

9. Assemble crankcase (36 EN).

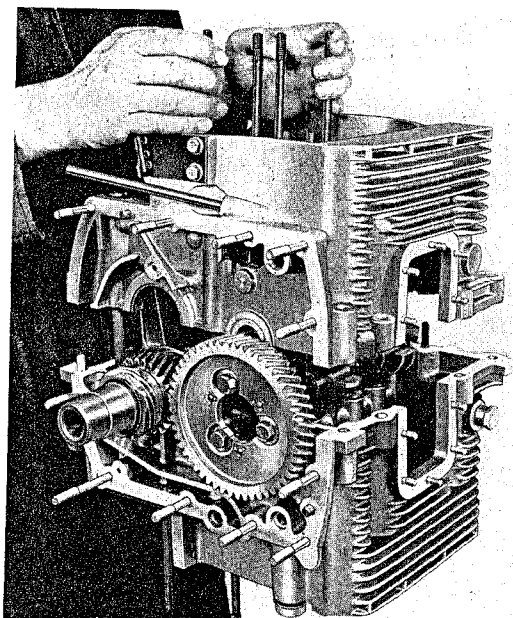


Fig. 50

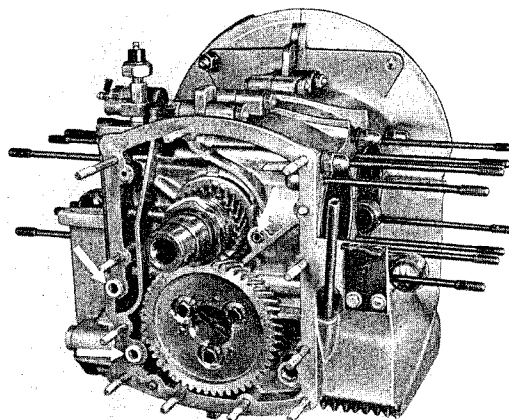


Fig. 52

14. Install V-belt pulley cover.

15. Install V-belt pulley (42 EN).

16. Install distributor drive shaft with spring and thrust washer (37 EN).

10. Install flywheel (41 EN).

17. Install distributor and fuel pump push rod guide.

11. Install clutch assembly (57 EN).

18. Install oil cooler (16 EN).

12. Install oil strainer and magnetic filter (14 EN).

13. Install No. 4 bearing, oil seal, by-pass valve, by-pass valve activating oil line, and oil pump in the timing case cover. Install timing case cover (39 to 40 EN) and check whether No. 4 bearing retaining screw is secure.

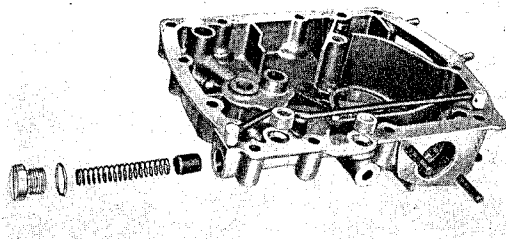


Fig. 51

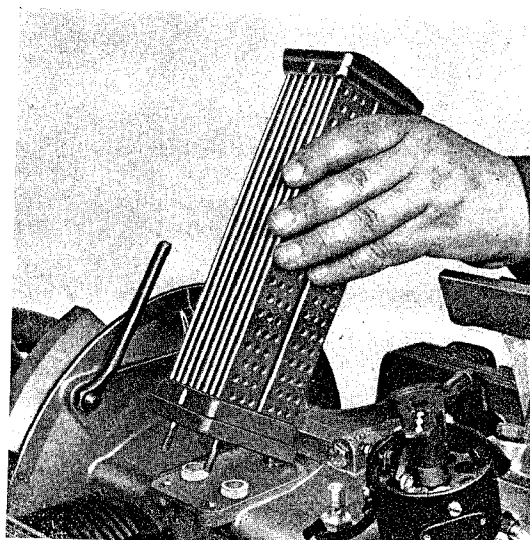


Fig. 53