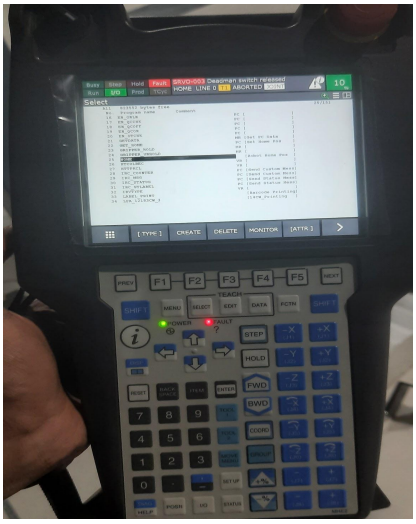
Steps for Zone 8 partfall condition

1 Partfall error comes- just do normal reset and cycle start
If the robot not responds for reset

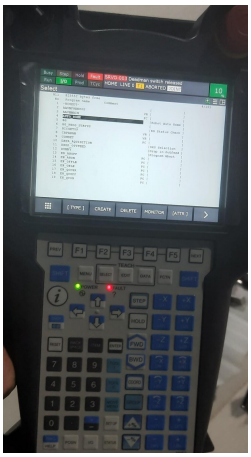
2 **In Robot TP**

2.1 Make Teach Pendant **ON**-- Controller **T1**

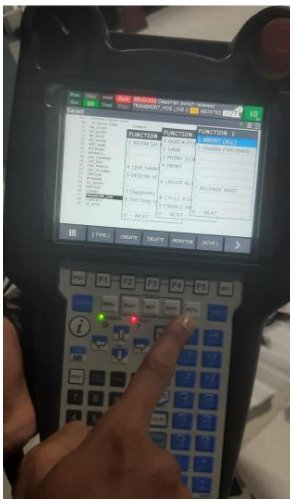
2.2 Press **Select** button --Go to **Home program** -- **Execute**(Hold deadman+ Hold shift button and press FWD)



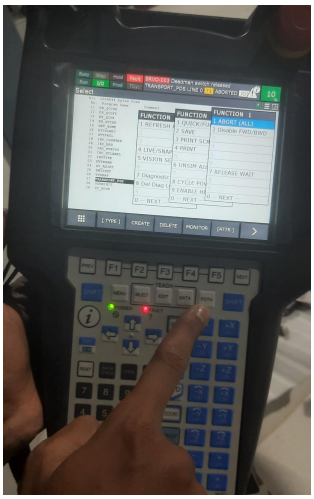
2.3 Press **Select** button --Go to **AutoHome program** -- **Execute**(Hold deadman+ Hold shift button and press FWD))



2.4 Press **FCTN** button-- Go to **ABORT ALL** press **Enter**



2.5 Press **Select** -- Go to **PNS001** Main program -- Press **Enter**



2.6 Make Teach Pendant **OFF --** Controller **Auto**

3 Manual Resetting procedure In **HMI**

3.1 Press **cycle stop --** Turn the switch to **Manual mode --** Press both **Reset Button**

3.2 After **Idle**

3.3 Press **cycle stop --** Turn the switch to **Auto mode --** Press both **Reset Button**

3.4 After **Idle**

3.5 Press **Cycle start**