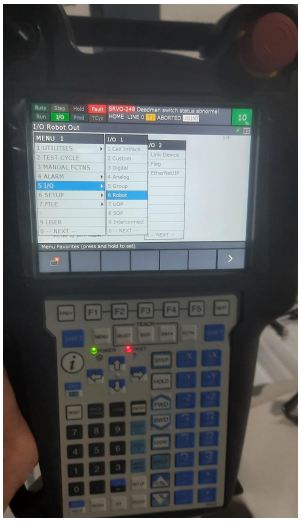
Steps for Zone 8 part stuck condition

1 **In Robot TP**

1.1 Make Teach Pendant **ON**-- Controller **T1**

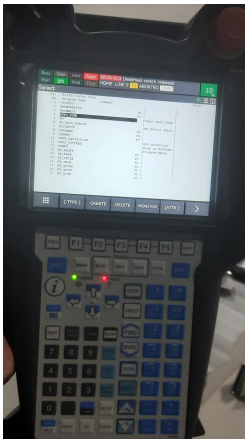
1.2 Press **IO button** -- Go to **Robot** press **enter** -- Go to **Robot output** press **Enter**)



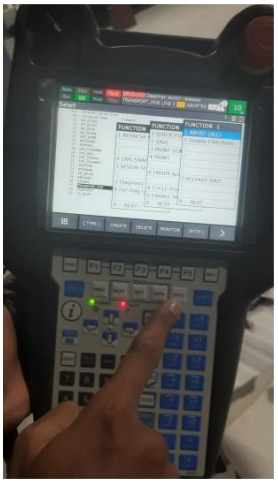
1.3 Go to **Gripper open**- Press **ON**

1.4 Hold **deadman switch** -- press and hold **shift** -- press **Z-** to jog it down-- Remove the box

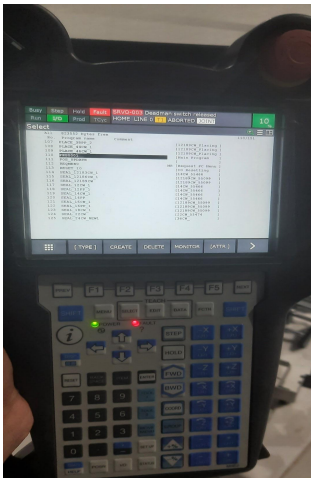
1.5 Press **Select** button --Go to **AutoHome program** -- **Execute**(Hold deadman+ Hold shift button and press FWD))



1.6 Press **FCTN** button-- Go to **ABORT ALL** press **Enter**



1.7 Press **Select** -- Go to **PNS001** Main program -- Press **Enter**



1.8 Make Teach Pendant **OFF --** Controller **Auto**

2 Manual Resetting procedure In **HMI**

2.1 Press **cycle stop --** Turn the switch to **Manual mode --** Press both **Reset Button**

2.2 After **Idle**

2.3 Press **cycle stop --** Turn the switch to **Auto mode --** Press both **Reset Button**

2.4 After **Idle**

2.5 Press **Cycle start**