

Air and Oven Drying Lacquer Paints

Preparation

- Remove old paint using paint remover.
- Thoroughly clean paint rests, paint remover and rust traces from the body surface. Use only solvents designed for metal preparation to remove grease and paint rests. Do not use gasoline or other fuels.

Spraying primer

- Using thinned primer, spray one uniform coat of 3 to 4 passes with the spray gun.

Air drying: 2 to 3 hours.

Oven drying: approx. 30 minutes at 40 to 50° C (105 to 120° F).

- Apply body putty in thin coats where necessary.

Air drying: approx. 4 hours.

Oven drying: approx. 1 hour at 40 to 50° C (105 to 120° F).

- Spray one coat of thinned filler primer.

Air drying: 6 to 8 hours.

Oven drying: 1 hour at 40 to 50° C (105 to 120° F).

Sanding

- Wet sand complete car.

First with No. 320 grade wet paper.

Finish with No. 400 grade wet paper.

- Clean and dry body until all moisture is removed.

- Areas which were sanded through should be re-sprayed with filler primer.

Air drying: 1 hour.

- Dry sand to a finish using No. 360 grade paper and spray a light coat of primer.

Spraying paint

Spray a uniform coat of the desired color.

Air drying: approx. 6 to 8 hours.

Oven drying: 1 hour at 40 to 50° C (105 to 120° F).

Wet buff with electric buffer and wet polishing paste. Remove polishing paste and polish to high luster. Apply protective polish and finish by hand.