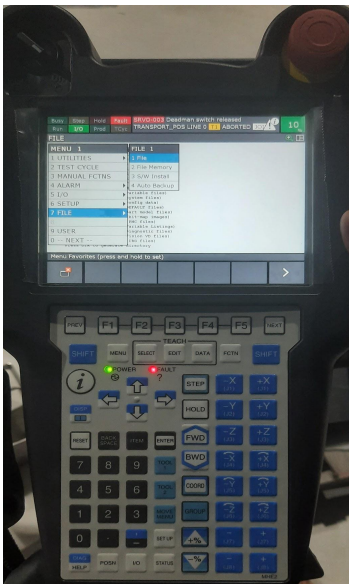
Steps to upload the old backup

1.1 Teach pendent-**ON** and controller **T1** & connect pendrive to **Tp**

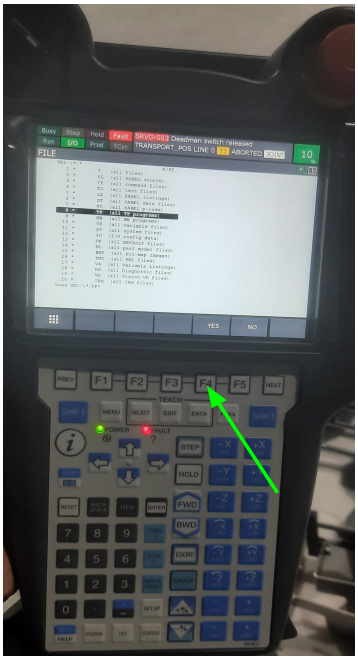
1.2 Press **Menu**--Click on **file**-- Go to **file** Press **Enter**



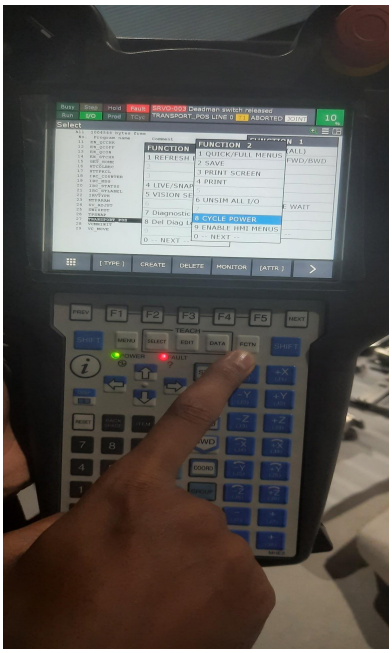
1.3 Go to **UTIL**--Go to **Set device**-- Go to **USB on TP** Press **Enter**

1.4 Go to **(all files)** And press **Enter**-- select Pendrive Folder

1.5 Go to **(all files *TP)** --Load (**Press F3**) --Yes ( **Press F4** )



1.6 After load done -- Press **FCTN** -- Go to **Cycle Power** -- Go to **OFF** Press **Enter**




1.7 **Remove** Pendrive -- Controller To **Auto** and Teach pendent **OFF**

2 **In HMI**

2.1 Press **cycle stop --** Turn the switch to **Manual mode --** Press both **Reset Button**

2.2 After **Idle**

2.3 Press **cycle stop --** Turn the switch to **Auto mode --** Press both **Reset Button**

2.4 After **Idle**

2.5 Press **Cycle start**