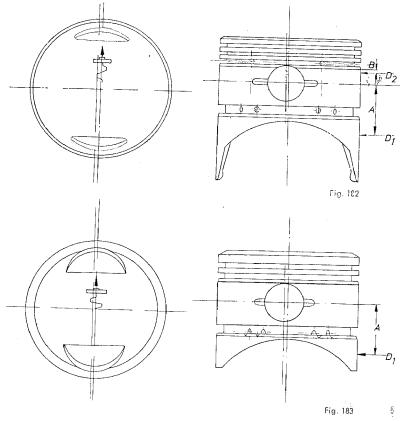
Piston Dimensions for 1600 Engines

Cyl. dia.	Size Groups			
	Standard Size	Over Size	$D_1 \pm 0.005$	$D_2 \pm 0.005$
82.5	-1		82,440	82,420
	0		82.450	82.430
	+1		82.460	82.440
		-1 KD	82.940	82.920
		0 KD	82.950	82.930
		+1 KD	82.960	82,940

ural Pistons				
Cyl. dia.	Size Groups		0.004	
	Standard Size	Over Size	D ₁ + 0.004 - 0.005	$D_2 + 0$ $- 0.01$
82.5	-1		82.436	82.43
	0		82.446	82.44
	+1		82.456	82,45
83.0		-1 KD	82.936	82.93
		0 KD	82.946	82.94
		+1 KD	82.956	82.95

Piston Dimensions and Types



1600 Engine

Piston diameter 82.5 mm.

Characteristic features:

Narrow bevel around edge of piston crown.

3 compression rings above the piston pin boss.

1 Oil scraper ring under the piston pin boss.

Dimensions given for points D_1 and D_2 .

Dimension A = 30 mm ($1^{3}/_{16}$ in.) B = 2 mm ($^{5}/_{64}$ in.)

1600 S Engine

Piston diameter 82.5 mm. Characteristic features:

Wide bevel around edge of piston crown.

2 compression rings above the piston pin boss.

I Oil scraper ring under the piston pin boss.

Dimensions given for point D_1 .

Dimension A = 30 mm ($1^{3}/_{16}$ in.).