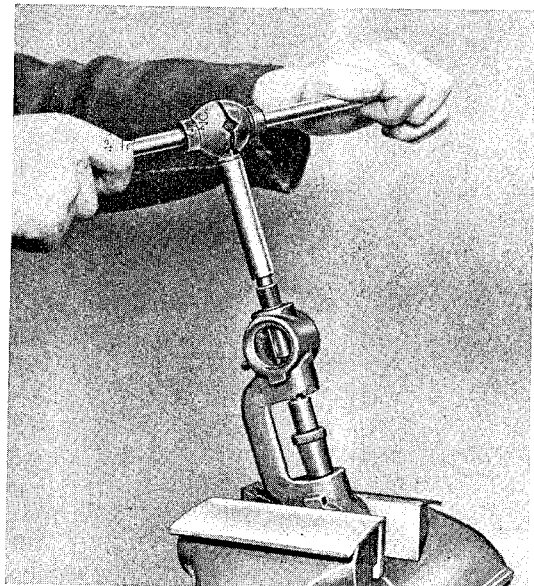


Fig. 41

Final size: 18.034 mm dia. to 18.016 mm dia.

The bushings are correctly reamed, if they are not scored and free from chatter marks, the king pin can be turned by hand and no clearance is felt in the bushings.