

General

Headlight sealed beam units should be replaced when either filament is burned out or when the globe becomes blackened from vaporization of the element.

Removal

1. Remove the headlight unit by removing the large screw under the headlight frame.
2. Disconnect the three pin plug from the headlight unit.
3. Place the headlight unit on a paddel surface and remove the six spring clips from the inner ring (Fig. 56.).

Warning: Eyes may be endangered if spring clips are not carefully removed.

Installation

The installation is accomplished in the reverse order of removal observing the following points:

1. Clean the protector lens of the headlight set and place the locating ring on the sealed beam globe so that it engages the three lugs.
2. Place the globe together with the locating ring in the headlight assembly so that the three tabs fit into the slots in the frame.
3. Install the six retaining clips evenly spaced around the globe so that they press against the ring but do not rest against the glass (Fig. 56).
4. Install headlight unit taking care that the three pin plug is firmly seated and the rubber gasket is properly mounted around the headlight rim.

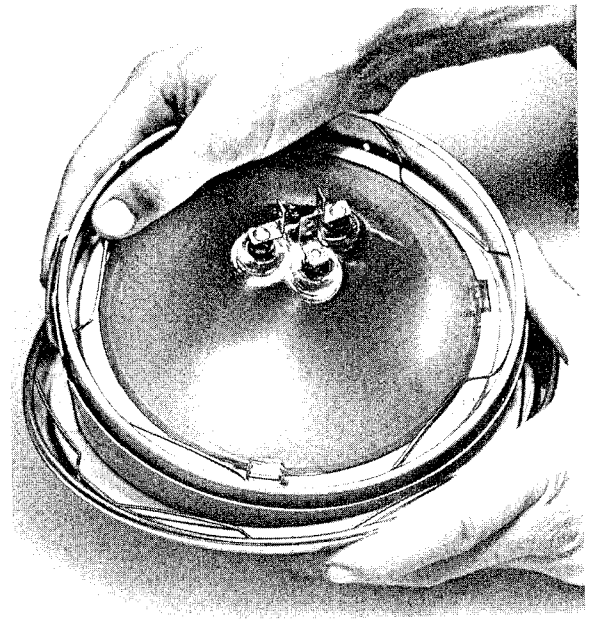


Fig. 56

Replacing Headlight Glass

1. Remove headlight assembly by removing the large screw under the headlight frame.
2. Disconnect the three pin plug from the headlight unit.
3. Remove both adjusting screws from the frame.
4. Place the headlight on a paddel surface and remove the spring clips from the outer frame.

Warning: Eyes may be endangered if spring clips are not carefully removed.

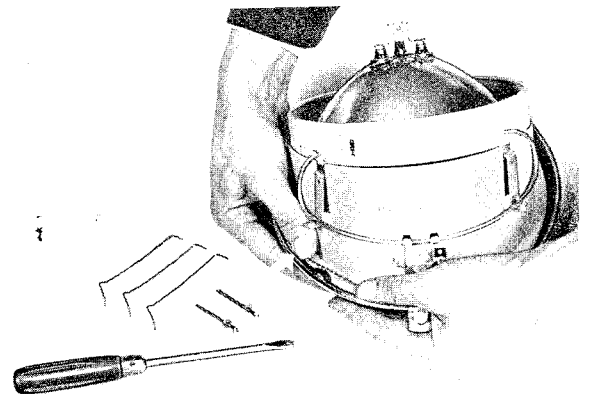


Fig. 57