## Removal

- 1. Loosen rear axle nut.
- 2. Hoist car. Remove wheels and axle nut.
- 3. Remove splash shield.
- 4. Rotate the spider until the brake pad retaining pin is exposed.
- Remove the cotter key and extract the retaining pin.
- 6. Remove both brake pads and mark their positions.
- 7. Mark the location of the spider on the axle shaft and the disc on the spider.
- 8. Remove the 5 nuts (13 mm wrench) of the brake disc and remove the spider using a soft mallet if necessary.
- 9. Remove the two allen screws of the caliper and remove the brake disc.  $\frac{2}{3}$

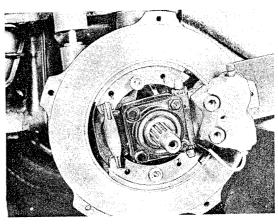


Fig. 11

## Installation

The installation is accomplished in the reverse order of removal observing the following points:

- 1. Brake disc wobble must be less than max. 0, 2 mm.
  To measure alignment the axle nut must be tightened to at least 20 mkg (145 ft. ib.) torque. If necessary reposition the spider on the axle until the disc runs true.
- 2. The allenscrews of the caliper must be tightened to 8 mkg (58 ft. lb.) torque.
- 3. The brake pads must be installed in their original positions.

## REMOVING AND INSTALLING CALIPER PISTONS

## Removal

- 1. Remove caliper half.
- 2. Remove the retaining ring from the dust cover.

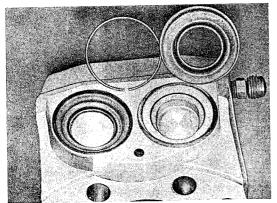


Fig. 12

3. Remove dust cover.

4. Using compressed air or better a hydraulic master cylinder, press the piston out of the caliper. The automatic adjustment is not to be disassembled in Porsche shops. When the adjuster is defective always install a new piston.