

5. Install 1st gear.

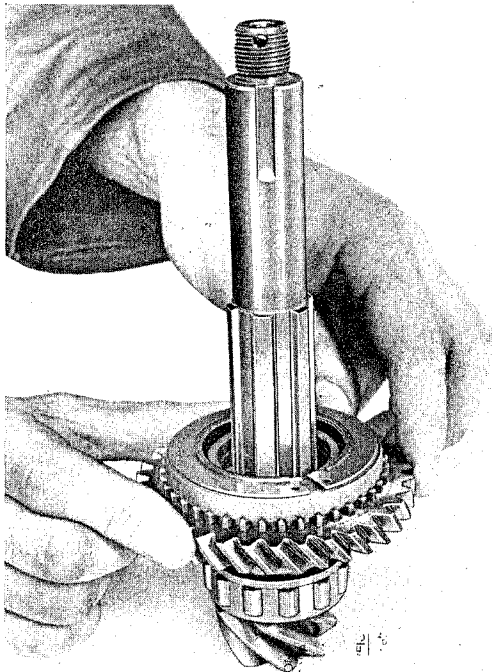


Fig. 62

6. Install shorter splined roller bearing sleeve and roller cage with rollers.

7. Install sliding sleeve.

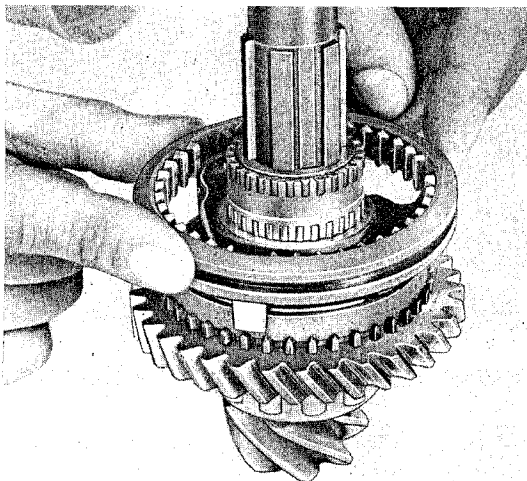


Fig. 63

8. Install 2nd gear.

9. Install thrust washer (Fig. 64).

10. Install splined needle bearing sleeve for 3rd gear (24 mm, .945 in. wide) (Fig. 64).

11. Install needle bearing for 3rd gear.

12. Install 3rd gear.

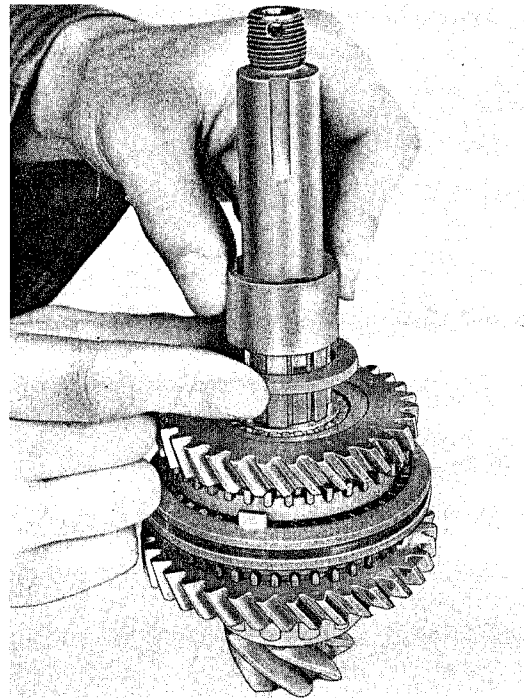


Fig. 64

13. Install spider.

14. Install needle bearing sleeve for 4th gear (28 mm, 1.102 in. wide).

15. Install needle bearing so that needles lie under center of gear teeth (Fig. 65).

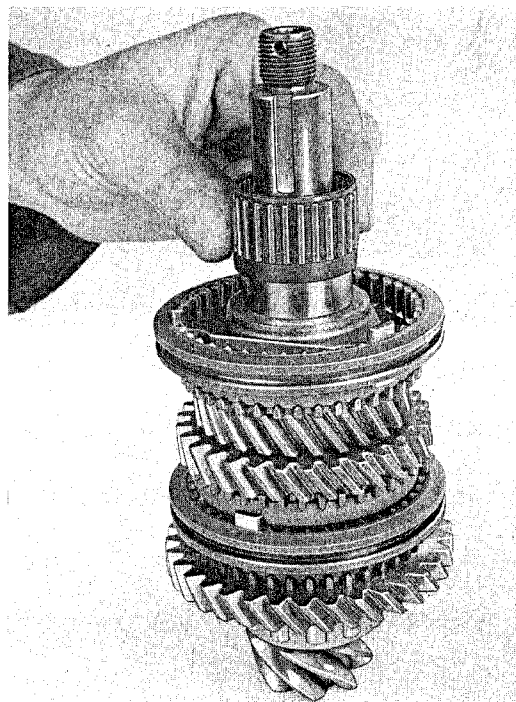


Fig. 65