

9. Remove brake drum with special tool P 30.

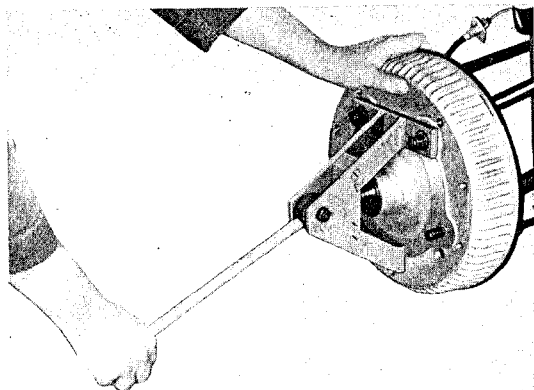


Fig. 11

Note: If an inner bearing should remain on the stub axle it can be pulled off by means of special tool P 63 (fig. 12).

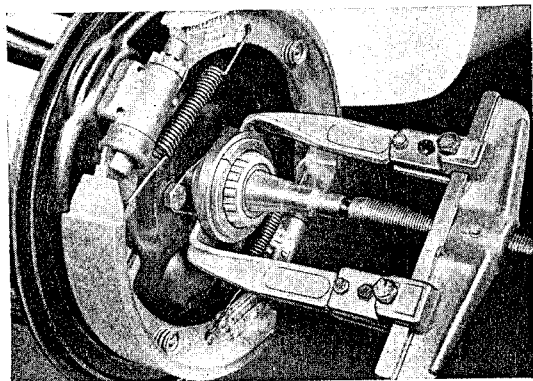


Fig. 12

Installation

Install brake drum in reverse order, observing the following points:

1. Brake surface of brake drum must be perfectly clean and should not show grooves. If necessary recondition brake drum as outlined in Group T of workshop manual.
2. Clean braking surface carefully, using fine-grained emery paper.
3. Clean hub in brake drum, front wheel bearing and seal
4. Check proper condition of front wheel bearing and seal
5. Grease and insert bearing with multi-purpose lithium-base grease. Take care that filling of one hub does not exceed approx. 1 1/2 ozs. (or 50 c. c. = 45 grams).
6. Mount seal and make sure that washer is correctly seated.
7. Place brake drum in position and insert by means of clamping nut on stub axle.
8. Adjust front wheel bearings (4 St).
9. Mount axle cover