Development and accuracy evaluation of Coded Phase-shift 3D scanner

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Abstract—**In this paper, we provide an overview of development of a structured light 3D-scanner based on combination of binary-coded patterns and sinusoidal phase-shifted fringe patterns called Coded Phase-shift technique. Further, we describe the experiments performed to evaluate measurement accuracy and precision of the developed system. A study of this kind is expected to be helpful in understanding the basic working of current structured-light 3D scanners and the approaches followed for their performance assessment.**

I. INTRODUCTION

Phase-shift approach[1][2] encodes the projector pixel co-ordinates with the phase of projected sinusoidal fringe patterns. When this pattern is projected onto the scene of interest it codifies the scene as well using the phase of the incident sinusoidal signal. Camera captures the scene with projected patterns. Recovery of phase information at all captured points in the scene provides information regarding source projector pixel(using phase value). Hence stereo-correspondence between camera and projector pixels can be established. But since the sinusoidal patterns are periodic in nature, the phase value repeats after every 2π(or a period) therefore binary coded patterns[3] are used in addition to assist in recovering original phase at each point in the captured scene by assigning unique period number to each cycle of sinusoidal fringe[4]. This approach eliminates the ambiguity due to periodicity of sinusoidal fringes.

This combined approach has the advantage of high accuracy of phase-shift technique and high robustness against noise as of binary-coded pattern based technique[3].

Development work to realize this approach was initiated because in our knowledge there is no Open-source implementation of this technique which can be used as a starting point for accurate 3D measurements. Authors in [5-6] have developed such systems but in [5] there are no provisions for system calibration and the work found in [6] do not have documentation and is developed only for Windows platform.

Furthermore, the performance of a metrology equipment has been conventionally measured in terms of its measurement accuracy and precision(or repeatability). Recently, there have been many attempts to evaluate performance of another popular 3D sensor Microsoft Kinect[7-10]. Same methods can be applied to evaluate performance of our developed system. But these approaches assess measurement accuracy either with respect to 3D data obtained from laser scanner[7] which requires accurate calibration of laser scanner itself, or confirm to VDI/VDE 2634 standard which requires accurate fabrication of sphere balls and hexagonal structures which again requires sophisticated fabrication[9]. To avoid such overheads, this paper reports a simple and straightforward method for assessing measurement accuracy. Further, we report the precision of the developed system.

In section II, process for estimating stereo- correspondence using Coded phase-shift technique is described followed by description of process of system calibration and finally, triangulation. In section III, approach used for evaluation of measurement accuracy and precision has been described. Section IV concludes the paper.

II. DEVELOPMENT

A structured-light 3D scanner based on optical triangulation(shown in fig.1) needs to determine the correspondence between camera and projector pixels. This goal is achieved by projection of a known pattern on object of interest. This pattern(e.g. light stripes in fig.1) assign a unique code to each point on the surface of object. Camera captures a view of scene and recovers this code at each pixel. This process indirectly relates a projector column(*strip number* in fig.1) or row or a unique combination of row and column to a camera pixel.

Once the correspondence is known, equations for optical rays emanating from any corresponding pair of camera and projector pixels needs to be known in real world units, for which system calibration is performed.

Given stereo-correspondence and system calibration information, optical triangulation can be performed to compute 3D coordinates for each real-world point seen by both camera and projector.

A. System setup

In this work, we have used Logitech Quickcam Sphere AF webcam at 1600X1200 resolution, Sharp PG-F200X projector at 1024X768 resolution. Figure-2 shows our system setup.

B. System calibration

Camera and projector calibration is a process of estimating their intrinsic(i.e. focal length:(f_x, f_y), principle-point:(c_x, c_y)) and extrinsic geometry(i.e. rotation:(r_x, r_y, r_z), translation:(t_x, t_y, t_z))[11-13].
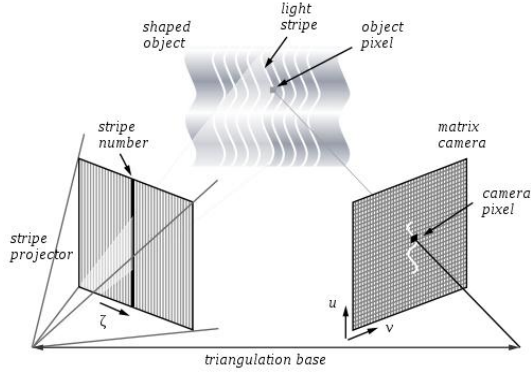
Fig. 1: Optical triangulation(Source:Wikipedia)

Fig. 2: System setup

In this work we have used OpenCV library for camera calibration and pose estimation algorithms for intrinsic and extrinsic calibration respectively. For projector intrinsic calibration we have used VPCLib[14] since we have experimentally observed unacceptably lower repeatability of OpenCV calibration algorithm when used for projector.

1) Camera calibration: A checkerboard of known dimension is shown at different distances and orientations with respect to camera. Fig. 9 shows the plot of the views used for camera calibration. This process gives sample 2D image point and corresponding 3D points. This information is used to estimate calibration parameters using OpenCV method. Table I shows the estimated calibration parameters for camera.

2) Projector calibration: Projector can be modeled as inverse-camera[15]. Projector calibration is performed with camera as a feedback device. Initially, camera-to-screen(or any planerboard)homography(projective-mapping between 2 planes) is computed. Then projector projects the checkerboard pattern. Camera captures the projected checkerboard pattern and detects its inner-corners. Using camera-to-screen homography world coordinates for detected checkerboard corners are computed. This process gives set of 2D-3D correspondences required for projector calibration. Thereafter, an identical procedure as of camera calibration can be applied for estimating projector calibration parameters. Fig. 10 shows plot of the views used for projector calibration. Table I shows estimated calibration parameters for projector.

TABLE I: Camera and Projector intrinsic calibration parameters

Parameter	Camera	Projector
f_x	1362.2	2261.7
f_y	1372.2	2262.8
c_x	803.9	522.7
c_y	590.1	713.8
k_1	0.07	0.0
k_2	-0.14	0.0

3) Extrinsic camera-projector calibration: To bring optical-ray from a camera-pixel and optical-ray emanating from corresponding projector-pixel to a common coordinate system, relative rotation and translation between camera and projector coordinate system needs to be known. This is needed for performing optical triangulation since computed 3D-coordinate is the intersection point of optical rays from camera and projector, requiring both rays to be in a common coordinate system.

Since intrinsic parameters are already known for both projector and camera, similar procedure as used for camera(and projector) calibration is applied but for a single view of physical(and projected) checkerboard to get 2D-3D mappings for camera and projector separately. These mapping are used to estimate rotation and translation transformation for camera and projector coordinate systems with respect to world coordinate system. These are then combined to get projector-to-camera rotation and translation parameters.

C. Stereo correspondence

Once system intrinsic and extrinsic geometry is defined, stereo-correspondence which pairs the points in camera and projector viewing a common 3D point is estimated. Following subsections describe the working of modules for estimating stereo-correspondence.

1) Pattern generation module: This module generates phase-shifted sinusoidal fringes and binary- coded patterns. Equation 1 shows the relation used for generating the phase-shifted sinusoidal fringes.

$$
\begin{aligned}
I_1 &= I_{dc} + I_{mod} * cos(\phi + \theta) \\
I_2 &= I_{dc} + I_{mod} * cos(\phi) \\
I_3 &= I_{dc} + I_{mod} * cos(\phi - \theta)
\end{aligned}
\tag{1}
$$

where, I_1, I_2, I_3 represent 3 sinusoidal signals at any point represented by phase ϕ and successively shifted in phase by θ. I_{dc} models a biasing factor, I_{mod} models the modulation intensity of the sinusoid. Further, binary-coded patterns are designed such that width of a bit-plane equals the width of a fringe(or one sinusoidal cycle).

2) Pattern projection and capture module: This module sequentially projects and captures the sinusoidal phase-shifted and binary-coded patterns. Figure-3 shows some captured vertical and horizontal fringe and binary coded pattern images.

3) Phase wrapping module: As already mentioned, periodic nature of sinusoidal leads to a recovered value of phase which repeats itself after period of 2π. This makes correspondence ambiguous since multiple points with common phase value exists. This situation is shown in (2) where computed
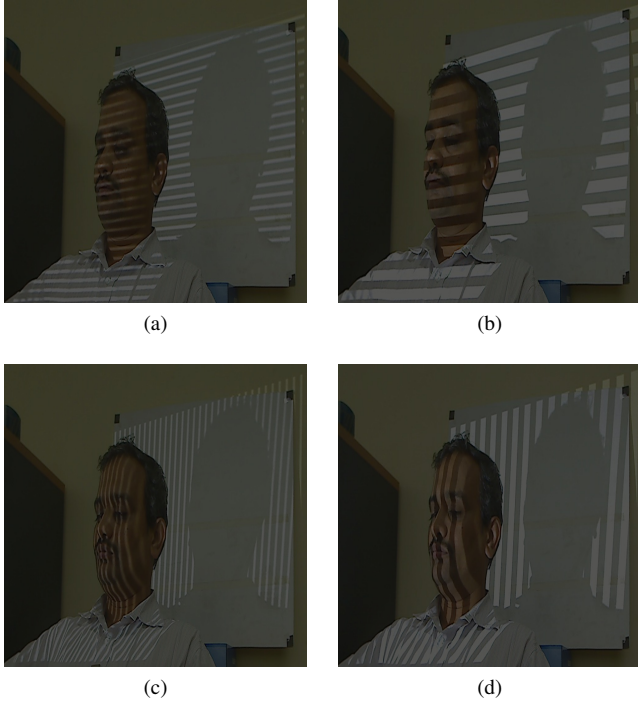
(a) (b)

(c) (d)

Fig. 3: Captured fringe and binary patterns

phase wraps-up after every 2π interval. Hence, the computed phase is called *wrapped phase*. Figure-4 shows wrapped phase across the scene of interest.

$$\phi = tan^{-1}\left[\frac{\sqrt[2]{3}(I_1 - I_3)}{2I_2 - I_1 - I_3}\right] \qquad (2)$$
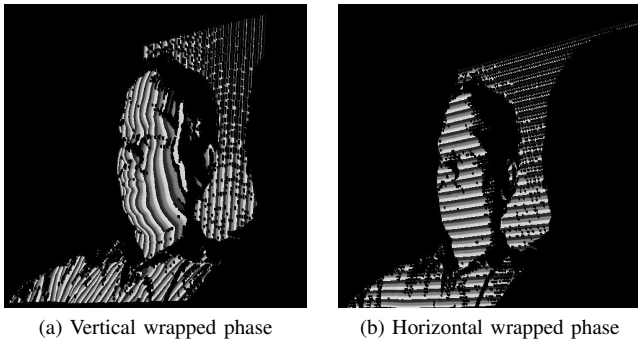
where, $-\pi \le \phi \le \pi$

(a) Vertical wrapped phase (b) Horizontal wrapped phase

Fig. 4: Computed wrapped phase

4) Phase unwrapping module: Wrapped phase computed in (2) repeats its value after every 2π interval thereby making discimination between pixels from different intervals non-trivial. This problem can be resolved by assigning unique period number to each sinusoidal cycle(or interval). Therefore the true phase of incident signal at any camera pixel can be represented as in equation 3. As already mentioned, binary coded patterns are used for assigning this period number. Since

wrapped phase is unrolled/unwrapped by this process, computed phase in this process is called *unwrapped phase*. Figure-5 shows the corresponding vertical and horizontal unwrapped phase.

$$\delta(x,y) = \phi(x,y) + 2\pi * C(x,y) \qquad (3)$$

where, $\delta(x,y)$ represents the unwrapped phase at pixel *(x,y)* and *C(x,y)* represents the decoded binary code at pixel *(x,y)*

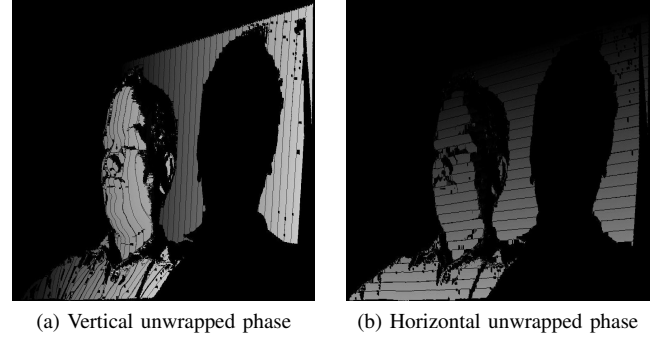(a) Vertical unwrapped phase (b) Horizontal unwrapped phase

Fig. 5: Computed unwrapped phase

To assign unique period number, binary coded patterns are used. Typically, thresholding techniques are used to recover the codeword at each pixel from the captured images. Major issue in accurate codeword extraction is faced at edges of the strips in these patterns. Practically, this region has a smooth gradient instead of a hard edge, leading to ambiguity in codeword extraction in this region as mentioned in [16-17].

5) Absolute phase computation: Vertical unwrapped phase $\delta_v(x_c, y_c)$ gives projector X-coordinate(X_p) whereas horizontal unwrapped phase $\delta_h(x_c, y_c)$ gives projector Y-coordinate(Y_p) corresponding to camera-pixel (x_c, y_c) for a fringe width w_{fringe}. Combining this information gives projector pixel coordinates corresponding to camera coordinates. Equation (4) explains this camera-to-projector coordinate mapping. Figure-6 shows one example of estimated stereo-correspondence.

$$\begin{aligned} X_p = \lfloor w_{fringe} * \big(\frac{\delta_v(x_c, y_c)}{2\pi}\big)\rfloor \\ Y_p = \lfloor w_{fringe} * \big(\frac{\delta_h(x_c, y_c)}{2\pi}\big)\rfloor \end{aligned} \qquad (4)$$

D. Triangulation

System calibration parameters and camera-projector pixel-to-pixel correspondence information can be used to compute the ray-ray intersections [18]. Solution to these equations will give the 3D coordinates of real world point with respect to world coordinate system. Figure-7 shows a example of 3D-reconstructions obtained after solving these equation. However, non-linear response of projector to input voltage was found to be adding *waviness* in the 3D reconstruction. This effect was also observed in [19].
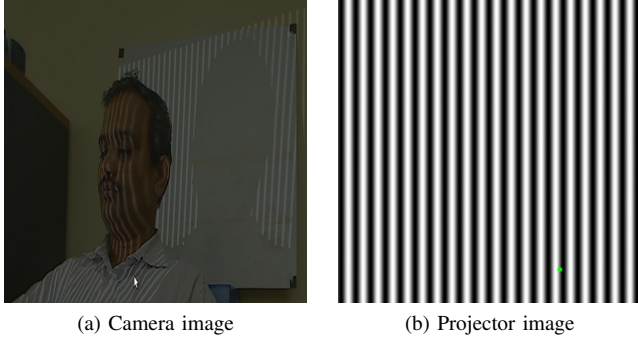
(a) Camera image   (b) Projector image

Fig. 6: Stereo correspondence between camera and projector: *green* spot in (b) corresponds to selected point(cursor) in (a)
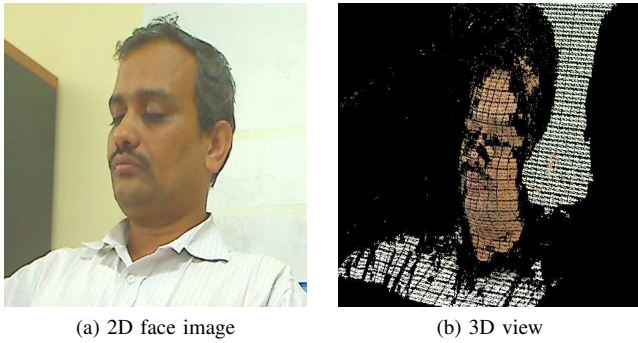

(a) 2D face image   (b) 3D view

Fig. 7: 3D scan of a human face

III. ACCURACY EVALUATION

To evaluate measurement accuracy of system, 3D-distance between selected feature-points in a planer checkerboard were measured and compared against their true values. The distance between camera-projector base-line and measurement object was decided based on common depth-of-field of camera-projector system such that acceptably sharper details of projected patterns can be acquired. In our case it was $\sim 2.2m$. Four inner-corners A,B,C,D (shown in Fig. 8) were used to define lengths AB,BC,CD,DA,AC,BD. Measurement object was scanned 10 times to reduce the effect of non-systematic errors in the measurements. Average percentage absolute relative error defined in equation (5) was used as a measure of accuracy of the system.

$$Accuracy = \frac{\sum_{i=1}^{N}\left[\left(\frac{|actual_i - measured_i|}{actual_i}\right) * 100\right]}{N} \quad (5)$$

where, $|x|$ denotes the absolute value of x , $actual_i$ is the true value for i^{th} length measurement, $measured_i$ is the corresponding estimated value using 3D scanner data. N denotes the total number of measurements. To assess precision of the system, we determined average of % deviation of those 10 samples(6 measurements per sample) with respect to their mean values. Table II summarizes the observed results for measurement accuracy and precision for our system with measurement object at a distance of $\sim 2.2m$ from camera-

TABLE II: Measurement accuracy and precision of developed coded phase-shift 3D-scanner

Metric	Value(in %)
Measurement accuracy	0.61
Precision	0.29

projector baseline.

IV. CONCLUSION

Developed system is designed to be experimental in nature allowing modification in various structured light and system calibration parameters. This will provide us a platform to investigate the problems related with system calibration specifically the effect of relative pose of camera-projector system used for calibration on its accuracy(technically, *sensor-planning*). In addition, it will allow us to study the problem of projector-camera system non-linearity which is resulting in waviness in the 3D scan results. Further we have planned to extend the system to be able to do accurate 360 degree scans of the object.

ACKNOWLEDGMENT

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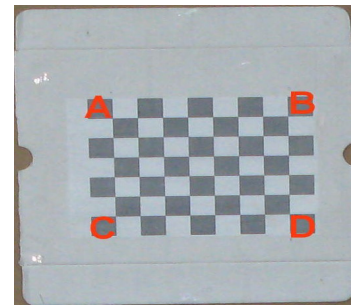
Fig. 8: Measurement object with corners A,B,C,D marked in *red*

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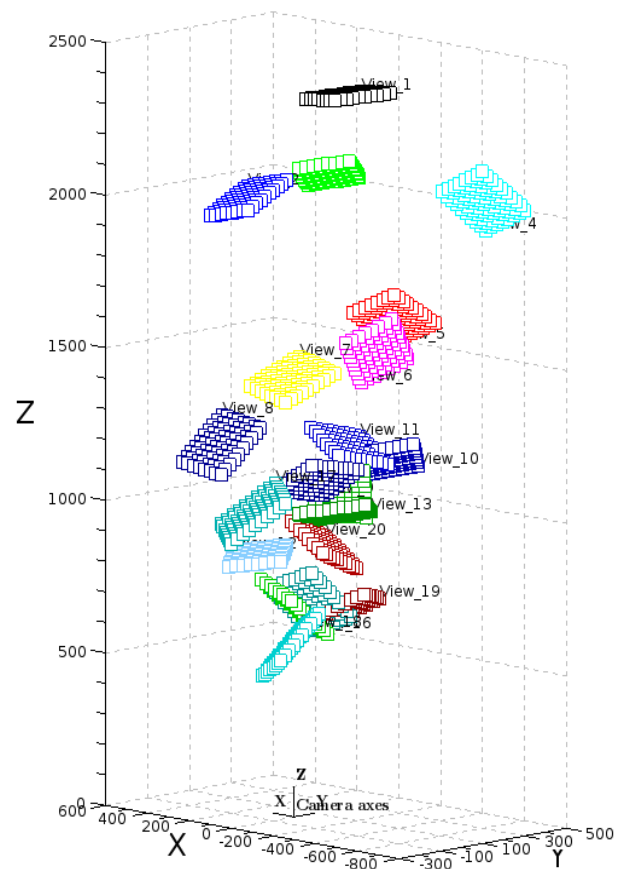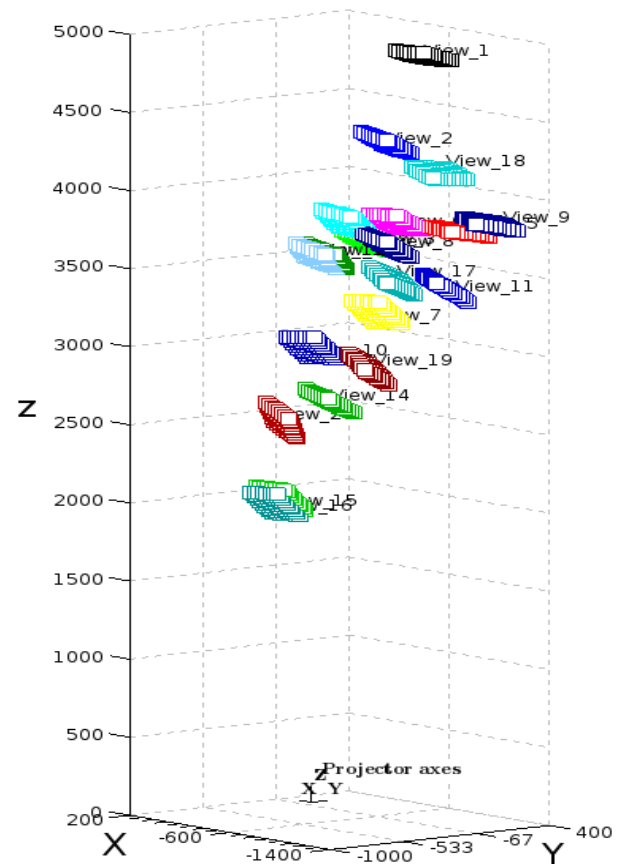
Fig. 9: Views used for camera calibration

Fig. 10: Views used for projector calibration