

Removing and Installing Rocker Arm Bracket 1600 S Engine

21 EN

Removal

1. Remove rocker box cover.
2. Remove 7 securing nuts (SW 13).

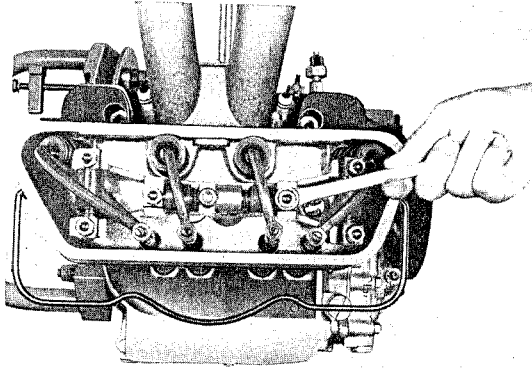


Fig. 130

2. Tighten screws to 5 mkg (36 ft. lb.) torque.

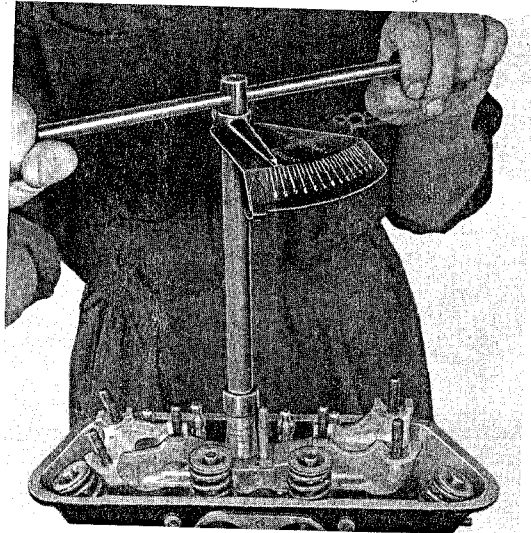


Fig. 132

3. Remove rocker arms with spindles, springs, washers, and clamps.
4. Remove 3 rocker arm bracket screws and remove bracket.

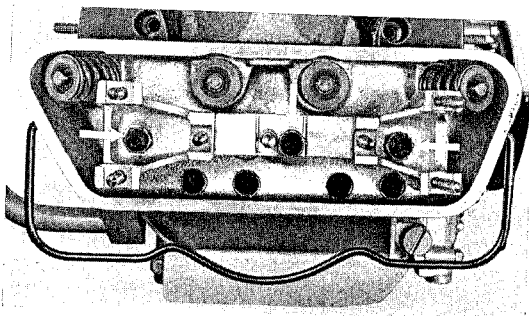


Fig. 131

3. Tighten securing nuts (SW 13) to 2.5 mkg (18 ft. lb.) torque.

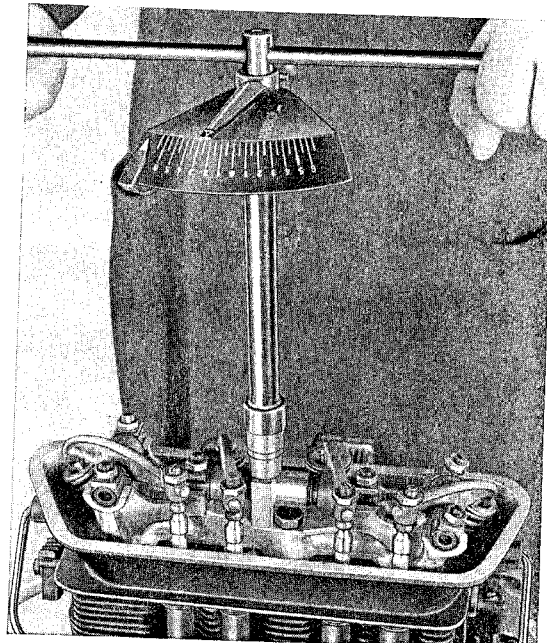


Fig. 133

Installation

The installation is accomplished in the reverse order of removal observing the following points:

1. Inspect rocker arm bracket screws for damage. Apply graphite grease to threads and pressure faces.