

SECTION INDEX

Group E: Engine and Clutch

	Page
Engine Description	E 1
Operations: 1 EN Removing and Installing Engine	E 5
2 EN Disassembling and Assembling Engine	E 7

Cooling System

Operations: 3 EN Removing and Installing Duct Plates	E 15
4 EN Removing and Installing Fan Housing	E 17
5 EN Removing and Installing Blower Assembly	E 18
6 EN Removing and Installing Blower Impeller	E 19
7 EN Installing Lower Air Guide	E 20
8 EN Checking V-belt Tension	E 21
9 EN Adjusting V-belt Tension	E 21

Exhaust System and Heater

Operations: 10 EN Removing and Installing Muffler	E 23
11 EN Removing and Installing Junction Box and Exhaust Pipe	E 23
12 EN Removing and Installing Heater Cables	E 24
13 EN Adjusting Engine Compartment Heater	E 27

Oil System

Schematic Representation of the Oil System	E 29
Operations: 14 EN Removing and Installing Oil Strainer	E 30
15 EN Removing and Installing Oil Pressure Control Valves	E 31
16 EN Removing and Installing Oil Cooler	E 33
17 EN Removing and Installing Oil Pump Tachometer Drive	E 34
18 EN Changing Filter Element of By-Pass Oil Filter	E 35

Cylinder Head and Valves

Operations: 19 EN Removing and Installing Rocker Arm Bracket 1600 Engine	E 37
20 EN Disassembling and Assembling Rocker Arm Bracket 1600 Engine	E 38
21 EN Removing and Installing Rocker Arm Bracket 1600 S Engine	E 39
22 EN Disassembling and Assembling Rocker Arm Bracket 1600 S Engine	E 40
23 EN Removing and Installing Cylinder Heads	E 41
24 EN Removing and Installing Valves	E 44
25 EN Checking Valve Guides	E 46
26 EN Checking and Facing Valve Seats	E 46
27 EN Grinding Valves	E 47
28 EN Seating Valves	E 48
29 EN Inspecting Valves	E 49
30 EN Testing Valves for Seating	E 49
31 EN Adjusting Valve Clearance	E 49
Valve Clearance and Timing	E 50
Exchanging and Reconditioning Cylinder Heads	E 50