

5. Install bearing retaining plate with gaskets required for correct preload.

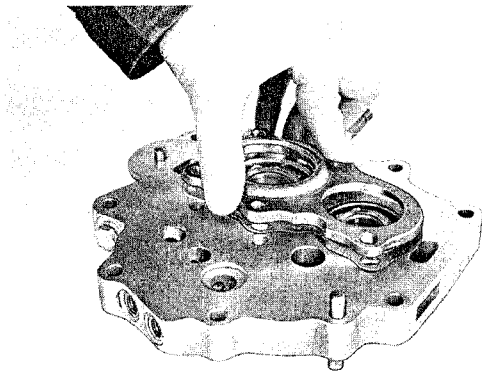


Fig. 94

6. Bolt down cap screws of retaining plate and tighten to 2 mkg (14.5 ft. lb.) torque and lock.

7. Install dowel pins.

8. Insert three bushings for selector rod lock using tools P 57 and P 58.

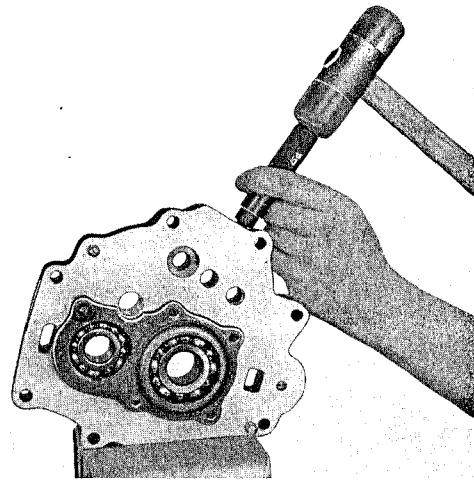


Fig. 95

9. Install selector rod locks (2 RA, Fig. 45).