

616/2 Engine	Characteristic	616 / 12 Engine	Characteristic
Oil cooler without air baffles between cooling tubes.	See text	Oil cooler with reinforced base plate and air baffles between cooling tubes.	See text
Right and left bell - crank support brackets welded to fan housing.	See text	Left bell-crank support welded to air blower housing, right support of spring steel, bolted to fan housing. *	See text
Valve clearance: Inlet 0.15 mm (.006 in.) Exhaust 0.10 mm (.004 in.)		Valve clearance: Inlet 0.10 mm (.004 in.) Exhaust 0.15 mm (.006 in.)	
Cooling air outlet duct with one gate.	See text	Cooling air outlet duct with two gates.	See text
Rocker box cover without ball valve.	See text	Rocker box cover with ball valve.	See text

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This modification also applies to Type 1600 and 1600 S - 90 engines