

28. Remove timing case cover (40 EN).

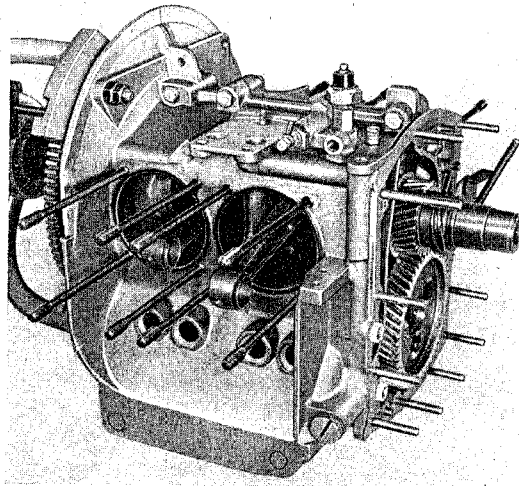


Fig. 40

29. Remove clutch assembly (57 EN).

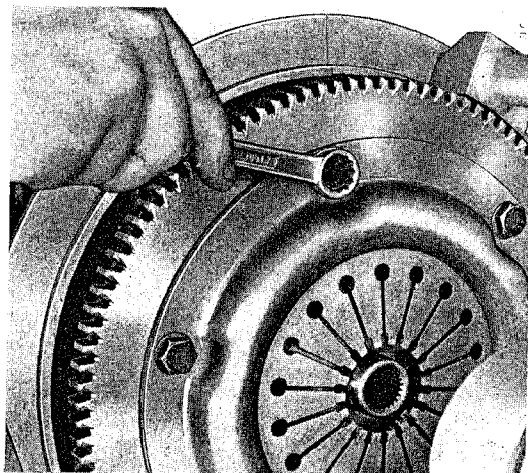


Fig. 41

30. Remove Flywheel.

31. Remove oil strainer cover plate with magnetic filter (14 EN).

32. Disassemble crankcase (note that the camshaft bearing bolts in the flywheel housing must first be removed) (36 EN).

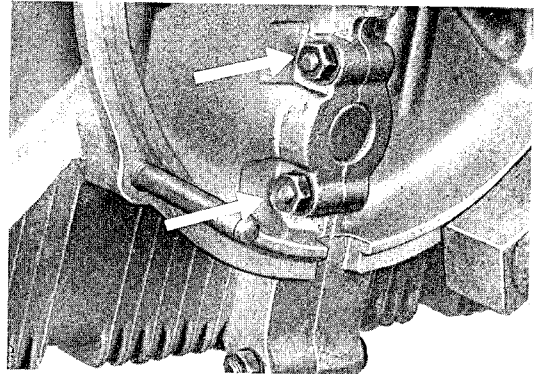


Fig. 42

33. Remove crankshaft and camshaft.

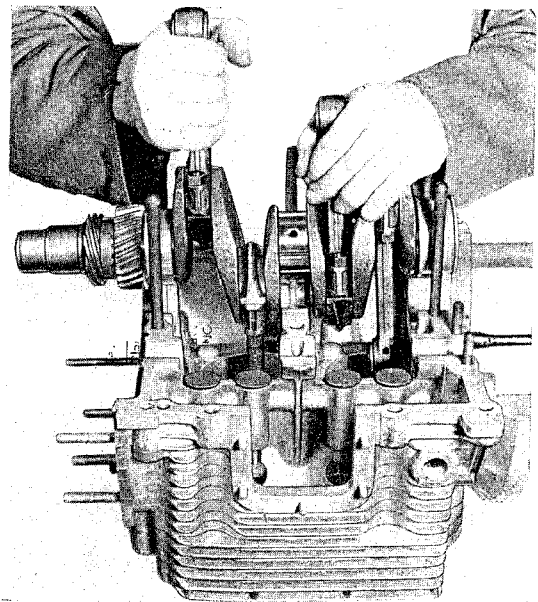


Fig. 43

34. Remove tappets.

35. Remove No. 2 bearing inserts.

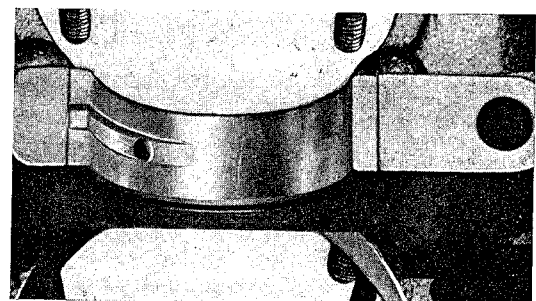


Fig. 44