Cylinders	and Pis	tons		
Operations	33 EN 34 EN		EE	52 54
Pistons Dim	ensions	and Types	Ē	57 58
Crankçase	;			
Operations:	36 EN 37 EN 38 EN 39 EN 40 EN 41 EN 42 EN 43 EN 45 EN 46 EN 47 EN 48 EN	Removing and Installing Distributor Drive Shaft Removing and Installing No. 4 Bearing Oil Seal Removing and Installing No. 4 Bearing Removing and Installing Timing Case Cover Removing and Installing Flywheel Removing and Installing V-belt Pulley Removing and Installing Crankshaft Oil Seal at Flywheel Removing and Installing Camshaft Removing and Installing Crankshaft and Connecting Rods Removing and Installing Connecting Rods Replacing Piston Pin Bushings		72 74
Crankshaft			_	
Operations:	49 EN 50 EN 51 EN	Measuring Adjusting Crankshaft End Play	_	77 79
Crankshaft a		ing Dimensions		80 81
Breaking-ir	1 Ассер	tance Standards		
Operations:	52 EN 53 EN 54 EN 55 EN 56 EN	Breaking-in and Testing Engines Rebuilt Engines Testing During Break-in Final Inspection Testing Partly Pobuilt Engine		83 83 84 85 85 87 89
Clutch				
Description . Operations:	57 EN 58 EN 59 EN 60 EN 61 EN 62 EN 63 EN 64 EN	Removing and Installing Clutch Disassembling Clutch Pressure Plate Inspection Assembling Clutch Clutch Plate Inspection Removing and Installing Clutch Release Bearing Removing and Installing Clutch Cable Clutch Adjustment Entire and Adjustment Entire and Adjustment	9	91 92 93 94 95 97 98 99
rordos Agine	osis s for Ca	p Screws and Nuts of 1600 and 1600 5 Engines	10 10 10)3
Special Table	and thei	Limits	70	7