



HAPPYJUICE

start

stop

Root Screen



Recipe Name:

juice



No.:

1

Data Record Name:

orange_juice



No.:

1

Entry Name	Value
orange_pulp	1
water	1
sugar	1



Data record read

F1

F2

F3

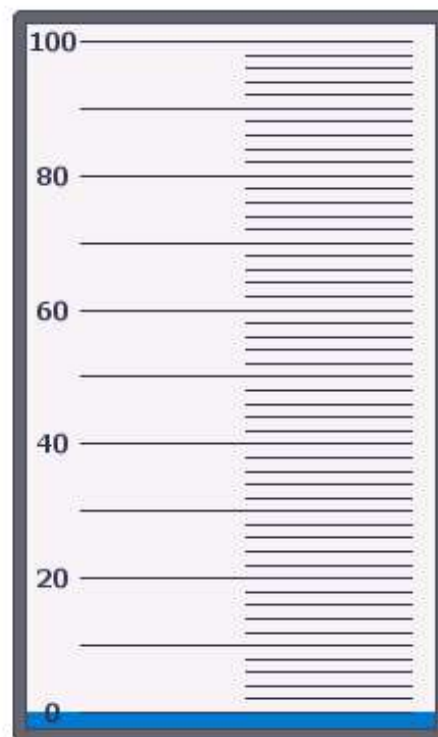
F4

F5

F6

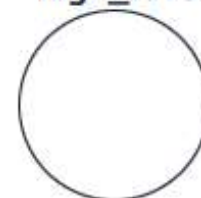
F7

F8

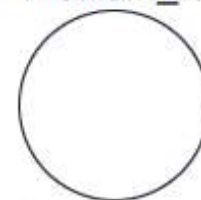


screen 1

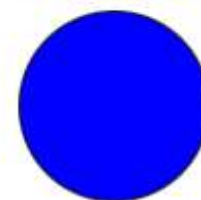
high_level



medium_level



low_level



F1

F2

F3

F4

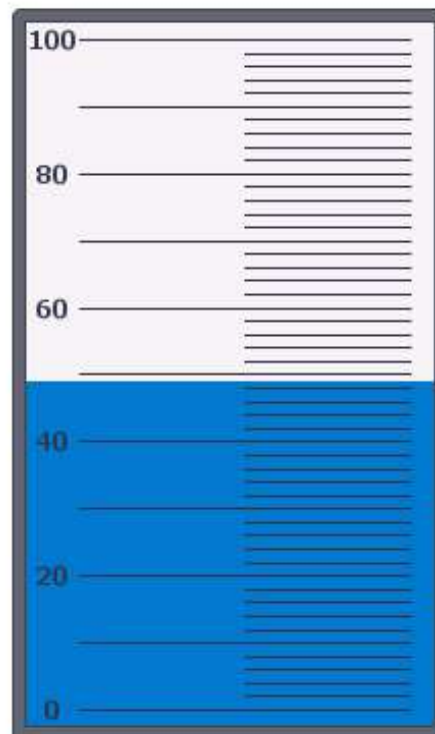
F5

F6

F7

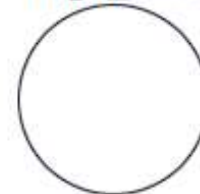
F8

TOUCH



screen 1

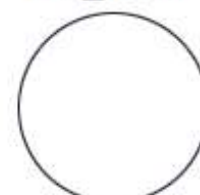
high_level



medium_level



low_level



TOUCH

F1

F2

F3

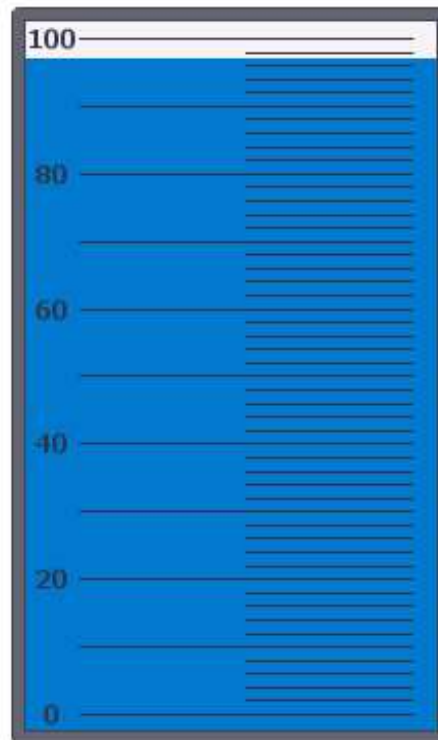
F4

F5

F6

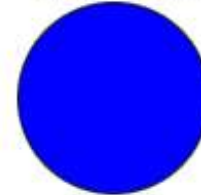
F7

F8

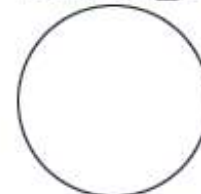


screen 1

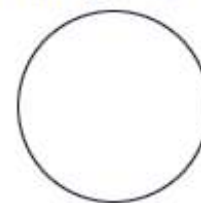
high_level



medium_level



low_level



TOUCH

F1

F2

F3

F4

F5

F6

F7

F8

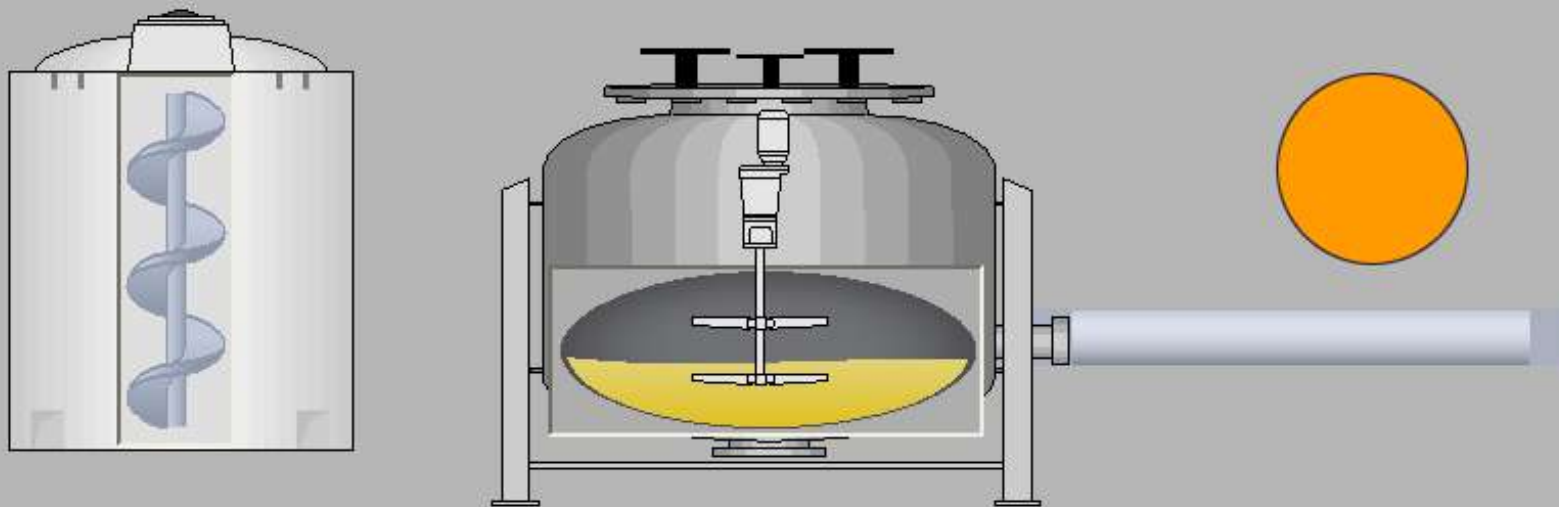
SIEMENS

SIMATIC HMI



screen 2

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

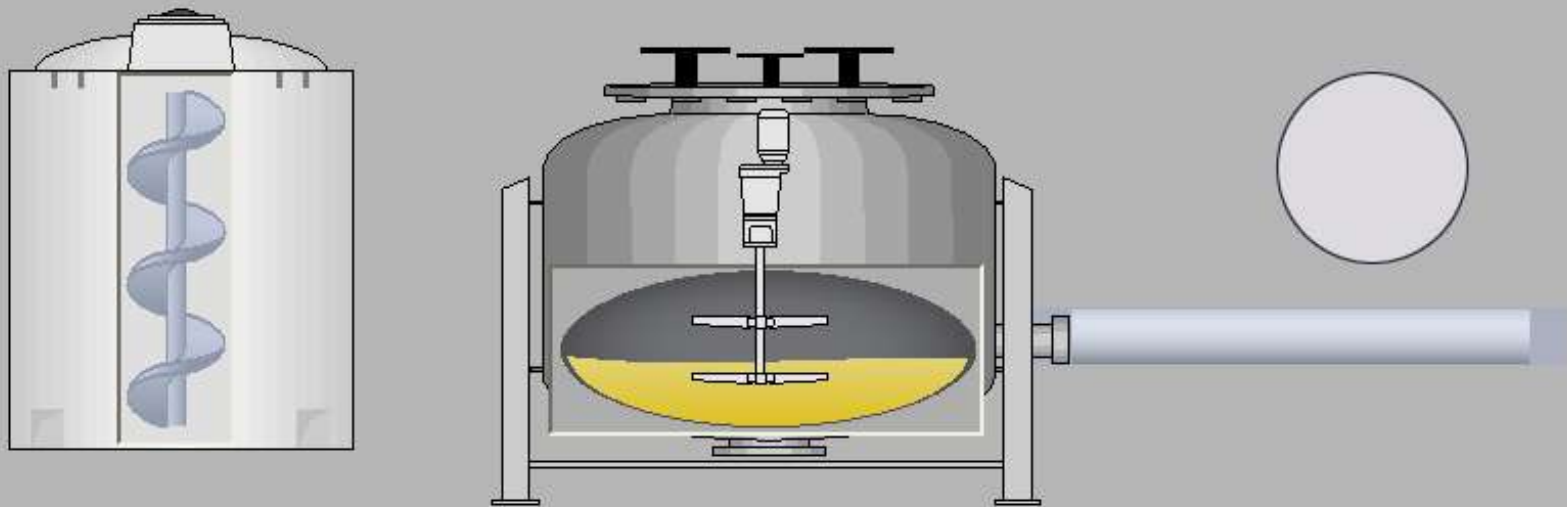
SIEMENS

SIMATIC HMI



screen 2

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

SIEMENS

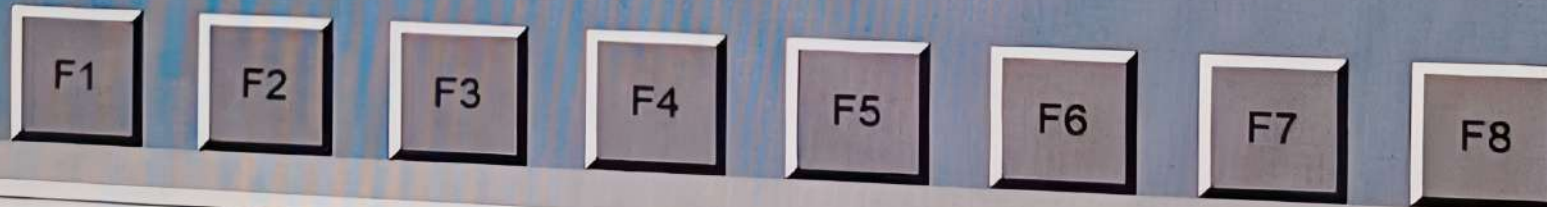
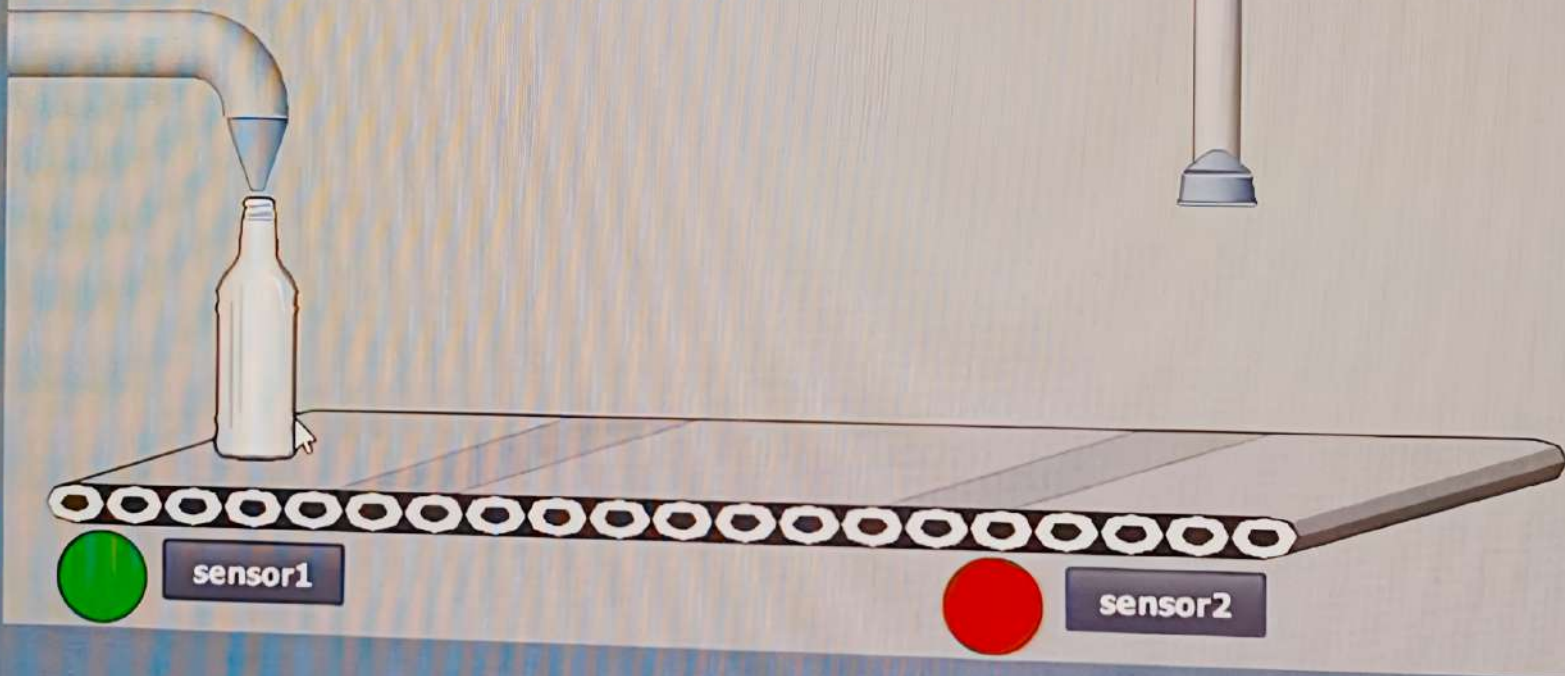
SIMATIC HMI



screen 3



TOUCH



SIEMENS

SIMATIC HMI



screen 3

TOUCH



sensor1



sensor2

F1

F2

F3

F4

F5

F6

F7

F8

SIEMENS

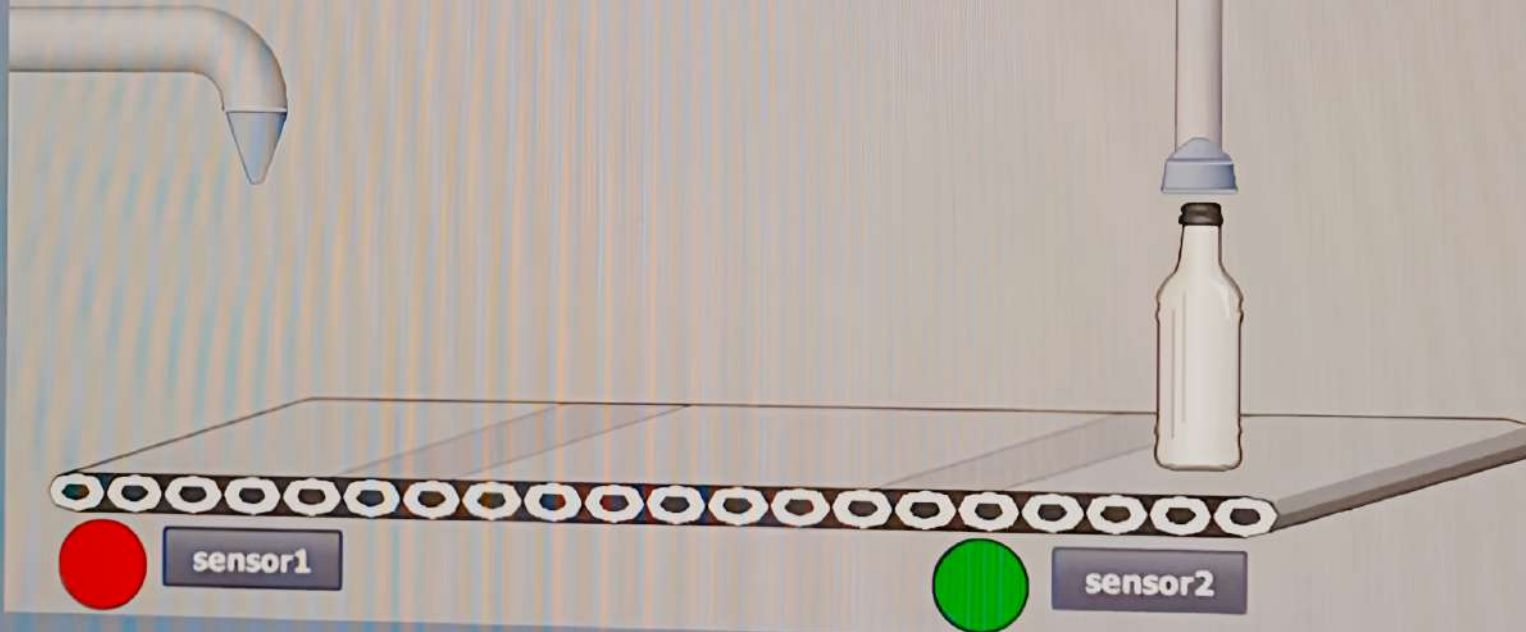
SIMATIC HMI



screen 3



TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

SIEMENS

SIMATIC HMI



screen 4

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8



screen 4

TOUCH



F1

F2

F3

F4

F5

F6

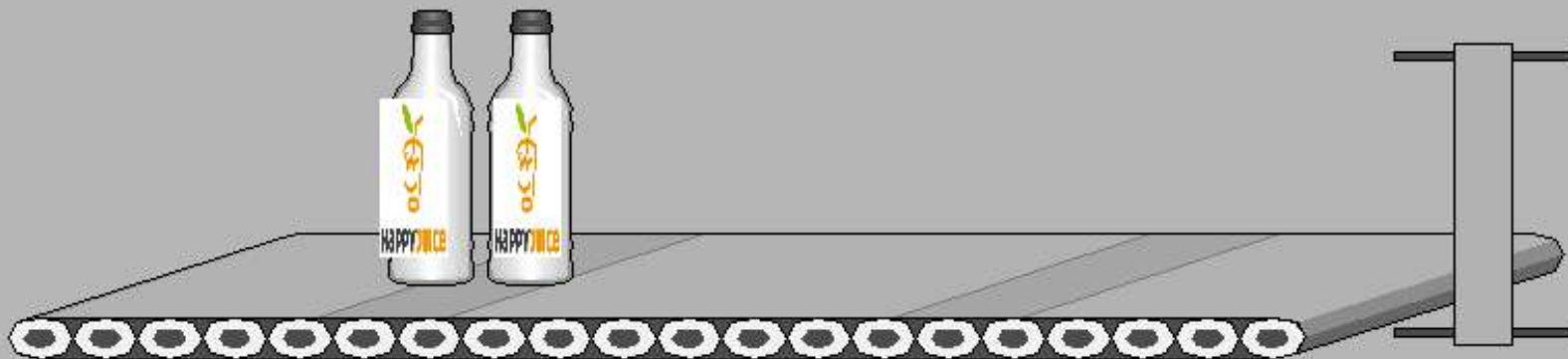
F7

F8



screen 5

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

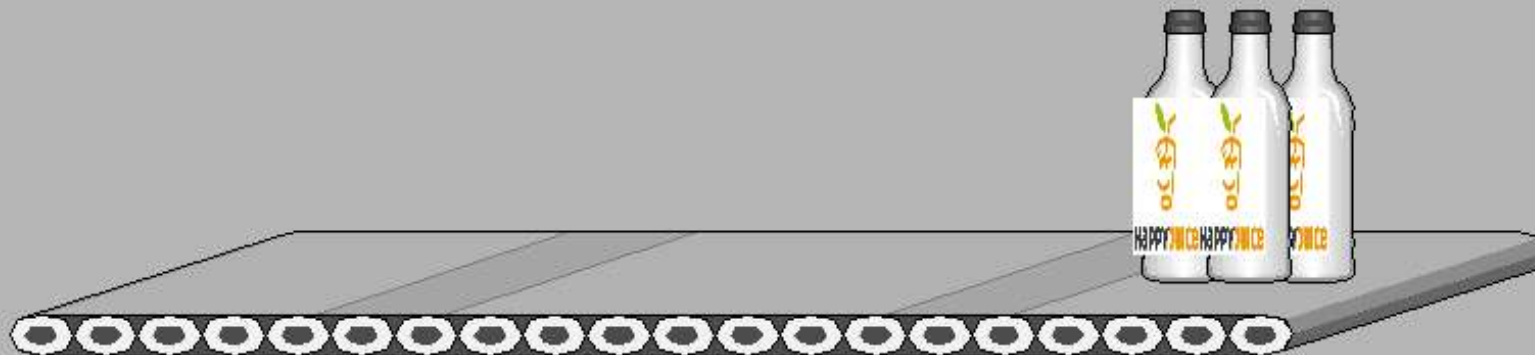
SIEMENS

SIMATIC HMI



screen 5

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

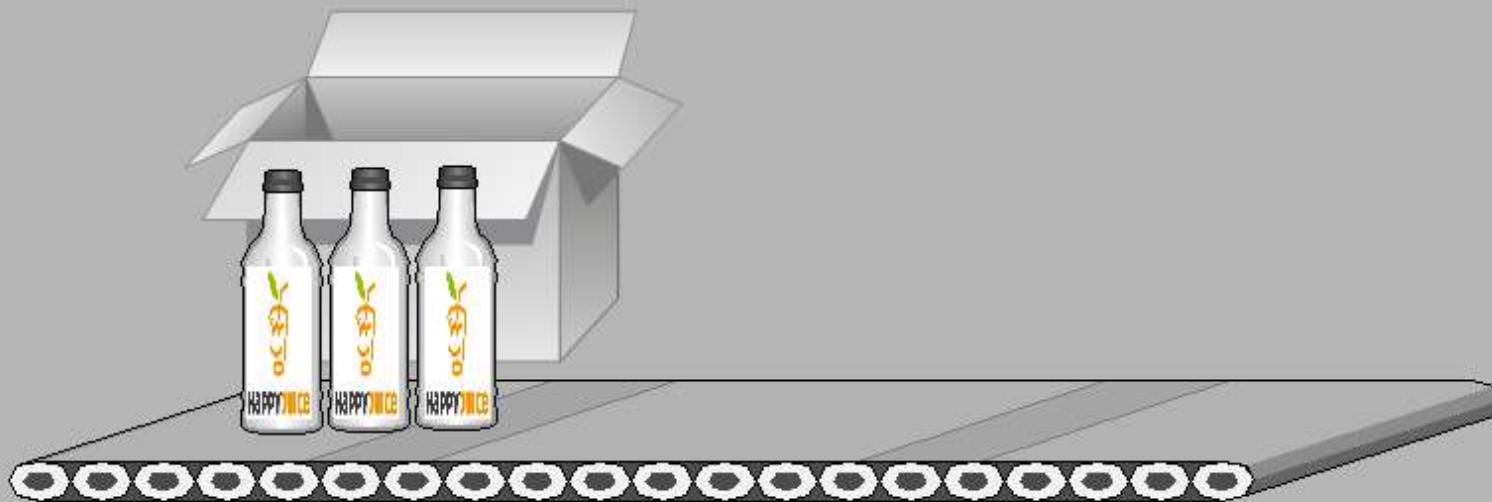
SIEMENS

SIMATIC HMI



screen 6

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

SIEMENS

SIMATIC HMI



screen 6

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

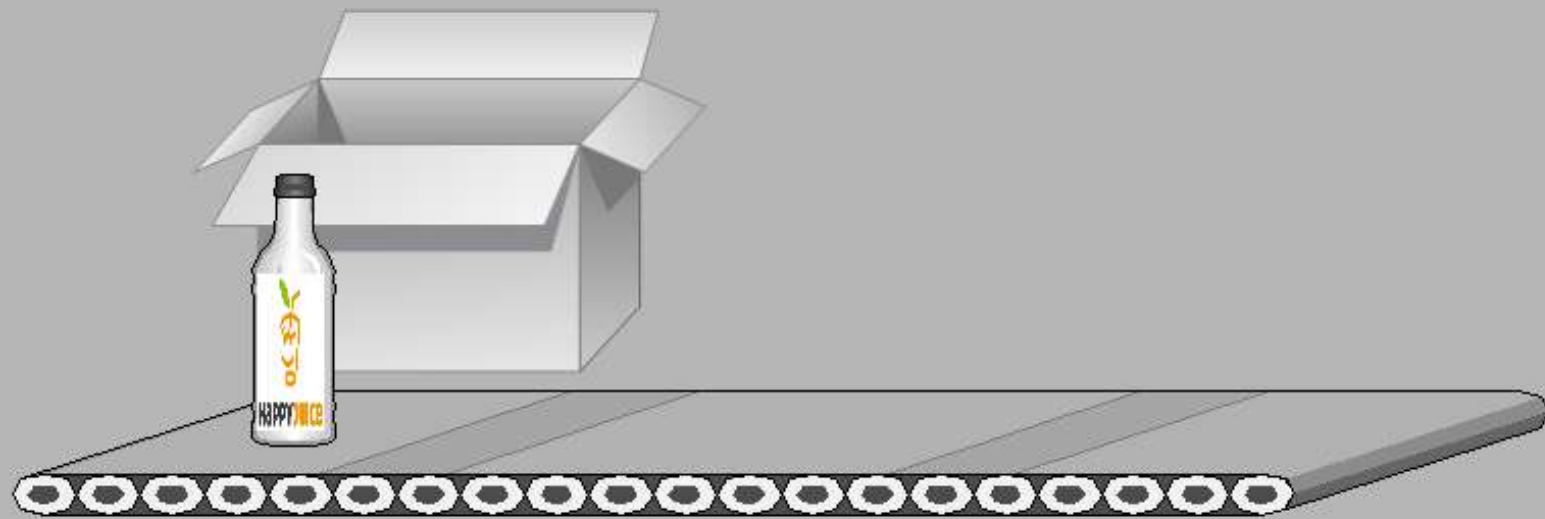
SIEMENS

SIMATIC HMI



screen 6

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

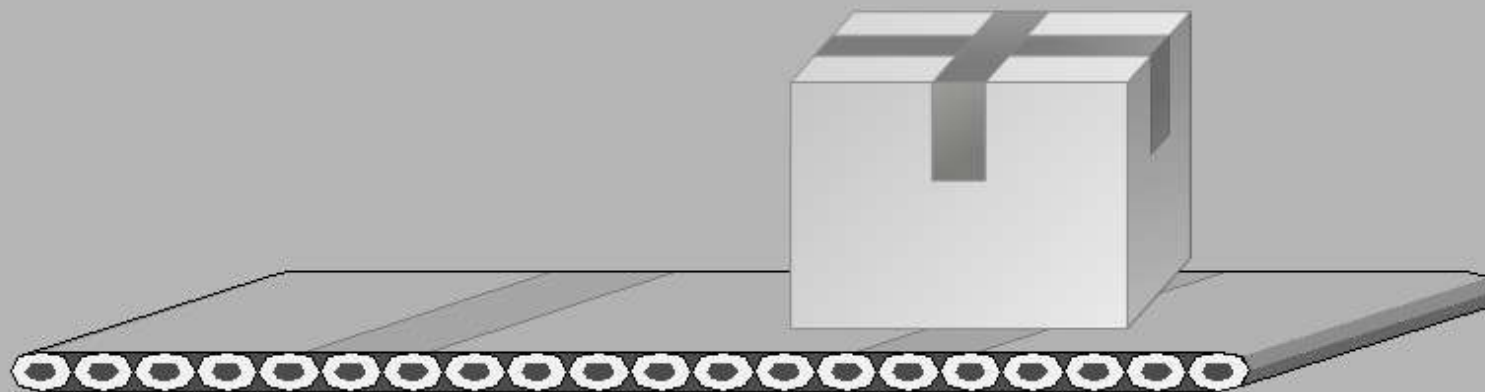
SIEMENS

SIMATIC HMI



screen 6

TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

SIEMENS

SIMATIC HMI



INPUT PACK COUNT

3

CV

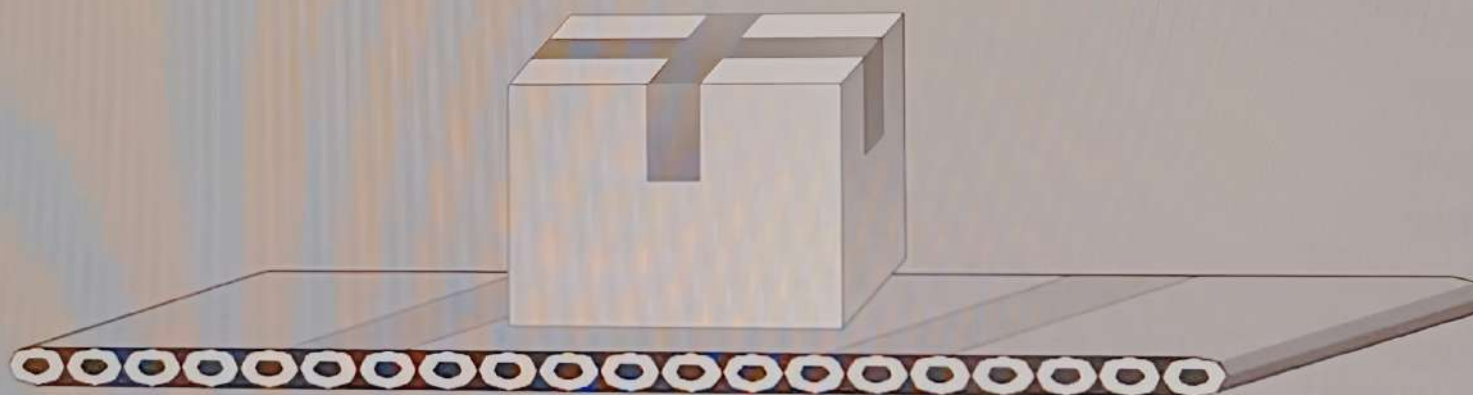
1

screen 7

PACK SENSOR



TOUCH



F1

F2

F3

F4

F5

F6

F7

F8

SIEMENS

SIMATIC HMI



INPUT PACK COUNT

3

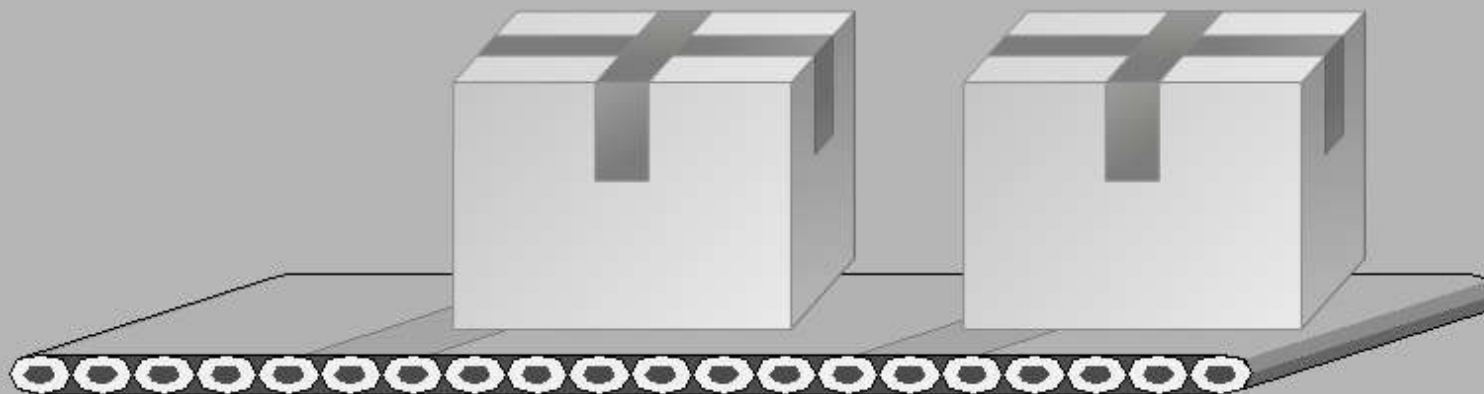
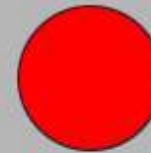
CV

2

screen 7



PACK SENSOR



F1

F2

F3

F4

F5

F6

F7

F8

TOUCH

SIEMENS

SIMATIC HMI



INPUT PACK COUNT

3

CV

3

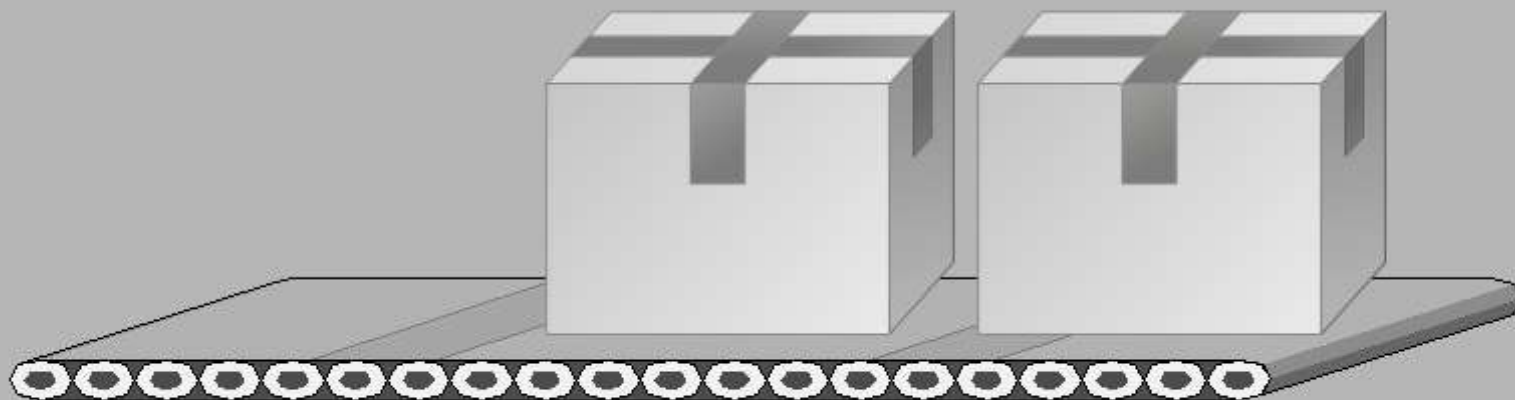
screen 7



PACK SENSOR



TOUCH



F1

F2

F3

F4

F5

F6

F7

F8