

3. Place lock collar on shift shaft and secure with roll pin.

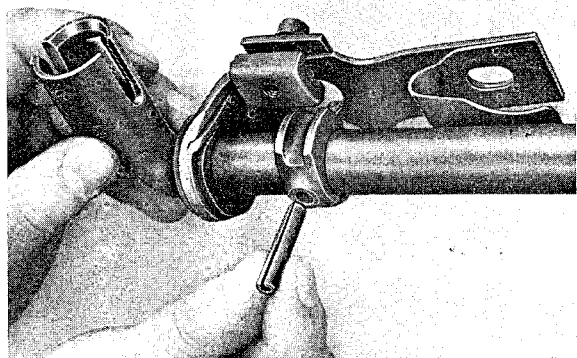


Fig. 2

4. Install shift shaft and shaft guide. Do not fully tighten the set screw on the rubber connector at the gearbox.

5. Align shift shaft guide and tighten allen screws.

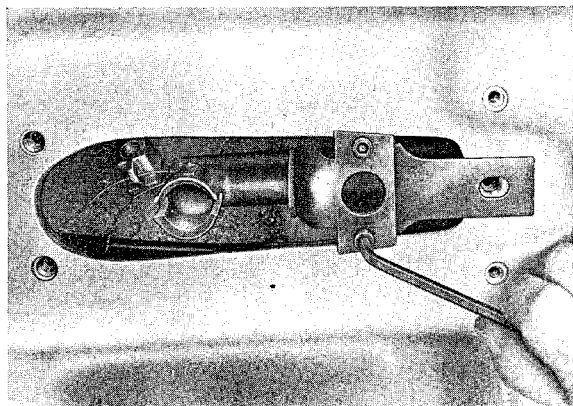


Fig. 3

6. Remove guide pin from side of lock and place coil spring in the bore of the shift lever base. Install lock.

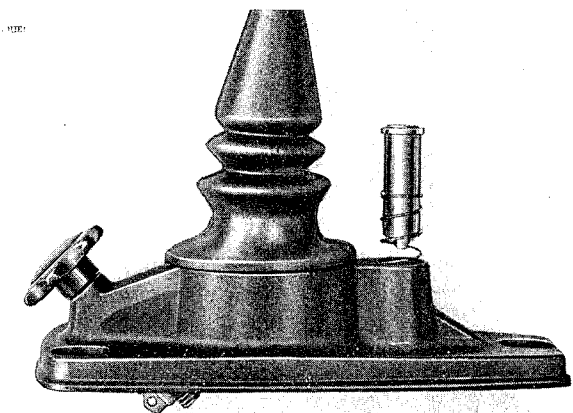


Fig. 4

7. Press the lock fully downward and install guide pin.

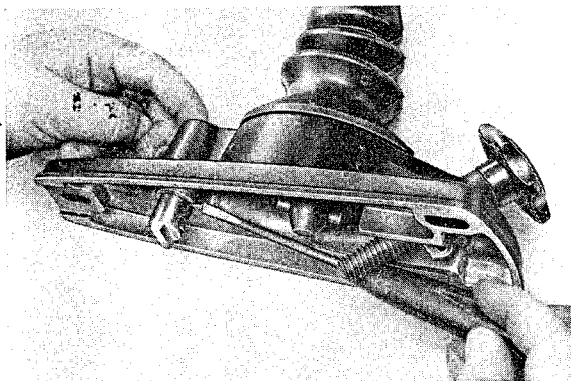


Fig. 5

8. Install shift lever base (Service Manual Supplement Section R). Before securing the three allen screws, engage neutral and lock in position by pressing down lock cylinder and turning the key to the right.

Tighten allen screws.

9. Adjust shift linkage (Section R, page R 71). Tighten clamp bolt and replace rubber boot.

10. Test function of shift lock in all gears.