



BALAJI CNC TECHNOLOGIES

ONE STOP SOLUTION FOR CNC MACHINING

ESTD 2009





BALAJI CNC TECHNOLOGIES

One stop solution for CNC machining

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Introduction

Balaji CNC Technologies (BCT) is a Defence and Aerospace manufacturing company established in 2009. The first unit was built in Hyderabad with an aim to boost manufacturing sector in India. BCT still holds its roots strong and believes in quality thus is an ISO 9001: 2015 and for its safety ISO 45001:2018 certified. BCT's strongest driving force has been their Managing Partner Mr. Balaji who has been in this field since the past 25 years. He has worked in the Singapore and has a vision to implement such advanced technology in India as well.



Figure 1. BCT unit 2

MD's Message



My dream was to bring the opportunities and machinery accessible to the younger generations so that I could help them in their innovation. I am making efforts to provide the best-in-class services in the field of Defence and Aerospace components. I hope BCT is your one stop solution for your products.

Thakur Balaji Singh

List of Machinery

Table 1. List of Machinery

S.NO	Machinery Name	Make/model	Specifications	Installation Year	Accuracy &Condition
1	CNC Vertical Machining Centre-1	COSMOS/CVM-1160	X-1100, Y-600, Z-600, 5 TH AXIS Dia 200	Sep-22	0.005 mm/Good
2	VMC-2	COSMOS/CVM-800	X-800, Y-500, Z-500, 4 TH AXIS Dia 200	Sep-22	0.005 mm/Good
3	VMC-3	COSMOS/CVM-800	X-800, Y-500, Z-500, 4 TH AXIS Dia 200	Sep-22	0.005 mm/Good
4	VMC-4	FEELER/FMV 1000	X-1000, Y-600, Z-600, 4 TH AXIS Dia 450	Sep-12	0.01/Good
5	VMC-5	BFW/BMV-45	X-600, Y-500, Z-450, 4 TH AXIS Dia 200	Apr-18	0.01mm/Good
6	VMC-6	AMS/MCV-350	X-600, Y-500, Y-500	Apr-15	0.01mm
7	VMC-7	BFW/BMV-35	X-500, Y-500, Z-450	Apr-15	0.01mm/Good
8	CNC Turning Centre-1	LMW/LX20T L5	Dia 300*500 and Chuck Dia 200	Apr-22	0.005mm/Good
9	CTC-2	LMW/LX20T L5	Dia 300*500 and Chuck Dia 200	Apr-22	0.005mm
10	CTC-3	EXCEL/PRIDE	Dia 300*500 and Chuck Dia 200	Feb-08	0.01mm
11	CTC-4	ACE/JOBBER	Dia 300*500 and Chuck Dia 200	Apr-15	0.005mm
12	CTC-5	ACE/MINI-JOBBER	Dia 200*350 and Chuck Dia 175	Apr-18	0.005mm
13	WIRE EDM	RATNAPARKI-3240 HNXG	X-350, Y-350, Z-350	Apr-22	0.005mm max taper
14	EDM MACHINE	HITECH/ADVANCE	X-300, Y-300, Z-300	Apr-22	
15	Drill EDM	HITECH ELECTRONICS		Apr-22	
16	Band SAW	VIJAY/SWIVEL 225	Dia 300*500	Apr-22	

List of Measuring Instruments

Table 2. Measuring Instruments

S.NO	Characteristic	Instrument/Make	QTY	Least Count (mm)
1	Geometric	CMM/Accurate (X-600, Y-1000, Z-500)	1	0.001
2	Profiles	Profile Projector- 300*100, Magnify 20x	1	
3	Heights	A) Height gauge 0-500mm Mitutoyo	1	0.01
		B) 2D Height Master/Micromatic	1	0.003
4	Bore	Bore Gauges 6-160mm Mitutoyo	3 Ranges	0.002
5	Outer Dia	Micrometres 0-500 mm	8 Ranges	0.002 & 0.005
6	Linear Dimension	Vernier Caliper, Digital & Analog 0-600 mm	6	0.01 & 0.01
7	Thread Plug & Ring	Metric & inch of various sizes	200+ sets	NOGO & GO
8	Radius	Standard radius gauge set R1-R25	1	Visual
9	Pitch	Standard thread checking templates	1 set	
10	Grooves	Internal and External Caliper	5-25 mm	0.005
11	Slots	Slip Gauge box – Mitutoyo	1 set	
12	Holes	Pin Gauges (0.5mm-10mm)		0.01 incremental

Few insights in our machinery



Figure 2. CMM Accurate



Figure 4. 5-axis Milling Machine



Figure 5. Turning Machine



Figure 2. Height Gauge

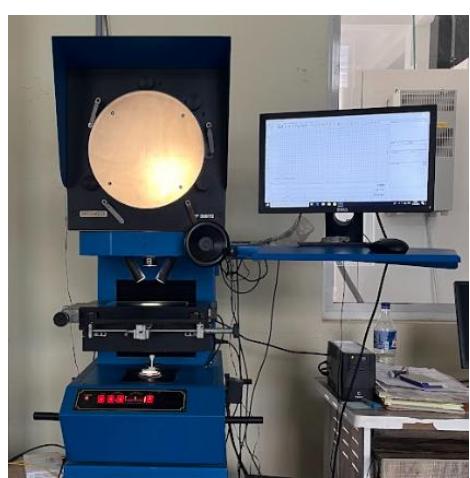


Figure 6. Profile Projector 1

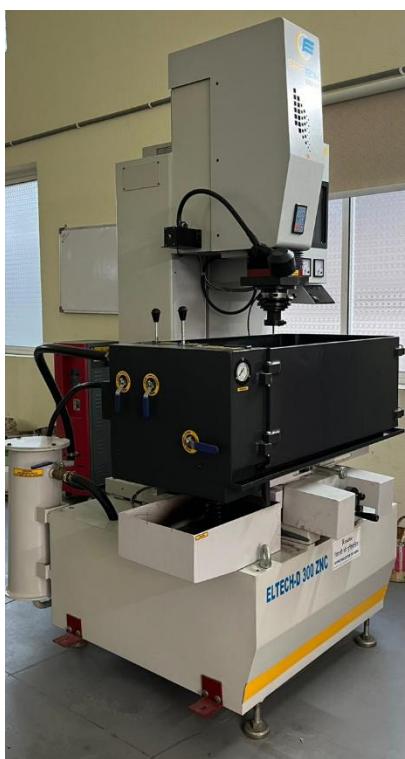


Figure 7. Spark EDM 1



Figure 8. Wire EDM 1



Figure 9. Drill EDM



Figure 10. Turning Machine 2

Few insights in our components



Quality Control Procedure

For a confirmed order, we follow the below procedure.

- 1) After the customer confirms the sales order, we will provide the necessary Bank Guarantee/indemnity, insurance documents, and Acceptance letter for processing the FIM Job as per the Tender terms.
- 2) Upon receipt of FIM co relative to drawing specification and after confirmation by QC, it is stored in the bonded store area with an identification tag.
- 3) If it is with our material, raise the indent followed by the PO for raw material by the Bill of Materials. After receiving it from the supplier, inspect and confirm by QC, then keep it in stores with proper identification.
- 4) The planning/production engineer prepares the ROUTE card by consulting programmers and releases the items for production.
- 5) After receiving validated NC programs from concerned programmers, The production engineer will plan and allot the machines and tooling requirements.
- 6) QC will carry out the first article inspection, and after QC or the Customer is satisfied, QC should issue further production permission.
- 7) QC will check all machining operations at each stage and note any minor deviations. Then, the same can be raised NCR and put up for customer approval.
- 8) After all machining operations are completed, deburring, fitting, or any unique process involving them will be carried out. After our inspection from the customer, only accepted items will be stored with an identity tag.
- 9) Rework/rejected items will be Tagged and kept separate, and necessary actions will be taken in accordance with the customer.
- 10) All measuring and testing equipment will be carried out after calibration as per the schedule and maintained in the records.

Our Clients

We are grateful to have clients who have entrusted us with such responsibilities and have been with us for a very long time.



HAL - LUCKNOW
HAL - HYDERABAD
HAL - BANGALORE
HAL - KORWA



DRDO - HYDERABAD
ASL - HYDERABAD
DLRL - HYDERABAD
DRDL - HYDERABAD





Certificate

HYM International Certifications Pvt. Ltd.

Certified that the Quality Management System of

BALAJI CNC TECHNOLOGIES

Aerospace Sez, 2/B, IP - Nadergul, Adibatla, Ranga Reddy, Hyderabad - 501 510,
Telangana State, India

has been assessed and found to be in accordance with the requirements of the quality standards

ISO 9001 : 2015

for the following scope of certification

**MANUFACTURING AND SUPPLY OF AEROSPACE, DEFENSE, MEDICAL,
PRECISION ENGINEERING COMPONENTS AND SUB-ASSEMBLIES**

Further information about the scope of this certificate and applicability of ISO 9001 : 2015
requirements may be obtained by consulting the organization.

Issue Date : 18/05/2023

1st Surveillance 17/05/2024

Renewal Date : 17/05/2026

2nd Surveillance 17/05/2025



Authorised Signature

Certificate No : **Q91864142658**

HYM International Certifications Pvt. Ltd

NOTE: This Certificate is Valid From 18/05/2023 to 17/05/2024

This is an accredited certificate authorized for issue by Accreditation Service for Certifying Bodies [Europe] Limited who
have assessed M/s.HYM International Certifications Pvt. Ltd. against defined criteria and in cognisance of ISO 17021:2015
"Conformity Assessment - Requirements for bodies providing audit and Certification of management Systems".
www.hymcertifications.com on for checking the validation of the Certification

Regd. Office : Plot No. 265/C, Addagutta Society, Opp. JNTU, Kukatpally, Hyderabad - 500 072, Telangana State, India.
E-mail: siva@hymcertifications.com, Website: www.hymcertifications.com



Certificate

HYM International Certifications Pvt. Ltd.

Certified that the Occupational Health & Safety Management System of

BALAJI CNC TECHNOLOGIES

Aerospace Sez, 2/B, IP - Nadergul, Adibatla, Ranga Reddy, Hyderabad - 501 510,
Telangana State, India

has been assessed and found to be in accordance with the requirements of the Occupational health & safety management standards

ISO 45001 : 2018

for the following scope of certification

**MANUFACTURING AND SUPPLY OF AEROSPACE, DEFENSE, MEDICAL,
PRECISION ENGINEERING COMPONENTS AND SUB-ASSEMBLIES**

Further information about the scope of this certificate and applicability of ISO 45001 : 2018
requirements may be obtained by consulting the organization.

Issue Date : 18/05/2023

1st Surveillance 17/05/2024

Renewal Date : 17/05/2026

2nd Surveillance 17/05/2025



Authorised Signature

Certificate No : OHSAS9186414079

HYM International Certifications Pvt. Ltd

NOTE: This Certificate is Valid From 18/05/2023 to 17/05/2024

This is an accredited certificate authorized for issue by Accreditation Service for Certifying Bodies [Europe] Limited who
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Regd. Office : Plot No. 265/C, Addagutta Society, Opp. JNTU, Kukatpally, Hyderabad - 500 072, Telangana State, India.
E-mail: siva@hymcertifications.com, Website: www.hymcertifications.com



UDYAM REGISTRATION CERTIFICATE



UDYAM REGISTRATION NUMBER	UDYAM-TS-02-0060862										
NAME OF ENTERPRISE	M/S BALAJI CNC TECHNOLOGIES										
TYPE OF ENTERPRISE *	MICRO (Based on FY 2019-20)										
MAJOR ACTIVITY	MANUFACTURING										
SOCIAL CATEGORY OF ENTREPRENEUR	GENERAL										
NAME OF UNIT(S)	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; padding: 2px;">S.No.</th> <th style="text-align: left; padding: 2px;">Name of Unit(s)</th> </tr> </thead> <tbody> <tr> <td style="text-align: left; padding: 2px;">1</td> <td style="text-align: left; padding: 2px;">BALAJI CNC TECHNOLOGIES - UNIT I</td> </tr> <tr> <td style="text-align: left; padding: 2px;">2</td> <td style="text-align: left; padding: 2px;">BALAJI CNC TECHNOLOGIES - UNIT II</td> </tr> </tbody> </table>			S.No.	Name of Unit(s)	1	BALAJI CNC TECHNOLOGIES - UNIT I	2	BALAJI CNC TECHNOLOGIES - UNIT II		
S.No.	Name of Unit(s)										
1	BALAJI CNC TECHNOLOGIES - UNIT I										
2	BALAJI CNC TECHNOLOGIES - UNIT II										
OFFICIAL ADDRESS OF ENTERPRISE	Flat/Door/Block No.	PLOT NO.5-3-186	Name of Premises/ Building	PLOT NO.186							
	Village/Town	PRASHANTHI NAGAR	Block	IDA							
	Road/Street/Lane	KUKATPALLY	City	HYDERABAD							
	State	TELANGANA	District	HYDERABAD , Pin 500072							
	Mobile	9985893336	Email:	thakur_balaji@yahoo.com							
DATE OF INCORPORATION / REGISTRATION OF ENTERPRISE	16/02/2007										
DATE OF COMMENCEMENT OF PRODUCTION/BUSINESS	16/02/2007										
NATIONAL INDUSTRY CLASSIFICATION CODE(S)	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; padding: 2px;">SNo.</th> <th style="text-align: left; padding: 2px;">NIC 2 Digit</th> <th style="text-align: left; padding: 2px;">NIC 4 Digit</th> <th style="text-align: left; padding: 2px;">NIC 5 Digit</th> <th style="text-align: left; padding: 2px;">Activity</th> </tr> </thead> <tbody> <tr> <td style="text-align: left; padding: 2px;">1</td> <td style="text-align: left; padding: 2px;">32 - Other manufacturing</td> <td style="text-align: left; padding: 2px;">3290 - Other manufacturing n.e.c.</td> <td style="text-align: left; padding: 2px;">32909 - Manufacture of other articles n.e.c.</td> <td style="text-align: left; padding: 2px;">Manufacturing</td> </tr> </tbody> </table>	SNo.	NIC 2 Digit	NIC 4 Digit	NIC 5 Digit	Activity	1	32 - Other manufacturing	3290 - Other manufacturing n.e.c.	32909 - Manufacture of other articles n.e.c.	Manufacturing
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1	32 - Other manufacturing	3290 - Other manufacturing n.e.c.	32909 - Manufacture of other articles n.e.c.	Manufacturing							
DATE OF UDYAM REGISTRATION	13/05/2022										

* In case of graduation (upward/reverse) of status of an enterprise, the benefit of the Government Schemes will be availed as per the provisions of Notification No. S.O. 2119(E) dated 26.06.2020 issued by the M/o MSME.

This certificate is temporarily generated based on data of AY 2020-21 due to non-availability of data of AY 2021-22. This will be updated on receipt of data of AY 2021-22.

Disclaimer: This is computer generated statement, no signature required. Printed from <https://udyamregistration.gov.in> & Date of printing:- 13/05/2022

For any assistance, you may contact:

1. District Industries Centre: HYDERABAD (TELANGANA)
2. MSME-DI: HYDERABAD (TELANGANA)

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MSME



भारत सरकार

Government of India

सूक्ष्म, लघु एवं मध्यम उद्यम मंत्रालय

Ministry of Micro, Small and Medium Enterprises

MSE

मृद्दम्, लघु एवं मध्यम उद्यम

MICRO, SMALL & MEDIUM ENTERPRISES

Udyam Registration Number : UDYAM-TS-02-0060862

Type of Enterprise	MICRO	Major Activity	Manufacturing
Type of Organisation	Partnership	Name of Enterprise	M/S BALAJI CNC TECHNOLOGIES
Owner Name	M/S BALAJI CNC TECHNOLOGIES	PAN	AAHFB9622Q
Do you have GSTIN	Yes	Mobile No.	9985893336
Email Id	thakur_balaji@yahoo.com	Social Category	General
Gender	OTHERS	Specially Abled(DIVYANG)	No
Date of Incorporation	16/02/2007	Date of Commencement of Production/Business	16/02/2007

Bank Details

Bank Name	IFS Code	Bank Account Number
HDFC BANK	HDFC0000700	07008620000026

Employment Details

Male	Female	Other	Total
15	5	0	20

Investment in Plant and Machinery OR Equipment (in Rs.)

S.No.	Financial Year	Enterprise Type	Written Down Value (WDV)	Exclusion of cost of Pollution Control, Research & Development and Industrial Safety Devices	Net Investment in Plant and Machinery OR Equipment (A)-(B)	Total Turnover (A)	Export Turnover (B)	Net Turnover (A)-(B)	Is ITR Filled?	ITR Type
1	2019-20	Micro	7671015.00	0.00	7671015.00	13682974.00	0.00	13682974.00	Yes	ITR - 3, 5, 6

Unit(s) Details

SN	Unit Name	Flat	Building	Village/Town	Block	Road	City	Pin	State	District
1	BALAJI CNC TECHNOLOGIES - UNIT I	PLOT NO.5-3-186	PLOT NO.186	PRASHANTHI NAGAR	IDA	KUKATPALLY	HYDERABAD	500072	TELANGANA	HYDERABAD
2	BALAJI CNC TECHNOLOGIES - UNIT II	2/B-IP-NADERGUL	ADJACENT TO TATA BOEING AERO SPACE LTD	NADERGUL VILLAGE	BALAPUR MANDAL	BADANGAPET ROAD	HYDERABAD	501510	TELANGANA	RANGA REDDI

Official address of Enterprise

Flat/Door/Block No.	PLOT NO.5-3-186	Name of Premises/ Building	PLOT NO.186
Village/Town	PRASHANTHI NAGAGAR	Block	IDA
Road/Street/Lane	KUKATPALLY	City	HYDERABAD
State	TELANGANA	District	HYDERABAD , Pin : 500072
Mobile	9985893336	Email:	thakur_balaji@yahoo.com

National Industry Classification Code(S)

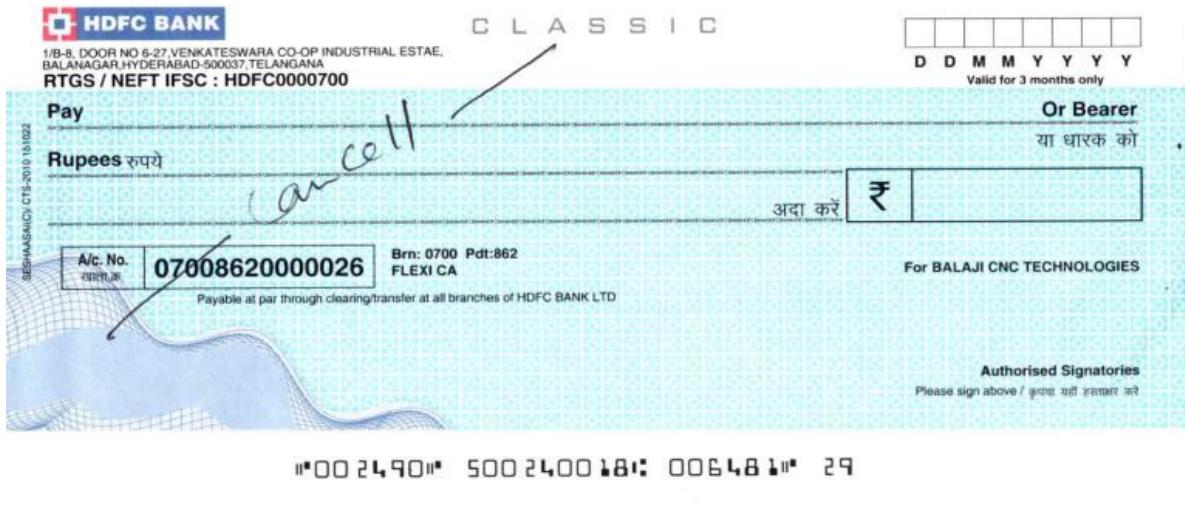
SNo.	Nic 2 Digit	Nic 4 Digit	Nic 5 Digit	Activity
1	32 - Other manufacturing	3290 - Other manufacturing n.e.c.	32909 - Manufacture of other articles n.e.c.	Manufacturing

Are you interested to get registered on Government e-Market (GeM) Portal	Yes
--	-----

Vendor Registration

Details-

1. Cancelled Cheque:



2. Pan Card:





(Amended)

Government of India
Form GST REG-06
[See Rule 10(1)]

Registration Certificate

Registration Number :36AAHFB9622Q1ZU

1.	Legal Name	BALAJI CNC TECHNOLOGIES			
2.	Trade Name, if any	BALAJI CNC TECHNOLOGIES			
3.	Constitution of Business	Partnership			
4.	Address of Principal Place of Business	5-3-186/1, PLOT NO.186, PRASHANTI NAGAR, KUKATPALLY, Hyderabad, Telangana, 500072			
5.	Date of Liability	01/07/2017			
6.	Date of Validity	From	01/07/2017	To	Not Applicable
7.	Type of Registration	Regular 			
8.	Particulars of Approving Authority	Telangana Goods and Services Tax Act, 2017			
Signature		Signature Not Verified Digitally signed by DS GOODS AND SERVICES TAX NETWORK(4) Date: 2022.05.07 17:30:31 IST			
Name		GANGADHAR GUMMADI			
Designation		Deputy State Tax Officer			
Jurisdictional Office		HYDER NAGAR -II			
9. Date of issue of Certificate		07/05/2022			
Note: The registration certificate is required to be prominently displayed at all places of Business/Office(s) in the State.					

This is a system generated digitally signed Registration Certificate issued based on the approval of application granted on 07/05/2022 by the jurisdictional authority.



Details of Additional Place of Business(s)

GSTIN 36AAHFB9622Q1ZU
Legal Name BALAJI CNC TECHNOLOGIES
Trade Name, if any BALAJI CNC TECHNOLOGIES

Total Number of Additional Places of Business(s) in the State 1

Sr. No.	Address
1	ADJACENT TO TATA BOEING AERO SPACE LTD, 2/B-IP-NADERGUL, BALAJI CNC BUILDING UNIT II, Badangpet Road, Nadargul, Hyderabad, Rangareddy, Telangana, 501510



GSTIN 36AAHFB9622Q1ZU
Legal Name BALAJI CNC TECHNOLOGIES
Trade Name, if any BALAJI CNC TECHNOLOGIES

Details of Managing / Authorized Partners

1	Name	THAKUR BALAJI SINGH
	Designation/Status	PARTNER
	Resident of State	Telangana
2	Name	SINGH THAKUR DEEPA
	Designation/Status	partner
	Resident of State	Telangana

Bank Details

NAME	BALAJI CNC TECHNOLOGIES
ACCOUNT NO	07008620000026
IFSC CODE	HDFC0000700
BRANCH	BALANAGAR
MICR	500240018

Contact Us

Phone: +91 8790545444 / +91 8790505074

Email: INFO@BALAJICNCTECHNOLOGIES.COM
BALAJICNCTECHNOLOGIES@BALAJICNC TECHNOLOGIES.COM
HR@BALAJICNCTECHNOLGIES.COM

Primary Address:

**Unit 2: 2/B-IP-NADERGUL, TGIIC AEROSPACE PARK,
ADJ TATA BOEING, ADIBATLA, RR DISTRICT,
HYDERABAD, TELANGANA, INDIA – 501510.**