

19. Install pistons and cylinders using cylinder base gasket (32 to 35 EN).

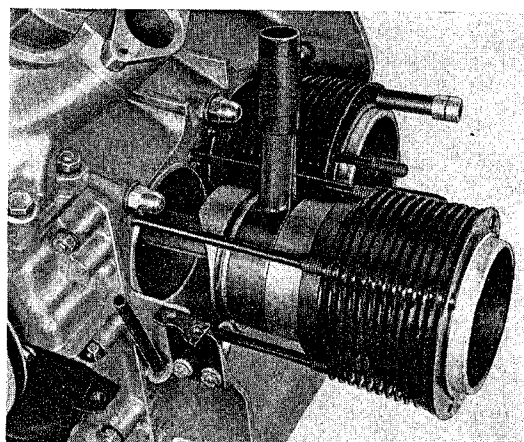


Fig. 54

20. Fasten cylinders to crankcase using spacers P 18.

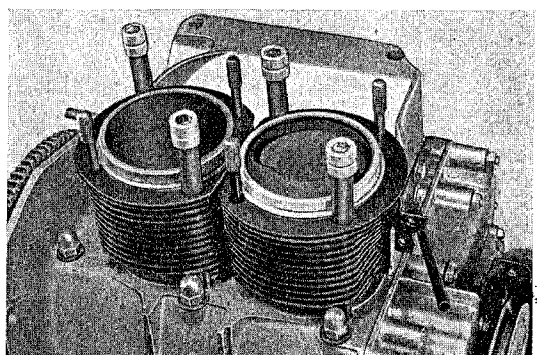


Fig. 55

21. Install deflector plates and retaining springs (23 EN).

22. Install push rod tubes with oil seals.

23. Remove spacers P 18 and install cylinder heads (23 EN) noting correct position of deflector plates.

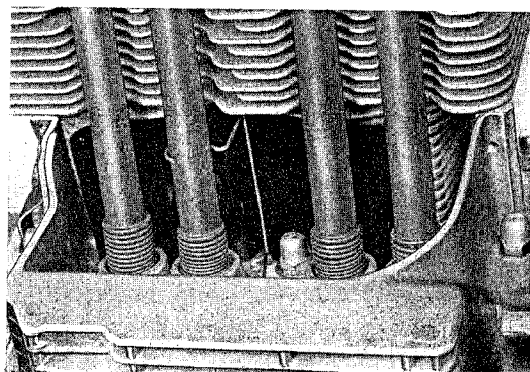


Fig. 56

24. Oil and install push rods.

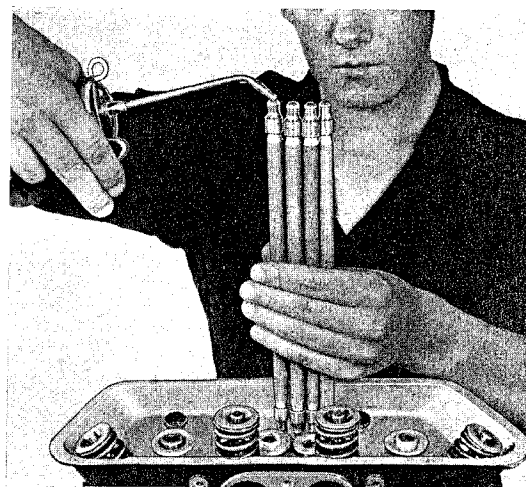


Fig. 57

25. Install rocker arm assemblies (19 or 21 EN).

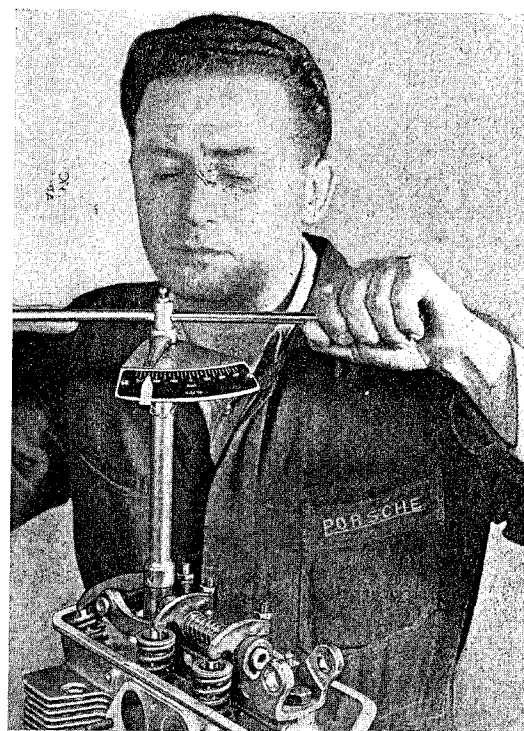


Fig. 58

26. Adjust valve clearance and install rocker box covers.