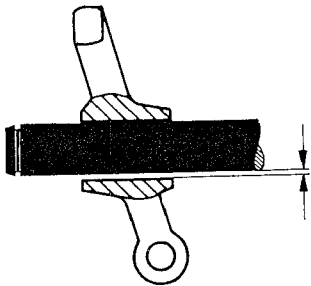
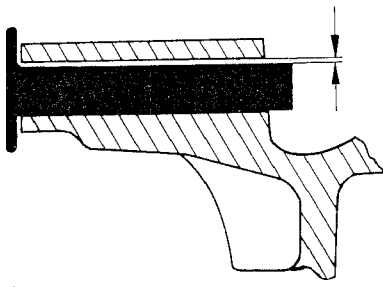
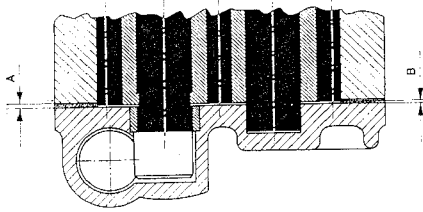


Measuring point		Tolerance (new) mm	Wear limit mm	
29. Rocker arm bushing Rocker arm spindle	Inside dia. dia.	16.000 – 16.018 15.984 – 15.973	16.035 15.965	_____
Rocker arm / Rocker spindle	clearance	0.016 – 0.045	0.070	
30. Crankcase bore for tappet Tappet	dia. dia.	12.000 – 21.018 11.966 – 11.984	12.060 11.945	_____
Tappet bore / tappet	clearance	0.016 – 0.052	0.100	
31. Compression test at open throttle, warm engine, all spark plugs removed, and engine turned by starter.	1600 Engine kg/cm ² (psi) 1600 S Engine kg/cm ² (psi)	7–8 (100–114) 8–9 (114–128)	5.0 (71) 6.0 (85)	_____
32. Oil pump: Pump gears extend beyond housing Compressed gasket thickness A Gear end play with gasket and lid secured B		0.06 – 0.125 0.16 0.035 – 0.10	0.20	
Gear backlash		0.030 – 0.080	—	_____