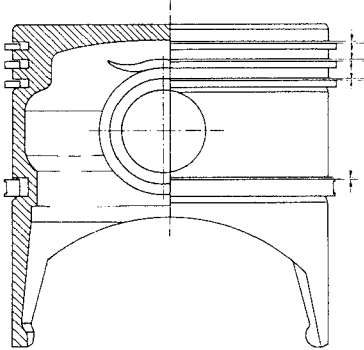
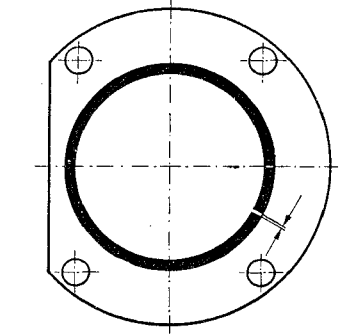
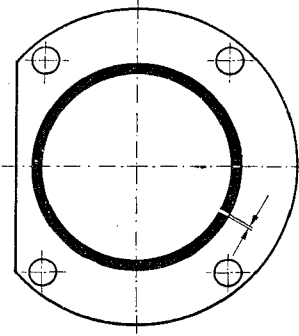
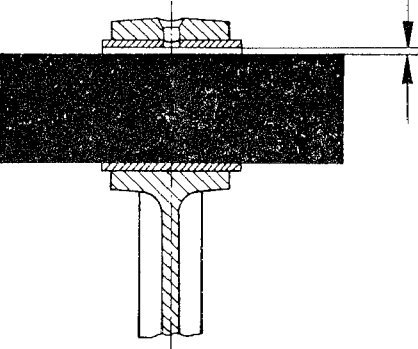
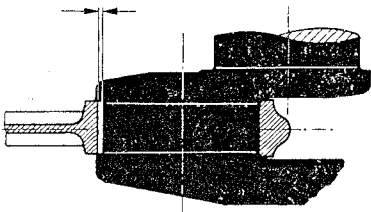


Measuring point	Tolerance (new) mm	Wear limit mm	
6. Compression ring / groove clearance 1600 Engine <div> Ring 1. Ring 2. Ring 3. </div>	0.075–0.107 0.060–0.080 0.035–0.062	0.30	
7. Oil ring / groove clearance	0.025–0.052	0.30	
8. Piston ring gap, all rings 1600 S Engine 1600 Engine	0.10–0.45 0.25–0.50	0.95 0.95	
9. Weight difference for pistons of one engine	max. 10 g *)	—	—
10. Weight difference for connecting rods of one engine	max. 15 g *)	—	—
11. Piston pin / connecting rod clearance	0.020–0.036	0.050	
12. Connecting rod bearing clearance	0.040–0.092	0.130	

* Pistons and connecting rods should be paired so that their combined weights give a minimum difference within one engine.