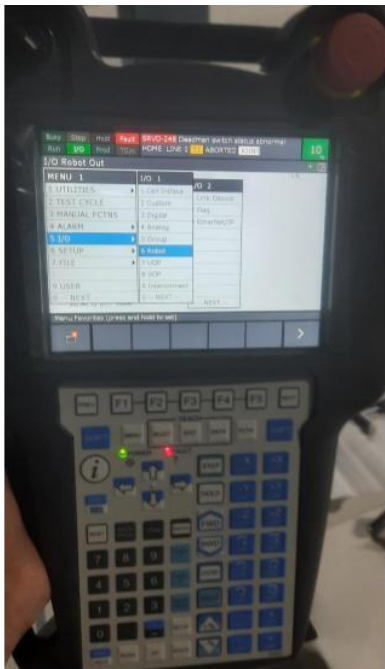


Steps for Zone 9 part collide

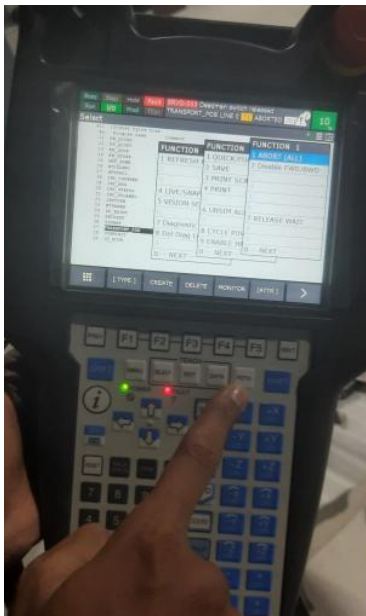
- 1 **In Robot TP**
 - 1.1 Make Teach Pendant **ON**-- Controller **T1**
 - 1.2 Press **IO** button -- Go to **Robot** press enter -- Go to **Robot output** press **Enter**)



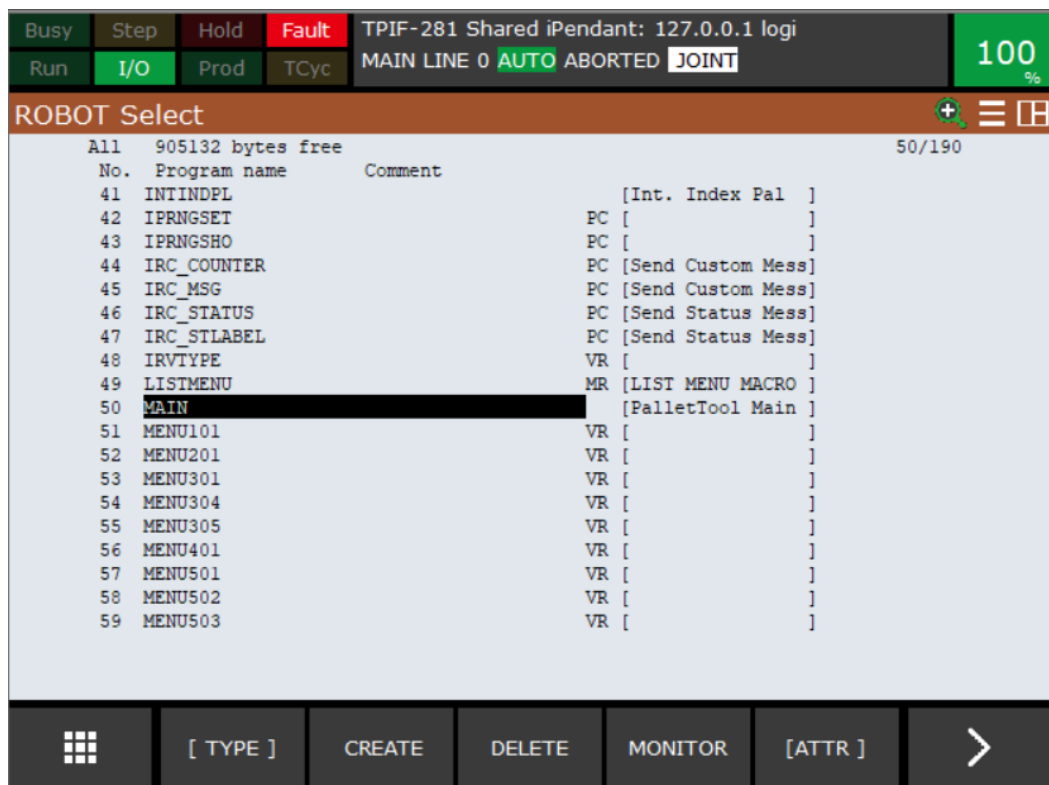
- 1.3 Go to **vacume Gripper 1 2 3 and 4** - Press **ON**



- 1.4 Press **FCTN** button-- Go to **ABORT ALL** press **Enter**



1.5 Press **Select** -- Go to **Main Program** -- Press **Enter**



1.6 Make Teach Pendant **OFF** -- Controller **Auto**

2 Manual Resetting procedure In **HMI**

2.1 Press **cycle stop** -- Turn the switch to **Manual mode** -- Press both **Reset Button**

2.2 After **Idle**

2.3 Press **cycle stop** -- Turn the switch to **Auto mode** -- Press both **Reset Button**

2.4 After **Idle**

- 2.5 Go to **parameter page** -- Press **Pallet parameters**-- Press **Changes Required** -- once the changes are done then press **Apply**
- 2.6 Press **Cycle start**