

Piston Dimensions for 1600 Engines

Mahle Pistons				
Cyl. dia.	Size Groups		$D_1 \pm 0.005$	$D_2 \pm 0.005$
	Standard Size	Over Size		
82.5	-1		82.440	82.420
	0		82.450	82.430
	+1		82.460	82.440
83.0		-1 KD	82.940	82.920
		0 KD	82.950	82.930
		+1 KD	82.960	82.940

Nural Pistons				
Cyl. dia.	Size Groups		$D_1 + 0.004$ $- 0.005$	$D_2 + 0$ $- 0.01$
	Standard Size	Over Size		
82.5	-1		82.436	82.43
	0		82.446	82.44
	+1		82.456	82.45
83.0		-1 KD	82.936	82.93
		0 KD	82.946	82.94
		+1 KD	82.956	82.95

Piston Dimensions and Types

