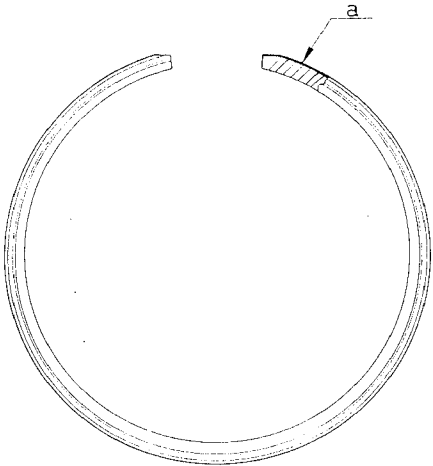
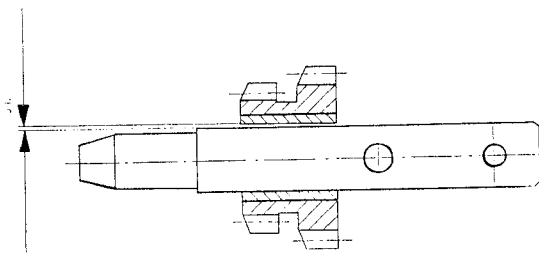
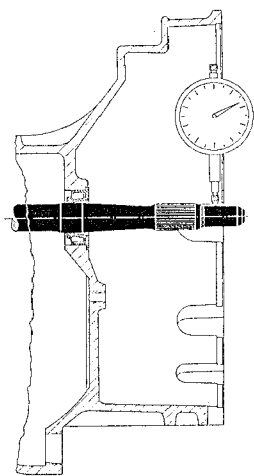


Measuring Point	Tolerance (new) mm	Wear limit mm	
9. Synchronizing rings 1st gear 2nd gear 3rd gear 4th gear Outside diameter Removed Installed	76.56—76.84 76.3 —76.7	When molybdenum coating has worn off (a)	
10. Reverse idler II on idler shaft clearance	0.032—0.068	0.25	
11. Main shaft a) Run out on pilot bearing surface	0.1 max.	0.2	
b) Shaft clearance in pilot bushing	0.082—0.168	0.2	