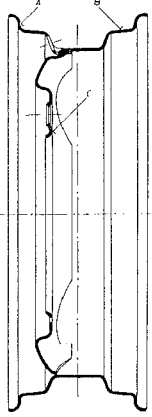
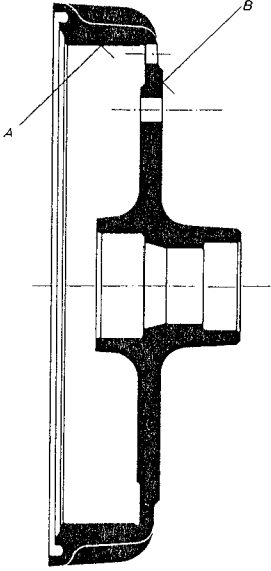
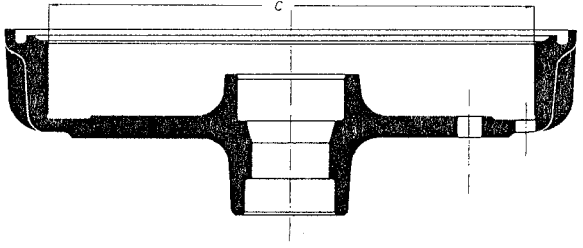


Summary of Tolerances including Wear Limits, Brakes, Wheels, Tires

Point of measurement	Tolerance (new) mm	Wear Limit mm	
1. Slotted disc wheel A Lateral out-of-true B Vertical out-of-true C The outer section of the contact surface must be plane. It should only be possible to insert a feeler gauge of a max. thickness of 0,3 mm between wheel seating surface and a surface-ground base of 250 mm diameter.	max. 1,5 max. 1,5 —	2,0 1,5 —	
2. Front Brake Drum A Vertical out-of-true (with true reception in hub). B Lateral out-of-true	max. 0,1 max. 0,1	— —	
C Inside diameter, normal size C Inside diameter, oversize. (In this case oversize brake shoes have to be used.) (See 4.)	$280,0 \pm 0,1$ $281,0 \pm 0,1$	281,0 282,0	
Conicity	max. 0,1	—	