12. Insert bumper bracket retaining screws through holes in brackets, together with washers and lock washers, and align bumper.

Make sure that the body does not rub against the bumper brackets. If necessary, enlarge bracket holes in the body, repainting worked surfaces to protect against rost,

- 13. Mark holes for bumper hitch support in bumper and drill to 8.5 mm (.32 in.) diameter.
- 14. Insert bumper reinforcing plate behind bumper and fasten the hitch support with bolts.
- 15. Tighten mounting plate and bumper bracket supporting bolts at body and bracket ends in bumper.
- 16. Install trailer light wiring.

Trailer Light Wiring

The following outline makes provision for the installation of a separate directional signal (blinker) control lamp on the instrument panel in driver's ligne of sight.

The system includes blinker lights and cable base manufactured by SWF, and the 5-terminal plug and socket by Hella.

It is always possible to utilize components manufactured by other firms.

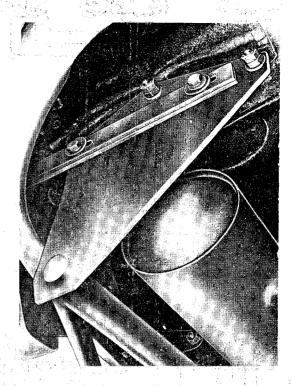


Fig. 4

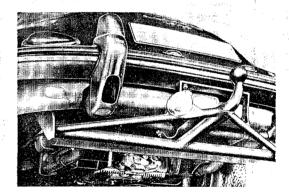


Fig. 5

- 1. In place of the standard blinker flasher and base with terminal bar, connect the parts 6, 7, and 7a (see Wiring Diagram).
- 2. Install the separate (additional) blinker control lamp to the left of the combination instrument (see Point 5. Wiring Diagram)
- 3. The connecting cables for the trailer tail/stop lights and license plate illumination should be connecting to the appropriate wires in the car, as shown in the Wiring Diagram.