# Tulip OEE Application Training Session Report

Moto IE Virtual Internship Program

May 5, 2025

# **Executive Summary**

This report documents the mock training session conducted for the Customized Tulip OEE (Overall Equipment Effectiveness) Application on May 3, 2025. The training session was designed to evaluate the effectiveness of the training materials developed for Moto IE engineers and to gather feedback for improvements. The session successfully identified key areas for enhancement in both the video tutorials and written documentation, which have been addressed in the final training resource package.

# 1 Training Session Overview

### 1.1 Session Details

**Date & Time:** May 3, 2025, 10:00 AM - 12:30 PM **Location:** Moto IE Virtual Conference Room

Facilitator: Project Development Team

Participants: 6 Moto IE engineers (varying experience levels)

Format: Interactive demonstration with hands-on practice

#### 1.2 Session Structure

The mock training session was structured in three main segments:

#### 1. Introduction (30 minutes)

- Overview of the Tulip OEE application
- Explanation of the customization features
- Demonstration of the dashboard interface

#### 2. Guided Practice (60 minutes)

- Step-by-step walkthrough of key functionalities
- Hands-on practice with customization features
- Data visualization and interpretation exercises
- Report generation and export practice

### 3. Feedback Collection (30 minutes)

- Usability questionnaire
- Open discussion for suggestions
- Identification of pain points

# 2 Training Materials Tested

### 2.1 Video Tutorials

Four tutorial videos were shown during the session:

- 1. Tulip OEE Dashboard Navigation (4:15 minutes)
- 2. Customizing OEE Reports (5:30 minutes)
- 3. Data Visualization Features (3:45 minutes)
- 4. Troubleshooting Common Issues (4:00 minutes)

### 2.2 Written Training Manual

The draft training manual covered:

- Introduction to OEE metrics and the Tulip platform
- System navigation and user interface
- Step-by-step customization procedures
- Advanced reporting features
- Troubleshooting guide with common error resolutions

# 3 Feedback Summary

### 3.1 Quantitative Feedback

Participants rated various aspects of the training materials on a scale of 1-5:

## 3.2 Qualitative Feedback

### 3.2.1 Strengths Identified

- Video tutorials were praised for clear narration and visual guidance
- Step-by-step approach to complex features was appreciated
- Real-world examples helped contextualize the application's capabilities
- Interface overview was comprehensive and well-structured

Score Aspect	Average Rating
Clarity of instructions	4.2
Comprehensiveness	3.8
Ease of navigation	4.0
Video tutorial quality	4.3
Written manual usefulness	3.6
Troubleshooting guidance	3.5

Table 1: Training Material Ratings

### 3.2.2 Areas for Improvement

- More detailed troubleshooting scenarios were requested
- Some customization options needed more in-depth explanation
- Navigation between different sections of the application required clarification
- Additional examples of data interpretation would be beneficial
- Written manual needed more visual aids and screenshots

# 4 Challenges Encountered

### 4.1 Technical Challenges

- Two participants experienced difficulty connecting to the demo environment
- One participant encountered a browser compatibility issue with the Tulip interface
- Some advanced customization features loaded slowly during demonstration

### 4.2 Comprehension Challenges

- Engineers with limited data analysis background required additional explanation of OEE metrics
- Correlation between machine data inputs and report outputs needed clearer connection
- API integration section was too technical for some participants

## 5 Solutions Implemented

### 5.1 Technical Solutions

- Added browser compatibility guide to the training manual
- Created a pre-training checklist for system requirements
- Optimized demonstration environment for better performance
- Added dedicated section on network configuration

### 5.2 Content Solutions

- Expanded the OEE metrics explanation with industry-standard definitions
- Created additional visualization examples with annotated explanations
- Developed a simplified workflow diagram connecting data inputs to report outputs
- Reorganized the API section with more basic explanations and gradual complexity
- Added more screenshots and visual guidance throughout the manual

# 6 Training Material Improvements

#### 6.1 Video Tutorial Enhancements

- Added timestamp markers for easier navigation
- Created two additional videos focusing on advanced customization
- Reduced technical jargon and simplified explanations
- Included more on-screen annotations highlighting key interface elements
- Added a separate video on data interpretation and analysis

### 6.2 Written Manual Enhancements

- Reorganized content for more logical flow
- Increased visual aids by 40% with annotated screenshots
- Created quick-reference tables for common settings
- Added color-coded troubleshooting decision trees
- Expanded FAQ section based on common questions during training
- Included a glossary of technical terms

# 7 Future Training Recommendations

### 7.1 Immediate Recommendations

- Conduct follow-up sessions two weeks after initial training
- Create a dedicated Slack channel for ongoing support
- Implement monthly update videos for new features
- Develop role-specific training paths (basic user vs. advanced analyst)

### 7.2 Long-term Recommendations

- Develop interactive e-learning modules
- Create a knowledge base with searchable content
- Implement user certification program
- Establish peer mentoring system for internal knowledge transfer

### 8 Conclusion

The mock training session provided valuable insights into the effectiveness of the Tulip OEE Application training materials. Participants were generally satisfied with the clarity and comprehensiveness of the resources, but identified specific areas for improvement, particularly in troubleshooting guidance and visual aids. These insights have been incorporated into the final training resource package, resulting in more accessible and comprehensive training materials.

The enhanced training package now includes additional video tutorials, expanded written documentation with more visual aids, and a more robust troubleshooting guide. These improvements will ensure that Moto IE engineers can effectively utilize and maintain the customized Tulip OEE application, leading to improved operational efficiency and data-driven decision-making.

# Appendices

# Appendix A: Participant Demographics

ID	Role	Experience Level
P1	Process Engineer	Advanced (5+ years)
P2	Manufacturing Engineer	Intermediate (2-5 years)
P3	Production Supervisor	Beginner (¡2 years)
P4	Quality Assurance Engineer	Intermediate (2-5 years)
P5	Maintenance Technician	Beginner (¡2 years)
P6	Operations Manager	Advanced (5+ years)

Table 2: Training Session Participant Profiles

# Appendix B: Detailed Feedback Responses

ID	Strengths Noted	Improvement Suggestions
P1	Clear explanation of advanced features	Need more API integration examples
P2	Appreciated real-time data examples	More screenshots in troubleshooting section
P3	Step-by-step approach was helpful	Simplify technical terminology
P4	Video quality and pacing were good	Add more quality metrics interpretation
P5	Troubleshooting section was practical	Expand basic navigation explanations
P6	Comprehensive coverage of features	Include more executive summary reports

Table 3: Individual Feedback Summary