

When riveting new linings to the clutch plate it is very important that every second hole is counter-sunk through the lining, and that the linings are riveted to the tabs which are dished toward the respective lining as in Fig. 269.

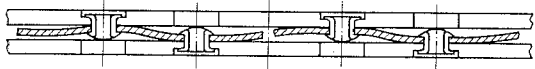


Fig. 269

6. Test clutch plate with new linings for alignment. Maximum permissible deflection: 0.5 mm (.020 in.).

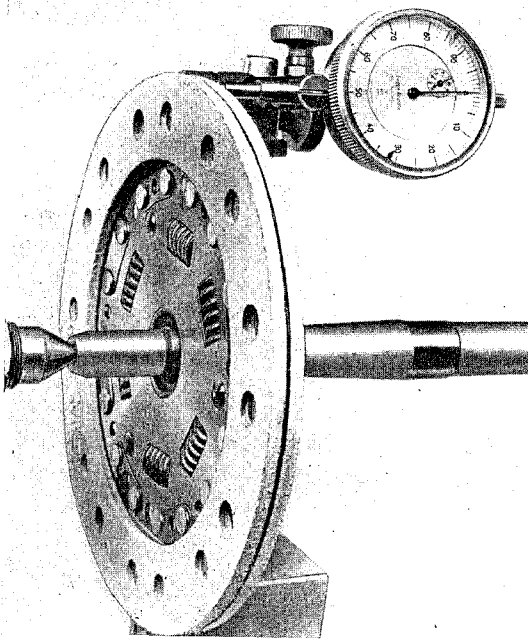


Fig. 270

7. Measure clutch plate uncompressed thickness.

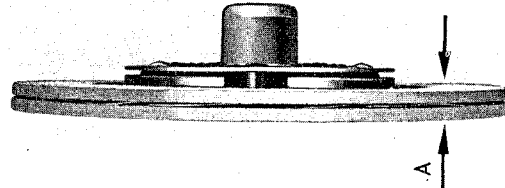


Fig. 271

Thickness: 8.6 to 9.2 mm (.339 to .362 in.).

8. Inspect torsional damper springs. If springs are slack or broken install a new clutch plate.

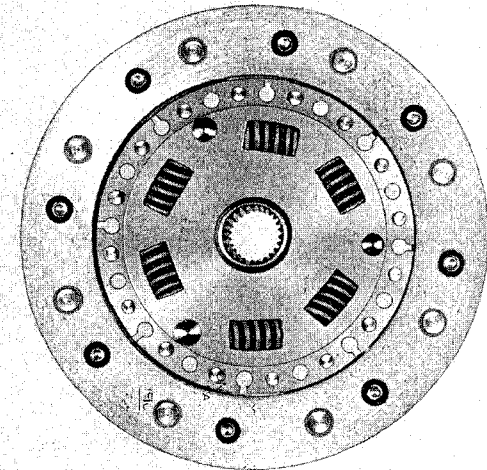


Fig. 272

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Removing and Installing Clutch Release Bearing

Special Tools: P 35a Adjusting gauge

Removal

1. Remove engine (1 EN).
2. Disconnect clutch pedal return spring.

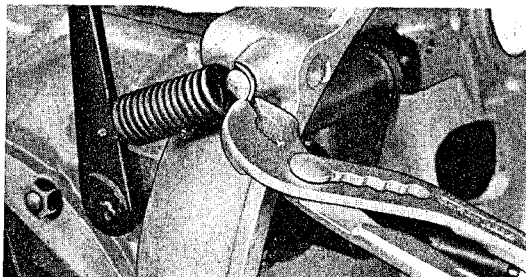


Fig. 273

3. Remove clutch release bearing from guide sleeve.

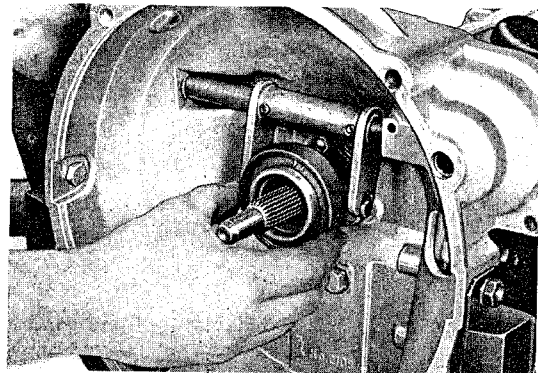


Fig. 274