

# INDEX

## Supplements for Group E: Engine and Clutch

Operations, Descriptions	Page	Remarks
Description for 1600 S-90 Engine.....	SE 1	Pages SE 1 thru SE 22 apply to 1600 S-90 engines from Engine Serial No. 800 101
Section View of 1600 S-90 Engine.....	SE 3	
Description of 1600 S Engine (Ref. No. 616/12).....	SE 23	
Description of 1600 C and 1600 SC Engines.....	SE 43	356 C
.....		
.....		
Cooling System:		
Lower Air Channel with Dual Flaps.....	SE 8	
.....		
.....		
Exhaust System and Heater:		
Heating System for Type 356 B/T 6.....	SE 31	
Acceptance Code No. S 50		
.....		
.....		
Oil System:		
Removing and Installing Centrifugal Valve.....	SE 13	
Ball Check Valve in Rocker Box Cover.....	SE 14	
.....		
.....		
Cylinder Head and Valves:		
Cylinder Head-General.....	SE 47	356 C
Cylinder Head-Reconditioning and Exchange.....	SE 48	356 C
Removing and Installing Valves.....	SE 7	
Adjusting Valve Clearance.....	SE 11	
Valve Clearance and Timing.....	SE 48	356 C
.....		
.....		
Cylinders and Pistons:		
Cylinder Specifications for 1600 S-90 Engine.....	SE 9	
Installing Piston Rings.....	SE 10	
Measuring Points and Markings of Pistons.....	SE 10	
Cylinders and Pistons Specifications for 616/12 Engine	SE 25	
.....		