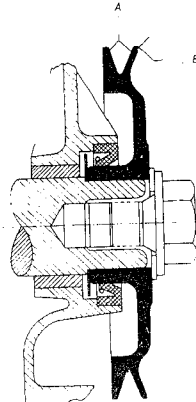
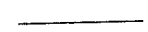
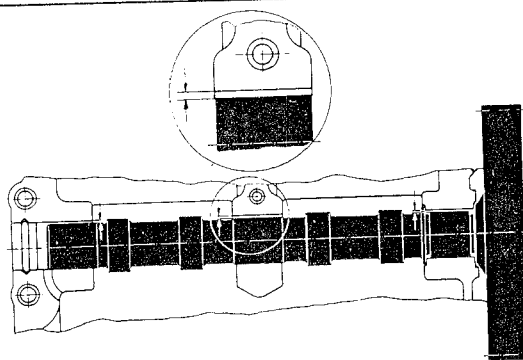
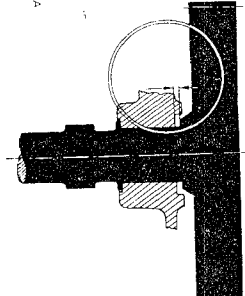


Measuring point		Tolerance (new) mm	Wear limit mm	
19. V-belt pulley	eccentricity wobble	A max. 0.250 B max. 0.250	— —	
20. Crankcase bore for camshaft	dia.	24.020 — 24.041	24.070	
21. Camshaft clearance		0.020 — 0.054	0.120	
Thrust bearing end play		0.040 — 0.080	0.100	
Deflection at center bearing cam- shaft mounted on centers		0.020	0.025	