

# **TWR-K70F120M Tower Module**

User's Manual

Rev. 1.1





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## **Revision History**

Revision	Date	Changes		
0.1	Nov 17, 2011	Initial Release for PWA 700-27166 Rev B		
1.0 Dec 2, 2011		Removed references to J18 and added info on using		
1.0	Dec 2, 2011	J19 to replace J18's functionality.		
		Added information on running EVB at 150MHz		
1.1	Nov 20, 2012	Added jumper details for rev C board		
		Added information on using trace		



## 1 TWR-K70F120M and TWR-K70F120M-KIT Overview

The TWR-K70F120M is a development board for the K61 and K70 family 32-bit ARM® Cortex™-M4 MCUs. The TWR-K70F120M is populated with a device rated for 120 MHz operation across the full -40C to 85C temperature range. At room temperatures the board can be over-clocked to 150 MHz to allow for evaluation of the K70 and K61 devices that are rated for 150 MHz operation across the full temperature range.

The TWR-K70F120M is a Tower Controller Module compatible with the Freescale Tower System. It can function as a stand-alone, low-cost platform for the evaluation of the Kinetis K10, K20, K6x, and K70 family of microcontroller (MCU) devices. The TWR-K70F120M features the Kinetis K70 low-power microcontroller based on the ARM® Cortex™-M4 architecture with graphical LCD controller, tamper detection, USB 2.0 HS Controller, USB 2.0 full-speed OTG controller and 10/100 Mbps Ethernet MAC.

The TWR-K70F120M is available as a stand-alone product or as a kit (TWR-K70F120M-KIT) with the Tower Elevator Modules (TWR-ELEV) and the Tower Serial Module (TWR-SER). The TWR-K70F120M can also be combined with other Freescale Tower peripheral modules to create development platforms for a wide variety of applications. 0 provides an overview of the Freescale Tower System.

#### **Controller Module Primary Elevator** Tower MCU/MPU Common serial board and expansion bus signals Works stand-alone or in Tower System Two 2x80 connectors on · Features integrated backside for easy debugging interface signal access and for easy programming side-mounting and run-control via board (LCD module) standard USB cable Power regulation circuitry **Secondary Elevator** Standardized signal Additional and assignments secondary serial and expansion bus signals Mounting holes · Standardized signal assignments **Board Connectors** · Mounting holes and Four card-edge expansion connectors connectors for side-mounting peripheral boards Uses PCI Express<sup>®</sup> connectors (x16, 90 mm/ Size **Peripheral Module** 3.5" long, 164 pins)

Figure 1. Freescale Tower System Overview

· Examples include serial interface module,

memory expansion module and Wi-Fi®

• Tower is approx. 3.5" H x 3.5" W

x 3.5" D when fully assembled



#### 1.1 Contents

The TWR-K70F120M contents include:

- TWR-K70F120M board assembly
- 3ft USB cable
- Interactive DVD with software installers and documentation
- Quick Start Guide

#### The TWR-K70F120M-KIT contains:

- TWR-K70F120M MCU module
- TWR-ELEV Primary and Secondary Elevator Modules
- TWR-SER Serial module including USB host/device/OTG, Ethernet, CAN, RS232 and RS485

#### 1.2 Features

Figure 2 and Figure 3 show the TWR-K70F120M with some of the key features called out. The following list summarizes the features of the TWR-K70F120M Tower MCU Module:

- Tower compatible microcontroller module
- MK70FN1M0VMJ12: K70FN1M in a 256 MAPBGA with 120 MHz operation
- Touch Tower Plug-in Socket
- General purpose Tower Plug-in (TWRPI) socket
- On-board JTAG debug circuit (OSJTAG) with virtual serial port
- 1Gb of DDR2 SDRAM memory
- 2Gb of SLC NAND flash memory
- Three axis accelerometer (MMA8451Q)
- Four (4) user-controllable LEDs
- Four (4) capacitive touch pads
- Two (2) user pushbutton switches
- Potentiometer
- Battery Holder for 20mm lithium battery (e.g. 2032, 2025)
- Micro-SD Card slot



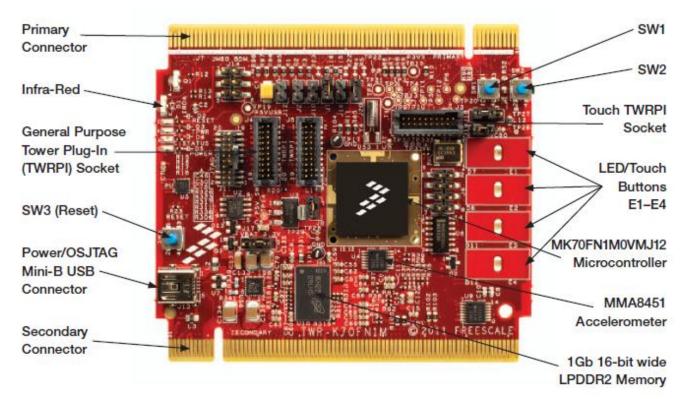


Figure 2. Callouts on front side of the TWR-K70F120M



Figure 3. Callouts on back side of the TWR-K70F120M



## 1.3 Getting Started

Follow the Quick Start Guide found printed in the TWR-K70F120M box or the interactive DVD for the list of recommended steps for getting started. There are also lab walk-through guides available on the tool support page for the TWR-K70F120M: <a href="https://www.freescale.com/TWR-K70F120M">http://www.freescale.com/TWR-K70F120M</a>.

#### 1.4 Reference Documents

The documents listed below should be referenced for more information on the Kinetis family, Tower System, and MCU Modules. These can be found in the documentation section of <a href="mailto:freescale.com/twr-k70F120M">freescale.com/kinetis</a>.

- TWR-K70F120M-QSG: Quick Start Guide
- TWR-K70F120M-SCH: Schematics
- TWR-K70F120M-PWB: Design Package
- K70 Family Product Brief
- K70 Family Reference Manual
- Tower Configuration Tool

## 2 Hardware Description

The TWR-K70F120M is a Tower Controller Module featuring the MK70FN1M0VMJ12—an ARM Cortex-M4 based microcontroller with graphical LCD controller, tamper detection, USB 2.0 HS Controller, USB 2.0 full-speed OTG controller and 10/100 Mbps Ethernet MAC in a 256 MAPBGA package with a maximum core operating frequency of 120MHz. It is intended for use in the Freescale Tower System but can operate stand-alone. An on-board debug circuit, OSJTAG, provides a JTAG debug interface and a power supply input through a single USB mini-AB connector. Figure 4 shows a block diagram of the TWR-K70F120M. The following sections describe the hardware in more detail.



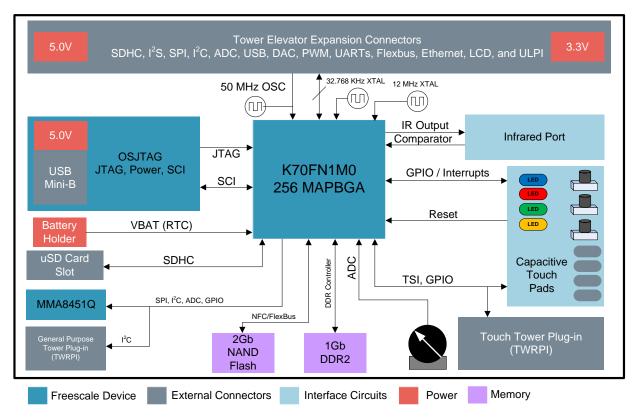


Figure 4. TWR-K70F120M Block Diagram

#### 2.1 K70FN1M0 Microcontroller

The TWR-K70F120M module features the MK70FN1M0VMJ12. The K70 microcontroller family is part of the Kinetis portfolio of devices built around an ARM Cortex-M4 core. Refer to the K70 Family Product Brief and the K70 Family Reference Manual for comprehensive information on the MK70FN1M0VMJ12 device. The key features are listed here:

- 32-bit ARM Cortex-M4 core with DSP instructions
- 120MHz maximum core operating frequency
- 256 MAPBGA, 17mm x 17mm, 1.0mm pitch package
- 1.71V 3.6V operating voltage input range
- 1 Mbyte of program flash, 128 Kbytes of static RAM
- DDR controller supporting DDR1, LPDDR1, and DDR2 memory
- NAND flash controller
- External bus interface
- Power management controller with 10 different power modes
- Multi-purpose clock generator with PLL and FLL operation modes
- 16-bit SAR ADC, 12-bit DAC
- High-speed analog comparator with 6-bit DAC
- Programmable voltage reference
- USB high-speed OTG controller
- USB full-speed/low-speed OTG/Host/Device controller with device charge detect
- 10/100 Mbps Ethernet MAC



- SPI, I<sup>2</sup>C (w/ SMBUS support), UART (w/ ISO7816, CEA709.1-B (LON), and IrDA support), CAN, I<sup>2</sup>S
- SD Host Controller (SDHC)
- GPIO with pin interrupt support, DMA request capability, digital glitch filtering
- Capacitive touch sensing inputs (TSI)
- Debug interfaces: JTAG, cJTAG, SWD
- Trace: TPIO, FPB, DWT, ITM, ETM, ETB

## 2.2 Clocking

The Kinetis MCUs start up from an internal digitally controlled oscillator (DCO). Software can enable one, two, or three external oscillators if desired. Two of the external oscillators provide clocks to the Multipurpose Clock Generator (MCG) module and can range from 32.768 KHz up to a 32 MHz crystal or ceramic resonator. The external oscillator for the Real Time Clock (RTC) module accepts a 32.768 kHz crystal.

The EXTALO and EXTAL1 pins of the main external oscillators can also be driven directly from an external clock source. The TWR-K70F120M features a 50 MHz on-board clock oscillator connected to EXTALO as seen in sheet 4 of the schematics. However, when the K70 Ethernet MAC is operating in RMII mode, synchronization of the MCU input clock and the 50 MHz RMII transfer clock is important. In this mode, the MCU input clock must be kept in phase with the 50 MHz clock supplied to the external PHY. Therefore, the TWR-K70F120M provides the option (see jumper description in Table 5) to select the clock input to the MCU from 1) the on-board 50MHz source or 2) an external clock from the CLKINO pin on the Primary Connector. When the K70 is operating in Ethernet RMII mode, the Tower peripheral module implementing the RMII PHY device should drive a 50 MHz clock on the CLKINO signal that is kept in phase with the clock supplied to the RMII PHY. Refer to section 2.13 "Ethernet" for more information.

The TWR-K70F120M also includes a 12MHz crystal connected to EXTAL1/XTAL1.

## 2.3 System Power

In stand-alone operation, the main power source for the TWR-K70F120M module is derived from the 5.0V input from either the USB mini-B connector, J13, or the debug header, J11, when a shunt is placed on jumper J12. A low-dropout regulator provides a 3.3V supply from the 5.0V input voltage. Refer to sheet 6 of the TWR-K70F120M schematics for more details.

When installed into a Tower System, the TWR-K70F120M can be powered from either an on-board source or from another source in the assembled Tower System. If both the on-board and off-board sources are available, the TWR-K70F120M will default to the off-board source.

The 3.3V power supplied to the MCU is routed through two jumpers, J8 and J20. J8 can be supplies VDD to the processor and also VDD\_INT as long as J20 is installed. J20 supplies VDD\_INT to the processor. The jumper shunts can be removed to allow for either 1) alternate MCU supply voltages to be injected or 2) the measurement of power consumed by the MCU.



#### **2.3.1 RTC VBAT**

The Real Time Clock (RTC) module on the K70 has two modes of operation, system power-up and system power-down. During system power-down, the RTC is powered from the backup power supply, VBAT. The TWR-K70F120M provides a battery holder for a coin cell battery that can be used as the VBAT supply. The holder can accept common 20mm diameter 3V lithium coin cell batteries (e.g. 2032, 2025). Refer to the description J17 in Table 5 "TWR-K70F120M Jumper Table" for more information.

## 2.4 Debug Interface

There are two debug interface options provided: the on-board OSJTAG circuit and an external Cortex Debug+ETM connector.

#### **2.4.1 OSJTAG**

An on-board MC9S08JM60 based Open Source JTAG (OSJTAG) circuit provides a JTAG debug interface to the K70FN1M0. A standard USB A male to Mini-B male cable (provided) can be used for debugging via the USB connector, J13. The OSJTAG interface also provides a USB to serial bridge. Drivers for the OSJTAG interface are provided in the *P&E Micro Kinetis Tower Toolkit* (available on the included DVD).

#### 2.4.2 Cortex Debug+ETM Connector

The Cortex Debug+ETM connector is a 20-pin (0.05") connector providing access to the SWD, SWV, JTAG, cJTAG, EzPort and ETM trace (4-bit) signals available on the K70 device. The pinout and K70 pin connections to the debug connector, J11, is shown in Table 1.

NOTE: The TRACE\_CLKOUT signal is not connected to the debug connector by default. In order to use trace functionality R137 should be populated and R138 and R11 should be removed.

Pin **Function** TWR-K70F120M Connection VTref 3.3V MCU supply (P3V3\_MCU) 1 TMS / SWDIO PTA3/SCIO RTS b/FTM0 CH0/JTAG MS/SWD DIO 2 3 **GND** 4 TCK / SWCLK PTAO/SCIO\_CTS\_b/FTMO\_CH5/JTAG\_CLK/SWD\_CLK/EZP\_CLK 5 **GND GND** 6 TDO / SWO PTA2/SCI0\_TX/FTM0\_CH7/JTAG\_DO/TRACE\_SWO/EZP\_DO 7 Key TDI PTA1/SCIO RX/FTMO CH6/JTAG DI/EZP DI 8 9 PTA4/FTM0 CH1/MS/NMI b/EZP CS b **GNDDetect** 10 nRESET RESET\_b 11 **Target Power** 5V supply (via J12) 12 **TRACECLK** PTA6/FTM0\_CH3/TRACE\_CLKOUT 5V supply (via J12) 13 **Target Power** TRACEDATA[0] 14 PTA10/FTM2 CH0/FTM2 QD PHA/TRACE D0 15 **GND GND** 16 TRACEDATA[1] PTA9/FTM1\_CH1/FTM1\_QD\_PHB/TRACE\_D1 17 **GND GND** 

Table 1. Cortex Debug+ETM Connector Pinout



Pin	Function	TWR-K70F120M Connection
18	TRACEDATA[2]	PTA8/FTM1_CH0/FTM1_QD_PHA/TRACE_D2
19	GND	GND
20	TRACEDATA[3]	PTA7/FTM0_CH4/TRACE_D3

**Note:** Many of the trace signals connected to the debug connector are also connected elsewhere on the TWR-K70F120M. Refer to Table 6 "I/O Connectors and Pin Usage Table" and Table 7 "TWR-K70F120M Primary Connector Pinout" for more information.

## 2.5 Graphical LCD Interface

The K70FN1M0 processor includes an on-chip graphical LCD controller module. The module is not used directly on the TWR-K70F120M board, but the LCD signals are routed to the Secondary connector, allowing the connection to an external LCD or additional circuitry on a Tower peripheral module.

The TWR-LCD-RGB will provide an LCD panel and all required external circuitry so that it can interface directly to the TWR-K70F120M. This is an easy way to evaluate the graphical LCD module on the K70 processor.

## 2.6 DDR2 Memory

The TWR-K70F120M includes 1Gb of DDR2 memory (MT47H64M16HR-25). The board also includes a DDR regulator that provides the main 1.8V supply for the memory and the processors SDRAM pads as well as VTT and VREF voltages.

#### 2.7 NAND Flash

The TWR-K70F120M includes 2Gb of SLC NAND flash memory (MT29F2G15ABAEAWP). The data lines used for the NAND flash are shared between the NAND flash controller and the FlexBus interface. Internal arbitration logic in the processor allows for dynamic sharing between the NAND flash and FlexBus interfaces.

## 2.8 Infrared Port

An infrared transmit and receive interface is implemented on the board. The CMT\_IRO pin directly drives an infrared diode. The receiver uses an infrared phototransistor connected to an on-chip analog comparator through a low-pass filter. Internal to the K70 device, the output of the analog comparator can be routed to a UART module for easier processing of the incoming data stream.

## 2.9 Accelerometer

An MMA8451Q digital accelerometer is connected to the K70 MCU through an I2C interface and a GPIO/IRQ signal. Refer to Table 6 "I/O Connectors and Pin Usage Table" for connection details.

## 2.10 Potentiometer, Pushbuttons, LEDs

The TWR-K70F120M features two pushbutton switches connected to GPIO/interrupt signals, one pushbutton connected to the master reset signal, four capacitive touch pad electrodes, four user-controllable LEDs, and a potentiometer connected to an ADC input signal. Refer to Table 6 "I/O Connectors and Pin Usage Table" for information about which port pins are connected to these features.



## 2.11 General Purpose Tower Plug-in (TWRPI) Socket

The TWR-K70F120M features a socket that can accept a variety of different Tower Plug-in modules featuring sensors, RF transceivers, and more. The General Purpose TWRPI socket provides access to I2C, SPI, IRQs, GPIOs, timers, analog conversion signals, TWRPI ID signals, reset, and voltage supplies. The pinout for the TWRPI Socket is defined in Table 2.

Refer to Table 6 "I/O Connectors and Pin Usage Table" for the specific K70 pin connections to the General Purpose TWRPI socket.

Table 2. General Purpose TWRPI socket pinout

Left-side 2x10 Connector

Pin Description **5V VCC** 1 2 3.3 V VCC 3 **GND** 4 **3.3V VDDA** 5 VSS (Analog GND) 6 VSS (Analog GND) 7 VSS (Analog GND) 8 ADC: Analog 0 9 ADC: Analog 1 10 VSS (Analog GND) 11 VSS (Analog GND) 12 ADC: Analog 2 13 VSS (Analog GND) 14 VSS (Analog GND) 15 **GND** 16 **GND** ADC: TWRPI ID 0 17 ADC: TWRPI ID 1 18 **GND** 19

Right-side 2x10 Connector

Pin	Description	
1	GND	
2	GND	
3	I2C: SCL	
4	I2C: SDA	
5	GND	
6	GND	
7	GND	
8	GND	
9	SPI: MISO	
10	SPI: MOSI	
11	SPI: SS	
12	SPI: CLK	
13	GND	
14	GND	
15	GPIO: GPIO0/IRQ	
16	GPIO: GPIO1/IRQ	
17	GPIO: GPIO2	
18	GPIO: GPIO3	
19	GPIO: GPIO4/Timer	
20	GPIO: GPIO5/Timer	

#### 2.12 Touch Interface

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Reset

The touch sensing input (TSI) module of the Kinetis MCUs provides capacitive touch sensing detection with high sensitivity and enhanced robustness. Each TSI pin implements the capacitive measurement of an electrode.

The TWR-K70F120M provides two methods for evaluating the TSI module. There are four individual electrodes on-board the TWR-K70F120M that simulate pushbuttons. Additionally, twelve TSI signals are connected to a Touch Tower Plug-in (TWRPI) socket that can accept Touch TWRPI daughter cards that may feature keypads, rotary dials, sliders, etc.

The pinout for the Touch TWRPI socket is defined in Table 3. Refer to Table 6 "I/O Connectors and Pin Usage Table" for the specific K70 pin connections to the Touch TWRPI socket.



Table 3. Touch TWRPI socket pinout

Pin	Description	
1	5V VCC	
2	3.3 V VCC	
3	Electrode 0	
4	3.3V VDDA	
5	Electrode 1	
6	VSS (Analog GND)	
7	Electrode 2	
8	Electrode 3	
9	Electrode 4	
10	Electrode 5	
11	Electrode 6	
12	Electrode 7	
13	Electrode 8	
14	Electrode 9	
15	Electrode 10	
16	Electrode 11	
17	ADC: TWRPI ID 0	
18	ADC: TWRPI ID 1	
19	GND	
20 Reset		

#### 2.13 Ethernet

The K70FN1M0 features a 10/100 Mbps Ethernet MAC with MII and RMII interfaces. The TWR-K70F120M routes the RMII interface signals from the K70 MCU to the Primary Connector, allowing the connection to an external Ethernet PHY device on a Tower peripheral module.

When the K70 Ethernet MAC is operating in RMII mode, synchronization of the MCU clock and the 50 MHz RMII transfer clock is important. The MCU input clock must be kept in phase with the 50 MHz clock supplied to the external PHY. Therefore, the TWR-K70F120M provides the option (see jumper descriptions Table 5) to clock the MCU from an external clock from the CLKINO pin on the Primary Connector. The Tower peripheral module implementing the RMII PHY device should drive a 50 MHz clock on the CLKINO pin that is kept in phase with the clock supplied to the RMII PHY.

The TWR-SER module that comes as part of the TWR-K70F120M-KIT provides a 10/100 Ethernet PHY that can operate in either MII or RMII mode. By default the PHY is boot strapped to operate in MII mode; therefore jumper configuration changes may be required. Table 4 shows the settings for proper interoperability between the Ethernet interface on the TWR-SER and the TWR-K70F120M.

Table 4. Ethernet operation jumper settings

Tower Module	Jumper	Setting
TWR-K70F120M(rev B)	J19	OFF
TWR-K70F120M(rev C)	J18	ON



TWR-SER	J2	3-4
TWR-SER	J3	2-3
TWR-SER	J12	9-10

#### 2.14 USB

The K70FN1M0 features two different USB modules--a USB full-speed/low-speed OTG/Host/Device controller with built-in transceiver and a high-speed OTG/Host/Device controller that requires a external ULPI PHY.

#### 2.14.1 FS/LS USB

The TWR-K70F120M routes the USB D+ and D- signals from the K70 MCU to the Primary Connector, allowing the connection to external USB connectors or additional circuitry on a Tower peripheral module.

The TWR-SER module included as part of the TWR-K70F120M-KIT provides a USB OTG/Host/Device interface with a mini-AB USB connector. There are many configuration options that can be selected to evaluate different USB modes of operation. By default, the TWR-SER is configured for USB Device operation. Please refer to the documentation included with the TWR-SER for more information on the configuration options.

#### 2.14.2 HS USB

The TWR-K70F120M routes the ULPI interface signals for the high-speed USB module to the Secondary Connector allowing the connection to an external ULPI PHY or additional circuitry on a Tower peripheral module.

The TWR-SER2 module includes a ULPI PHY that can be used with the TWR-K70F120M in order to evaluate the high-speed USB functionality. The TWR-SER2 is not included as part of the TWR-K70F120M-KIT, but the boards can be ordered individually from Freescale.

## 2.15 Secure Digital Card Slot

A Micro-Secure Digital (SD) card slot is available on the TWR-K70F120M connected to the SD Host Controller (SDHC) signals of the K70 MCU. This slot will accept micro-SD memory cards. Refer to Table 6 "I/O Connectors and Pin Usage Table" for the SDHC signal connection details.

#### 2.16 External Bus Interface - FlexBus

The K70 device features a multi-function external bus interface called the FlexBus interface controller capable of interfacing to slave-only devices. The FlexBus interface is not used directly on the TWR-K70F120M. Instead, a subset of the FlexBus is connected to the Primary Connector so that the external bus can access devices on Tower peripheral modules. Refer to Table 7 "TWR-K70F120M Primary Connector Pinout" and sheet 8 of the TWR-K70F120M schematics for more details.



## 3 Jumper Table

There are several jumpers on the TWR-K70F120M that provide configuration selection and signal isolation. Refer to the following table for details. The default installed jumper settings are shown in bold with asterisks.

Table 5. TWR-K70F120M Jumper Table

Jumper	Option	Setting	Description
J1 USB VREGIN Power Connection		*ON*	Connect USB0_VBUS from Primary Elevator (A57) to VREGIN
	Connection	OFF	Disconnect VREGIN from Primary Elevator
	Infrared Transmitter	ON	Connect PTD7/CMT_IRO/UART0_TX to IR Transmitter (D1)
J2	Connection	*OFF*	Disconnect PTD7/CMT_IRO/UART0_TX from IR Transmitter (D1)
		*ON*	Connect on-board 3.3V supply to MCU
J8	MCU Power Connection	OFF	Isolate MCU from power supply (allows for external supply or power measurements)
J10	OSJTAG Mode Selection	ON	OSJTAG bootloader mode (OSJTAG firmware reprogramming)
		*OFF*	Debugger mode
J12	ITAC Dower Connection	ON	Connect on-board 5V supply to JTAG port (supports powering board from external JTAG probe)
J12	JTAG Power Connection	*OFF*	Disconnect on-board 5V supply from JTAG port
	Infrared Receiver Connection	ON	Connect DAC1_OUT/CMP2_IN3 to IR Receiver
J16		*OFF*	Disconnect DAC1_OUT/CMP2_IN3 to IR Receiver
J17	VBAT Power Selection  50 MHz oscillator output enable	*1-2*	Connect VBAT to on-board 3.3V supply
J17		2-3	Connect VBAT to the higher voltage between on-board 3.3V supply or coin-cell supply
J18 (revC board)		ON	On-board 50MHz oscillator disabled. Off-board clock drives main EXTAL.  NOTE: This option should be selected whenever a tower module card that provides a clock on primary elevator pin B24 is connected to the CPU module. Otherwise there will be contention between the two clock sources.  On-board 50MHz oscillator enabled. On-board 50 MHz clock
		*OFF*	drives main EXTAL.
J19 (revC	50 MHz oscillator power	*ON*	Power supply to 50MHz oscillator enabled.
board)		OFF	Power supply to 50MHz oscillator disabled.



	50MHz clock disable.	*ON*	On-board 50MHz oscillator enabled. On-board 50 MHz clock drives main EXTAL.
J19 (revB			On-board 50MHz oscillator disabled. Off-board clock drives main EXTAL.
board)		OFF	NOTE: This option must be selected whenever a tower module card that provides a clock on primary elevator pin B24 is connected to the CPU module. Otherwise there will be contention between the two clock sources.
	MCU VDD INT Power	*ON*	Connect VDD and VDD_INT rails together
J20	Connection	OFF	Isolate MCU VDD_INT from power supply (allows for external supply or power measurements)

## 4 Input/Output Connectors and Pin Usage Table

The following table provides details on which K70FN1M0 pins are used to communicate with the LEDs, switches, and other I/O interfaces onboard the TWR-K70F120M.

**Note:** Some port pins are used in multiple interfaces on-board and many are potentially connected to off-board resources via the Primary and Secondary Connectors. Take care to avoid attempted simultaneous usage of mutually exclusive features.

Table 6. I/O Connectors and Pin Usage Table

Feature	Connection	Port Pin	Pin Function
OSJTAG USB-to-	OSJTAG Bridge RX Data	PTE17	UART2_RX
serial Bridge	OSJTAG Bridge TX Data	PTE16	UART2_TX
	SD Clock	PTE2	SDHC0_DCLK
	SD Command	PTE3	SDHC0_CMD
	SD Data0	PTE1	SDHC0_D0
SD Card Slot	SD Data1	PTE0	SDHC0_D1
	SD Data2	PTE5	SDHC0_D2
	SD Data3	PTE4	SDHC0_D3
	SD Card Detect	PTE28	PTE28
Infrared Port	IR Transmit	PTD7	CMT_IRO
illitated Port	IR Receive	_	CMP2_IN3
	SW1 (IRQ0)	PTD0	PTD0
Pushbuttons	SW2 (IRQ1)	PTE26	PTE26
	SW3 (RESET)	RESET_b	RESET_b
	E1 / Touch	PTA4	TSIO_CH5
Touch Pads	E2 / Touch	PTB3	TSIO_CH8
Touch Paus	E3 / Touch	PTB2	TSIO_CH7
	E4 / Touch	PTB16	TSI0_CH9
	E1 / Orange LED	PTA11	PTA11
LEDs	E2 / Yellow LED	PTA28	PTA28
LEDS	E3 / Green LED	PTA29	PTA29
	E4 / Blue LED	PTA10	PTA10



Potentiometer	Potentiometer (R71)	_	ADC1_DM1
	I2C SDA	PTE18	I2C0_SDA
A I	I2C SCL	PTE19	I2C0_SCL
Accelerometer	INT1	PTB4	PTB4
	INT2	PTB7	PTB7
	TWRPI ANO (J4 Pin 8)	_	ADC0_DP0/ADC1_DP3
	TWRPI AN1 (J4 Pin 9)	_	ADC0_DM0/ADC1_DM3
	TWRPI AN2 (J4 Pin 12)	_	ADC1_DP0/ADC0_DP3
	TWRPI IDO (J4 Pin 17)	_	ADC0_DP1/ADC2_DP0/ADC3_DP3
	TWRPI ID1 (J4 Pin 18)	_	ADC0_DM1/ADC2_DM0/ADC3_DM3
	TWRPI I2C SCL (J5 Pin 3)	PTE19	I2C0_SCL
	TWRPI I2C SDA (J5 Pin 4)	PTE18	I2CO_SDA
General Purpose	TWRPI SPI MISO (J5 Pin 9)	PTD14	SPI2_SIN
TWRPI Socket	TWRPI SPI MOSI (J5 Pin		
1 WIN 1 SOCKET	10)	PTD13	SPI2_SOUT
	TWRPI SPI SS (J5 Pin 11)	PTD15	SPI2_PCS1
	TWRPI SPI CLK (J5 Pin 12)	PTD12	SPI2_SCK
	TWRPI GPIO0 (J5 Pin 15)	PTB4	PTB4
	TWRPI GPIO1 (J5 Pin 16)	PTB8	PTB8
	TWRPI GPIO2 (J5 Pin 17)	PTB9	PTB9
	TWRPI GPIO3 (J5 Pin 18)	PTA19	PTA19
	TWRPI GPIO4 (J5 Pin 19)	PTE26	PTE26
	Electrode 0 (J3 Pin 3)	PTB0	TSIO_CH0
	Electrode 1 (J3 Pin 5)	PTB1	TSIO_CH6
	Electrode 2 (J3 Pin 7)	PTB2	TSIO_CH7
	Electrode 3 (J3 Pin 8)	PTB3	TSIO_CH8
	Electrode 4 (J3 Pin 9)	PTC0	TSIO_CH13
To the Book /	Electrode 5 (J3 Pin 10)	PTC1	TSIO_CH14
Touch Pad / Segment LCD TWRPI	Electrode 6 (J3 Pin 11)	PTC2	TSIO_CH15
Socket	Electrode 7 (J3 Pin 12)	PTA4	TSIO_CH5
Journey	Electrode 8 (J3 Pin 13)	PTB16	TSIO_CH9
	Electrode 9 (J3 Pin 14)	PTB17	TSIO_CH10
	Electrode 10 (J3 Pin 15)	PTB18	TSIO_CH11
	Electrode 11 (J3 Pin 16)	PTB19	TSIO_CH12
	TWRPI ID0 (J3 Pin 17)	_	ADC1_DP1
	TWRPI ID1 (J3 Pin 18)	_	ADC1_SE16
	RX_FS	PTE8	I2SO_RX_FS
	TX_FS	PTE11	I2SO_TX_FS
	TXD0	PTE10	I2S0_TXD0
I2S/SAI Header	RXD0	PTE7	12S0_RXD0
	RX_BCLK	PTE9	I2SO_RX_BCLK
	TX_BCLK	PTE12	I2SO_TX_BCLK
	MCLK	PTE6	I2SO_MCLK



## **5 Tower Elevator Connections**

The TWR-K70F120M features two expansion card-edge connectors that interface to the Primary and Secondary Elevator boards in a Tower system. The Primary Connector (comprised of sides A and B) is utilized by the TWR-K70F120M while the Secondary Connector (comprised of sides C and D) only makes connections to the GND pins. Table 7 provides the pinout for the Primary Connector.

Table 7. TWR-K70F120M Primary Connector Pinout

	TWR-K70F120M Primary Connector									
Pi		Side B		Pi		Side A				
n				n						
#	Name	Group	Usage	#	Name	Group	Usage			
B1	5V	Power	5.0V Power	A1	<b>5V</b>	Power	5.0V Power			
B2	GND	Power	Ground	A2	GND	Power	Ground			
B3	3.3V	Power	3.3V Power	A3	3.3V	Power	3.3V Power			
D4	ELE DC CENCE	Davis	Elevator Power		2 21/	Danner	2 2V Dames			
B4 B5	ELE_PS_SENSE GND	Power	Sense Ground	A4 A5	3.3V GND	Power	3.3V Power Ground			
		Power		A5 A6		Power				
B6	GND SDHC CLK /	Power SDHC /	Ground	Аб	GND	Power	Ground			
В7	SPI1_CLK	SPI 1	PTE2	A7	SCL0	I2C 0	PTE19			
B8	SDHC_D3 / SPI1_CS1_b	SDHC / SPI 1		A8	SDA0	I2C 0	PTE18			
В9	SDHC_D3 / SPI1_CS0_b	SDHC / SPI 1	PTE4	A9	GPIO9 / CTS1	GPIO / UART	PTE18			
B1 0	SDHC_CMD / SPI1_MOSI	SDHC / SPI 1	PTE3	A1 0	GPIO8 / SDHC_D2	GPIO / SDHC	PTE5			
B1 1	SDHC_D0 / SPI1_MISO	SDHC / SPI 1	PTE1	A1 1	GPIO7 / SD_WP_DET	GPIO / SDHC	PTE27			
B1 2	ETH_COL	Ethernet		A1 2	ETH_CRS	Etherne t				
B1 3	ETH_RXER	Ethernet	PTA5	A1 3	ETH_MDC	Etherne t	PTB1			
B1 4	ETH_TXCLK	Ethernet		A1 4	ETH_MDIO	Etherne t	PTB0			
B1 5	ETH_TXEN	Ethernet	PTA15	A1 5	ETH_RXCLK	Etherne t				
B1 6	ETH_TXER	Ethernet		A1 6	ETH_RXDV	Etherne t	PTA14			
B1 7	ETH_TXD3	Ethernet		A1 7	ETH_RXD3	Etherne t				
B1 8	ETH_TXD2	Ethernet		A1 8	ETH_RXD2	Etherne t				
B1 9	ETH_TXD1	Ethernet	PTA17	A1 9	ETH_RXD1	Etherne t	PTA12			
B2 0	ETH_TXD0	Ethernet	PTA16	A2 0	ETH_RXD0	Etherne t	PTA13			
B2	GPIO1 / RTS1	GPIO /	PTE19	A2	SSI_MCLK	SSI	PTE6			



1		UART		1			
B2 2	GPIO2 / SDHC_D1	GPIO / SDHC	PTE0	A2 2	SSI_BCLK	SSI	PTE12
B2 3	GPIO3	GPIO	PTE28	A2 3	SSI_FS	SSI	PTE11
B2 4	CLKIN0	Clock	PTA18	A2 4	SSI_RXD	SSI	PTE7
B2 5	CLKOUT1	Clock	PTE26	A2 5	SSI_TXD	SSI	PTE10
B2 6	GND	Power	Ground	A2 6	GND	Power	Ground
B2 7	AN7	ADC	ADC0_DP1	A2 7	AN3	ADC	PGA0_DP/ADC0_DP0/A DC1_DP3
B2 8	AN6	ADC	ADC0_DM1	A2 8	AN2	ADC	PGA0_DM/ADC0_DM0/ ADC1_DM3
B2 9	AN5	ADC	ADC1_DP1	A2 9	AN1	ADC	PGA1_DP/ADC1_DP0/A DC0_DP3
B3 0	AN4	ADC	ADC1_DM1	A3 0	AN0	ADC	PGA1_DM/ADC1_DM0/ ADC0_DM3
B3 1	GND	Power	Ground	A3 1	GND	Power	Ground
B3 2	DAC1	DAC	DAC1_OUT	A3 2	DAC0	DAC	DAC0_OUT
B3 3	TMR3	Timer		A3 3	TMR1	Timer	PTA9
B3 4	TMR2	Timer	PTD6	A3 4	TMR0	Timer	PTA8
B3 5	GPIO4	GPIO	PTB8	A3 5	GPIO6	GPIO	PTB9
B3 6	3.3V	Power	3.3V Power	A3 6	3.3V	Power	3.3V Power
B3 7	PWM7	PWM	PTA2	A3 7	PWM3	PWM	PTA6
B3 8	PWM6	PWM	PTA1	A3 8	PWM2	PWM	PTC3
B3 9	PWM5	PWM	PTD5	A3 9	PWM1	PWM	PTC2
B4 0	PWM4	PWM	PTA7	A4 0	PWM0	PWM	PTC1
B4 1	CANRX0	CAN 0	PTC16	A4 1	RXD0	UART 0	PTF7
B4 2	CANTX0	CAN 0	PTC17	A4 2	TXD0	UART 0	PTF8
B4 3	1WIRE	1-Wire		A4 3	RXD1	UART 1	PTE17
B4 4	SPI0_MISO	SPI 0	PTD14	A4 4	TXD1	UART 1	PTE16
B4 5	SPI0_MOSI	SPI 0	PTD13	A4 5	VSS	Analog Vref	VSSA
B4 6	SPI0_CS0_b	SPI 0	PTD11	A4 6	VDDA	Analog Vref	VDDA
B4 7	SPI0_CS1_b	SPI 0	PTD15	A4 7	CANRX1	CAN 1	
B4	SPI0_CLK	SPI 0	PTD12	A4	CANTX1	CAN 1	



8				8	[		
B4				A4			
9	GND	Power	Ground	9	GND	Power	Ground
B5 0	SCL1	I2C 1	PTE19	A5 0	GPIO14	GPIO	
B5 1	SDA1	I2C 1	PTE18	A5 1	GPIO15	GPIO	
B5	GPIO5 /	GPIO /		A5	3. 23 25		
2	SD_CARD_DET	SDHC	PTE28	2	GPIO16	GPIO	
B5 3	USB0_DP_PDOWN	USB 0		A5 3	GPIO17	GPIO	
B5 4	USB0_DM_PDOW N	USB 0		A5 4	USB0_DM	USB 0	USB0_DM
B5 5	IRQ_H	Interrupt	PTB4	A5 5	USB0_DP	USB 0	USB0_DP
B5 6	IRQ_G	Interrupt	PTB4	A5 6	USB0_ID	USB 0	
B5 7	IRQ_F	Interrupt	PTB5	A5 7	USB0_VBUS	USB 0	VREGIN
B5 8	IRQ_E	Interrupt	PTB5	A5 8	I2S0_DIN_SC K	I2S	PTE9
B5 9	IRQ_D	Interrupt	PTB6	A5 9	I2S0_DIN_WS	I2S	PTE8
B6 0	IRQ_C	Interrupt	PTB6	A6 0	I2S0_DIN1	I2S	PTE8
B6 1	IRQ_B	Interrupt	PTB7	A6 1	I2S0_DOUT1	I2S	PTE9
B6 2	IRQ_A	Interrupt	PTB7	A6 2	RSTIN_b	Reset	RESET_b
B6 3	EBI_ALE / EBI_CS1_b	EBI	PTD0	A6 3	RSTOUT_b	Reset	PTB8
B6 4	EBI_CS0_b	EBI	PTD1	A6 4	CLKOUT0	Clock	PTC3
B6 5	GND	Dower	Cround	A6	CND	Dower	Cround
B6	GND	Power	Ground	5 A6	GND	Power	Ground
6	EBI_AD15	EBI	PTB18	6	EBI_AD14	EBI	PTC0
B6 7	EBI_AD16	EBI	PTB17	A6 7	EBI_AD13	EBI	PTC1
B6 8	EBI_AD17	EBI	PTB16	A6 8	EBI_AD12	EBI	PTC2
B6 9	EBI_AD18	EBI	PTB11	A6 9	EBI_AD11	EBI	PTC4
B7 0	EBI_AD19	EBI	PTB10	A7 0	EBI_AD10	EBI	PTC5
B7 1	EBI_R/W_b	EBI	PTC11	A7 1	EBI_AD9	EBI	PTC6
B7 2	EBI_OE_b	EBI	PTB19	A7 2	EBI_AD8	EBI	PTC7
B7 3	EBI_D7	EBI	PTB20	A7 3	EBI_AD7	EBI	PTC8
B7 4	EBI_D6	EBI	PTB21	A7 4	EBI_AD6	EBI	PTC9
В7	EBI_D5	EBI	PTB22	A7	EBI_AD5	EBI	PTC10



5				5			
B7 6	EBI_D4	EBI	PTB23	A7 6	EBI_AD4	EBI	PTD2
B7 7	EBI_D3	EBI	PTC12	A7 7	EBI_AD3	EBI	PTD3
B7 8	EBI_D2	EBI	PTC13	A7 8	EBI_AD2	EBI	PTD4
B7 9	EBI_D1	EBI	PTC14	A7 9	EBI_AD1	EBI	PTD5
B8 0	EBI_D0	EBI	PTC15	A8 0	EBI_AD0	EBI	PTD6
B8		_		A8		_	
1	GND	Power	Ground	1	GND	Power	Ground
B8				A8			
2	3.3V	Power	3.3V Power	2	3.3V	Power	3.3V Power

Table 8. TWR-K70F120M Primary Connector Pinout

	TWR-K70F120M Secondary Connector									
Pi		Side D		Pi	Side C					
n				n						
#	Name	Group	Usage	#	Name	Group	Usage			
		_				_	5.0V			
D1	5V	Power	5.0V Power	C1	5V	Power	Power			
D2	GND	Power	Ground	C2	GND	Power	Ground			
D3	3.3V	Power	3.3V Power	C3	3.3V	Power	3.3V Power			
			Elevator Power				3.3V			
D4	ELE_PS_SENSE	Power	Sense	C4	3.3V	Power	Power			
D5	GND	Power	Ground	C5	GND	Power	Ground			
D6	GND	Power	Ground	C6	GND	Power	Ground			
D7	SPI2_CLK	SPI 2	PTD12	C7	SCL2	I2C 2	PTE19			
D8	SPI2_CS1_b	SPI 2	PTD15	C8	SDA2	I2C 2	PTE18			
D9	SPI2_CS0_b	SPI 2	PTD11	C9	GPIO25	GPIO				
D1 0	SPI2_MOSI	SPI 2	PTD13	C1 0	ULPI_STOP	ULPI	PTA9			
D1 1	SPI2_MISO	SPI 2	PTD14	C1 1	ULPI_CLK	ULPI	PTA6			
D1 2	ETH_COL	Ethernet		C1 2	GPIO26	GPIO				
D1 3	ETH_RXER	Ethernet		C1 3	ETH_MDC	Ethernet				
D1 4	ETH_TXCLK	Ethernet		C1 4	ETH_MDIO	Ethernet				
D1 5	ETH_TXEN	Ethernet		C1 5	ETH_RXCLK	Ethernet				
D1 6	GPIO18	GPIO		C1 6	ETH_RXDV	Ethernet				
D1 7	GPIO19 / SDHC_D4	GPIO / SDHC		C1 7	GPIO27 / SDHC_D6	GPIO / SDHC				
D1	GPIO20 / SDHC_D5	GPIO /		C1	GPIO28 / SDHC_D7	GPIO /				



8		SDHC		8		SDHC	
D1 9	ETH_TXD1	Ethernet		C1 9	ETH_RXD1	Ethernet	
D2 0	ETH_TXD0	Ethernet		C2 0	ETH_RXD0	Ethernet	
D2 1	ULPI_NEXT / USB1 DM	ULPI / USB 1	PTA8	C2 1	ULPI_DATA0 / USB3 DM	ULPI / USB 3	PTA10
D2 2	ULPI_DIR / USB1_DP	ULPI / USB	PTA7	C2 2	ULPI_DATA1 / USB3 DP	ULPI / USB 3	PTA11
D2 3	UPLI_DATA5 / USB2_DM	ULPI / USB 2	PTA27	C2 3	ULPI_DATA2 / USB4_DM	ULPI / USB 4	PTA24
D2 4	ULPI_DATA6 / USB2_DP	ULPI / USB 2	PTA28	C2 4	ULPI_DATA3 / USB4_DP	ULPI / USB 4	PTA25
D2 5	ULPI_DATA7	ULPI	PTA29	C2 5	ULPI_DATA4	ULPI	PTA26
D2 6	GND	Power	Ground	C2 6	GND	Power	Ground
D2 7	LCD_HSYNC / LCD_P24	Display	PTF2	C2 7	AN11	ADC	Ground
D2 8	LCD_VSYNC / LCD_P25	Display	PTF3	C2 8	AN10	ADC	
D2 9	AN13	ADC		C2 9	AN9	ADC	
D3 0	AN12	ADC		C3 0	AN8	ADC	
D3 1	GND	Power	Ground	C3 1	GND	Power	Ground
D3 2	LCD_CLK / LCD_P26	Display	PTF0	C3 2	GPIO29	GPIO	- Crounu
D3 3	TMR11	Timer		C3 3	TMR9	Timer	
D3 4	TMR10	Timer		C3 4	TMR8	Timer	
D3 5	GPIO21	GPIO		C3 5	GPIO30	GPIO	
D3 6	3.3V	Power	3.3V Power	C3 6	3.3V	Power	3.3V Power
D3 7	PWM15	PWM		C3 7	PWM11	PWM	
D3 8	PWM14	PWM		C3 8	PWM10	PWM	
D3 9	PWM13	PWM		C3 9	PWM9	PWM	
D4 0	PWM12	PWM		C4 0	PWM8	PWM	
D4 1	CANRX1	CAN 1		C4 1	RXD2 / TSI0	UART 2 / TSI	
D4 2	CANTX1	CAN 1		C4 2	TXD2 / TSI1	UART 2 / TSI	
D4 3	LCD_CONTRAST	Display	PTC18	C4 3	RTS2 / TSI2	UART 2 / TSI	
D4 4	LCD_OE / LCD_P27	Display	PTF1	C4 4	CTS2 / TSI3	UART 2 / TSI	
D4	LCD_D0 / LCD_P0	Display	PTF4	C4	RXD3 / TSI4	UART 3 /	



5			1	5		TSI	l I
D4				C4		UART 3 /	
6	LCD_D1 / LCD_P1	Display	PTF5	6	TXD3 / TSI5	TSI	
D4				C4	1703 / 1313	UART 3 /	
7	LCD_D2 / LCD_P2	Display	PTF6	7	RTS3 / TSI6	TSI	
D4				C4	K133 / 1310	UART 3 /	
8	LCD_D3 / LCD_P3	Display	PTF7	8	CTS3 / TSI7	TSI	
D4				C4	C133 / 1317	131	
9	GND	Power	Ground	9	GND	Power	Ground
D5			Ground	C5	GITE	1 OWCI	Ground
0	GPIO23	GPIO		0	LCD_D4 / LCD_P4	Display	PTF8
D5				C5	200_01/200_11	Bispiay	1110
1	GPIO24	GPIO		1	LCD_D5 / LCD_P5	Display	PTF9
D5	LCD D12/			C5	202_20 / 202_10	2.op.ay	5
2	LCD P12	Display	PTF16	2	LCD_D6 / LCD_P6	Display	PTF10
D5	LCD_D13 /	2.001.07	0			2.06.07	5
3	LCD P13	Display	PTF17	3	LCD_D7 / LCD_P7	Display	PTF11
D5	LCD_D14 /	-1 /		C5		- 1 - 7	
4	LCD_P14	Display	PTF18	4	LCD_D8 / LCD_P8	Display	PTF12
D5	IRQ_P /	Interrupt /		C5	160 00 /160 00	. ,	DTE42
5	SPI2_CS2_b	SPI 2		5	LCD_D9 / LCD_P9	Display	PTF13
D5	IRQ_O /	Interrupt /		C5	LCD_D10 / LCD_D10		DTE14
6	SPI2_CS3_b	SPI 2		6	LCD_D10 / LCD_P10	Display	PTF14
D5	IRQ_N	Interrupt	PTB4	C5	LCD_D11 / LCD_P11		PTF15
7	IKQ_N	Interrupt	PID4	7	LCD_DII / LCD_PII	Display	PIFIS
D5	IRQ_M	Interrupt	PTB4	C5	TMR16	Timer	
8	INQ_III	Interrupt	FIDT	8	HINTO	Tilliei	
D5	IRQ_L	Interrupt	PTB5	C5	TMR15	Timer	
9	11.6_5	interrupt	1 100	9	1111(13	Time	
D6	IRQ_K	Interrupt	PTB5	C6	TMR14	Timer	
0				0			
D6	IRQ_J	Interrupt	PTB6	C6	TMR13	Timer	
1				1			
D6	IRQ_I	Interrupt	PTB7	C6	LCD_D15 / LCD_P15	Display	PTF19
2 D6				2	-		
3	LCD_D18 /	Display	PTF22	C6 3	LCD_D16 / LCD_P16	Display	PTF20
D6	LCD_P18			C6			
4	LCD_D19 / LCD_P19	Display	PTF23	4	LCD_D17 / LCD_P17	Display	PTF21
D6	rcn_L13			C6	rcn_n1/   rcn_r1/	Display	1.1177
5	GND	Power	Ground	5	GND	Power	Ground
D6	EBI AD20 /	EBI /		C6	EBI BE 32 24 b /	EBI /	- Juliu
6	LCD P42	Display		6	LCD P28	Display	
D6	EBI_AD21 /	EBI /		C6	EBI_BE_23_16_b /	EBI /	
7	LCD P43	Display		7	LCD_P29	Display	
D6	EBI_AD22 /	EBI /		C6	EBI BE 15 8 b /	EBI /	
8	LCD_P44	Display		8	LCD_P30	Display	
D6	EBI_AD23 /	EBI /		C6	 EBI_BE_7_0_b /	EBI /	
9	LCD_P45	Display		9	LCD_P31	Display	
D7	 EBI_AD24 /	EBI /		C7	EBI_TSIZE0 /	EBI /	
0	LCD_P46	Display		0	LCD_P32	Display	
D7	EBI_AD25 /	EBI /		C7	EBI_TSIZE1 /	EBI /	
1	LCD_P47	Display		1	LCD_P33	Display	
D7	EBI_AD26 /	EBI /		C7	EBI_TS_b / LCD_P34	EBI /	



2	3.3V	Power	3.3V Power	2	3.3V	Power	Power
D8				C8			3.3V
1	GND	Power	Ground	1	GND	Power	Ground
D8				C8			
0	LCD_P22	Display	PTF26	0	LCD_D23 / LCD_P23	Display	PTF27
D8	LCD_D22 /	Dianlay	DTEGG	C8		Dienley	DTC27
9	LCD_P21	Display	PTF25	9	GPIO31 / LCD_P41	GPIO	
D7	LCD_D21 /	Diamlari	DTESE	C7	_	CDIO	
8	LCD_P20	Display	PTF24	8	LCD_P40	Display	
D7	LCD_D20 /	Dienley	DTF24	C7	EBI_CS1_b /	EBI /	
7	LCD_P53	Display		7	LCD_P39	Display	
D7	EBI_AD31 /	EBI /		C7	EBI_CS2_b /	EBI /	
6	LCD_P52	Display		6	LCD_P38	Display	
D7	EBI_AD30 /	EBI /		C7	EBI_CS3_b /	EBI /	
5	LCD_P51	Display		5	LCD_P37	Display	
D7	EBI_AD29 /	EBI /		C7	EBI_CS4_b /	EBI /	
4	LCD_P50	Display		4	EBI_TA_b / LCD_P36	Display	
D7	EBI_AD28 /	EBI /		C7		EBI /	
3	LCD_P49	Display		3	LCD_P35	Display	
D7	EBI_AD27 /	EBI /		C7	EBI_TBST_b /	EBI /	
2	LCD_P48	Display		2		Display	