

Torque Values for Cap Screws and Nuts of 1600 and 1600 S Engines

	mkg	ft. lb.
Crankcase screws M 8	2.5	18
Timing case cover nuts	2.0	14.5
Connecting rod nuts	4.5	32.6
Crankcase through-bolt nuts	4.0	29
Cylinder head nuts	3.0	21.8
Rocker arm bracket mounting screws M 10	3.5 to 4	25.4 to 29
(Formerly 5 mkg)		
Rocker arm spindle securing nuts 1600 S	2 to 2.5	14.5 to 18
(only on light alloy rocker arm brackets)		
Camshaft gear retaining nuts	2.5	18
Blower impeller nut	10.0	72.5
Flywheel gland nut	35 to 37.5	254 to 272