- Align gearshift lever assembly according to markings made during disassembly, and tighten Allenhead retaining bolts.
- Move control lever forward to stop, into "closed" position,
- 6. Attach cable ends to connecting levers at the air gate assemblies. Make certain that the heater flaps work in unison, opening and closing fully.

Disassembling and Reassembling Control Lever Assembly

Disassembly

- Hold head of hexagon bolt in a vise and remove self-locking nut.
- 2. Remove component parts one by one.

Reassembly

- 1. Hold head of hexagon bolt in a vise.
- 2. Install component parts as shown in Fig. 4.
 - 1 7 3 4 5 5 Fig. 4
- 1. Control lever grip
- 2. Control lever (left-hand drive cars)
- 3. Friction discs
- 4. Pressure disc
- 5. Hexagon bolt
- 6. Diaphragm spring
- 7. Supporting bracket
- 8. Self-locking nut

- 3. Tighten self-locking nut to 0, 5 mkg (3, 6 lbs/ft), then turn back one complete turn (360°).
- 4. Adjust by testing friction of lever brake, which should be 10 ± 1 kg (22 lbs ± 2,2 lbs), measured with a spring scale attached to the lever, through the upper hole, at a 90° angle (Fig. 5).

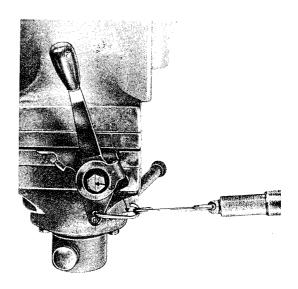


Fig. 5

Lever friction will increase when the hexagon nut is tightened, and decrease when the nut is loosened.