

38 EN

Removing and Installing No. 4 Bearing Oil Seal

Special Tools: P 73 Press for installing oil seal

Removal

1. Remove V-belt pulley.
2. Remove woodruff key.
3. Distort old oil seal using a punch at the recess in the seal housing. Remove oil seal.
4. Remove oil seal washer.
5. Remove burr which may appear on housing recess.

2. Install oil seal using press P 73.

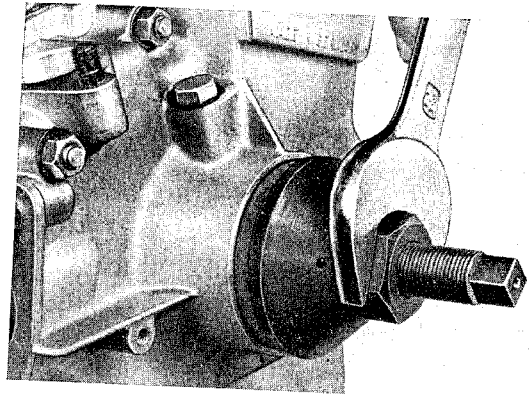


Fig. 201

Installation

1. Install oil seal washer.

3. Lubricate seal contact surface on V-belt pulley.
4. Install lock washer.
5. Install V-belt pulley.

39 EN

Removing and Installing No. 4 Bearing

Special Tools: P 27a Assembly plate for removing and installing No. 4 bearing
P 73 Press for installing oil seal

Removal

1. Remove timing case cover (40 EN).
2. Remove oil seal (38 EN).

3. Use screwdriver to pry out deformed oil seal.

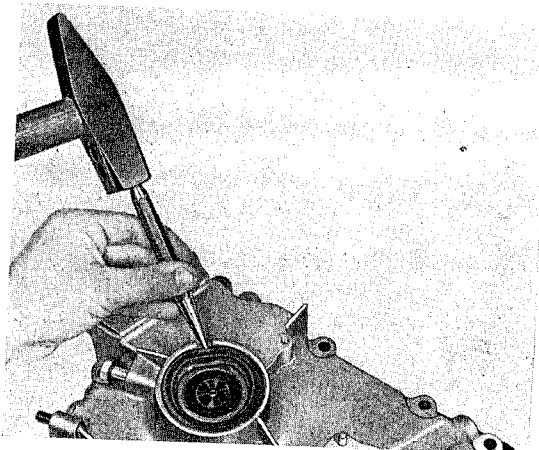


Fig. 202

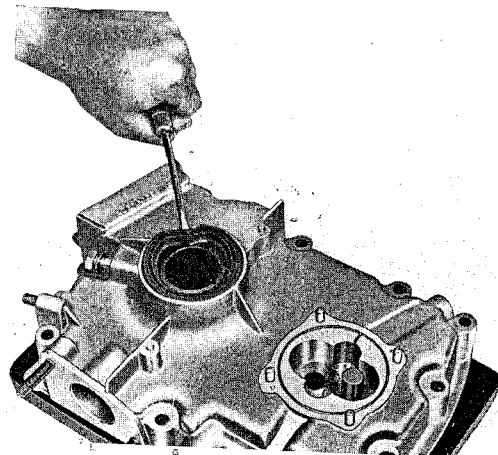


Fig. 203