



BALAJI CNC TECHNOLOGIES

ONE STOP SOLUTION FOR CNC MACHINING

ESTD 2009





BALAJI CNC TECHNOLOGIES

One stop solution for CNC machining

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Introduction

Balaji CNC Technologies (BCT) is a Defence and Aerospace manufacturing company established in 2007. The first unit was built in Hyderabad with an aim to boost manufacturing sector in India. BCT still holds its roots strong and believes in quality thus is an ISO 9001:2015 and for its safety ISO 45001:2018 certified. BCT's strongest driving force has been their Managing Partner Mr. Balaji who has been in this field since the past 25 years. He has worked in the Singapore and has a vision to implement such advanced technology in India as well.



Figure 1. BCT unit 2

MD's Message



My dream was to bring the opportunities and machinery accessible to the younger generations so that I could help them in their innovation. I am making efforts to provide the best-in-class services in the field of Defence and Aerospace components. I hope BCT is your one stop solution for your products.

Thakur Balaji Singh

List of Machinery

Table 1. List of Machinery

S.NO	Machinery Name	Make/model	Specifications	Installation Year	Accuracy & Condition
1	CNC Vertical Machining Centre-1	COSMOS/CVM-1160	X-1100, Y-600, Z-600, 5 TH AXIS Dia 200	Sep-22	0.005 mm/Good
2	VMC-2	COSMOS/CVM-800	X-800, Y-500, Z-500, 4 TH AXIS Dia 200	Sep-22	0.005 mm/Good
3	VMC-3	COSMOS/CVM-800	X-800, Y-500, Z-500, 4 TH AXIS Dia 200	Sep-22	0.005 mm/Good
4	VMC-4	FEELER/FMV 1000	X-1000, Y-600, Z-600, 4 TH AXIS Dia 450	Sep-12	0.01/Good
5	VMC-5	BFW/BMV-45	X-600, Y-500, Z-450, 4 TH AXIS Dia 200	Apr-18	0.01mm/Good
6	VMC-6	AMS/MCV-350	X-600, Y-500, Y-500	Apr-15	0.01mm
7	VMC-7	BFW/BMV-35	X-500, Y-500, Z-450	Apr-15	0.01mm/Good
8	CNC Turning Centre-1	LMW/LX20T L5	Dia 300*500 and Chuck Dia 200	Apr-22	0.005mm/Good
9	CTC-2	LMW/LX20T L5	Dia 300*500 and Chuck Dia 200	Apr-22	0.005mm
10	CTC-3	EXCEL/PRIDE	Dia 300*500 and Chuck Dia 200	Feb-08	0.01mm
11	CTC-4	ACE/JOBBER	Dia 300*500 and Chuck Dia 200	Apr-15	0.005mm
12	CTC-5	ACE/MINI-JOBBER	Dia 200*350 and Chuck Dia 175	Apr-18	0.005mm
13	WIRE EDM	RATNAPARKI-3240 HNXG	X-350, Y-350, Z-350	Apr-22	0.005mm max taper
14	EDM MACHINE	HITECH/ADVANCE	X-300, Y-300, Z-300	Apr-22	
15	Drill EDM	HITECH ELECTRONICS		Apr-22	
16	Band SAW	VIJAY/SWIVEL 225	Dia 300*500	Apr-22	

List of Measuring Instruments

Table 2. Measuring Instruments

S.NO	Characteristic	Instrument/Make	QTY	Least Count (mm)
1	Geometric	CMM/Accurate (X-600, Y-1000, Z-500)	1	0.001
2	Profiles	Profile Projector- 300*100, Magnify 20x	1	
3	Heights	A) Height gauge 0-500mm Mitutoyo	1	0.01
		B) 2D Height Master/Micromatic	1	0.003
4	Bore	Bore Gauges 6-160mm Mitutoyo	3 Ranges	0.002
5	Outer Dia	Micrometres 0-500 mm	8 Ranges	0.002 & 0.005
6	Linear Dimension	Vernier Caliper, Digital & Analog 0-600 mm	6	0.01 & 0.01
7	Thread Plug & Ring	Metric & inch of various sizes	200+ sets	NOGO & GO
8	Radius	Standard radius gauge set R1-R25	1	Visual
9	Pitch	Standard thread checking templates	1 set	
10	Grooves	Internal and External Caliper	5-25 mm	0.005
11	Slots	Slip Gauge box – Mitutoyo	1 set	
12	Holes	Pin Gauges (0.5mm-10mm)		0.01 incremental

Few insights in our machinery



Figure 2. CMM Accurate



Figure 4. 5-axis Milling Machine

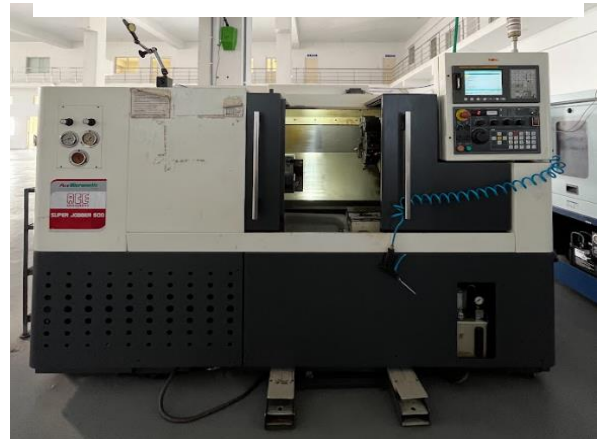


Figure 5. Turning Machine



Figure 2. Height Gauge

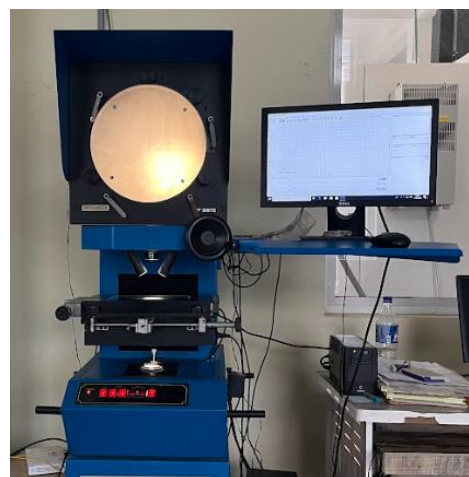


Figure 6. Profile Projector 1



Figure 7. Spark EDM 1



Figure 8. Wire EDM 1

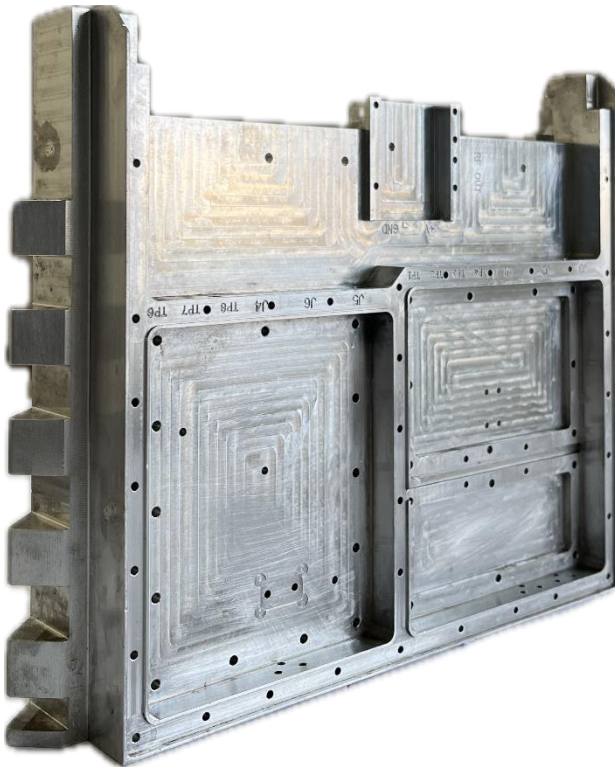


Figure 10. Drill EDM 1



Figure 11. Turning Machine 2

Few insights in our components



Manpower Details

Table 3. Manpower Details

S.NO	Employee Name	Designation	Qualification	Experience
1	T Balaji Singh	Managing Partner	MTech	25 years in CNC field
2	T Deepa Singh	Partner	M.Sc	23 years in Administration
3	K Ramaiah	Manager	Btech (Mech)	33 years Technical & Marketing
4	Jamsheid	Incharge - CNC Turning	Diploma-Mech	14 years
5	Manoj Kumar	Incharge – CNC Milling	Diploma-Mech	17 years
6	B Venu	Production Incharge	Diploma-Mech	12 years
7	Anil Kumar	Incharge Quality	Diploma-Mech	16 years
8	Srinivas	Engineer-Quality	Btech (Mech)	3 years

Apart from the above staff, more employees working in the industry are:

- CNC Turners – 6 no's
- CNC Millers – 12 no's
- Fitters – 4 no's
- Wire EDM – 3 no's
- Supporting staff – 5 no's

Quality Control Procedure

For a confirmed order we follow below procedure

- 1)After getting the confirmed sales order from customer, we will provide necessary Bank Guarantee / indemnity, insurance documents and Acceptance letter for processing the FIM Job as per Tender terms.
- 2)Upon receipt of FIM co relative with drawing specification and after confirming by QC stored in bonded store area with identification tag.
- 3)If it is with our material, raise the indent followed by PO for raw material in accordance with Bill of material. After receipt from supplier, inspect and confirm by QC then keep it in stores with proper identification.
- 4)Preparation of ROUTE card by planning/production engineer by consulting programmers and release the items for production.
- 5)Production engineer will plan and allot the machines and tooling requirements after receiving validated NC programs from concern programmers.
- 6)First Article Inspection will be carried out by QC and after satisfied by Qc or Customer further production permission should be issued by QC.
- 7)All machining operations will be checked by QC in each and every stage and note down the minor deviations if any and same can raise NCR and put up for customer approval.
- 8)After all machining operations completed, Deburr and fitting or any special process involving will be carried and after inspection of customer at our end only accepted items will be stored with identity tag.
- 9)Re-work/rejected items will be Tagged and kept separate and necessary actions will be taken in accordance with the customer.
- 10)All measuring and testing equipment will be carried after calibration as per schedule and maintain in the records.

Our Clients

We are grateful to have clients who have entrusted us with such responsibilities and have been with us for a very long time.



HAL - LUCKNOW

HAL - HYDERABAD

HAL – BANGALORE



DRDO - HYDERABAD



Founded in 1954



Certificate

HYM International Certifications Pvt. Ltd.

Certified that the Quality Management System of

BALAJI CNC TECHNOLOGIES

Aerospace Sez, 2/B,IP - Nadergul, Adibatla, Ranga Reddy, Hyderabad - 501 510,
Telangana State, India

has been assessed and found to be in accordance with the requirements of the quality standards

ISO 9001 : 2015

for the following scope of certification

**MANUFACTURING AND SUPPLY OF AEROSPACE, DEFENSE, MEDICAL,
PRECISION ENGINEERING COMPONENTS AND SUB-ASSEMBLIES**

Further information about the scope of this certificate and applicability of ISO 9001 : 2015
requirements may be obtained by consulting the organization.

Issue Date : 18/05/2023

1st Surveillance 17/05/2024

Renewal Date : 17/05/2026

2nd Surveillance 17/05/2025



Authorised Signature

Certificate No : **Q91864142658**

HYM International Certifications Pvt. Ltd

NOTE: This Certificate is Valid From 18/05/2023 to 17/05/2024

This is an accredited certificate authorized for issue by Accreditation Service for Certifying Bodies [Europe] Limited who have assessed M/s.HYM International Certifications Pvt. Ltd. against defined criteria and in cognisance of ISO 17021:2015 "Conformity Assessment - Requirements for bodies providing audit and Certification of management Systems".
www.hymcertifications.com on for checking the validation of the Certification

Regd. Office : Plot No. 265/C, Addagutta Society, Opp. JNTU, Kukatpally, Hyderabad - 500 072, Telangana State, India.
E-mail: siva@hymcertifications.com, Website: www.hymcertifications.com



Certificate

HYM International Certifications Pvt. Ltd.

Certified that the Occupational Health & Safety Management System of

BALAJI CNC TECHNOLOGIES

Aerospace Sez, 2/B, IP - Nadergul, Adibatla, Ranga Reddy, Hyderabad - 501 510,
Telangana State, India

has been assessed and found to be in accordance with the requirements of the Occupational health & safety management standards

ISO 45001 : 2018

for the following scope of certification

**MANUFACTURING AND SUPPLY OF AEROSPACE, DEFENSE, MEDICAL,
PRECISION ENGINEERING COMPONENTS AND SUB-ASSEMBLIES**

Further information about the scope of this certificate and applicability of ISO 45001 : 2018
requirements may be obtained by consulting the organization.

Issue Date : 18/05/2023

1st Surveillance 17/05/2024

Renewal Date : 17/05/2026

2nd Surveillance 17/05/2025



Authorised Signature

Certificate No : **OHSAS9186414079**

HYM International Certifications Pvt. Ltd

NOTE: This Certificate is Valid From 18/05/2023 to 17/05/2024

This is an accredited certificate authorized for issue by Accreditation Service for Certifying Bodies [Europe] Limited who have assessed M/s.HYM International Certifications Pvt. Ltd. against defined criteria and in cognisance of ISO 17021:2015 "Conformity Assessment - Requirements for bodies providing audit and Certification of management Systems".
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Regd. Office : Plot No. 265/C, Addagutta Society, Opp. JNTU, Kukatpally, Hyderabad - 500 072, Telangana State, India.
E-mail: siva@hymcertifications.com, Website: www.hymcertifications.com



भारत सरकार
Government of India
सूक्ष्म, लघु एवं मध्यम उद्यम मंत्रालय
Ministry of Micro, Small and Medium Enterprises

MSME
सूक्ष्म, लघु एवं मध्यम उद्यम
MICRO, SMALL & MEDIUM ENTERPRISES

UDYAM REGISTRATION CERTIFICATE



Our small hands to
make you LARGE

UDYAM REGISTRATION NUMBER	UDYAM-TS-02-0060862				
NAME OF ENTERPRISE	M/S BALAJI CNC TECHNOLOGIES				
TYPE OF ENTERPRISE *	MICRO (Based on FY 2019-20)				
MAJOR ACTIVITY	MANUFACTURING				
SOCIAL CATEGORY OF ENTREPRENEUR	GENERAL				
NAME OF UNIT(S)	S.No.	Name of Unit(s)			
	1	BALAJI CNC TECHNOLOGIES - UNIT I			
	2	BALAJI CNC TECHNOLOGIES - UNIT II			
OFFICAL ADDRESS OF ENTERPRISE	Flat/Door/Block No.	PLOT NO.5-3-186	Name of Premises/ Building	PLOT NO.186	
	Village/Town	PRASHANTHI NAGAGAR	Block	IDA	
	Road/Street/Lane	KU/KATPALLY	City	HYDERABAD	
	State	TELANGANA	District	HYDERABAD , Pin 500072	
	Mobile	9985893336	Email:	thakur_balaji@yahoo.com	
DATE OF INCORPORATION / REGISTRATION OF ENTERPRISE	16/02/2007				
DATE OF COMMENCEMENT OF PRODUCTION/BUSINESS	16/02/2007				
NATIONAL INDUSTRY CLASSIFICATION CODE(S)	SNo.	NIC 2 Digit	NIC 4 Digit	NIC 5 Digit	Activity
	1	32 - Other manufacturing	3290 - Other manufacturing n.e.c.	32909 - Manufacture of other articles n.e.c.	Manufacturing
DATE OF UDYAM REGISTRATION	13/05/2022				

* In case of graduation (upward/reverse) of status of an enterprise, the benefit of the Government Schemes will be availed as per the provisions of Notification No. S.O. 2119(E) dated 26.06.2020 issued by the M/o MSME.

This certificate is temporarily generated based on data of AY 2020-21 due to non-availability of data of AY 2021-22. This will be updated on receipt of data of AY 2021-22.

Disclaimer: This is computer generated statement, no signature required. Printed from <https://udyamregistration.gov.in> & Date of printing:- 13/05/2022

For any assistance, you may contact:

1. District Industries Centre: HYDERABAD (TELANGANA)

2. MSME-DI: HYDERABAD (TELANGANA)

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भारत सरकार
Government of India
सूक्ष्म, लघु एवं मध्यम उद्यम मंत्रालय
Ministry of Micro, Small and Medium Enterprises



Udyam Registration Number : UDYAM-TS-02-0060862

Type of Enterprise	MICRO	Major Activity	Manufacturing
Type of Organisation	Partnership	Name of Enterprise	M/S BALAJI CNC TECHNOLOGIES
Owner Name	M/S BALAJI CNC TECHNOLOGIES	PAN	AAHFB9622Q
Do you have GSTIN	Yes	Mobile No.	9985893336
Email Id	thakur_balaji@yahoo.com	Social Category	General
Gender	OTHERS	Specially Abled(DIVYANG)	No
Date of Incorporation	16/02/2007	Date of Commencement of Production/Business	16/02/2007

Bank Details

Bank Name	IFS Code	Bank Account Number
HDFC BANK	HDFC0000700	07008620000026

Employment Details

Male	Female	Other	Total
15	5	0	20

Investment in Plant and Machinery OR Equipment (in Rs.)

S.No.	Financial Year	Enterprise Type	Written Down Value (WDV)	Exclusion of cost of Pollution Control, Research & Development and Industrial Safety Devices	Net Investment in Plant and Machinery OR Equipment[(A)-(B)]	Total Turnover (A)	Export Turnover (B)	Net Turnover [(A)-(B)]	Is ITR Filled?	ITR Type
1	2019-20	Micro	7671015.00	0.00	7671015.00	13682974.00	0.00	13682974.00	Yes	ITR - 3, 5, 6

Unit(s) Details

SN	Unit Name	Flat	Building	Village/Town	Block	Road	City	Pin	State	District
1	BALAJI CNC TECHNOLOGIES - UNIT I	PLOT NO.5-3-186	PLOT NO.186	PRASHANTHI NAGAR	IDA	KUKATPALLY	HYDERABAD	500072	TELANGANA	HYDERABAD
2	BALAJI CNC TECHNOLOGIES - UNIT II	2/B-IP- NADERGUL	ADJACENT TO TATA BOEING AERO SPACE LTD	NADERGUL VILLAGE	BALAPUR MANDAL	BADANGAPET ROAD	HYDERABAD	501510	TELANGANA	RANGA REDDI

Official address of Enterprise

Flat/Door/Block No.	PLOT NO.5-3-186	Name of Premises/ Building	PLOT NO.186
Village/Town	PRASHANTHI NAGAGAR	Block	IDA
Road/Street/Lane	KUKATPALLY	City	HYDERABAD
State	TELANGANA	District	HYDERABAD , Pin : 500072
Mobile	9985893336	Email:	thakur_balaji@yahoo.com

National Industry Classification Code(S)

S.No.	Nic 2 Digit	Nic 4 Digit	Nic 5 Digit	Activity
1	32 - Other manufacturing	3290 - Other manufacturing n.e.c.	32909 - Manufacture of other articles n.e.c.	Manufacturing

Are you interested to get registered on Government e-Market (GeM) Portal	Yes
--	-----

Vendor Registration Details-

1. Cancelled Cheque:

HDFC BANK CLASSIC
1/B-8, DOOR NO 6-27 VENKATESWARA CO-OP INDUSTRIAL ESTAE,
BALANAGAR, HYDERABAD-500037, TELANGANA
RTGS / NEFT IFSC : HDFC0000700

Pay Or Bearer
Rupees रुपये या धारक को

Cancelled

अदा करे ₹

A/c. No. **07008620000026** Brn: 0700 Pdt: 862
FLEXI CA

Payable at par through clearing/transfer at all branches of HDFC BANK LTD

For BALAJI CNC TECHNOLOGIES

Authorised Signatories
Please sign above / कृपया यहाँ हस्ताक्षर करें

॥००२५१०॥ ५००२५००१८१ ००६५८१॥ २९

2. Pan Card:

आयकर विभाग
INCOME TAX DEPARTMENT

भारत सरकार
GOVT. OF INDIA

BALAJI CNC TECHNOLOGIES

16/02/2007

Permanent Account Number
AAHFB9622Q

Signature



(Amended)

Government of India
Form GST REG-06
[See Rule 10(1)]

Registration Certificate

Registration Number :36AAHFB9622Q1ZU

1.	Legal Name	BALAJI CNC TECHNOLOGIES			
2.	Trade Name, if any	BALAJI CNC TECHNOLOGIES			
3.	Constitution of Business	Partnership			
4.	Address of Principal Place of Business	5-3-186/1, PLOT NO.186, PRASHANTI NAGAR, KUKATPALLY, Hyderabad, Telangana, 500072			
5.	Date of Liability	01/07/2017			
6.	Date of Validity	From	01/07/2017	To	Not Applicable
7.	Type of Registration	Regular			
8.	Particulars of Approving Authority	Telangana Goods and Services Tax Act, 2017			
Signature		Signature Not Verified Digitally signed by DS GOODS AND SERVICES TAX NETWORK(4) Date: 2022.05.17 17:30:31 IST			
Name		GANGADHAR GUMMADI			
Designation		Deputy State Tax Officer			
Jurisdictional Office		HYDER NAGAR -II			
9. Date of issue of Certificate		07/05/2022			
Note: The registration certificate is required to be prominently displayed at all places of Business/Office(s) in the State.					

This is a system generated digitally signed Registration Certificate issued based on the approval of application granted on 07/05/2022 by the jurisdictional authority.



Annexure A

Details of Additional Place of Business(s)

GSTIN	36AAHFB9622Q1ZU
Legal Name	BALAJI CNC TECHNOLOGIES
Trade Name, if any	BALAJI CNC TECHNOLOGIES


Total Number of Additional Places of Business(s) in the State 1

Sr. No.	Address
1	ADJACENT TO TATA BOEING AERO SPACE LTD, 2/B-IP-NADERGUL, BALAJI CNC BUILDING UNIT II, Badangpet Road, Nadargul, Hyderabad, Rangareddy, Telangana, 501510

**Annexure B**

GSTIN	36AAHFB9622Q1ZU
Legal Name	BALAJI CNC TECHNOLOGIES
Trade Name, if any	BALAJI CNC TECHNOLOGIES

Details of Managing / Authorized Partners

1		Name	THAKUR BALAJI SINGH
		Designation/Status	PARTNER
		Resident of State	Telangana
2		Name	SINGH THAKUR DEEPA
		Designation/Status	partner
		Resident of State	Telangana

Bank Details

NAME	BALAJI CNC TECHNOLOGIES
ACCOUNT NO	07008620000026
IFSC CODE	HDFC0000700
BRANCH	BALANAGAR
MICR	500240018

Contact Us

Phone: +91 9985893336

+91 7013815110

Email: thakur_balaji@yahoo.com

balajicnc technologies@gmail.com

**Address: Unit 1: Plot No. 5-3-186, Plot No. 186, Prashanthi
Nagar, Kukatpally, Hyderabad - 500072.**

**Unit 2: 2/B-IP-Nadergul, Adj: Tata Boeing –
Adibatla, R.R Dist, Telangana – 501510.**