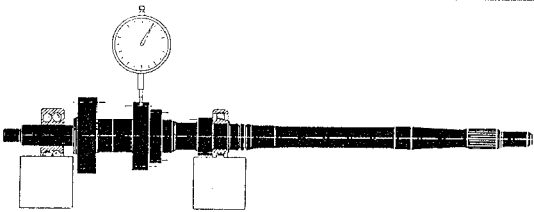
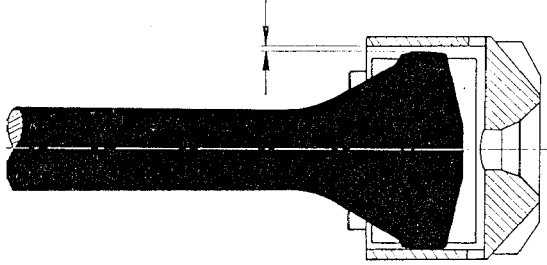
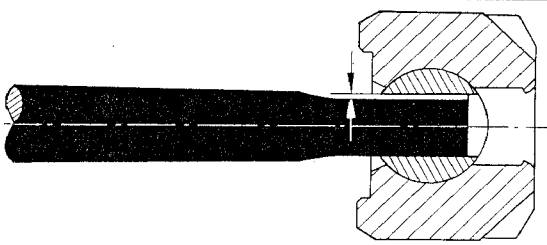
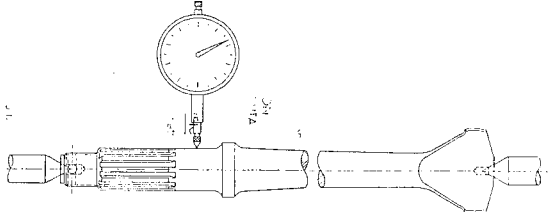
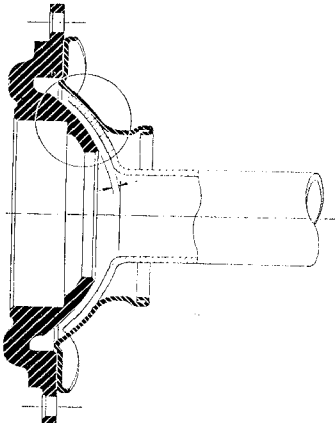


Measuring Point	Tolerance (new) mm	Wear limit mm	
c) Run out between bearings	0.03 max.	0.04 *)	
12. Rear axle shaft a) Clearance on large diameter clearance	0.03—0.10	0.15	
b) Clearance between fulcrum plates	0.05—0.15	0.25	
c) Run out on outer bearing surface, shaft on centers	0.00—0.02	0.03 **)	
13. Transmission side cover/rear axle tube/rear axle tube retainer clearance	0.1—0.2	0.3 ***) (After re-conditioning adjust to new tolerance using at least one 0.1 mm paper gasket)	

*) **) Excessive run out of rear axle or main shaft may be corrected without heat. However, the value to be corrected should not exceed 0.25 mm on the main shaft and 0.2 mm on the rear axle shaft. To correct use hydraulic press VW 400.

***) If the wear limit is exceeded, a thinner gasket may be used for adjustment.