

# **“Makhana Size and Defect Detection”**

A Report

*Submitted as special assignment*

*of*

## **2EIDE59 IMAGE PROCESSING AND APPLICATIONS**

By  
(PRAKHAR AGARWAL)  
(21bei040))

Under the Guidance of  
Prof. Harsh Kapadia



**ELECTRONICS AND  
INSTRUMENTATION ENGINEERING  
INSTITUTE OF TECHNOLOGY  
NIRMA UNIVERSITY**

**Ahmedabad 382 481**

**APRIL 2024**

# INTRODUCTION

## Problem Statement: -

Makhana also known as Foxnut comes in various sizes so size Identification of makhana and also finding circularity of Makhana is difficult task.

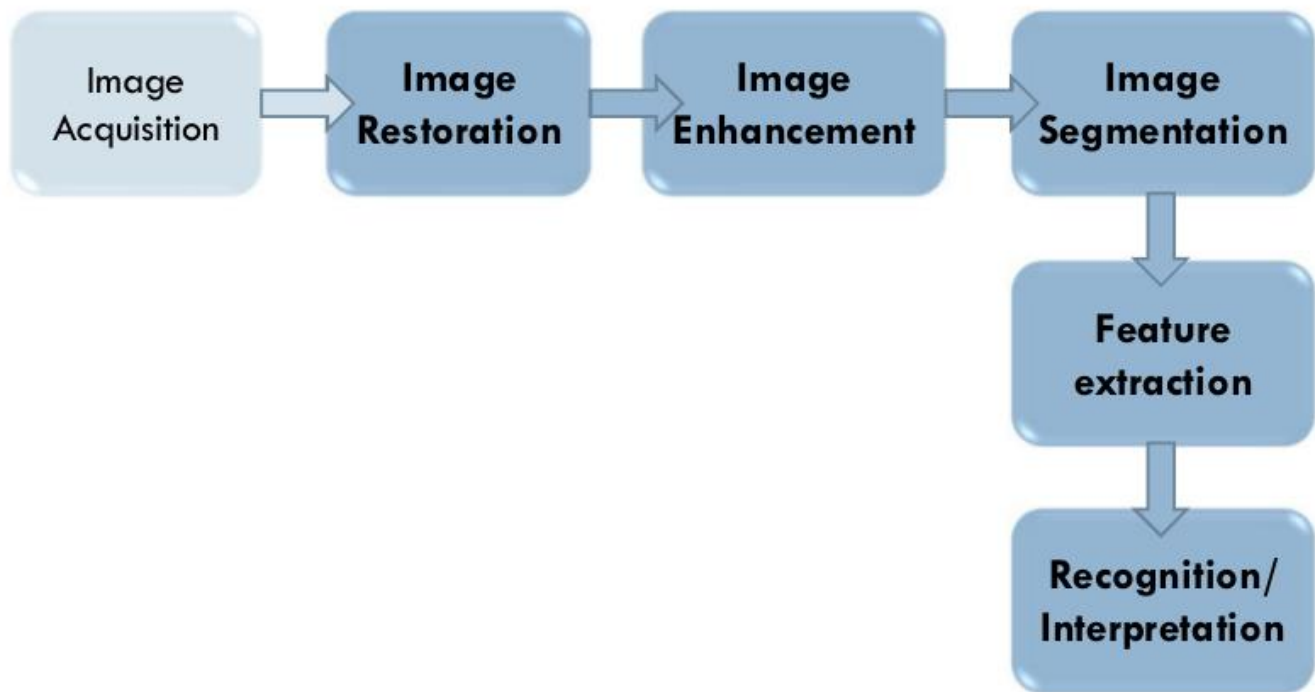
Makhana if not processed has brown covers on top so identification of that is also a difficult task.

Here we have used various image processing algorithms to identify the makhana size, Circularity and the makhana with brown cover on it.

The algorithms used are Thresholding, Dilating, Smoothing filters, and various size Filters.

The Software used for this Project is Matlab.

## BLOCK DIAGRAM



# IMAGES

We start the project by Clicking the images of makhana under black background.  
We then Uploaded the Images into the Matlab Online Application . We then  
Applied various Operations.





# The Algorithm

We first read the Image.

```
%% Read in Image
RGB = imread("20240422_100749.jpg");
% Display Image
figure(1);
clf
imshow(RGB)
```



## Convert RGB to Grayscale

```
%% Convert Truecolor (RGB) Image into Grayscale Image
I = im2gray(RGB);
% Use Median Filter
I = medfilt2(I,[30 30]);
figure(2);
clf
imshow(I)
```



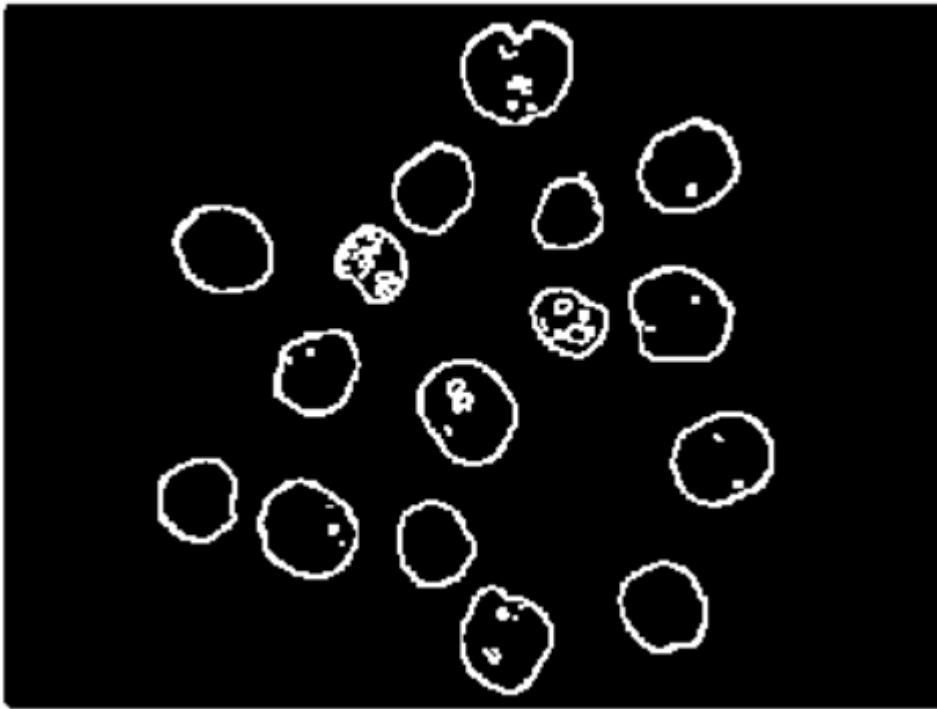


## Calculate the Gradient Image and Apply a Threshold

% Use edge and Sobel operator to calculate the threshold value. Then Tune the threshold value and use edge again to obtain a binary mask that contains the segmented cell

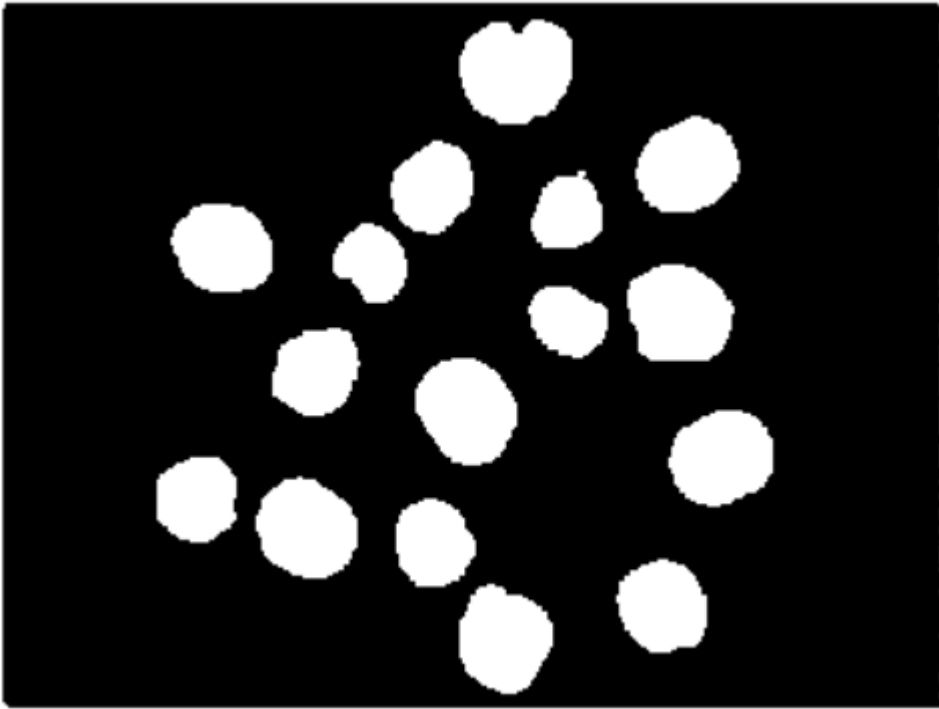
```
[~,threshold] = edge(I,'sobel');  
fudgeFactor = 1;  
BWs = edge(I,'sobel',threshold * fudgeFactor);  
% Display resulting binary gradient mask  
figure(3);  
clf  
imshow(BWs)
```

This is used to identify the scars.



## Dilate the Image.

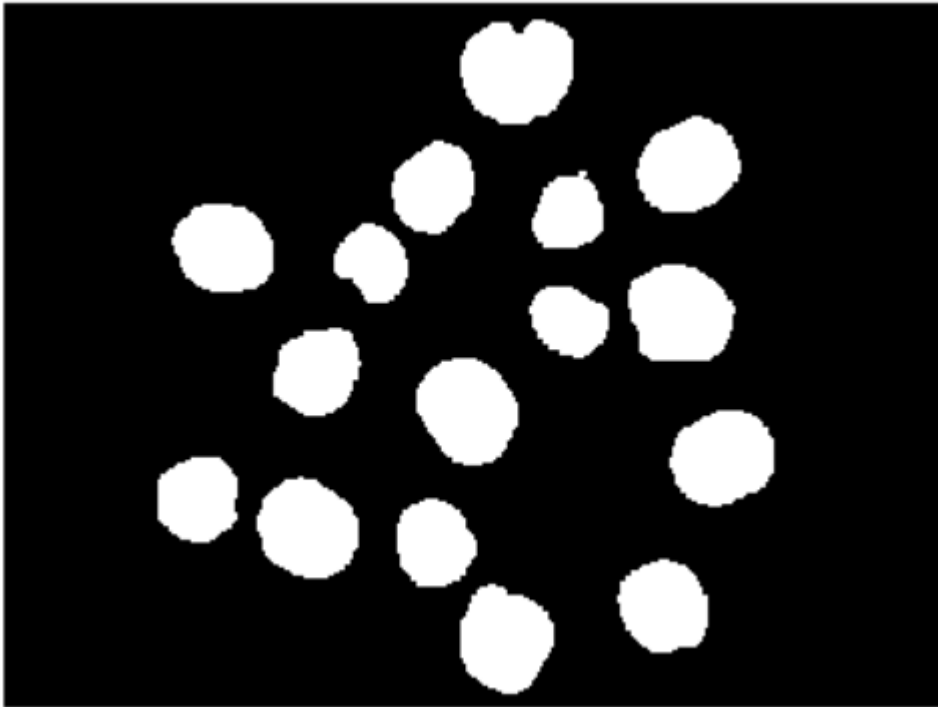
```
% Create two perpendicular linear structuring elements by using strel function.
se90 = strel('line',3,90);
se0 = strel('line',3,0);
% Dilate the binary gradient mask using the vertical structuring element followed by the
horizontal structuring element. The imdilate function dilates the image.
BWsdil = imdilate(BWs,ones(20,20));
imshow(BWsdil)
% Fill Interior Gaps
% Fill remaining holes using the imfill function
BWdfill = imfill(BWsdil,'holes');
figure(4);
clf
imshow(BWdfill)
```



## Remove Connected Objects

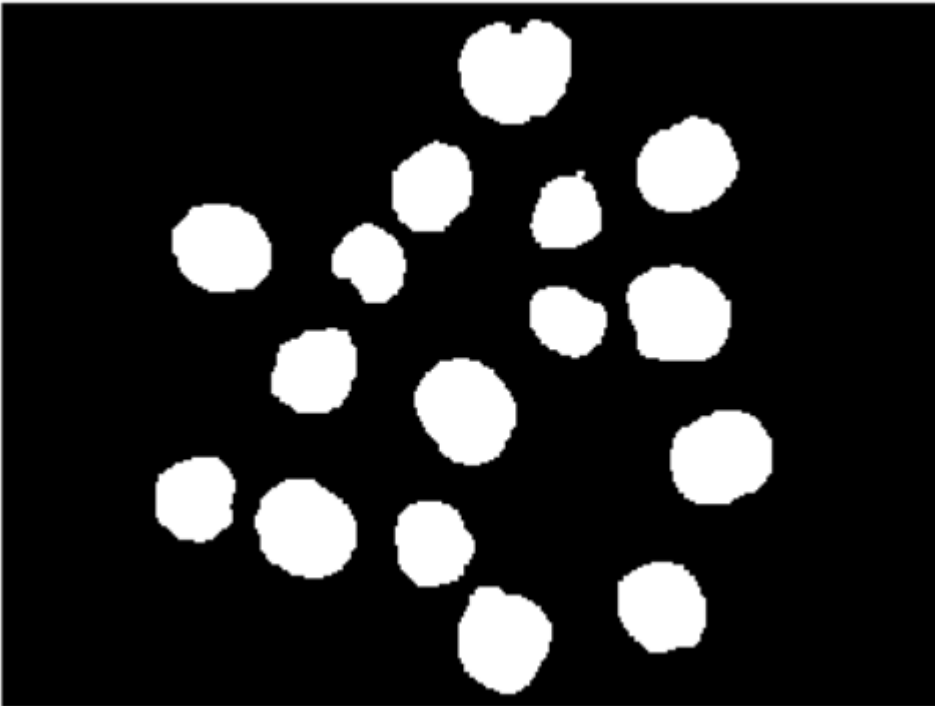
```
% Remove any objects that are connected to the border of the image using  
% imclearborder function. We use 4 as connectivity to remove 2D diagonal  
% connections  
BWnobord = imclearborder(BWdfill,4);  
figure(5);  
clf  
imshow(BWnobord)
```





## Smooth the Object

```
% We create the diamond structuring element using the strel function in  
% order to make the object look natural/smooth  
seD = strel('diamond',1);  
BWfinal = imerode(BWnobord,seD);  
BWfinal = imerode(BWfinal,seD);  
figure(6);  
clf  
imshow(BWfinal)
```



## Visualize the Segmentation

```
% Labeloverlay function allows us to display the mask over the original
% image
figure(7);
clf
imshow(labeloverlay(I,BWfinal))
stats = regionprops('table',BWfinal, 'Area','EquivDiameter','Perimeter');
% storing the values in other variables
x = stats.Area;
%using area to find the diameter
r = sqrt(x/(4*pi))*0.2645;
[B,L] = bwboundaries(BWfinal,"noholes");

imshow(label2rgb(L,@jet,[.5 .5 .5]))
hold on
stats = regionprops(L,"Circularity","Centroid");
threshold = 0.90;
for k = 1:length(B)
    boundary = B{k};
    circ_value = stats(k).Circularity;
    circ_string = sprintf("%2.2f",circ_value);
    if circ_value > threshold
        centroid = stats(k).Centroid;
        plot(boundary(:,2),boundary(:,1),"g",LineWidth=2)
    else
        plot(boundary(:,2),boundary(:,1),"r",LineWidth=2)
    end
end
title("Objects with Boundaries in White")
```

```

for k = 1:length(B)

    % Obtain (X,Y) boundary coordinates corresponding to label "k"
    boundary = B{k};

    % Obtain the circularity corresponding to label "k"
    circ_value = stats(k).Circularity;

    % Display the results
    circ_string = sprintf("%2.2f",circ_value);

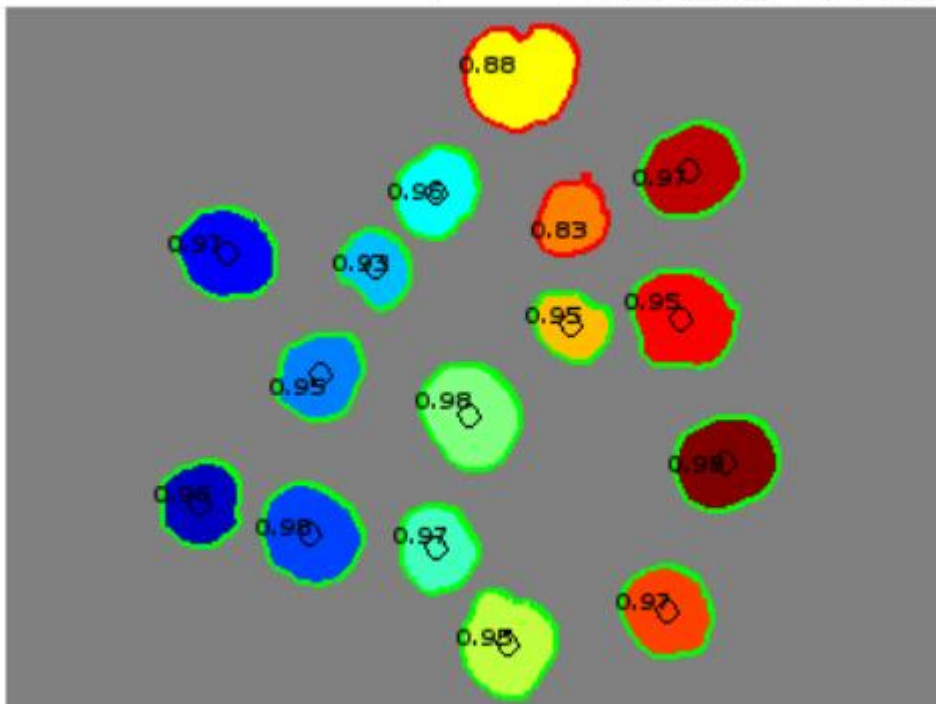
    % Mark objects above the threshold with a black circle
    if circ_value > threshold
        centroid = stats(k).Centroid;
        plot(centroid(1),centroid(2),"ko");
    end

    text(boundary(1,2)-35,boundary(1,1)+13,circ_string,Color="black",...
        FontSize=6,FontWeight="bold")
end

title("Centroids of Circular Objects and Circularity Values")

```

Centroids of Circular Objects  values



	I	
1	23.5528	
2	26.6624	
3	27.9713	
4	24.2117	
5	20.2948	
6	23.8807	
7	23.1275	
8	28.4218	
9	27.6517	
0	30.5680	
1	20.4927	
2	20.4113	
3	25.5335	
4	28.6629	
5	27.2472	
6	27.9457	
7		

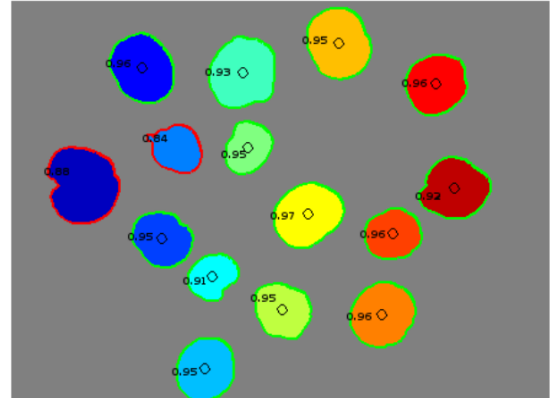
RAIDUS OF VARIOUS MAKHANAS

## DIFFERENT IMAGES

1.



Centroids of Circular Objects and Circularity Values

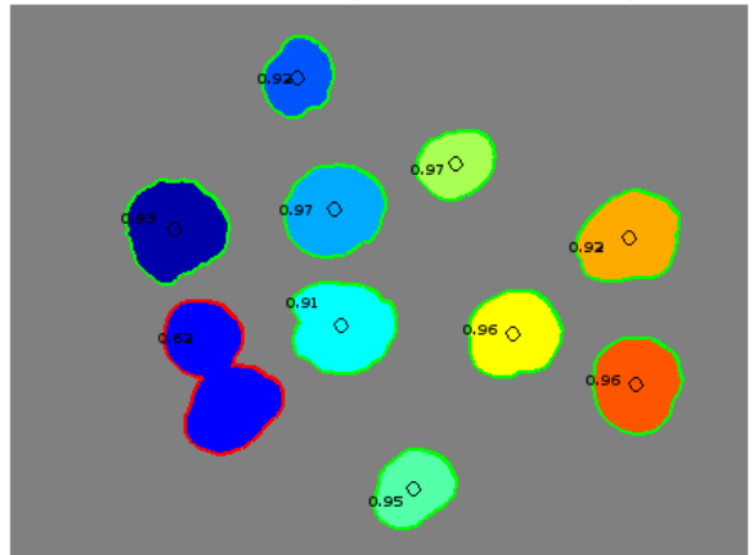


OUTPUT: - The 2 makhana are rejected

2.



Centroids of Circular Objects and Circularity Values

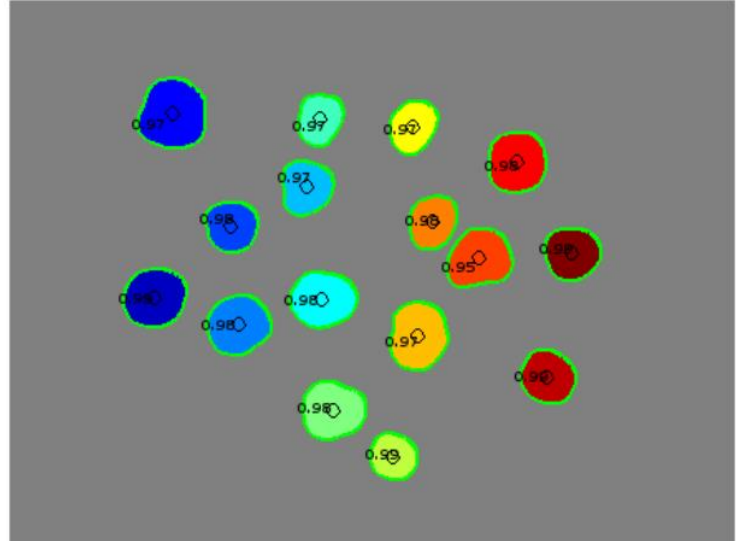


OUTPUT: - This is the fail case where the 2 Makhana are connected in Im

3.



Centroids of Circular Objects and Circularity Values

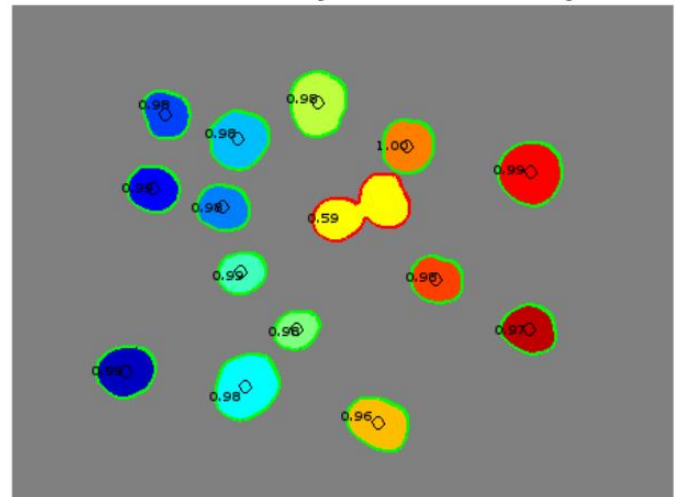


OUTPUT: Here all the Makhana passes the test.

4.



Centroids of Circular Objects and Circularity Values

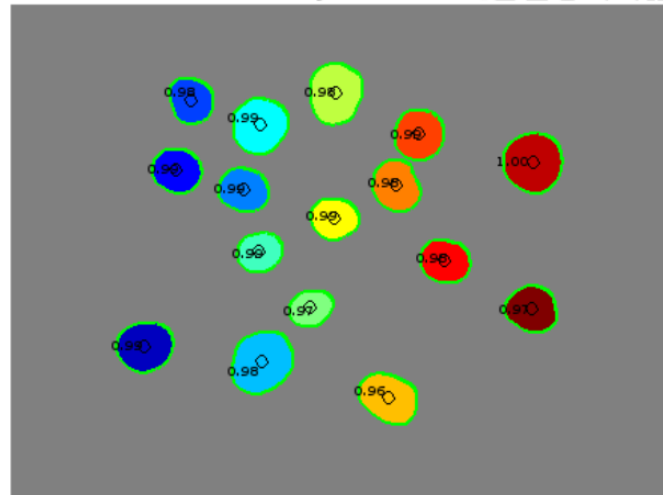


OUTPUT: - Here the the two makhana are connected

5.



Centroids of Circular Objects and C



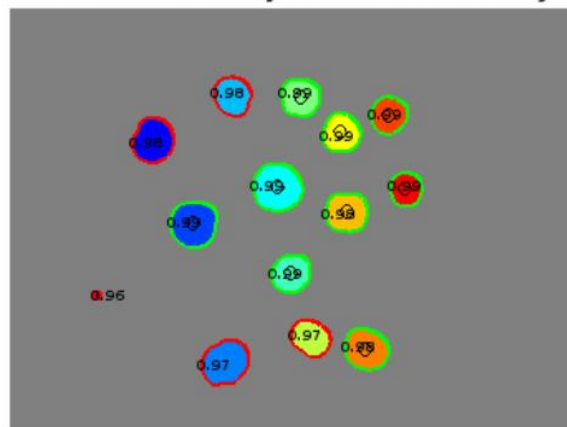
**OUTPUT:**

Here all makhana are gives Pass.

6.



Centroids of Circular Objects and Circularity Value:



**OUTPUT:-** Here we have taken threshold as 98 and 4 Makhana are given red boundry



## **CONCLUSION:**

We have applied various image processing techniques and found the radius(Size), Circularity and Spots in the Makhana.

The Makhana that passes the threshold are given green boundary while the Makhana that fail the test are identified with red boundary.