Point of measurement	Tolerance (new) mm	Wear Limit	
B. Rear Brake Drum A Vertical out-of-true, for reception in serration and axial tension of hub against true faces.	max. 0,1		A
B Lateral out-of-true	max. 0,1	_	
C Inside diameter, normal size	280,0 ± 0,1	281,0	C
C Inside diameter, oversize. In this case oversize brake shoes have to be used. (See 4.)	281,0 ± 0,1	282,0	
Conicity	max. 0,1		
	,		A
4. Brake Shoes	7.0		A
A Brake lining, standard A Brake lining, oversize	7,0 7,5		