

20. Remove push rods.
21. Remove intake manifold.

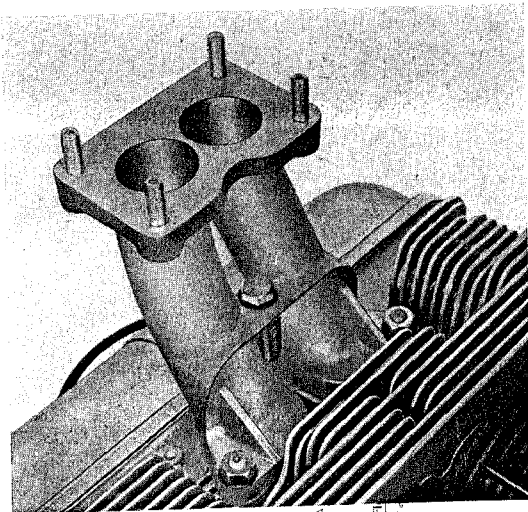


Fig. 34

22. Remove cylinder heads (23 EN).
23. Remove push rod tubes and deflector plates.

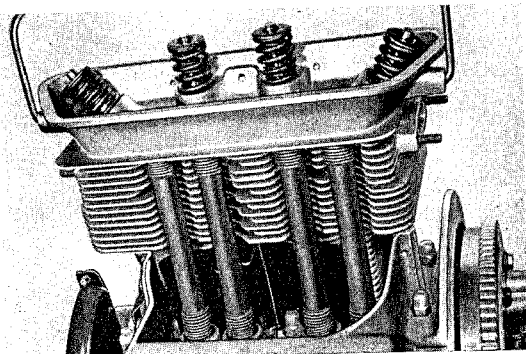


Fig. 35

24. Remove cylinders and pistons and number each (32, 34 EN).

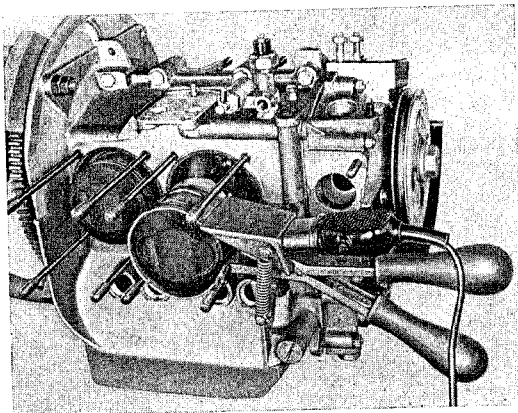


Fig. 36

25. Remove V-belt pulley and extract woodruff key (42 EN).

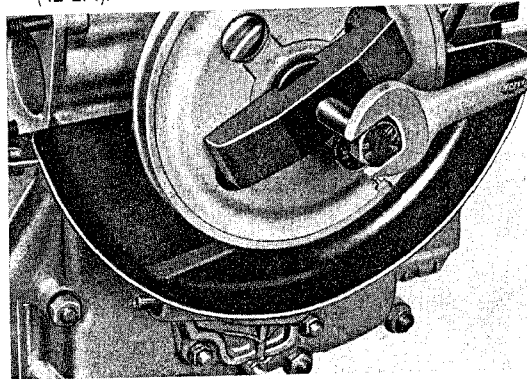


Fig. 37

26. Remove oil pump cover and tachometer drive (17 EN).

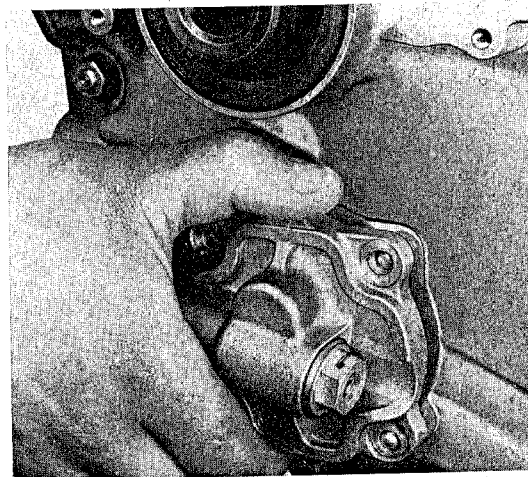


Fig. 38

27. Remove oil pump gears.

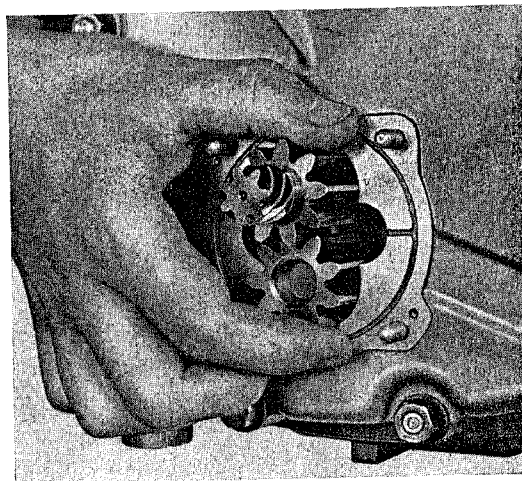


Fig. 39