

Measuring Point		Tolerance (new)	Wear Limit	
7. Depth of recess to web	mm	3,10 - 3,15	-	
	in.	.1220 - .1240	-	
8. Width of oil seal surface	mm	8,250 - 9,250	-	
	in.	.3248 - .3642	-	
9. Valve springs    Free length	mm	49,00	-	
	in.	1,93		
Installed length				
Intake	mm	41,0	-	
	in.	1,61		
Exhaust	mm	40,0	-	
	in.	1,575		