

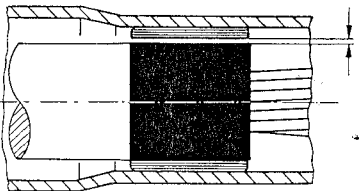
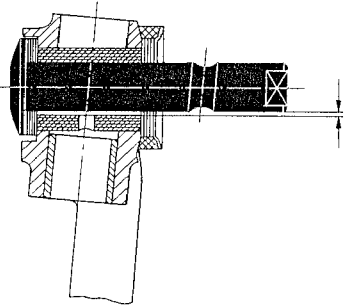
SPECIAL TOOLS

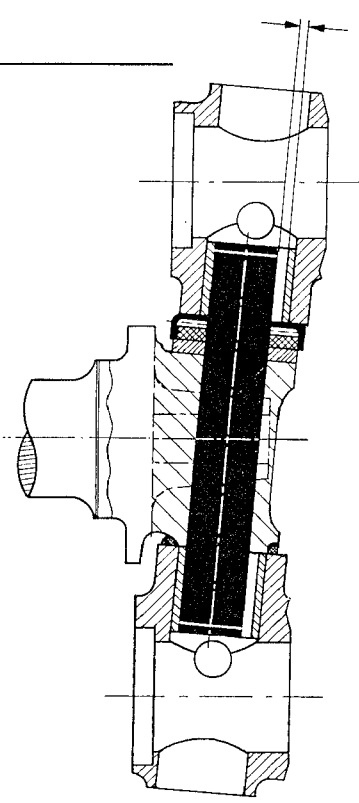
TO

GROUP **S**

Summary of Tolerances and Wear Limits

Front Axle and Steering

Measuring point		Tolerance (new) mm	Wear limits mm	
1. Suspension arm	twist	max. 0,2	—	_____
2. Suspension arm / plastic bushing (try to reach max. limit, bushing tending to swell)	Radial play	0,15 – 0,22	0,30	
3. Suspension arm link pin / bushing	Play	0,042 – 0,087	0,20	
4. Suspension arm link pin	dia.	17,940 – 17,913	17,800	_____

Measuring point		Tolerance (new) mm	Wear limits mm	
5. King pin / Bushing	Radial play	0,016 – 0,045	0,1	
Stub axle / suspension arm link	end play	free of play	—	