| Trouble | Cause | Cure |
|---|--|--|
| Poor braking effect despite depressing brake pedal properly | a) Brake linings and drums oiled or greasy | a) Replace defective oil seals, clean drums and replace shoes |
| | b) Brake linings or drum surfaces burnt | b) Replace shoes, machine or replace drums |
| | c) Front wheel brake cyl. incorrect- ly mounted | c) Mount cylinder correctly |
| Brake blocking when pedal is slightly depressed | a) Burnt or cracked brake linings or drums | a) Replace shoes, machine or replace drums |
| , s | b) Brake shoes are jamming or sticking in plungers or adjusting screws resp. | b) Remove burr or rust film on shoes, adjusting screws and plungers to allow easy moving of brake shoes |
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| Brakes do not operate equally | a) One wheel brake oiled up or greasy | a) Replace defective oil seal, Clean brake drum and re- place brake shoes |
| | b) Seizing piston in wheel brake cylinder | b) Overhaul or replace wheel brake cylinder |
| | c) Different wheel brake cylinders mounted on one axle · | c) Install only wheel brake cylinders with equal inside dia. 19.05 mm |
| | d) Faulty attached or weak return springs | d) Correct position of return springs or replace |
| | e) Different brake linings mounted on one axle | e) Install only brake linings of equal make |
| | f) Different brake shoes mounted on one axle | f) Install only shoes of equal make |
| | g) Different brake drum inside dia- meter on one axle | g) Machine drums to equal inside diameter |
| | h) Unequal adjustment of foot brake | h) Adjust foot brake equally |
| | i) Wear of tires varying or dif- ferent makes | i) Use only equally worn ti- res or equal make |
| | i) Loose brake back plate | j) Tighten brake back plate |
| | k) Different brake surfaces on one axle | k) Mount only brake drums with equal surfaces on one axle |