

## Dissassembling and Assembling Starter

15 LI

Exploded view of complete starter

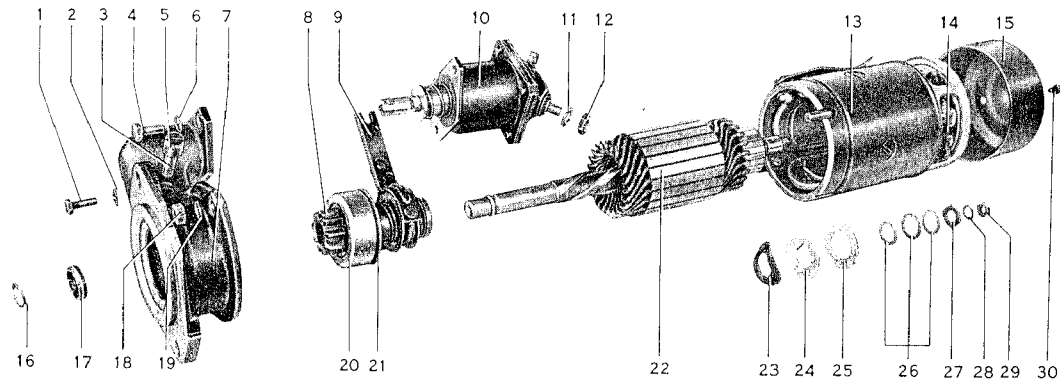


Fig. 25

- |                        |                   |                      |                  |
|------------------------|-------------------|----------------------|------------------|
| ① Bolt                 | ⑧ Pinion gear     | ⑫ Lock ring          | ⑫ Holding washer |
| ② Lock ring            | ⑨ Actuating lever | ⑬ Pinion stop        | ⑬ Thrust washer  |
| ③ Pivot pin            | ⑩ Solenoid        | ⑭ Nut                | ⑭ Shims          |
| ④ Bolt                 | ⑪ Lock washer     | ⑮ Lock washer        | ⑮ Drive washer   |
| ⑤ Pivot pin screw head | ⑫ Nut             | ⑯ Overrunning clutch | ⑯ Lock washer    |
| ⑥ Lock washer          | ⑬ Housing         | ⑰ Thrust washer      | ⑰ Nut            |
| ⑦ Intermediate flange  | ⑭ Brush           | ⑱ Armature           | ⑱ Cover screw    |
|                        | ⑮ Cover           | ⑲ Spring washer      |                  |

Exploded view of starter housing with armature and armature brake

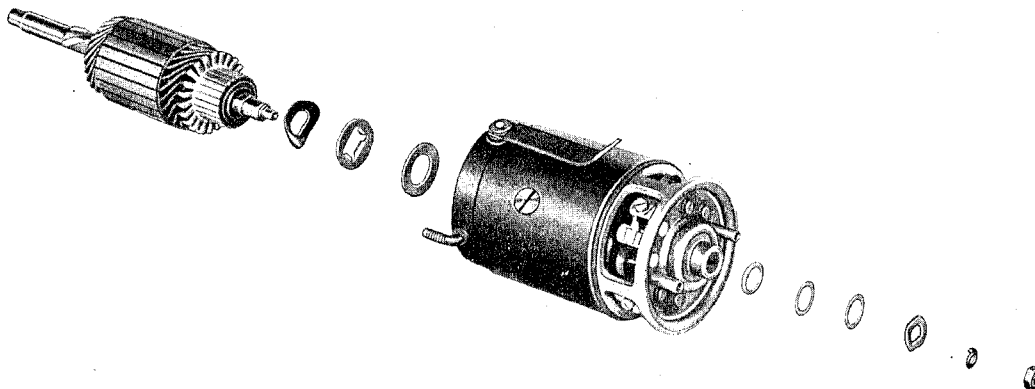


Fig. 26