

4. Loosen the 4 retaining screws on steering box cover and take off cover
5. Pull out rocker shaft

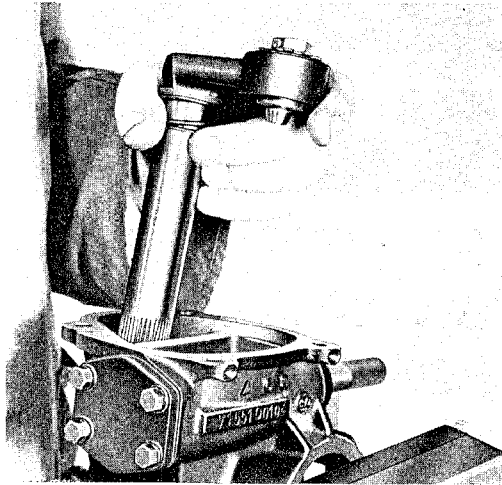


Fig. 77

6. Pull washers and compression spring from rocker shaft
7. Unscrew retaining screws on end plate, remove end plate

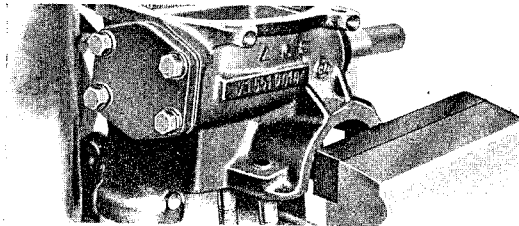


Fig. 78

8. Take out shims and collect at a safe place
9. Take out spacer ring

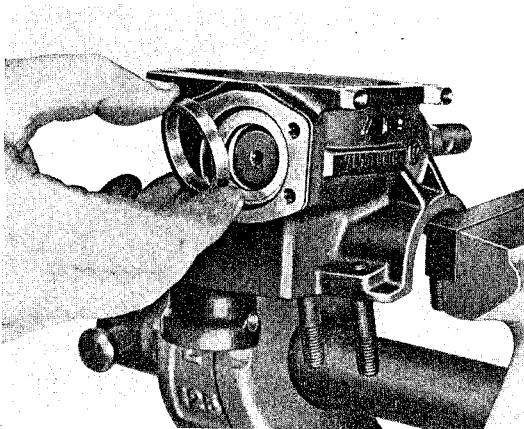


Fig. 79

10. Pull out steering worm downward, if necessary by using a composition hammer.

Important!

Do not mix up bearing cage and bearing race, all parts of the taper roller bearing must be refitted to the same side of the steering worm.

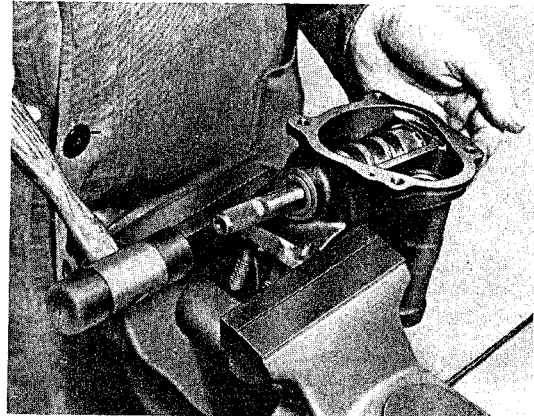


Fig. 80

11. Remove oil seal for rocker shaft and steering worm

Assembly

The steering gear is re-assembled in reverse order, observing the following points:

1. Thoroughly clean the steering box and all components
2. Check the worm and the peg for wear, renewing them, if necessary. When doing this, the following points should be kept in mind:
 - a) if the worm is renewed, both taper bearings must also be replaced
 - b) if the peg is renewed, a new locking plate must also be fitted. See procedures (28 St)
3. Fit new oil seals
4. Insert worm, together with upper bearing, which should be packed with grease, through the lower opening

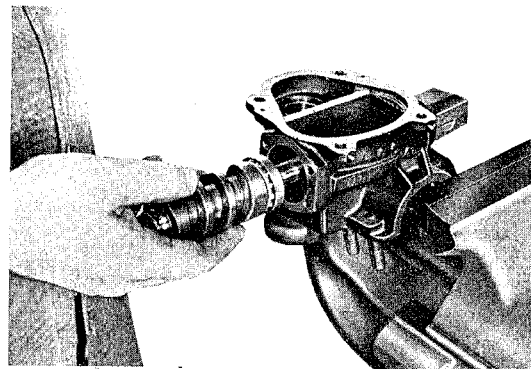


Fig. 81