

14. Loosen both heater flex hoses from engine.
15. Loosen tail pipe clamp screws at muffler and remove tail pipes.
16. Disconnect fuel line by sliding hose off tubing.
17. Detach tachometer drive.
18. Remove two engine mounting nuts from lower mounting studs.
19. Place dolly or engine jack under engine.
20. Hold two upper engine mounting bolts and have assistant remove the nuts.
21. When using a dolly: lower the car until engine comes to rest on dolly.  
When using an engine jack: raise jack until engine rests on its platform.

22. Move engine away from the gearbox until main-shaft clears the clutch plate.
23. Lower the engine and pull it out to the rear.

#### Installation

The engine is installed in reversed order of the above, following instructions outlined on page E 6, Section 1 EN; however, points 11 and 12 should be disregarded.

#### Removing and installing muffler

##### Removal

1. Loosen exhaust pipe clamps at muffler and remove tail pipe extensions.
2. Loosen clamp bolts.

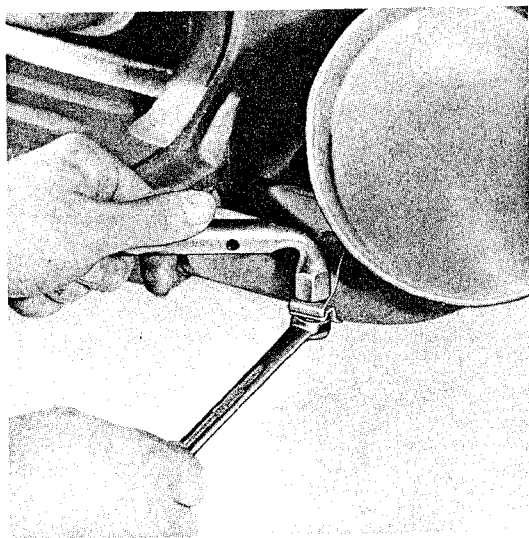


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3. Loosen and remove both muffler clamps.

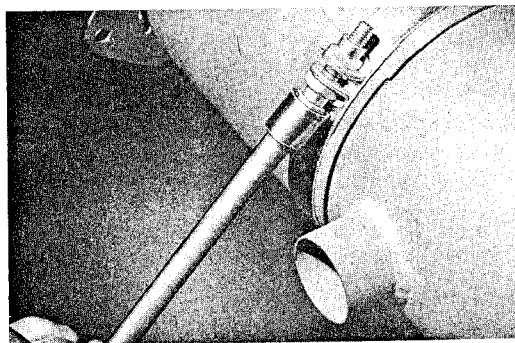


Fig. 8

4. Remove muffler by gently tapping with a rubber mallet on exhaust pipe joints.

##### Installation

Installation is accomplished in reversed order of the above, noting the following points:

1. Prior to installation, carefully inspect the muffler and exhaust pipes for damage or leaks.
2. Straighten dented or bent pipes, replace if necessary. Leaks in the exhaust pipes could allow exhaust gasses to enter the engine compartment and, with heater turned on, into the car's interior.
3. Once the engine is installed, the muffler or exhaust pipes should not touch the body.