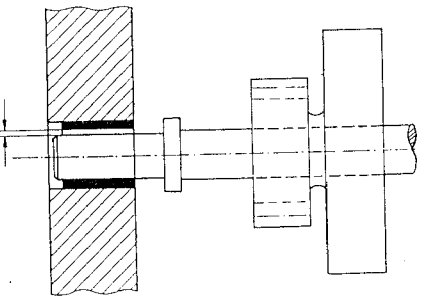


Measuring Point	Tolerance (new) mm	Wear limit mm	
14. Starter shaft / starter bushing clearance	0.018—0.055	0.25	

#### Preloads

Measuring Point	Tolerance (new) mm	—	
1. Bearing retaining plate / intermediate plate with bearings installed	0.03—0.13 <b>Preload</b>	—	_____
2. Transmission side cover left and right with bearings / 2 spacers / differential carrier	0.13—0.17 <b>Preload</b>	—	_____
3. Outer bearing cover left or right / brake backing plate / inner bearing flange with ball bearing Brake backing plate	0.05—0.15 <b>Preload</b>	—	_____