

## Removing and Installing Steering Column

23 ST

### Removal

1. Disconnect battery
2. Remove cover to steering box (fig. 73)

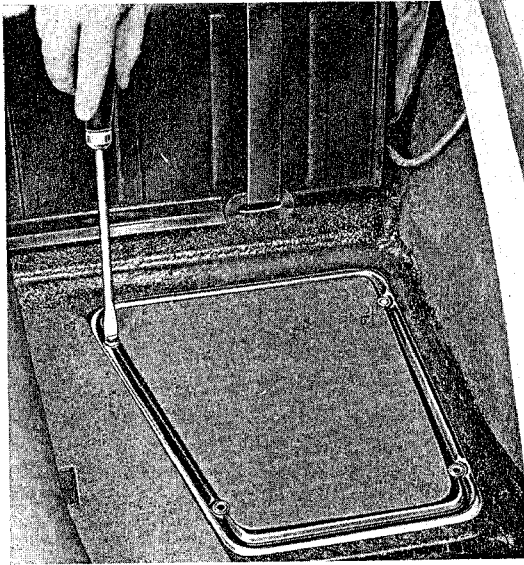


Fig. 73

3. Disconnect steering column at steering coupling (Unlock hex. hd. screw, unscrew and detach clamp from steering column (see fig. 74)

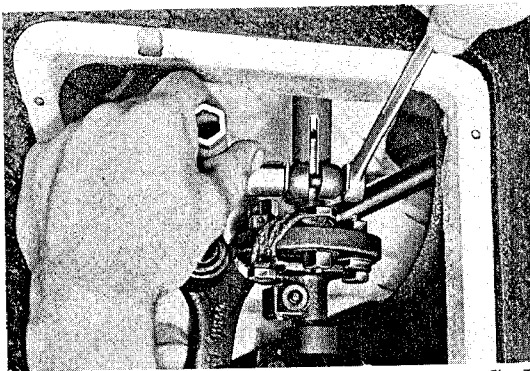


Fig. 74

4. Loosen steering wheel nut (21 St)
5. Pull out steering column with steering wheel of tubular jacket; to do this, turn steering wheel until steering column has disengaged from steering coupling, then remove steering wheel.

### Installation

When installing, proceed in reverse order, observing the following points:

1. Check steering column for out-of true. Permissible out-of-true .0787" (2 mm)
2. Check whether steering shaft bearing in tubular jacket moves easily.

### Note:

The steering shaft bearing is filled with special grease and therefore free of maintenance. If a replacement should become necessary, it can be pushed out of the lower end of the tubular jacket towards top.

3. Install clamp on steering column with a new lock plate, tighten hex. hd. screw and lock.