

## Installation

Installation is accomplished in the reversed order of the above order. The following should be noted:

1. Clean all parts from dirt.
2. Check wheel bearing, seal, and seal race, replace defective or worn parts.
3. Install new O-rings pasting the large O-ring in groove with a little grease. Tighten anchor plate retaining bolts to 2, 5 mkg (18.1 lbs/ft).

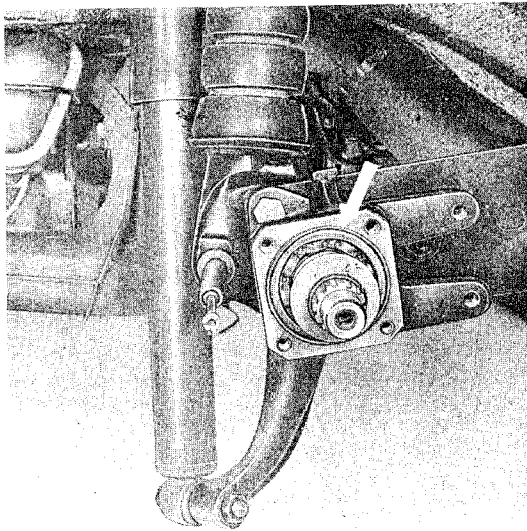


Fig. 34

4. Install wheel hub in such manner that the punch marks line up.
5. Tighten rear axle nut to 55 mkg (397.8 lbs/ft).
6. Install lower brake shoe and retaining spring.
7. Install upper brake shoe retaining spring.

8. Attach rear return spring to lower brake shoe, then to the upper brake shoe. Pull the brake shoe up and insert in its proper place.

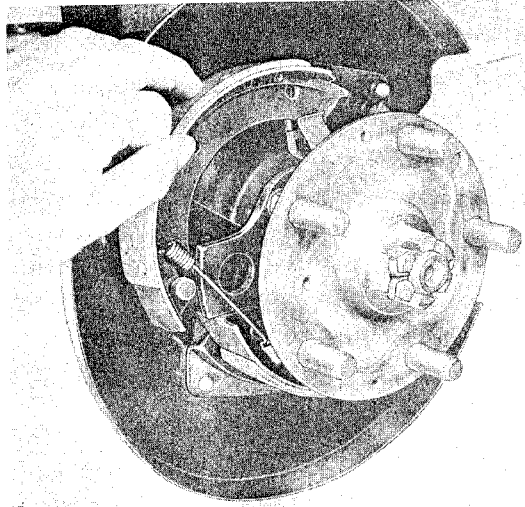


Fig. 35

9. The rear return spring should be so mounted that the spring windings point towards the center of the axle (Fig. 36). Ensure proper seating of spring.

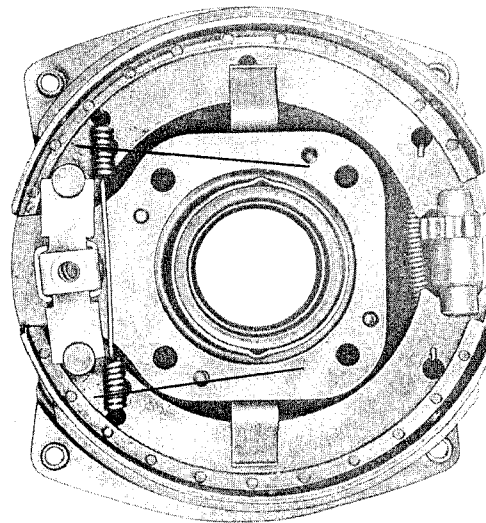


Fig. 36

10. Attach forward return spring from the back and install adjusting assembly (Fig. 36).