

increase tension, adding spacers will decrease tension. If only one spacer remains between the pulley halves after adjustment to proper tension,

4. Mount outer pulley half.

5. Spacers not used between pulley halves are to be placed on the shaft between the outer pulley half and the nut.

6. Tighten nut.

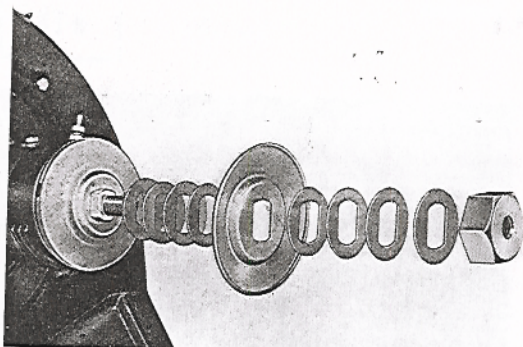


Fig. 89

the belt has stretched beyond usefulness and must be replaced. A slipping belt results in insufficient cooling. Care must be taken that the belt does not ride at root of pulley, i. e. on spacers.

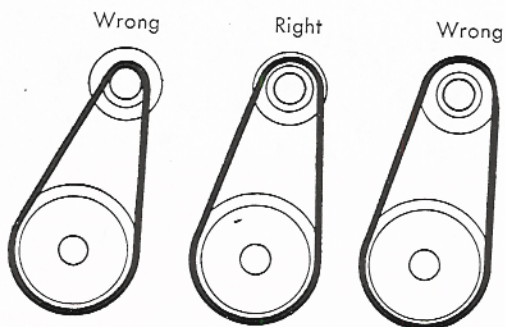


Fig. 90

Important

New fan belts tend to stretch after a short period of use and lose their effective tension after 30 to 60 miles. They should be checked for proper tension within that period and, if necessary, re-adjusted.

Removal of the fan belt by means of a screwdriver without removing the outer pulley half will damage the belt and the pulley.