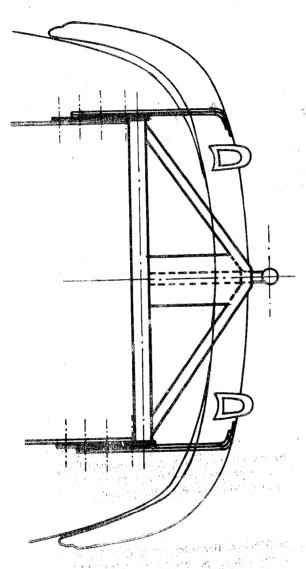


Fig. 2

- 6. Using an angle-head drill and a short drill bit of 12.5 mm (1/2 inch) diameter, drill the two additional mounting holes by using the mounting plate as guide.
- 7. Drill the holes on the opposite side of car.

Note:

The topmost mounting hole can be marked with a center punch and drilled from within the engine compartment.



- 8. Insert the mounting plate retaining bolts for both sides, together with the large washers which are supplied with the hitch kit, insert lock-washers, and tighten with nuts, then secure with a second nut to lock.
- 9. Remove bracket retaining bolts (used for aligning plate for drilling).
- 10. Loosen bumper bracket retaining bolts at bumper and reset brackets by the width of mounting brakket thickness (approx. 5 mm or .2 inch). If necessary, lengthen mounting holes in bumper brakkets
- 11. Guide bumpers, together with brackets, into openings in the body. Attach license plate illumination cable according to color code.

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Fig. 3