

4. Adjust valve clearance.

5. Oil spindles and rocker arms and install rocker box covers.

22 EN

Disassembling and Assembling Rocker Arm Bracket 1600 S Engine

Disassembly

1. Remove the 7 securing nuts.
2. Remove the rocker spindles, rocker arms, springs, washers, and clamps.
3. Remove adjusting screws.
2. Inspect adjusting screws and replace if threads bind or ball joint is damaged.
3. Clean oil passages in adjusting screws.

Assembly

The assembly is accomplished in the reverse order of disassembly observing the following points:

1. Inspect rocker arms and spindles replacing worn or damaged parts.
4. Insert thrust washers in such a manner that rocker arms are centered over the valve stems. Also note that push rods do not touch the push rod tubes.
5. It is important that washers, spacers, and clamps are properly arranged (Fig. 134).

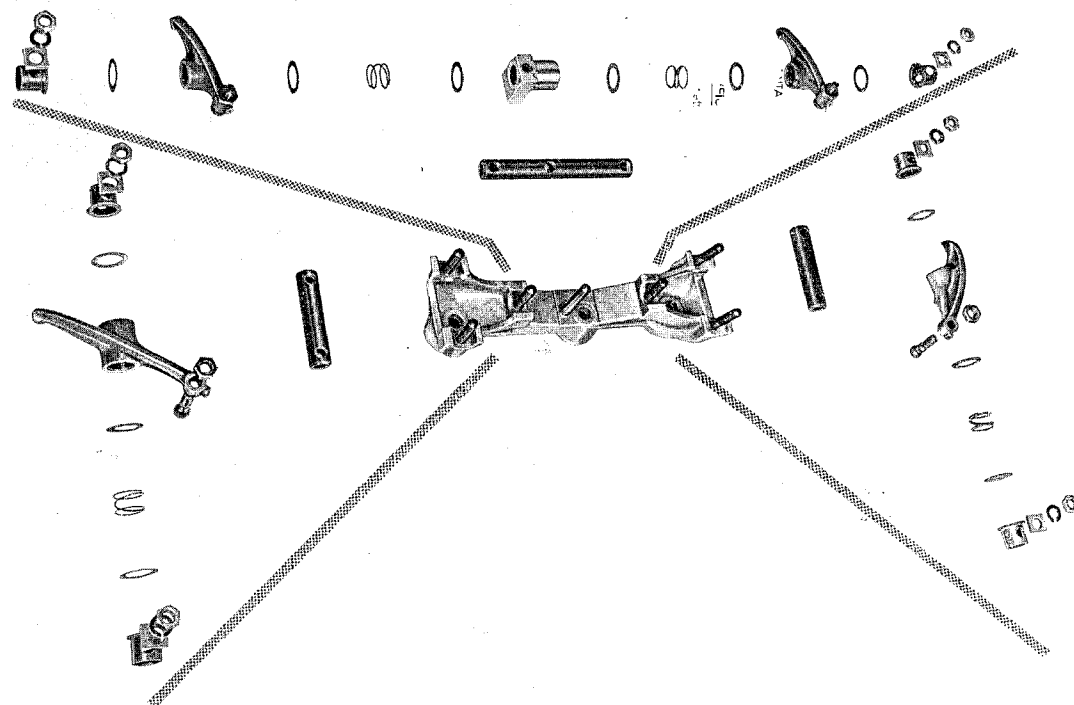


Fig. 134