

### Removing and Installing Seal in Bearing Cover

1. Remove damaged seal from bearing cover using VW 230 or hydraulic press with VW 401, VW 408, VW 441, and VW 442.
2. Lubricate wheel bearing seal and install in bearing

cover using VW 230 or hydraulic press with VW 401, 408, 441 and 442.

The seal ring should be inserted so that the outer surface is flush with the bearing cover plate.

3. Check parallel seat of seal with straight edge.

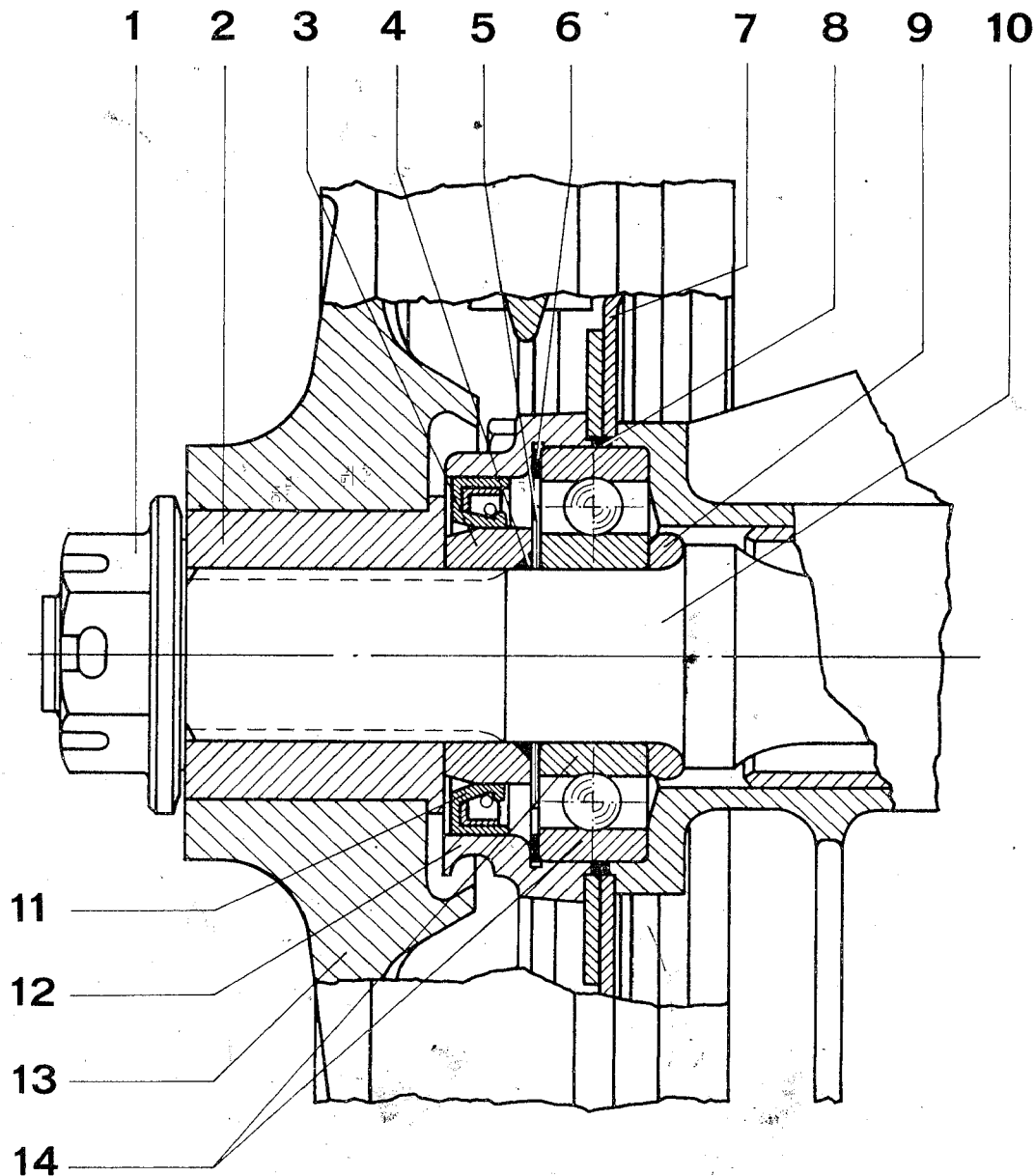


Fig. 108

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|----------------------------------|--------------------|
| ① Castle nut for rear axle shaft | ⑧ Rubber seal ring |
| ② Internally splined sleeve      | ⑨ Spacer ring      |
| ③ Spacer ring                    | ⑩ Rear axle shaft  |
| ④ Rubber seal ring               | ⑪ Oil seal         |
| ⑤ Washer                         | ⑫ Bearing cover    |
| ⑥ Shims (as required)            | ⑬ Brake drum       |
| ⑦ Brake backing plate            | ⑭ Ball bearing     |