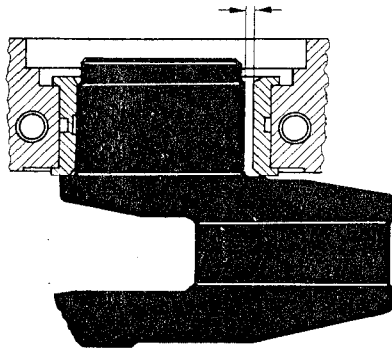
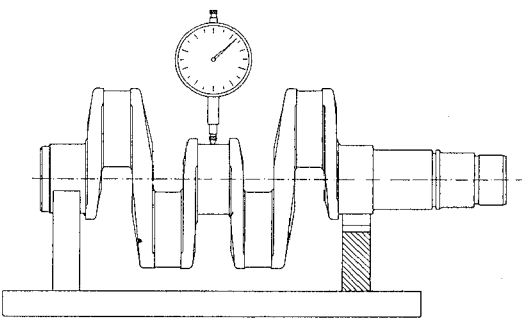
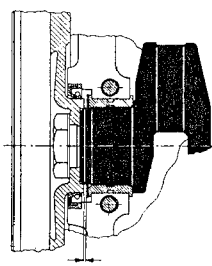
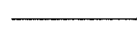
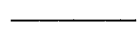


Measuring point	Tolerance (new) mm	Wear limit mm	
13. Crankshaft main bearing clearance (installed in crankcase) a) Bearing 1 b) Bearing 2 and 3 c) Bearing 4	0.028–0.078 0.046–0.100 0.040–0.104	0.170 0.170 0.170	
14. No. 2 and No. 4 main bearing journals (with No. 1 and No. 3 on knife edges) deflection	max. 0.020	0.030	
15. Crankshaft end play	0.130–0.180	0.300	
16. Main bearing journal ovality	—	0.020	
17. Connecting rod journal ovality	—	0.020	
18. Crankcase bores for main bearings a) Bearings 1, 2 and 3 dia. b) Bearing 4 dia.	60.235–60.245 50.000–50.025	— —	See table of dimensions page E 81