

# Instructions for Starting a New Batch

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## Condition 1: BATCH IS NOT RUNNING CONDITION

### Step 1:

From the Home screen, click on the required mold among the four available molds. The home screen displays four buttons, (Refer to Image 1.a).

If you need help regarding how to run the batch, click the "Help" button located in the top right corner of the page.

Images 1.b and 1.c, indicate whether the PLC and Internet connection are active. If active, the light will blink green; if not, it will appear grey.



Image 1.a



Image 1.b



Image 1.c

### Step 2:

After selecting the desired mold, you will be directed to the login page (Refer to Image 1.d)  
Enter your user credentials to log in.



A login form titled "Login Here" with a light gray background. It contains two input fields: "User Name" with the placeholder text "Enter User Name" and "Password" with the placeholder text "Enter Password". Below the password field are two buttons: a green "Login" button and a yellow "Clear" button.

Image 1.d

Even if you have entered the correct username and password, if it shows "Invalid Details," please restart the main HMI.

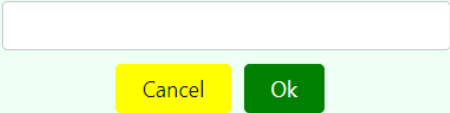
### Step 3:

Upon successful login, you will find a "Start Batch" button (Refer to Image 1.e). Click on this button, and you will be directed to a new page titled "Add Scheduler ID." Enter the Schedule ID and click the "OK" button it will start the batch (Refer to Image 1.f).



A green rectangular button with the text "Start batch" in white.

Image 1.e



A form titled "Add Scheduler Id" with a light green background. It features a white input field for the scheduler ID. Below the input field are two buttons: a yellow "Cancel" button and a green "Ok" button.

Image 1.f

#### Step 4:

Once the batch is successfully running, the page will display the batch details along with a "Close Batch" button (Refer to Image 1.g). If you want to close the batch, click on the "Close Batch" button. If you do not wish to close the batch, click on the Logout icon in the top right corner of the screen to return to the Home screen. These steps are the same for all molds.

**Add Scheduler Id**

8150629001001

Table Name	Database Name
w701	mold1

Cape	Case_GTIN_Barcode	Case_GTIN_Readable	Case_GTIN_Text	Case_Qty	Color_Description	Comment_Line_1	Comment_Line_2	Comment_Line_3	Gross
10 x 3 = 30	1009951134925	1009951134925	Case GTIN:	6	TRANSLUCENT				

Close Batch

Image 1.g

## Condition 2: BATCH IS RUNNING CONDITION

#### Step 1:

Open the required mold from the main screen and log in with your user credentials. This will take you to the detailed batch page (Refer to Image 1.g). Here, you will find a "Close Batch" button. Close the existing batch before starting a new one.

#### Step 2:

After closing the existing batch, follow the remaining steps as described in the "BATCH IS NOT RUNNING CONDITION" refer (Condition 1) to start the new batch.