

Measuring Point		Tolerance (new)	Wear Limit	
7. Depth of recess to web	mm in.	3.10 - 3.15 .1220 - .1240	- -	
8. Width of oil seal surface	mm in.	8.250 - 9.250 .3248 - .3642	-	
9. Valve springs				
Free length	mm in.	49.00 1.93	-	
Installed length				
Intake	mm in.	42.5 1.67	-	
Exhaust	mm in.	41.5 1.63	-	